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# **FS-9130DN**

# **FS-9530DN**

## **PARTS LIST**

Published in March 2008

2GZPL074

Rev.4

## NOTES

1. Indicate parts number and machine model when placing an order.

| e.g. | Parts Number | Parts Name                       | Machine Model | Frequency | Quantity |
|------|--------------|----------------------------------|---------------|-----------|----------|
|      | 302GZ05010   | COVER UPPER OPERATION 40 (40ppm) | FS-9130DN     | 50/60Hz   | 1        |
|      | 302G105010   | COVER UPPER OPERATION 50 (50ppm) | FS-9530DN     | 50/60Hz   | 1        |

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

| e.g. | Parts Number | Parts Name                   | Parts Number | Parts Name           |
|------|--------------|------------------------------|--------------|----------------------|
|      | 302G193082   | PARTS LEFT COVER MIDDLE ASSY | •2BL04550    | LEVER L COVER LOCK M |
|      |              |                              | •2BL04560    | SPRING L COVER LOCK  |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

| e.g. | Parts Number | Parts Name                  | Parts Number | Parts Name        |
|------|--------------|-----------------------------|--------------|-------------------|
|      | •302GR93182  | PARTS REAR GUIDE FUSER UNIT | ••2BL16290   | CUT WASHER 3      |
|      |              |                             | ••2BL21330   | PULLEY FEED SHIFT |

- Parts with "⊙" indicate the spare parts and the parts without "⊙" can not be supplied.

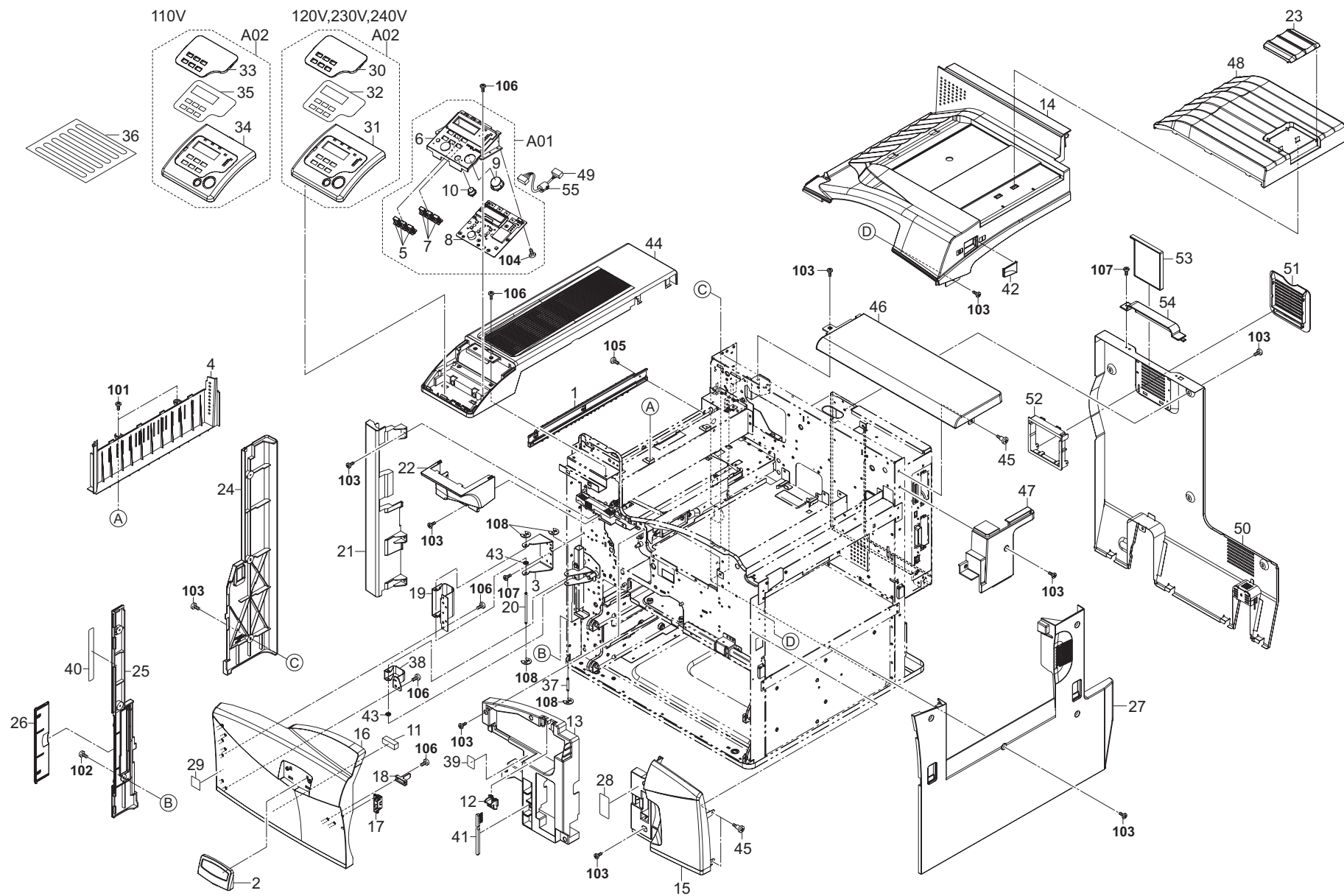
4. Items indicated in Description column as (OPTION) are supply parts and should be ordered through your Regional Office.

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FIG. 1 Covers

2GZ/2G1-2



2GZ/2G1-2

| SP | Ref. No. | Part.No.        | Alternative. | Description                            | Quantity                          |     |     |     |   |
|----|----------|-----------------|--------------|----------------------------------------|-----------------------------------|-----|-----|-----|---|
|    |          |                 |              |                                        | 110                               | 120 | 230 | 240 |   |
| ⊙  | 44       | 2BL04170        | 2BL04411     | LEFT TOP COVER                         | 1                                 | 1   | 1   | 1   |   |
|    | 45       | 302BL04411      |              | PIN COVER                              | 3                                 | 3   | 3   | 3   |   |
| ⊙  | 46       | 2BL04181        |              | REAR TOP COVER                         | 1                                 | 1   | 1   | 1   |   |
| ⊙  | 47       | 302G104020      |              | 2G104020                               | COVER RIGHT TOP                   | 1   | 1   | 1   | 1 |
| ⊙  | 48       | 302G104030      |              | 2G104030                               | TRAY SUB                          | 1   | 1   | 1   | 1 |
|    | 49       | 302G146040      |              | 2G146040                               | WIRE OPE FRONT                    | 1   | 1   | 1   | 1 |
|    | 50       | 302G104010      |              | 2G104010                               | COVER REAR                        | 1   | 1   | 1   | 1 |
| ⊙  | 51       | 302GR04250      |              | 2GR04250                               | COVER OZONE                       | 1   | 1   | 1   | 1 |
|    | 52       | 302GR04260      |              | 2GR04260                               | HOUSING OZONE COVER               | 1   | 1   | 1   | 1 |
| ⊙  | 53       | 302GR33090      |              | 2GR33090                               | FILTER VOC B                      | 1   | 1   | 1   | 1 |
| ⊙  | 54       | 302G104050      |              | 2G104050                               | COVER UPPER REAR                  | 1   | 1   | 1   | 1 |
|    | 55       | 33927590        |              |                                        | CORE 7-15X18                      | 1   | 1   | 1   | 1 |
|    | 101      | BAB53060        |              |                                        | +TP TAP-TITE S SCREW M3X06        |     |     |     |   |
|    | 102      | B4A03100        |              |                                        | +TP-A SCREW M3X10(TRIVALENT CHROM |     |     |     |   |
|    | 103      | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+ ) / M3 X 6 DRFREE      |                                   |     |     |     |   |
|    | 104      | 7BB200P08H      | BB046950     | BIND T.T SCREW(+)/M2.6X8 CRFREE P-T    |                                   |     |     |     |   |
|    | 105      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+ ) / M3 X 6 CRFREE S-T |                                   |     |     |     |   |
|    | 106      | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+ ) / M3 X 8 CRFREE P-T |                                   |     |     |     |   |
|    | 107      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM      |                                   |     |     |     |   |
|    | 108      | 7BD103060+++H01 | BD018610     | E STOP RING E-3                        |                                   |     |     |     |   |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

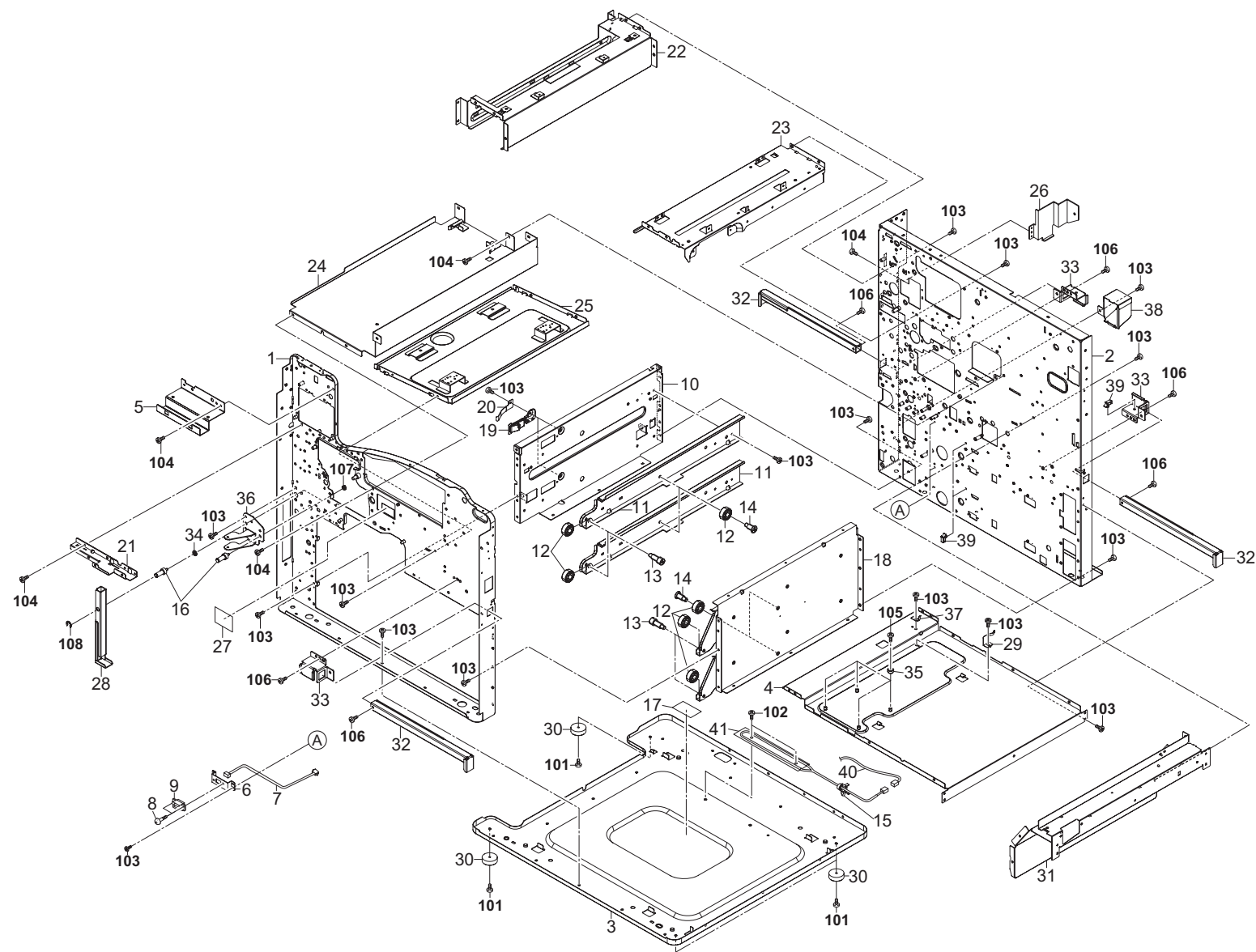


FIG. 2 Frames

2GZ/2G1-2

| SP | Ref. No. | Part.No.        | Alternative. | Description                        | Quantity |     |     |     |
|----|----------|-----------------|--------------|------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                    | 110      | 120 | 230 | 240 |
| ⊙  | 1        | 302FG02042      | 2FG02042     | FRONT FRAME                        | 1        | 1   | 1   | 1   |
|    | 2        | 302FG02051      | 2FG02051     | REAR FRAME                         | 1        | 1   | 1   | 1   |
|    | 3        | 302BL02031      | 2BL02031     | BASE                               | 1        | 1   | 1   | 1   |
|    | 4        | 302BL02041      | 2BL02041     | BASE MIDDLE                        | 1        | 1   | 1   | 1   |
|    | 5        | 2BL04290        |              | MOUNT OPERATION                    | 1        | 1   | 1   | 1   |
|    | 6        | 2AR07710        |              | MOUNT,PAPER FEED DRAWER            | 2        | 2   | 2   | 2   |
|    | 7        | 302GR46440      | 2GR46440     | WIRE PRIMARY FEED UNIT2            | 2        | 2   | 2   | 2   |
|    | 8        | 3033927451      | 33927451     | RETAINING PIN,DRAWER               | 4        | 4   | 4   | 4   |
|    | 9        | 7YCC08B2046+H02 | YC026130     | CONNECTOR                          | 2        | 2   | 2   | 2   |
|    | 10       | 302FG02071      | 2FG02071     | LOWER LEFT REINFORCEMENT           | 1        | 1   | 1   | 1   |
|    | 11       | 302FG07033      | 2FG07033     | LEFT RAIL CASSETTE                 | 2        | 2   | 2   | 2   |
|    | 12       | 302FG07020      | 2FG07020     | PULLEY,CASSETTE RAIL               | 8        | 8   | 8   | 8   |
|    | 13       | 302GR02240      | 2GR02240     | PIN FRONT CASSETTE RAIL            | 4        | 4   | 4   | 4   |
|    | 14       | 2FB06710        |              | PIN CASSETTE RAIL                  | 4        | 4   | 4   | 4   |
|    | 15       | M2107120        | 49827700     | BINDING BAND SG-130                | 1        | 1   | 1   | 1   |
|    | 16       | 302BL02171      | 2BL02171     | PIN HANDLE                         | 2        | 2   | 2   | 2   |
|    | 17       | 20305130        |              | LABEL L,HIGH TEMPERATURE CAUTION(E | 1        | 1   | 1   | 1   |
|    | 18       | 302GR02250      | 2GR02250     | LOWER RIGHT REINFORCEMENT          | 1        | 1   | 1   | 1   |
|    | 19       | 302GR02221      | 2GR02221     | LEVER LOCK CASSETTE                | 2        | 2   | 2   | 2   |
|    | 20       | 302GR02230      | 2GR02230     | SPRING LEVER                       | 2        | 2   | 2   | 2   |
|    | 21       | 302GR02130      | 2GR02130     | MOUNT TRAY EJECT                   | 1        | 1   | 1   | 1   |
|    | 22       | 302GR02550      | 2GR02550     | UPPER PLATE FIXING                 | 1        | 1   | 1   | 1   |
|    | 23       | 302GR02111      | 2GR02111     | UPPER PLATE DRUM                   | 1        | 1   | 1   | 1   |
|    | 24       | 2BL02130        |              | LOWER PLATE CONT                   | 1        | 1   | 1   | 1   |
|    | 25       | 2BL02050        |              | LOWER BASE LSU                     | 1        | 1   | 1   | 1   |
|    | 26       | 302G104070      | 2G104070     | MOUNT COVER REAR R                 | 1        | 1   | 1   | 1   |
|    | 27       | 2BL05150        |              | LABEL RADIATION                    | 1        | 1   | 1   | 1   |
|    | 28       | 302GR02350      | 2GR02350     | HANDLE MACHINE                     | 1        | 1   | 1   | 1   |
|    | 29       | 2BL06840        |              | SPRING BYPASS RET                  | 1        | 1   | 1   | 1   |
|    | 30       | 2AR02180        |              | BASE RUBBER                        | 4        | 4   | 4   | 4   |
|    | 31       | 302BL02122      | 2BL02122     | UPPER RIGHT PLATE                  | 1        | 1   | 1   | 1   |
|    | 32       | 302GR02340      | 2GR02340     | RIGHT HANDLE MACHINE               | 3        | 3   | 3   | 3   |
|    | 33       | 2BL02150        |              | MOUNT RIGHT HANDLE                 | 3        | 3   | 3   | 3   |
|    | 34       | 2BL04880        |              | FILM HINGE                         | 1        | 1   | 1   | 1   |
|    | 35       | 2BL06590        |              | PULLEY RAIL                        | 4        | 4   | 4   | 4   |
|    | 36       | 2BL04470        |              | MOUNT HINGE S                      | 1        | 1   | 1   | 1   |
|    | 37       | 2BL06410        |              | GROUND PLATE MIDDLE                | 1        | 1   | 1   | 1   |
|    | 38       | 2AR07720        |              | COVER,CASSETTE RAIL                | 1        | 1   | 1   | 1   |
|    | 39       | 7YZM610007++H01 | YZ023340     | ASSCESS.SADDLE                     | 3        | 3   | 3   | 3   |
|    | 40       | 302GR46740      | 2GR46740     | WIRE DEHUMIDIFIER HEATER JUNCTION  | 1        | 1   | 1   | 1   |
|    | 41       | 302FB25051      | 2FB25051     | HEATER DEHUMIDIFIER 120            | 1        | 1   |     |     |
|    | 41       | 302FB25060      | 2FB25060     | HEATER DEHUMIDIFIER 240            |          |     | 1   | 1   |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

| SP | Ref. No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|----|----------|-----------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                       | 110      | 120 | 230 | 240 |
|    | 101      | B4A03100        |              | +TP-A SCREW M3X10(TRIVALENT CHROMA    |          |     |     |     |
|    | 102      | B1B04060        |              | +BIND SCREW M4X06(TRIVALENT CHROM     |          |     |     |     |
|    | 103      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T |          |     |     |     |
|    | 104      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM     |          |     |     |     |
|    | 105      | B4A03040        |              | +TP-A SCREW M3X04(TRIVALENT CHROMA    |          |     |     |     |
|    | 106      | 5MBTPB4006TW++R | B1A54060     | BIND T.T SCREW(+) / M4 X 6 CRFREE S-T |          |     |     |     |
|    | 107      | C1B14070        |              | NUT SNM4(TRIVALENT CHROMATING)        |          |     |     |     |
|    | 108      | D1A00700        |              | STOP RING E-7(TRIVALENT CHROMATING)   |          |     |     |     |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

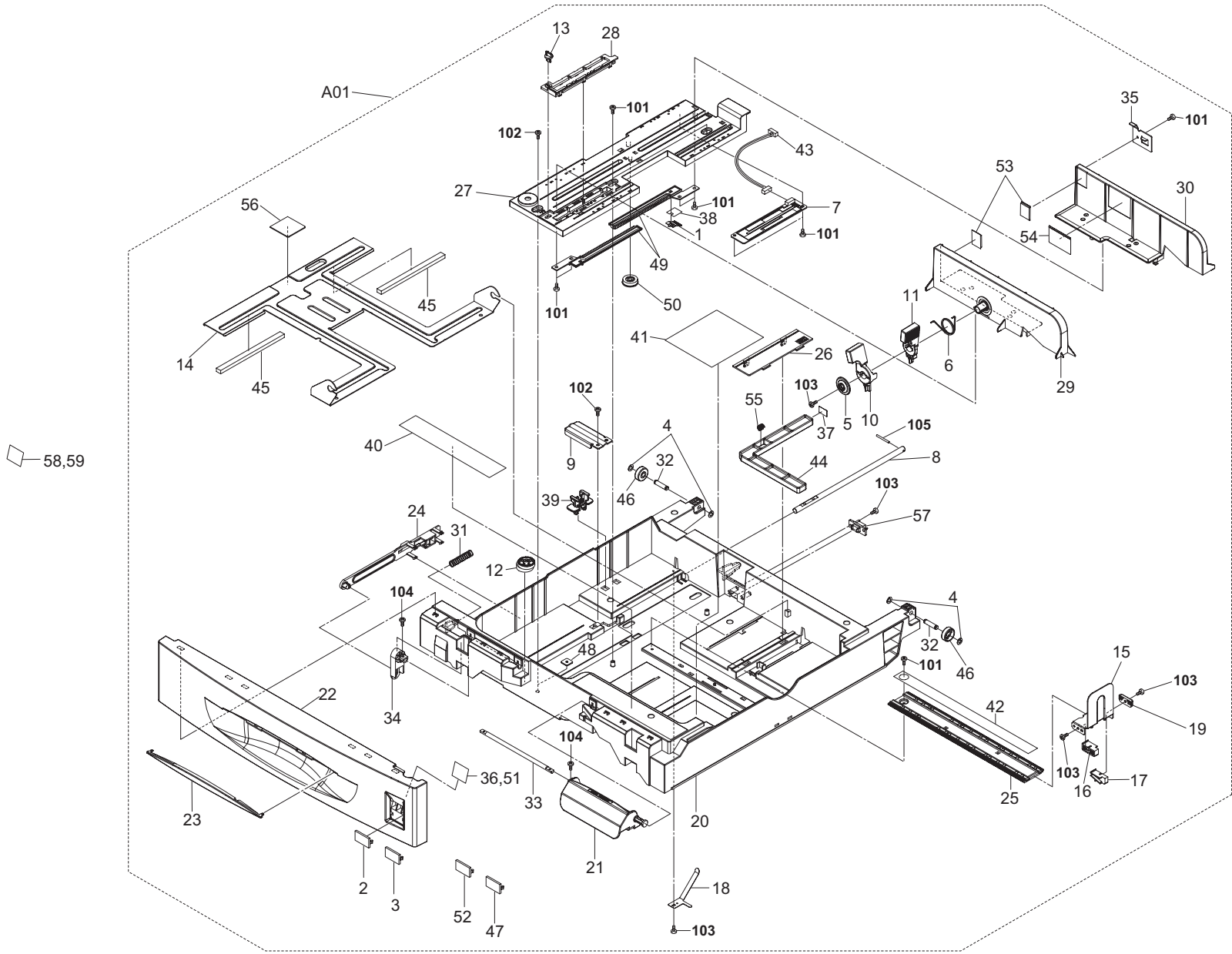


FIG. 3 Cassette

2GZ/2G1-2

| SP | Ref. No. | Part.No.    | Alternative. | Description                     | Quantity |     |     |     |
|----|----------|-------------|--------------|---------------------------------|----------|-----|-----|-----|
|    |          |             |              |                                 | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302GR93082  | 2GR93082     | CT-710                          | 2        | 2   | 2   | 2   |
| ⊙  | 1        | *2BC07860   |              | TERMINAL,PAPER SIZE DETECTION   | 2        | 2   | 2   | 2   |
| ⊙  | 2        | *2BL04310   |              | PLATE NUMBER                    | 2        | 2   | 2   | 2   |
| ⊙  | 3        | *2BL04370   |              | PLATE NUMBER 2                  | 2        | 2   | 2   | 2   |
| ⊙  | 4        | *2C904550   |              | CUT WASHER 5                    | 8        | 8   | 8   | 8   |
| ⊙  | 5        | *2FB07050   |              | PIN CURSOR                      | 2        | 2   | 2   | 2   |
| ⊙  | 6        | *2FB07060   |              | SPRING CURSOR                   | 2        | 2   | 2   | 2   |
| ⊙  | 7        | *2FG01020   |              | SIZE DETECTION ASS'Y            | 2        | 2   | 2   | 2   |
| ⊙  | 8        | *302AR07041 | 2AR07041     | SHAFT,WORK PLATE                | 2        | 2   | 2   | 2   |
| ⊙  | 9        | *302BC06091 | 2BC06091     | WORK PLATE,LIFT CASSETTE        | 2        | 2   | 2   | 2   |
| ⊙  | 10       | *302FB07032 | 2FB07032     | LEVER CURSOR A                  | 2        | 2   | 2   | 2   |
| ⊙  | 11       | *302FB07042 | 2FB07042     | LEVER CURSOR B                  | 2        | 2   | 2   | 2   |
| ⊙  | 12       | *302FB07340 | 2FB07340     | ADJUSTING PLATE CASSETTE        | 2        | 2   | 2   | 2   |
| ⊙  | 13       | *302FB07420 | 2FB07420     | PIN CASSETTE                    | 2        | 2   | 2   | 2   |
| ⊙  | 14       | *302FG07091 | 2FG07091     | BASE CASSETTE                   | 2        | 2   | 2   | 2   |
| ⊙  | 15       | *302FG07151 | 2FG07151     | CURSOR C CASSETTE               | 2        | 2   | 2   | 2   |
| ⊙  | 16       | *302FG07170 | 2FG07170     | FRONT GUIDE C,CURSOR            | 2        | 2   | 2   | 2   |
| ⊙  | 17       | *302FG07180 | 2FG07180     | REAR GUIDE C,CURSOR             | 2        | 2   | 2   | 2   |
| ⊙  | 18       | *302FG07200 | 2FG07200     | GROUND PLATE,CASSETTE           | 2        | 2   | 2   | 2   |
| ⊙  | 19       | *302FG07230 | 2FG07230     | STOPPER,TRAILING EDGE DETECTION | 2        | 2   | 2   | 2   |
| ⊙  | 20       | *302GR09011 | 2GR09011     | CASSETTE                        | 2        | 2   | 2   | 2   |
| ⊙  | 21       | *302GR09020 | 2GR09020     | HANDLE CASSETTE 1               | 2        | 2   | 2   | 2   |
| ⊙  | 22       | *302GR09030 | 2GR09030     | COVER CASSETTE                  | 2        | 2   | 2   | 2   |
| ⊙  | 23       | *302GR09040 | 2GR09040     | HANDLE CASSETTE 2               | 2        | 2   | 2   | 2   |
| ⊙  | 24       | *302GR09051 | 2GR09051     | LEVER CASSETTE                  | 2        | 2   | 2   | 2   |
| ⊙  | 25       | *302GR09060 | 2GR09060     | RAIL CURSOR R                   | 2        | 2   | 2   | 2   |
| ⊙  | 26       | *302GR09070 | 2GR09070     | LID PAPER SIZE                  | 2        | 2   | 2   | 2   |
| ⊙  | 27       | *302GR09080 | 2GR09080     | RAIL CURSOR A                   | 2        | 2   | 2   | 2   |
| ⊙  | 28       | *302GR09090 | 2GR09090     | SUPPORT PLATE                   | 2        | 2   | 2   | 2   |
| ⊙  | 29       | *302GR09102 | 2GR09102     | FRONT CURSOR CASSETTE           | 2        | 2   | 2   | 2   |
| ⊙  | 30       | *302GR09112 | 2GR09112     | REAR CURSOR CASSETTE            | 2        | 2   | 2   | 2   |
| ⊙  | 31       | *302GR09120 | 2GR09120     | SPRING LEVER CASSETTE           | 2        | 2   | 2   | 2   |
| ⊙  | 32       | *302GR09130 | 2GR09130     | SHAFT PULLEY                    | 4        | 4   | 4   | 4   |
| ⊙  | 33       | *302GR09140 | 2GR09140     | SHAFT HANDLE                    | 2        | 2   | 2   | 2   |
| ⊙  | 34       | *302GR09150 | 2GR09150     | WORK PLATE HANDLE               | 2        | 2   | 2   | 2   |
| ⊙  | 35       | *302GR09160 | 2GR09160     | STOPPER PAPER                   | 2        | 2   | 2   | 2   |
| ⊙  | 36       | *302GR09201 | 2GR09201     | PLATE SIZE INCH                 | 2        | 2   | 2   | 2   |
| ⊙  | 37       | *302GR09210 | 2GR09210     | SEAL DETECTION PLATE            | 2        | 2   | 2   | 2   |
| ⊙  | 38       | *302GR09980 | 2GR09980     | SPACER SIZE PLATE               | 2        | 2   | 2   | 2   |
| ⊙  | 39       | *302GR09990 | 2GR09990     | LIFT LOCK                       | 2        | 2   | 2   | 2   |
| ⊙  | 40       | *302GR34011 | 2GR34011     | LABEL CASSETTE OPERATION        | 2        | 2   | 2   | 2   |
| ⊙  | 41       | *302GR34022 | 2GR34022     | LABEL PAPER SIZE                | 2        | 2   | 2   | 2   |
| ⊙  | 42       | *302GR34032 | 2GR34032     | LABEL PAPER SIZE R              | 2        | 2   | 2   | 2   |
| ⊙  | 43       | *302GR46450 | 2GR46450     | WIRE CASSETTE UNIT              | 2        | 2   | 2   | 2   |
| ⊙  | 44       | *33907170   |              | DETECTION PLATE,PAPER SIZE      | 2        | 2   | 2   | 2   |
| ⊙  | 45       | *33907210   |              | CUSHION,CASSETTE WORK PLATE     | 4        | 4   | 4   | 4   |
| ⊙  | 46       | *34907150   |              | PULLEY,CASSETTE                 | 4        | 4   | 4   | 4   |
| ⊙  | 47       | *3CF04060   |              | PLATE NUMBER4                   | 2        | 2   | 2   | 2   |
| ⊙  | 48       | *3CY06030   |              | RETAINER M4                     | 2        | 2   | 2   | 2   |
| ⊙  | 49       | *3CY06090   |              | RACK CURSOR                     | 4        | 4   | 4   | 4   |

| SP | Ref. No. | Part.No.         | Alternative. | Description                          | Quantity |     |     |     |
|----|----------|------------------|--------------|--------------------------------------|----------|-----|-----|-----|
|    |          |                  |              |                                      | 110      | 120 | 230 | 240 |
| ⊙  | 51       | *3CY06100        |              | GEAR 20,CURSOR                       | 2        | 2   | 2   | 2   |
| ⊙  | 50       | *5MVS446VE001    | 2BL06470     | PLATE SIZE C /2BL06470A A4           | 2        | 2   | 2   | 2   |
| ⊙  | 52       | *5MVX321CE001    | 3CF04050     | PLATE NUMBER 3 /3CF0405 A4           | 2        | 2   | 2   | 2   |
| ⊙  | 53       | *60907170        |              | CUSHION,CASSETTE R                   | 4        | 4   | 4   | 4   |
| ⊙  | 54       | *61705110        |              | LABEL,PAPER UPPER LIMIT              | 2        | 2   | 2   | 2   |
| ⊙  | 55       | *66106080        |              | SPRING,PAD                           | 2        | 2   | 2   | 2   |
| ⊙  | 56       | *66107100        |              | PAD,CASSETTE                         | 2        | 2   | 2   | 2   |
| ⊙  | 57       | *7YCC08B2046+H01 | YC026110     | CONNECTOR                            | 2        | 2   | 2   | 2   |
| ⊙  | 58       | 302FB05200       | 2FB05200     | PLATE SIZE C                         | 2        | 2   | 2   | 2   |
| ⊙  | 59       | 302GR09201       | 2GR09201     | PLATE SIZE INCH                      | 2        | 2   | 2   | 2   |
| ⊙  | 101      | BAA63080         |              | +TP TAP-TITE P SCREW M3X08           |          |     |     |     |
| ⊙  | 102      | B4B04080         |              | +TP-A SCREW M4X08(TRIVALENT CHROM    |          |     |     |     |
| ⊙  | 103      | 5MBTPB3008PW++R  | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T |          |     |     |     |
| ⊙  | 104      | B1B03050         |              | +BIND SCREW M3X05(TRIVALENT CHRO     |          |     |     |     |
| ⊙  | 105      | 5MBP2514WXSP     | E0025250     | SPRING PIN /M2.5 X 14 S-BLK          |          |     |     |     |

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• Parts with "⊙" indicate the spare parts.

• Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 4 Paper Feed-In I

2GZ/2G1-2

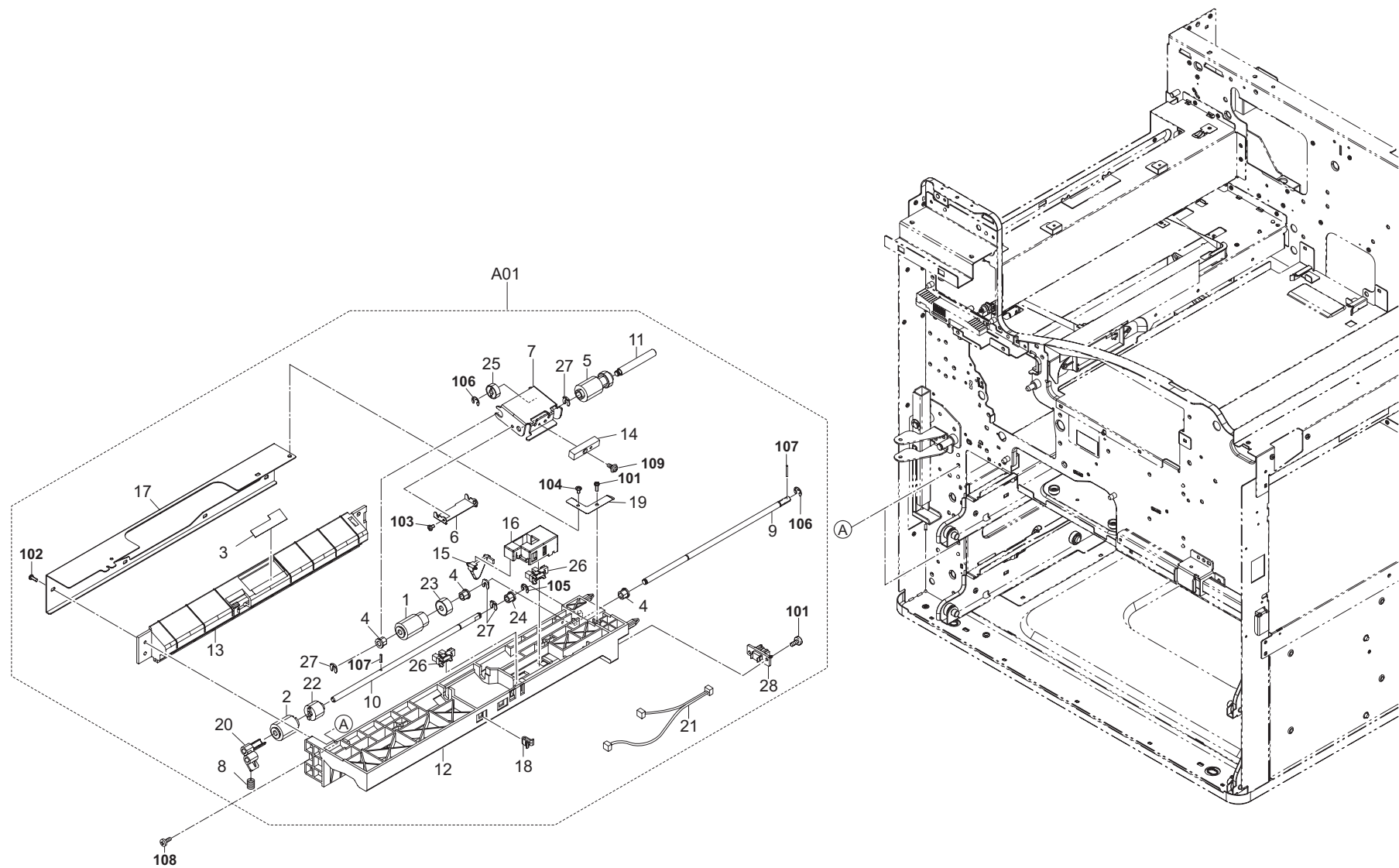


FIG. 4 Paper Feed-In I

2GZ/2G1-2

| SP | Ref. No. | Part.No.         | Alternative. | Description                      | Quantity |     |     |     |
|----|----------|------------------|--------------|----------------------------------|----------|-----|-----|-----|
|    |          |                  |              |                                  | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302GR93020       | 2GR93020     | PARTS PRIMARY PAPER FEED UNIT    | 2        | 2   | 2   | 2   |
| ⊙  | 1        | *2AR07220        |              | PULLEY,PAPER FEED                | 2        | 2   | 2   | 2   |
| ⊙  | 2        | *2AR07230        |              | PULLEY,SEPARATION                | 2        | 2   | 2   | 2   |
|    | 3        | *2AR07660        |              | GUIDE FILM,SEPARATION PULLEY     | 2        | 2   | 2   | 2   |
|    | 4        | *2BC06520        |              | BUSHING,6 REGISTRATION           | 6        | 6   | 6   | 6   |
| ⊙  | 5        | *2BJ06010        |              | PULLEY FEED A                    | 2        | 2   | 2   | 2   |
|    | 6        | *2BL07900        |              | PLATE LEADING FEED               | 2        | 2   | 2   | 2   |
|    | 7        | *2BL07910        |              | SUPPORT PLATE FEED               | 2        | 2   | 2   | 2   |
|    | 8        | *2BL07990        |              | SPRING SEPARATION                | 2        | 2   | 2   | 2   |
|    | 9        | *302AR07251      | 2AR07251     | SHAFT,PAPER FEED                 | 2        | 2   | 2   | 2   |
|    | 10       | *302AR07261      | 2AR07261     | SHAFT,SEPARATION                 | 2        | 2   | 2   | 2   |
|    | 11       | *302AR07271      | 2AR07271     | SHAFT,LEADING FEED               | 2        | 2   | 2   | 2   |
|    | 12       | *302FG07251      | 2FG07251     | UPPER HOUSING,PAPER FEED         | 2        | 2   | 2   | 2   |
|    | 13       | *302FG07260      | 2FG07260     | LOWER HOUSING,PAPER FEED         | 2        | 2   | 2   | 2   |
|    | 14       | *302FG07271      | 2FG07271     | WEIGHT,LEADING FEED PULLEY       | 2        | 2   | 2   | 2   |
|    | 15       | *302FG07290      | 2FG07290     | ACTUATOR,PAPER EMPTY             | 2        | 2   | 2   | 2   |
|    | 16       | *302FG07300      | 2FG07300     | HOLDER,ACTUATOR                  | 2        | 2   | 2   | 2   |
|    | 17       | *302FG07310      | 2FG07310     | REINFORCEMENT PRIMARY PAPER FEED | 2        | 2   | 2   | 2   |
|    | 18       | *302FG07320      | 2FG07320     | STOPPER,SUPPORT PLATE            | 2        | 2   | 2   | 2   |
|    | 19       | *302FG07330      | 2FG07330     | GROUND PLATE,PRIMARY PAPER FEED  | 2        | 2   | 2   | 2   |
|    | 20       | *302GR06201      | 2GR06201     | LEVER SEPARATION RELEASE         | 2        | 2   | 2   | 2   |
|    | 21       | *302GR46430      | 2GR46430     | WIRE PRIMARY FEED UNIT1          | 2        | 2   | 2   | 2   |
| ⊙  | 22       | *33906070        |              | TORQUE LIMITER,PAPER FEED        | 2        | 2   | 2   | 2   |
| ⊙  | 23       | *33906160        |              | GEAR 16,PAPER FEED               | 2        | 2   | 2   | 2   |
|    | 24       | *34806040        |              | LOWER BUSHING,PAPER FEED         | 2        | 2   | 2   | 2   |
| ⊙  | 25       | *34922420        |              | GEAR 15                          | 2        | 2   | 2   | 2   |
| ⊙  | 26       | *5FNXGP1A73A++02 | 2DC27180     | PT.SENSOR GP1A73AJ00/ BK         | 4        | 4   | 4   | 4   |
|    | 27       | *5MVX111DN003    | 2A806250     | RING STOPPER /A-49 FEED A4       | 8        | 8   | 8   | 8   |
|    | 28       | *7YCC08B2046+H01 | YC026110     | CONNECTOR                        | 2        | 2   | 2   | 2   |

| SP | Ref. No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|----|----------|-----------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                       | 110      | 120 | 230 | 240 |
|    | 101      | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T  |          |     |     |     |
|    | 102      | 5MBTPB3010PW++R | B1B63100     | BIND T.T SCREW(+)/ M3 X 10 CRFREE P-T |          |     |     |     |
|    | 103      | B1B03040        |              | +BIND SCREW M3X04(TRIVALENT CHROM     |          |     |     |     |
|    | 104      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM     |          |     |     |     |
|    | 105      | D1A00400        |              | STOP RING E-4(TRIVALENT CHROMATING)   |          |     |     |     |
|    | 106      | D1A00500        |              | STOP RING E-5(TRIVALENT CHROMATING)   |          |     |     |     |
|    | 107      | 5MBP2012WXSP    | E0020120     | SPRING PIN / M2 X 12 S-BLK            |          |     |     |     |
|    | 108      | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+)/ M3 X 6 DRFREE       |          |     |     |     |
|    | 109      | 7BB003310H      | BB023700     | COUNTER-SUNK HEAD SCREW FHM3X10       |          |     |     |     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

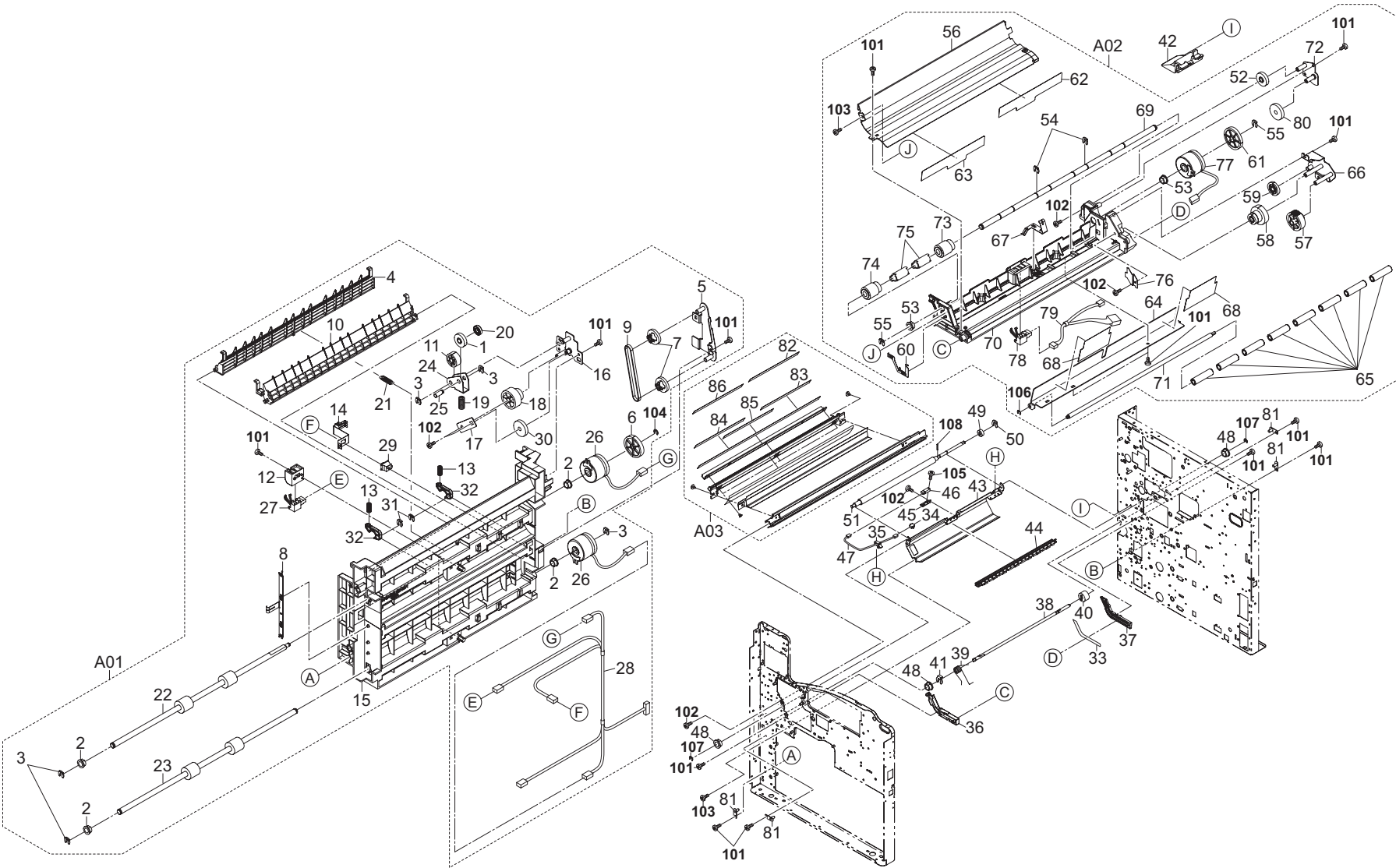


FIG. 5 Paper Feed-In II

2GZ/2G1-2

| SP | Ref. No. | Part.No.        | Alternative. | Description                 | Quantity |     |     |     |
|----|----------|-----------------|--------------|-----------------------------|----------|-----|-----|-----|
|    |          |                 |              |                             | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302GR93160      | 2GR93160     | PARTS VERTICAL FEED UNIT    | 1        | 1   | 1   | 1   |
| ⊙  | 1        | *2AL06110       |              | GEAR 25                     | 1        | 1   | 1   | 1   |
|    | 2        | *2BC06510       |              | BUSHING 8                   | 4        | 4   | 4   | 4   |
|    | 3        | *2BC06980       |              | STOPPER 5                   | 5        | 5   | 5   | 5   |
|    | 4        | *2BL06110       |              | GUIDE VERTICAL FEED         | 1        | 1   | 1   | 1   |
|    | 5        | *2BL06130       |              | MOUNT C FEED DRIVE          | 1        | 1   | 1   | 1   |
| ⊙  | 6        | *2BL06170       |              | GEAR Z42 FEED               | 1        | 1   | 1   | 1   |
| ⊙  | 7        | *2BL06180       |              | GEAR Z28-P18 FEED           | 2        | 2   | 2   | 2   |
|    | 8        | *2BL06220       |              | EARTH VERTICAL FEED         | 1        | 1   | 1   | 1   |
| ⊙  | 9        | *2BL06320       |              | BELT CONVEYING              | 1        | 1   | 1   | 1   |
|    | 10       | *2BL06330       |              | GUIDE B FEED                | 1        | 1   | 1   | 1   |
| ⊙  | 11       | *2BL06380       |              | GEAR Z25 JOINT              | 1        | 1   | 1   | 1   |
|    | 12       | *2BL06450       |              | HOLDER FEED SWITCH          | 2        | 2   | 2   | 2   |
|    | 13       | *2BL06460       |              | SPRING LEFT COVER           | 2        | 2   | 2   | 2   |
|    | 14       | *2BL06940       |              | EARTH PUSH SWITCH           | 1        | 1   | 1   | 1   |
|    | 15       | *2FG06010       |              | FRAME VERTICAL FEED A       | 1        | 1   | 1   | 1   |
|    | 16       | *2FG06020       |              | MOUNT FEED DRIVE A          | 1        | 1   | 1   | 1   |
|    | 17       | *2FG06030       |              | MOUNT FEED DRIVE B          | 1        | 1   | 1   | 1   |
| ⊙  | 18       | *2FG06040       |              | GEAR Z21-Z36 FEED           | 1        | 1   | 1   | 1   |
|    | 19       | *2FG06070       |              | SPRING FEED JOINT           | 1        | 1   | 1   | 1   |
|    | 20       | *2FG06120       |              | COLLAR FEED JOINT           | 1        | 1   | 1   | 1   |
|    | 21       | *2FG06130       |              | SPRING GUIDE FEED           | 1        | 1   | 1   | 1   |
| ⊙  | 22       | *302BL06081     | 2BL06081     | ROLLER B FEED               | 1        | 1   | 1   | 1   |
| ⊙  | 23       | *302BL06091     | 2BL06091     | ROLLER C FEED               | 1        | 1   | 1   | 1   |
|    | 24       | *302FG06051     | 2FG06051     | JOINT FEED DRIVE            | 1        | 1   | 1   | 1   |
|    | 25       | *302FG06061     | 2FG06061     | SHAFT FEED JOINT            | 1        | 1   | 1   | 1   |
| ⊙  | 26       | *302GR44120     | 2GR44120     | CLUTCH FEED                 | 2        | 2   | 2   | 2   |
| ⊙  | 27       | *302GR44220     | 2GR44220     | SWITCH CONVEYING            | 2        | 2   | 2   | 2   |
|    | 28       | *302GR46260     | 2GR46260     | WIRE CONVEYING              | 1        | 1   | 1   | 1   |
| ⊙  | 29       | *35927420       |              | SWITCH,SIZE                 | 1        | 1   | 1   | 1   |
| ⊙  | 30       | *36222250       |              | GEAR 30,IDLE                | 1        | 1   | 1   | 1   |
|    | 31       | *5MVX1111DN003  | 2A806250     | RING STOPPER /A-49 FEED A4  | 2        | 2   | 2   | 2   |
| ⊙  | 32       | *5MVX421DN003   | 2BL06490     | LOCK COVER R /40283V0068 A4 | 2        | 2   | 2   | 2   |
| ⊙  | 33       | 2FG06220        |              | FILM MIDDLE FEED RAIL R     | 1        | 1   | 1   | 1   |
|    | 34       | 7YCC03B1106+H01 | YC047300     | CONNECTOR                   | 1        | 1   | 1   | 1   |
|    | 35       | 7YZM610007++H01 | YZ023340     | ACCESS.SADDLE               | 1        | 1   | 1   | 1   |
|    | 36       | 2BL06051        |              | FRONT RAIL FEED             | 1        | 1   | 1   | 1   |
|    | 37       | 2BL06061        |              | REAR RAIL FEED              | 1        | 1   | 1   | 1   |
|    | 38       | 302BL04521      | 2BL04521     | SHAFT LEFT COVER M          | 1        | 1   | 1   | 1   |
|    | 39       | 302BL16232      | 2BL16232     | SPRING CONV OPEN            | 1        | 1   | 1   | 1   |
|    | 40       | 2BL06950        |              | DUMPER LEFT COVER           | 1        | 1   | 1   | 1   |
|    | 41       | 33973300        |              | STOPPER 7,CARTRIDGE         | 1        | 1   | 1   | 1   |
|    | 42       | 2BL06430        |              | COVER CONNECTOR             | 1        | 1   | 1   | 1   |
|    | 43       | 2BL06260        |              | FRONT GUIDE REGIST          | 1        | 1   | 1   | 1   |
| ⊙  | 44       | 2BL93450        |              | PARTS.REGISTRATION CLEAN    | 1        | 1   | 1   | 1   |
|    | 45       | 2BL06440        |              | MOUNT REGIST SWITCH         | 1        | 1   | 1   | 1   |
| ⊙  | 46       | 2FG27110        |              | SWITCH REGISTRATION         | 1        | 1   | 1   | 1   |
|    | 47       | 302GR46240      | 2GR46240     | WIRE RESISTRATION           | 1        | 1   | 1   | 1   |
|    | 48       | 2BC06510        |              | BUSHING 8                   | 3        | 3   | 3   | 3   |
| ⊙  | 49       | 36722860        |              | GEAR 18                     | 1        | 1   | 1   | 1   |

| SP | Ref. No. | Part.No.        | Alternative. | Description                          | Quantity |     |     |     |
|----|----------|-----------------|--------------|--------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                      | 110      | 120 | 230 | 240 |
|    | 50       | 2BC06910        |              | STOPPER 6                            | 1        | 1   | 1   | 1   |
| ⊙  | 51       | 302FG06211      | 2FG06211     | RIGHT ROLLER REGIST                  | 1        | 1   | 1   | 1   |
| ⊙  | A02      | 302GR93150      | 2GR93150     | PARTS MIDDLE FEED UNIT               | 1        | 1   | 1   | 1   |
| ⊙  | 52       | *2AL06110       |              | GEAR 25                              | 1        | 1   | 1   | 1   |
|    | 53       | *2BC06510       |              | BUSHING 8                            | 2        | 2   | 2   | 2   |
|    | 54       | *2BC06910       |              | STOPPER 6                            | 2        | 2   | 2   | 2   |
|    | 55       | *2BC06980       |              | STOPPER 5                            | 2        | 2   | 2   | 2   |
|    | 56       | *2BL06020       |              | GUIDE A FEED                         | 1        | 1   | 1   | 1   |
| ⊙  | 57       | *2BL06150       |              | GEAR Z28 FEED                        | 1        | 1   | 1   | 1   |
| ⊙  | 58       | *2BL06160       |              | GEAR Z35-15 FEED                     | 1        | 1   | 1   | 1   |
| ⊙  | 59       | *2BL06190       |              | GEAR Z25 FEED                        | 1        | 1   | 1   | 1   |
|    | 60       | *2BL06230       |              | GROUND PLATE A FEED                  | 1        | 1   | 1   | 1   |
| ⊙  | 61       | *2BL06360       |              | GEAR Z42 BYPASS                      | 1        | 1   | 1   | 1   |
| ⊙  | 62       | *2BL06480       |              | FILM REGIST F                        | 1        | 1   | 1   | 1   |
| ⊙  | 63       | *2BL06970       |              | FILM REGIST FF                       | 1        | 1   | 1   | 1   |
|    | 64       | *2FG06090       |              | GUIDE MIDDLE FEED                    | 1        | 1   | 1   | 1   |
| ⊙  | 65       | *2FG06110       |              | PULLEY MIDDLE FEED                   | 8        | 8   | 8   | 8   |
|    | 66       | *2FG06160       |              | MOUNT BYPASS FEED                    | 1        | 1   | 1   | 1   |
|    | 67       | *2FG06170       |              | GROUND PLATE GUIDE A                 | 1        | 1   | 1   | 1   |
|    | 68       | *2FG06200       |              | FILM MIDDLE FEED                     | 2        | 2   | 2   | 2   |
|    | 69       | *302BL06921     | 2BL06921     | SHAFT FEED A                         | 1        | 1   | 1   | 1   |
|    | 70       | *302FG06083     | 2FG06083     | HOUSING FEED                         | 1        | 1   | 1   | 1   |
|    | 71       | *302FG06101     | 2FG06101     | SHAFT MIDDLE FEED                    | 1        | 1   | 1   | 1   |
|    | 72       | *302FG06151     | 2FG06151     | MOUNT MID FEED DRIVE                 | 1        | 1   | 1   | 1   |
| ⊙  | 73       | *302GR06010     | 2GR06010     | PULLEY MIDDLE FEED A                 | 1        | 1   | 1   | 1   |
| ⊙  | 74       | *302GR06020     | 2GR06020     | PULLEY MIDDLE FEED B                 | 1        | 1   | 1   | 1   |
|    | 75       | *302GR06030     | 2GR06030     | JOINT FEED                           | 2        | 2   | 2   | 2   |
|    | 76       | *302GR06220     | 2GR06220     | HOLDER WIRE                          | 1        | 1   | 1   | 1   |
| ⊙  | 77       | *302GR44140     | 2GR44140     | CLUTCH REGISTRATION                  | 1        | 1   | 1   | 1   |
| ⊙  | 78       | *302GR44220     | 2GR44220     | SWITCH CONVEYING                     | 1        | 1   | 1   | 1   |
|    | 79       | *302GR46280     | 2GR46280     | WIRE FEED 1                          | 1        | 1   | 1   | 1   |
| ⊙  | 80       | *36222250       |              | GEAR 30,IDLE                         | 1        | 1   | 1   | 1   |
|    | 81       | 302GR02330      | 2GR02330     | PIN FEED                             | 4        | 4   | 4   | 4   |
| ⊙  | A03      | 302GR94480      | 2GR94480     | PARTS,GUIDE TRANSFER                 | 1        | 1   | 1   | 1   |
|    | 82       | *2FG05070       |              | LABEL DRUM CAUTION J                 | 1        | 1   | 1   | 1   |
|    | 83       | *2FG05080       |              | LABEL DRUM CAUTION E1                | 1        | 1   | 1   | 1   |
|    | 84       | *2FG05090       |              | LABEL DRUM CAUTION E2                | 1        | 1   | 1   | 1   |
|    | 85       | *2FG05100       |              | LABEL DRUM CAUTION A                 | 1        | 1   | 1   | 1   |
|    | 86       | *2FG05110       |              | LABEL DRUM CAUTION CN                | 1        | 1   | 1   | 1   |
|    | 101      | 5MBTPB3008TW++R | B1A53080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE S-T |          |     |     |     |
|    | 102      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM    |          |     |     |     |
|    | 103      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T |          |     |     |     |
|    | 104      | 5MBCE4060XSW    | D1000400     | E STOP RING /X 4 X 0.6T S-UNICR      |          |     |     |     |
|    | 105      | B1B03120        |              | +BIND SCREW M3X12(TRIVALENT CHROM    |          |     |     |     |
|    | 106      | 7BD103060+++H01 | BD018610     | E STOP RING E-3                      |          |     |     |     |
|    | 107      | D1A00700        |              | STOP RING E-7(TRIVALENT CHROMATING)  |          |     |     |     |
|    | 108      | 5MBP2012WXSP    | E0020120     | SPRING PIN / M2 X 12 S-BLK           |          |     |     |     |

• Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

• Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

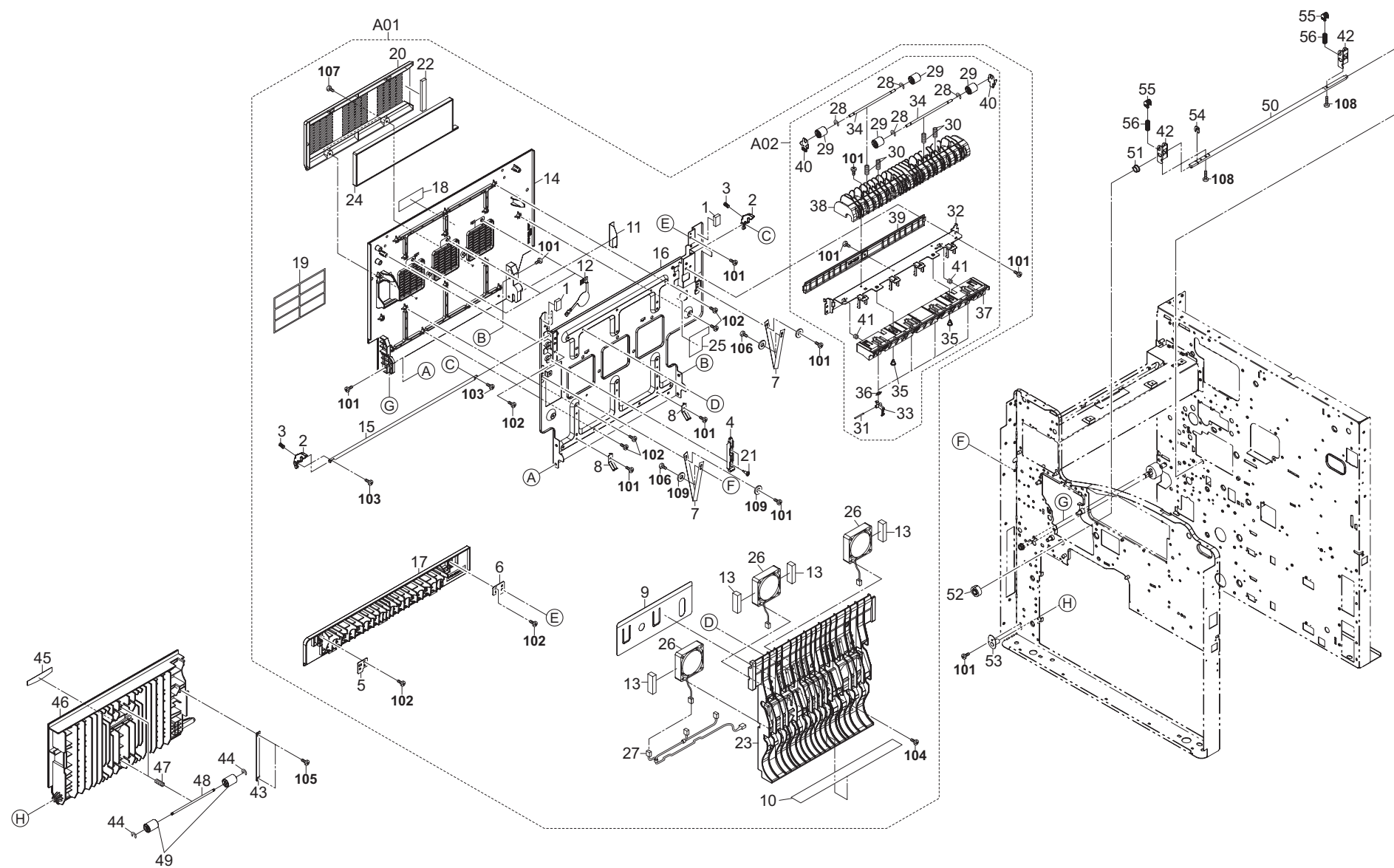


FIG. 6 Paper Feed-In III

2GZ/2G1-2

| SP | Ref. No. | Part.No.     | Alternative. | Description                      | Quantity |     |     |     |
|----|----------|--------------|--------------|----------------------------------|----------|-----|-----|-----|
|    |          |              |              |                                  | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302G193082   | 2G193082     | PARTS LEFT COVER MIDDLE ASSY     | 1        | 1   | 1   | 1   |
| ⊙  | 1        | *2AC26310    |              | SHIELD 10X8X20,GASKET            | 2        | 2   | 2   | 2   |
| ⊙  | 2        | *2BL04550    |              | LEVER L COVER LOCK M             | 2        | 2   | 2   | 2   |
| ⊙  | 3        | *2BL04560    |              | SPRING L COVER LOCK              | 2        | 2   | 2   | 2   |
| ⊙  | 4        | *2BL04600    |              | LEVER COVER RELEASE              | 1        | 1   | 1   | 1   |
| ⊙  | 5        | *2BL04660    |              | FRONT PLATE EXIT L               | 1        | 1   | 1   | 1   |
| ⊙  | 6        | *2BL04670    |              | REAR PLATE EXIT L                | 1        | 1   | 1   | 1   |
| ⊙  | 7        | *2BL04680    |              | STRAP COVER                      | 2        | 2   | 2   | 2   |
| ⊙  | 8        | *2BL04700    |              | GROUND PLATE LEFT B              | 2        | 2   | 2   | 2   |
| ⊙  | 9        | *2BL21460    |              | FILM WIRE PROTECT                | 1        | 1   | 1   | 1   |
| ⊙  | 10       | *2BL21490    |              | GUIDE FILM DU                    | 1        | 1   | 1   | 1   |
| ⊙  | 11       | *2BL21500    |              | FILM WIRE PROTECT B              | 1        | 1   | 1   | 1   |
| ⊙  | 12       | *2BL23110    |              | GROUND PLATE LEFT FAN            | 3        | 3   | 3   | 3   |
| ⊙  | 13       | *2BL23170    |              | SPONGE LEFT FAN                  | 4        | 4   | 4   | 4   |
| ⊙  | 14       | *302BL04513  | 2BL04513     | LEFT COVER MIDDLE                | 1        | 1   | 1   | 1   |
| ⊙  | 15       | *302BL04541  | 2BL04541     | SHAFT L COVER LOCK M             | 1        | 1   | 1   | 1   |
| ⊙  | 16       | *302BL04621  | 2BL04621     | PLATE LEFT COVER M               | 1        | 1   | 1   | 1   |
| ⊙  | 17       | *302BL04651  | 2BL04651     | COVER EXIT L                     | 1        | 1   | 1   | 1   |
| ⊙  | 18       | *302FB05380  | 2FB05380     | LABEL VFEED CAUTION              | 1        | 1   | 1   | 1   |
| ⊙  | 19       | *302FB05440  | 2FB05440     | LABEL VFEED CAUTION 6NATIONS     | 1        | 1   | 1   | 1   |
| ⊙  | 20       | *302FG23021  | 2FG23021     | MOUNT OZONE FILTER A             | 1        | 1   | 1   | 1   |
| ⊙  | 21       | *302GR02810  | 2GR02810     | PIN LEFT COVER                   | 2        | 2   | 2   | 2   |
| ⊙  | 22       | *302GR04460  | 2GR04460     | SEAL PROTECT OZONE               | 1        | 1   | 1   | 1   |
| ⊙  | 23       | *302GR28050  | 2GR28050     | GUIDE LEFT COVER M               | 1        | 1   | 1   | 1   |
| ⊙  | 24       | *302GR33080  | 2GR33080     | FILTER VOC A                     | 1        | 1   | 1   | 1   |
| ⊙  | 25       | *302GR34150  | 2GR34150     | LABEL HIGH TEMP                  | 1        | 1   | 1   | 1   |
| ⊙  | 26       | *302GR44040  | 2GR44040     | FAN DU 60-15                     | 3        | 3   | 3   | 3   |
| ⊙  | 27       | *302GR46310  | 2GR46310     | WIRE CONVEYING FAN               | 1        | 1   | 1   | 1   |
| ⊙  | A02      | *302GR93182  | 2GR93182     | PARTS REAR GUIDE FUSER UNIT      | 1        | 1   | 1   | 1   |
| ⊙  | 28       | **2BL16290   |              | CUT WASHER 3                     | 4        | 4   | 4   | 4   |
| ⊙  | 29       | **2BL21330   |              | PULLEY FEED SHIFT                | 4        | 4   | 4   | 4   |
| ⊙  | 30       | **2BL21340   |              | SPRING CHANGE PULLEY             | 4        | 4   | 4   | 4   |
| ⊙  | 31       | **302AR20512 | 2AR20512     | SHAFT,PRESSURE ROLLER SEPARATION | 4        | 4   | 4   | 4   |
| ⊙  | 32       | **302BL20092 | 2BL20092     | MOUNT REAR GUIDE                 | 1        | 1   | 1   | 1   |
| ⊙  | 33       | **302BL20351 | 2BL20351     | CLAW PRESS ROLLER                | 4        | 4   | 4   | 4   |
| ⊙  | 34       | **302BL21363 | 2BL21363     | SHAFT CHANGE PULLEY              | 2        | 2   | 2   | 2   |
| ⊙  | 35       | **302GR02840 | 2GR02840     | PIN REAR GUIDE FIXING            | 2        | 2   | 2   | 2   |
| ⊙  | 36       | **302GR25350 | 2GR25350     | SPRING CLAW PRESS                | 4        | 4   | 4   | 4   |
| ⊙  | 37       | **302GR25370 | 2GR25370     | REAR GUIDE FUSER                 | 1        | 1   | 1   | 1   |
| ⊙  | 38       | **302GR28032 | 2GR28032     | GUIDE EXIT L                     | 1        | 1   | 1   | 1   |
| ⊙  | 39       | **302GR28040 | 2GR28040     | GUIDE FEED SHIFT L               | 1        | 1   | 1   | 1   |
| ⊙  | 40       | **302GR28100 | 2GR28100     | PLATE SHAFT PULLEY               | 2        | 2   | 2   | 2   |
| ⊙  | 41       | **65009050   |              | SPRING,DEVELOPING ROCK           | 2        | 2   | 2   | 2   |
| ⊙  | 42       | 302BL14141   | 2BL14141     | MOUNT CAM                        | 2        | 2   | 2   | 2   |
| ⊙  | 43       | 2BL06960     |              | STRAP RELEASE                    | 1        | 1   | 1   | 1   |
| ⊙  | 44       | 2BL16290     |              | CUT WASHER 3                     | 4        | 4   | 4   | 4   |
| ⊙  | 45       | 302GR34040   | 2GR34040     | LABEL LEFT COVER A               | 1        | 1   | 1   | 1   |
| ⊙  | 46       | 302BL06101   | 2BL06101     | LEFT COVER FEED                  | 1        | 1   | 1   | 1   |
| ⊙  | 47       | 2BL06340     |              | SPRING FEED                      | 2        | 2   | 2   | 2   |
| ⊙  | 48       | 302BL06212   | 2BL06212     | SHAFT FEED PULLEY                | 2        | 2   | 2   | 2   |

| SP | Ref. No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |     |
|----|----------|-----------------|--------------|----------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                        | 110      | 120 | 230 | 240 |
| ⊙  | 49       | 2BL16080        |              | PULLEY FEED                            | 4        | 4   | 4   | 4   |
| ⊙  | 50       | 302BL14231      | 2BL14231     | SHAFT CAM                              | 1        | 1   | 1   | 1   |
| ⊙  | 51       | 5MVM122DB003    | 2BM17920     | BUSH POM /F0093 A4                     | 1        | 1   | 1   | 1   |
| ⊙  | 52       | 36722860        |              | GEAR 18                                | 1        | 1   | 1   | 1   |
| ⊙  | 53       | 302AR07541      | 2AR07541     | RETAINING PIN,VERTICAL CONVEYING       | 1        | 1   | 1   | 1   |
| ⊙  | 54       | 2BC06980        |              | STOPPER 5                              | 1        | 1   | 1   | 1   |
| ⊙  | 55       | 302BL14241      | 2BL14241     | CAM DLP                                | 2        | 2   | 2   | 2   |
| ⊙  | 56       | 2BL14410        |              | SPRING CAM                             | 2        | 2   | 2   | 2   |
| ⊙  | 101      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T  |          |     |     |     |
| ⊙  | 102      | 5MBTPB3006PW++R | B1B63060     | BIND T.T SCREW(+) / M3 X 6 CRFREE P-T  |          |     |     |     |
| ⊙  | 103      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM      |          |     |     |     |
| ⊙  | 104      | 5MBTPB3008TW++R | B1A53080     | BIND T.T SCREW(+) / M3 X 8 CRFREE S-T  |          |     |     |     |
| ⊙  | 105      | BAA63080        |              | +TP TAP-TITE P SCREW M3X08             |          |     |     |     |
| ⊙  | 106      | B1B03080        |              | +BIND SCREW M3X08                      |          |     |     |     |
| ⊙  | 107      | B4A03100        |              | +TP-A SCREW M3X10(TRIVALENT CHROM      |          |     |     |     |
| ⊙  | 108      | 5MBTPB3014TW++R | B1A53140     | BIND T.T SCREW(+) / M3 X 14 CRFREE S-T |          |     |     |     |
| ⊙  | 109      | 7BC00030A080H01 | BC046150     | WASHER M3X10X0.8T                      |          |     |     |     |

• Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

• Parts with "\*" are component parts or sub-assembly with "\*" appearing immediately above them.

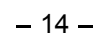


FIG. 7 Paper Conveying

2GZ/2G1-2

| SP | Ref. No. | Part.No.    | Alternative. | Description          | Quantity |     |     |     |
|----|----------|-------------|--------------|----------------------|----------|-----|-----|-----|
|    |          |             |              |                      | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302GR93141  | 2GR93141     | FE-710               | 1        | 1   | 1   | 1   |
| ⊙  | 1        | *2AL06110   |              | GEAR 25              | 2        | 2   | 2   | 2   |
| ⊙  | 2        | *2BC06510   |              | BUSHING 8            | 3        | 3   | 3   | 3   |
| ⊙  | 3        | *2BC06910   |              | STOPPER 6            | 2        | 2   | 2   | 2   |
| ⊙  | 4        | *2BC06980   |              | STOPPER 5            | 6        | 6   | 6   | 6   |
| ⊙  | 5        | *2BL07020   |              | ROLLER DU FEED UP    | 1        | 1   | 1   | 1   |
| ⊙  | 6        | *2BL07030   |              | ROLLER DU FEED LOW   | 1        | 1   | 1   | 1   |
| ⊙  | 7        | *2BL07040   |              | PULLEY DU            | 4        | 4   | 4   | 4   |
| ⊙  | 8        | *2BL07060   |              | SPRING DU PULLEY     | 2        | 2   | 2   | 2   |
| ⊙  | 9        | *2BL07080   |              | SPRING DU JOINT      | 1        | 1   | 1   | 1   |
| ⊙  | 10       | *2BL07090   |              | ACTUATOR DU          | 1        | 1   | 1   | 1   |
| ⊙  | 11       | *2BL07110   |              | PLATE EARTH DU       | 1        | 1   | 1   | 1   |
| ⊙  | 12       | *2BL07120   |              | PLATE NUT DU         | 2        | 2   | 2   | 2   |
| ⊙  | 13       | *2BL07130   |              | SPRING DU ACT.       | 1        | 1   | 1   | 1   |
| ⊙  | 14       | *2BL07140   |              | FILM WIRE DU         | 1        | 1   | 1   | 1   |
| ⊙  | 15       | *2BL07150   |              | GUIDE RIB DU         | 4        | 4   | 4   | 4   |
| ⊙  | 16       | *2BL07950   |              | UNDER CLEANER REGIST | 1        | 1   | 1   | 1   |
| ⊙  | 17       | *2BL16080   |              | PULLEY FEED          | 2        | 2   | 2   | 2   |
| ⊙  | 18       | *2BL16100   |              | STRAP CONVEYING A    | 1        | 1   | 1   | 1   |
| ⊙  | 19       | *2BL16110   |              | STRAP CONVEYING B    | 1        | 1   | 1   | 1   |
| ⊙  | 20       | *2BL16130   |              | GUIDE REGIST F       | 2        | 2   | 2   | 2   |
| ⊙  | 21       | *2BL16150   |              | PLATE TRANS B        | 1        | 1   | 1   | 1   |
| ⊙  | 22       | *2BL16160   |              | PLATE TRANS UNIT GND | 1        | 1   | 1   | 1   |
| ⊙  | 23       | *2BL16170   |              | PLATE SEPARATION B   | 1        | 1   | 1   | 1   |
| ⊙  | 24       | *2BL16190   |              | HOOK CONVEYING       | 1        | 1   | 1   | 1   |
| ⊙  | 25       | *2BL16200   |              | SPRING CONVEYING     | 1        | 1   | 1   | 1   |
| ⊙  | 26       | *2BL16250   |              | GUIDE FEED F         | 2        | 2   | 2   | 2   |
| ⊙  | 27       | *2BL16290   |              | CUT WASHER 3         | 12       | 12  | 12  | 12  |
| ⊙  | 28       | *2BL21230   |              | PULLEY EXIT T30      | 2        | 2   | 2   | 2   |
| ⊙  | 29       | *2BL21240   |              | BELT EXIT P2M212     | 1        | 1   | 1   | 1   |
| ⊙  | 30       | *2C927210   |              | SENSOR 248NL1        | 1        | 1   | 1   | 1   |
| ⊙  | 31       | *2FG16010   |              | PLATE MID FEED UNIT  | 1        | 1   | 1   | 1   |
| ⊙  | 32       | *2FG16250   |              | SPACER REGIST        | 1        | 1   | 1   | 1   |
| ⊙  | 33       | *2FG16290   |              | GUIDE FEED           | 2        | 2   | 2   | 2   |
| ⊙  | 34       | *2FG16300   |              | SPRING REGIST F      | 1        | 1   | 1   | 1   |
| ⊙  | 35       | *2FG16310   |              | SPRING REGIST R      | 1        | 1   | 1   | 1   |
| ⊙  | 36       | *2FG16320   |              | SPRING FEED          | 4        | 4   | 4   | 4   |
| ⊙  | 37       | *2FG16330   |              | HOLDER SHAFT         | 2        | 2   | 2   | 2   |
| ⊙  | 38       | *302BL07052 | 2BL07052     | SHAFT DU PULLEY      | 2        | 2   | 2   | 2   |
| ⊙  | 39       | *302BL07071 | 2BL07071     | JOINT DU             | 1        | 1   | 1   | 1   |
| ⊙  | 40       | *302BL16211 | 2BL16211     | SHAFT CONVEYING      | 1        | 1   | 1   | 1   |
| ⊙  | 41       | *302BL16241 | 2BL16241     | SPRING CONVEYING B   | 1        | 1   | 1   | 1   |
| ⊙  | 42       | *302FG16263 | 2FG16263     | BASE CONVEYING A     | 1        | 1   | 1   | 1   |
| ⊙  | 43       | *302FG16272 | 2FG16272     | SHEET CONVEYING      | 1        | 1   | 1   | 1   |
| ⊙  | 44       | *302FG16281 | 2FG16281     | SHAFT FEED           | 2        | 2   | 2   | 2   |
| ⊙  | 45       | *302GR24010 | 2GR24010     | HANDLE CONVEYING     | 1        | 1   | 1   | 1   |
| ⊙  | 46       | *302GR24020 | 2GR24020     | PLATE PAPER GUIDE    | 1        | 1   | 1   | 1   |
| ⊙  | 47       | *302GR24030 | 2GR24030     | MOUNT CONVEYING FAN  | 1        | 1   | 1   | 1   |
| ⊙  | 48       | *302GR24040 | 2GR24040     | FILM COVER WIRE      | 1        | 1   | 1   | 1   |
| ⊙  | 49       | *302GR29010 | 2GR29010     | FRAME DU             | 1        | 1   | 1   | 1   |

| SP | Ref. No. | Part.No.         | Alternative. | Description                            | Quantity |     |     |     |
|----|----------|------------------|--------------|----------------------------------------|----------|-----|-----|-----|
|    |          |                  |              |                                        | 110      | 120 | 230 | 240 |
| ⊙  | 50       | *302GR44120      | 2GR44120     | CLUTCH FEED                            | 1        | 1   | 1   | 1   |
| ⊙  | 51       | *302GR44250      | 2GR44250     | FAN CONVEYING 42-10                    | 3        | 3   | 3   | 3   |
| ⊙  | 52       | *302GR46421      | 2GR46421     | WIRE DUPLEX                            | 1        | 1   | 1   | 1   |
| ⊙  | 53       | *302GR46730      | 2GR46730     | WIRE CONVEYING FAN                     | 1        | 1   | 1   | 1   |
| ⊙  | A02      | *302GR93281      | 2GR93281     | TR-710                                 | 1        | 1   | 1   | 1   |
| ⊙  | 54       | **2BL17010       |              | HOUSING TRANSFER                       | 1        | 1   | 1   | 1   |
| ⊙  | 55       | **2BL17040       |              | PULLEY TRANS ROLLER                    | 2        | 2   | 2   | 2   |
| ⊙  | 56       | **2BL17050       |              | PLATE TRANS UNIT                       | 1        | 1   | 1   | 1   |
| ⊙  | 57       | **2BL17090       |              | GEAR TRANS Z25H                        | 1        | 1   | 1   | 1   |
| ⊙  | 58       | **2BL17170       |              | BUSHING 8                              | 2        | 2   | 2   | 2   |
| ⊙  | 59       | **2FG17010       |              | HOLDER SEPARATION A                    | 1        | 1   | 1   | 1   |
| ⊙  | 60       | **2FG17160       |              | SPRING TRANS R                         | 1        | 1   | 1   | 1   |
| ⊙  | 61       | **302BL17061     | 2BL17061     | BUSH TRANS ROLLER                      | 2        | 2   | 2   | 2   |
| ⊙  | 62       | **302GR22010     | 2GR22010     | ROLLER TRANSFER                        | 1        | 1   | 1   | 1   |
| ⊙  | 63       | **302GR22020     | 2GR22020     | BRUSH SEPARATION                       | 1        | 1   | 1   | 1   |
| ⊙  | 64       | **302GR22030     | 2GR22030     | SPACER SEPARATION                      | 2        | 2   | 2   | 2   |
| ⊙  | 65       | **302GR22050     | 2GR22050     | SPRING TRANSFER F                      | 1        | 1   | 1   | 1   |
| ⊙  | 66       | **302GR22110     | 2GR22110     | COLLAR TRANS ROLLER                    | 2        | 2   | 2   | 2   |
| ⊙  | 67       | **75718040       |              | BUSHING,CLEANING BLADE SHAFT           | 1        | 1   | 1   | 1   |
| ⊙  | A03      | *302GR93340      | 2GR93340     | PARTS,ROLLER REGIST SET                | 1        | 1   | 1   | 1   |
| ⊙  | 68       | **2BL07970       |              | CUT WASHER 10                          | 2        | 2   | 2   | 2   |
| ⊙  | 69       | **2BL16030       |              | STOPPER BUSH                           | 2        | 2   | 2   | 2   |
| ⊙  | 70       | **2BL16060       |              | GEAR REGIST Z18                        | 1        | 1   | 1   | 1   |
| ⊙  | 71       | **2BL16260       |              | BUSHING REGIST                         | 2        | 2   | 2   | 2   |
| ⊙  | 72       | **2FG16021       |              | ROLLER REGIST                          | 1        | 1   | 1   | 1   |
| ⊙  | 73       | **2FG16030       |              | PULLEY REGIST                          | 2        | 2   | 2   | 2   |
| ⊙  | 74       | **5MVX111DN003   | 2A806250     | RING STOPPER /A-49 FEED A4             | 1        | 1   | 1   | 1   |
| ⊙  | 75       | *66506630        |              | GEAR 20,IDLE                           | 1        | 1   | 1   | 1   |
| ⊙  | 76       | *73210450        |              | BUSH, 6                                | 2        | 2   | 2   | 2   |
| ⊙  | 77       | *7YCC02B1001+H01 | YC014610     | CONNECTOR                              | 4        | 4   | 4   | 4   |
| ⊙  | 78       | *M2107240        |              | BAND,KI-100(KITAGAWA)                  | 1        | 1   | 1   | 1   |
| ⊙  | 79       | *M21AH010        |              | BAND,RSG-130-V0(KITAGAWA)              | 1        | 1   | 1   | 1   |
| ⊙  | 80       | 2FG16160         |              | GUIDE ROLLER F                         | 1        | 1   | 1   | 1   |
| ⊙  | 81       | 2FG16170         |              | GUIDE ROLLER R                         | 1        | 1   | 1   | 1   |
| ⊙  | 101      | 5MBTPB3014TW++R  | B1A53140     | BIND T.T SCREW(+) / M3 X 14 CRFREE S-T |          |     |     |     |
| ⊙  | 102      | 5MBSF43006NW++R  | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE       |          |     |     |     |
| ⊙  | 103      | 5MBTPB3008PW++R  | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T  |          |     |     |     |
| ⊙  | 104      | BAB63060         |              | +TP TAP-TITE P SCREW M3X06             |          |     |     |     |
| ⊙  | 105      | C2604080         |              | PLAIN WASHER M4-8 (BRASS,N:)           |          |     |     |     |
| ⊙  | 106      | C2808200         |              | POLYESTER SLIDER WASHER 8X20X0.5T      |          |     |     |     |
| ⊙  | 107      | 5MBWK62955NN     | C2892950     | POLY SLIDER /M6.2X9.5X0.5T PLASTC      |          |     |     |     |
| ⊙  | 108      | B1B03100         |              | +BIND SCREW M3X10                      |          |     |     |     |
| ⊙  | 109      | 5MBTPB3008TW++R  | B1A53080     | BIND T.T SCREW(+) / M3 X 8 CRFREE S-T  |          |     |     |     |
| ⊙  | 110      | C2808200         |              | POLYESTER SLIDER WASHER 8X20X0.5T      |          |     |     |     |
| ⊙  | 111      | C2895150         |              | SHIM 8.2X1.0T                          |          |     |     |     |
| ⊙  | 112      | 7BC00030A080H01  | BC046150     | WASHER M3X10X0.8T                      |          |     |     |     |

• Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.

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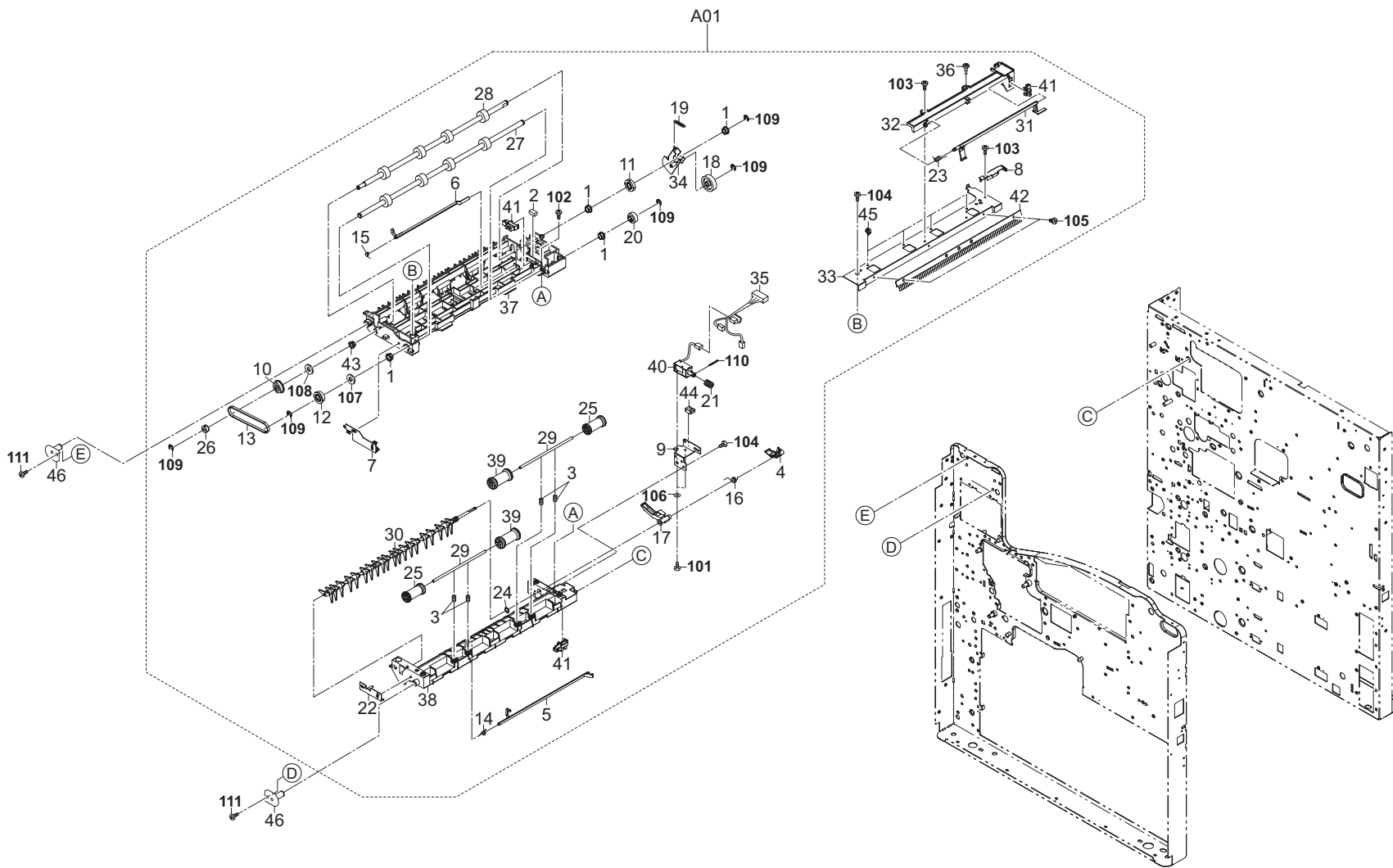


FIG. 8 Paper Exit (120/230/240V)

2GZ/2G1-2

| SP | Ref. No. | Part.No.    | Alternative. | Description                | Quantity |     |     |     |
|----|----------|-------------|--------------|----------------------------|----------|-----|-----|-----|
|    |          |             |              |                            | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302G193050  | 2G193050     | PARTS EXIT UNIT            |          | 1   | 1   | 1   |
|    | 1        | *2BC06510   |              | BUSHING 8                  |          | 4   | 4   | 4   |
|    | 2        | *2BL14480   |              | SEAL WIRE                  |          | 1   | 1   | 1   |
|    | 3        | *2BL21070   |              | SPRING EXIT PULLEY         |          | 4   | 4   | 4   |
|    | 4        | *2BL21100   |              | LEVER GUIDE CHANGE         |          | 1   | 1   | 1   |
| ⊙  | 5        | *2BL21120   |              | ACTUATOR EXIT R            |          | 1   | 1   | 1   |
| ⊙  | 6        | *2BL21130   |              | ACTUATOR EXIT L            |          | 1   | 1   | 1   |
|    | 7        | *2BL21170   |              | PLATE EARTH EXIT F         |          | 1   | 1   | 1   |
|    | 8        | *2BL21180   |              | PLATE EARTH EXIT R         |          | 1   | 1   | 1   |
|    | 9        | *2BL21190   |              | BKT SOLENOID               |          | 1   | 1   | 1   |
| ⊙  | 10       | *2BL21211   |              | PULLEY ONEWAY T30          |          | 1   | 1   | 1   |
| ⊙  | 11       | *2BL21220   |              | GEAR EXIT Z19              |          | 1   | 1   | 1   |
| ⊙  | 12       | *2BL21230   |              | PULLEY EXIT T30            |          | 1   | 1   | 1   |
| ⊙  | 13       | *2BL21240   |              | BELT EXIT P2M212           |          | 1   | 1   | 1   |
|    | 14       | *2BL21250   |              | SPRING ACTUATOR R          |          | 1   | 1   | 1   |
|    | 15       | *2BL21260   |              | SPRING ACTUATOR L          |          | 1   | 1   | 1   |
|    | 16       | *2BL21270   |              | SPRING FEED SHIFT          |          | 1   | 1   | 1   |
|    | 17       | *2BL21370   |              | LEVER GUIDE CHANGE B       |          | 1   | 1   | 1   |
| ⊙  | 18       | *2BL21390   |              | GEAR EXIT JOINT Z26S       |          | 1   | 1   | 1   |
|    | 19       | *2BL21400   |              | SPRING EXIT JOINT          |          | 1   | 1   | 1   |
| ⊙  | 20       | *2BL21430   |              | GEAR EXIT Z20              |          | 1   | 1   | 1   |
| ⊙  | 21       | *2BL21440   |              | SPRING EXIT CHANGE         |          | 1   | 1   | 1   |
|    | 22       | *2BL21470   |              | PLATE EARTH CHANGE         |          | 1   | 1   | 1   |
|    | 23       | *2BL21480   |              | SPRING EXIT FULL           |          | 1   | 1   | 1   |
|    | 24       | *2BL21510   |              | CUT WASHER 6               |          | 1   | 1   | 1   |
|    | 25       | *2BL21520   |              | PULLEY EXIT C              |          | 2   | 2   | 2   |
|    | 26       | *2BL22580   |              | COLLAR BELT                |          | 1   | 1   | 1   |
| ⊙  | 27       | *302BL21021 | 2BL21021     | ROLLER EXIT                |          | 1   | 1   | 1   |
| ⊙  | 28       | *302BL21031 | 2BL21031     | ROLLER FEED SHIFT          |          | 1   | 1   | 1   |
|    | 29       | *302BL21061 | 2BL21061     | SHAFT EXIT PULLEY          |          | 2   | 2   | 2   |
| ⊙  | 30       | *302BL21081 | 2BL21081     | GUIDE EXIT CHANGE          |          | 1   | 1   | 1   |
|    | 31       | *302BL21141 | 2BL21141     | ACTUATOR EXIT FULL         |          | 1   | 1   | 1   |
|    | 32       | *302BL21152 | 2BL21152     | BKT EXIT FULL              |          | 1   | 1   | 1   |
|    | 33       | *302BL21161 | 2BL21161     | BKT DISCHARGER             |          | 1   | 1   | 1   |
|    | 34       | *302BL21202 | 2BL21202     | JOINT EXIT                 |          | 1   | 1   | 1   |
|    | 35       | *302G146070 | 2G146070     | WIRE EJECT(P)              |          | 1   | 1   | 1   |
|    | 36       | *302GR02852 | 2GR02852     | PIN DLP RAIL               |          | 1   | 1   | 1   |
|    | 37       | *302GR28012 | 2GR28012     | FRAME EXIT UP              |          | 1   | 1   | 1   |
|    | 38       | *302GR28020 | 2GR28020     | FRAME EXIT LOW             |          | 1   | 1   | 1   |
|    | 39       | *302GR28060 | 2GR28060     | PULLEY EXIT                |          | 2   | 2   | 2   |
| ⊙  | 40       | *302GR44160 | 2GR44160     | SOLENOID FEED SHIFT        |          | 1   | 1   | 1   |
| ⊙  | 41       | *303BN27061 | 3BN27061     | SWITCH,EJECT               |          | 3   | 3   | 3   |
| ⊙  | 42       | *34821100   |              | STATIC ELIMINATOR,EJECT    |          | 1   | 1   | 1   |
|    | 43       | *73210450   |              | BUSH, 6                    |          | 1   | 1   | 1   |
|    | 44       | *M2104390   |              | EDGING,EDS-0607L(KITAGAWA) |          | 1   | 1   | 1   |
|    | 45       | *M2105740   |              | MINIATURE CLAMP,UAMS-05S-2 |          | 4   | 4   | 4   |
|    | 46       | 302GR02860  | 2GR02860     | PIN EXIT                   |          | 2   | 2   | 2   |

| SP | Ref. No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |     |
|----|----------|-----------------|--------------|----------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                        | 110      | 120 | 230 | 240 |
|    | 101      | B1B00030        |              | +BIND SCREW M2.6X03(TRIVARENT CHRO     |          |     |     |     |
|    | 102      | 5MBTPB3010PW++R | B1B63100     | BIND T.T SCREW(+) / M3 X 10 CRFREE P-T |          |     |     |     |
|    | 103      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T  |          |     |     |     |
|    | 104      | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T  |          |     |     |     |
|    | 105      | 7BB009305H      | BB046130     | +FLAT HEAD SCREW M3X05 CRFREE          |          |     |     |     |
|    | 106      | C2603080        |              | PLAIN WASHER M3-8 (BRASS,N)            |          |     |     |     |
|    | 107      | C2808200        |              | POLYESTER SLIDER WASHER 8X20X0.5T      |          |     |     |     |
|    | 108      | C2891120        |              | POLYESTER SLIDER WASHER 6.2X12X0.2     |          |     |     |     |
|    | 109      | D1A00500        |              | STOP RING E-5(TRIVALENT CHROMATING)    |          |     |     |     |
|    | 110      | 5MBP2020WWLD    | E1120200     | SPRING PIN / M2 X 20 SUS-DP XX         |          |     |     |     |
|    | 111      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM      |          |     |     |     |

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- Parts with "⊙" indicate the spare parts.

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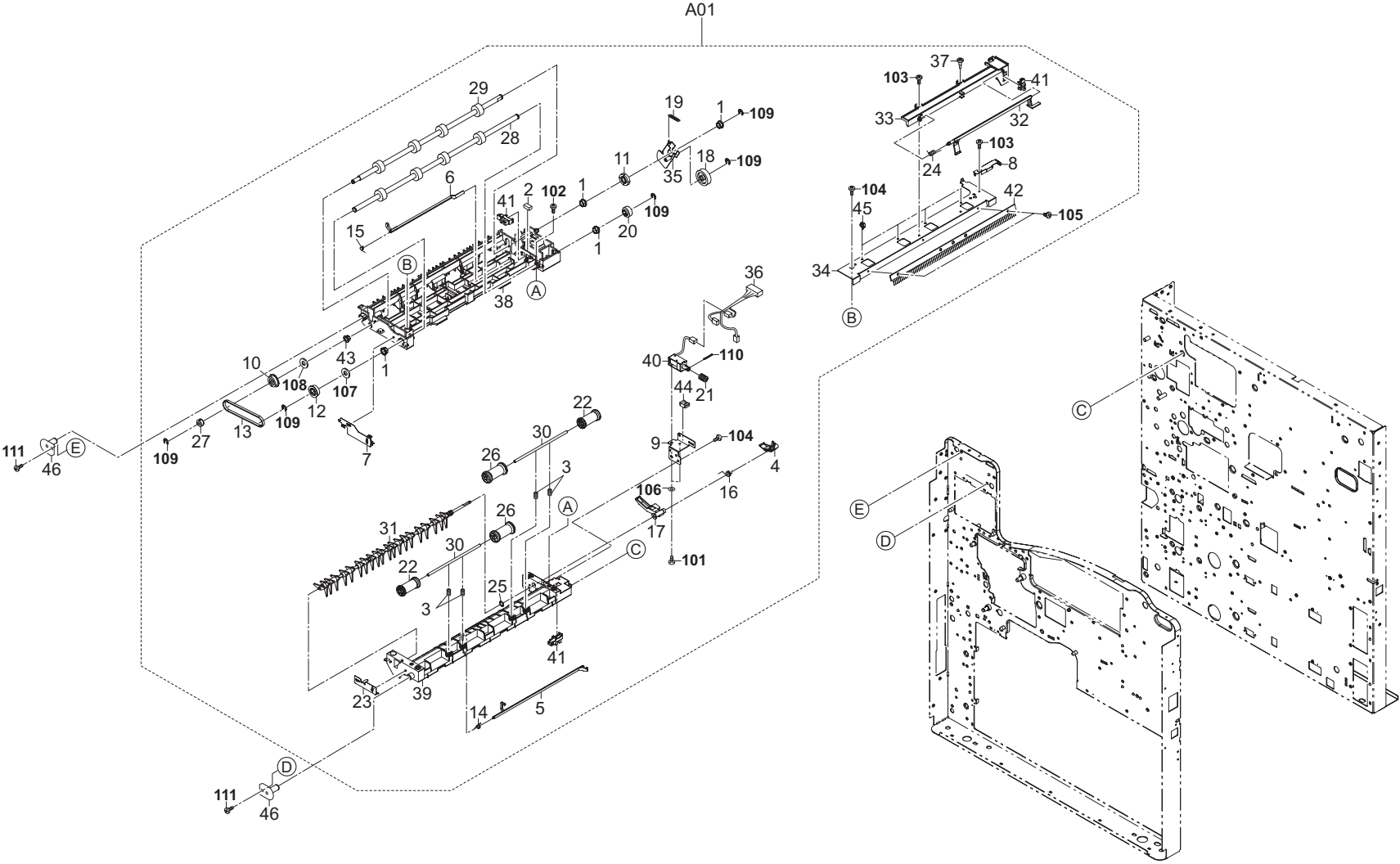


FIG. 8 Paper Exit (110V)

2GZ/2G1-2

| SP | Ref. No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |     |
|----|----------|-----------------|--------------|----------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                        | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302G293020      | 2G293020     | PARTS EXIT UNIT J                      | 1        |     |     |     |
|    | 1        | *2BC06510       |              | BUSHING 8                              | 4        |     |     |     |
|    | 2        | *2BL14480       |              | SEAL WIRE                              | 1        |     |     |     |
|    | 3        | *2BL21070       |              | SPRING EXIT PULLEY                     | 4        |     |     |     |
|    | 4        | *2BL21100       |              | LEVER GUIDE CHANGE                     | 1        |     |     |     |
| ⊙  | 5        | *2BL21120       |              | ACTUATOR EXIT R                        | 1        |     |     |     |
| ⊙  | 6        | *2BL21130       |              | ACTUATOR EXIT L                        | 1        |     |     |     |
|    | 7        | *2BL21170       |              | PLATE EARTH EXIT F                     | 1        |     |     |     |
|    | 8        | *2BL21180       |              | PLATE EARTH EXIT R                     | 1        |     |     |     |
|    | 9        | *2BL21190       |              | BKT SOLENOID                           | 1        |     |     |     |
| ⊙  | 10       | *2BL21211       |              | PULLEY ONEWAY T30                      | 1        |     |     |     |
| ⊙  | 11       | *2BL21220       |              | GEAR EXIT Z19                          | 1        |     |     |     |
| ⊙  | 12       | *2BL21230       |              | PULLEY EXIT T30                        | 1        |     |     |     |
| ⊙  | 13       | *2BL21240       |              | BELT EXIT P2M212                       | 1        |     |     |     |
|    | 14       | *2BL21250       |              | SPRING ACTUATOR R                      | 1        |     |     |     |
|    | 15       | *2BL21260       |              | SPRING ACTUATOR L                      | 1        |     |     |     |
|    | 16       | *2BL21270       |              | SPRING FEED SHIFT                      | 1        |     |     |     |
|    | 17       | *2BL21370       |              | LEVER GUIDE CHANGE B                   | 1        |     |     |     |
| ⊙  | 18       | *2BL21390       |              | GEAR EXIT JOINT Z26S                   | 1        |     |     |     |
|    | 19       | *2BL21400       |              | SPRING EXIT JOINT                      | 1        |     |     |     |
| ⊙  | 20       | *2BL21430       |              | GEAR EXIT Z20                          | 1        |     |     |     |
| ⊙  | 21       | *2BL21440       |              | SPRING EXIT CHANGE                     | 1        |     |     |     |
|    | 22       | *2BL21450       |              | PULLEY EXIT B                          | 2        |     |     |     |
|    | 23       | *2BL21470       |              | PLATE EARTH CHANGE                     | 1        |     |     |     |
|    | 24       | *2BL21480       |              | SPRING EXIT FULL                       | 1        |     |     |     |
|    | 25       | *2BL21510       |              | CUT WASHER 6                           | 1        |     |     |     |
|    | 26       | *2BL21520       |              | PULLEY EXIT C                          | 2        |     |     |     |
|    | 27       | *2BL22580       |              | COLLAR BELT                            | 1        |     |     |     |
| ⊙  | 28       | *302BJ21051     | 2BJ21051     | ROLLER EJECT J                         | 1        |     |     |     |
| ⊙  | 29       | *302BL21031     | 2BL21031     | ROLLER FEED SHIFT                      | 1        |     |     |     |
|    | 30       | *302BL21061     | 2BL21061     | SHAFT EXIT PULLEY                      | 2        |     |     |     |
| ⊙  | 31       | *302BL21081     | 2BL21081     | GUIDE EXIT CHANGE                      | 1        |     |     |     |
|    | 32       | *302BL21141     | 2BL21141     | ACTUATOR EXIT FULL                     | 1        |     |     |     |
|    | 33       | *302BL21152     | 2BL21152     | BKT EXIT FULL                          | 1        |     |     |     |
|    | 34       | *302BL21161     | 2BL21161     | BKT DISCHARGER                         | 1        |     |     |     |
|    | 35       | *302BL21202     | 2BL21202     | JOINT EXIT                             | 1        |     |     |     |
|    | 36       | *302G146070     | 2G146070     | WIRE EJECT(P)                          | 1        |     |     |     |
|    | 37       | *302GR02852     | 2GR02852     | PIN DLP RAIL                           | 1        |     |     |     |
|    | 38       | *302GR28012     | 2GR28012     | FRAME EXIT UP                          | 1        |     |     |     |
|    | 39       | *302GR28020     | 2GR28020     | FRAME EXIT LOW                         | 1        |     |     |     |
| ⊙  | 40       | *302GR44160     | 2GR44160     | SOLENOID FEED SHIFT                    | 1        |     |     |     |
| ⊙  | 41       | *303BN27061     | 3BN27061     | SWITCH,EJECT                           | 3        |     |     |     |
| ⊙  | 42       | *34821100       |              | STATIC ELIMINATOR,EJECT                | 1        |     |     |     |
|    | 43       | *73210450       |              | BUSH, 6                                | 1        |     |     |     |
|    | 44       | *M2104390       |              | EDGING,EDS-0607L(KITAGAWA)             | 1        |     |     |     |
|    | 45       | *M2105740       |              | MINIATURE CLAMP,UAMS-05S-2             | 4        |     |     |     |
|    | 46       | 302GR02860      | 2GR02860     | PIN EXIT                               | 2        |     |     |     |
| SP | Ref. No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |     |
|    | 101      | B1B00030        |              | +BIND SCREW M2.6X03(TRIVALENT CHRO     |          |     |     |     |
|    | 102      | 5MBTPB3010PW++R | B1B63100     | BIND T.T SCREW(+) / M3 X 10 CRFREE P-T |          |     |     |     |
|    | 103      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T  |          |     |     |     |
|    | 104      | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T  |          |     |     |     |
|    | 105      | 7BB009305H      | BB046130     | +FLAT HEAD SCREW M3X05 CRFREE          |          |     |     |     |
|    | 106      | C2603080        |              | PLAIN WASHER M3-8 (BRASS,N:)           |          |     |     |     |
|    | 107      | C2808200        |              | POLYESTER SLIDER WASHER 8X20X0.5T      |          |     |     |     |
|    | 108      | C2891120        |              | POLYESTER SLIDER WASHER 6.2X12X0.2     |          |     |     |     |
|    | 109      | D1A00500        |              | STOP RING E-5(TRIVALENT CHROMATING)    |          |     |     |     |
|    | 110      | 5MBP2020WWLD    | E1120200     | SPRING PIN / M2 X 20 SUS-DP XX         |          |     |     |     |
|    | 111      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM      |          |     |     |     |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 9 Bypass Unit

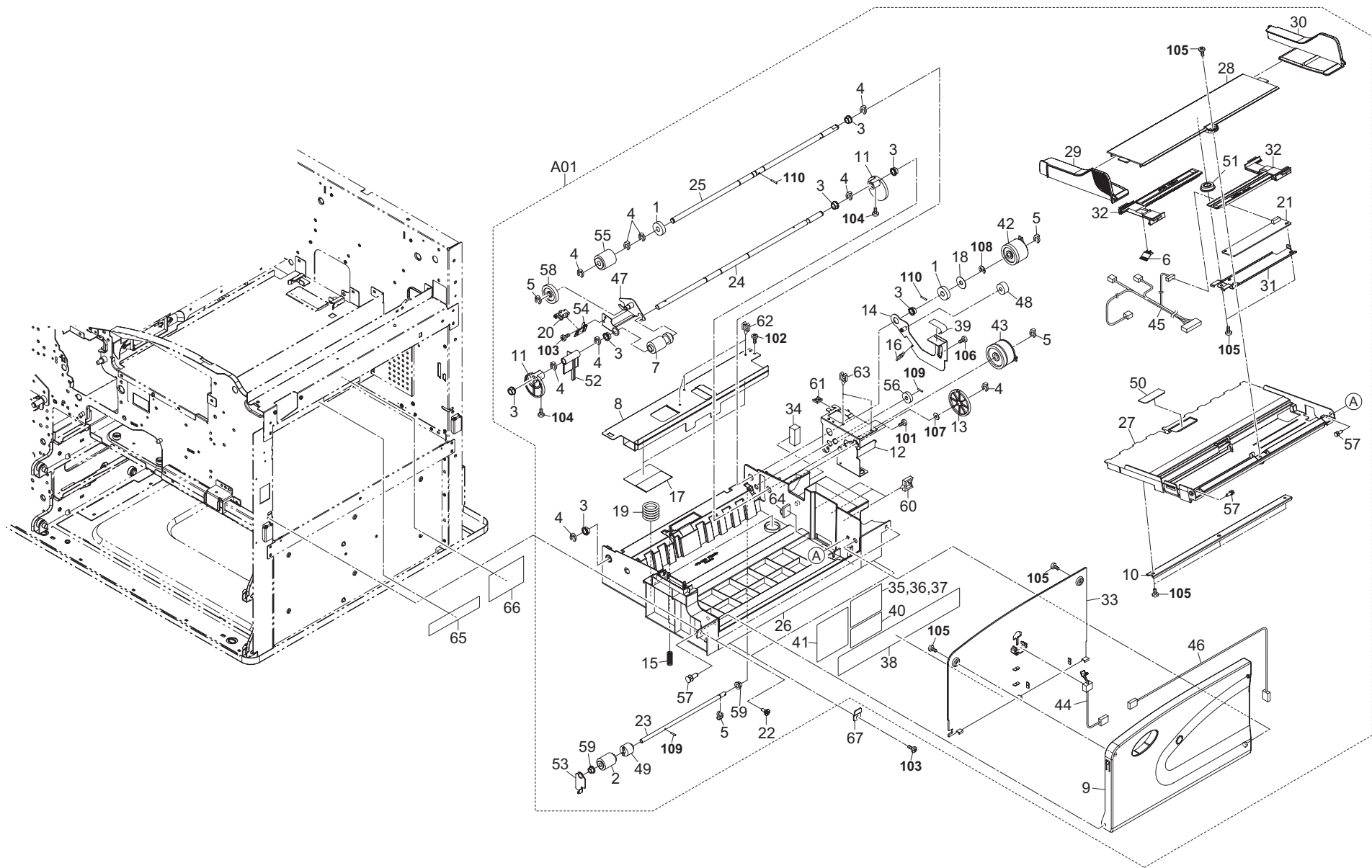


FIG. 9 Bypass Unit

2GZ/2G1-2

| SP | Ref. No. | Part.No.    | Alternative. | Description                   | Quantity |     |     |     |
|----|----------|-------------|--------------|-------------------------------|----------|-----|-----|-----|
|    |          |             |              |                               | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302GR93111  | 2GR93111     | PARTS BYPASS UNIT             | 1        | 1   | 1   | 1   |
| ⊙  | 1        | *29415100   | 45729416     | GEAR,TONER ROLLER             | 2        | 2   | 2   | 2   |
| ⊙  | 2        | *2AR07230   |              | PULLEY,SEPARATION             | 1        | 1   | 1   | 1   |
| ⊙  | 3        | *2BC06510   |              | BUSHING 8                     | 7        | 7   | 7   | 7   |
| ⊙  | 4        | *2BC06910   |              | STOPPER 6                     | 9        | 9   | 9   | 9   |
| ⊙  | 5        | *2BC06980   |              | STOPPER 5                     | 4        | 4   | 4   | 4   |
| ⊙  | 6        | *2BC07860   |              | TERMINAL,PAPER SIZE DETECTION | 1        | 1   | 1   | 1   |
| ⊙  | 7        | *2BJ06010   |              | PULLEY FEED A                 | 1        | 1   | 1   | 1   |
| ⊙  | 8        | *2BL06530   |              | COVER BYPASSUNIT              | 1        | 1   | 1   | 1   |
| ⊙  | 9        | *2BL06600   |              | COVER BYPASSSTRAY             | 1        | 1   | 1   | 1   |
| ⊙  | 10       | *2BL06650   |              | STAY LIFTPLATE                | 1        | 1   | 1   | 1   |
| ⊙  | 11       | *2BL06680   |              | CAM BYPASS                    | 2        | 2   | 2   | 2   |
| ⊙  | 12       | *2BL06690   |              | MOUNT BYPASSDRIVE             | 1        | 1   | 1   | 1   |
| ⊙  | 13       | *2BL06720   |              | GEAR 55/15                    | 1        | 1   | 1   | 1   |
| ⊙  | 14       | *2BL06850   |              | JOINT RETARD                  | 1        | 1   | 1   | 1   |
| ⊙  | 15       | *2BL06860   |              | SPRING RETARD                 | 1        | 1   | 1   | 1   |
| ⊙  | 16       | *2BL06870   |              | SPRING JOINTRETARD            | 1        | 1   | 1   | 1   |
| ⊙  | 17       | *2BL06880   |              | FILM BYPASS                   | 2        | 2   | 2   | 2   |
| ⊙  | 18       | *2BL06990   |              | STOPPER GEAR 8-25             | 1        | 1   | 1   | 1   |
| ⊙  | 19       | *2BL07860   |              | SPRING BYPASS                 | 2        | 2   | 2   | 2   |
| ⊙  | 20       | *2C927210   |              | SENSOR 248NL1                 | 1        | 1   | 1   | 1   |
| ⊙  | 21       | *2FG01020   |              | SIZE DETECTION ASS'Y          | 1        | 1   | 1   | 1   |
| ⊙  | 22       | *302BL04411 | 2BL04411     | PIN COVER                     | 2        | 2   | 2   | 2   |
| ⊙  | 23       | *302BL06751 | 2BL06751     | SHAFT RETARD                  | 1        | 1   | 1   | 1   |
| ⊙  | 24       | *302BL06761 | 2BL06761     | SHAFT BYPASSCAM               | 1        | 1   | 1   | 1   |
| ⊙  | 25       | *302BL06771 | 2BL06771     | SHAFT BYPASS                  | 1        | 1   | 1   | 1   |
| ⊙  | 26       | *302GR08010 | 2GR08010     | BASE BYPASS                   | 1        | 1   | 1   | 1   |
| ⊙  | 27       | *302GR08021 | 2GR08021     | PLATE LIFT BYPASS             | 1        | 1   | 1   | 1   |
| ⊙  | 28       | *302GR08030 | 2GR08030     | COVER CURSOR                  | 1        | 1   | 1   | 1   |
| ⊙  | 29       | *302GR08040 | 2GR08040     | FRONT CURSOR BYPASS           | 1        | 1   | 1   | 1   |
| ⊙  | 30       | *302GR08050 | 2GR08050     | REAR CURSOR BYPASS            | 1        | 1   | 1   | 1   |
| ⊙  | 31       | *302GR08060 | 2GR08060     | MOUNT SIZE PWB                | 1        | 1   | 1   | 1   |
| ⊙  | 32       | *302GR08070 | 2GR08070     | RACK CURSOR                   | 2        | 2   | 2   | 2   |
| ⊙  | 33       | *302GR08080 | 2GR08080     | TABLE BYPASS                  | 1        | 1   | 1   | 1   |
| ⊙  | 34       | *302GR08090 | 2GR08090     | CUSHION MPF A                 | 1        | 1   | 1   | 1   |
| ⊙  | 35       | *302GR34090 | 2GR34090     | LABEL SET PAPER CAUTION A     | 1        | 1   | 1   | 1   |
| ⊙  | 36       | *302GR34100 | 2GR34100     | LABEL SET PAPER CAUTION E     | 1        | 1   | 1   | 1   |
| ⊙  | 37       | *302GR34110 | 2GR34110     | LABEL SET PAPER CAUTION J     | 1        | 1   | 1   | 1   |
| ⊙  | 38       | *302GR34122 | 2GR34122     | LABEL BYPASS SIZE             | 1        | 1   | 1   | 1   |
| ⊙  | 39       | *302GR34250 | 2GR34250     | LABEL JAM A4                  | 1        | 1   | 1   | 1   |
| ⊙  | 40       | *302GR34260 | 2GR34260     | LABEL SET PAPER CAUTION       | 1        | 1   | 1   | 1   |
| ⊙  | 41       | *302GR34410 | 2GR34410     | LABEL SET PAPER CAUTION TW    | 1        | 1   | 1   | 1   |
| ⊙  | 42       | *302GR44120 | 2GR44120     | CLUTCH FEED                   | 1        | 1   | 1   | 1   |
| ⊙  | 43       | *302GR44131 | 2GR44131     | CLUTCH FEED B                 | 1        | 1   | 1   | 1   |
| ⊙  | 44       | *302GR44280 | 2GR44280     | SWITCH BYPASS SIZE            | 1        | 1   | 1   | 1   |
| ⊙  | 45       | *302GR46230 | 2GR46230     | WIRE BYPASS UNIT              | 1        | 1   | 1   | 1   |
| ⊙  | 46       | *302GR46270 | 2GR46270     | WIRE BYPASS TRAY              | 1        | 1   | 1   | 1   |
| ⊙  | 47       | *303A206131 | 3A206131     | JOINT,BYPASS PICKUP           | 1        | 1   | 1   | 1   |
| ⊙  | 48       | *33906160   |              | GEAR 16,PAPER FEED            | 1        | 1   | 1   | 1   |
| ⊙  | 49       | *33906430   |              | TORQUE LIMITER,BYPASS         | 1        | 1   | 1   | 1   |

| SP | Ref. No. | Part.No.         | Alternative. | Description                           | Quantity |     |     |     |
|----|----------|------------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |          |                  |              |                                       | 110      | 120 | 230 | 240 |
| ⊙  | 50       | *34806490        |              | FRICTION PLATE,BYPASS LEADING FEED    | 1        | 1   | 1   | 1   |
| ⊙  | 51       | *34907141        |              | GEAR 18,CASSETTE                      | 1        | 1   | 1   | 1   |
| ⊙  | 52       | *3A206100        |              | ARM,BYPASS PE                         | 1        | 1   | 1   | 1   |
| ⊙  | 53       | *3A206170        |              | HOLDER,RETARD                         | 1        | 1   | 1   | 1   |
| ⊙  | 54       | *3A206210        |              | MOUNT,BYPASS PE SWITCH                | 1        | 1   | 1   | 1   |
| ⊙  | 55       | *61706770        |              | UPPER PULLEY,BYPASS                   | 1        | 1   | 1   | 1   |
| ⊙  | 56       | *66006810        |              | GEAR,16 BYPASS PULLEY                 | 1        | 1   | 1   | 1   |
| ⊙  | 57       | *66007310        |              | PIN,CASSETTE WORK PLATE               | 3        | 3   | 3   | 3   |
| ⊙  | 58       | *72321350        |              | GEAR 30, FD EJECT IDLE                | 1        | 1   | 1   | 1   |
| ⊙  | 59       | *73210450        |              | BUSH, 6                               | 2        | 2   | 2   | 2   |
| ⊙  | 60       | *7YZM610003++H01 | YZ010250     | ACCESS SADDLE                         | 3        | 3   | 3   | 3   |
| ⊙  | 61       | *M2104350        |              | EDGING,EDS-0607M(KITAGAWA)            | 1        | 1   | 1   | 1   |
| ⊙  | 62       | *M2105210        |              | MINI CLAMP,UAMS-02WL-0(KITAGAWA)      | 3        | 3   | 3   | 3   |
| ⊙  | 63       | *M2105740        |              | MINIATURE CLAMP,UAMS-05S-2            | 2        | 2   | 2   | 2   |
| ⊙  | 64       | *M2105910        |              | CLAMP,CKN-07(KITAGAWA)                | 1        | 1   | 1   | 1   |
| ⊙  | 65       | 3A205010         |              | LABEL,CAUTION GEAR                    | 1        | 1   | 1   | 1   |
| ⊙  | 66       | 302GR34170       | 2GR34170     | LABEL BYPASS JAM R                    | 1        | 1   | 1   | 1   |
| ⊙  | 67       | 2BL06890         |              | PLATE BYPASS HOLD                     | 2        | 2   | 2   | 2   |
| ⊙  | 101      | 5MBTPB3006PW++R  | B1B63060     | BIND T.T SCREW(+) / M3 X 6 CRFREE P-T |          |     |     |     |
| ⊙  | 102      | 5MBTPB3006TW++R  | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T |          |     |     |     |
| ⊙  | 103      | B1B03050         |              | +BIND SCREW M3X05(TRIVALENT CHROM     |          |     |     |     |
| ⊙  | 104      | B1B03080         |              | +BIND SCREW M3X08                     |          |     |     |     |
| ⊙  | 105      | BAA63080         |              | +TP TAP-TITE P SCREW M3X08            |          |     |     |     |
| ⊙  | 106      | BAB63060         |              | +TP TAP-TITE P SCREW M3X06            |          |     |     |     |
| ⊙  | 107      | C2895130         |              | SHIM 8.2-0.5T                         |          |     |     |     |
| ⊙  | 108      | D1A00600         |              | STOP RING E-6(TRIVALENT CHROMATING)   |          |     |     |     |
| ⊙  | 109      | 5MBP2010WXSP     | E0020100     | SPRING PIN / M2 X 10 S-BLK            |          |     |     |     |
| ⊙  | 110      | 5MBP2014WXSP     | E0020140     | SPRING PIN / M2 X 14 S-BLK            |          |     |     |     |

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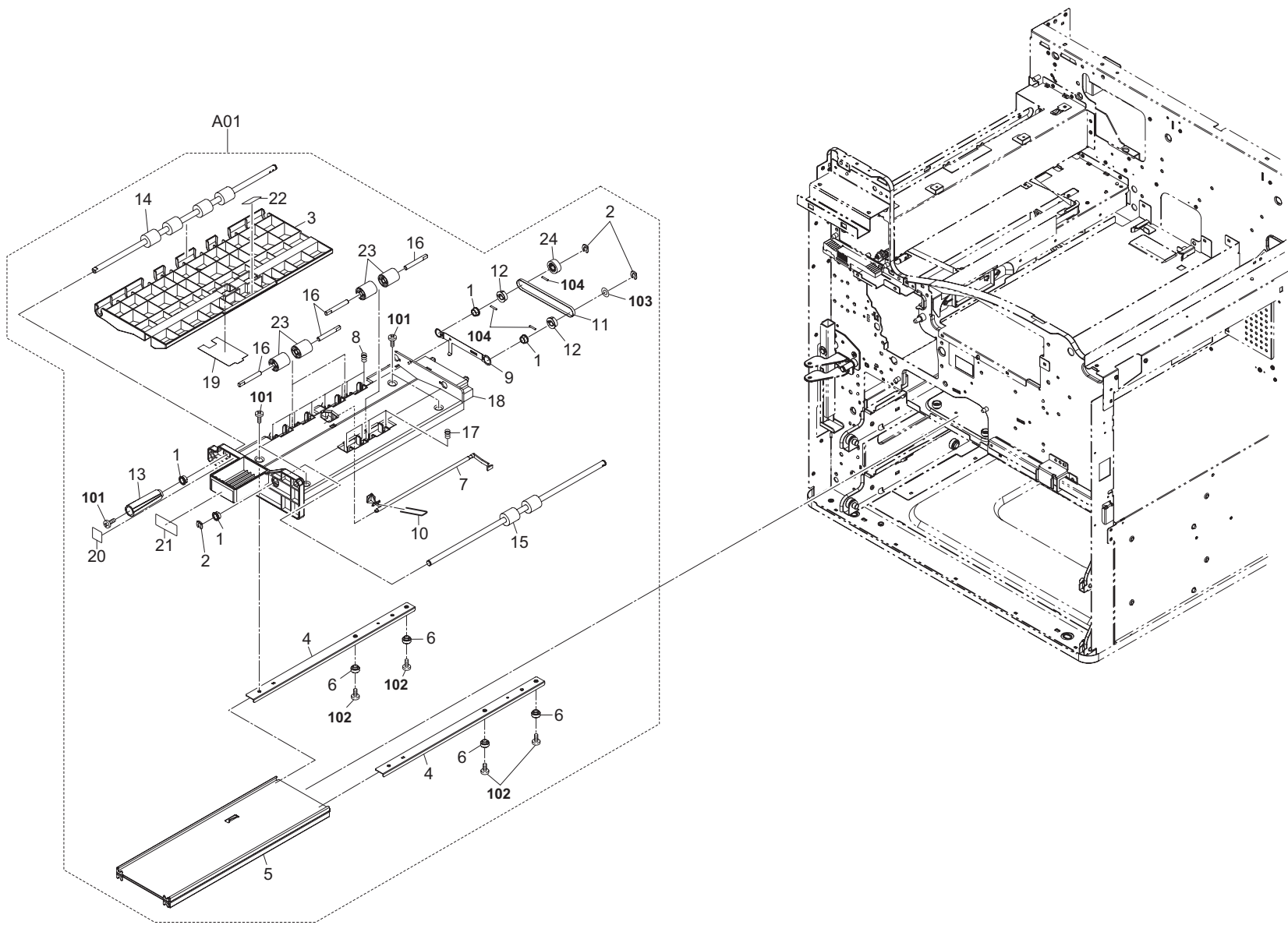


FIG. 10 Bypass Feed Unit

2GZ/2G1-2

| SP | Ref.<br>No. | Part.No.    | Alternative. | Description            | Quantity |     |     |     |
|----|-------------|-------------|--------------|------------------------|----------|-----|-----|-----|
|    |             |             |              |                        | 110      | 120 | 230 | 240 |
| ⊙  | A01         | 302GR93120  | 2GR93120     | PARTS BYPASS FEED UNIT | 1        | 1   | 1   | 1   |
|    | 1           | *2BC06510   |              | BUSHING 8              | 4        | 4   | 4   | 4   |
|    | 2           | *2BC06910   |              | STOPPER 6              | 3        | 3   | 3   | 3   |
|    | 3           | *2BL06520   |              | UPPERGUIDE BYPASS      | 1        | 1   | 1   | 1   |
|    | 4           | *2BL06570   |              | MOUNT RAIL             | 2        | 2   | 2   | 2   |
|    | 5           | *2BL06580   |              | RAIL BYPASS            | 1        | 1   | 1   | 1   |
|    | 6           | *2BL06590   |              | PULLEY RAIL            | 4        | 4   | 4   | 4   |
| ⊙  | 7           | *2BL06730   |              | ACTUATOR BYPASSFEED    | 1        | 1   | 1   | 1   |
|    | 8           | *2BL06780   |              | SPRING BYPASSFEED      | 8        | 8   | 8   | 8   |
|    | 9           | *2BL06790   |              | GROUNDPLATE BYPASS     | 1        | 1   | 1   | 1   |
|    | 10          | *2BL06800   |              | SPRING BYPASS          | 1        | 1   | 1   | 1   |
| ⊙  | 11          | *2BL06810   |              | BELT BYPASSFEED        | 1        | 1   | 1   | 1   |
| ⊙  | 12          | *2BL06820   |              | PULLEY25 BYPASSFEED    | 2        | 2   | 2   | 2   |
|    | 13          | *2BL06830   |              | DIAL BYPASSFEED        | 1        | 1   | 1   | 1   |
| ⊙  | 14          | *302BL06541 | 2BL06541     | ROLLER2 BYPASSFEED     | 1        | 1   | 1   | 1   |
| ⊙  | 15          | *302BL06561 | 2BL06561     | ROLLER4 BYPASSFEED     | 1        | 1   | 1   | 1   |
|    | 16          | *302BL06741 | 2BL06741     | SHAFT BYPASSFEED       | 6        | 6   | 6   | 6   |
|    | 17          | *302GR06510 | 2GR06510     | SPRING BYPASSFEED      | 4        | 4   | 4   | 4   |
|    | 18          | *302GR08100 | 2GR08100     | BASE BYPASS FEED       | 1        | 1   | 1   | 1   |
|    | 19          | *302GR08110 | 2GR08110     | FILM UPPER GUIDE       | 1        | 1   | 1   | 1   |
|    | 20          | *302GR34050 | 2GR34050     | LABEL JAM A1           | 1        | 1   | 1   | 1   |
|    | 21          | *302GR34060 | 2GR34060     | LABEL JAM A2           | 1        | 1   | 1   | 1   |
|    | 22          | *302GR34070 | 2GR34070     | LABEL JAM A3           | 1        | 1   | 1   | 1   |
| ⊙  | 23          | *33906660   |              | RIGHT PULLEY,FEED      | 6        | 6   | 6   | 6   |
| ⊙  | 24          | *36722860   |              | GEAR 18                | 1        | 1   | 1   | 1   |

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description                       | Quantity |     |     |     |
|----|-------------|-----------------|--------------|-----------------------------------|----------|-----|-----|-----|
|    |             |                 |              |                                   | 110      | 120 | 230 | 240 |
|    | 101         | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE  |          |     |     |     |
|    | 102         | B4A03040        |              | +TP-A SCREW M3X04(TRIVALENT CHROM |          |     |     |     |
|    | 103         | C2808200        |              | POLYESTER SLIDER WASHER 8X20X0.5T |          |     |     |     |
|    | 104         | 5MBP2012WXSP    | E0020120     | SPRING PIN / M2 X 12 S-BLK        |          |     |     |     |

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- Parts with "⊙" indicate the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

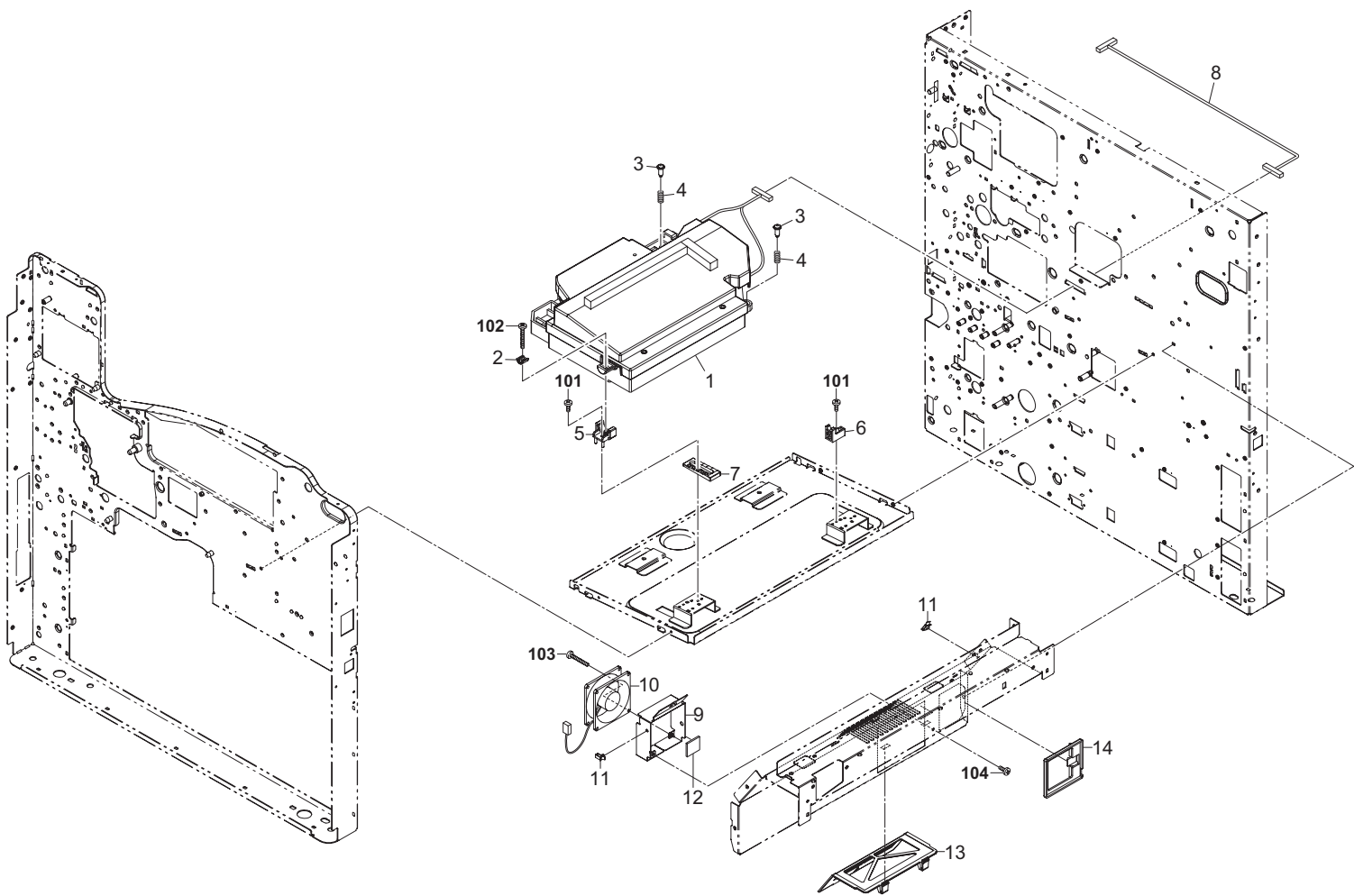


FIG. 11 LSU

2GZ/2G1-2

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description               | Quantity |     |     |     |
|----|-------------|-----------------|--------------|---------------------------|----------|-----|-----|-----|
|    |             |                 |              |                           | 110      | 120 | 230 | 240 |
| ⊙  | 1           | 302GR93090      | 2GR93090     | LK-710                    | 1        | 1   | 1   | 1   |
|    | 2           | 2BL13120        |              | FRONT MOUNT HOUSING       | 1        | 1   | 1   | 1   |
|    | 3           | 302GR02830      | 2GR02830     | PIN LSU FIXING            | 2        | 2   | 2   | 2   |
|    | 4           | 2BL13290        |              | SPRING FIX LSU            | 2        | 2   | 2   | 2   |
|    | 5           | 2BL13070        |              | FRONT ADJUSTING LSU       | 1        | 1   | 1   | 1   |
|    | 6           | 2BL13060        |              | REAR ADJUSTING LSU        | 1        | 1   | 1   | 1   |
|    | 7           | 2BL13250        |              | ADJUSTING PLT LSU         | 1        | 1   | 1   | 1   |
|    | 8           | 302G146010      | 2G146010     | WIRE LSU                  | 1        | 1   | 1   | 1   |
|    | 9           | 2BL02230        |              | MOUNT FAN                 | 1        | 1   | 1   | 1   |
| ⊙  | 10          | 302GR44080      | 2GR44080     | FAN LSU 60-25             | 1        | 1   | 1   | 1   |
|    | 11          | 7YZM610007++H01 | YZ023340     | ASSCESS.SADDLE            | 2        | 2   | 2   | 2   |
| ⊙  | 12          | 2BL02240        |              | SPONGE FAN                | 1        | 1   | 1   | 1   |
|    | 13          | 302GR94430      | 2GR94430     | PARTS FILTER DUST F1 ASSY | 1        | 1   | 1   | 1   |
| ⊙  | 14          | 302GR94440      | 2GR94440     | PARTS FILTER DUST F2 ASSY | 1        | 1   | 1   | 1   |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

| SP | Ref.<br>No. | Part.No.   | Alternative. | Description                       | Quantity |     |     |     |
|----|-------------|------------|--------------|-----------------------------------|----------|-----|-----|-----|
|    |             |            |              |                                   | 110      | 120 | 230 | 240 |
|    | 101         | B1B03100   |              | +BIND SCREW M3X10                 |          |     |     |     |
|    | 102         | 7BB000425H | BB045330     | +BIND SCREW M4X25 CRFREE          |          |     |     |     |
|    | 103         | 7BB000430H | BB040770     | +BIND SCREW M4X30 CRFREE          |          |     |     |     |
|    | 104         | B1B03050   |              | +BIND SCREW M3X05(TRIVALENT CHROM |          |     |     |     |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

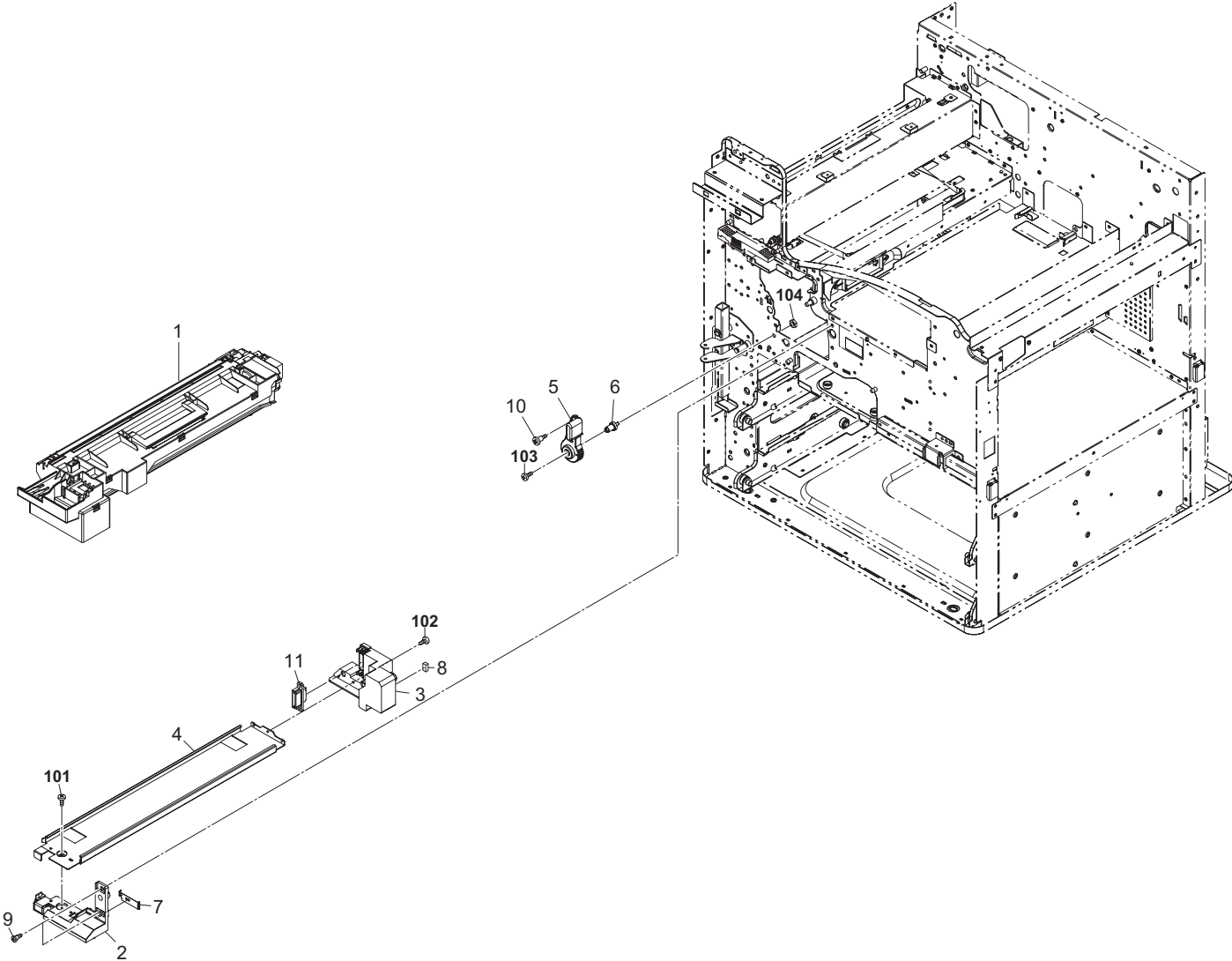


FIG. 12 Developer Unit

2GZ/2G1-2

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description           | Quantity |     |     |     |
|----|-------------|-----------------|--------------|-----------------------|----------|-----|-----|-----|
|    |             |                 |              |                       | 110      | 120 | 230 | 240 |
| ⊙  | 1           | 302G193041      | 2G193041     | DV-710                | 1        | 1   | 1   | 1   |
|    | 2           | 2BL14180        |              | FRONT ARM RAIL        | 1        | 1   | 1   | 1   |
|    | 3           | 2BL14190        |              | REAR ARM RAIL         | 1        | 1   | 1   | 1   |
|    | 4           | 2BL14200        |              | RAIL DLP              | 1        | 1   | 1   | 1   |
|    | 5           | 2BL14210        |              | LEVER DLP             | 1        | 1   | 1   | 1   |
|    | 6           | 2BL14220        |              | PIN LEVER DLP         | 1        | 1   | 1   | 1   |
|    | 7           | 2BL14350        |              | GROUND PLATE RAIL     | 1        | 1   | 1   | 1   |
|    | 8           | 2BL14480        |              | SEAL WIRE             | 1        | 1   | 1   | 1   |
|    | 9           | 302GR02852      | 2GR02852     | PIN DLP RAIL          | 2        | 2   | 2   | 2   |
|    | 10          | 3036006141      | 36006141     | PIN,JAM REMOVENT DIAL | 1        | 1   | 1   | 1   |
|    | 11          | 7YCC10B1112+H01 | YC046880     | CONNECTOR             | 1        | 1   | 1   | 1   |

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|----|-------------|-----------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |             |                 |              |                                       | 110      | 120 | 230 | 240 |
|    | 101         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T |          |     |     |     |
|    | 102         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T |          |     |     |     |
|    | 103         | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE      |          |     |     |     |
|    | 104         | C1B14070        |              | NUT SNM4(TRIVALENT CHROMATING)        |          |     |     |     |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

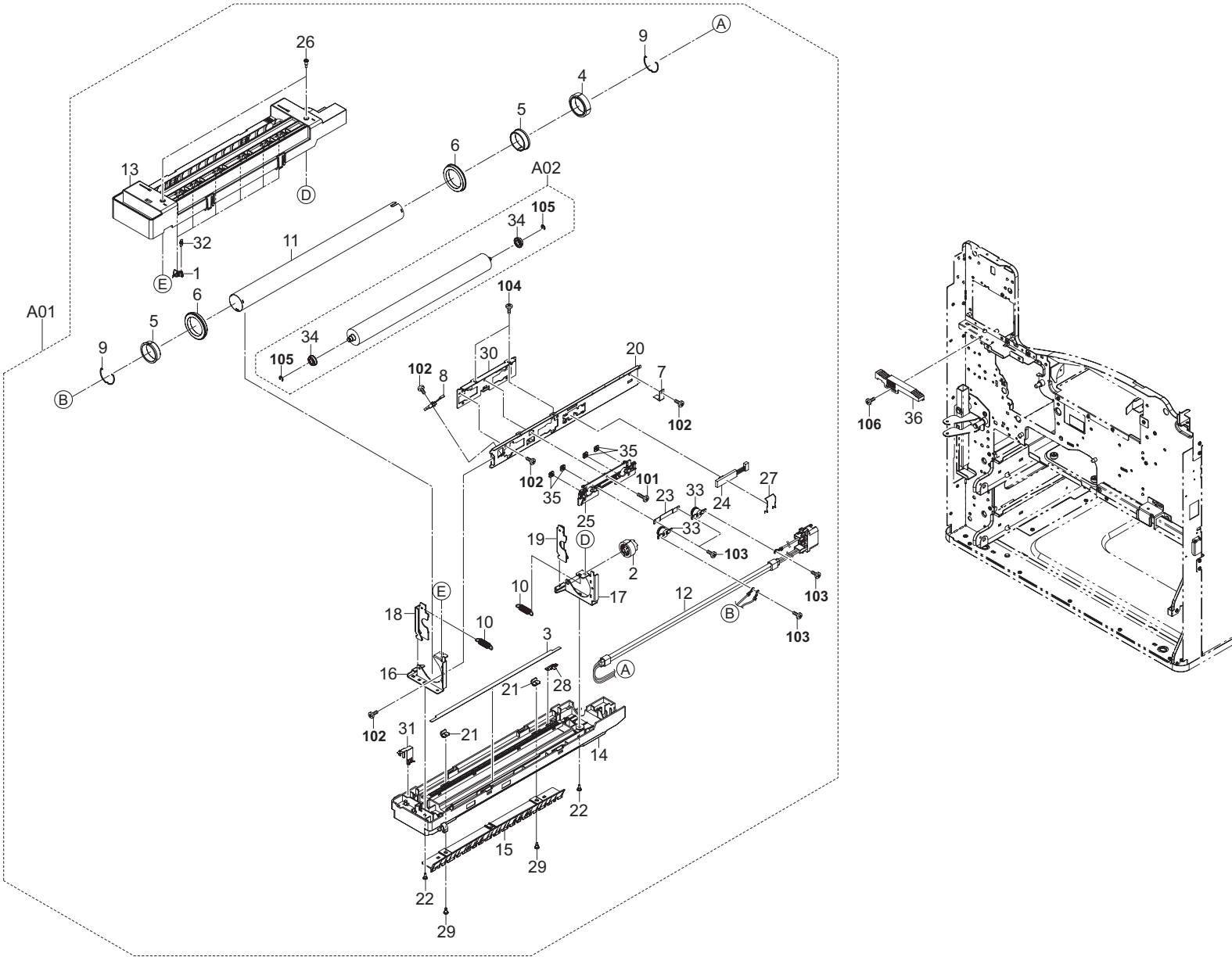


FIG. 13 Fuser Unit

2GZ/2G1-3

| SP | Ref. No. | Part.No.      | Alternative. | Description                   | Quantity |     |     |     |
|----|----------|---------------|--------------|-------------------------------|----------|-----|-----|-----|
|    |          |               |              |                               | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302G193011    | 2G193011     | FK-710 U                      |          | 1   |     |     |
| ⊙  | A01      | 302G193021    | 2G193021     | FK-710 E                      |          |     | 1   | 1   |
| ⊙  | A01      | 302G193130    | 2G193130     | FK-710 TW                     | 1        |     |     |     |
| ⊙  | 1        | *2BL20080     |              | CLAW HEAT ROLLER              | 6        | 6   | 6   | 6   |
| ⊙  | 2        | *2BL20260     |              | GEAR FIXING Z33               | 1        | 1   | 1   | 1   |
| ⊙  | 3        | *2BL20330     |              | STATIC ELIMINATOR PRESS       | 1        | 1   | 1   | 1   |
| ⊙  | 4        | *2FG20070     |              | GEAR 49 HEAT ROLLER           | 1        | 1   | 1   | 1   |
| ⊙  | 5        | *2FG20190     |              | BUSHING HEAT ROLLER           | 2        | 2   | 2   | 2   |
| ⊙  | 6        | *2FG20230     |              | BEARING HEAT ROLLER           | 2        | 2   | 2   | 2   |
| ⊙  | 7        | *302F725430   | 2F725430     | STATIC ELIMINATOR HEAT ROLLER | 1        | 1   | 1   | 1   |
| ⊙  | 8        | *302FG20211   | 2FG20211     | THERMISTOR FIXING             | 1        | 1   | 1   | 1   |
|    | 9        | *302G125030   | 2G125030     | STOPPER HEAT ROLLER           | 2        | 2   | 2   | 2   |
|    | 10       | *302G125070   | 2G125070     | SPRING PRESSURE               | 2        | 2   | 2   | 2   |
| ⊙  | 11       | *302G194020   | 2G194020     | PARTS,ROLLER HEAT SP          | 1        | 1   | 1   | 1   |
| ⊙  | 12       | *302G194030   | 2G194030     | PARTS,HEATER 120 FUSER SP     |          | 1   |     |     |
| ⊙  | 12       | *302G194040   | 2G194040     | PARTS,HEATER 230 FUSER SP     |          |     | 1   | 1   |
| ⊙  | 12       | *302G194100   | 2G194100     | PARTS,HEATER 110 FUSER SP     | 1        |     |     |     |
|    | 13       | *302GR25011   | 2GR25011     | UPPER FRAME FUSER             | 1        | 1   | 1   | 1   |
|    | 14       | *302GR25021   | 2GR25021     | LOWER FRAME FUSER             | 1        | 1   | 1   | 1   |
|    | 15       | *302GR25030   | 2GR25030     | GUIDE CHUTE                   | 1        | 1   | 1   | 1   |
|    | 16       | *302GR25040   | 2GR25040     | FRONT FRAME FUSER             | 1        | 1   | 1   | 1   |
|    | 17       | *302GR25050   | 2GR25050     | REAR FRAME FUSER              | 1        | 1   | 1   | 1   |
|    | 18       | *302GR25060   | 2GR25060     | FRONT PRESSING PLATE          | 1        | 1   | 1   | 1   |
|    | 19       | *302GR25070   | 2GR25070     | REAR PRESSING PLATE           | 1        | 1   | 1   | 1   |
|    | 20       | *302GR25080   | 2GR25080     | STAY RIGHT FUSER              | 1        | 1   | 1   | 1   |
|    | 21       | *302GR25100   | 2GR25100     | PLATE GUIDE CHUTE             | 2        | 2   | 2   | 2   |
|    | 22       | *302GR25161   | 2GR25161     | PIN LOWER FRAME               | 2        | 2   | 2   | 2   |
|    | 23       | *302GR25180   | 2GR25180     | PLATE THERMO CUT              | 1        | 1   | 1   | 1   |
| ⊙  | 24       | *302GR25190   | 2GR25190     | THERMISTOR FUSER NC           | 1        | 1   | 1   | 1   |
|    | 25       | *302GR25200   | 2GR25200     | HOLDER THERMO CUT             | 1        | 1   | 1   | 1   |
|    | 26       | *302GR25210   | 2GR25210     | PIN UPPER FRAME               | 2        | 2   | 2   | 2   |
|    | 27       | *302GR25220   | 2GR25220     | SPRING THERMISTOR             | 1        | 1   | 1   | 1   |
|    | 28       | *302GR25230   | 2GR25230     | PLATE ELIMINATOR              | 1        | 1   | 1   | 1   |
|    | 29       | *302GR25241   | 2GR25241     | PIN GUIDE CHUTE               | 2        | 2   | 2   | 2   |
|    | 30       | *302GR25250   | 2GR25250     | MOUNT THERMO CUT HOLDER       | 1        | 1   | 1   | 1   |
|    | 31       | *302GR25270   | 2GR25270     | GROUND PLATE FUSER            | 1        | 1   | 1   | 1   |
|    | 32       | *302GR25280   | 2GR25280     | SPRING CLAW                   | 6        | 6   | 6   | 6   |
| ⊙  | 33       | *302GR25290   | 2GR25290     | THERMOSTAT M FUSER            | 2        | 2   | 2   | 2   |
| ⊙  | A02      | *302GR94280   | 2GR94280     | PARTS,ROLLER PRESS SP         | 1        | 1   | 1   | 1   |
|    | 34       | **2C920330    |              | BEARING PRESSURE              | 2        | 2   | 2   | 2   |
|    | 35       | *5MMS111SL002 | 2BY20050     | NUT FUSER A /FS-1800/3800 A4  | 4        | 4   | 4   | 4   |
|    | 36       | 302GR02120    | 2GR02120     | ADJUSTOR FUSER                | 1        | 1   | 1   | 1   |

| SP | Ref. No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |     |
|----|----------|-----------------|--------------|----------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                        | 110      | 120 | 230 | 240 |
|    | 101      | 5MBTPB3012TW++R | B1B53120     | BIND T.T SCREW(+) / M3 X 12 CRFREE S-T |          |     |     |     |
|    | 102      | 5MBTPB3008TW++R | B1A53080     | BIND T.T SCREW(+) / M3 X 8 CRFREE S-T  |          |     |     |     |
|    | 103      | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE       |          |     |     |     |
|    | 104      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T  |          |     |     |     |
|    | 105      | D1A00400        |              | STOP RING E-4(TRIVALENT CHROMATING)    |          |     |     |     |
|    | 106      | B4B03080        |              | +TP-A SCREW M3X08(TRIVALENT CHROM      |          |     |     |     |

• Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

• Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

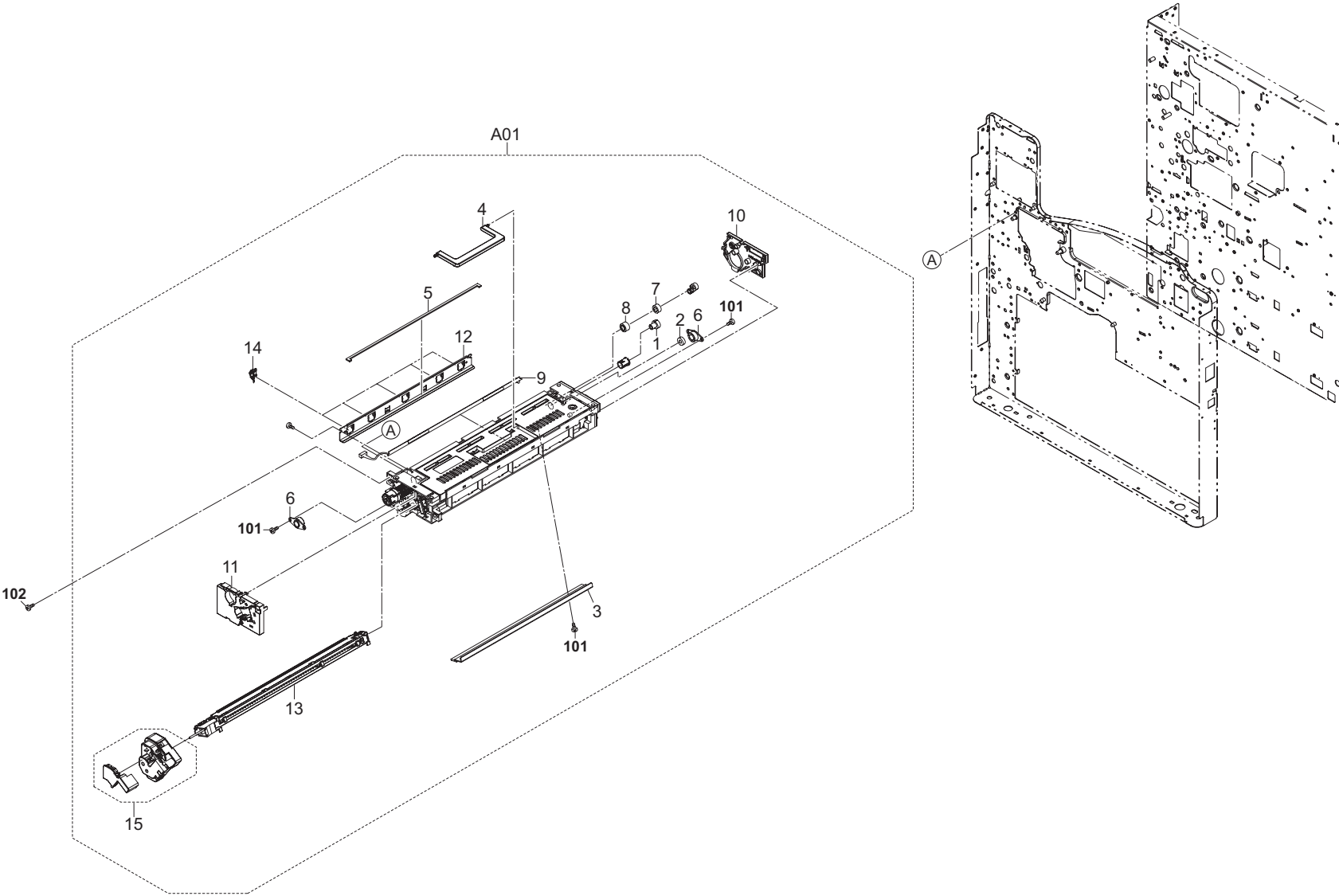


FIG. 14 Drum Unit

2GZ/2G1-2

| SP | Ref.<br>No. | Part.No.    | Alternative. | Description                | Quantity |     |     |     |
|----|-------------|-------------|--------------|----------------------------|----------|-----|-----|-----|
|    |             |             |              |                            | 110      | 120 | 230 | 240 |
| ⊙  | A01         | 302G193031  | 2G193031     | DK-710                     | 1        | 1   | 1   | 1   |
|    | 1           | *2BL18160   |              | GEAR SPIRAL 16             | 1        | 1   | 1   | 1   |
|    | 2           | *2BL18170   |              | GEAR IDLE 15               | 1        | 1   | 1   | 1   |
| ⊙  | 3           | *2BL18300   |              | BLADE CLEANING             | 1        | 1   | 1   | 1   |
|    | 4           | *2BL18320   |              | HANDLE DRUM                | 1        | 1   | 1   | 1   |
|    | 5           | *2BL18560   |              | SPONGE LOWER SEAL          | 1        | 1   | 1   | 1   |
|    | 6           | *2BL18630   |              | BUSHING DRUM A             | 2        | 2   | 2   | 2   |
| ⊙  | 7           | *2BL18870   |              | GEAR CL ROLLER 15          | 1        | 1   | 1   | 1   |
| ⊙  | 8           | *2BL18880   |              | GEAR CL ROLLER 16          | 1        | 1   | 1   | 1   |
| ⊙  | 9           | *2BL93420   |              | PARTS,LAMP CLEANING ASSY   | 1        | 1   | 1   | 1   |
|    | 10          | *302BL18031 | 2BL18031     | REAR COVER DRUM            | 1        | 1   | 1   | 1   |
|    | 11          | *302GR12010 | 2GR12010     | FRONT COVER DRUM           | 1        | 1   | 1   | 1   |
| ⊙  | 12          | *302GR12110 | 2GR12110     | LOWER SEAL CLEANING        | 1        | 1   | 1   | 1   |
| ⊙  | 13          | *302GR93071 | 2GR93071     | MC-710                     | 1        | 1   | 1   | 1   |
| ⊙  | 14          | *302GR93190 | 2GR93190     | PARTS CLAW SEPARATION ASSY | 5        | 5   | 5   | 5   |
| ⊙  | 15          | *302GR94451 | 2GR94451     | PARTS MCH MOTOR ASSY       | 1        | 1   | 1   | 1   |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|----|-------------|-----------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |             |                 |              |                                       | 110      | 120 | 230 | 240 |
|    | 101         | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T |          |     |     |     |
|    | 102         | B1B03080        |              | +BIND SCREW M3X08                     |          |     |     |     |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

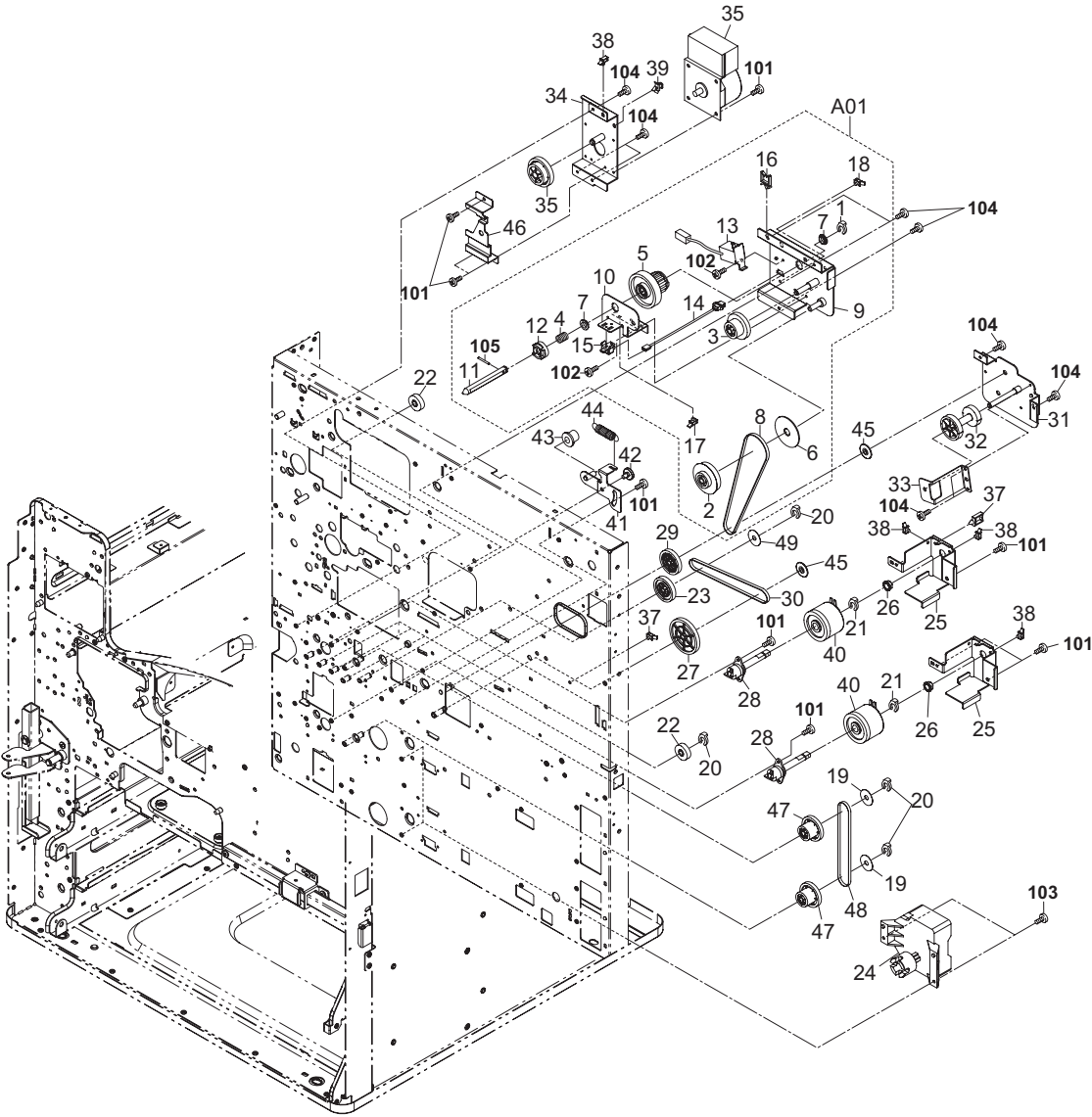


FIG. 15 Drive Unit I

2GZ/2G1-2

| SP | Ref. No. | Part.No.         | Alternative. | Description                      | Quantity |     |     |     |
|----|----------|------------------|--------------|----------------------------------|----------|-----|-----|-----|
|    |          |                  |              |                                  | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302G193061       | 2G193061     | PARTS CONT DRIVE A ASSY          | 1        | 1   |     |     |
| ⊙  | A01      | 302G193071       | 2G193071     | PARTS CONT DRIVE E ASSY          |          |     |     |     |
|    | 1        | *2BC06910        |              | STOPPER 6                        | 1        | 1   | 1   | 1   |
| ⊙  | 2        | *2BL22480        |              | GEAR Z24S-P40                    | 1        | 1   | 1   | 1   |
| ⊙  | 3        | *2BL22490        |              | GEAR Z40S-Z25S                   | 1        | 1   | 1   | 1   |
| ⊙  | 4        | *2BL22510        |              | SPRING DRIVE CONT.               | 1        | 1   | 1   | 1   |
| ⊙  | 5        | *2BL22520        |              | CLUTCH CONTAINER                 | 1        | 1   | 1   | 1   |
| ⊙  | 6        | *2BL22560        |              | PULLEY CONT DRIVE                | 1        | 1   | 1   | 1   |
| ⊙  | 7        | *2BL22570        |              | BUSH DRIVE CONT 8                | 2        | 2   | 2   | 2   |
| ⊙  | 8        | *2BL22590        |              | BELT DRIVE CONTAINER             | 1        | 1   | 1   | 1   |
|    | 9        | *302BL22441      | 2BL22441     | PLATE DRIVE CONT.A               | 1        | 1   | 1   | 1   |
|    | 10       | *302BL22451      | 2BL22451     | PLATE DRIVE CONT.B               | 1        | 1   | 1   | 1   |
|    | 11       | *302BL22461      | 2BL22461     | SHAFT DRIVE CONT                 | 1        | 1   | 1   | 1   |
| ⊙  | 12       | *302G131010      | 2G131010     | COUPLING K CONT                  |          | 1   |     |     |
| ⊙  | 12       | *302G131020      | 2G131020     | COUPLING L CONT                  | 1        |     | 1   | 1   |
| ⊙  | 13       | *302GR44150      | 2GR44150     | SOLENOID TONER                   | 1        | 1   | 1   | 1   |
|    | 14       | *302GR46250      | 2GR46250     | WIRE CONT SW                     | 1        | 1   | 1   | 1   |
| ⊙  | 15       | *66127010        |              | SWITCH,COVER OPEN                | 1        | 1   | 1   | 1   |
|    | 16       | *7YZM610003++H01 | YZ010250     | ACCESS SADDLE                    | 1        | 1   | 1   | 1   |
|    | 17       | *7YZM610007++H01 | YZ023340     | ASSCESS.SADDLE                   | 1        | 1   | 1   | 1   |
|    | 18       | *M2109410        |              | WIRE SADDLE,YMW-16(KITAGAWA)     | 1        | 1   | 1   | 1   |
|    | 19       | 2BL22580         |              | COLLAR BELT                      | 2        | 2   | 2   | 2   |
|    | 20       | 5MVX111DN003     | 2A806250     | RING STOPPER /A-49 FEED A4       | 6        | 6   | 6   | 6   |
|    | 21       | 2BC06980         |              | STOPPER 5                        | 2        | 2   | 2   | 2   |
| ⊙  | 22       | 5MVG137DB025     | 2BL22740     | GEAR M FEED Z25 /D1026 A4        | 4        | 4   | 4   | 4   |
| ⊙  | 23       | 2BL22530         |              | GEAR FEED Z41S-P15               | 1        | 1   | 1   | 1   |
| ⊙  | 24       | 302GR44112       | 2GR44112     | MOTOR LIFT                       | 2        | 2   | 2   | 2   |
|    | 25       | 2FG22090         |              | BRACKET CLUTCH FEED              | 2        | 2   | 2   | 2   |
|    | 26       | 2BC06510         |              | BUSHING 8                        | 2        | 2   | 2   | 2   |
| ⊙  | 27       | 2BL22540         |              | GEAR Z60S-P20                    | 1        | 1   | 1   | 1   |
| ⊙  | 28       | 2AR00170         |              | PRIMARY PAPER FEED BUSHING ASS'Y | 2        | 2   | 2   | 2   |
| ⊙  | 29       | 2BL22420         |              | GEAR Z41S P18                    | 1        | 1   | 1   | 1   |
| ⊙  | 30       | 2BL22400         |              | BELT DRIVE MPF                   | 1        | 1   | 1   | 1   |
| ⊙  | 31       | 302BL22371       | 2BL22371     | PLATE DRIVE MPF A                | 1        | 1   | 1   | 1   |
|    | 32       | 2BL22550         |              | GEAR Z40S-Z32S                   | 1        | 1   | 1   | 1   |
|    | 33       | 2BL22380         |              | PLATE DRIVE MPF B                | 1        | 1   | 1   | 1   |
|    | 34       | 302FG22071       | 2FG22071     | PLATE DRIVE FEED A               | 1        | 1   | 1   | 1   |
| ⊙  | 35       | 302GR44060       | 2GR44060     | MOTOR FEED                       | 1        | 1   | 1   | 1   |
| ⊙  | 36       | 2BL22320         |              | GEAR Z76H-Z35S                   | 1        | 1   | 1   | 1   |
|    | 37       | M2109350         |              | WIRE SADDLE,YMC-15-0(KITAGAWA)   | 1        | 1   | 1   | 1   |
|    | 38       | 7YZM610007++H01  | YZ023340     | ASSCESS.SADDLE                   | 5        | 5   | 5   | 5   |
|    | 39       | 7YZM510009++H01  | YZ042790     | ACCESS.SPACER                    | 1        | 1   | 1   | 1   |
| ⊙  | 40       | 302GR44120       | 2GR44120     | CLUTCH FEED                      | 2        | 2   | 2   | 2   |
|    | 41       | 302BL22811       | 2BL22811     | PLATE TENSION A                  | 1        | 1   | 1   | 1   |
|    | 42       | 302GR02820       | 2GR02820     | PIN DRIVE TENSION                | 1        | 1   | 1   | 1   |
|    | 43       | 2BL22830         |              | PULLEY TENSION                   | 1        | 1   | 1   | 1   |
|    | 44       | 2BL22820         |              | SPRING PULLEY                    | 1        | 1   | 1   | 1   |
|    | 45       | 302BL22391       | 2BL22391     | PULLEY MPF DRIVE                 | 2        | 2   | 2   | 2   |
|    | 46       | 2FG22080         |              | PLATE DRIVE FEED B               | 1        | 1   | 1   | 1   |
| ⊙  | 47       | 2BL22330         |              | GEAR Z41S-Z24S-P30               | 2        | 2   | 2   | 2   |

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate the spare parts.

| SP | Ref. No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|----|----------|-----------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                       | 110      | 120 | 230 | 240 |
| ⊙  | 48       | 2BL22350        |              | BELT DRIVE FEED                       | 1        | 1   | 1   | 1   |
|    | 49       | 302FG22120      | 2FG22120     | COLLAR BELT DRIVE                     | 1        | 1   | 1   | 1   |
|    | 101      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM     |          |     |     |     |
|    | 102      | B1B03040        |              | +BIND SCREW M3X04(TRIVALENT CHROM     |          |     |     |     |
|    | 103      | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE      |          |     |     |     |
|    | 104      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T |          |     |     |     |
|    | 105      | E5120180        |              | PARALLEL PIN H7A 2X18 SUS             |          |     |     |     |

- Parts with "\*" are component parts or sub-assembly with "\*" appearing immediately above them.

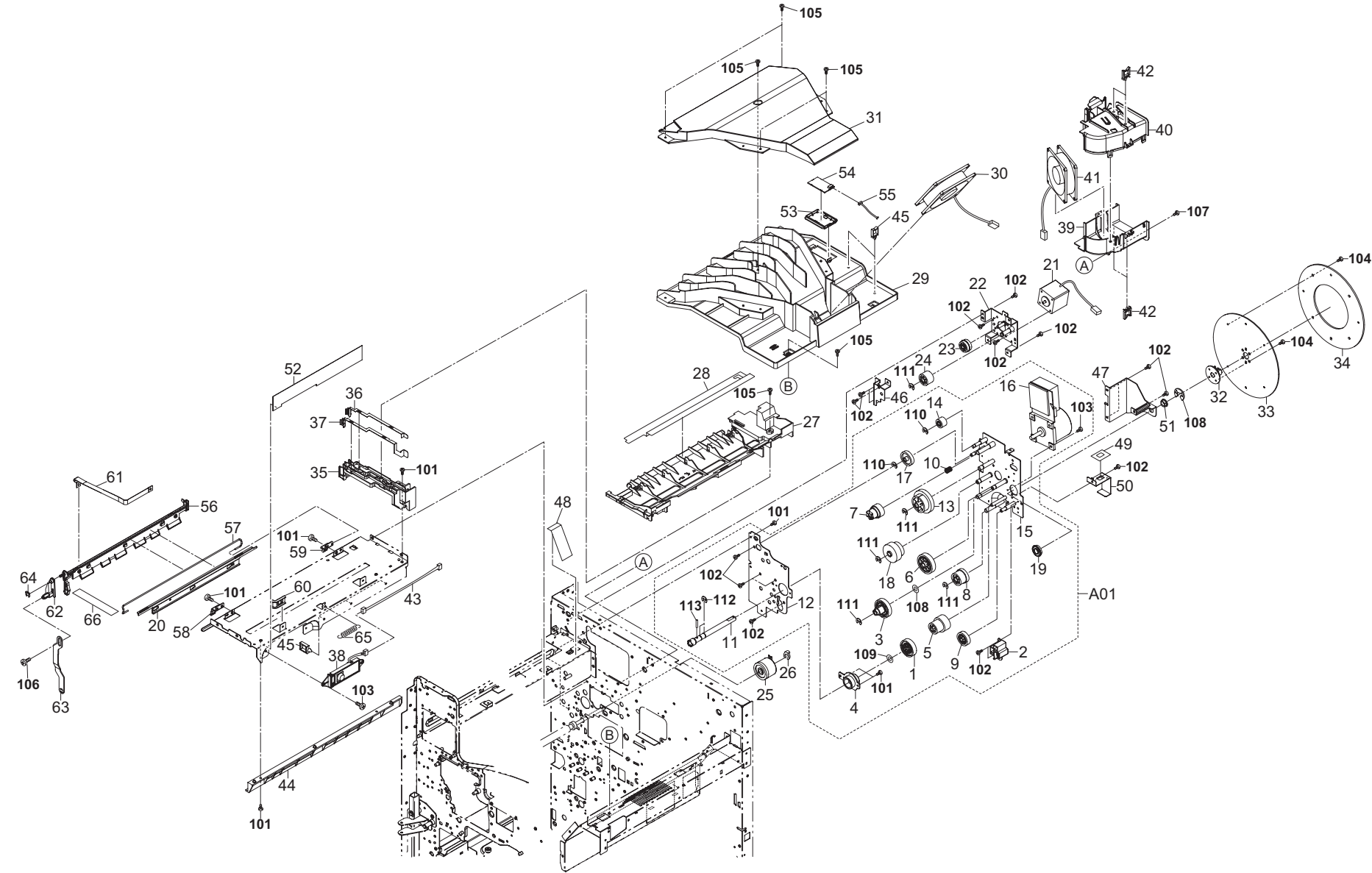


FIG. 16 Drive Unit II

2GZ/2G1-2

| SP | Ref. No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|----|----------|-----------------|--------------|---------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                       | 110      | 120 | 230 | 240 |
| ⊙  | A01      | 302GR93200      | 2GR93200     | DR-710                                | 1        | 1   | 1   | 1   |
|    | 1        | *2BL22050       |              | GEAR DRUM Z70H                        | 1        | 1   | 1   | 1   |
|    | 2        | *2BL22140       |              | GUIDE DLP                             | 1        | 1   | 1   | 1   |
|    | 3        | *2BL22160       |              | GEAR DRUM Z76H-Z30H                   | 1        | 1   | 1   | 1   |
|    | 4        | *2BL22170       |              | PLATE GUIDE DRUM                      | 1        | 1   | 1   | 1   |
|    | 5        | *2BL22180       |              | GEAR Z37H-Z28H                        | 1        | 1   | 1   | 1   |
|    | 6        | *2BL22190       |              | GEAR Z50H                             | 1        | 1   | 1   | 1   |
|    | 7        | *2BL22210       |              | GEAR JOINT Z32S                       | 1        | 1   | 1   | 1   |
|    | 8        | *2BL22220       |              | GEAR Z36S-Z31H                        | 1        | 1   | 1   | 1   |
|    | 9        | *2BL22230       |              | GEAR Z34H                             | 1        | 1   | 1   | 1   |
|    | 10       | *2BL22240       |              | SPRING JOINT FUSER                    | 1        | 1   | 1   | 1   |
|    | 11       | *2BL22840       |              | SHAFT DRIVE DRUM FW                   | 1        | 1   | 1   | 1   |
|    | 12       | *2FG22010       |              | PLATE DRIVE FRONT                     | 1        | 1   | 1   | 1   |
|    | 13       | *2FG22030       |              | GEAR Z59H-Z44S                        | 1        | 1   | 1   | 1   |
|    | 14       | *2FG22040       |              | GEAR Z22S                             | 1        | 1   | 1   | 1   |
|    | 15       | *302FG22021     | 2FG22021     | PLATE DRIVE REAR                      | 1        | 1   | 1   | 1   |
|    | 16       | *302GR44100     | 2GR44100     | MOTOR MAIN                            | 1        | 1   | 1   | 1   |
|    | 17       | *5MVG148DN027   | 2BL22770     | GEAR Z37S /40633V0081 A4              | 1        | 1   | 1   | 1   |
|    | 18       | *5MVG169DN019   | 2BL22710     | GEAR Z76H-Z35H /30633D0068 A3         | 1        | 1   | 1   | 1   |
|    | 19       | *G3169000       |              | BEARING 6900ZZNR                      | 1        | 1   | 1   | 1   |
|    | 20       | 302GR02961      | 2GR02961     | STAY DRUM COVER Z                     | 1        | 1   | 1   | 1   |
|    | 21       | 302GR44090      | 2GR44090     | MOTOR EJECT                           | 1        | 1   | 1   | 1   |
|    | 22       | 302FG22051      | 2FG22051     | PLATE DRIVE EXIT A                    | 1        | 1   | 1   | 1   |
|    | 23       | 2BL22800        |              | GEAR Z47S-Z28S                        | 1        | 1   | 1   | 1   |
|    | 24       | 2BL22630        |              | GEAR EXIT Z30S                        | 1        | 1   | 1   | 1   |
|    | 25       | 302GR44140      | 2GR44140     | CLUTCH REGISTRATION                   | 1        | 1   | 1   | 1   |
|    | 26       | 2BC06980        |              | STOPPER 5                             | 1        | 1   | 1   | 1   |
|    | 27       | 302GR33010      | 2GR33010     | DUCT UPPER DRUM                       | 1        | 1   | 1   | 1   |
|    | 28       | 2BL23120        |              | COVER DUCT DRUM                       | 1        | 1   | 1   | 1   |
|    | 29       | 302GR33020      | 2GR33020     | DUCT UPPER CONT                       | 1        | 1   | 1   | 1   |
|    | 30       | 302GR44020      | 2GR44020     | FAN FIXING 80-25                      | 1        | 1   | 1   | 1   |
|    | 31       | 2BL23040        |              | LID DLP DUCT                          | 1        | 1   | 1   | 1   |
|    | 32       | 2BL22850        |              | RETAINER FLYWHEEL                     | 1        | 1   | 1   | 1   |
|    | 33       | 2BL22860        |              | FLYWHEEL 190                          | 1        | 1   | 1   | 1   |
|    | 34       | 2BL22870        |              | WEIGHT 190                            | 1        | 1   | 1   | 1   |
|    | 35       | 302BL26151      | 2BL26151     | MOUNT BASE TERMINAL                   | 1        | 1   | 1   | 1   |
|    | 36       | 2BL26160        |              | PLATE TRANSFER A                      | 1        | 1   | 1   | 1   |
|    | 37       | 2BL26170        |              | PLATE SEPARATION A                    | 1        | 1   | 1   | 1   |
|    | 38       | 302GR01250      | 2GR01250     | TONER SENSOR ASSY                     | 1        | 1   | 1   | 1   |
|    | 39       | 302BL23051      | 2BL23051     | DUCT MAIN A                           | 1        | 1   | 1   | 1   |
|    | 40       | 2BL23060        |              | DUCT MAIN B                           | 1        | 1   | 1   | 1   |
|    | 41       | 302GR44030      | 2GR44030     | FAN UPPER CONT 90-25                  | 1        | 1   | 1   | 1   |
|    | 42       | 7YZM610003++H01 | YZ010250     | ACCESS SADDLE                         | 4        | 4   | 4   | 4   |
|    | 43       | 302GR46210      | 2GR46210     | WIRE CONTAINER                        | 1        | 1   | 1   | 1   |
|    | 44       | 302BL02221      | 2BL02221     | RAIL DRUM R                           | 1        | 1   | 1   | 1   |
|    | 45       | 7YZM610007++H01 | YZ023340     | ASSCESS.SADDLE                        | 5        | 5   | 5   | 5   |
|    | 46       | 2FG22060        |              | PLATE DRIVE EXIT B                    | 1        | 1   | 1   | 1   |
|    | 47       | 2BL22890        |              | MOUNT FLYWHEEL                        | 1        | 1   | 1   | 1   |
|    | 48       | 2BL23100        |              | FILM COOLING                          | 1        | 1   | 1   | 1   |
|    | 49       | 2BL22880        |              | FILM BKT CLUTCH                       | 1        | 1   | 1   | 1   |
| SP | Ref. No. | Part.No.        | Alternative. | Description                           | Quantity |     |     |     |
|    |          |                 |              |                                       | 110      | 120 | 230 | 240 |
| ⊙  | 50       | 2BL22150        |              | BRACKET CLUTCH                        | 1        | 1   | 1   | 1   |
|    | 51       | 213+4410        | 49021301     | BUSH,CUTTER                           | 1        | 1   | 1   | 1   |
|    | 52       | 302GR02560      | 2GR02560     | FILM SPRING DRUM COVER                | 1        | 1   | 1   | 1   |
|    | 53       | 302GR33030      | 2GR33030     | HOLDER RFID                           | 1        | 1   | 1   | 1   |
|    | 54       | 302F845040      | 2F845040     | R/W MODULE 26X45                      | 1        | 1   | 1   | 1   |
|    | 55       | 302GR46590      | 2GR46590     | WIRE RFID                             | 1        | 1   | 1   | 1   |
|    | 56       | 302GR02951      | 2GR02951     | COVER DRUM Z                          | 1        | 1   | 1   | 1   |
|    | 57       | 302GR02970      | 2GR02970     | SHAFT DRUM COVER Z                    | 1        | 1   | 1   | 1   |
|    | 58       | 302GR02030      | 2GR02030     | HOLDER SHAFT F                        | 1        | 1   | 1   | 1   |
|    | 59       | 302GR02040      | 2GR02040     | HOLDER SHAFT R                        | 1        | 1   | 1   | 1   |
|    | 60       | 302GR02050      | 2GR02050     | GUIDE STRAP                           | 1        | 1   | 1   | 1   |
|    | 61       | 302GR02060      | 2GR02060     | STRAP DRUM COVER                      | 1        | 1   | 1   | 1   |
|    | 62       | 302GR02071      | 2GR02071     | ARM DRUM COVER A                      | 1        | 1   | 1   | 1   |
|    | 63       | 302GR02081      | 2GR02081     | ARM DRUM COVER B                      | 1        | 1   | 1   | 1   |
|    | 64       | 5MVX111DN007    | 2BT11070     | STOPPER 3 /2BT1107 A4                 | 1        | 1   | 1   | 1   |
|    | 65       | 302GR02090      | 2GR02090     | SPRING DRUM COVER                     | 1        | 1   | 1   | 1   |
|    | 66       | 302GR02980      | 2GR02980     | SEAL DRUM COVER                       | 1        | 1   | 1   | 1   |
|    | 101      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T |          |     |     |     |
|    | 102      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM     |          |     |     |     |
|    | 103      | B4B03050        |              | +TP-A SCREW M3X05(TRIVALENT CHROM     |          |     |     |     |
|    | 104      | B1B04060        |              | +BIND SCREW M4X06(TRIVALENT CHROM     |          |     |     |     |
|    | 105      | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+) / M3 X 8 CRFREE P-T |          |     |     |     |
|    | 106      | BAA63080        |              | +TP TAP-TITE P SCREW M3X08            |          |     |     |     |
|    | 107      | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+) / M3 X 6 DRFREE      |          |     |     |     |
|    | 108      | C2895130        |              | SHIM 8.2-0.5T                         |          |     |     |     |
|    | 109      | C2896110        |              | SHIM,10.2-0.25T                       |          |     |     |     |
|    | 110      | D1A00500        |              | STOP RING E-5(TRIVALENT CHROMATING)   |          |     |     |     |
|    | 111      | D1A00700        |              | STOP RING E-7(TRIVALENT CHROMATING)   |          |     |     |     |
|    | 112      | 7BD108080+++H01 | BD042930     | STOP RING 8.0X0.8T                    |          |     |     |     |
|    | 113      | E5130180        |              | SPRING PIN H7A 3X18 SUS               |          |     |     |     |

• Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicate the spare parts.

• Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

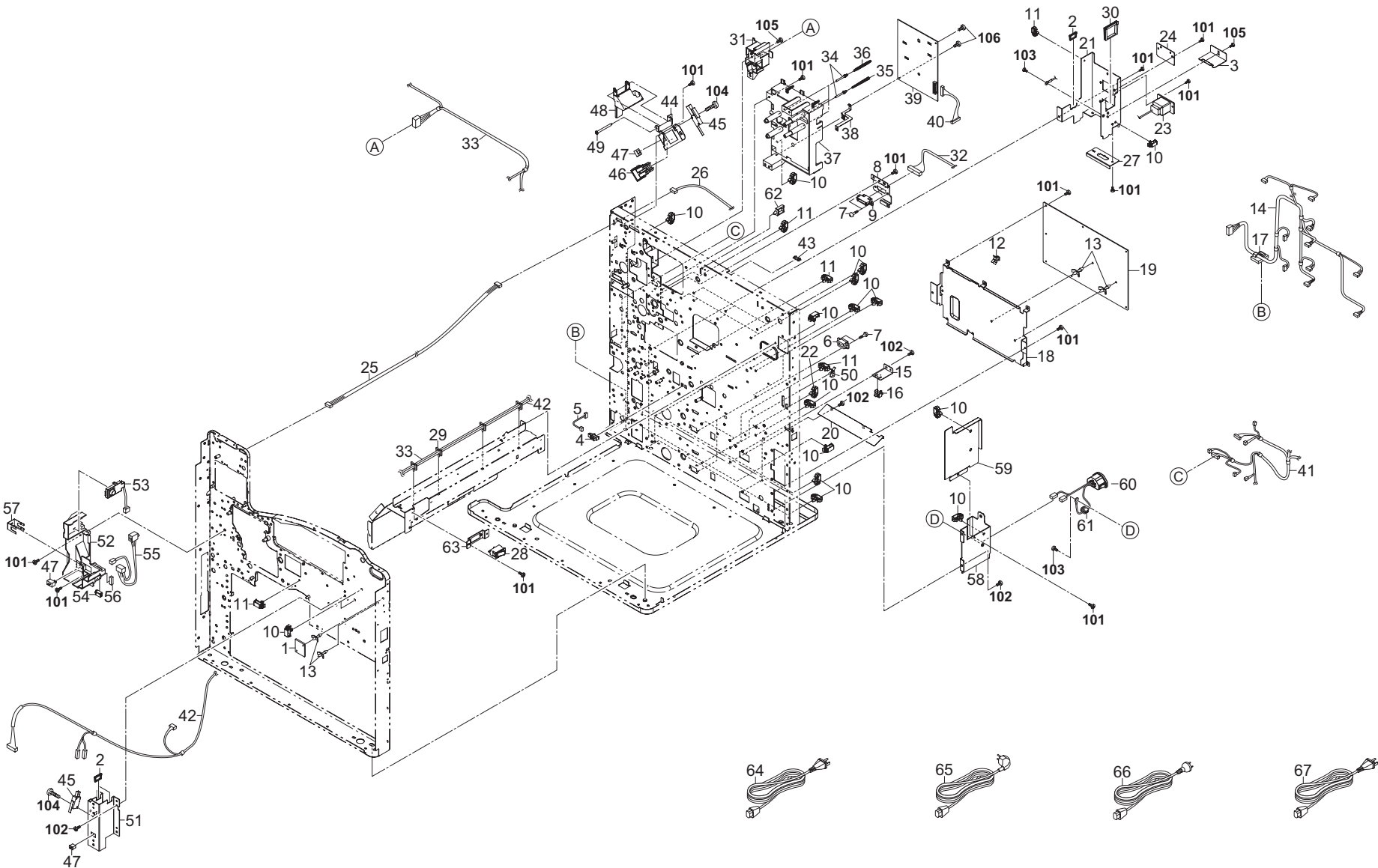


FIG. 17 Electrical Components I

2GZ/2G1-2

| SP | Ref. No. | Part.No.        | Alternative. | Description              | Quantity |     |     |     |
|----|----------|-----------------|--------------|--------------------------|----------|-----|-----|-----|
|    |          |                 |              |                          | 110      | 120 | 230 | 240 |
| ⊙  | 1        | 2BM27890        |              | HUMIDITY SENSOR          | 1        | 1   | 1   | 1   |
|    | 2        | M2104250        |              | EDGING,EDS-17L(KITAGAWA) | 3        | 3   | 3   | 3   |
| ⊙  | 3        | 302GR39190      | 2GR39190     | COVER CONN               | 1        | 1   | 1   | 1   |
|    | 4        | 2C927210        |              | SENSOR 248NL1            | 1        | 1   | 1   | 1   |
| ⊙  | 5        | 302GR46300      | 2GR46300     | WIRE BYPASS FEED PI      | 1        | 1   | 1   | 1   |
|    | 6        | 7YCC08B2046+H02 | YC026130     | CONNECTOR                | 2        | 2   | 2   | 2   |
| ⊙  | 7        | 3033927451      | 33927451     | RETAINING PIN,DRAWER     | 6        | 6   | 6   | 6   |
|    | 8        | 2BL26200        |              | MOUNT DRUM DRAWER        | 1        | 1   | 1   | 1   |
| ⊙  | 9        | 7YCC10B1112+H01 | YC046880     | CONNECTOR                | 1        | 1   | 1   | 1   |
|    | 10       | 7YZM610003++H01 | YZ010250     | ACCESS SADDLE            | 22       | 22  | 22  | 22  |
| ⊙  | 11       | 7YZM610007++H01 | YZ023340     | ASSCESS.SADDLE           | 5        | 5   | 5   | 5   |
|    | 12       | 7YZM510009++H01 | YZ042790     | ACCESS.SPACER            | 1        | 1   | 1   | 1   |
| ⊙  | 13       | 7YZM510007++H01 | YZ042780     | ACCESS.SPACER            | 4        | 4   | 4   | 4   |
|    | 14       | 302G146090      | 2G146090     | WIRE PAPER FEED(P)       | 1        | 1   | 1   | 1   |
| ⊙  | 15       | 302FG07050      | 2FG07050     | MOUNT,CASSETTE SWITCH    | 2        | 2   | 2   | 2   |
|    | 16       | 66127010        |              | SWITCH,COVER OPEN        | 2        | 2   | 2   | 2   |
| ⊙  | 17       | M2105970        |              | CLAMP,CKN-07(KITAGAWA)   | 1        | 1   | 1   | 1   |
|    | 18       | 302GR39081      | 2GR39081     | MOUNT POWER PWB          | 1        | 1   | 1   | 1   |
| ⊙  | 19       | 302G145010      | 2G145010     | UNIT LOW VOLTAGE 100     | 1        | 1   |     |     |
|    | 19       | 302G145020      | 2G145020     | UNIT LOW VOLTAGE 200     |          |     | 1   | 1   |
| ⊙  | 20       | 2BJ26210        |              | SHIELD SUBWIRE           | 1        | 1   | 1   | 1   |
|    | 21       | 302GR39090      | 2GR39090     | MOUNT OPTION I/F         | 1        | 1   | 1   | 1   |
| ⊙  | 22       | 7YZM610001++H01 | YZ010230     | ACCESS SADDLE            | 2        | 2   | 2   | 2   |
|    | 23       | 302GR46160      | 2GR46160     | WIRE FINISHER SOCKET     | 1        | 1   | 1   | 1   |
| ⊙  | 24       | 302FB26290      | 2FB26290     | LID VENDOR               | 1        | 1   | 1   | 1   |
|    | 25       | 302G146050      | 2G146050     | WIRE OPE INNER           | 1        | 1   | 1   | 1   |
| ⊙  | 26       | 302G146080      | 2G146080     | WIRE OPE REAR            | 1        | 1   | 1   | 1   |
|    | 27       | 2AR26340        |              | MOUNT,DECK CONNECTOR     | 1        | 1   | 1   | 1   |
| ⊙  | 28       | 7SC010101+++H01 | SC023350     | SW,SEESAW                | 1        | 1   | 1   | 1   |
|    | 29       | 7YZM610002++H01 | YZ010240     | ACCESS SADDLE            | 4        | 4   | 4   | 4   |
| ⊙  | 30       | M2104280        |              | EDGING,EDS-25L(KITAGAWA) | 1        | 1   | 1   | 1   |
|    | 31       | 2BL26290        |              | MOUNT FIXING DRAWER      | 1        | 1   | 1   | 1   |
| ⊙  | 32       | 302G146140      | 2G146140     | WIRE DRAWER(P)           | 1        | 1   | 1   | 1   |
|    | 33       | 302G146150      | 2G146150     | WIRE PRIMARY(P)          | 1        | 1   | 1   | 1   |
| ⊙  | 34       | 302BL26061      | 2BL26061     | PIN TERMINAL             | 4        | 4   | 4   | 4   |
|    | 35       | 2BL26070        |              | SPRING TERMINAL          | 1        | 1   | 1   | 1   |
| ⊙  | 36       | 2BL26270        |              | SPRING TERMINAL T        | 3        | 3   | 3   | 3   |
|    | 37       | 302BL26051      | 2BL26051     | CASE HIGH VOLTAGE        | 1        | 1   | 1   | 1   |
| ⊙  | 38       | 2BL26080        |              | GROUND PLATE HV          | 1        | 1   | 1   | 1   |
|    | 39       | 302GR45031      | 2GR45031     | HVU                      | 1        | 1   | 1   | 1   |
| ⊙  | 40       | 302G146130      | 2G146130     | WIRE HIGH VOLTAGE(P)     | 1        | 1   | 1   | 1   |
|    | 41       | 302G146100      | 2G146100     | WIRE MOTOR(P)            | 1        | 1   | 1   | 1   |
| ⊙  | 42       | 302G146120      | 2G146120     | WIRE FRONT(P)            | 1        | 1   | 1   | 1   |
|    | 43       | M2104210        |              | EDGING,EDS-2             | 1        | 1   | 1   | 1   |
| ⊙  | 44       | 2BL26110        |              | LEFT MOUNT I/L           | 1        | 1   | 1   | 1   |
|    | 45       | 2FB27160        |              | INTER LOCK SWITCH        | 2        | 2   | 2   | 2   |
| ⊙  | 46       | 2AR27040        |              | SWITCH,INTERLOCK         | 1        | 1   | 1   | 1   |
|    | 47       | 35927420        |              | SWITCH,SIZE              | 3        | 3   | 3   | 3   |
| ⊙  | 48       | 2BL26120        |              | LEFT WORK PLATE I/L      | 1        | 1   | 1   | 1   |
|    | 49       | 302BL26281      | 2BL26281     | SHAFT I/L                | 1        | 1   | 1   | 1   |

| SP | Ref. No. | Part.No.        | Alternative. | Description                          | Quantity |     |     |     |
|----|----------|-----------------|--------------|--------------------------------------|----------|-----|-----|-----|
|    |          |                 |              |                                      | 110      | 120 | 230 | 240 |
| ⊙  | 50       | M2109350        |              | WIRE SADDLE,YMC-15-0(KITAGAWA)       | 1        | 1   | 1   | 1   |
|    | 51       | 2BL04060        |              | FRONT MOUNT COVER                    | 1        | 1   | 1   | 1   |
| ⊙  | 52       | 302GR04330      | 2GR04330     | INNER LEFT COVER                     | 1        | 1   | 1   | 1   |
|    | 53       | 302GR01190      | 2GR01190     | TONER DETECTION ASS'Y                | 1        | 1   | 1   | 1   |
| ⊙  | 54       | 7YCC05B1106+H01 | YC047310     | CONNECTOR                            | 1        | 1   | 1   | 1   |
|    | 55       | 302GR46290      | 2GR46290     | WIRE TONER DISPOSAL                  | 1        | 1   | 1   | 1   |
| ⊙  | 56       | 2BL04460        |              | SPACER WIRE                          | 1        | 1   | 1   | 1   |
|    | 57       | 2BL04450        |              | GROUND PLATE INNER L                 | 1        | 1   | 1   | 1   |
| ⊙  | 58       | 302FG26102      | 2FG26102     | MOUNT INLET A                        | 1        | 1   | 1   | 1   |
|    | 59       | 302G139100      | 2G139100     | MOUNT INLET B                        | 1        | 1   | 1   | 1   |
| ⊙  | 60       | 302GR01240      | 2GR01240     | INLET ASS'Y                          | 1        | 1   | 1   | 1   |
|    | 61       | 7YBCP8P8E001H01 | YB020910     | FERRITE CORE                         | 1        | 1   | 1   | 1   |
| ⊙  | 62       | M2105740        |              | MINIATURE CLAMP,UAMS-05S-2           | 1        | 1   | 1   | 1   |
|    | 63       | 302GR39120      | 2GR39120     | MOUNT MAIN SW                        | 1        | 1   | 1   | 1   |
| ⊙  | 64       | 3019527401      | 19527401     | POWER CORD(120)                      |          | 1   |     |     |
|    | 65       | 2AR27800        |              | POWER CORD(230)                      |          |     | 1   |     |
| ⊙  | 66       | 3029927232      | 29927232     | POWER CODE AS(240)                   |          |     |     | 1   |
|    | 67       | 3065027601      | 65027601     | POWER CORD(110)                      | 1        |     |     |     |
| ⊙  | 101      | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T |          |     |     |     |
|    | 102      | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM    |          |     |     |     |
| ⊙  | 103      | B9604060        |              | GROUNDING SCREW M4X6 (BRASS,N;)      |          |     |     |     |
|    | 104      | 7BB000314H      | BB023710     | +BIND SCREW M3X14                    |          |     |     |     |
| ⊙  | 105      | 5MBSP43006NW++R | B4A03060     | TP HEAD SCREW(+)/ M3 X 6 DRFREE      |          |     |     |     |
|    | 106      | 5MBTPB3008PW++R | B1A63080     | BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T |          |     |     |     |

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• Parts with "⊙" indicate the spare parts.

• Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

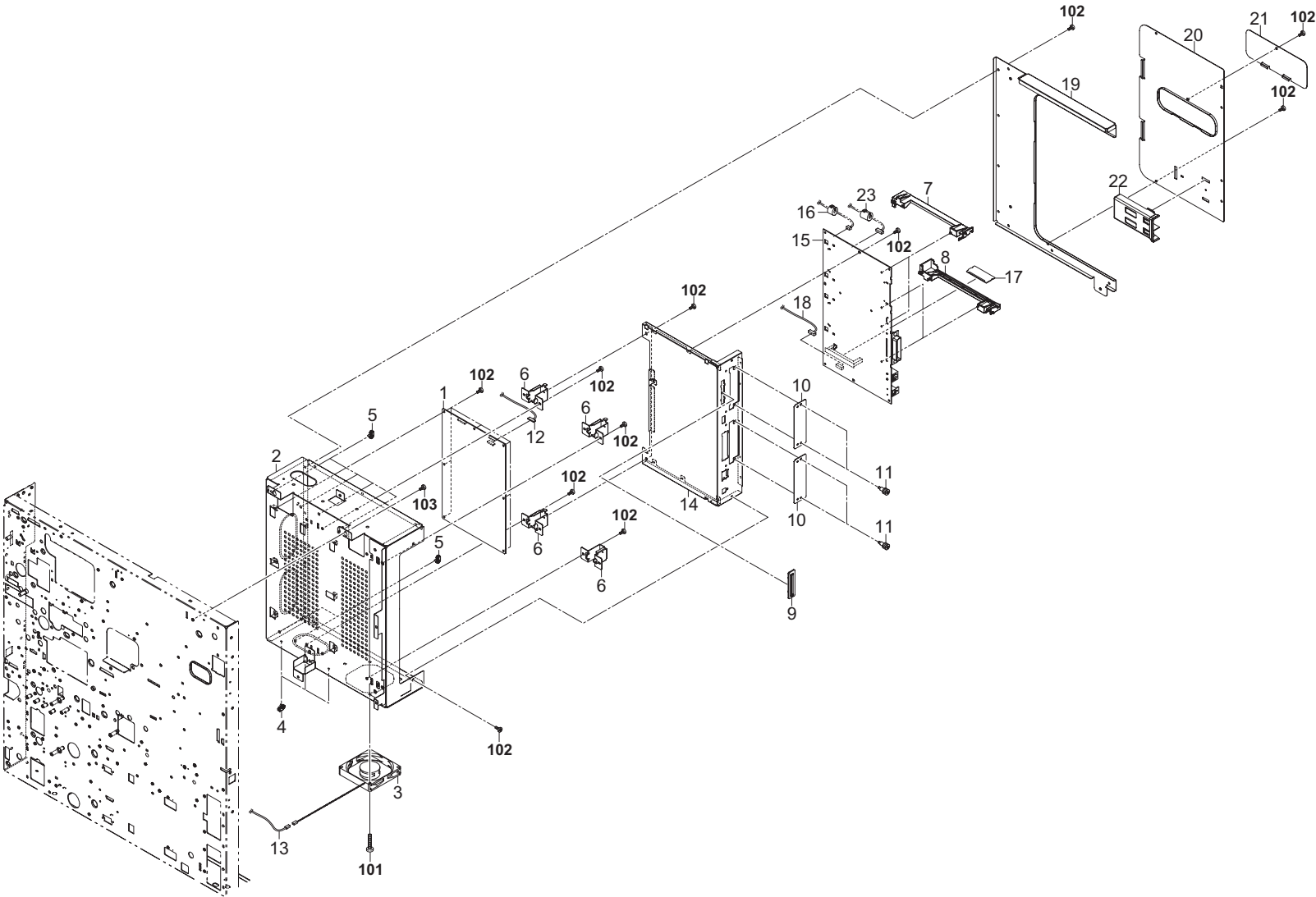


FIG. 18 Electrical Components II

2GZ/2G1-3

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description                       | Quantity |     |     |     |
|----|-------------|-----------------|--------------|-----------------------------------|----------|-----|-----|-----|
|    |             |                 |              |                                   | 110      | 120 | 230 | 240 |
| ⊙  | 1           | 302G194060      | 2G194060     | PARTS,PWB ENGINE ASS'Y SP         | 1        | 1   | 1   | 1   |
|    | 2           | 302G139010      | 2G139010     | BOX MOUNT PWB                     | 1        | 1   | 1   | 1   |
| ⊙  | 3           | 302GR44050      | 2GR44050     | FAN CONTROLLER 80-15              | 1        | 1   | 1   | 1   |
|    | 4           | 7YZM610007++H01 | YZ023340     | ASSCESS.SADDLE                    | 3        | 3   | 3   | 3   |
|    | 5           | 7YZM610003++H01 | YZ010250     | ACCESS SADDLE                     | 6        | 6   | 6   | 6   |
|    | 6           | 302G139090      | 2G139090     | HOLDER PWB                        | 4        | 4   | 4   | 4   |
|    | 7           | 5MVB743SL004    | 2BL26210     | RAIL OPTION A /B-05 CONT BOX A2   | 2        | 2   | 2   | 2   |
|    | 8           | 5MVB743SL005    | 2BL26220     | RAIL OPTION B /B-05 CONT BOX A2   | 2        | 2   | 2   | 2   |
|    | 9           | 5MVX621SH003    | 2BM26020     | GUID CF CARD /45252C0006 A4       | 1        | 1   | 1   | 1   |
|    | 10          | 303BH26021      | 3BH26021     | PLATE,OPTION                      | 2        | 2   | 2   | 2   |
|    | 11          | 5MMT263SN012++R | 2D903100     | SCREW OP / M3 X 8 CRFREE A4       | 4        | 4   | 4   | 4   |
|    | 12          | 302G146020      | 2G146020     | WIRE MAIN-ENGINE PWB              | 1        | 1   | 1   | 1   |
|    | 13          | 302GR46630      | 2GR46630     | WIRE FAN                          | 1        | 1   | 1   | 1   |
|    | 14          | 302G139020      | 2G139020     | MOUNT MAIN PWB                    | 1        | 1   | 1   | 1   |
| ⊙  | 15          | 302GZ47010      | 2GZ47010     | MAIN PWB ASS'Y (40ppm)            | 1        | 1   | 1   | 1   |
| ⊙  | 15          | 302G147010      | 2G147010     | MAIN PWB ASS'Y (50ppm)            | 1        | 1   | 1   | 1   |
|    | 16          | 2FG27640        |              | CORE ATFC-16-8-16                 | 1        | 1   | 1   | 1   |
| ⊙  | 17          | 302G101040      | 2G101040     | CODE DIMM PWB ASS'Y WITH SOFTWARE | 1        | 1   | 1   | 1   |
|    | 18          | 302G146030      | 2G146030     | WIRE POWER-MAIN                   | 1        | 1   | 1   | 1   |
|    | 19          | 302G139031      | 2G139031     | LID BOX MOUNT                     | 1        | 1   | 1   | 1   |
|    | 20          | 302G139040      | 2G139040     | LID MAIN PWB                      | 1        | 1   | 1   | 1   |
|    | 21          | 302G139050      | 2G139050     | LID SIMM                          | 1        | 1   | 1   | 1   |
|    | 22          | 302GR39170      | 2GR39170     | HOLDER USB KEY                    | 1        | 1   | 1   | 1   |
|    | 23          | 2BL27660        |              | CORE 8-20X34                      | 1        | 1   | 1   | 1   |

| SP | Ref.<br>No. | Part.No.        | Alternative. | Description                            | Quantity |     |     |     |
|----|-------------|-----------------|--------------|----------------------------------------|----------|-----|-----|-----|
|    |             |                 |              |                                        | 110      | 120 | 230 | 240 |
|    | 101         | 5MBTPB3020TW++R | B1A53200     | BIND T.T SCREW(+) / M3 X 20 CRFREE S-T |          |     |     |     |
|    | 102         | 5MBTPB3006TW++R | B1A53060     | BIND T.T SCREW(+) / M3 X 6 CRFREE S-T  |          |     |     |     |
|    | 103         | B1B03050        |              | +BIND SCREW M3X05(TRIVALENT CHROM      |          |     |     |     |

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 19 Maintenance Kits

2GZ/2G1-2

| SP | Ref.<br>No. | Part.No.   | Alternative. | Description                                                                                                                                                                                                                                               | Quantity                                                      |                                                     |                                                          |                                                          |
|----|-------------|------------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------|-----------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|
|    |             |            |              |                                                                                                                                                                                                                                                           | 110                                                           | 120                                                 | 230                                                      | 240                                                      |
|    |             | 1702G12US0 | 072G12US     | MK-710 U (OPTION)<br>•PULLEY,PAPER FEED<br>•PULLEY,SEPARATION<br>•PULLEY FEED A<br>•UNDER CLEANER REGIST<br>•GUIDE REGIST F<br>•PARTS,REGISTRATION CLEAN<br>•PARTS,GUIDE TRANSFER<br>•DK-710<br>•DV-710<br>•FK-710 U<br>•TR-710<br>•UPPER PULLEY,BYPASS   |                                                               | 2<br>3<br>3<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1 |                                                          |                                                          |
|    |             | 1702G13EU0 | 072G13EU     | MK-710 E (OPTION)<br>•PULLEY,PAPER FEED<br>•PULLEY,SEPARATION<br>•PULLEY FEED A<br>•UNDER CLEANER REGIST<br>•GUIDE REGIST F<br>•PARTS,REGISTRATION CLEAN<br>•PARTS,GUIDE TRANSFER<br>•DK-710<br>•DV-710<br>•FK-710 E<br>•TR-710<br>•UPPER PULLEY,BYPASS   |                                                               |                                                     | 2<br>3<br>3<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1 | 2<br>3<br>3<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1 |
|    |             | 1702G1TTW0 | 072G1TTW     | MK-710 TW (OPTION)<br>•PULLEY,PAPER FEED<br>•PULLEY,SEPARATION<br>•PULLEY FEED A<br>•UNDER CLEANER REGIST<br>•GUIDE REGIST F<br>•PARTS,REGISTRATION CLEAN<br>•PARTS,GUIDE TRANSFER<br>•DK-710<br>•DV-710<br>•FK-710 TW<br>•TR-710<br>•UPPER PULLEY,BYPASS | 2<br>3<br>3<br>1<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 |                                                     |                                                          |                                                          |

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "☉" indicate the spare parts.

• Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

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2GZ/2G1-2

| SP | Part.No.   | Alternative. | Description                           | Fig.No.       | SP | Part.No. | Alternative. | Description         | Fig.No. |
|----|------------|--------------|---------------------------------------|---------------|----|----------|--------------|---------------------|---------|
|    | 1702G12US0 | 072G12US     | MK-710 U                              | 19            |    | 2BL04680 |              | STRAP COVER         | 6       |
|    | 1702G13EU0 | 072G13EU     | MK-710 E                              | 19            |    | 2BL04700 |              | GROUND PLATE LEFT B | 6       |
|    | 1702G1TTW0 | 072G1TTW     | MK-710 TW                             | 19            |    | 2BL04880 |              | FILM HINGE          | 1,2     |
|    | 20305130   |              | LABEL L,HIGH TEMPERATURE CAUTION(EXP) | 2             |    | 2BL05150 |              | LABEL RADIATION     | 2       |
|    | 213+4410   | 49021301     | BUSH,CUTTER                           | 16            |    | 2BL06020 |              | GUIDE A FEED        | 5       |
| ⊙  | 29415100   | 45729416     | GEAR,TONER ROLLER                     | 9             |    | 2BL06051 |              | FRONT RAIL FEED     | 5       |
|    | 2AC26310   |              | SHIELD 10X8X20,GASKET                 | 6             |    | 2BL06061 |              | REAR RAIL FEED      | 5       |
| ⊙  | 2AL06110   |              | GEAR 25                               | 5,7           |    | 2BL06110 |              | GUIDE VERTICAL FEED | 5       |
| ⊙  | 2AR00170   |              | PRIMARY PAPER FEED BUSHING ASS'Y      | 15            |    | 2BL06130 |              | MOUNT C FEED DRIVE  | 5       |
|    | 2AR02180   |              | BASE RUBBER                           | 2             | ⊙  | 2BL06150 |              | GEAR Z28 FEED       | 5       |
| ⊙  | 2AR07220   |              | PULLEY,PAPER FEED                     | 4             | ⊙  | 2BL06160 |              | GEAR Z35-15 FEED    | 5       |
| ⊙  | 2AR07230   |              | PULLEY,SEPARATION                     | 4,9           | ⊙  | 2BL06170 |              | GEAR Z42 FEED       | 5       |
|    | 2AR07660   |              | GUIDE FILM,SEPARATION PULLEY          | 4             | ⊙  | 2BL06180 |              | GEAR Z28-P18 FEED   | 5       |
|    | 2AR07710   |              | MOUNT,PAPER FEED DRAWER               | 2             | ⊙  | 2BL06190 |              | GEAR Z25 FEED       | 5       |
|    | 2AR07720   |              | COVER,CASSETTE RAIL                   | 2             |    | 2BL06220 |              | EARTH VERTICAL FEED | 5       |
|    | 2AR26340   |              | MOUNT,DECK CONNECTOR                  | 17            |    | 2BL06230 |              | GROUND PLATE A FEED | 5       |
| ⊙  | 2AR27040   |              | SWITCH,INTERLOCK                      | 17            |    | 2BL06260 |              | FRONT GUIDE REGIST  | 5       |
|    | 2AR27800   |              | POWER CORD(230)                       | 17            | ⊙  | 2BL06320 |              | BELT CONVEYING      | 5       |
|    | 2BC06510   |              | BUSHING 8                             | 5,7,8,9,10,15 |    | 2BL06330 |              | GUIDE B FEED        | 5       |
|    | 2BC06520   |              | BUSHING,6 REGISTRATION                | 4             |    | 2BL06340 |              | SPRING FEED         | 6       |
|    | 2BC06910   |              | STOPPER 6                             | 5,7,9,10,15   | ⊙  | 2BL06360 |              | GEAR Z42 BYPASS     | 5       |
|    | 2BC06980   |              | STOPPER 5                             | 5,6,7,9,15,16 | ⊙  | 2BL06380 |              | GEAR Z25 JOINT      | 5       |
| ⊙  | 2BC07860   |              | TERMINAL,PAPER SIZE DETECTION         | 3,9           |    | 2BL06410 |              | GROUND PLATE MIDDLE | 2       |
| ⊙  | 2BJ06010   |              | PULLEY FEED A                         | 4,9           |    | 2BL06430 |              | COVER CONNECTOR     | 5       |
|    | 2BJ26210   |              | SHIELD SUBWIRE                        | 17            |    | 2BL06440 |              | MOUNT REGIST SWITCH | 5       |
|    | 2BL02050   |              | LOWER BASE LSU                        | 2             |    | 2BL06450 |              | HOLDER FEED SWITCH  | 5       |
|    | 2BL02130   |              | LOWER PLATE CONT                      | 2             |    | 2BL06460 |              | SPRING LEFT COVER   | 5       |
|    | 2BL02150   |              | MOUNT RIGHT HANDLE                    | 2             | ⊙  | 2BL06480 |              | FILM REGIST F       | 5       |
|    | 2BL02230   |              | MOUNT FAN                             | 11            |    | 2BL06520 |              | UPPERGUIDE BYPASS   | 10      |
|    | 2BL02240   |              | SPONGE FAN                            | 11            |    | 2BL06530 |              | COVER BYPASSUNIT    | 9       |
|    | 2BL04060   |              | FRONT MOUNT COVER                     | 17            |    | 2BL06570 |              | MOUNT RAIL          | 10      |
| ⊙  | 2BL04170   |              | LEFT TOP COVER                        | 1             |    | 2BL06580 |              | RAIL BYPASS         | 10      |
| ⊙  | 2BL04181   |              | REAR TOP COVER                        | 1             |    | 2BL06590 |              | PULLEY RAIL         | 2,10    |
|    | 2BL04200   |              | LEVER CONT RELEASE                    | 1             | ⊙  | 2BL06600 |              | COVER BYPASSSTRAY   | 9       |
|    | 2BL04220   |              | MOUNT HINGE                           | 1             | ⊙  | 2BL06620 |              | SPONGE FRONT        | 1       |
| ⊙  | 2BL04250   |              | COVER LCD                             | 1             |    | 2BL06650 |              | STAY LIFTPLATE      | 9       |
|    | 2BL04290   |              | MOUNT OPERATION                       | 2             |    | 2BL06680 |              | CAM BYPASS          | 9       |
| ⊙  | 2BL04310   |              | PLATE NUMBER                          | 3             |    | 2BL06690 |              | MOUNT BYPASSDRIVE   | 9       |
| ⊙  | 2BL04330   |              | HOLDER SWITCH                         | 1             | ⊙  | 2BL06720 |              | GEAR 55/15          | 9       |
|    | 2BL04350   |              | FRONT HINGE COVER P                   | 1             | ⊙  | 2BL06730 |              | ACTUATOR BYPASSFEED | 10      |
| ⊙  | 2BL04370   |              | PLATE NUMBER 2                        | 3             |    | 2BL06780 |              | SPRING BYPASSFEED   | 10      |
|    | 2BL04450   |              | GROUND PLATE INNER L                  | 17            |    | 2BL06790 |              | GROUNDPLATE BYPASS  | 10      |
|    | 2BL04460   |              | SPACER WIRE                           | 17            |    | 2BL06800 |              | SPRING BYPASS       | 10      |
|    | 2BL04470   |              | MOUNT HINGE S                         | 2             | ⊙  | 2BL06810 |              | BELT BYPASSFEED     | 10      |
|    | 2BL04480   |              | FRONT HINGE S COVER                   | 1             | ⊙  | 2BL06820 |              | PULLEY25 BYPASSFEED | 10      |
| ⊙  | 2BL04550   |              | LEVER L COVER LOCK M                  | 6             |    | 2BL06830 |              | DIAL BYPASSFEED     | 10      |
|    | 2BL04560   |              | SPRING L COVER LOCK                   | 6             |    | 2BL06840 |              | SPRING BYPASS RET   | 2       |
|    | 2BL04600   |              | LEVER COVER RELEASE                   | 6             |    | 2BL06850 |              | JOINT RETARD        | 9       |
|    | 2BL04660   |              | FRONT PLATE EXIT L                    | 6             |    | 2BL06860 |              | SPRING RETARD       | 9       |
|    | 2BL04670   |              | REAR PLATE EXIT L                     | 6             |    | 2BL06870 |              | SPRING JOINTRETARD  | 9       |

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| SP | Part.No. | Alternative. | Description          | Fig.No. | SP | Part.No. | Alternative. | Description             | Fig.No. |
|----|----------|--------------|----------------------|---------|----|----------|--------------|-------------------------|---------|
|    | 2BL06880 |              | FILM BYPASS          | 9       |    | 2BL16260 |              | BUSHING REGIST          | 7       |
|    | 2BL06890 |              | PLATE BYPASS HOLD    | 9       |    | 2BL16290 |              | CUT WASHER 3            | 6,7     |
|    | 2BL06940 |              | EARTH PUSH SWITCH    | 5       |    | 2BL17010 |              | HOUSING TRANSFER        | 7       |
|    | 2BL06950 |              | DUMPER LEFT COVER    | 5       | ⊙  | 2BL17040 |              | PULLEY TRANS ROLLER     | 7       |
|    | 2BL06960 |              | STRAP RELEASE        | 6       |    | 2BL17050 |              | PLATE TRANS UNIT        | 7       |
| ⊙  | 2BL06970 |              | FILM REGIST FF       | 5       | ⊙  | 2BL17090 |              | GEAR TRANS Z25H         | 7       |
|    | 2BL06990 |              | STOPPER GEAR 8-25    | 9       |    | 2BL17170 |              | BUSHING 8               | 7       |
| ⊙  | 2BL07020 |              | ROLLER DU FEED UP    | 7       |    | 2BL18160 |              | GEAR SPIRAL 16          | 14      |
| ⊙  | 2BL07030 |              | ROLLER DU FEED LOW   | 7       |    | 2BL18170 |              | GEAR IDLE 15            | 14      |
| ⊙  | 2BL07040 |              | PULLEY DU            | 7       | ⊙  | 2BL18300 |              | BLADE CLEANING          | 14      |
|    | 2BL07060 |              | SPRING DU PULLEY     | 7       |    | 2BL18320 |              | HANDLE DRUM             | 14      |
|    | 2BL07080 |              | SPRING DU JOINT      | 7       |    | 2BL18560 |              | SPONGE LOWER SEAL       | 14      |
| ⊙  | 2BL07090 |              | ACTUATOR DU          | 7       |    | 2BL18630 |              | BUSHING DRUM A          | 14      |
|    | 2BL07110 |              | PLATE EARTH DU       | 7       | ⊙  | 2BL18870 |              | GEAR CL ROLLER 15       | 14      |
|    | 2BL07120 |              | PLATE NUT DU         | 7       | ⊙  | 2BL18880 |              | GEAR CL ROLLER 16       | 14      |
| ⊙  | 2BL07130 |              | SPRING DU ACT.       | 7       | ⊙  | 2BL20080 |              | CLAW HEAT ROLLER        | 13      |
|    | 2BL07140 |              | FILM WIRE DU         | 7       | ⊙  | 2BL20260 |              | GEAR FIXING Z33         | 13      |
|    | 2BL07150 |              | GUIDE RIB DU         | 7       | ⊙  | 2BL20330 |              | STATIC ELIMINATOR PRESS | 13      |
|    | 2BL07860 |              | SPRING BYPASS        | 9       |    | 2BL21070 |              | SPRING EXIT PULLEY      | 8       |
|    | 2BL07900 |              | PLATE LEADING FEED   | 4       |    | 2BL21100 |              | LEVER GUIDE CHANGE      | 8       |
|    | 2BL07910 |              | SUPPORT PLATE FEED   | 4       | ⊙  | 2BL21120 |              | ACTUATOR EXIT R         | 8       |
| ⊙  | 2BL07950 |              | UNDER CLEANER REGIST | 7       | ⊙  | 2BL21130 |              | ACTUATOR EXIT L         | 8       |
|    | 2BL07970 |              | CUT WASHER 10        | 7       |    | 2BL21170 |              | PLATE EARTH EXIT F      | 8       |
|    | 2BL07990 |              | SPRING SEPARATION    | 4       |    | 2BL21180 |              | PLATE EARTH EXIT R      | 8       |
|    | 2BL13060 |              | REAR ADJUSTING LSU   | 11      |    | 2BL21190 |              | BKT SOLENOID            | 8       |
|    | 2BL13070 |              | FRONT ADJUSTING LSU  | 11      | ⊙  | 2BL21211 |              | PULLEY ONEWAY T30       | 8       |
|    | 2BL13120 |              | FRONT MOUNT HOUSING  | 11      | ⊙  | 2BL21220 |              | GEAR EXIT Z19           | 8       |
|    | 2BL13250 |              | ADJUSTING PLT LSU    | 11      | ⊙  | 2BL21230 |              | PULLEY EXIT T30         | 7,8     |
|    | 2BL13290 |              | SPRING FIX LSU       | 11      | ⊙  | 2BL21240 |              | BELT EXIT P2M212        | 7,8     |
|    | 2BL14180 |              | FRONT ARM RAIL       | 12      |    | 2BL21250 |              | SPRING ACTUATOR R       | 8       |
|    | 2BL14190 |              | REAR ARM RAIL        | 12      |    | 2BL21260 |              | SPRING ACTUATOR L       | 8       |
|    | 2BL14200 |              | RAIL DLP             | 12      |    | 2BL21270 |              | SPRING FEED SHIFT       | 8       |
|    | 2BL14210 |              | LEVER DLP            | 12      | ⊙  | 2BL21330 |              | PULLEY FEED SHIFT       | 6       |
|    | 2BL14220 |              | PIN LEVER DLP        | 12      |    | 2BL21340 |              | SPRING CHANGE PULLEY    | 6       |
|    | 2BL14350 |              | GROUND PLATE RAIL    | 12      |    | 2BL21370 |              | LEVER GUIDE CHANGE B    | 8       |
|    | 2BL14410 |              | SPRING CAM           | 6       | ⊙  | 2BL21390 |              | GEAR EXIT JOINT Z26S    | 8       |
|    | 2BL14480 |              | SEAL WIRE            | 8,12    |    | 2BL21400 |              | SPRING EXIT JOINT       | 8       |
|    | 2BL16030 |              | STOPPER BUSH         | 7       | ⊙  | 2BL21430 |              | GEAR EXIT Z20           | 8       |
| ⊙  | 2BL16060 |              | GEAR REGIST Z18      | 7       | ⊙  | 2BL21440 |              | SPRING EXIT CHANGE      | 8       |
| ⊙  | 2BL16080 |              | PULLEY FEED          | 6,7     |    | 2BL21450 |              | PULLEY EXIT B           | 8       |
|    | 2BL16100 |              | STRAP CONVEYING A    | 7       |    | 2BL21460 |              | FILM WIRE PROTECT       | 6       |
|    | 2BL16110 |              | STRAP CONVEYING B    | 7       |    | 2BL21470 |              | PLATE EARTH CHANGE      | 8       |
| ⊙  | 2BL16130 |              | GUIDE REGIST F       | 7       |    | 2BL21480 |              | SPRING EXIT FULL        | 8       |
|    | 2BL16150 |              | PLATE TRANS B        | 7       |    | 2BL21490 |              | GUIDE FILM DU           | 6       |
|    | 2BL16160 |              | PLATE TRANS UNIT GND | 7       |    | 2BL21500 |              | FILM WIRE PROTECT B     | 6       |
|    | 2BL16170 |              | PLATE SEPARATION B   | 7       |    | 2BL21510 |              | CUT WASHER 6            | 8       |
| ⊙  | 2BL16190 |              | HOOK CONVEYING       | 7       |    | 2BL21520 |              | PULLEY EXIT C           | 8       |
|    | 2BL16200 |              | SPRING CONVEYING     | 7       |    | 2BL22050 |              | GEAR DRUM Z70H          | 16      |
| ⊙  | 2BL16220 | 5AAVBRUSH036 | BRUSH CLEANER        | 1       |    | 2BL22140 |              | GUIDE DLP               | 16      |
|    | 2BL16250 |              | GUIDE FEED F         | 7       |    | 2BL22150 |              | BRACKET CLUTCH          | 16      |

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| SP | Part.No. | Alternative. | Description           | Fig.No. | SP | Part.No. | Alternative. | Description              | Fig.No. |
|----|----------|--------------|-----------------------|---------|----|----------|--------------|--------------------------|---------|
|    | 2BL22160 |              | GEAR DRUM Z76H-Z30H   | 16      |    | 2BL27660 |              | CORE 8-20X34             | 18      |
|    | 2BL22170 |              | PLATE GUIDE DRUM      | 16      | ⊙  | 2BL93420 |              | PARTS,LAMP CLEANING ASSY | 14      |
|    | 2BL22180 |              | GEAR Z37H-Z28H        | 16      | ⊙  | 2BL93450 |              | PARTS,REGISTRATION CLEAN | 5       |
|    | 2BL22190 |              | GEAR Z50H             | 16      | ⊙  | 2BM27890 |              | HUMIDITY SENSOR          | 17      |
|    | 2BL22210 |              | GEAR JOINT Z32S       | 16      |    | 2C904550 |              | CUT WASHER 5             | 3       |
|    | 2BL22220 |              | GEAR Z36S-Z31H        | 16      |    | 2C920330 |              | BEARING PRESSURE         | 13      |
|    | 2BL22230 |              | GEAR Z34H             | 16      | ⊙  | 2C927210 |              | SENSOR 248NL1            | 7,9,17  |
|    | 2BL22240 |              | SPRING JOINT FUSER    | 16      |    | 2FB04220 |              | MAGNET CATCH             | 1       |
| ⊙  | 2BL22320 |              | GEAR Z76H-Z35S        | 15      |    | 2FB06710 |              | PIN CASSETTE RAIL        | 2       |
| ⊙  | 2BL22330 |              | GEAR Z41S-Z24S-P30    | 15      |    | 2FB07050 |              | PIN CURSOR               | 3       |
| ⊙  | 2BL22350 |              | BELT DRIVE FEED       | 15      |    | 2FB07060 |              | SPRING CURSOR            | 3       |
|    | 2BL22380 |              | PLATE DRIVE MPF B     | 15      | ⊙  | 2FB27160 |              | INTER LOCK SWITCH        | 17      |
| ⊙  | 2BL22400 |              | BELT DRIVE MPF        | 15      | ⊙  | 2FG01020 |              | SIZE DETECTION ASS'Y     | 3,9     |
| ⊙  | 2BL22420 |              | GEAR Z41S P18         | 15      |    | 2FG05070 |              | LABEL DRUM CAUTION J     | 5       |
| ⊙  | 2BL22480 |              | GEAR Z24S-P40         | 15      |    | 2FG05080 |              | LABEL DRUM CAUTION E1    | 5       |
| ⊙  | 2BL22490 |              | GEAR Z40S-Z25S        | 15      |    | 2FG05090 |              | LABEL DRUM CAUTION E2    | 5       |
| ⊙  | 2BL22510 |              | SPRING DRIVE CONT.    | 15      |    | 2FG05100 |              | LABEL DRUM CAUTION A     | 5       |
| ⊙  | 2BL22520 |              | CLUTCH CONTAINER      | 15      |    | 2FG05110 |              | LABEL DRUM CAUTION CN    | 5       |
| ⊙  | 2BL22530 |              | GEAR FEED Z41S-P15    | 15      |    | 2FG06010 |              | FRAME VERTICAL FEED A    | 5       |
| ⊙  | 2BL22540 |              | GEAR Z60S-P20         | 15      |    | 2FG06020 |              | MOUNT FEED DRIVE A       | 5       |
| ⊙  | 2BL22550 |              | GEAR Z40S-Z32S        | 15      |    | 2FG06030 |              | MOUNT FEED DRIVE B       | 5       |
| ⊙  | 2BL22560 |              | PULLEY CONT DRIVE     | 15      | ⊙  | 2FG06040 |              | GEAR Z21-Z36 FEED        | 5       |
| ⊙  | 2BL22570 |              | BUSH DRIVE CONT 8     | 15      |    | 2FG06070 |              | SPRING FEED JOINT        | 5       |
|    | 2BL22580 |              | COLLAR BELT           | 8,15    |    | 2FG06090 |              | GUIDE MIDDLE FEED        | 5       |
| ⊙  | 2BL22590 |              | BELT DRIVE CONTAINER  | 15      | ⊙  | 2FG06110 |              | PULLEY MIDDLE FEED       | 5       |
| ⊙  | 2BL22630 |              | GEAR EXIT Z30S        | 16      |    | 2FG06120 |              | COLLAR FEED JOINT        | 5       |
| ⊙  | 2BL22800 |              | GEAR Z47S-Z28S        | 16      |    | 2FG06130 |              | SPRING GUIDE FEED        | 5       |
|    | 2BL22820 |              | SPRING PULLEY         | 15      |    | 2FG06160 |              | MOUNT BYPASS FEED        | 5       |
|    | 2BL22830 |              | PULLEY TENSION        | 15      |    | 2FG06170 |              | GROUND PLATE GUIDE A     | 5       |
|    | 2BL22840 |              | SHAFT DRIVE DRUM FW   | 16      |    | 2FG06200 |              | FILM MIDDLE FEED         | 5       |
|    | 2BL22850 |              | RETAINER FLYWHEEL     | 16      | ⊙  | 2FG06220 |              | FILM MIDDLE FEED RAIL R  | 5       |
|    | 2BL22860 |              | FLYWHEEL 190          | 16      |    | 2FG16010 |              | PLATE MID FEED UNIT      | 7       |
|    | 2BL22870 |              | WEIGHT 190            | 16      | ⊙  | 2FG16021 |              | ROLLER REGIST            | 7       |
|    | 2BL22880 |              | FILM BKT CLUTCH       | 16      |    | 2FG16030 |              | PULLEY REGIST            | 7       |
|    | 2BL22890 |              | MOUNT FLYWHEEL        | 16      |    | 2FG16160 |              | GUIDE ROLLER F           | 7       |
|    | 2BL23040 |              | LID DLP DUCT          | 16      |    | 2FG16170 |              | GUIDE ROLLER R           | 7       |
|    | 2BL23060 |              | DUCT MAIN B           | 16      |    | 2FG16250 |              | SPACER REGIST            | 7       |
|    | 2BL23100 |              | FILM COOLING          | 16      |    | 2FG16290 |              | GUIDE FEED               | 7       |
|    | 2BL23110 |              | GROUND PLATE LEFT FAN | 6       | ⊙  | 2FG16300 |              | SPRING REGIST F          | 7       |
|    | 2BL23120 |              | COVER DUCT DRUM       | 16      | ⊙  | 2FG16310 |              | SPRING REGIST R          | 7       |
| ⊙  | 2BL23170 |              | SPONGE LEFT FAN       | 6       |    | 2FG16320 |              | SPRING FEED              | 7       |
|    | 2BL26070 |              | SPRING TERMINAL       | 17      |    | 2FG16330 |              | HOLDER SHAFT             | 7       |
|    | 2BL26080 |              | GROUND PLATE HV       | 17      |    | 2FG17010 |              | HOLDER SEPARATION A      | 7       |
|    | 2BL26110 |              | LEFT MOUNT I/L        | 17      |    | 2FG17160 |              | SPRING TRANS R           | 7       |
|    | 2BL26120 |              | LEFT WORK PLATE I/L   | 17      | ⊙  | 2FG20070 |              | GEAR 49 HEAT ROLLER      | 13      |
|    | 2BL26160 |              | PLATE TRANSFER A      | 16      | ⊙  | 2FG20190 |              | BUSHING HEAT ROLLER      | 13      |
|    | 2BL26170 |              | PLATE SEPARATION A    | 16      | ⊙  | 2FG20230 |              | BEARING HEAT ROLLER      | 13      |
|    | 2BL26200 |              | MOUNT DRUM DRAWER     | 17      |    | 2FG22010 |              | PLATE DRIVE FRONT        | 16      |
|    | 2BL26270 |              | SPRING TERMINAL T     | 17      |    | 2FG22030 |              | GEAR Z59H-Z44S           | 16      |
|    | 2BL26290 |              | MOUNT FIXING DRAWER   | 17      |    | 2FG22040 |              | GEAR Z22S                | 16      |

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|    | 2FG22060   |              | PLATE DRIVE EXIT B                    | 16      |    | 302BL14231 | 2BL14231     | SHAFT CAM                     | 6       |
|    | 2FG22080   |              | PLATE DRIVE FEED B                    | 15      |    | 302BL14241 | 2BL14241     | CAM DLP                       | 6       |
|    | 2FG22090   |              | BRACKET CLUTCH FEED                   | 15      |    | 302BL16211 | 2BL16211     | SHAFT CONVEYING               | 7       |
| ⊙  | 2FG27110   |              | SWITCH REGISTRATION                   | 5       |    | 302BL16232 | 2BL16232     | SPRING CONV OPEN              | 5       |
|    | 2FG27640   |              | CORE ATFC-16-8-16                     | 18      |    | 302BL16241 | 2BL16241     | SPRING CONVEYING B            | 7       |
|    | 3019527401 | 19527401     | POWER CORD(120)                       | 17      | ⊙  | 302BL17061 | 2BL17061     | BUSH TRANS ROLLER             | 7       |
|    | 3029927232 | 29927232     | POWER CODE AS(240)                    | 17      |    | 302BL18031 | 2BL18031     | REAR COVER DRUM               | 14      |
|    | 302AR07041 | 2AR07041     | SHAFT,WORK PLATE                      | 3       |    | 302BL20092 | 2BL20092     | MOUNT REAR GUIDE              | 6       |
|    | 302AR07251 | 2AR07251     | SHAFT,PAPER FEED                      | 4       | ⊙  | 302BL20351 | 2BL20351     | CLAW PRESS ROLLER             | 6       |
|    | 302AR07261 | 2AR07261     | SHAFT,SEPARATION                      | 4       | ⊙  | 302BL21021 | 2BL21021     | ROLLER EXIT                   | 8       |
|    | 302AR07271 | 2AR07271     | SHAFT,LEADING FEED                    | 4       | ⊙  | 302BL21031 | 2BL21031     | ROLLER FEED SHIFT             | 8       |
|    | 302AR07541 | 2AR07541     | RETAINING PIN,VERTICAL CONVEYING      | 6       | ⊙  | 302BL21061 | 2BL21061     | SHAFT EXIT PULLEY             | 8       |
|    | 302AR20512 | 2AR20512     | SHAFT,PRESSURE ROLLER SEPARATION CLAW | 6       | ⊙  | 302BL21081 | 2BL21081     | GUIDE EXIT CHANGE             | 8       |
| ⊙  | 302BC06091 | 2BC06091     | WORK PLATE,LIFT CASSETTE              | 3       |    | 302BL21141 | 2BL21141     | ACTUATOR EXIT FULL            | 8       |
|    | 302BJ21051 | 2BJ21051     | ROLLER EJECT J                        | 8       |    | 302BL21152 | 2BL21152     | BKT EXIT FULL                 | 8       |
|    | 302BL02031 | 2BL02031     | BASE                                  | 2       |    | 302BL21161 | 2BL21161     | BKT DISCHARGER                | 8       |
|    | 302BL02041 | 2BL02041     | BASE MIDDLE                           | 2       |    | 302BL21202 | 2BL21202     | JOINT EXIT                    | 8       |
|    | 302BL02122 | 2BL02122     | UPPER RIGHT PLATE                     | 2       | ⊙  | 302BL21363 | 2BL21363     | SHAFT CHANGE PULLEY           | 6       |
|    | 302BL02171 | 2BL02171     | PIN HANDLE                            | 2       |    | 302BL22371 | 2BL22371     | PLATE DRIVE MPF A             | 15      |
|    | 302BL02221 | 2BL02221     | RAIL DRUM R                           | 16      |    | 302BL22391 | 2BL22391     | PULLEY MPF DRIVE              | 15      |
| ⊙  | 302BL04051 | 2BL04051     | KEY OPERATION D                       | 1       |    | 302BL22441 | 2BL22441     | PLATE DRIVE CONT.A            | 15      |
| ⊙  | 302BL04101 | 2BL04101     | COVER EXIT LOW                        | 1       |    | 302BL22451 | 2BL22451     | PLATE DRIVE CONT.B            | 15      |
| ⊙  | 302BL04111 | 2BL04111     | FRONT LEFT COVER                      | 1       |    | 302BL22461 | 2BL22461     | SHAFT DRIVE CONT              | 15      |
| ⊙  | 302BL04121 | 2BL04121     | REAR LEFT COVER                       | 1       |    | 302BL22811 | 2BL22811     | PLATE TENSION A               | 15      |
|    | 302BL04191 | 2BL04191     | PIN COVER HINGE                       | 1       |    | 302BL23051 | 2BL23051     | DUCT MAIN A                   | 16      |
|    | 302BL04241 | 2BL04241     | LOWER COVER KEY                       | 1       |    | 302BL26051 | 2BL26051     | CASE HIGH VOLTAGE             | 17      |
| ⊙  | 302BL04281 | 2BL04281     | KEY OPERATION C                       | 1       |    | 302BL26061 | 2BL26061     | PIN TERMINAL                  | 17      |
| ⊙  | 302BL04301 | 2BL04301     | LID COVER LEFT                        | 1       |    | 302BL26151 | 2BL26151     | MOUNT BASE TERMINAL           | 16      |
| ⊙  | 302BL04401 | 2BL04401     | STOPPER PAPER P                       | 1       |    | 302BL26281 | 2BL26281     | SHAFT I/L                     | 17      |
|    | 302BL04411 | 2BL04411     | PIN COVER                             | 1,9     | ⊙  | 302F725430 | 2F725430     | STATIC ELIMINATOR HEAT ROLLER | 13      |
| ⊙  | 302BL04513 | 2BL04513     | LEFT COVER MIDDLE                     | 6       |    | 302F805040 | 2F805040     | LABEL OPERATION SHEET         | 1       |
|    | 302BL04521 | 2BL04521     | SHAFT LEFT COVER M                    | 5       |    | 302F845040 | 2F845040     | R/W MODULE 26X45              | 16      |
|    | 302BL04541 | 2BL04541     | SHAFT L COVER LOCK M                  | 6       | ⊙  | 302FB05200 | 2FB05200     | PLATE SIZE C                  | 3       |
|    | 302BL04621 | 2BL04621     | PLATE LEFT COVER M                    | 6       | ⊙  | 302FB05380 | 2FB05380     | LABEL VFEEED CAUTION          | 6       |
| ⊙  | 302BL04651 | 2BL04651     | COVER EXIT L                          | 6       | ⊙  | 302FB05440 | 2FB05440     | LABEL VFEEED CAUTION 6NATIONS | 6       |
|    | 302BL04841 | 2BL04841     | PIN COVER HINGE S                     | 1       |    | 302FB07032 | 2FB07032     | LEVER CURSOR A                | 3       |
| ⊙  | 302BL06081 | 2BL06081     | ROLLER B FEED                         | 5       |    | 302FB07042 | 2FB07042     | LEVER CURSOR B                | 3       |
| ⊙  | 302BL06091 | 2BL06091     | ROLLER C FEED                         | 5       |    | 302FB07340 | 2FB07340     | ADJUSTING PLATE CASSETTE      | 3       |
| ⊙  | 302BL06101 | 2BL06101     | LEFT COVER FEED                       | 6       |    | 302FB07420 | 2FB07420     | PIN CASSETTE                  | 3       |
|    | 302BL06212 | 2BL06212     | SHAFT FEED PULLEY                     | 6       | ⊙  | 302FB25051 | 2FB25051     | HEATER DEHUMIDIFIER 120       | 2       |
| ⊙  | 302BL06541 | 2BL06541     | ROLLER2 BYPASSFEED                    | 10      | ⊙  | 302FB25060 | 2FB25060     | HEATER DEHUMIDIFIER 240       | 2       |
| ⊙  | 302BL06561 | 2BL06561     | ROLLER4 BYPASSFEED                    | 10      |    | 302FB26290 | 2FB26290     | LID VENDOR                    | 17      |
|    | 302BL06741 | 2BL06741     | SHAFT BYPASSFEED                      | 10      |    | 302FG02042 | 2FG02042     | FRONT FRAME                   | 2       |
|    | 302BL06751 | 2BL06751     | SHAFT RETARD                          | 9       |    | 302FG02051 | 2FG02051     | REAR FRAME                    | 2       |
|    | 302BL06761 | 2BL06761     | SHAFT BYPASSCAM                       | 9       |    | 302FG02071 | 2FG02071     | LOWER LEFT REINFORCEMENT      | 2       |
|    | 302BL06771 | 2BL06771     | SHAFT BYPASS                          | 9       |    | 302FG06051 | 2FG06051     | JOINT FEED DRIVE              | 5       |
|    | 302BL06921 | 2BL06921     | SHAFT FEED A                          | 5       |    | 302FG06061 | 2FG06061     | SHAFT FEED JOINT              | 5       |
|    | 302BL07052 | 2BL07052     | SHAFT DU PULLEY                       | 7       |    | 302FG06083 | 2FG06083     | HOUSING FEED                  | 5       |
|    | 302BL07071 | 2BL07071     | JOINT DU                              | 7       |    | 302FG06101 | 2FG06101     | SHAFT MIDDLE FEED             | 5       |
|    | 302BL14141 | 2BL14141     | MOUNT CAM                             | 6       |    | 302FG06151 | 2FG06151     | MOUNT MID FEED DRIVE          | 5       |

• Parts with "⊙" indicate the spare parts.

| SP | Part.No.   | Alternative. | Description                       | Fig.No. |
|----|------------|--------------|-----------------------------------|---------|
| ⊙  | 302FG06211 | 2FG06211     | RIGHT ROLLER REGIST               | 5       |
|    | 302FG07020 | 2FG07020     | PULLEY,CASSETTE RAIL              | 2       |
|    | 302FG07033 | 2FG07033     | LEFT RAIL CASSETTE                | 2       |
|    | 302FG07050 | 2FG07050     | MOUNT,CASSETTE SWITCH             | 17      |
|    | 302FG07091 | 2FG07091     | BASE CASSETTE                     | 3       |
| ⊙  | 302FG07151 | 2FG07151     | CURSOR C CASSETTE                 | 3       |
| ⊙  | 302FG07170 | 2FG07170     | FRONT GUIDE C,CURSOR              | 3       |
| ⊙  | 302FG07180 | 2FG07180     | REAR GUIDE C,CURSOR               | 3       |
|    | 302FG07200 | 2FG07200     | GROUND PLATE,CASSETTE             | 3       |
| ⊙  | 302FG07230 | 2FG07230     | STOPPER,TRAILING EDGE DETECTION   | 3       |
|    | 302FG07251 | 2FG07251     | UPPER HOUSING,PAPER FEED          | 4       |
|    | 302FG07260 | 2FG07260     | LOWER HOUSING,PAPER FEED          | 4       |
|    | 302FG07271 | 2FG07271     | WEIGHT,LEADING FEED PULLEY        | 4       |
|    | 302FG07290 | 2FG07290     | ACTUATOR,PAPER EMPTY              | 4       |
|    | 302FG07300 | 2FG07300     | HOLDER,ACTUATOR                   | 4       |
|    | 302FG07310 | 2FG07310     | REINFORCEMENT PRIMARY PAPER FEED  | 4       |
|    | 302FG07320 | 2FG07320     | STOPPER,SUPPORT PLATE             | 4       |
|    | 302FG07330 | 2FG07330     | GROUND PLATE,PRIMARY PAPER FEED   | 4       |
|    | 302FG16263 | 2FG16263     | BASE CONVEYING A                  | 7       |
|    | 302FG16272 | 2FG16272     | SHEET CONVEYING                   | 7       |
| ⊙  | 302FG16281 | 2FG16281     | SHAFT FEED                        | 7       |
| ⊙  | 302FG20211 | 2FG20211     | THERMISTOR FIXING                 | 13      |
|    | 302FG22021 | 2FG22021     | PLATE DRIVE REAR                  | 16      |
|    | 302FG22051 | 2FG22051     | PLATE DRIVE EXIT A                | 16      |
|    | 302FG22071 | 2FG22071     | PLATE DRIVE FEED A                | 15      |
|    | 302FG22120 | 2FG22120     | COLLAR BELT DRIVE                 | 15      |
|    | 302FG23021 | 2FG23021     | MOUNT OZONE FILTER A              | 6       |
|    | 302FG26102 | 2FG26102     | MOUNT INLET A                     | 17      |
| ⊙  | 302G101040 | 2G101040     | CODE DIMM PWB ASS'Y WITH SOFTWARE | 18      |
| ⊙  | 302G101050 | 2G101050     | PANEL PWB ASS'Y                   | 1       |
|    | 302G104010 | 2G104010     | COVER REAR                        | 1       |
| ⊙  | 302G104020 | 2G104020     | COVER RIGHT TOP                   | 1       |
| ⊙  | 302G104030 | 2G104030     | TRAY SUB                          | 1       |
| ⊙  | 302G104040 | 2G104040     | COVER LEFT FRONT                  | 1       |
| ⊙  | 302G104050 | 2G104050     | COVER UPPER REAR                  | 1       |
|    | 302G104070 | 2G104070     | MOUNT COVER REAR R                | 2       |
| ⊙  | 302G105010 | 2G105010     | COVER UPPER OPERATION 50          | 1       |
| ⊙  | 302G105020 | 2G105020     | SHEET OPERATION E                 | 1       |
| ⊙  | 302G105030 | 2G105030     | KEY GO                            | 1       |
| ⊙  | 302G105040 | 2G105040     | KEY CANCELL                       | 1       |
| ⊙  | 302G105070 | 2G105070     | COVER UPPER OPERATION 50(KMTW)    | 1       |
| ⊙  | 302G105080 | 2G105080     | SHEET OPERATION (KMTW)            | 1       |
|    | 302G125030 | 2G125030     | STOPPER HEAT ROLLER               | 13      |
|    | 302G125070 | 2G125070     | SPRING PRESSURE                   | 13      |
| ⊙  | 302G131010 | 2G131010     | COUPLING K CONT                   | 15      |
| ⊙  | 302G131020 | 2G131020     | COUPLING L CONT                   | 15      |
|    | 302G139010 | 2G139010     | BOX MOUNT PWB                     | 18      |
|    | 302G139020 | 2G139020     | MOUNT MAIN PWB                    | 18      |
|    | 302G139031 | 2G139031     | LID BOX MOUNT                     | 18      |
|    | 302G139040 | 2G139040     | LID MAIN PWB                      | 18      |

| SP | Part.No.   | Alternative. | Description                    | Fig.No. |
|----|------------|--------------|--------------------------------|---------|
|    | 302G139050 | 2G139050     | LID SIMM                       | 18      |
|    | 302G139090 | 2G139090     | HOLDER PWB                     | 18      |
|    | 302G139100 | 2G139100     | MOUNT INLET B                  | 17      |
| ⊙  | 302G145010 | 2G145010     | UNIT LOW VOLTAGE 100           | 17      |
| ⊙  | 302G145020 | 2G145020     | UNIT LOW VOLTAGE 200           | 17      |
|    | 302G146010 | 2G146010     | WIRE LSU                       | 11      |
|    | 302G146020 | 2G146020     | WIRE MAIN-ENGINE PWB           | 18      |
|    | 302G146030 | 2G146030     | WIRE POWER-MAIN                | 18      |
|    | 302G146040 | 2G146040     | WIRE OPE FRONT                 | 1       |
|    | 302G146050 | 2G146050     | WIRE OPE INNER                 | 17      |
|    | 302G146070 | 2G146070     | WIRE EJECT(P)                  | 8       |
|    | 302G146080 | 2G146080     | WIRE OPE REAR                  | 17      |
|    | 302G146090 | 2G146090     | WIRE PAPER FEED(P)             | 17      |
|    | 302G146100 | 2G146100     | WIRE MOTOR(P)                  | 17      |
|    | 302G146120 | 2G146120     | WIRE FRONT(P)                  | 17      |
|    | 302G146130 | 2G146130     | WIRE HIGH VOLTAGE(P)           | 17      |
|    | 302G146140 | 2G146140     | WIRE DRAWER(P)                 | 17      |
|    | 302G146150 | 2G146150     | WIRE PRIMARY(P)                | 17      |
| ⊙  | 302G147010 | 2G147010     | MAIN PWB ASS'Y                 | 18      |
| ⊙  | 302G193011 | 2G193011     | FK-710 U                       | 13      |
| ⊙  | 302G193021 | 2G193021     | FK-710 E                       | 13      |
| ⊙  | 302G193031 | 2G193031     | DK-710                         | 14      |
| ⊙  | 302G193041 | 2G193041     | DV-710                         | 12      |
| ⊙  | 302G193050 | 2G193050     | PARTS EXIT UNIT                | 8       |
| ⊙  | 302G193061 | 2G193061     | PARTS CONT DRIVE A ASSY        | 15      |
| ⊙  | 302G193071 | 2G193071     | PARTS CONT DRIVE E ASSY        | 15      |
| ⊙  | 302G193082 | 2G193082     | PARTS LEFT COVER MIDDLE ASSY   | 6       |
| ⊙  | 302G193090 | 2G193090     | PARTS OPERATION UNIT           | 1       |
| ⊙  | 302G193130 | 2G193130     | FK-710 TW                      | 13      |
| ⊙  | 302G194010 | 2G194010     | PARTS,EMBLEM ASS'Y SP          | 1       |
| ⊙  | 302G194020 | 2G194020     | PARTS,ROLLER HEAT SP           | 13      |
| ⊙  | 302G194030 | 2G194030     | PARTS,HEATER 120 FUSER SP      | 13      |
| ⊙  | 302G194040 | 2G194040     | PARTS,HEATER 230 FUSER SP      | 13      |
| ⊙  | 302G194050 | 2G194050     | PARTS UPPER COVER KEY 50 ASSY  | 1       |
| ⊙  | 302G194060 | 2G194060     | PARTS,PWB ENGINE ASS'Y SP      | 18      |
| ⊙  | 302G194090 | 2G194090     | PARTS UPPER COVER KEY 50(KMTW) | 1       |
| ⊙  | 302G194100 | 2G194100     | PARTS,HEATER 110 FUSER SP      | 13      |
| ⊙  | 302G293020 | 2G293020     | PARTS EXIT UNIT J              | 8       |
| ⊙  | 302G634070 | 2G634070     | LABEL ENERGY STAR              | 1       |
| ⊙  | 302GR01190 | 2GR01190     | TONER DETECTION ASS'Y          | 17      |
|    | 302GR01240 | 2GR01240     | INLET ASS'Y                    | 17      |
| ⊙  | 302GR01250 | 2GR01250     | TONER SENSOR ASSY              | 16      |
|    | 302GR02030 | 2GR02030     | HOLDER SHAFT F                 | 16      |
|    | 302GR02040 | 2GR02040     | HOLDER SHAFT R                 | 16      |
|    | 302GR02050 | 2GR02050     | GUIDE STRAP                    | 16      |
|    | 302GR02060 | 2GR02060     | STRAP DRUM COVER               | 16      |
|    | 302GR02071 | 2GR02071     | ARM DRUM COVER A               | 16      |
|    | 302GR02081 | 2GR02081     | ARM DRUM COVER B               | 16      |
|    | 302GR02090 | 2GR02090     | SPRING DRUM COVER              | 16      |
|    | 302GR02111 | 2GR02111     | UPPER PLATE DRUM               | 2       |

• Parts with "⊙" indicate the spare parts.

| SP | Part.No.   | Alternative. | Description               | Fig.No. |
|----|------------|--------------|---------------------------|---------|
|    | 302GR02120 | 2GR02120     | ADJUSTOR FUSER            | 13      |
|    | 302GR02130 | 2GR02130     | MOUNT TRAY EJECT          | 2       |
|    | 302GR02221 | 2GR02221     | LEVER LOCK CASSETTE       | 2       |
|    | 302GR02230 | 2GR02230     | SPRING LEVER              | 2       |
|    | 302GR02240 | 2GR02240     | PIN FRONT CASSETTE RAIL   | 2       |
|    | 302GR02250 | 2GR02250     | LOWER RIGHT REINFORCEMENT | 2       |
|    | 302GR02330 | 2GR02330     | PIN FEED                  | 5       |
|    | 302GR02340 | 2GR02340     | RIGHT HANDLE MACHINE      | 2       |
|    | 302GR02350 | 2GR02350     | HANDLE MACHINE            | 2       |
|    | 302GR02550 | 2GR02550     | UPPER PLATE FIXING        | 2       |
|    | 302GR02560 | 2GR02560     | FILM SPRING DRUM COVER    | 16      |
|    | 302GR02810 | 2GR02810     | PIN LEFT COVER            | 6       |
|    | 302GR02820 | 2GR02820     | PIN DRIVE TENSION         | 15      |
|    | 302GR02830 | 2GR02830     | PIN LSU FIXING            | 11      |
|    | 302GR02840 | 2GR02840     | PIN REAR GUIDE FIXING     | 6       |
|    | 302GR02852 | 2GR02852     | PIN DLP RAIL              | 8,12    |
|    | 302GR02860 | 2GR02860     | PIN EXIT                  | 8       |
|    | 302GR02951 | 2GR02951     | COVER DRUM Z              | 16      |
|    | 302GR02961 | 2GR02961     | STAY DRUM COVER Z         | 16      |
|    | 302GR02970 | 2GR02970     | SHAFT DRUM COVER Z        | 16      |
|    | 302GR02980 | 2GR02980     | SEAL DRUM COVER           | 16      |
| ⊙  | 302GR04011 | 2GR04011     | COVER TOP EJECT           | 1       |
| ⊙  | 302GR04021 | 2GR04021     | COVER CENTER FRONT        | 1       |
| ⊙  | 302GR04030 | 2GR04030     | COVER RIGHT FRONT         | 1       |
| ⊙  | 302GR04040 | 2GR04040     | COVER LEFT FRONT LOW      | 1       |
| ⊙  | 302GR04080 | 2GR04080     | COVER RIGHT SIDE LOW      | 1       |
| ⊙  | 302GR04170 | 2GR04170     | COVER MAIN SW             | 1       |
| ⊙  | 302GR04250 | 2GR04250     | COVER OZONE               | 1       |
|    | 302GR04260 | 2GR04260     | HOUSING OZONE COVER       | 1       |
|    | 302GR04320 | 2GR04320     | INNER RIGHT COVER         | 1       |
|    | 302GR04330 | 2GR04330     | INNER LEFT COVER          | 17      |
|    | 302GR04460 | 2GR04460     | SEAL PROTECT OZONE        | 6       |
| ⊙  | 302GR06010 | 2GR06010     | PULLEY MIDDLE FEED A      | 5       |
| ⊙  | 302GR06020 | 2GR06020     | PULLEY MIDDLE FEED B      | 5       |
|    | 302GR06030 | 2GR06030     | JOINT FEED                | 5       |
|    | 302GR06201 | 2GR06201     | LEVER SEPARATION RELEASE  | 4       |
|    | 302GR06220 | 2GR06220     | HOLDER WIRE               | 5       |
|    | 302GR06510 | 2GR06510     | SPRING BYPASSFEED         | 10      |
|    | 302GR08010 | 2GR08010     | BASE BYPASS               | 9       |
|    | 302GR08021 | 2GR08021     | PLATE LIFT BYPASS         | 9       |
|    | 302GR08030 | 2GR08030     | COVER CURSOR              | 9       |
|    | 302GR08040 | 2GR08040     | FRONT CURSOR BYPASS       | 9       |
|    | 302GR08050 | 2GR08050     | REAR CURSOR BYPASS        | 9       |
|    | 302GR08060 | 2GR08060     | MOUNT SIZE PWB            | 9       |
| ⊙  | 302GR08070 | 2GR08070     | RACK CURSOR               | 9       |
| ⊙  | 302GR08080 | 2GR08080     | TABLE BYPASS              | 9       |
|    | 302GR08090 | 2GR08090     | CUSHION MPF A             | 9       |
|    | 302GR08100 | 2GR08100     | BASE BYPASS FEED          | 10      |
|    | 302GR08110 | 2GR08110     | FILM UPPER GUIDE          | 10      |
|    | 302GR09011 | 2GR09011     | CASSETTE                  | 3       |

| SP | Part.No.   | Alternative. | Description             | Fig.No. |
|----|------------|--------------|-------------------------|---------|
| ⊙  | 302GR09020 | 2GR09020     | HANDLE CASSETTE 1       | 3       |
| ⊙  | 302GR09030 | 2GR09030     | COVER CASSETTE          | 3       |
| ⊙  | 302GR09040 | 2GR09040     | HANDLE CASSETTE 2       | 3       |
|    | 302GR09051 | 2GR09051     | LEVER CASSETTE          | 3       |
|    | 302GR09060 | 2GR09060     | RAIL CURSOR R           | 3       |
|    | 302GR09070 | 2GR09070     | LID PAPER SIZE          | 3       |
|    | 302GR09080 | 2GR09080     | RAIL CURSOR A           | 3       |
|    | 302GR09090 | 2GR09090     | SUPPORT PLATE           | 3       |
| ⊙  | 302GR09102 | 2GR09102     | FRONT CURSOR CASSETTE   | 3       |
| ⊙  | 302GR09112 | 2GR09112     | REAR CURSOR CASSETTE    | 3       |
|    | 302GR09120 | 2GR09120     | SPRING LEVER CASSETTE   | 3       |
|    | 302GR09130 | 2GR09130     | SHAFT PULLEY            | 3       |
|    | 302GR09140 | 2GR09140     | SHAFT HANDLE            | 3       |
| ⊙  | 302GR09150 | 2GR09150     | WORK PLATE HANDLE       | 3       |
|    | 302GR09160 | 2GR09160     | STOPPER PAPER           | 3       |
| ⊙  | 302GR09201 | 2GR09201     | PLATE SIZE INCH         | 3       |
| ⊙  | 302GR09210 | 2GR09210     | SEAL DETECTION PLATE    | 3       |
| ⊙  | 302GR09980 | 2GR09980     | SPACER SIZE PLATE       | 3       |
|    | 302GR09990 | 2GR09990     | LIFT LOCK               | 3       |
|    | 302GR12010 | 2GR12010     | FRONT COVER DRUM        | 14      |
| ⊙  | 302GR12110 | 2GR12110     | LOWER SEAL CLEANING     | 14      |
| ⊙  | 302GR22010 | 2GR22010     | ROLLER TRANSFER         | 7       |
|    | 302GR22020 | 2GR22020     | BRUSH SEPARATION        | 7       |
|    | 302GR22030 | 2GR22030     | SPACER SEPARATION       | 7       |
|    | 302GR22050 | 2GR22050     | SPRING TRANSFER F       | 7       |
|    | 302GR22110 | 2GR22110     | COLLAR TRANS ROLLER     | 7       |
| ⊙  | 302GR24010 | 2GR24010     | HANDLE CONVEYING        | 7       |
|    | 302GR24020 | 2GR24020     | PLATE PAPER GUIDE       | 7       |
|    | 302GR24030 | 2GR24030     | MOUNT CONVEYING FAN     | 7       |
|    | 302GR24040 | 2GR24040     | FILM COVER WIRE         | 7       |
|    | 302GR25011 | 2GR25011     | UPPER FRAME FUSER       | 13      |
|    | 302GR25021 | 2GR25021     | LOWER FRAME FUSER       | 13      |
|    | 302GR25030 | 2GR25030     | GUIDE CHUTE             | 13      |
|    | 302GR25040 | 2GR25040     | FRONT FRAME FUSER       | 13      |
|    | 302GR25050 | 2GR25050     | REAR FRAME FUSER        | 13      |
|    | 302GR25060 | 2GR25060     | FRONT PRESSING PLATE    | 13      |
|    | 302GR25070 | 2GR25070     | REAR PRESSING PLATE     | 13      |
|    | 302GR25080 | 2GR25080     | STAY RIGHT FUSER        | 13      |
|    | 302GR25100 | 2GR25100     | PLATE GUIDE CHUTE       | 13      |
|    | 302GR25161 | 2GR25161     | PIN LOWER FRAME         | 13      |
|    | 302GR25180 | 2GR25180     | PLATE THERMO CUT        | 13      |
| ⊙  | 302GR25190 | 2GR25190     | THERMISTOR FUSER NC     | 13      |
|    | 302GR25200 | 2GR25200     | HOLDER THERMO CUT       | 13      |
|    | 302GR25210 | 2GR25210     | PIN UPPER FRAME         | 13      |
|    | 302GR25220 | 2GR25220     | SPRING THERMISTOR       | 13      |
|    | 302GR25230 | 2GR25230     | PLATE ELIMINATOR        | 13      |
|    | 302GR25241 | 2GR25241     | PIN GUIDE CHUTE         | 13      |
|    | 302GR25250 | 2GR25250     | MOUNT THERMO CUT HOLDER | 13      |
|    | 302GR25270 | 2GR25270     | GROUND PLATE FUSER      | 13      |
|    | 302GR25280 | 2GR25280     | SPRING CLAW             | 13      |

• Parts with "⊙" indicate the spare parts.

| SP | Part.No.   | Alternative. | Description                | Fig.No. | SP | Part.No.   | Alternative. | Description                       | Fig.No.  |
|----|------------|--------------|----------------------------|---------|----|------------|--------------|-----------------------------------|----------|
| ⊙  | 302GR25290 | 2GR25290     | THERMOSTAT M FUSER         | 13      | ⊙  | 302GR44120 | 2GR44120     | CLUTCH FEED                       | 5,7,9,15 |
| ⊙  | 302GR25350 | 2GR25350     | SPRING CLAW PRESS          | 6       | ⊙  | 302GR44131 | 2GR44131     | CLUTCH FEED B                     | 9        |
|    | 302GR25370 | 2GR25370     | REAR GUIDE FUSER           | 6       | ⊙  | 302GR44140 | 2GR44140     | CLUTCH REGISTRATION               | 5,16     |
|    | 302GR28012 | 2GR28012     | FRAME EXIT UP              | 8       | ⊙  | 302GR44150 | 2GR44150     | SOLENOID TONER                    | 15       |
|    | 302GR28020 | 2GR28020     | FRAME EXIT LOW             | 8       | ⊙  | 302GR44160 | 2GR44160     | SOLENOID FEED SHIFT               | 8        |
|    | 302GR28032 | 2GR28032     | GUIDE EXIT L               | 6       | ⊙  | 302GR44220 | 2GR44220     | SWITCH CONVEYING                  | 5        |
|    | 302GR28040 | 2GR28040     | GUIDE FEED SHIFT L         | 6       | ⊙  | 302GR44250 | 2GR44250     | FAN CONVEYING 42-10               | 7        |
|    | 302GR28050 | 2GR28050     | GUIDE LEFT COVER M         | 6       | ⊙  | 302GR44280 | 2GR44280     | SWITCH BYPASS SIZE                | 9        |
|    | 302GR28060 | 2GR28060     | PULLEY EXIT                | 8       | ⊙  | 302GR45031 | 2GR45031     | HVU                               | 17       |
| ⊙  | 302GR28071 | 2GR28071     | GUIDE DU FEED R            | 1       |    | 302GR46160 | 2GR46160     | WIRE FINISHER SOCKET              | 17       |
|    | 302GR28100 | 2GR28100     | PLATE SHAFT PULLEY         | 6       |    | 302GR46210 | 2GR46210     | WIRE CONTAINER                    | 16       |
|    | 302GR29010 | 2GR29010     | FRAME DU                   | 7       |    | 302GR46230 | 2GR46230     | WIRE BYPASS UNIT                  | 9        |
|    | 302GR33010 | 2GR33010     | DUCT UPPER DRUM            | 16      |    | 302GR46240 | 2GR46240     | WIRE RESISTRATION                 | 5        |
|    | 302GR33020 | 2GR33020     | DUCT UPPER CONT            | 16      |    | 302GR46250 | 2GR46250     | WIRE CONT SW                      | 15       |
|    | 302GR33030 | 2GR33030     | HOLDER RFID                | 16      |    | 302GR46260 | 2GR46260     | WIRE CONVEYING                    | 5        |
| ⊙  | 302GR33080 | 2GR33080     | FILTER VOC A               | 6       |    | 302GR46270 | 2GR46270     | WIRE BYPASS TRAY                  | 9        |
| ⊙  | 302GR33090 | 2GR33090     | FILTER VOC B               | 1       |    | 302GR46280 | 2GR46280     | WIRE FEED 1                       | 5        |
| ⊙  | 302GR34011 | 2GR34011     | LABEL CASSETTE OPERATION   | 3       |    | 302GR46290 | 2GR46290     | WIRE TONER DISPOSAL               | 17       |
| ⊙  | 302GR34022 | 2GR34022     | LABEL PAPER SIZE           | 3       |    | 302GR46300 | 2GR46300     | WIRE BYPASS FEED PI               | 17       |
| ⊙  | 302GR34032 | 2GR34032     | LABEL PAPER SIZE R         | 3       |    | 302GR46310 | 2GR46310     | WIRE CONVEYING FAN                | 6        |
| ⊙  | 302GR34040 | 2GR34040     | LABEL LEFT COVER A         | 6       |    | 302GR46421 | 2GR46421     | WIRE DUPLEX                       | 7        |
|    | 302GR34050 | 2GR34050     | LABEL JAM A1               | 10      |    | 302GR46430 | 2GR46430     | WIRE PRIMARY FEED UNIT1           | 4        |
|    | 302GR34060 | 2GR34060     | LABEL JAM A2               | 10      |    | 302GR46440 | 2GR46440     | WIRE PRIMARY FEED UNIT2           | 2        |
|    | 302GR34070 | 2GR34070     | LABEL JAM A3               | 10      |    | 302GR46450 | 2GR46450     | WIRE CASSETTE UNIT                | 3        |
| ⊙  | 302GR34090 | 2GR34090     | LABEL SET PAPER CAUTION A  | 9       |    | 302GR46590 | 2GR46590     | WIRE RFID                         | 16       |
| ⊙  | 302GR34100 | 2GR34100     | LABEL SET PAPER CAUTION E  | 9       |    | 302GR46630 | 2GR46630     | WIRE FAN                          | 18       |
| ⊙  | 302GR34110 | 2GR34110     | LABEL SET PAPER CAUTION J  | 9       |    | 302GR46730 | 2GR46730     | WIRE CONVEYING FAN                | 7        |
| ⊙  | 302GR34122 | 2GR34122     | LABEL BYPASS SIZE          | 9       |    | 302GR46740 | 2GR46740     | WIRE DEHUMIDIFIER HEATER JUNCTION | 2        |
|    | 302GR34150 | 2GR34150     | LABEL HIGH TEMP            | 6       | ⊙  | 302GR93020 | 2GR93020     | PARTS PRIMARY PAPER FEED UNIT     | 4        |
|    | 302GR34170 | 2GR34170     | LABEL BYPASS JAM R         | 9       | ⊙  | 302GR93071 | 2GR93071     | MC-710                            | 14       |
|    | 302GR34181 | 2GR34181     | LABEL SEP CLEANING         | 1       | ⊙  | 302GR93082 | 2GR93082     | CT-710                            | 3        |
| ⊙  | 302GR34190 | 2GR34190     | LABEL CONVEYING JAM        | 1       | ⊙  | 302GR93090 | 2GR93090     | LK-710                            | 11       |
| ⊙  | 302GR34200 | 2GR34200     | LABEL CONTAINER            | 1       | ⊙  | 302GR93111 | 2GR93111     | PARTS BYPASS UNIT                 | 9        |
|    | 302GR34250 | 2GR34250     | LABEL JAM A4               | 9       | ⊙  | 302GR93120 | 2GR93120     | PARTS BYPASS FEED UNIT            | 10       |
| ⊙  | 302GR34260 | 2GR34260     | LABEL SET PAPER CAUTION    | 9       | ⊙  | 302GR93141 | 2GR93141     | FE-710                            | 7        |
| ⊙  | 302GR34410 | 2GR34410     | LABEL SET PAPER CAUTION TW | 9       | ⊙  | 302GR93150 | 2GR93150     | PARTS MIDDLE FEED UNIT            | 5        |
|    | 302GR39081 | 2GR39081     | MOUNT POWER PWB            | 17      | ⊙  | 302GR93160 | 2GR93160     | PARTS VERTICAL FEED UNIT          | 5        |
|    | 302GR39090 | 2GR39090     | MOUNT OPTION I/F           | 17      | ⊙  | 302GR93182 | 2GR93182     | PARTS REAR GUIDE FUSER UNIT       | 6        |
|    | 302GR39120 | 2GR39120     | MOUNT MAIN SW              | 17      | ⊙  | 302GR93190 | 2GR93190     | PARTS CLAW SEPARATION ASSY        | 14       |
|    | 302GR39170 | 2GR39170     | HOLDER USB KEY             | 18      | ⊙  | 302GR93200 | 2GR93200     | DR-710                            | 16       |
|    | 302GR39190 | 2GR39190     | COVER CONN                 | 17      | ⊙  | 302GR93281 | 2GR93281     | TR-710                            | 7        |
| ⊙  | 302GR44020 | 2GR44020     | FAN FIXING 80-25           | 16      | ⊙  | 302GR93340 | 2GR93340     | PARTS,ROLLER REGIST SET           | 7        |
| ⊙  | 302GR44030 | 2GR44030     | FAN UPPER CONT 90-25       | 16      | ⊙  | 302GR94280 | 2GR94280     | PARTS,ROLLER PRESS SP             | 13       |
| ⊙  | 302GR44040 | 2GR44040     | FAN DU 60-15               | 6       | ⊙  | 302GR94430 | 2GR94430     | PARTS FILTER DUST F1 ASSY         | 11       |
| ⊙  | 302GR44050 | 2GR44050     | FAN CONTROLLER 80-15       | 18      | ⊙  | 302GR94440 | 2GR94440     | PARTS FILTER DUST F2 ASSY         | 11       |
| ⊙  | 302GR44060 | 2GR44060     | MOTOR FEED                 | 15      | ⊙  | 302GR94451 | 2GR94451     | PARTS MCH MOTOR ASSY              | 14       |
| ⊙  | 302GR44080 | 2GR44080     | FAN LSU 60-25              | 11      | ⊙  | 302GR94480 | 2GR94480     | PARTS,GUIDE TRANSFER              | 5        |
| ⊙  | 302GR44090 | 2GR44090     | MOTOR EJECT                | 16      | ⊙  | 302GZ05010 | 2GZ05010     | COVER UPPER OPERATION 40          | 1        |
|    | 302GR44100 | 2GR44100     | MOTOR MAIN                 | 16      | ⊙  | 302GZ47010 | 2GZ47010     | MAIN PWB ASS'Y                    | 18       |
| ⊙  | 302GR44112 | 2GR44112     | MOTOR LIFT                 | 15      | ⊙  | 302GZ94010 | 2GZ94010     | PARTS UPPER COVER KEY 40 ASSY     | 1        |

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|----|-----------------|--------------|------------------------------------|----------|----|-----------------|--------------|----------------------------------|--------------------|
|    | 3033927451      | 33927451     | RETAINING PIN,DRAWER               | 2,17     |    | 65009050        |              | SPRING,DEVELOPING ROCK           | 6                  |
|    | 3036006141      | 36006141     | PIN,JAM REMOVAL DIAL               | 12       | ⊙  | 66006810        |              | GEAR,16 BYPASS PULLEY            | 9                  |
|    | 303A206131      | 3A206131     | JOINT,BYPASS PICKUP                | 9        |    | 66007310        |              | PIN,CASSETTE WORK PLATE          | 9                  |
|    | 303BH26021      | 3BH26021     | PLATE,OPTION                       | 18       |    | 66106080        |              | SPRING,PAD                       | 3                  |
| ⊙  | 303BN27061      | 3BN27061     | SWITCH,EJECT                       | 8        |    | 66107100        |              | PAD,CASSETTE                     | 3                  |
|    | 3065027601      | 65027601     | POWER CORD(110)                    | 17       | ⊙  | 66127010        |              | SWITCH,COVER OPEN                | 15,17              |
| ⊙  | 33906070        |              | TORQUE LIMITER,PAPER FEED          | 4        | ⊙  | 66506630        |              | GEAR 20,IDLE                     | 7                  |
| ⊙  | 33906160        |              | GEAR 16,PAPER FEED                 | 9        | ⊙  | 72321350        |              | GEAR 30, FD EJECT IDLE           | 9                  |
| ⊙  | 33906160        |              | GEAR 16,PAPER FEED                 | 4        |    | 73210450        |              | BUSH, 6                          | 9                  |
| ⊙  | 33906430        |              | TORQUE LIMITER,BYPASS              | 9        |    | 73210450        |              | BUSH, 6                          | 7,8                |
| ⊙  | 33906660        |              | RIGHT PULLEY,FEED                  | 10       |    | 75718040        |              | BUSHING,CLEANING BLADE SHAFT     | 7                  |
|    | 33907170        |              | DETECTION PLATE,PAPER SIZE         | 3        | ⊙  | 7SC010101+++H01 | SC023350     | SW,SEESAW                        | 17                 |
|    | 33907210        |              | CUSHION,CASSETTE WORK PLATE        | 3        |    | 7YBCP8P8E001H01 | YB020910     | FERRITE CORE                     | 17                 |
|    | 33927590        |              | CORE 7-15X18                       | 1        |    | 7YCC02B1001+H01 | YC014610     | CONNECTOR                        | 7                  |
|    | 33973300        |              | STOPPER 7,CARTRIDGE                | 5        |    | 7YCC03B1106+H01 | YC047300     | CONNECTOR                        | 5                  |
|    | 34806040        |              | LOWER BUSHING,PAPER FEED           | 4        |    | 7YCC05B1106+H01 | YC047310     | CONNECTOR                        | 17                 |
|    | 34806490        |              | FRICTION PLATE,BYPASS LEADING FEED | 9        | ⊙  | 7YCC08B2046+H01 | YC026110     | CONNECTOR                        | 3,4                |
| ⊙  | 34821100        |              | STATIC ELIMINATOR,EJECT            | 8        | ⊙  | 7YCC08B2046+H02 | YC026130     | CONNECTOR                        | 2,17               |
| ⊙  | 34907141        |              | GEAR 18,CASSETTE                   | 9        |    | 7YCC10B1112+H01 | YC046880     | CONNECTOR                        | 12,17              |
|    | 34907150        |              | PULLEY,CASSETTE                    | 3        |    | 7YZM510007++H01 | YZ042780     | ACCESS.SPACER                    | 17                 |
| ⊙  | 34922420        |              | GEAR 15                            | 4        |    | 7YZM510009++H01 | YZ042790     | ACCESS.SPACER                    | 15,17              |
| ⊙  | 35927420        |              | SWITCH,SIZE                        | 5,17     |    | 7YZM610001++H01 | YZ010230     | ACCESS SADDLE                    | 17                 |
| ⊙  | 36222250        |              | GEAR 30,IDLE                       | 5        |    | 7YZM610002++H01 | YZ010240     | ACCESS SADDLE                    | 17                 |
| ⊙  | 36722860        |              | GEAR 18                            | 5,6,10   |    | 7YZM610003++H01 | YZ010250     | ACCESS SADDLE                    | 9,15,16,17,18      |
|    | 3A205010        |              | LABEL,CAUTION GEAR                 | 9        |    | 7YZM610007++H01 | YZ023340     | ACCESS.SADDLE                    | 2,5,11,15,16,17,18 |
|    | 3A206100        |              | ARM,BYPASS PE                      | 9        |    | G3169000        |              | BEARING 6900ZZNR                 | 16                 |
|    | 3A206170        |              | HOLDER,RETARD                      | 9        |    | M2104210        |              | EDGING,EDS-2                     | 17                 |
|    | 3A206210        |              | MOUNT,BYPASS PE SWITCH             | 9        |    | M2104250        |              | EDGING,EDS-17L(KITAGAWA)         | 17                 |
| ⊙  | 3CF04060        |              | PLATE NUMBER4                      | 3        |    | M2104280        |              | EDGING,EDS-25L(KITAGAWA)         | 17                 |
|    | 3CY06030        |              | RETAINER M4                        | 3        |    | M2104350        |              | EDGING,EDS-0607M(KITAGAWA)       | 9                  |
| ⊙  | 3CY06090        |              | RACK CURSOR                        | 3        |    | M2104390        |              | EDGING,EDS-0607L(KITAGAWA)       | 8                  |
| ⊙  | 3CY06100        |              | GEAR 20,CURSOR                     | 3        |    | M2105210        |              | MINI CLAMP,UAMS-02WL-0(KITAGAWA) | 9                  |
| ⊙  | 5FNXGP1A73A++02 | 2DC27180     | PT.SENSOR GP1A73AJ00/ BK           | 4        |    | M2105740        |              | MINIATURE CLAMP,UAMS-05S-2       | 8,9,17             |
|    | 5MMS111SL002    | 2BY20050     | NUT FUSER A /FS-1800/3800 A4       | 13       |    | M2105910        |              | CLAMP,CKN-07(KITAGAWA)           | 9                  |
|    | 5MMT263SN012++R | 2D903100     | SCREW OP / M3 X 8 CRFREE A4        | 18       |    | M2105970        | 49827700     | CLAMP,CKN-07(KITAGAWA)           | 17                 |
|    | 5MVB743SL004    | 2BL26210     | RAIL OPTION A /B-05 CONT BOX A2    | 18       |    | M2107120        |              | BINDING BAND SG-130              | 2                  |
|    | 5MVB743SL005    | 2BL26220     | RAIL OPTION B /B-05 CONT BOX A2    | 18       |    | M2107240        |              | BAND,KI-100(KITAGAWA)            | 7                  |
| ⊙  | 5MVG137DB025    | 2BL22740     | GEAR M FEED Z25 /D1026 A4          | 15       |    | M2109350        |              | WIRE SADDLE,YMC-15-0(KITAGAWA)   | 15,17              |
|    | 5MVG148DN027    | 2BL22770     | GEAR Z37S /40633V0081 A4           | 16       |    | M2109410        |              | WIRE SADDLE,YMW-16(KITAGAWA)     | 15                 |
|    | 5MVG169DN019    | 2BL22710     | GEAR Z76H-Z35H /30633D0068 A3      | 16       |    | M21AH010        |              | BAND,RSG-130-V0(KITAGAWA)        | 7                  |
|    | 5MVM122DB003    | 2BM17920     | BUSH POM /F0093 A4                 | 6        |    |                 |              |                                  |                    |
| ⊙  | 5MVS446VE001    | 2BL06470     | PLATE SIZE C /2BL06470A A4         | 3        |    |                 |              |                                  |                    |
|    | 5MVX111DN003    | 2A806250     | RING STOPPER /A-49 FEED A4         | 4,5,7,15 |    |                 |              |                                  |                    |
|    | 5MVX111DN007    | 2BT11070     | STOPPER 3 /2BT1107 A4              | 16       |    |                 |              |                                  |                    |
| ⊙  | 5MVX321CE001    | 3CF04050     | PLATE NUMBER 3 /3CF0405 A4         | 3        |    |                 |              |                                  |                    |
| ⊙  | 5MVX421DN003    | 2BL06490     | LOCK COVER R /40283V0068 A4        | 5        |    |                 |              |                                  |                    |
|    | 5MVX621SH003    | 2BM26020     | GUID CF CARD /45252C0006 A4        | 18       |    |                 |              |                                  |                    |
| ⊙  | 60907170        |              | CUSHION,CASSETTE R                 | 3        |    |                 |              |                                  |                    |
| ⊙  | 61705110        |              | LABEL,PAPER UPPER LIMIT            | 3        |    |                 |              |                                  |                    |
| ⊙  | 61706770        |              | UPPER PULLEY,BYPASS                | 9        |    |                 |              |                                  |                    |

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