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**KM-6330**

**KM-7530**

**PARTS LIST**

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Revision1

## NOTE

1. Indicate parts number and machine model when placing an order.

| eg. Parts Number | Parts Name                  | Machine Model | Cycle | Quantity |
|------------------|-----------------------------|---------------|-------|----------|
| 2CJ04061         | UPPER FRONT COVER (KM-6330) | KM-6330       | 50Hz  | 1        |
| 2CJ04061         | UPPER FRONT COVER (KM-7530) | KM-7530       | 50Hz  | 1        |

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "●" indicates the service parts and the parts without "●" can not be supplied.
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

| eg. Parts Number | Parts Name                          | Parts Number | Parts Name            |
|------------------|-------------------------------------|--------------|-----------------------|
| 2CJ93011         | PARTS, ASS'Y CLEANING, SP (KM-6330) | •M2105000    | NYLON CLAMP 2N, NK-2N |
| 2FA93140         | PARTS, ASS'Y CLEANING, SP (KM-7530) | •M2307010    | BINDING BAND, T18R    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

| eg. Parts Number | Parts Name              | Parts Number | Parts Name            |
|------------------|-------------------------|--------------|-----------------------|
| •2CJ68010        | CLEANING COVER ASS'Y SP | ••2CJ18251   | COVER, CLEANING       |
|                  |                         | ••2CJ00521   | SEPARATION CLAW ASS'Y |

- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

| eg. Parts Number | Parts Name            | Parts Number | Parts Name             |
|------------------|-----------------------|--------------|------------------------|
| ••2CJ00521       | SEPARATION CLAW ASS'Y | •••2CJ18241  | MOUNT, SEPARATION CLAW |
|                  |                       | •••2A018160  | CLAW A, SEPARATION     |

4. See the last page of this parts list for the classification of the screws in the illustrations.

5. Items indicated by shaded areas (  ) are supply parts and should be ordered through your Regional Office.

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FIG. 1 EXTERIOR COVERS

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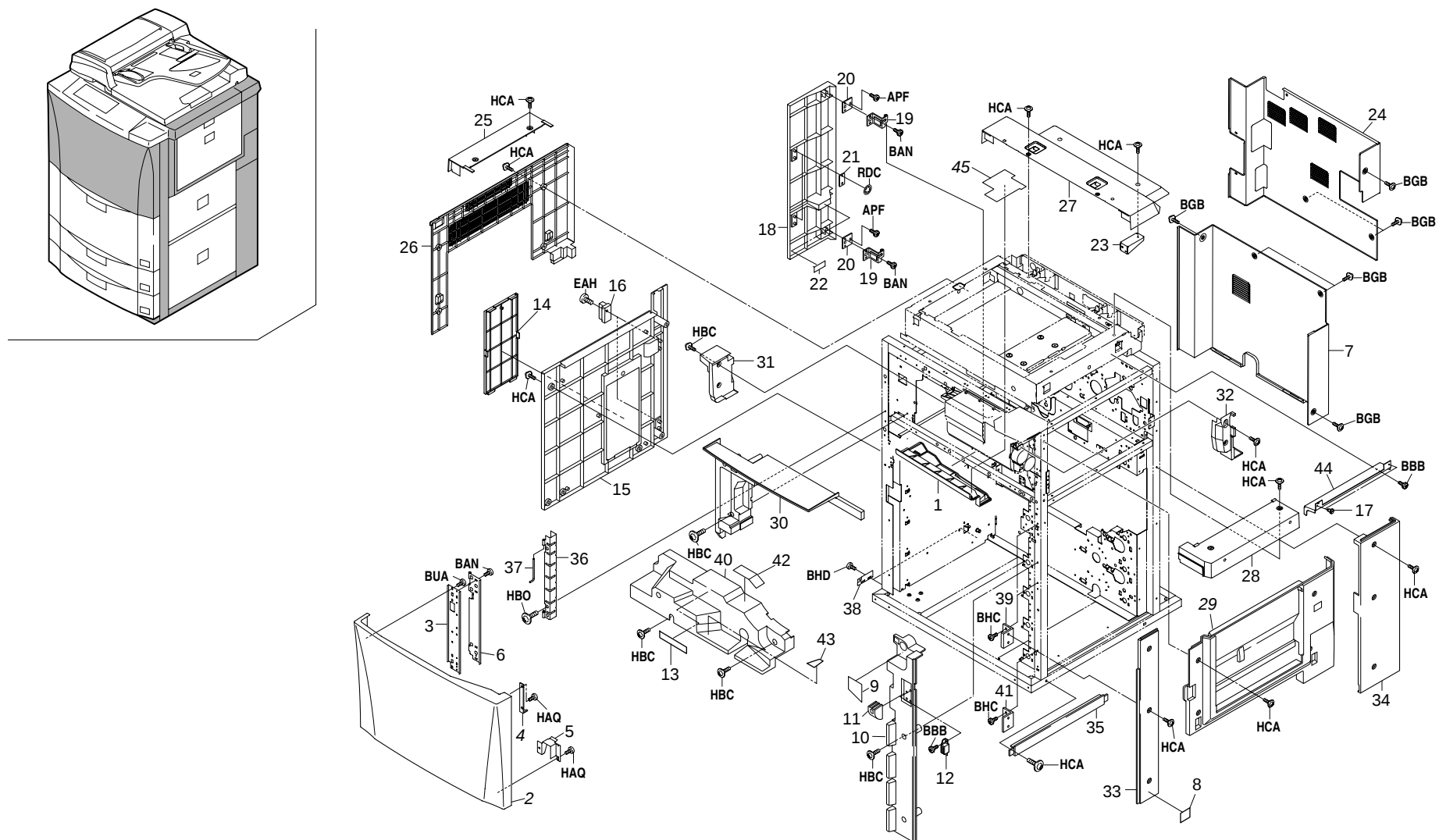


FIG. 1 EXTERIOR COVERS

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
| ●  | 1        | 2CJ04250  | LOWER COVER,IMAGE FORMATION       | 1        | 1    | 1    |
| ●  | 2        | 2CJ04061  | UPPER FRONT COVER (KM-6330)       | 1        | 1    | 1    |
| ●  | 2        | 2FA04011  | UPPER FRONT COVER (KM-7530)       | 1        | 1    | 1    |
|    | 3        | 2A004150  | FRONT MOUNT,COVER HINGE           | 1        | 1    | 1    |
|    | 4        | 2A004161  | FEED GUIDE,SAFETY SWITCH          | 1        | 1    | 1    |
|    | 5        | 2A004170  | FRONT FEED GUIDE,COVER MAGNET     | 1        | 1    | 1    |
|    | 6        | 2A004330  | FRONT HINGE,COVER(B)              | 1        | 1    | 1    |
| ●  | 7        | 2CJ04020  | LOWER REAR COVER                  | 1        | 1    | 1    |
|    | 8        | 67505110  | LABEL,STOPPER                     | 1        |      | 1    |
|    | 8        | 2AD05050  | LABEL,STOPPER(EUR)                |          | 1    |      |
|    | 9        | 2A005130  | LABEL,FEED OPERATION(EUR)         | 1        | 1    | 1    |
| ●  | 10       | 2CJ04240  | LOWER RIGHT INNER COVER           | 1        | 1    | 1    |
|    | 11       | 2CJ04290  | UPPER FRONT FEED GUIDE,COVER      | 1        | 1    | 1    |
|    | 12       | 60804120  | MAGNET CATCH                      | 1        | 1    | 1    |
|    | 13       | 20305090  | LABEL,HIGH VOLTAGE CAUTION        | 1        |      | 1    |
| ●  | 13       | 2A005060  | LABEL,HIGH VOLTAGE CAUTION(EUR)   |          | 1    |      |
| ●  | 14       | 2CJ04070  | COVER,ROM                         | 1        | 1    | 1    |
| ●  | 15       | 2CJ04200  | LOWER LEFT COVER                  | 1        | 1    | 1    |
|    | 16       | 62207620  | MAGNET, FEED SHIFT                | 2        | 2    | 2    |
|    | 17       | 2A004130  | PIN,ORIGINAL TRAY                 | 2        |      |      |
| ●  | 18       | 2CJ04210  | LOWER REAR LEFT COVER             | 1        | 1    | 1    |
|    | 19       | 36704210  | LOWER REAR LEFT HINGE,COVER       | 2        | 2    | 2    |
|    | 20       | 36704220  | LOWER REAR LEFT MOUNT,COVER HINGE | 2        | 2    | 2    |
|    | 21       | 36704350  | LEFT PROJECTION,COVER MAGNET      | 2        | 2    | 2    |
|    | 22       | 36718620  | SPONGE,DISPOSAL TANK PRESSURE     | 1        | 1    | 1    |
|    | 23       | 2A004020  | UPPER REAR MOUNT,COVER            | 1        | 1    | 1    |
| ●  | 24       | 2CJ04010  | REAR COVER,MIDDLE                 | 1        | 1    | 1    |
| ●  | 25       | 2CJ04080  | UPPER LEFT COVER                  | 1        | 1    | 1    |
| ●  | 26       | 2CJ04090  | LEFT COVER,MIDDLE                 | 1        | 1    | 1    |
| ●  | 27       | 2CJ04100  | UPPER REAR COVER                  | 1        | 1    | 1    |
| ●  | 28       | 2CJ04110  | UPPER RIGHT COVER                 | 1        | 1    | 1    |
| ●  | 29       | 2CJ04121  | RIGHT COVER,MIDDLE                | 1        | 1    | 1    |
| ●  | 30       | 2CJ04130  | UPPER INNER COVER                 | 1        | 1    | 1    |
| ●  | 31       | 2CJ04140  | LEFT COVER,IMAGE FORMATION        | 1        | 1    | 1    |
| ●  | 32       | 2CJ04150  | RIGHT COVER,IMAGE FORMATION       | 1        | 1    | 1    |
| ●  | 33       | 2CJ04170  | LOWER FRONT RIGHT COVER           | 1        | 1    | 1    |
| ●  | 34       | 2CJ04180  | LOWER REAR RIGHT COVER            | 1        | 1    | 1    |
| ●  | 35       | 2CJ04190  | LOWER RIGHT COVER                 | 1        | 1    | 1    |
|    | 36       | 2A004320  | UPPER FRONT HINGE A,COVER         | 1        | 1    | 1    |
|    | 37       | 2A004350  | PIN,HINGE STOP                    | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
|    | 38       | 2A004370  | LOWER LEFT MOUNT,COVER          | 2        | 2    | 2    |
|    | 39       | 2A004380  | LOWER FRONT RIGHT MOUNT,COVER   | 2        | 2    | 2    |
| ●  | 40       | 2CJ04270  | COVER,TRANSFER CONVEYING        | 1        | 1    | 1    |
|    | 41       | 36704560  | LOWER FRONT RIGHT MOUNT A,COVER | 1        | 1    | 1    |
| ●  | 42       | 20305100  | LABEL,TRANSFER BELT             | 1        |      | 1    |
| ●  | 42       | 2A005070  | LABEL,TRANSFER BELT(EUR)        |          | 1    |      |
| ●  | 43       | 36705040  | LABEL,CONVEYING OPERATION       | 1        |      | 1    |
| ●  | 43       | 2A005080  | LABEL,CONVEYING OPERATION(EUR)  |          | 1    |      |
|    | 44       | 2A004100  | MOUNT,ORIGINAL TRAY             | 1        |      |      |
|    | 45       | 2A015260  | BASE,HOPPER JOINT               | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

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FIG. 2 FRAMES

| SP | Ref. No. | Part. No. | Description                            | Quantity |      |      |
|----|----------|-----------|----------------------------------------|----------|------|------|
|    |          |           |                                        | 120V     | 230V | 240V |
|    | 1        | 2A002010  | FRONT FRAME                            | 1        | 1    | 1    |
|    | 2        | 2A002020  | REAR FRAME                             | 1        | 1    | 1    |
|    | 3        | 2A002030  | BASE                                   | 1        | 1    | 1    |
|    | 4        | 2A002040  | RIGHT STAY,MIDDLE                      | 4        | 4    | 4    |
|    | 5        | 2A002110  | FRONT STAY,FRAME                       | 1        | 1    | 1    |
|    | 6        | 2A002120  | REAR STAY,FRAME                        | 1        | 1    | 1    |
|    | 7        | 2A002130  | RIGHT MOUNT,CASTER                     | 1        | 1    | 1    |
|    | 8        | 36721140  | REAR FULCRUM PLATE,EJECT UNIT SUPPORT  | 1        | 1    | 1    |
|    | 9        | M2107120  | BINDING BAND SG-130                    | 3        | 3    | 3    |
|    | 10       | 2AC07360  | HOOK,DUPLEX LOCK                       | 1        | 1    | 1    |
|    | 11       | 2CJ16070  | LOWER STAY,CONVEYING                   | 1        | 1    | 1    |
|    | 12       | 36717130  | GUIDE FILM,DUPLEX FAN                  | 1        | 1    | 1    |
| ●  | 13       | 36717190  | FILM,DUPLEX (KM-6330)                  | 1        | 1    | 1    |
| ●  | 14       | 36717140  | GUIDE FILM,DUPLEX FAN AUXILIARY        | 1        | 1    | 1    |
|    | 15       | 36727640  | JUNCTION WIRING,DUPLEX FAN (KM-6330)   | 1        | 1    | 1    |
| ●  | 16       | 63523010  | FAN MOTOR                              | 1        | 1    | 1    |
|    | 17       | 48571305  | TENSION SPRING,DEVELOPER UNIT DRIVE    | 1        | 1    | 1    |
|    | 18       | 36721370  | FRONT PIN,FEED SHIFT UNIT SUPPORT      | 1        | 1    | 1    |
|    | 19       | 33902160  | SPRING,CASSETTE LOCK                   | 1        | 1    | 1    |
| ●  | 20       | 36708260  | SLIDER,IMAGE FORMATION                 | 1        | 1    | 1    |
|    | 21       | 36716010  | RIGHT MOUNT,SLIDER                     | 1        | 1    | 1    |
|    | 22       | 36716620  | HOOK,CONVEYING                         | 1        | 1    | 1    |
|    | 23       | 71807770  | PIN,DETECTION SWITCH                   | 2        | 2    | 2    |
|    | 24       | 36721380  | UPPER REAR PIN,FEED SHIFT UNIT SUPPORT | 1        | 1    | 1    |
|    | 25       | 36716020  | LEFT MOUNT,SLIDER                      | 1        | 1    | 1    |
| ●  | 26       | 36716830  | SLIDER,IMAGE FORMATION                 | 1        | 1    | 1    |
|    | 27       | 36726110  | MOUNT,KEY COUNTER                      | 1        | 1    | 1    |
| ●  | 28       | 36708260  | SLIDER,IMAGE FORMATION                 | 1        | 1    | 1    |
|    | 29       | 36708280  | RIGHT MOUNT,IMAGE FORMATION SLIDER     | 1        | 1    | 1    |
|    | 30       | 66502120  | BOLT,LEVEL (KM-6330)                   | 2        | 2    | 2    |
|    | 30       | 2FA02010  | BOLT,LEVEL (KM-7530)                   | 2        | 2    | 2    |
|    | 31       | 2A008020  | LEFT MOUNT,IMAGE FORMATION SLIDER      | 1        | 1    | 1    |
| ●  | 32       | 36708260  | SLIDER,IMAGE FORMATION                 | 1        | 1    | 1    |
|    | 33       | M2105740  | MINIATURE CLAMP,UAMS-05S-2             | 4        | 4    | 4    |
|    | 34       | 2A007300  | SLIDER,DECK                            | 1        | 1    | 1    |
|    | 35       | 2A007670  | RIGHT MOUNT,DECK RAIL                  | 1        | 1    | 1    |
|    | 36       | 2A007720  | RIGHT MOUNT,DECK RAIL                  | 1        | 1    | 1    |
|    | 37       | M2109020  | WIRE SADDLE,WS-2WS                     | 4        | 4    | 4    |
|    | 38       | 36702150  | MOUNT A,HANDLE                         | 2        | 2    | 2    |
|    | 39       | 74302310  | HANDLE                                 | 2        | 2    | 2    |
|    | 40       | 2CJ02010  | REAR FRAME,MIDDLE                      | 1        | 1    | 1    |

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| SP | Ref. No. | Part. No. | Description                            | Quantity |      |      |
|----|----------|-----------|----------------------------------------|----------|------|------|
|    |          |           |                                        | 120V     | 230V | 240V |
|    | 41       | 36702160  | MOUNT B,HANDLE                         | 1        | 1    | 1    |
|    | 42       | 74302310  | HANDLE                                 | 1        | 1    | 1    |
|    | 43       | M2104260  | EDGING,EDS-0607U(KITAGAWA)             | 1        | 1    | 1    |
|    | 44       | 36702170  | RIGHT REAR MOUNT,HANDLE                | 1        | 1    | 1    |
|    | 45       | 74302310  | HANDLE                                 | 1        | 1    | 1    |
|    | 46       | M7009000  | WIRE SADDLE,LCT-3.5S(TAKEUCHI)         | 1        | 1    | 1    |
|    | 47       | 33902070  | LEFT MOUNT,RAIL                        | 2        | 2    | 2    |
| ●  | 48       | 66107084  | SLIDER,CASSETTE                        | 2        | 2    | 2    |
|    | 49       | M2107120  | BINDING BAND SG-130                    | 7        | 7    | 7    |
|    | 50       | 2A007310  | LEFT SLIDER,DECK                       | 1        | 1    | 1    |
|    | 51       | 2A007680  | LEFT MOUNT,DECK RAIL                   | 1        | 1    | 1    |
|    | 52       | M2109010  | WIRE SADDLE,WS-2NS                     | 19       | 19   | 19   |
|    | 53       | M2109010  | WIRE SADDLE,WS-2NS                     | 3        | 3    | 3    |
|    | 54       | 2A007660  | FRONT STAY,DECK FEED                   | 1        | 1    | 1    |
|    | 55       | 2A007710  | LEFT STAY,DECK PAPER FEED              | 1        | 1    | 1    |
|    | 56       | 2A027620  | JUNCTION WIRING,FEED UNIT              | 1        | 1    | 1    |
| ●  | 57       | 2CJ04160  | LOWER FRONT COVER                      | 1        | 1    | 1    |
|    | 58       | 2A023030  | PARTITION,MACHINE INSIDE COOLING       | 1        | 1    | 1    |
|    | 59       | 2A026180  | GROUND PLATE,SCANNER FRAME             | 4        | 4    | 4    |
|    | 60       | 33902120  | HOOK,CASSETTE RETAINING                | 2        | 2    | 2    |
|    | 61       | 33902130  | SPRING,CASSETTE HOOK                   | 2        | 2    | 2    |
|    | 62       | M2108000  | SPACER,KGLS-3S                         | 2        | 2    | 2    |
|    | 63       | 33902060  | RIGHT REINFORCEMENT                    | 2        | 2    | 2    |
|    | 64       | 36707881  | RIGHT MOUNT,RAIL                       | 2        | 2    | 2    |
| ●  | 65       | 66107084  | SLIDER,CASSETTE                        | 2        | 2    | 2    |
| ●  | 66       | 2A002170  | CASTER UA                              | 4        | 4    | 4    |
|    | 67       | 36702270  | MOUNT,LEVEL BOLT                       | 2        | 2    | 2    |
|    | 68       | 36704230  | MOUNT,COVER                            | 1        | 1    | 1    |
|    | 69       | 36704240  | MOUNT B,COVER                          | 1        | 1    | 1    |
|    | 70       | 36704300  | LOWER FRONT MOUNT,COVER                | 1        | 1    | 1    |
| ●  | 71       | 2CJ04230  | LOWER LEFT INNER COVER                 | 1        | 1    | 1    |
|    | 72       | 2A026180  | GROUND PLATE,SCANNER FRAME             |          | 6    |      |
|    | 73       | 36706210  | MOUNT 3000,FEED                        | 1        | 1    | 1    |
|    | 74       | 36706230  | RETAINING PIN,UNIT                     | 2        | 2    | 2    |
|    | 75       | 2AC08170  | PIN,IMAGE FORMATION UNIT               | 4        | 4    | 4    |
|    | 76       | 36708290  | FRONT PIN,IMAGE FORMATION POSITIONING  | 2        | 2    | 2    |
|    | 77       | 36716681  | PIN,CONVEYING POSITIONING              | 2        | 2    | 2    |
|    | 78       | 36721130  | FRONT FULCRUM PLATE,EJECT UNIT SUPPORT | 1        | 1    | 1    |
|    | 79       | 2FA27050  | JUNCTION WIRING,DUPLEX FAN (KM-7530)   | 1        | 1    | 1    |
| ●  | 80       | 2BL27610  | FAN COOLING(80-15) (KM-7530)           | 2        | 2    | 2    |
|    | 81       | M2104260  | EDGING,EDS-0607U(KITAGAWA) (KM-7530)   | 3        | 3    | 3    |
|    | 82       | 2FA16010  | LOWER MOUNT,CONVEYING FAN (KM-7530)    | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

This diagram is an exploded view of a mechanical assembly, showing various components and their assembly points. The parts are numbered 1 through 35. Key labels include:

- BUA**: Two locations, one near part 17 and another near part 12.
- BHF**: Located near part 16.
- BAW**: Located near part 6.
- KKJ**: Located near part 7.
- ADE**: Located near part 20.
- HAI**: Located near part 8.
- HAT**: Located near part 28.
- HAO**: Two locations, one near part 13 and another near part 23.
- BHI**: Located near part 23.
- RDD**: Located near part 14.
- HAV**: Located near part 2.

The assembly includes a central frame (4) with multiple tracks and guides. A large curved component (2) is on the left, and a complex bracket assembly (9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35) is on the right. The diagram uses dashed lines to indicate the assembly path and alignment of the parts.

FIG. 3 CASSETTE(120V)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                   | Quantity |      |      |
|----|----------|-----------|-------------------------------|----------|------|------|
|    |          |           |                               | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93150  | PARTS,ASS'Y CASSETTE(SP)      | 2        |      |      |
| ●  | 2        | •2CJ06150 | LOWER COVER,CASSETTE          | 2        |      |      |
|    | 3        | •36707850 | SPACER,DRAWER                 | 4        |      |      |
|    | 4        | •33907012 | CASSETTE                      | 2        |      |      |
|    | 5        | •33907020 | WORK PLATE,CASSETTE           | 2        |      |      |
|    | 6        | •33907030 | WORK PLATE,LIFT CASSETTE      | 2        |      |      |
|    | 7        | •33968220 | CASSETTE LIFT SHAFT ASS'Y     | 2        |      |      |
|    | 8        | •33907050 | RAIL A,CURSOR                 | 2        |      |      |
|    | 9        | •33907060 | CURSOR A,CASSETTE             | 2        |      |      |
|    | 10       | •33907070 | CURSOR B,CASSETTE             | 2        |      |      |
|    | 11       | •33907080 | LEVER,CASSETTE CURSOR         | 4        |      |      |
|    | 12       | •33907090 | LID A,CURSOR                  | 2        |      |      |
|    | 13       | •2BC06750 | RACK,CURSOR                   | 4        |      |      |
|    | 14       | •2BC07860 | TERMINAL,PAPER SIZE DETECTION | 2        |      |      |
|    | 15       | •33907120 | RAIL C,CURSOR                 | 2        |      |      |
|    | 16       | •33907130 | CURSOR C,CASSETTE             | 2        |      |      |
|    | 17       | •33907140 | LID C,CURSOR                  | 2        |      |      |
|    | 18       | •33907160 | LID,PAPER SIZE DETECTION      | 2        |      |      |
|    | 19       | •33907170 | DETECTION PLATE,PAPER SIZE    | 2        |      |      |
|    | 20       | •33907190 | GROUND PLATE,CASSETTE         | 2        |      |      |
|    | 21       | •33907210 | CUSHION,CASSETTE WORK PLATE   | 4        |      |      |
|    | 22       | •33927210 | WIRE,CASSETTE UNIT            | 2        |      |      |
| ●  | 23       | •33928111 | SIZE DETECTION PCB            | 2        |      |      |
|    | 24       | •60907170 | CUSHION,CASSETTE R            | 4        |      |      |
|    | 25       | •61705110 | LABEL,PAPER UPPER LIMIT       | 2        |      |      |
| ●  | 26       | •65914120 | GEAR 18,IDLE DEVELOPING       | 2        |      |      |
|    | 27       | •66007120 | SPRING,CURSOR C               | 4        |      |      |
|    | 28       | •66007310 | PIN,CASSETTE WORK PLATE       | 2        |      |      |
|    | 29       | •66106080 | SPRING,PAD                    | 2        |      |      |
|    | 30       | •66107100 | PAD,CASSETTE                  | 2        |      |      |
| ●  | 31       | •2CJ06140 | UPPER COVER,CASSETTE          | 2        |      |      |
|    | 32       | •J0463080 | PLUG,QR/P15-8S-C(HIROSE)      | 2        |      |      |
|    | 33       | 2AC68310  | STOPPER,PAPER RETARD          | 2        |      |      |
| ●  | 34       | 2A005050  | LABEL,PAPER(INCH)             | 2        |      |      |
| ●  | 35       | 68205110  | LABEL,CASSETTE SIZE(INCH K M) | 2        |      |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG. 3 CASSETTE(230/240V)

2CJ/2FA-1

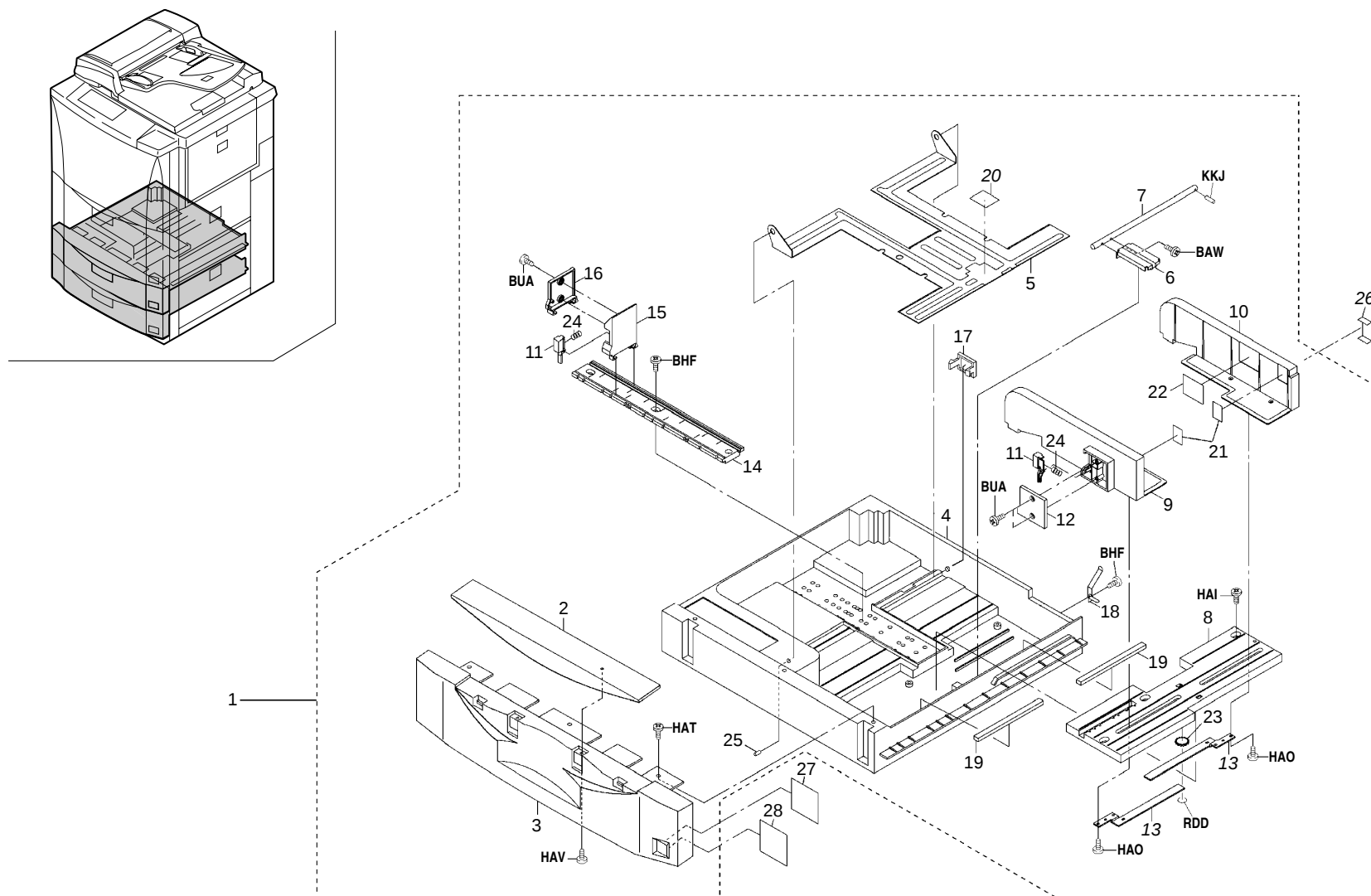


FIG. 3 CASSETTE(230/240V)

| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93160  | PARTS,ASS'Y CASSETTE EUR(SP)    |          | 2    | 2    |
| ●  | 2        | •2CJ06140 | UPPER COVER,CASSETTE            |          | 2    | 2    |
| ●  | 3        | •2CJ06150 | LOWER COVER,CASSETTE            |          | 2    | 2    |
|    | 4        | •33907012 | CASSETTE                        |          | 2    | 2    |
|    | 5        | •33907020 | WORK PLATE,CASSETTE             |          | 2    | 2    |
|    | 6        | •33907030 | WORK PLATE,LIFT CASSETTE        |          | 2    | 2    |
|    | 7        | •33968220 | CASSETTE LIFT SHAFT ASS'Y       |          | 2    | 2    |
|    | 8        | •33907050 | RAIL A,CURSOR                   |          | 2    | 2    |
|    | 9        | •33907060 | CURSOR A,CASSETTE               |          | 2    | 2    |
|    | 10       | •33907070 | CURSOR B,CASSETTE               |          | 2    | 2    |
|    | 11       | •33907080 | LEVER,CASSETTE CURSOR           |          | 4    | 4    |
|    | 12       | •33907090 | LID A,CURSOR                    |          | 2    | 2    |
|    | 13       | •2BC06750 | RACK,CURSOR                     |          | 4    | 4    |
|    | 14       | •33907120 | RAIL C,CURSOR                   |          | 2    | 2    |
|    | 15       | •33907130 | CURSOR C,CASSETTE               |          | 2    | 2    |
|    | 16       | •33907140 | LID C,CURSOR                    |          | 2    | 2    |
|    | 17       | •33907180 | DETECTION PLATE,CASSETTE        |          | 2    | 2    |
|    | 18       | •33907190 | GROUND PLATE,CASSETTE           |          | 2    | 2    |
|    | 19       | •33907210 | CUSHION,CASSETTE WORK PLATE     |          | 4    | 4    |
|    | 20       | •66107100 | PAD,CASSETTE                    |          | 2    | 2    |
|    | 21       | •60907170 | CUSHION,CASSETTE R              |          | 4    | 4    |
|    | 22       | •61705110 | LABEL,PAPER UPPER LIMIT         |          | 2    | 2    |
| ●  | 23       | •65914120 | GEAR 18,IDLE DEVELOPING         |          | 2    | 2    |
|    | 24       | •66007120 | SPRING,CURSOR C                 |          | 4    | 4    |
|    | 25       | •66007310 | PIN,CASSETTE WORK PLATE         |          | 2    | 2    |
|    | 26       | 2AC68310  | STOPPER,PAPER RETARD            |          | 2    | 2    |
| ●  | 27       | 2A005040  | LABEL,PAPER(METRIC)             |          | 2    | 2    |
| ●  | 28       | 68205100  | LABEL,CASSETTE SIZE(METRIC K M) |          | 2    | 2    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG. 4 DECK UNIT I

2CJ/2FA-1

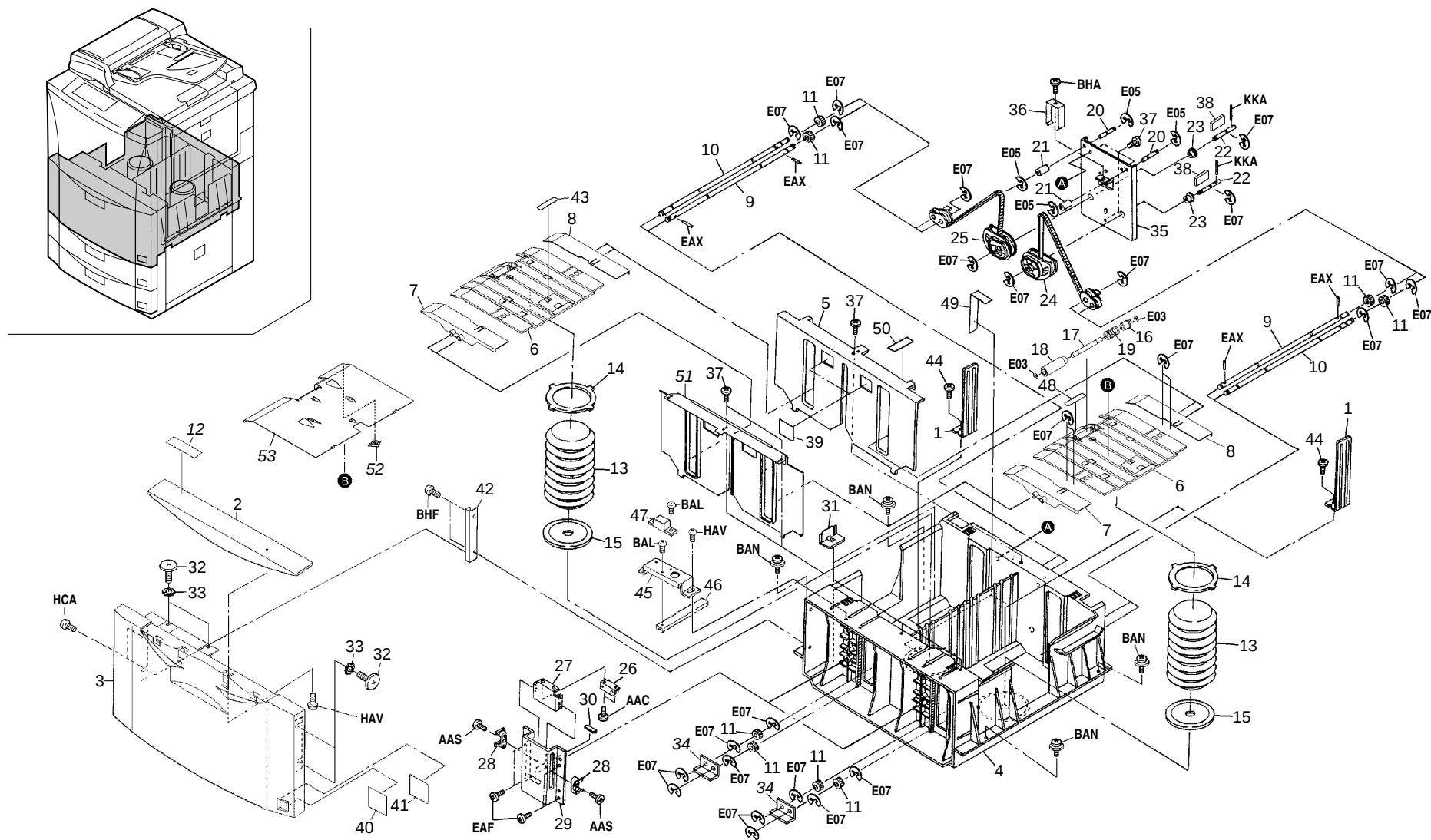


FIG. 4 DECK UNIT I

| SP | Ref. No. | Part. No. | Description                   | Quantity |      |      |
|----|----------|-----------|-------------------------------|----------|------|------|
|    |          |           |                               | 120V     | 230V | 240V |
| ●  | 1        | 5A707390  | C-PAPER REAR GIDE             |          | 2    | 2    |
| ●  | 2        | 2CJ06140  | UPPER COVER,CASSETTE          | 1        | 1    | 1    |
| ●  | 3        | 2CJ06160  | COVER,DECK                    | 1        | 1    | 1    |
|    | 4        | 5A707130  | CA-CASSETTE                   | 1        | 1    | 1    |
|    | 5        | 2CJ06170  | GUIDE,PAPER SIDE              | 1        | 1    | 1    |
|    | 6        | 2CJ06010  | LIFT PLATE,MAIN               | 2        | 2    | 2    |
|    | 7        | 2CJ06020  | FRONT LIFT PLATE,SUB          | 2        | 2    | 2    |
|    | 8        | 2CJ06030  | REAR LIFT PLATE,SUB           | 2        | 2    | 2    |
|    | 9        | 5A707540  | C-SFT-LIFT MAIN               | 2        | 2    | 2    |
|    | 10       | 5A707550  | C-SFT-LIFT SUB                | 2        | 2    | 2    |
| ●  | 11       | 51608690  | GER-1.0-24                    | 8        | 8    | 8    |
|    | 12       | 2A005141  | LABEL,PAPER SUPPLY CAUTION    | 1        | 1    | 1    |
|    | 13       | 54106950  | AIR DAMPER                    | 2        | 2    | 2    |
|    | 14       | 54107130  | DAMPER SUPPORT                | 2        | 2    | 2    |
|    | 15       | 54107330  | DAMPER MAT                    | 2        | 2    | 2    |
| ●  | 16       | 5A707160  | C-ARBOR-64                    | 1        | 1    | 1    |
| ●  | 17       | 5A707570  | C-SFT-PULLEY                  | 1        | 1    | 1    |
| ●  | 18       | 5A707580  | C-PICK PULLEY                 | 1        | 1    | 1    |
| ●  | 19       | 5A707680  | C-SP-PICK PULLEY60            | 1        | 1    | 1    |
|    | 20       | 5A707530  | C-SFT-DRIVING FULCRUM         | 2        | 2    | 2    |
|    | 21       | 54106020  | LIFT PULLEY                   | 2        | 2    | 2    |
|    | 22       | 5A707560  | C-SFT-CAM                     | 2        | 2    | 2    |
| ●  | 23       | 5AA08420  | BUSH-8P                       | 2        | 2    | 2    |
| ●  | 24       | 54106930  | RIGHT LIFT BELT ASS'Y         | 1        | 1    | 1    |
| ●  | 25       | 54106940  | LEFT LIFT BELT ASS'Y          | 1        | 1    | 1    |
|    | 26       | 53310020  | SLIDER MG                     | 1        | 1    | 1    |
|    | 27       | 5A708030  | BKT-MG SLIDER                 | 1        | 1    | 1    |
|    | 28       | 5A708010  | MG SLIDER                     | 2        | 2    | 2    |
|    | 29       | 5A708040  | BKT-SLIDE GUIDE               | 1        | 1    | 1    |
|    | 30       | 53310030  | RUBBER,SIDE STOPPER           | 1        | 1    | 1    |
|    | 31       | 53310100  | GROUND PLATE,CASSETTE         | 2        | 2    | 2    |
| ●  | 32       | 36707820  | RETAINING PIN,DECK COVER      | 4        | 4    | 4    |
| ●  | 33       | 36707830  | WASHER,DECK COVER             | 4        | 4    | 4    |
|    | 34       | 2CJ06180  | STOPPER,MAGNET                | 2        | 2    | 2    |
|    | 35       | 5A707210  | C-BKT-LIFTER DRIVING          | 1        | 1    | 1    |
|    | 36       | 5A707220  | C-CAM STOPPER                 | 1        | 1    | 1    |
| ●  | 37       | 51608740  | BINDING TAP-TITE SCREW CVM3X8 | 5        | 5    | 5    |
|    | 38       | 54106740  | PARALLEL KEY 3X3X10           | 2        | 2    | 2    |
|    | 39       | 2A005150  | LABEL,UPPER LIMIT             | 2        | 2    | 2    |
| ●  | 40       | 68205110  | LABEL,CASSETTE SIZE(INCH K M) | 1        |      |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
| ●  | 40       | 68205100  | LABEL,CASSETTE SIZE(METRIC K M) |          | 1    | 1    |
| ●  | 41       | 2A005050  | LABEL,PAPER(INCH)               | 1        |      |      |
| ●  | 41       | 2A005040  | LABEL,PAPER(METRIC)             |          | 1    | 1    |
|    | 42       | 2A007340  | FRONT MOUNT,COVER               | 1        | 1    | 1    |
| ●  | 43       | 33906400  | FRICTION PLATE,BYPASS           | 1        | 1    | 1    |
| ●  | 44       | 51608740  | BINDING TAP-TITE SCREW CVM3X8   |          | 2    | 2    |
|    | 45       | 2A007321  | MOUNT,MAGNET                    | 1        | 1    | 1    |
|    | 46       | 2A007330  | HOLDER,RELEASE                  | 1        | 1    | 1    |
|    | 47       | 2A007880  | MAGNET,DECK                     | 1        | 1    | 1    |
| ●  | 48       | 2CJ06040  | PAD,DECK                        | 1        | 1    | 1    |
|    | 49       | 2A006160  | GUIDE,CASSETTE PAPER FEED       | 2        | 2    | 2    |
|    | 50       | 2CJ07200  | REAR SEAL,CASSETTE              | 1        | 1    | 1    |
|    | 51       | 2CJ06190  | GUIDE,PAPER SIDE                | 1        | 1    | 1    |
|    | 52       | 2CJ06250  | STATIC ELIMINATOR LCF,LIFT      | 1        | 1    | 1    |
|    | 53       | 2CJ06230  | GUIDE,LIFT(METRIC)              |          | 1    | 1    |
|    | 53       | 2CJ06240  | GUIDE,LIFT(INCH)                | 1        |      |      |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG. 5 DECK UNIT II

2CJ/2FA-1

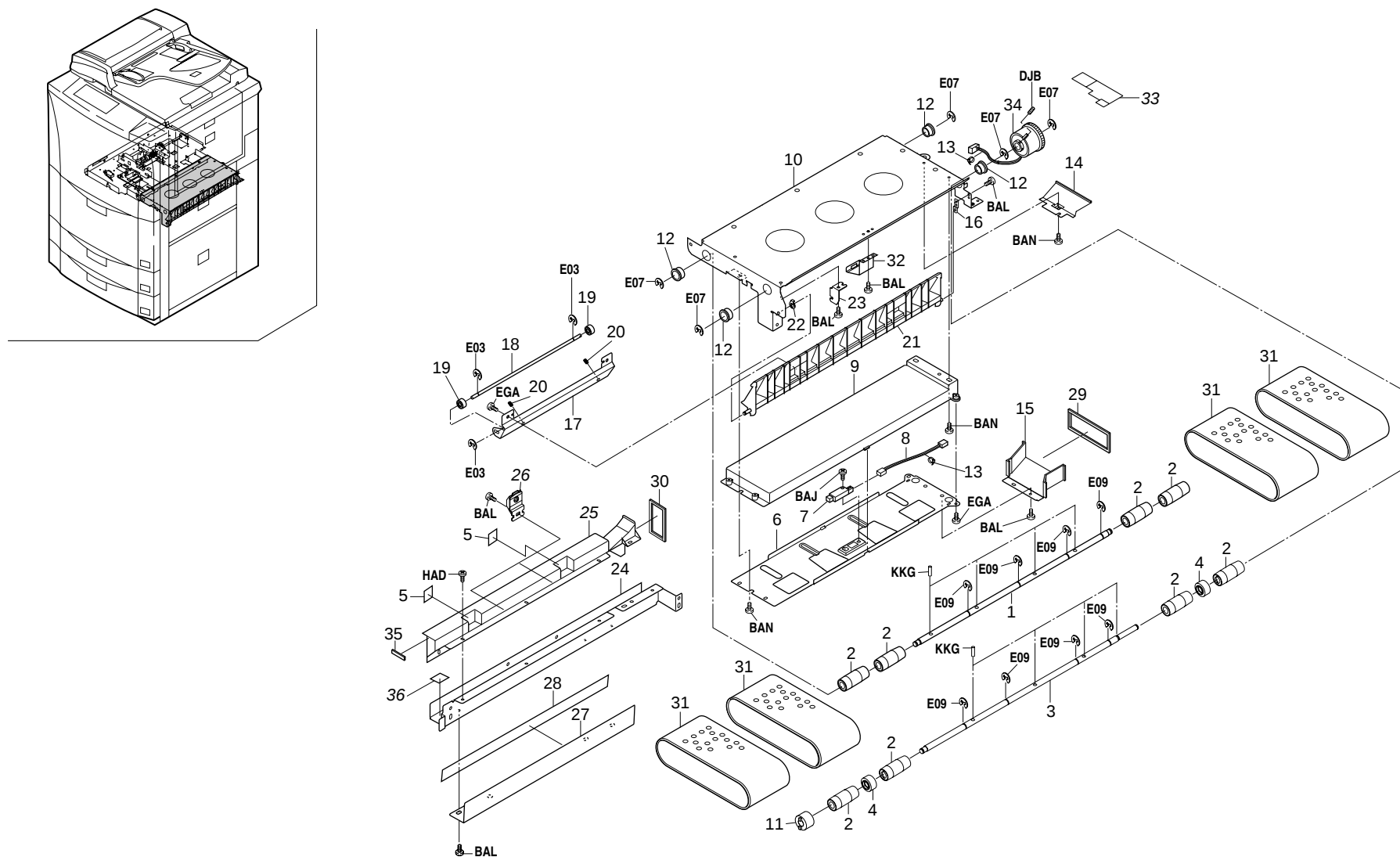


FIG. 5 DECK UNIT II

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
| ●  | 1        | 2A007040  | SHAFT,PAPER FEED IDLE                    | 1        | 1    | 1    |
|    | 2        | 2A007020  | PULLEY,PAPER FEED BELT                   | 8        | 8    | 8    |
| ●  | 3        | 2A007030  | SHAFT,PAPER FEED DRIVE                   | 1        | 1    | 1    |
|    | 4        | 2A007120  | UPPER ROLLER,CONVEYING                   | 2        | 2    | 2    |
| ●  | 5        | 2A007960  | FILM,SEPARATION DUCT(INCH)               | 2        |      |      |
|    | 6        | 2A007070  | LOWER DUCT,PAPER FEED BELT               | 1        | 1    | 1    |
| ●  | 7        | 66006360  | PAPER SWITCH                             | 1        | 1    | 1    |
|    | 8        | 2CJ27100  | RIGHT WIRE,FEED UNIT                     | 1        | 1    | 1    |
| ●  | 9        | 2A007060  | UPPER DUCT,PAPER FEED BELT               | 1        | 1    | 1    |
|    | 10       | 2A007050  | SUPPORT PLATE,PAPER FEED BELT            | 1        | 1    | 1    |
| ●  | 11       | 36816380  | TORQUE LIMITER,ROLLER FEED IN            | 1        | 1    | 1    |
|    | 12       | 28107400  | BEARING,688ZZNR                          | 4        | 4    | 4    |
| ●  | 13       | M2107120  | BINDING BAND SG-130                      | 2        | 2    | 2    |
|    | 14       | 2CJ07110  | UPPER DUCT,INHALATION JOINT              | 1        | 1    | 1    |
| ●  | 15       | 2CJ07120  | LOWER DUCT,INHALATION JOINT              | 1        | 1    | 1    |
|    | 16       | 2A007640  | REAR LOWER SUPPORT PLATE,GUIDE CONVEYING | 1        | 1    | 1    |
| ●  | 17       | 2CJ07080  | MOUNT,PULLEY CONVEYING                   | 1        | 1    | 1    |
|    | 18       | 2A007110  | LOWER SHAFT,CONVEYING                    | 1        | 1    | 1    |
| ●  | 19       | 60820010  | EJECT PULLEY                             | 2        | 2    | 2    |
|    | 20       | 34806050  | LOWER SPRING,PAPER FEED                  | 2        | 2    | 2    |
| ●  | 21       | 2A007090  | LOWER GUIDE,CONVEYING                    | 1        | 1    | 1    |
|    | 22       | 33906630  | STOPPER 5,RING                           | 1        | 1    | 1    |
| ●  | 23       | 2CJ07090  | RETAINER,TORQUE LIMITER                  | 1        | 1    | 1    |
|    | 24       | 2A007130  | UPPER MOUNT,SEPARATION DUCT              | 1        | 1    | 1    |
| ●  | 25       | 2CJ07160  | UPPER DUCT,SEPARATION                    | 1        | 1    | 1    |
|    | 26       | 2CJ00510  | BLADE PAPER FEED ASS'Y                   | 1        | 1    | 1    |
| ●  | 27       | 2A007260  | LOWER GUIDE,DUCT                         | 1        | 1    | 1    |
|    | 28       | 2A007400  | LOWER FILM,DUCT                          | 1        | 1    | 1    |
| ●  | 29       | 2CJ07150  | SEAL,INHALATION JOINT                    | 1        | 1    | 1    |
|    | 30       | 2CJ07140  | REAR SEAL,SEPARATION                     | 1        | 1    | 1    |
| ●  | 31       | 2A007990  | BELT LCF,PAPER FEED                      | 4        | 4    | 4    |
|    | 32       | 2A007450  | FRONT GUIDE,DUCT                         | 1        | 1    | 1    |
| ●  | 33       | 2CJ07220  | FILM,CLUTCH                              | 1        | 1    | 1    |
|    | 34       | 2A007980  | CLUTCH,PAPER FEED BELT                   | 1        | 1    | 1    |
| ●  | 35       | 2A007770  | FRONT SPONGE,INHALATION                  | 1        | 1    | 1    |
|    | 36       | 2CJ07210  | SPACER,DUCT                              | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

This exploded view diagram illustrates the assembly of a mechanical device, likely a camera or projector. The main body is a large rectangular frame (part 3) with various internal components. Key parts include:
 

- Top Section:** Features a complex arrangement of gears (13, 14, 18, 24, 25, 34, 35, 42, 44), shafts (11, 12, 16, 17, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 31, 32, 33, 36, 37, 38, 39, 40, 41, 43), and bearings (E05). Labels like BBC, BAA, KAL, BAJ, KAN, and E05 are used to identify specific components.
- Internal Components:** Includes a central motor or actuator (10) and various mounting brackets (1, 4, 5, 6, 7, 8, 9, 11, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44).
- Bottom Section:** Shows a base plate (3) with a central cutout and a series of mounting points (31, 32, 33, 37, 40, 42, 44). A label 'HAD' is visible near the bottom right.
- Assembly Markers:** A circled 'A' is placed near the central motor area, and another 'A' is near the bottom left corner.

FIG. 6 DECK UNIT III

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 2A006220  | RIGHT WEIGHT LCF                    | 1        | 1    | 1    |
|    | 2        | 61727540  | INTERLOCK SWITCH B                  | 1        | 1    | 1    |
|    | 3        | 2CJ07050  | LEFT BASE,DECK PAPER FEED           | 1        | 1    | 1    |
|    | 4        | 2CJ07020  | RIGHT HOLDER LCF                    | 1        | 1    | 1    |
| ●  | 5        | 2A007560  | FRONT MOUNT,LIFT UP PI              | 1        | 1    | 1    |
|    | 6        | 35327400  | SWITCH,FEED                         | 2        | 2    | 2    |
| ●  | 7        | 2A007740  | LEFT HOLDER LCF                     | 1        | 1    | 1    |
|    | 8        | 45728105  | GEAR 24,DEV.UNIT                    | 1        | 1    | 1    |
| ●  | 9        | 2A006190  | LEFT PULLEY LCF                     | 1        | 1    | 1    |
| ●  | 10       | 73210370  | GEAR 18,LOOP                        | 2        | 2    | 2    |
| ●  | 11       | 73210450  | BUSH, 6                             | 12       | 12   | 12   |
| ●  | 12       | 2A007580  | SHAFT LCF,CLUTCH                    | 1        | 1    | 1    |
|    | 13       | 63506100  | CLUTCH 35,PAPER FEED                | 2        | 2    | 2    |
| ●  | 14       | 78722210  | GEAR 18 EJECT                       | 2        | 2    | 2    |
| ●  | 15       | 2A007540  | MOUNT LCF,PAPER FEED IDLE           | 1        | 1    | 1    |
|    | 16       | 36211130  | GEAR 19,IDLE                        | 1        | 1    | 1    |
| ●  | 17       | 66506640  | GEAR 20,FEED CONVEYING              | 1        | 1    | 1    |
| ●  | 18       | 36322010  | GEAR 31,IDLE                        | 1        | 1    | 1    |
| ●  | 19       | 2A007610  | FRONT SHAFT LCF,CLUTCH              | 1        | 1    | 1    |
|    | 20       | 66014120  | GEAR 14,MAGNET ROLLER               | 2        | 2    | 2    |
| ●  | 21       | 45728116  | GEAR 28,JOINT                       | 1        | 1    | 1    |
| ●  | 22       | 2A007530  | SHAFT,IDLE DECK PAPER FEED          | 1        | 1    | 1    |
|    | 23       | 18506140  | LOWER GEAR 18,REGISTRATION          | 1        | 1    | 1    |
| ●  | 24       | 63122130  | GEAR,33                             | 1        | 1    | 1    |
|    | 25       | 2CJ07040  | RIGHT MOUNT,LIFT UP PI              | 1        | 1    | 1    |
| ●  | 26       | 2A007620  | PIN C,LCD IDLE                      | 1        | 1    | 1    |
|    | 27       | 2A007570  | LEVER,RELEASE                       | 1        | 1    | 1    |
| ●  | 28       | 2A007650  | PIN LCF,SLIDER                      | 2        | 2    | 2    |
|    | 29       | 2A007520  | LEFT MOVING PLATE,PAPER FEED PULLEY | 1        | 1    | 1    |
| ●  | 30       | 72418140  | SPRING, BLADE                       | 1        | 1    | 1    |
|    | 31       | 72918050  | PIN,BLADE ARM                       | 1        | 1    | 1    |
| ●  | 32       | 2A007890  | BRUSH,PAPER FEED                    | 2        | 2    | 2    |
|    | 33       | M2104260  | EDGING,EDS-0607U(KITAGAWA)          | 1        | 1    | 1    |
| ●  | 34       | 75122090  | GEAR , FRONT                        | 1        | 1    | 1    |
| ●  | 35       | 2CJ07010  | RIGHT PULLEY LCF                    | 1        | 1    | 1    |
| ●  | 36       | 2CJ27090  | LEFT WIRE,FEED UNIT                 | 1        | 1    | 1    |
|    | 37       | 66006360  | PAPER SWITCH                        | 3        | 3    | 3    |
| ●  | 38       | M2105740  | MINIATURE CLAMP,UAMS-05S-2          | 2        | 2    | 2    |
|    | 39       | 65106140  | STOPPER,5                           | 4        | 4    | 4    |
| ●  | 40       | 2CJ07060  | UPPER GUIDE LCF                     | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description            | Quantity |      |      |
|----|----------|-----------|------------------------|----------|------|------|
|    |          |           |                        | 120V     | 230V | 240V |
|    | 41       | 2CJ07030  | RIGHT SHAFT LCF,PULLEY | 2        | 2    | 2    |
|    | 42       | M2107120  | BINDING BAND SG-130    | 6        | 6    | 6    |
|    | 43       | 2A006230  | LEFT WEIGHT LCF        | 1        | 1    | 1    |
|    | 44       | 2CJ06210  | STOPPER LCF,DRIVE      | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

This diagram is an exploded view of a mechanical assembly, showing various components and their relative positions. The parts are numbered 1 through 63, and some are labeled with codes like BBE, E07, E06, BAN, BAI, BAN, BHI, RDD, HAU, EAH, and KAM. The assembly includes a base plate (1), a central frame (3), a top cover (4), and various internal components like a motor (22), gears (23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63), and a handle (7). The diagram is a technical drawing with dashed lines indicating the assembly path.

FIG. 7 PAPER FEED-IN SECTION I

| SP | Ref. No. | Part. No. | Description                           | Quantity |      |      |
|----|----------|-----------|---------------------------------------|----------|------|------|
|    |          |           |                                       | 120V     | 230V | 240V |
| ●  | 1        | 2CJ00400  | BYPASS TABLE ASS'Y(INCH)              | 1        |      |      |
| ●  | 1        | 2CJ00390  | BYPASS TABLE ASS'Y(METRIC)            |          | 1    | 1    |
| ●  | 2        | •18505180 | ORIGINAL SIZE INDICATOR,BYPASS (INCH) | 1        |      |      |
| ●  | 2        | •2AC05160 | ORIGINAL SIZE INDICATOR,BYPASS(EUR)   |          | 1    | 1    |
| ●  | 3        | •2CJ06090 | UPPER TABLE,BYPASS                    | 1        | 1    | 1    |
| ●  | 4        | •2CJ06100 | INNER TABLE,BYPASS                    | 1        | 1    | 1    |
| ●  | 5        | •2CJ06110 | LOWER TABLE,BYPASS                    | 1        | 1    | 1    |
| ●  | 6        | •2CJ06120 | FRONT CURSOR,BYPASS                   | 1        | 1    | 1    |
| ●  | 7        | •2CJ06130 | REAR CURSOR,BYPASS                    | 1        | 1    | 1    |
|    | 8        | •33906880 | STOPPER,BYPASS TABLE                  | 2        | 2    | 2    |
| ●  | 9        | •33906990 | SWITCH,BYPASS SIZE DETECTION          | 1        | 1    | 1    |
|    | 10       | •2BC06750 | RACK,CURSOR                           | 2        | 2    | 2    |
|    | 11       | •2BC07860 | TERMINAL,PAPER SIZE DETECTION         | 1        | 1    | 1    |
| ●  | 12       | •33928111 | SIZE DETECTION PCB                    | 1        | 1    | 1    |
|    | 13       | •36727380 | WIRE,BYPASS UNIT                      | 1        | 1    | 1    |
|    | 14       | •63516110 | SPRING,TRANSFER                       | 2        | 2    | 2    |
| ●  | 15       | •65914120 | GEAR 18,IDLE DEVELOPING               | 1        | 1    | 1    |
| ●  | 16       | •2CJ07280 | FRONT CURSOR,BYPASS SUB               | 1        | 1    | 1    |
| ●  | 17       | •2CJ07290 | REAR CURSOR,BYPASS SUB                | 1        | 1    | 1    |
|    | 18       | M2104210  | EDGING,EDS-2                          | 2        | 2    | 2    |
|    | 19       | M2105720  | MINIATURE CLAMP,UAMS-05-2             | 2        | 2    | 2    |
|    | 20       | M2107120  | BINDING BAND SG-130                   | 3        | 3    | 3    |
|    | 21       | 2A006150  | SPRING,BYPASS LIFT                    | 1        | 1    | 1    |
| ●  | 22       | 33906630  | STOPPER 5,RING                        | 3        | 3    | 3    |
|    | 23       | 36707010  | FRONT FRAME,BYPASS                    | 1        | 1    | 1    |
|    | 24       | 36707020  | REAR FRAME,BYPASS                     | 1        | 1    | 1    |
|    | 25       | 36707030  | UPPER GUIDE,BYPASS                    | 1        | 1    | 1    |
|    | 26       | 36707040  | LOWER GUIDE,BYPASS                    | 1        | 1    | 1    |
| ●  | 27       | 36707050  | ROLLER,SB LEADING FEED                | 1        | 1    | 1    |
|    | 28       | 36707060  | UPPER SHAFT,SEPARATION                | 1        | 1    | 1    |
|    | 29       | 36707070  | SHAFT,JOINT                           | 1        | 1    | 1    |
|    | 30       | 36707080  | BUSHING,BYPASS                        | 1        | 1    | 1    |
|    | 31       | 36707090  | MOUNT,PAPER EMPTY                     | 1        | 1    | 1    |
| ●  | 32       | 36707103  | ACTUATOR,EMPTY SWITCH                 | 1        | 1    | 1    |
|    | 33       | 36707110  | SHAFT,BYPASS LIMITER                  | 1        | 1    | 1    |
|    | 34       | 75706040  | STOPRING PAPER FEED PULLEY            | 1        | 1    | 1    |
|    | 35       | 36707131  | SHAFT,BYPASS LIFT                     | 1        | 1    | 1    |
|    | 36       | 36707141  | LEVER,MOVING GUIDE                    | 1        | 1    | 1    |
|    | 37       | 2CJ07250  | FRONT MOUNT,BYPASS TABLE              | 1        | 1    | 1    |
|    | 38       | 36707210  | REAR MOUNT,BYPASS TABLE               | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 39       | G3006780  | BEARING 678ZZ                       | 2        | 2    | 2    |
| ●  | 40       | 36707270  | FILM,BYPASS                         | 1        | 1    | 1    |
|    | 41       | 36727090  | WIRE,BYPASS PAPER FEED              | 1        | 1    | 1    |
|    | 42       | 61706470  | SPRING,BYPASS SWITCH BACK           | 2        | 2    | 2    |
| ●  | 43       | 61706770  | UPPER PULLEY,BYPASS                 | 1        | 1    | 1    |
| ●  | 44       | 61706780  | LOWER PULLEY,BYPASS                 | 1        | 1    | 1    |
| ●  | 45       | 63227020  | SWITCH,FEED                         | 1        | 1    | 1    |
|    | 46       | 77607140  | TENSION PLATE FEED GUIDE            | 1        | 1    | 1    |
|    | 47       | 65707510  | SPRING,TENSION PAPER FEED           | 2        | 2    | 2    |
| ●  | 48       | 66006350  | SWITCH,CASSETTE LIFT                | 1        | 1    | 1    |
| ●  | 49       | 67322230  | BUSHING 8                           | 4        | 4    | 4    |
| ●  | 50       | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLER | 2        | 2    | 2    |
| ●  | 51       | 72107280  | IDLE GEAR 20                        | 3        | 3    | 3    |
| ●  | 52       | 72107531  | SPRING,LIMITTER                     | 1        | 1    | 1    |
| ●  | 53       | 72107710  | BOSE,LIMITTER                       | 1        | 1    | 1    |
| ●  | 54       | 72107730  | ONE-WAY GEAR 20                     | 1        | 1    | 1    |
| ●  | 55       | 72707190  | COLLAR, LIMITTER                    | 1        | 1    | 1    |
| ●  | 56       | 73210450  | BUSH, 6                             | 1        | 1    | 1    |
|    | 57       | 74306520  | JOINT,PULLEY DRIVE SHAFT            | 1        | 1    | 1    |
| ●  | 58       | 2CJ68140  | REGISTRATION GUIDE ASS'Y SP         | 1        | 1    | 1    |
|    | 59       | •2CJ07260 | GUIDE,BYPASS LIFT                   | 1        | 1    | 1    |
| ●  | 60       | •36707260 | PAD,BYPASS                          | 1        | 1    | 1    |
| ●  | 61       | •2A006250 | SHEET,BYPASS                        | 1        | 1    | 1    |
|    | 62       | •2CJ07270 | FILM,BYPASS LIFT                    | 2        | 2    | 2    |
|    | 63       | •36707270 | FILM,BYPASS                         | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

This diagram is an exploded view of a mechanical assembly, likely a door or window mechanism. It shows various components and their assembly points, indicated by dashed lines. The parts are numbered 1 through 50. Key labels include:

- BHO**: Bolt Head or similar fastener.
- BBC**: Bolt Base or similar component.
- BBE**: Bolt Base or similar component.
- HAI**: Handle Assembly or similar component.
- KAM**: Key Assembly or similar component.
- E05**, **E07**: Screws or bolts.
- 43**, **44**, **45**: Specific fasteners or components.

The assembly includes a main frame (1), a handle (4), a lock mechanism (12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50), and various internal components like springs (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50) and rollers (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50).

FIG. 8 PAPER FEED-IN SECTION II

| SP | Ref. No. | Part. No. | Description                             | Quantity |      |      |
|----|----------|-----------|-----------------------------------------|----------|------|------|
|    |          |           |                                         | 120V     | 230V | 240V |
| ●  | 1        | 2A006510  | UPPER ROLLER, VERTICAL CONVEYING        | 1        | 1    | 1    |
|    | 2        | 2A006140  | LOWER SPRING, PAPER FEED                | 2        | 2    | 2    |
| ●  | 3        | 45727501  | GEAR, TONER FEED ROLLER                 | 2        | 2    | 2    |
|    | 4        | 33906012  | UPPER HOUSING, PAPER FEED               | 2        | 2    | 2    |
|    | 5        | 33906030  | LOWER HOUSING, PAPER FEED               | 2        | 2    | 2    |
|    | 6        | 33906040  | SUPPORT PLATE, LEADING FEED PULLEY      | 2        | 2    | 2    |
|    | 7        | 33968191  | LOWER PAPER FEED SHAFT ASS'Y            | 2        | 2    | 2    |
| ●  | 8        | 33906060  | LOWER PULLEY, PAPER FEED                | 2        | 2    | 2    |
|    | 9        | 33906080  | SHAFT, LEADING FEED PULLEY              | 2        | 2    | 2    |
|    | 10       | 33906090  | LOWER LEVER, PAPER FEED PULLEY RELEASE  | 2        | 2    | 2    |
|    | 11       | 33906100  | REINFORCEMENT, PAPER FEED HOUSING       | 2        | 2    | 2    |
| ●  | 12       | 33906110  | CLUTCH, PAPER FEED                      | 2        | 2    | 2    |
| ●  | 13       | 33906150  | ACTUATOR, PAPER EMPTY                   | 2        | 2    | 2    |
| ●  | 14       | 33906160  | GEAR 16, PAPER FEED                     | 2        | 2    | 2    |
|    | 15       | 33906211  | VIBRATION INSULATOR, RELEASE LEVER      | 2        | 2    | 2    |
|    | 16       | 33906291  | UPPER REINFORCEMENT, HOUSING PAPER FEED | 2        | 2    | 2    |
| ●  | 17       | 33906630  | STOPPER 5, RING                         | 8        | 8    | 8    |
|    | 18       | 33927160  | WIRE, PAPER FEED UNIT                   | 2        | 2    | 2    |
|    | 19       | 36706220  | WEIGHT, LEADING FEED PULLEY             | 2        | 2    | 2    |
| ●  | 20       | 36706290  | PULLEY, PAPER FEED                      | 2        | 2    | 2    |
|    | 21       | 36706300  | SHAFT, PAPER FEED                       | 2        | 2    | 2    |
|    | 22       | 36706310  | BUSHING, PAPER FEED                     | 2        | 2    | 2    |
| ●  | 23       | 36706900  | TORQUE LIMITER, PAPER FEED              | 2        | 2    | 2    |
| ●  | 24       | 60906161  | PULLEY, PICK-UP                         | 2        | 2    | 2    |
|    | 25       | 60907880  | BUSHING, BYPASS SHAFT                   | 2        | 2    | 2    |
| ●  | 26       | 63511220  | STOP RING, 4                            | 2        | 2    | 2    |
|    | 27       | 63806290  | BUSHING, 6                              | 2        | 2    | 2    |
| ●  | 28       | 66006350  | SWITCH, CASSETTE LIFT                   | 4        | 4    | 4    |
| ●  | 29       | 66014120  | GEAR 14, MAGNET ROLLER                  | 2        | 2    | 2    |
| ●  | 30       | 66022190  | GEAR, 21 DEVELOPING                     | 2        | 2    | 2    |
| ●  | 31       | 67322230  | BUSHING 8                               | 2        | 2    | 2    |
| ●  | 32       | 71815110  | IDLE GEAR 18, SUB UNIT                  | 2        | 2    | 2    |
| ●  | 33       | 73210450  | BUSH, 6                                 | 2        | 2    | 2    |
| ●  | 34       | 75207370  | GEAR16 ORIGINAL FEEDBACK                | 2        | 2    | 2    |
| ●  | 35       | 75817010  | STATIC BRUSH FRONT TRANSFER             | 2        | 2    | 2    |
| ●  | 36       | 29806490  | GEAR 16T                                | 1        | 1    | 1    |
|    | 37       | M2105720  | MINIATURE CLAMP, UAMS-05-2              | 3        | 3    | 3    |
|    | 38       | 2AC27600  | WIRE, VERTICAL CONVEYING                | 1        | 1    | 1    |
| ●  | 39       | 33906140  | SWITCH, VERTICAL CONVEYING              | 1        | 1    | 1    |
|    | 40       | 33906620  | MOUNT BASE, PAPER FEED SWITCH           | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                    | Quantity |      |      |
|----|----------|-----------|--------------------------------|----------|------|------|
|    |          |           |                                | 120V     | 230V | 240V |
|    | 41       | 36706400  | LEFT GUIDE, VERTICAL CONVEYING | 1        | 1    | 1    |
|    | 42       | 2A017220  | RIGHT GUIDE FILM, DUPLEX       | 1        | 1    | 1    |
| ●  | 43       | 2AC06240  | CLUTCH, PAPER FEED             | 1        | 1    | 1    |
| ●  | 44       | 33906610  | BEARING, FEED                  | 2        | 2    | 2    |
| ●  | 45       | 2BC06980  | STOPPER 5                      | 1        | 1    | 1    |
| ●  | 46       | 63511220  | STOP RING, 4                   | 1        | 1    | 1    |
|    | 47       | 36706271  | UPPER GUIDE, DUPLEX FEED       | 1        | 1    | 1    |
|    | 48       | 36706280  | LOWER GUIDE, DUPLEX FEED       | 1        | 1    | 1    |
| ●  | 49       | 36706880  | FILM, CONFLUENCE GUIDE         | 2        | 2    | 2    |
|    | 50       | 2CJ05080  | LABEL, UNIT REPLACEMENT        | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG. 9 PAPER FEED-IN SECTION III

2CJ/2FA-1

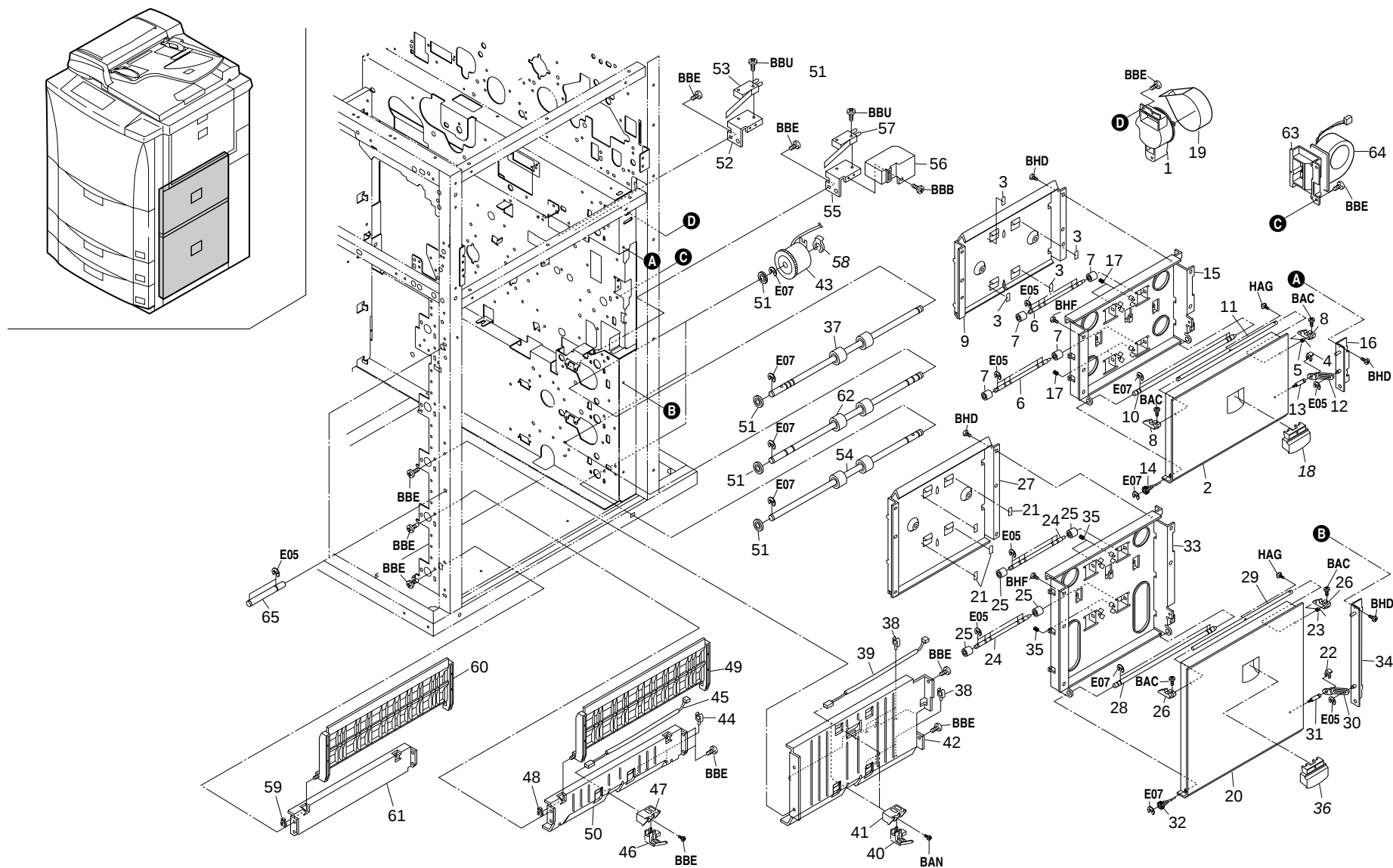


FIG. 9 PAPER FEED-IN SECTION III

| SP | Ref. No. | Part. No. | Description                               | Quantity |      |      |
|----|----------|-----------|-------------------------------------------|----------|------|------|
|    |          |           |                                           | 120V     | 230V | 240V |
| ●  | 1        | 2CJ07100  | DUCT, INHALATION                          | 1        | 1    | 1    |
| ●  | 2        | 2CJ06070  | UPPER COVER, VERTICAL CONVEYING           | 1        | 1    | 1    |
| ●  | 3        | 29812291  | CUSHION, CONTACT GLASS                    | 4        | 4    | 4    |
| ●  | 4        | 33906630  | STOPPER 5, RING                           | 1        | 1    | 1    |
|    | 5        | 33906640  | RIGHT SPRING, FEED RELEASE                | 1        | 1    | 1    |
|    | 6        | 33906651  | SHAFT, FEED PULLEY                        | 2        | 2    | 2    |
| ●  | 7        | 33906660  | RIGHT PULLEY, FEED                        | 4        | 4    | 4    |
|    | 8        | 33906670  | RIGHT HOOK, FEED RELEASE                  | 2        | 2    | 2    |
|    | 9        | 36706733  | UPPER GUIDE, VERTICAL CONVEYING           | 1        | 1    | 1    |
|    | 10       | 36706750  | SHAFT, VERTICAL CONVEYING FULCRUM         | 1        | 1    | 1    |
|    | 11       | 36706760  | SHAFT, VERTICAL CONVEYING RELEASE         | 1        | 1    | 1    |
|    | 12       | 36706770  | SUPPORT PLATE, VERTICAL CONVEYING RELEASE | 1        | 1    | 1    |
|    | 13       | 36706780  | PIN, VERTICAL CONVEYING RELEASE           | 1        | 1    | 1    |
|    | 14       | 36706800  | SPRING, VERTICAL CONVEYING DAMPER         | 1        | 1    | 1    |
|    | 15       | 36706811  | UPPER MOUNT, VERTICAL CONVEYING GUIDE     | 1        | 1    | 1    |
|    | 16       | 36706850  | UPPER REAR FRAME, VERTICAL CONVEYING      | 1        | 1    | 1    |
|    | 17       | 66106610  | SPRING, FEED                              | 4        | 4    | 4    |
| ●  | 18       | 68204180  | RIGHT HANDLE, FEED RELEASE(K M)           | 1        | 1    | 1    |
| ●  | 19       | 78627520  | DUCT FAN                                  | 1        | 1    | 1    |
| ●  | 20       | 2CJ06080  | LOWER COVER, VERTICAL CONVEYING           | 1        | 1    | 1    |
| ●  | 21       | 29812291  | CUSHION, CONTACT GLASS                    | 4        | 4    | 4    |
| ●  | 22       | 33906630  | STOPPER 5, RING                           | 1        | 1    | 1    |
|    | 23       | 33906640  | RIGHT SPRING, FEED RELEASE                | 1        | 1    | 1    |
|    | 24       | 33906651  | SHAFT, FEED PULLEY                        | 2        | 2    | 2    |
| ●  | 25       | 33906660  | RIGHT PULLEY, FEED                        | 4        | 4    | 4    |
|    | 26       | 33906670  | RIGHT HOOK, FEED RELEASE                  | 2        | 2    | 2    |
|    | 27       | 36706740  | LOWER GUIDE, VERTICAL CONVEYING           | 1        | 1    | 1    |
|    | 28       | 36706750  | SHAFT, VERTICAL CONVEYING FULCRUM         | 1        | 1    | 1    |
|    | 29       | 36706760  | SHAFT, VERTICAL CONVEYING RELEASE         | 1        | 1    | 1    |
|    | 30       | 36706770  | SUPPORT PLATE, VERTICAL CONVEYING RELEASE | 1        | 1    | 1    |
|    | 31       | 36706780  | PIN, VERTICAL CONVEYING RELEASE           | 1        | 1    | 1    |
|    | 32       | 36706800  | SPRING, VERTICAL CONVEYING DAMPER         | 1        | 1    | 1    |
|    | 33       | 36706820  | LOWER MOUNT, VERTICAL CONVEYING GUIDE     | 1        | 1    | 1    |
|    | 34       | 36706860  | LOWER REAR FRAME, VERTICAL CONVEYING      | 1        | 1    | 1    |
|    | 35       | 66106610  | SPRING, FEED                              | 4        | 4    | 4    |
| ●  | 36       | 68204180  | RIGHT HANDLE, FEED RELEASE(K M)           | 1        | 1    | 1    |
| ●  | 37       | 2A006500  | ROLLER, VERTICAL CONVEYING MIDDLE         | 1        | 1    | 1    |
|    | 38       | M2105720  | MINIATURE CLAMP, UAMS-05-2                | 6        | 6    | 6    |
|    | 39       | 2AC27600  | WIRE, VERTICAL CONVEYING                  | 2        | 2    | 2    |
| ●  | 40       | 33906140  | SWITCH, VERTICAL CONVEYING                | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
|    | 41       | 33906620  | MOUNT BASE, PAPER FEED SWITCH            | 2        | 2    | 2    |
|    | 42       | 36706190  | LEFT GUIDE B, VERTICAL CONVEYING         | 1        | 1    | 1    |
| ●  | 43       | 2AC06240  | CLUTCH, PAPER FEED                       | 3        | 3    | 3    |
|    | 44       | M2105720  | MINIATURE CLAMP, UAMS-05-2               | 3        | 3    | 3    |
|    | 45       | 2AC27600  | WIRE, VERTICAL CONVEYING                 | 1        | 1    | 1    |
| ●  | 46       | 33906140  | SWITCH, VERTICAL CONVEYING               | 1        | 1    | 1    |
|    | 47       | 33906620  | MOUNT BASE, PAPER FEED SWITCH            | 1        | 1    | 1    |
| ●  | 48       | 33906630  | STOPPER 5, RING                          | 1        | 1    | 1    |
|    | 49       | 33906700  | GUIDE, CONFLUENCE                        | 1        | 1    | 1    |
|    | 50       | 33906780  | LEFT GUIDE, FEED                         | 1        | 1    | 1    |
| ●  | 51       | 33906610  | BEARING, FEED                            | 6        | 6    | 6    |
|    | 52       | 36706790  | MOUNT, VERTICAL CONVEYING RELEASE SWITCH | 1        | 1    | 1    |
| ●  | 53       | 61727540  | INTERLOCK SWITCH B                       | 1        | 1    | 1    |
| ●  | 54       | 33906730  | ROLLER C, FEED                           | 1        | 1    | 1    |
|    | 55       | 36706790  | MOUNT, VERTICAL CONVEYING RELEASE SWITCH | 1        | 1    | 1    |
|    | 56       | 36706831  | COVER, VERTICAL CONVEYING RELEASE SWITCH | 1        | 1    | 1    |
| ●  | 57       | 61727540  | INTERLOCK SWITCH B                       | 1        | 1    | 1    |
| ●  | 58       | 2BC06980  | STOPPER 5                                | 3        | 3    | 3    |
| ●  | 59       | 33906630  | STOPPER 5, RING                          | 1        | 1    | 1    |
|    | 60       | 33906700  | GUIDE, CONFLUENCE                        | 1        | 1    | 1    |
|    | 61       | 68202140  | LOWER RIGHT STAY                         | 1        | 1    | 1    |
| ●  | 62       | 36706260  | ROLLER B, VERTICAL CONVEYING             | 1        | 1    | 1    |
|    | 63       | 2A007150  | DUCT, SEPARATION JOINT                   | 1        | 1    | 1    |
| ●  | 64       | 78627520  | DUCT FAN                                 | 1        | 1    | 1    |
|    | 65       | 36706840  | PIN, VERTICAL CONVEYING HOOK             | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.10 PAPER FEED-IN SECTION IV

2CJ/2FA-1

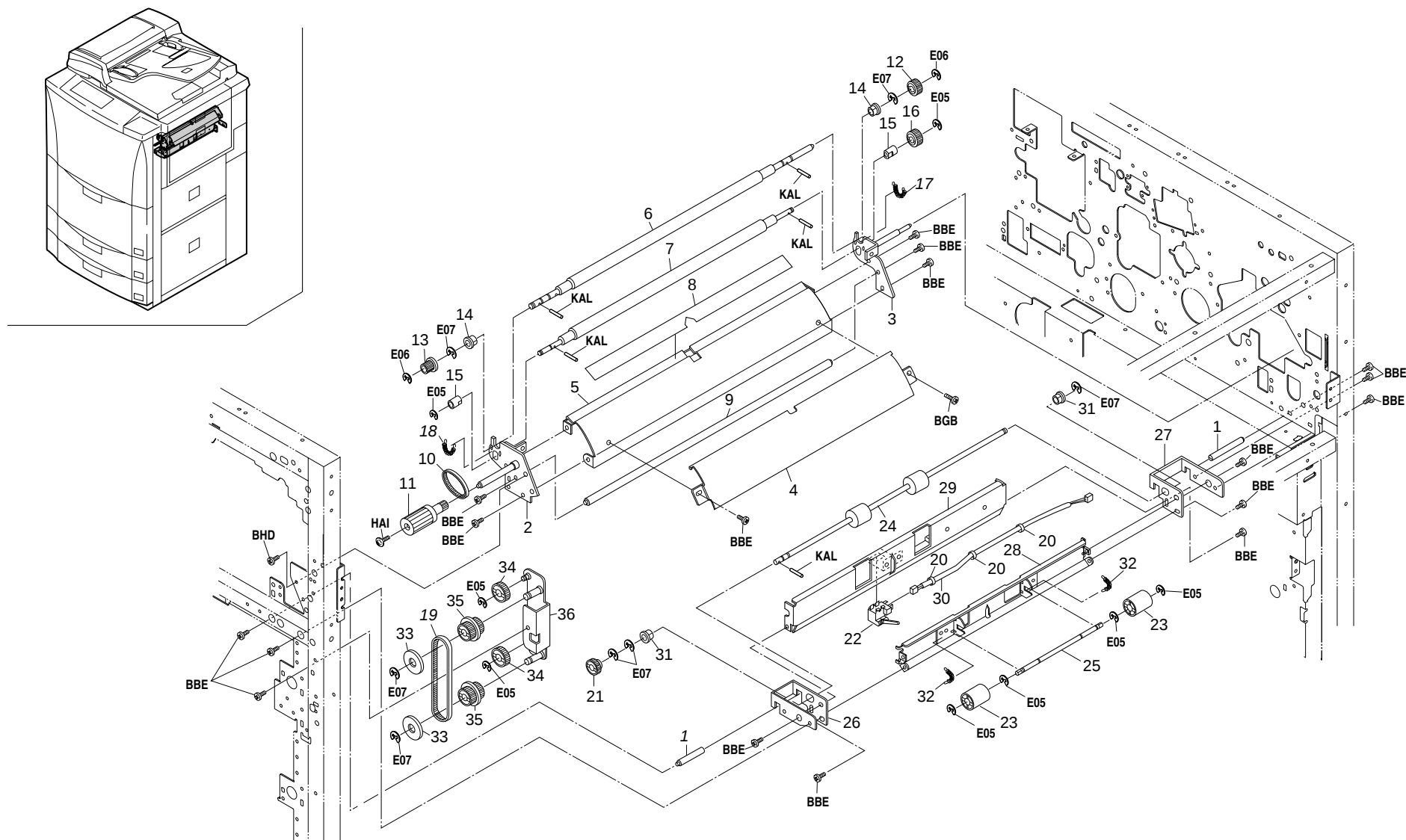


FIG.10 PAPER FEED-IN SECTION IV

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
|    | 1        | 36706240  | REAR RETAINING PIN,FEED             | 2        | 2    | 2    |
|    | 2        | 36706010  | UPPER FRONT FRAME,FEED              | 1        | 1    | 1    |
|    | 3        | 36706020  | UPPER REAR FRAME,FEED               | 1        | 1    | 1    |
|    | 4        | 36706030  | UPPER RIGHT GUIDE,FEED              | 1        | 1    | 1    |
|    | 5        | 36706040  | UPPER LEFT GUIDE,FEED               | 1        | 1    | 1    |
|    | 6        | 36706050  | UPPER ROLLER,FEED                   | 1        | 1    | 1    |
| ●  | 7        | 36706060  | LOWER ROLLER,FEED                   | 1        | 1    | 1    |
| ●  | 8        | 36706180  | FILM,FEED                           | 1        | 1    | 1    |
|    | 9        | 36706320  | UPPER STAY,FEED                     | 1        | 1    | 1    |
| ●  | 10       | 36706410  | BELT,FEED HANDLE                    | 1        | 1    | 1    |
|    | 11       | 36706420  | HANDLE,FEED                         | 1        | 1    | 1    |
| ●  | 12       | 36706530  | UPPER GEAR 16,REGISTRATION          | 1        | 1    | 1    |
| ●  | 13       | 65722030  | PULLEY 22,FEED                      | 1        | 1    | 1    |
| ●  | 14       | 67322230  | BUSHING 8                           | 2        | 2    | 2    |
| ●  | 15       | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLER | 2        | 2    | 2    |
| ●  | 16       | 73210370  | GEAR 18,LOOP                        | 1        | 1    | 1    |
|    | 17       | 2A006310  | UPPER REAR SPRING,FEED              | 1        | 1    | 1    |
|    | 18       | 2A006300  | UPPER FRONT SPRING,FEED             | 1        | 1    | 1    |
| ●  | 19       | 36706390  | BELT,FEED DRIVE                     | 1        | 1    | 1    |
|    | 20       | M0207000  | BINDING BAND,KB-100-1               | 3        | 3    | 3    |
| ●  | 21       | 29806490  | GEAR 16T                            | 1        | 1    | 1    |
| ●  | 22       | 2A027720  | SWITCH,FEED                         | 1        | 1    | 1    |
| ●  | 23       | 33906660  | RIGHT PULLEY,FEED                   | 2        | 2    | 2    |
| ●  | 24       | 36706141  | LEFT ROLLER,FEED                    | 1        | 1    | 1    |
|    | 25       | 36706150  | SHAFT,FEED PULLEY                   | 1        | 1    | 1    |
|    | 26       | 36706331  | LOWER FRONT FRAME,FEED              | 1        | 1    | 1    |
|    | 27       | 36706341  | LOWER REAR FRAME,FEED               | 1        | 1    | 1    |
|    | 28       | 36706350  | LOWER RIGHT GUIDE,FEED              | 1        | 1    | 1    |
|    | 29       | 36706360  | LOWER LEFT GUIDE,FEED               | 1        | 1    | 1    |
|    | 30       | 36727390  | WIRE,FEED                           | 1        | 1    | 1    |
| ●  | 31       | 67322230  | BUSHING 8                           | 2        | 2    | 2    |
|    | 32       | 77706461  | PRESSING SPRING                     | 2        | 2    | 2    |
| ●  | 33       | 72407330  | PULLEY,PF GEAR 30                   | 2        | 2    | 2    |
| ●  | 34       | 29816080  | GEAR 20,IDLE                        | 2        | 2    | 2    |
| ●  | 35       | 33522090  | GEAR 22/32,FEED                     | 2        | 2    | 2    |
|    | 36       | 36706370  | MOUNT,FEED DRIVE                    | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.11 PAPER CONVEYING SECTION I (KM-6330)

2CJ/2FA-1

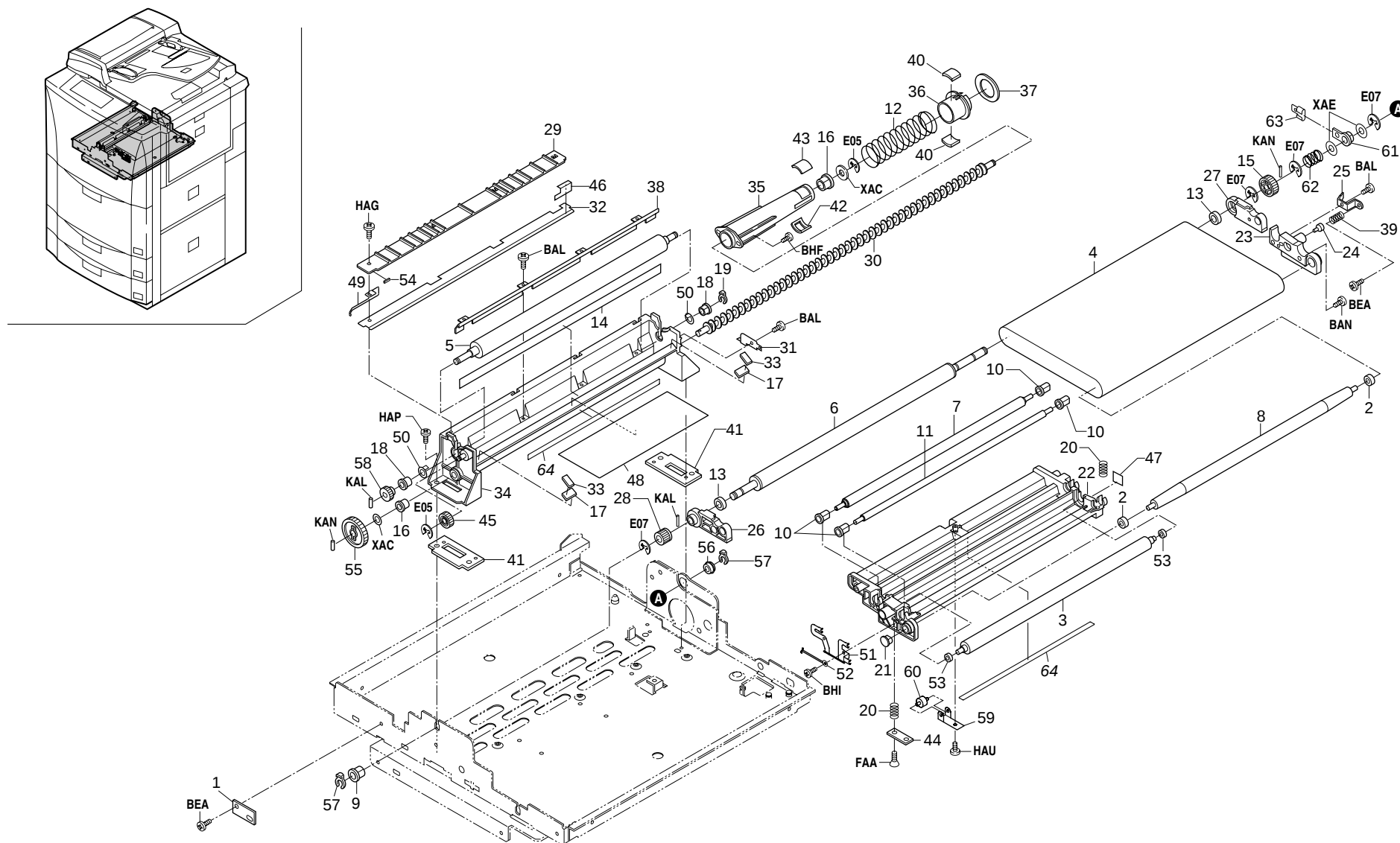


FIG.11 PAPER CONVEYING SECTION I (KM-6330)

| SP | Ref. No. | Part. No. | Description                               | Quantity |      |      |
|----|----------|-----------|-------------------------------------------|----------|------|------|
|    |          |           |                                           | 120V     | 230V | 240V |
|    | 1        | 36720640  | FRONT POSITIONING PLATE, FIXING (KM-6330) | 1        | 1    | 1    |
|    | 2        | G3001360  | BEARING 686ZZ (KM-6330)                   | 2        | 2    | 2    |
| ●  | 3        | 2A016020  | ROLLER, TRANSFER (KM-6330)                | 1        | 1    | 1    |
| ●  | 4        | 36793281  | PARTS, BELT TRANSFER(S P) (KM-6330)       | 1        | 1    | 1    |
| ●  | 5        | 2A016040  | BRUSH, BELT CLEANING (KM-6330)            | 1        | 1    | 1    |
| ●  | 6        | 2CJ16010  | ROLLER, BELT DRIVE (KM-6330)              | 1        | 1    | 1    |
| ●  | 7        | 2A016061  | ROLLER, MIDDLE (KM-6330)                  | 1        | 1    | 1    |
| ●  | 8        | 2A016070  | ROLLER, IDLE (KM-6330)                    | 1        | 1    | 1    |
| ●  | 9        | 49028112  | BUSHING 8, LOWER REG. ROLLER (KM-6330)    | 1        | 1    | 1    |
| ●  | 10       | 2A016100  | BUSHING, MIDDLE ROLLER (KM-6330)          | 4        | 4    | 4    |
| ●  | 11       | 2A016111  | FRONT ROLLER, TRANSFER (KM-6330)          | 1        | 1    | 1    |
|    | 12       | 48527520  | SPRING, CASSETTE (KM-6330)                | 1        | 1    | 1    |
| ●  | 13       | 45592554  | BEARING 688ADD (KM-6330)                  | 2        | 2    | 2    |
|    | 14       | 2A016120  | SEAL, BELT CLEANING (KM-6330)             | 1        | 1    | 1    |
| ●  | 15       | 45728115  | IDLE GEAR 22 (KM-6330)                    | 1        | 1    | 1    |
| ●  | 16       | 49028116  | BUSHING 6, CLEANING UNIT (KM-6330)        | 2        | 2    | 2    |
| ●  | 17       | 36718360  | SPONGE B, CLEANING (KM-6330)              | 2        | 2    | 2    |
| ●  | 18       | 29806810  | BUSHING, 6 REGISTRATION (KM-6330)         | 2        | 2    | 2    |
| ●  | 19       | 2BC06990  | STOPPER 5, RING (KM-6330)                 | 1        | 1    | 1    |
|    | 20       | 35316030  | SPRING, TRANSFER (KM-6330)                | 2        | 2    | 2    |
| ●  | 21       | 36716240  | BUSHING, IDLE ROLLER (KM-6330)            | 1        | 1    | 1    |
|    | 22       | 36716263  | STAY, TRANSFER (KM-6330)                  | 1        | 1    | 1    |
|    | 23       | 36716271  | RETAINER, TRANSFER ROLLER (KM-6330)       | 1        | 1    | 1    |
| ●  | 24       | 36716290  | ELECTRODE, TRANSFER (KM-6330)             | 1        | 1    | 1    |
|    | 25       | 36716300  | ELECTRODE B, TRANSFER (KM-6330)           | 1        | 1    | 1    |
|    | 26       | 36716311  | FRONT FRAME, TURN (KM-6330)               | 1        | 1    | 1    |
|    | 27       | 36716321  | REAR FRAME, TURN (KM-6330)                | 1        | 1    | 1    |
| ●  | 28       | 36716360  | GEAR 15, CLEANING DRIVE (KM-6330)         | 1        | 1    | 1    |
|    | 29       | 36716383  | REAR GUIDE, TRANSFER (KM-6330)            | 1        | 1    | 1    |
|    | 30       | 36716390  | SPIRAL, BELT CLEANING (KM-6330)           | 1        | 1    | 1    |
| ●  | 31       | 36716411  | ELECTRODE, BRUSH (KM-6330)                | 1        | 1    | 1    |
| ●  | 32       | 36793670  | PARTS, SEAL CLEANING(SP) (KM-6330)        | 1        | 1    | 1    |
| ●  | 33       | 36718400  | LOWER SPONGE, BLADE (KM-6330)             | 2        | 2    | 2    |
|    | 34       | 36716481  | HOUSING, BELT CLEANING (KM-6330)          | 1        | 1    | 1    |
|    | 35       | 36716490  | NOZZLE, DISPOSAL (KM-6330)                | 1        | 1    | 1    |
|    | 36       | 36716510  | SHUTTER, BELT CLEANING (KM-6330)          | 1        | 1    | 1    |
|    | 37       | 36716530  | SHIELD A, SHUTTER (KM-6330)               | 1        | 1    | 1    |
| ●  | 38       | 36716610  | SCRAPER, BELT CLEANING (KM-6330)          | 1        | 1    | 1    |
|    | 39       | 36716670  | SPRING, TRANSFER ELECTRODE (KM-6330)      | 1        | 1    | 1    |
|    | 40       | 36716750  | SHIELD, DISPOSAL DUCT (KM-6330)           | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                             | Quantity |      |      |
|----|----------|-----------|-----------------------------------------|----------|------|------|
|    |          |           |                                         | 120V     | 230V | 240V |
|    | 41       | 36716800  | SPACER, BELT CLEANING (KM-6330)         | 2        | 2    | 2    |
|    | 42       | 36716810  | SEAL A, NOZZLE (KM-6330)                | 1        | 1    | 1    |
|    | 43       | 36716820  | SEAL B, NOZZLE (KM-6330)                | 1        | 1    | 1    |
|    | 44       | 36716840  | SUPPORT PLATE, TRANSFER (KM-6330)       | 1        | 1    | 1    |
| ●  | 45       | 36716850  | GEAR 17, CLEANING IDLE (KM-6330)        | 1        | 1    | 1    |
|    | 46       | 36716900  | REAR SPONGE, TRANSFER (KM-6330)         | 1        | 1    | 1    |
|    | 47       | 36716920  | FILM, TRANSFER SPRING (KM-6330)         | 1        | 1    | 1    |
|    | 48       | 36716930  | FILM, TRANSFER (KM-6330)                | 1        | 1    | 1    |
|    | 49       | 36716940  | GROUND PLATE, BELT CLEANING (KM-6330)   | 1        | 1    | 1    |
| ●  | 50       | 2A016130  | SEAL, CLEANING WIND SHIELD (KM-6330)    | 2        | 2    | 2    |
| ●  | 51       | 2A016300  | GROUND PLATE A, MIDDLE ROLLER (KM-6330) | 1        | 1    | 1    |
|    | 52       | 36727650  | GROUND WIRE, TRANSFER BELT (KM-6330)    | 1        | 1    | 1    |
|    | 53       | 63520170  | BUSHING, PRESSING ROLLER (KM-6330)      | 2        | 2    | 2    |
|    | 54       | 63814660  | UPPER SEAL, DOCTOR BLADE (KM-6330)      | 1        | 1    | 1    |
| ●  | 55       | 45771201  | GEAR 36, PC CLUTCH (KM-6330)            | 1        | 1    | 1    |
|    | 56       | 72114530  | BUSHING, SPIRAL (KM-6330)               | 1        | 1    | 1    |
|    | 57       | 75706040  | STOPRING PAPER FEED PULLEY (KM-6330)    | 2        | 2    | 2    |
| ●  | 58       | 75915120  | GEAR 16, SUB DEV. UNIT (KM-6330)        | 1        | 1    | 1    |
|    | 59       | 68720170  | MOUNT, FEED SHIFT PULLEY (KM-6330)      | 1        | 1    | 1    |
| ●  | 60       | 68720160  | PULLEY, FEED SHIFT (KM-6330)            | 1        | 1    | 1    |
|    | 61       | 74718091  | BUSHING CLEANING UNIT (KM-6330)         | 1        | 1    | 1    |
|    | 62       | 48528213  | SPRING, FIXING UNIT SOL (KM-6330)       | 1        | 1    | 1    |
|    | 63       | 2A016310  | TERMINAL A, DRIVE ROLLER (KM-6330)      | 1        | 1    | 1    |
|    | 64       | 2BC05270  | LABEL B, UNIT REPLACEMENT (KM-6330)     | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.12 PAPER CONVEYING SECTION I (KM-7530)

2CJ/2FA-1

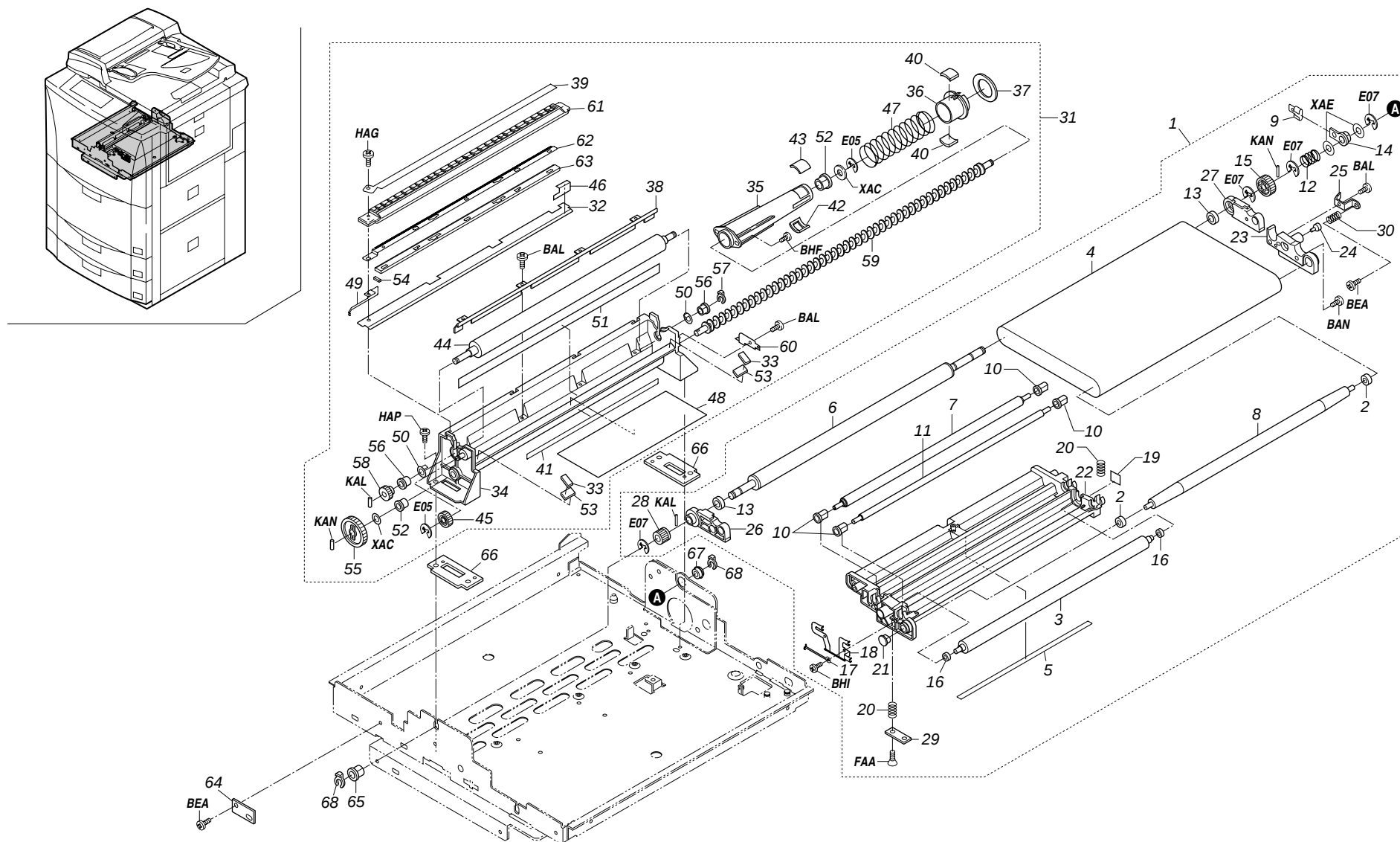


FIG.12 PAPER CONVEYING SECTION I (KM-7530)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                                    | Quantity |      |      |
|----|----------|-----------|------------------------------------------------|----------|------|------|
|    |          |           |                                                | 120V     | 230V | 240V |
| ●  | 1        | 2FA93160  | PARTS, TRANSFER BELT ASS'Y, SP (KM-7530)       | 1        | 1    | 1    |
|    | 2        | •G3001360 | BEARING 686ZZ (KM-7530)                        | 2        | 2    | 2    |
| ●  | 3        | •2A016020 | ROLLER, TRANSFER (KM-7530)                     | 1        | 1    | 1    |
| ●  | 4        | •36793281 | PARTS, BELT TRANSFER(S P) (KM-7530)            | 1        | 1    | 1    |
|    | 5        | •2BC05270 | LABEL B, UNIT REPLACEMENT (KM-7530)            | 1        | 1    | 1    |
| ●  | 6        | •2FA16050 | ROLLER, BELT DRIVE (KM-7530)                   | 1        | 1    | 1    |
| ●  | 7        | •2A016061 | ROLLER, MIDDLE (KM-7530)                       | 1        | 1    | 1    |
| ●  | 8        | •2A016070 | ROLLER, IDLE (KM-7530)                         | 1        | 1    | 1    |
|    | 9        | •2A016310 | TERMINAL A, DRIVE ROLLER (KM-7530)             | 1        | 1    | 1    |
| ●  | 10       | •2A016100 | BUSHING, MIDDLE ROLLER (KM-7530)               | 4        | 4    | 4    |
| ●  | 11       | •2A016111 | FRONT ROLLER, TRANSFER (KM-7530)               | 1        | 1    | 1    |
|    | 12       | •48528213 | SPRING, FIXING UNIT SOL (KM-7530)              | 1        | 1    | 1    |
| ●  | 13       | •45592554 | BEARING 688ADD (KM-7530)                       | 2        | 2    | 2    |
|    | 14       | •74718091 | BUSHING CLEANING UNIT (KM-7530)                | 1        | 1    | 1    |
| ●  | 15       | •45728115 | IDLE GEAR 22 (KM-7530)                         | 1        | 1    | 1    |
|    | 16       | •63520170 | BUSHING, PRESSING ROLLER (KM-7530)             | 2        | 2    | 2    |
|    | 17       | •36727650 | GROUND WIRE, TRANSFER BELT (KM-7530)           | 1        | 1    | 1    |
| ●  | 18       | •2A016300 | GROUND PLATE A, MIDDLE ROLLER (KM-7530)        | 1        | 1    | 1    |
|    | 19       | •36716920 | FILM, TRANSFER SPRING (KM-7530)                | 1        | 1    | 1    |
|    | 20       | •35316030 | SPRING, TRANSFER (KM-7530)                     | 2        | 2    | 2    |
| ●  | 21       | •36716240 | BUSHING, IDLE ROLLER (KM-7530)                 | 1        | 1    | 1    |
|    | 22       | •36716263 | STAY, TRANSFER (KM-7530)                       | 1        | 1    | 1    |
|    | 23       | •36716271 | RETAINER, TRANSFER ROLLER (KM-7530)            | 1        | 1    | 1    |
| ●  | 24       | •36716290 | ELECTRODE, TRANSFER (KM-7530)                  | 1        | 1    | 1    |
|    | 25       | •36716300 | ELECTRODE B, TRANSFER (KM-7530)                | 1        | 1    | 1    |
|    | 26       | •36716311 | FRONT FRAME, TURN (KM-7530)                    | 1        | 1    | 1    |
|    | 27       | •36716321 | REAR FRAME, TURN (KM-7530)                     | 1        | 1    | 1    |
| ●  | 28       | •36716360 | GEAR 15, CLEANING DRIVE (KM-7530)              | 1        | 1    | 1    |
|    | 29       | •36716840 | SUPPORT PLATE, TRANSFER (KM-7530)              | 1        | 1    | 1    |
|    | 30       | •36716670 | SPRING, TRANSFER ELECTRODE (KM-7530)           | 1        | 1    | 1    |
| ●  | 31       | 2FA93150  | PARTS, BRUSH BELT CLEANING ASS'Y, SP (KM-7530) | 1        | 1    | 1    |
| ●  | 32       | •36793670 | PARTS, SEAL CLEANING(SP) (KM-7530)             | 1        | 1    | 1    |
| ●  | 33       | •36718400 | LOWER SPONGE, BLADE (KM-7530)                  | 2        | 2    | 2    |
|    | 34       | •36716481 | HOUSING, BELT CLEANING (KM-7530)               | 1        | 1    | 1    |
|    | 35       | •36716490 | NOZZLE, DISPOSAL (KM-7530)                     | 1        | 1    | 1    |
|    | 36       | •36716510 | SHUTTER, BELT CLEANING (KM-7530)               | 1        | 1    | 1    |
|    | 37       | •36716530 | SHIELD A, SHUTTER (KM-7530)                    | 1        | 1    | 1    |
| ●  | 38       | •36716610 | SCRAPER, BELT CLEANING (KM-7530)               | 1        | 1    | 1    |
| ●  | 39       | •2FA16060 | REAR FILM, TRANSFER CLEANING (KM-7530)         | 1        | 1    | 1    |
|    | 40       | •36716750 | SHIELD, DISPOSAL DUCT (KM-7530)                | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

| SP | Ref. No. | Part. No. | Description                                    | Quantity |      |      |
|----|----------|-----------|------------------------------------------------|----------|------|------|
|    |          |           |                                                | 120V     | 230V | 240V |
|    | 41       | •2BC05270 | LABEL B, UNIT REPLACEMENT (KM-7530)            | 1        | 1    | 1    |
|    | 42       | •36716810 | SEAL A, NOZZLE (KM-7530)                       | 1        | 1    | 1    |
|    | 43       | •36716820 | SEAL B, NOZZLE (KM-7530)                       | 1        | 1    | 1    |
| ●  | 44       | •2A016040 | BRUSH, BELT CLEANING (KM-7530)                 | 1        | 1    | 1    |
| ●  | 45       | •36716850 | GEAR 17, CLEANING IDLE (KM-7530)               | 1        | 1    | 1    |
|    | 46       | •36716900 | REAR SPONGE, TRANSFER (KM-7530)                | 1        | 1    | 1    |
|    | 47       | •48527520 | SPRING, CASSETTE (KM-7530)                     | 1        | 1    | 1    |
|    | 48       | •36716930 | FILM, TRANSFER (KM-7530)                       | 1        | 1    | 1    |
|    | 49       | •36716940 | GROUND PLATE, BELT CLEANING (KM-7530)          | 1        | 1    | 1    |
|    | 50       | •2A016130 | SEAL, CLEANING WIND SHIELD (KM-7530)           | 2        | 2    | 2    |
|    | 51       | •2A016120 | SEAL, BELT CLEANING (KM-7530)                  | 1        | 1    | 1    |
| ●  | 52       | •49028116 | BUSHING 6, CLEANING UNIT (KM-7530)             | 2        | 2    | 2    |
| ●  | 53       | •36718360 | SPONGE B, CLEANING (KM-7530)                   | 2        | 2    | 2    |
|    | 54       | •63814660 | UPPER SEAL, DOCTOR BLADE (KM-7530)             | 1        | 1    | 1    |
| ●  | 55       | •45771201 | GEAR 36, PC CLUTCH (KM-7530)                   | 1        | 1    | 1    |
| ●  | 56       | •29806810 | BUSHING, 6 REGISTRATION (KM-7530)              | 2        | 2    | 2    |
| ●  | 57       | •2BC06990 | STOPPER 5, RING (KM-7530)                      | 1        | 1    | 1    |
| ●  | 58       | •75915120 | GEAR 16, SUB DEV. UNIT (KM-7530)               | 1        | 1    | 1    |
|    | 59       | •36716390 | SPIRAL, BELT CLEANING (KM-7530)                | 1        | 1    | 1    |
| ●  | 60       | •36716411 | ELECTRODE, BRUSH (KM-7530)                     | 1        | 1    | 1    |
|    | 61       | •2FA16020 | REAR GUIDE, TRANSFER (KM-7530)                 | 1        | 1    | 1    |
| ●  | 62       | •2FA16030 | REAR BRUSH, TRANSFER CLEANING (KM-7530)        | 1        | 1    | 1    |
|    | 63       | •2FA16040 | REAR HOLDER, BRUSH TRANSFER CLEANING (KM-7530) | 1        | 1    | 1    |
|    | 64       | 36720640  | FRONT POSITIONING PLATE, FIXING (KM-7530)      | 1        | 1    | 1    |
| ●  | 65       | 49028112  | BUSHING 8, LOWER REG. ROLLER (KM-7530)         | 1        | 1    | 1    |
|    | 66       | 36716800  | SPACER, BELT CLEANING (KM-7530)                | 2        | 2    | 2    |
|    | 67       | 72114530  | BUSHING, SPIRAL (KM-7530)                      | 1        | 1    | 1    |
|    | 68       | 75706040  | STOPPING PAPER FEED PULLEY (KM-7530)           | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.13 PAPER CONVEYING SECTION II

2CJ/2FA-1

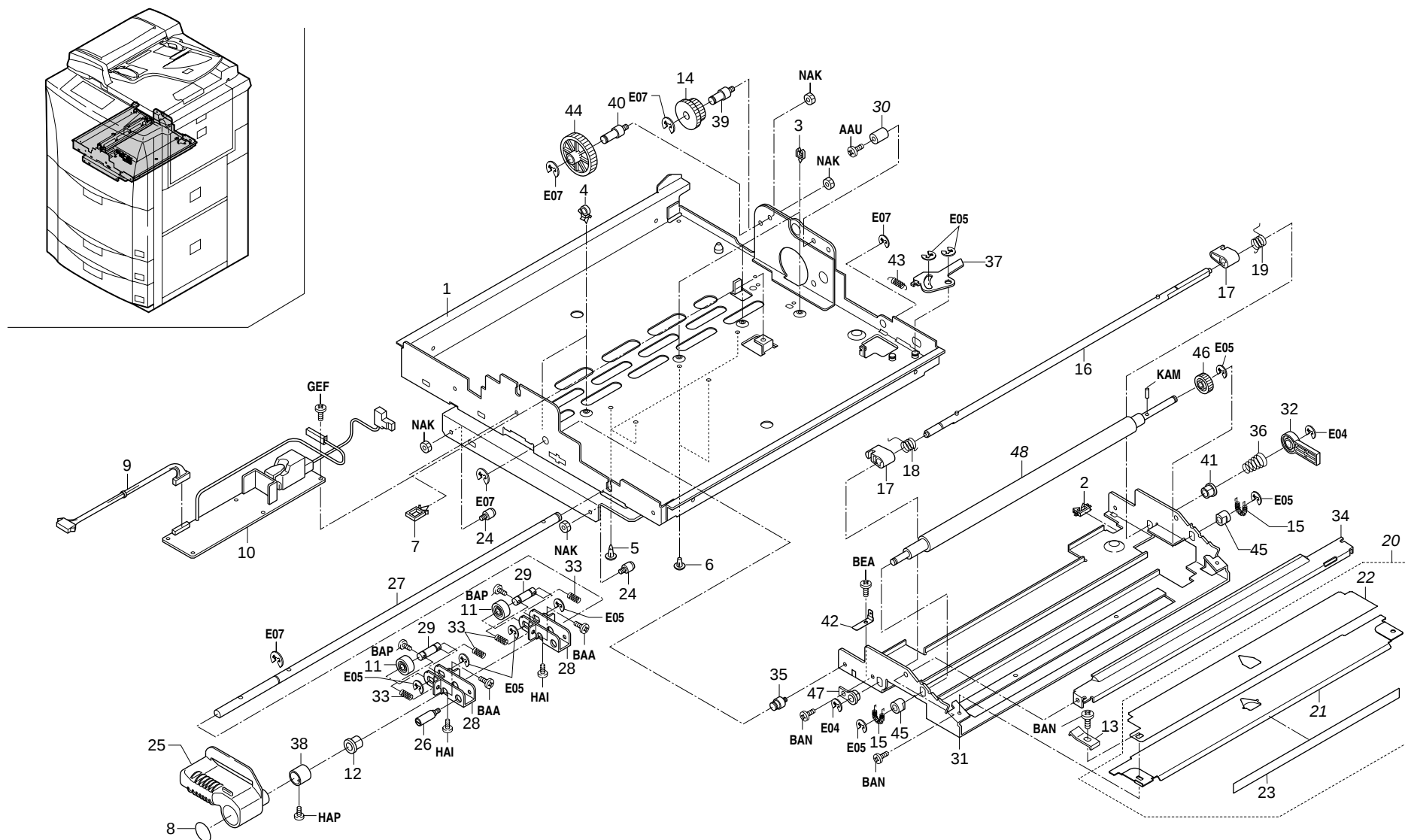


FIG.13 PAPER CONVEYING SECTION II

| SP | Ref. No. | Part. No. | Description                           | Quantity |      |      |
|----|----------|-----------|---------------------------------------|----------|------|------|
|    |          |           |                                       | 120V     | 230V | 240V |
|    | 1        | 36716123  | BASE,CONVEYING                        | 1        | 1    | 1    |
|    | 2        | M2104210  | EDGING,EDS-2                          | 1        | 1    | 1    |
|    | 3        | M2105740  | MINIATURE CLAMP,UAMS-05S-2            | 3        | 3    | 3    |
|    | 4        | M2107120  | BINDING BAND SG-130                   | 2        | 2    | 2    |
|    | 5        | M2108640  | SPACER,KGLS-10RT(KITAGAWA)            | 3        | 3    | 3    |
|    | 6        | M2108870  | SPACER,KGPS-10RF(KITAGAWA)            | 2        | 2    | 2    |
|    | 7        | M2109230  | WIRE SADDLE,LWS-3S(KITAGAWA)          | 1        | 1    | 1    |
|    | 8        | 2A005090  | LABEL,CONVEYING RELEASE(EUR)          | 1        | 1    | 1    |
|    | 9        | 2A027500  | JUNCTION WIRING,TRANSFER BELT         | 1        | 1    | 1    |
| ●  | 10       | 2A028091  | TRANSFER BELT HIGH VOLTAGE PCB        | 1        | 1    | 1    |
|    | 11       | 48927324  | PULLEY,CLEANING UNIT                  | 2        | 2    | 2    |
| ●  | 12       | 49028101  | BUSH 8                                | 1        | 1    | 1    |
|    | 13       | 36716960  | GROUND PLATE,TRANSFER                 | 1        | 1    | 1    |
| ●  | 14       | 29820200  | GEAR,FULCRUM                          | 1        | 1    | 1    |
|    | 15       | 77706461  | PRESSING SPRING                       | 2        | 2    | 2    |
|    | 16       | 36768220  | SHAFT BELT PRESSURE ASS'Y             | 1        | 1    | 1    |
|    | 17       | 36716150  | CAM,BELT PRESSURE                     | 2        | 2    | 2    |
|    | 18       | 36716160  | FRONT SPRING,PRESSURE                 | 1        | 1    | 1    |
|    | 19       | 36716170  | REAR SPRING,PRESSURE                  | 1        | 1    | 1    |
| ●  | 20       | 2CJ68131  | REGISTRATION GUIDE ASS'Y SP           | 1        | 1    | 1    |
|    | 21       | *2CJ16050 | LOWER GUIDE,REGISTRATION              | 1        | 1    | 1    |
|    | 22       | *2CJ16060 | LOWER FILM,REGISTRATION               | 1        | 1    | 1    |
| ●  | 23       | *36706580 | RIGHT FILM,RESISTANCE                 | 1        | 1    | 1    |
|    | 24       | 36708290  | FRONT PIN,IMAGE FORMATION POSITIONING | 2        | 2    | 2    |
|    | 25       | 36716032  | HANDLE,CONVEYING                      | 1        | 1    | 1    |
|    | 26       | 36716040  | PIN,RELEASE RETAINING                 | 1        | 1    | 1    |
|    | 27       | 36716091  | SHAFT,TRANSFER RELEASE                | 1        | 1    | 1    |
|    | 28       | 36716100  | SUPPORT PLATE,TRANSFER RELEASE        | 2        | 2    | 2    |
|    | 29       | 36716110  | SHAFT,RELEASE PULLEY                  | 2        | 2    | 2    |
|    | 30       | 72906070  | BUSHING 4,REGISTRATION                | 1        | 1    | 1    |
|    | 31       | 36716131  | BASE,TRANSFER                         | 1        | 1    | 1    |
|    | 32       | 36716180  | LEVER,BELT PRESSURE                   | 1        | 1    | 1    |
|    | 33       | 36716330  | SPRING,TRANSFER PRESSING              | 4        | 4    | 4    |
|    | 34       | 36716470  | LOWER FRONT GUIDE,TRANSFER            | 1        | 1    | 1    |
|    | 35       | 36716540  | PIN,TRANSFER FULCRUM                  | 1        | 1    | 1    |
|    | 36       | 36716570  | SPRING,LEVER PRESSURE                 | 1        | 1    | 1    |
|    | 37       | 36716590  | STOPPER,TRANSFER RELEASE              | 1        | 1    | 1    |
|    | 38       | 36716600  | SPACER,CONVEYING HANDLE               | 1        | 1    | 1    |
|    | 39       | 36716700  | PIN 45,TRANSFER                       | 1        | 1    | 1    |
|    | 40       | 36716710  | PIN 25/32,TRANSFER                    | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
|    | 41       | 60907880  | BUSHING,BYPASS SHAFT                | 1        | 1    | 1    |
|    | 42       | 61716260  | TERMINAL A,TC CATCHER               | 1        | 1    | 1    |
|    | 43       | 63706260  | SPRING,STACK BYPASS GEAR            | 1        | 1    | 1    |
| ●  | 44       | 67322050  | GEAR 45 DEVELOPING DRIVE            | 1        | 1    | 1    |
| ●  | 45       | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLER | 2        | 2    | 2    |
| ●  | 46       | 73210370  | GEAR 18,LOOP                        | 1        | 1    | 1    |
| ●  | 47       | 74718091  | BUSHING CLEANING UNIT               | 1        | 1    | 1    |
| ●  | 48       | 36706520  | LOWER ROLLER,REGISTRATION           | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.



FIG.14 OPTICAL SECTION I

| SP | Ref. No. | Part. No. | Description                    | Quantity |      |      |
|----|----------|-----------|--------------------------------|----------|------|------|
|    |          |           |                                | 120V     | 230V | 240V |
| ●  | 1        | 2A301020  | SCANNER DRIVE ASS'Y            | 1        | 1    | 1    |
|    | 2        | M1203510  | OPEN BUSHING,OCB-1000          | 1        | 1    | 1    |
|    | 3        | M2104250  | EDGING,EDS-17L(KITAGAWA)       | 5        | 5    | 5    |
|    | 4        | M2105730  | MINIATURE CLAMP,UAMS-07-0      | 2        | 2    | 2    |
|    | 5        | 36512430  | BASE RUBBER,SCANNER SECTION    | 4        | 4    | 4    |
|    | 6        | M2108490  | SPACER,KGLS-12RT               | 2        | 2    | 2    |
|    | 7        | M2109010  | WIRE SADDLE,WS-2NS             | 2        | 2    | 2    |
|    | 8        | M2109230  | WIRE SADDLE,LWS-3S(KITAGAWA)   | 1        | 1    | 1    |
| ●  | 9        | 18314080  | PULLEY,MOVING IDLE             | 2        | 2    | 2    |
| ●  | 10       | 2AR12200  | FILM,FFC                       | 1        | 1    | 1    |
|    | 11       | 76610320  | PIN TENSION PULLEY             | 4        | 4    | 4    |
|    | 12       | 75712080  | MIRROR HOLDER                  | 4        | 4    | 4    |
|    | 13       | 2AC12230  | MOUNT,RELEASE SWITCH           | 1        | 1    | 1    |
|    | 14       | 2AC12360  | GUIDE,RELEASE SWITCH           | 1        | 1    | 1    |
|    | 15       | 2AC12370  | SWITCH,RELEASE DETECTION       | 1        | 1    | 1    |
|    | 16       | 2AC12380  | SPRING,RELEASE SWITCH          | 1        | 1    | 1    |
| ●  | 17       | 35327400  | SWITCH,FEED                    | 1        | 1    | 1    |
|    | 18       | 2AC12121  | LOWER MIRROR FRAME A,SCANNER   | 1        | 1    | 1    |
|    | 19       | 2AC12130  | REFLECTOR,SCANNER              | 1        | 1    | 1    |
| ●  | 20       | 2AC12140  | MIRROR A                       | 1        | 1    | 1    |
| ●  | 21       | 2AC12150  | MIRROR B                       | 2        | 2    | 2    |
|    | 22       | 2AC12160  | MIRROR FRAME B                 | 1        | 1    | 1    |
| ●  | 23       | 2AC12170  | WIRE,SCANNER                   | 1        | 1    | 1    |
|    | 24       | 2AC12180  | ADJUSTING PLATE,SCANNER WIRE   | 2        | 2    | 2    |
|    | 25       | 2AC12210  | SHAFT,SCANNER DRIVE            | 1        | 1    | 1    |
|    | 26       | 2AC12250  | MOUNT,SCANNER MOTOR            | 1        | 1    | 1    |
|    | 27       | 2AC12261  | LIGHT SHIELD,PI                | 1        | 1    | 1    |
|    | 28       | 2AC12270  | GUIDE FFC1                     | 1        | 1    | 1    |
|    | 29       | 2AC12300  | HOLDER FFC                     | 1        | 1    | 1    |
|    | 30       | 2AC12400  | ADJUSTING PLATE B,MIRROR FRAME | 1        | 1    | 1    |
|    | 31       | 2AC12410  | SPACER,RETAINING PIN           | 1        | 1    | 1    |
| ●  | 32       | 2AC12420  | WIRE S,SCANNER                 | 1        | 1    | 1    |
|    | 33       | 2AC12440  | GROUND PLATE,INVERTER          | 1        | 1    | 1    |
| ●  | 34       | 2A093012  | PARTS,ASS'Y ISU(SP) (KM-6330)  | 1        | 1    | 1    |
| ●  | 34       | 2FA68030  | ISU ASS'Y (KM-7530)            | 1        | 1    | 1    |
|    | 35       | 2AV27200  | WIRE,SCANNER INVERTER          | 1        | 1    | 1    |
| ●  | 36       | 2BC12150  | LAMP,SCANNER                   | 1        | 1    | 1    |
|    | 37       | 2AC12110  | UPPER MIRROR FRAME A,SCANNER   | 1        | 1    | 1    |
|    | 38       | 2AC12240  | COVER,INVERTER                 | 1        | 1    | 1    |
| ●  | 39       | 2A012060  | MOTOR,SCANNER (KM-6330)        | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                          | Quantity |      |      |
|----|----------|-----------|--------------------------------------|----------|------|------|
|    |          |           |                                      | 120V     | 230V | 240V |
| ●  | 39       | 2FA12010  | MOTOR,SCANNER (KM-7530)              | 1        | 1    | 1    |
|    | 40       | 2A012130  | MOUNT,SCANNER PULLEY                 | 2        | 2    | 2    |
|    | 41       | 2CJ27110  | WIRE,SCANNER UNIT                    | 1        | 1    | 1    |
| ●  | 42       | 2BC28120  | INVERTER PCB                         | 1        | 1    | 1    |
|    | 43       | 2CJ12020  | COVER,ISU                            | 1        | 1    | 1    |
|    | 44       | 2A312020  | MOUNT BASE,ORIGINAL DETECTION SENSOR | 2        | 1    | 1    |
|    | 45       | 18526340  | GROUND PLATE,LCD                     | 2        | 2    | 2    |
|    | 46       | 2A327350  | WIRE,ORIGINAL SIZE DETECTION(INCH)   | 1        |      |      |
|    | 47       | 2A327360  | WIRE,ORIGINAL SIZE DETECTION(METRIC) |          | 1    | 1    |
|    | 48       | 2A105180  | LABEL,CAUTION CONTACT GLASS          | 1        | 1    | 1    |
| ●  | 49       | 28107400  | BEARING,688ZZNR                      | 2        | 2    | 2    |
|    | 50       | 29912420  | HOLDER,WIRE ROPE                     | 2        | 2    | 2    |
| ●  | 51       | 33522100  | BELT 117,VERTICAL CONVEYING          | 1        | 1    | 1    |
| ●  | 52       | 2BC12120  | PULLEY,SCANNER                       | 8        | 8    | 8    |
| ●  | 53       | 2BC06980  | STOPPER 5                            | 1        | 1    | 1    |
| ●  | 54       | 35912060  | PULLEY,SCANNER DRUM                  | 2        | 2    | 2    |
|    | 55       | 35912210  | SPRING,MIRROR HOLDER                 | 2        | 2    | 2    |
| ●  | 56       | 35912340  | PULLEY,SCANNER DRIVE                 | 1        | 1    | 1    |
|    | 57       | 35912360  | GUIDE FFC2                           | 1        | 1    | 1    |
| ●  | 58       | 35927290  | SENSOR,ORIGINAL DETECTION            | 2        | 1    | 1    |
| ●  | 59       | 2AV12450  | SLIDER,SCANNER                       | 8        | 8    | 8    |
|    | 60       | 2BC12160  | UPPER FILM,SCANNER                   | 1        | 1    | 1    |
|    | 61       | 66212080  | MOUNT,SCANNER SWITCH                 | 1        | 1    | 1    |
| ●  | 62       | 72127100  | PI SWITCH,OPTICAL SECTION            | 1        | 1    | 1    |
|    | 63       | 36708090  | GROUND PLATE,STAY DRUM (KM-6330)     |          | 7    | 7    |
|    | 63       | 36708090  | GROUND PLATE,STAY DRUM (KM-7530)     | 7        | 7    | 7    |
|    | 64       | 72112520  | TENSION SPRING,SCANNER WIRE          | 2        | 2    | 2    |
|    | 65       | 18526211  | GROUND PLATE A,NOISE                 |          | 1    | 1    |
|    | 66       | 33927590  | CORE 7-15X18                         |          | 2    | 2    |
|    | 67       | M2505170  | CLAMP,GNK-2N(NIKKO)                  |          | 2    | 2    |
|    | 68       | 2CJ26100  | MOUNT,DF CONNECTOR                   | 1        | 1    | 1    |
|    | 69       | 2CJ27130  | SHIELD A,GASKET                      |          | 1    |      |
|    | 70       | 2CJ25060  | MOUNT,INNER COVER                    | 1        | 1    | 1    |
|    | 71       | 2FA27080  | GROUND WIRE,COVER CCD (KM-7530)      | 1        | 1    | 1    |
|    | 72       | 18526340  | GROUND PLATE,LCD (KM-7530)           | 1        | 1    | 1    |
|    | 73       | 2FA12020  | SPRING,SCANNER DRIVE SHAFT (KM-7530) | 1        | 1    | 1    |
|    | 74       | M2104350  | EDGING,EDS-0607M(KITAGAWA)           | 1        | 1    | 1    |

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- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.15 OPTICAL SECTION II

2CJ/2FA-1

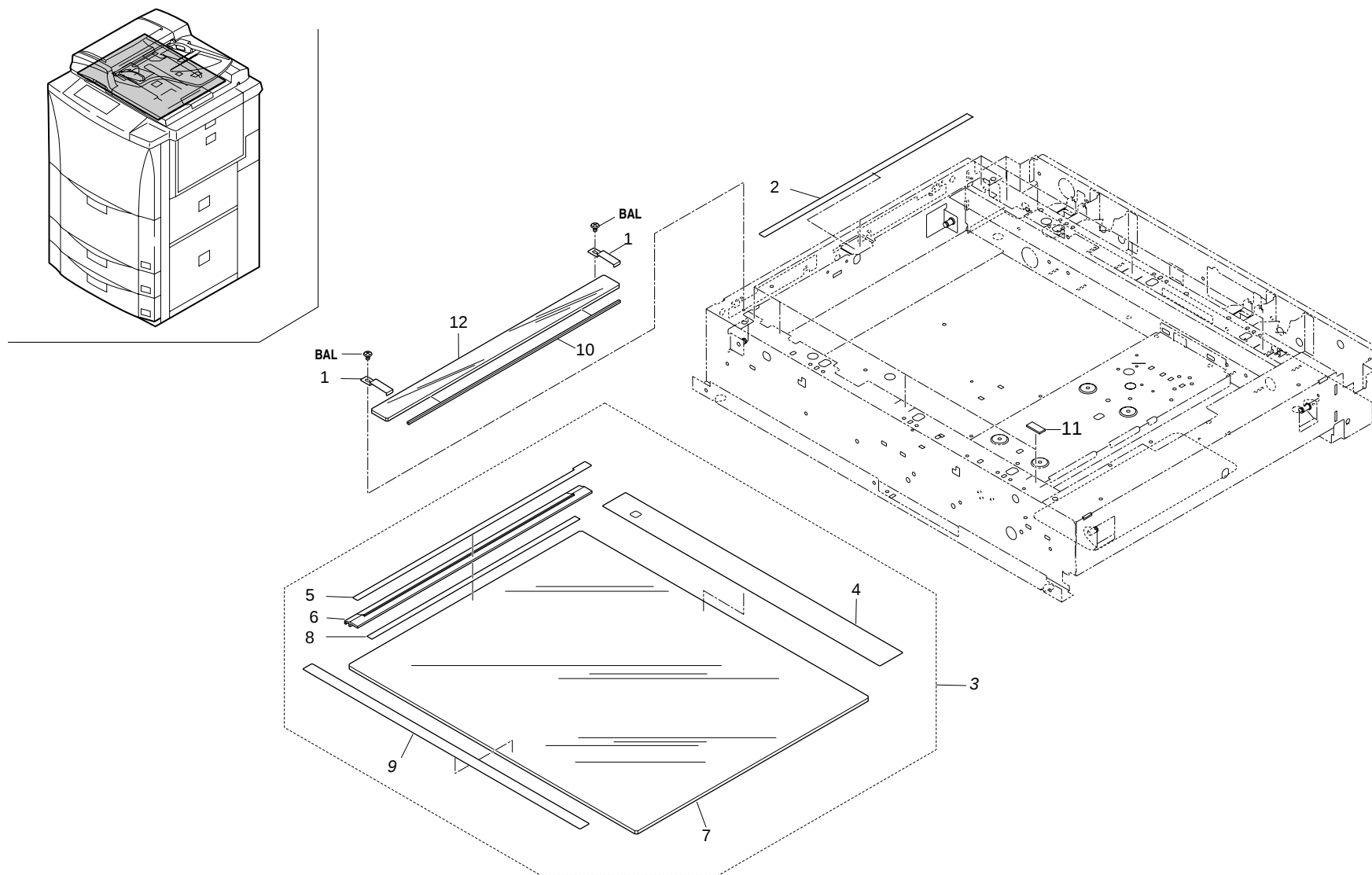


FIG.15 OPTICAL SECTION II

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                           | Quantity |      |      |
|----|----------|-----------|---------------------------------------|----------|------|------|
|    |          |           |                                       | 120V     | 230V | 240V |
| ●  | 1        | 2AC12280  | HOLDER,ADF CONTACT GLASS              | 2        | 2    | 2    |
|    | 2        | 2AC12430  | FILM,GLASS DUST SHIELD                | 1        | 1    | 1    |
|    | 3        | 2BC93200  | PARTS,CONTACT GLASS,METRIC(SP)        |          | 1    | 1    |
|    | 3        | 2BC93210  | PARTS,CONTACT GLASS,INCH(SP)          | 1        |      |      |
|    | 4        | •2AV12470 | REAR ORIGINAL SIZE INDICATOR(INCH)    | 1        |      |      |
|    | 4        | •2AV12460 | REAR ORIGINAL SIZE INDICATOR(METRIC)  |          | 1    | 1    |
|    | 5        | •2AV12491 | LABEL,ORIGINAL SIZE INDICATOR(INCH)   | 1        |      |      |
|    | 5        | •2AV12481 | LABEL,ORIGINAL SIZE INDICATOR(METRIC) |          | 1    | 1    |
|    | 6        | •2A305070 | LEFT ORIGINAL SIZE INDICATOR          | 1        | 1    | 1    |
|    | 7        | •35912010 | CONTACT GLASS                         | 1        | 1    | 1    |
|    | 8        | •2BC12130 | STANDARD PLATE,SHADING                | 1        | 1    | 1    |
|    | 9        | •2A612350 | FRONT SEAL,CONTACT GLASS              | 1        | 1    | 1    |
| ●  | 10       | 35912531  | SPONGE,ORIGINAL SIZE INDICATOR        | 1        | 1    | 1    |
| ●  | 11       | 29812291  | CUSHION,CONTACT GLASS                 | 9        | 9    | 9    |
| ●  | 12       | 35911450  | CONTACT GLASS,ADF (KM-6330)           | 1        | 1    | 1    |
| ●  | 12       | 2FA12030  | CONTACT GLASS,ADF (KM-7530)           | 1        | 1    | 1    |

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- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.16 IMAGE FORMATION SECTION I

2CJ/2FA-1

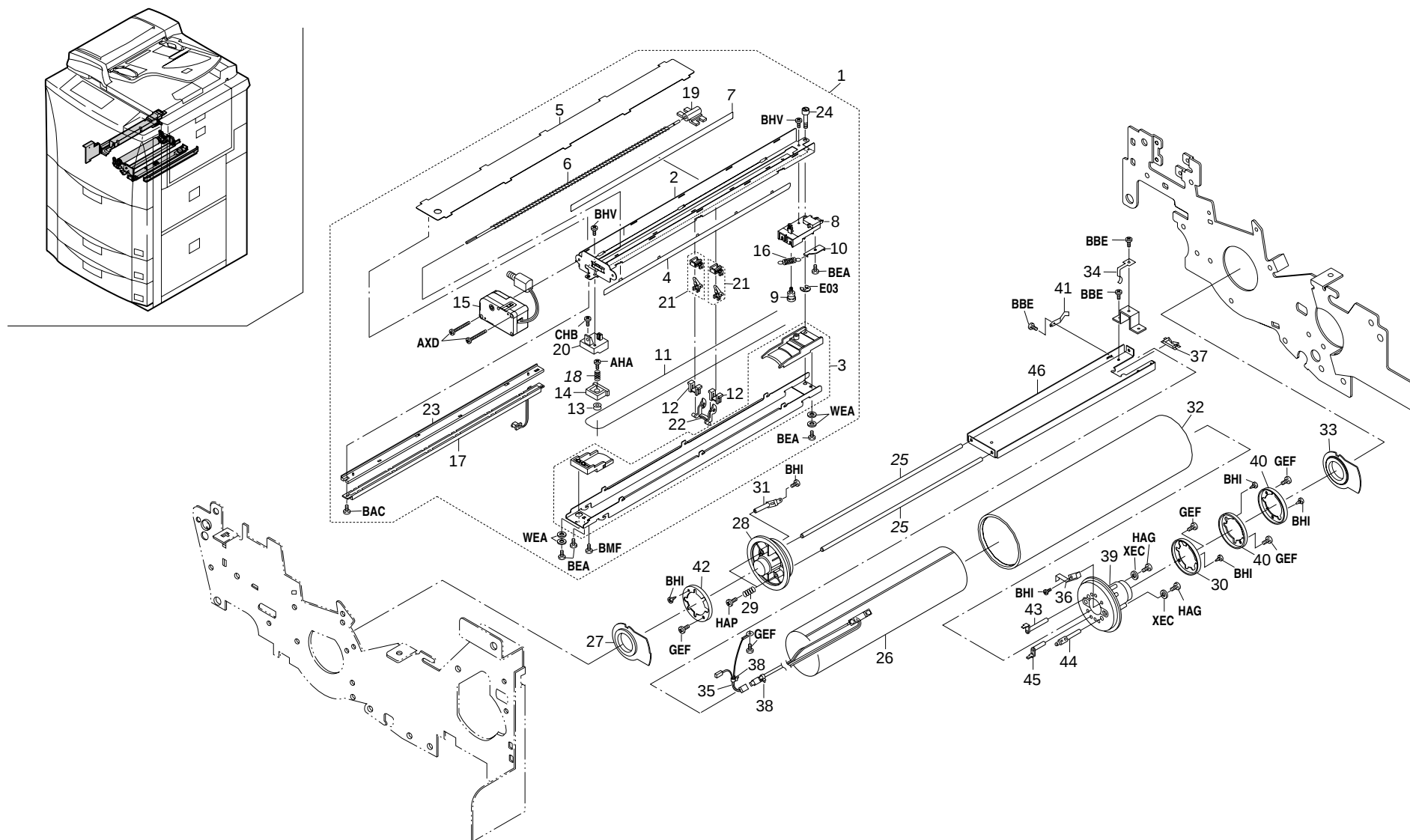


FIG.16 IMAGE FORMATION SECTION I

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 2CJ00170  | MAIN CHARGER ASS'Y (KM-6330)        | 1        | 1    | 1    |
| ●  | 1        | 2FA00150  | MAIN CHARGER ASS'Y (KM-7530)        | 1        | 1    | 1    |
|    | 2        | •2A010011 | BASE,MAIN CHARGER                   | 1        | 1    | 1    |
| ●  | 3        | •2A068171 | GRID ASS'Y                          | 1        | 1    | 1    |
|    | 4        | •2A010030 | INNER SHIELD,MC                     | 1        | 1    | 1    |
|    | 5        | •2A010040 | SHEET,DUCT                          | 1        | 1    | 1    |
|    | 6        | •2A010081 | SPIRAL,CHARGER CLEANING             | 1        | 1    | 1    |
|    | 7        | •2BC05150 | LABEL,UNIT REPLACEMENT              | 1        | 1    | 1    |
| ●  | 8        | •36710050 | REAR HOUSING,MC (KM-6330)           | 1        | 1    | 1    |
| ●  | 8        | •2FA10010 | REAR HOUSING,MC (KM-7530)           | 1        | 1    | 1    |
| ●  | 9        | •33910230 | PIN CHARGER                         | 1        | 1    | 1    |
|    | 10       | •36710100 | TERMINAL,MAIN CHARGER               | 1        | 1    | 1    |
| ●  | 11       | •2AR10160 | WIRE,MAIN CHARGER                   | 1        | 1    | 1    |
| ●  | 12       | •2A068220 | MC CLEANING PAD ASS'Y (KM-6330)     | 2        | 2    | 2    |
| ●  | 12       | •2FA68120 | MC CLEANING PAD ASS'Y (KM-7530)     | 2        | 2    | 2    |
|    | 13       | •2A010140 | PULLEY,MAIN CHARGER ADJUSTMENT      | 1        | 1    | 1    |
|    | 14       | •2A010151 | MOVING BASE,MAIN CHARGER ADJUSTMENT | 1        | 1    | 1    |
| ●  | 15       | •2A027780 | UNIT,CLEANING MOTOR                 | 1        | 1    | 1    |
|    | 16       | •48527200 | SPRING,CHARGER                      | 1        | 1    | 1    |
| ●  | 17       | •36908040 | LAMP,CLEANING LAMP                  | 1        | 1    | 1    |
|    | 18       | •36716670 | SPRING,TRANSFER ELECTRODE           | 1        | 1    | 1    |
|    | 19       | •33917211 | WORK PLATE,CLEANING SLIDER          | 1        | 1    | 1    |
| ●  | 20       | •36710041 | FRONT HOUSING,MC                    | 1        | 1    | 1    |
| ●  | 21       | •36768071 | CHARGER CLEANING SLIDER ASS'Y       | 2        | 2    | 2    |
| ●  | 22       | •36768081 | GRID CLEANING PAD ASS'Y             | 1        | 1    | 1    |
|    | 23       | •36710230 | INSULATING PLATE,CLEANING LAMP      | 1        | 1    | 1    |
|    | 24       | •36710271 | RETAINING PIN,MAIN CHARGER          | 1        | 1    | 1    |
|    | 25       | 36708470  | SHAFT,DRUM                          | 2        | 2    | 2    |
| ●  | 26       | 2A060080  | HEATER,DRUM                         | 1        | 1    | 1    |
|    | 27       | 2A008310  | FRONT RETAINER,DRUM                 | 1        | 1    | 1    |
|    | 28       | 36708020  | FRONT FLANGE,DRUM                   | 1        | 1    | 1    |
|    | 29       | 36708070  | SPRING,FLANGE                       | 2        | 2    | 2    |
| ●  | 30       | 36708190  | ELECTRODE B,DRUM HEATER             | 1        | 1    | 1    |
|    | 31       | 36708390  | TERMINAL BASE B,DRUM HEATER         | 1        | 1    | 1    |
| ●  | 32       | 2A082010  | SET,DRUM FOR 6230                   | 1        | 1    | 1    |
|    | 33       | 2A008300  | REAR RETAINER,DRUM                  | 1        | 1    | 1    |
|    | 34       | 36708480  | GROUND PLATE A,DRUM                 | 1        | 1    | 1    |
|    | 35       | 36727191  | JUNCTION WIRING,DRUM FLANGE         | 1        | 1    | 1    |
|    | 36       | 36708491  | GROUND PLATE B,DRUM                 | 1        | 1    | 1    |
|    | 37       | M2104210  | EDGING,EDS-2                        | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                 | Quantity |      |      |
|----|----------|-----------|-----------------------------|----------|------|------|
|    |          |           |                             | 120V     | 230V | 240V |
|    | 38       | M2107120  | BINDING BAND SG-130         | 2        | 2    | 2    |
|    | 39       | 2CJ08010  | REAR FLANGE,DRUM            | 1        | 1    | 1    |
| ●  | 40       | 36708040  | ELECTRODE A,DRUM HEATER     | 2        | 2    | 2    |
|    | 41       | 36708090  | GROUND PLATE,STAY DRUM      | 1        | 1    | 1    |
| ●  | 42       | 36708190  | ELECTRODE B,DRUM HEATER     | 1        | 1    | 1    |
|    | 43       | 36708380  | TERMINAL BASE A,DRUM HEATER | 1        | 1    | 1    |
|    | 44       | 36708400  | TERMINAL BASE C,DRUM HEATER | 1        | 1    | 1    |
|    | 45       | 36708410  | TERMINAL BASE D,DRUM HEATER | 1        | 1    | 1    |
|    | 46       | 36708460  | MOUNT,DRUM                  | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

[illegible]

FIG.17 IMAGE FORMATION SECTION II

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
|    | 1        | 2A013011  | BASE,LSU                                 | 1        | 1    | 1    |
|    | 2        | 78618510  | SPRING RETAINER LEVER                    | 2        | 2    | 2    |
|    | 3        | M2104210  | EDGING,EDS-2                             | 2        | 2    | 2    |
|    | 4        | M2104250  | EDGING,EDS-17L(KITAGAWA)                 | 1        | 1    | 1    |
|    | 5        | M2107120  | BINDING BAND SG-130                      | 11       | 11   | 11   |
|    | 6        | M2107250  | BAND,RSG-100(KITAGAWA)                   | 1        | 1    | 1    |
|    | 7        | 2A006120  | UPPER GUIDE,REGISTRATION                 | 1        | 1    | 1    |
|    | 8        | 2A008030  | LEFT STAY,IMAGE FORMATION                | 1        | 1    | 1    |
|    | 9        | 2A008220  | REAR FRAME,IMAGE FORMATION               | 1        | 1    | 1    |
|    | 10       | 2A008320  | REAR RETAINER,DRUM BEARING               | 1        | 1    | 1    |
|    | 11       | 2A008330  | FRONT RETAINER,DRUM BEARING              | 1        | 1    | 1    |
|    | 12       | 2CJ10010  | FRONT POSITIONING PLATE,MAIN CHARGER     | 1        | 1    | 1    |
|    | 13       | 2A010070  | REAR POSITIONING PLATE,MAIN CHARGER      | 1        | 1    | 1    |
|    | 14       | 2A014500  | FRONT HOLDER,DRUM                        | 1        | 1    | 1    |
|    | 15       | 2A014510  | REAR HOLDER,DRUM                         | 1        | 1    | 1    |
|    | 16       | 2A014520  | REAR LID,DRUM HOLDER                     | 1        | 1    | 1    |
|    | 17       | 2A014530  | FRONT LID,DRUM HOLDER                    | 1        | 1    | 1    |
|    | 18       | 2A014550  | TERMINAL,DEVELOPING BIAS                 | 2        | 2    | 2    |
|    | 19       | 2A027430  | WIRE,IMAGE FORMATION UNIT                | 1        | 1    | 1    |
| ●  | 20       | 2A027570  | SWITCH,DUPLEX CONVEYING                  | 1        | 1    | 1    |
|    | 21       | 48128606  | PIN,WIRE TENSION                         | 2        | 2    | 2    |
|    | 22       | 29422110  | TERMINAL BASE(GND),DRUM                  | 1        | 1    | 1    |
| ●  | 23       | 29806490  | GEAR 16T                                 | 1        | 1    | 1    |
| ●  | 24       | 3AK16240  | TORQUE LIMITER,MIDDLE DRIVE              | 1        | 1    | 1    |
|    | 25       | 33408341  | PIN,DRUM RETAINING                       | 2        | 2    | 2    |
| ●  | 26       | 36701012  | REAR DRUM ELECTRODE WIRE ASS'Y           | 1        | 1    | 1    |
| ●  | 27       | 36701021  | FRONT DRUM ELECTRODE WIRE ASS'Y          | 1        | 1    | 1    |
| ●  | 28       | 36706511  | UPPER ROLLER,REGISTRATION                | 1        | 1    | 1    |
| ●  | 29       | 36706530  | UPPER GEAR 16,REGISTRATION               | 1        | 1    | 1    |
|    | 30       | 36706870  | RETAINER,TORQUE LIMITER                  | 1        | 1    | 1    |
|    | 31       | 36708150  | SPACER,ELECTRODE                         | 1        | 1    | 1    |
|    | 32       | 36708211  | FRONT FRAME,IMAGE FORMATION              | 1        | 1    | 1    |
|    | 33       | 36708240  | RIGHT STAY,IMAGE FORMATION               | 1        | 1    | 1    |
|    | 34       | 36708250  | MOUNT,IMAGE FORMATION WIRE               | 1        | 1    | 1    |
|    | 35       | 36708300  | LEFT REAR PIN,IMAGE FORMATION POSITIONIN | 1        | 1    | 1    |
|    | 36       | 36708330  | RIGHT REAR PIN,IMAGE FORMATION POSITIONI | 1        | 1    | 1    |
| ●  | 37       | 36710290  | PLATE SPRING,MC HOLDER                   | 2        | 2    | 2    |
|    | 38       | 36714190  | REAR GUIDE,DEVELOPING PRESSURE           | 1        | 1    | 1    |
|    | 39       | 36714200  | REAR HOLDER,DEVELOPING PRESSURE          | 1        | 1    | 1    |
|    | 40       | 36714210  | REAR BASE,DEVELOPING PRESSURE            | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
|    | 41       | 36714220  | FULCRUM PIN,DEVELOPING PRESSURE     | 2        | 2    | 2    |
|    | 42       | 36714300  | FRONT GUIDE,DEVELOPING PRESSURE     | 1        | 1    | 1    |
|    | 43       | 36714310  | FRONT HOLDER,DEVELOPING PRESSURE    | 1        | 1    | 1    |
|    | 44       | 2A014590  | FRONT BASE,DEVELOPING PRESSURE      | 1        | 1    | 1    |
| ●  | 45       | 2A014580  | SPRING,DEVELOPING PRESSURE          | 2        | 2    | 2    |
|    | 46       | 36714520  | UPPER FRONT SPONGE,TRANSFER         | 1        | 1    | 1    |
|    | 47       | 2A015250  | RIGHT RETAINER,HOPPER               | 1        | 1    | 1    |
|    | 48       | 36715180  | LEFT RETAINER,HOPPER                | 1        | 1    | 1    |
|    | 49       | 36716550  | UPPER FRONT GUIDE,TRANSFER          | 1        | 1    | 1    |
|    | 50       | 2CJ16020  | REAR SPONGE A,TRANSFER              | 1        | 1    | 1    |
|    | 51       | 2CJ16030  | REAR SPONGE B,TRANSFER              | 1        | 1    | 1    |
|    | 52       | 36718910  | FRONT LEVER,CLEANING RETAINING      | 1        | 1    | 1    |
|    | 53       | 36718920  | REAR LEVER,CLEANING RETAINING       | 1        | 1    | 1    |
|    | 54       | 36718940  | SHAFT,CLEANING RETAINING            | 1        | 1    | 1    |
|    | 55       | 36718950  | SLIDER,CLEANING RETAINING           | 2        | 2    | 2    |
| ●  | 56       | 67322230  | BUSHING 8                           | 2        | 2    | 2    |
|    | 57       | 71802210  | PIN,DRUM LIFT                       | 2        | 2    | 2    |
|    | 58       | M2109010  | WIRE SADDLE,WS-2NS                  | 8        | 8    | 8    |
|    | 59       | M2105740  | MINIATURE CLAMP,UAMS-05S-2          | 2        | 2    | 2    |
|    | 60       | M2607010  | BINDING BAND,PLT1M                  | 1        | 1    | 1    |
|    | 61       | 2A010121  | MOUNT,POTENTIAL SENSOR              | 1        | 1    | 1    |
|    | 62       | 34010301  | MOUNT,POTENTIAL SENSOR              | 1        | 1    | 1    |
| ●  | 63       | 2CJ28050  | SENSOR,SURFACE POTENTIAL            | 1        | 1    | 1    |
|    | 64       | M2108120  | SPACER,KGLS-4S                      | 4        | 4    | 4    |
| ●  | 65       | 2CJ93110  | PARTS,UNIT LSU,SP (KM-6330)         | 1        | 1    | 1    |
| ●  | 65       | 2FA93110  | PARTS,UNIT LSU,SP (KM-7530)         | 1        | 1    | 1    |
|    | 66       | M2105730  | MINIATURE CLAMP,UAMS-07-0           | 1        | 1    | 1    |
|    | 67       | 2AC13030  | PIN,LSU ADJUSTMENT                  | 1        | 1    | 1    |
|    | 68       | 2AC13040  | MOUNT,LSU ADJUSTMENT                | 1        | 1    | 1    |
|    | 69       | 2CJ10020  | BASE,SPRING MAIN CHARGER            | 1        | 1    | 1    |
|    | 70       | 2CJ10030  | SPRING,MAIN CHARGER                 | 2        | 2    | 2    |
|    | 71       | 2CJ16040  | FRONT SPONGE,TRANSFER               | 1        | 1    | 1    |
| ●  | 72       | 2FA13020  | POLYGON MOTOR DRIVE PCB (KM-7530)   | 1        | 1    | 1    |
|    | 73       | 2FA20700  | JUNCTION WIRING,LSU FAN (KM-7530)   | 1        | 1    | 1    |
|    | 74       | M2108960  | SPACER,WLS-03-0(KITAGAWA) (KM-7530) | 4        | 4    | 4    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.18 DEVELOPING SECTION I

2CJ/2FA-1

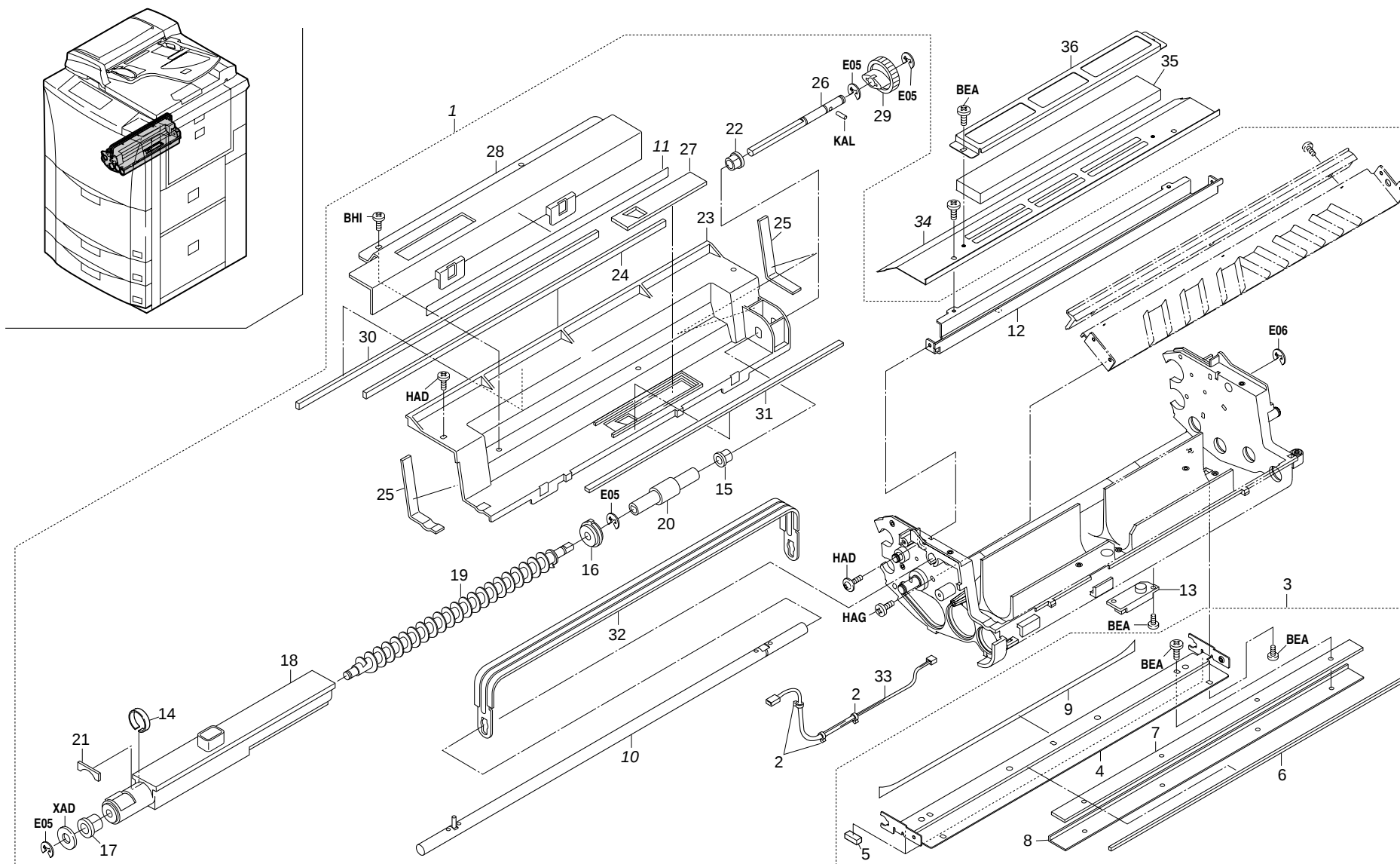


FIG.18 DEVELOPING SECTION I

2CJ/2FA-1

| SP | Ref. No. | Part. No.  | Description                              | Quantity |      |      |
|----|----------|------------|------------------------------------------|----------|------|------|
|    |          |            |                                          | 120V     | 230V | 240V |
| ●  | 1        | 2CJ83120   | SET,DEVELOPING UNIT,ASS'Y (KM-6330)      | 1        | 1    | 1    |
| ●  | 1        | 2FA93170   | PARTS,DEVELOPING UNIT,ASS'Y,SP (KM-7530) | 1        | 1    | 1    |
|    | 2        | •M2607010  | BINDING BAND,PLT1M                       | 3        | 3    | 3    |
| ●  | 3        | •2A000220  | DEVELOPING BLADE ASS'Y                   | 1        | 1    | 1    |
|    | 4        | ••2A014190 | LOWER STAY,DEVELOPING ROLLER             | 1        | 1    | 1    |
|    | 5        | ••2A014610 | LOWER SPONGE,DEVELOPING BLADE            | 2        | 2    | 2    |
|    | 6        | ••36714660 | SPONGE,LOWER DEV.STAY                    | 1        | 1    | 1    |
|    | 7        | ••61714240 | HOLDER,LOWER DEV.ROLLER                  | 1        | 1    | 1    |
|    | 8        | ••61714250 | HOLDER PLATE,LOWER DEV.ROLLER            | 1        | 1    | 1    |
|    | 9        | ••61714320 | FILM,DEV.BLADE REINFORCEMENT             | 1        | 1    | 1    |
|    | 10       | •36768190  | SHAFT DEVELOPING ASS'Y                   | 1        | 1    | 1    |
|    | 11       | •2BC05270  | LABEL B,UNIT REPLACEMENT                 | 1        | 1    | 1    |
|    | 12       | •2A014310  | UPPER MOUNT,SHIELD                       | 1        | 1    | 1    |
| ●  | 13       | •33914190  | TONER SENSOR                             | 1        | 1    | 1    |
|    | 14       | •36715740  | SPONGE B,TONER SUPPLY CASE               | 1        | 1    | 1    |
|    | 15       | •29806560  | BUSHING 6                                | 1        | 1    | 1    |
|    | 16       | •49028113  | BUSHING 6-19,DEV.UNIT                    | 1        | 1    | 1    |
| ●  | 17       | •49028116  | BUSHING 6,CLEANING UNIT                  | 1        | 1    | 1    |
|    | 18       | •36715030  | CASE,TONER SUPPLY                        | 1        | 1    | 1    |
|    | 19       | •36715040  | SPIRAL,TONER SUPPLY                      | 1        | 1    | 1    |
|    | 20       | •36715110  | JOINT,HOPPER                             | 1        | 1    | 1    |
|    | 21       | •36715190  | SPONGE,TONER SUPPLY CASE                 | 1        | 1    | 1    |
|    | 22       | •36706310  | BUSHING,PAPER FEED                       | 1        | 1    | 1    |
|    | 23       | •36714270  | COVER,DEVELOPING                         | 1        | 1    | 1    |
| ●  | 24       | •36714410  | SPONGE L,DEVELOPING COVER                | 1        | 1    | 1    |
| ●  | 25       | •36714420  | SPONGE S,DEVELOPING COVER                | 2        | 2    | 2    |
|    | 26       | •36715020  | SHAFT,TONER SUPPLY DRIVE                 | 1        | 1    | 1    |
| ●  | 27       | •36715150  | UPPER SPONGE,DEVELOPING COVER            | 1        | 1    | 1    |
|    | 28       | •36715340  | COVER,TONER CONVEYING CASE               | 1        | 1    | 1    |
| ●  | 29       | •71815100  | GEAR 28,SUB UNIT AGITATION               | 1        | 1    | 1    |
| ●  | 30       | •74315190  | SPONGE H,TONER HOPPER                    | 1        | 1    | 1    |
| ●  | 31       | •77616280  | SEAL A SEPARATION DUCT                   | 1        | 1    | 1    |
|    | 32       | •36714180  | HANDLE,DEVELOPING                        | 1        | 1    | 1    |
|    | 33       | •2A027610  | WIRE,DEVELOPING UNIT                     | 1        | 1    | 1    |
| ●  | 34       | 2A014360   | UPPER SEAL,DEVELOPING                    | 1        | 1    | 1    |
| ●  | 35       | 2A014460   | FILTER,DEVELOPING                        | 1        | 1    | 1    |
|    | 36       | 2A014350   | HOLDER,DEVELOPING FILTER                 | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.19 DEVELOPING SECTION II

2CJ/2FA-1

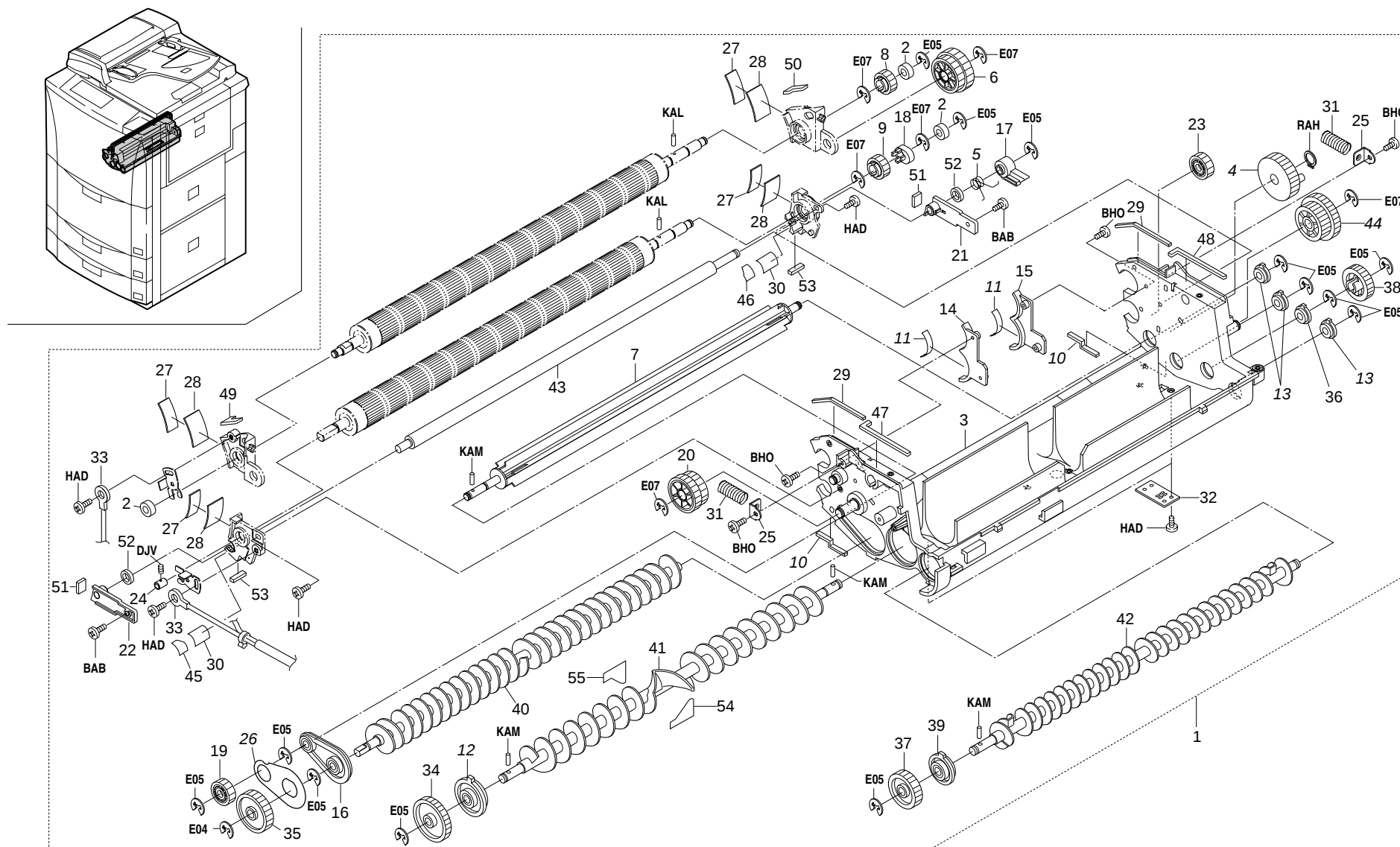


FIG.19 DEVELOPING SECTION II

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
| ●  | 1        | 2CJ83120  | SET,DEVELOPING UNIT,ASS'Y (KM-6330)      | 1        | 1    | 1    |
| ●  | 1        | 2FA93170  | PARTS,DEVELOPING UNIT,ASS'Y,SP (KM-7530) | 1        | 1    | 1    |
|    | 2        | •18514170 | REAR PULLEY,DS                           | 3        | 3    | 3    |
|    | 3        | •2A014011 | HOUSING,DEVELOPING                       | 1        | 1    | 1    |
| ●  | 4        | •36714680 | GEAR,JOINT DEVELOPING                    | 1        | 1    | 1    |
| ●  | 5        | •61714290 | SPRING,LOWER DEV.ROLLER                  | 1        | 1    | 1    |
| ●  | 6        | •2A014041 | GEAR,DEVELOPING IDLE                     | 1        | 1    | 1    |
|    | 7        | •2A014050 | PADDLE,DEVELOPING                        | 1        | 1    | 1    |
| ●  | 8        | •2A014060 | UPPER GEAR,DEVELOPING                    | 1        | 1    | 1    |
| ●  | 9        | •2A014070 | LOWER GEAR,DEVELOPING                    | 1        | 1    | 1    |
|    | 10       | •61714440 | SPONGE,LOWER DEVELOPING                  | 2        | 2    | 2    |
|    | 11       | •65914430 | SEAL,DEVELOPING                          | 2        | 2    | 2    |
| ●  | 12       | •71614080 | BUSHING 6-31,AGITATION ROTOR             | 1        | 1    | 1    |
| ●  | 13       | •71615050 | BUSHING,AGITATION ROLLER                 | 3        | 3    | 3    |
|    | 14       | •2A014120 | FRONT COVER,SLEEVE                       | 1        | 1    | 1    |
|    | 15       | •2A014130 | REAR COVER,SLEEVE                        | 1        | 1    | 1    |
| ●  | 16       | •2A014140 | BUSHING,DEVELOPING PADDLE                | 1        | 1    | 1    |
|    | 17       | •2A014151 | LOWER LEVER,DEVELOPING ROLLER            | 1        | 1    | 1    |
| ●  | 18       | •2A014160 | LOWER CAM,DEVELOPING ROLLER              | 1        | 1    | 1    |
| ●  | 19       | •2A014170 | GEAR,DEVELOPING PADDLE                   | 1        | 1    | 1    |
| ●  | 20       | •2A014180 | GEAR,PADDLE IDLE                         | 1        | 1    | 1    |
| ●  | 21       | •2A014200 | REAR BUSHING,LOWER DEVELOPING ROLLER     | 1        | 1    | 1    |
| ●  | 22       | •2A014210 | FRONT BUSHING,LOWER DEVELOPING ROLLER    | 1        | 1    | 1    |
| ●  | 23       | •2A014220 | LOWER GEAR,DEVELOPING IDLE               | 1        | 1    | 1    |
| ●  | 24       | •2A014250 | BUSHING,DS                               | 1        | 1    | 1    |
|    | 25       | •2A014290 | STOPPER,DS HOLDER                        | 2        | 2    | 2    |
|    | 26       | •2A014600 | FILM,BUSHING PADDLE                      | 1        | 1    | 1    |
|    | 27       | •2A014380 | UPPER FELT,DEVELOPING                    | 4        | 4    | 4    |
|    | 28       | •2A014410 | UPPER SEAL,SLEEVE                        | 4        | 4    | 4    |
| ●  | 29       | •2A014440 | UPPER SPONGE,DEVELOPING                  | 2        | 2    | 2    |
| ●  | 30       | •2A014450 | LOWER SEAL,DEVELOPING ROLLER             | 2        | 2    | 2    |
|    | 31       | •2A014560 | SPRING,MAGNET PRESSURE                   | 2        | 2    | 2    |
|    | 32       | •2A014570 | LOWER COVER,DEVELOPING                   | 2        | 2    | 2    |
|    | 33       | •2A027441 | WIRE,DEVELOPING BIAS                     | 1        | 1    | 1    |
| ●  | 34       | •71814180 | GEAR 35,MAIN UNIT MIXING                 | 1        | 1    | 1    |
| ●  | 35       | •45727604 | GEAR 34,AGITATION ROLLER                 | 1        | 1    | 1    |
| ●  | 36       | •2A014620 | BUSHING,AGITATION SPIRAL                 | 1        | 1    | 1    |
| ●  | 37       | •36714130 | GEAR 27,DEVELOPING                       | 1        | 1    | 1    |
| ●  | 38       | •36714140 | REAR GEAR 25,DEVELOPING                  | 1        | 1    | 1    |
| ●  | 39       | •71814130 | BUSHING 6-23,MAIN UNIT                   | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                          | Quantity |      |      |
|----|----------|-----------|--------------------------------------|----------|------|------|
|    |          |           |                                      | 120V     | 230V | 240V |
|    | 40       | •36714230 | LEFT SPIRAL,DEVELOPING               | 1        | 1    | 1    |
|    | 41       | •2A014640 | CENTER SPIRAL,DEVELOPING             | 1        | 1    | 1    |
|    | 42       | •36714250 | RIGHT SPIRAL,DEVELOPING              | 1        | 1    | 1    |
| ●  | 43       | •36714280 | LOWER SHAFT,DEVELOPING               | 1        | 1    | 1    |
| ●  | 44       | •2CJ14010 | GEAR,DEVELOPING IDLE                 | 1        | 1    | 1    |
| ●  | 45       | •36714360 | FRONT FELT,DISPOSAL ROLLER           | 1        | 1    | 1    |
| ●  | 46       | •36714370 | REAR FELT,DISPOSAL ROLLER            | 1        | 1    | 1    |
| ●  | 47       | •36714390 | FRONT SPONGE,DEVELOPING              | 1        | 1    | 1    |
| ●  | 48       | •36714400 | REAR SPONGE,DEVELOPING               | 1        | 1    | 1    |
| ●  | 49       | •36714450 | FRONT SPONGE,SLEEVE BUSHING          | 1        | 1    | 1    |
| ●  | 50       | •36714460 | REAR SPONGE,SLEEVE BUSHING           | 1        | 1    | 1    |
| ●  | 51       | •36714480 | LOWER FELT,DEVELOPING ROLLER BUSHING | 2        | 2    | 2    |
| ●  | 52       | •36714530 | SHIELD,DEVELOPING DISPOSAL ROLLER    | 2        | 2    | 2    |
| ●  | 53       | •36714550 | LOWER SPONGE,DEVELOPING BUSHING      | 2        | 2    | 2    |
| ●  | 54       | •36714580 | FRONT SEAL,SENSOR CLEANING           | 1        | 1    | 1    |
| ●  | 55       | •36714590 | REAR SEAL,SENSOR CLEANING            | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.20 TONER HOPPER SECTION

2CJ/2FA-1

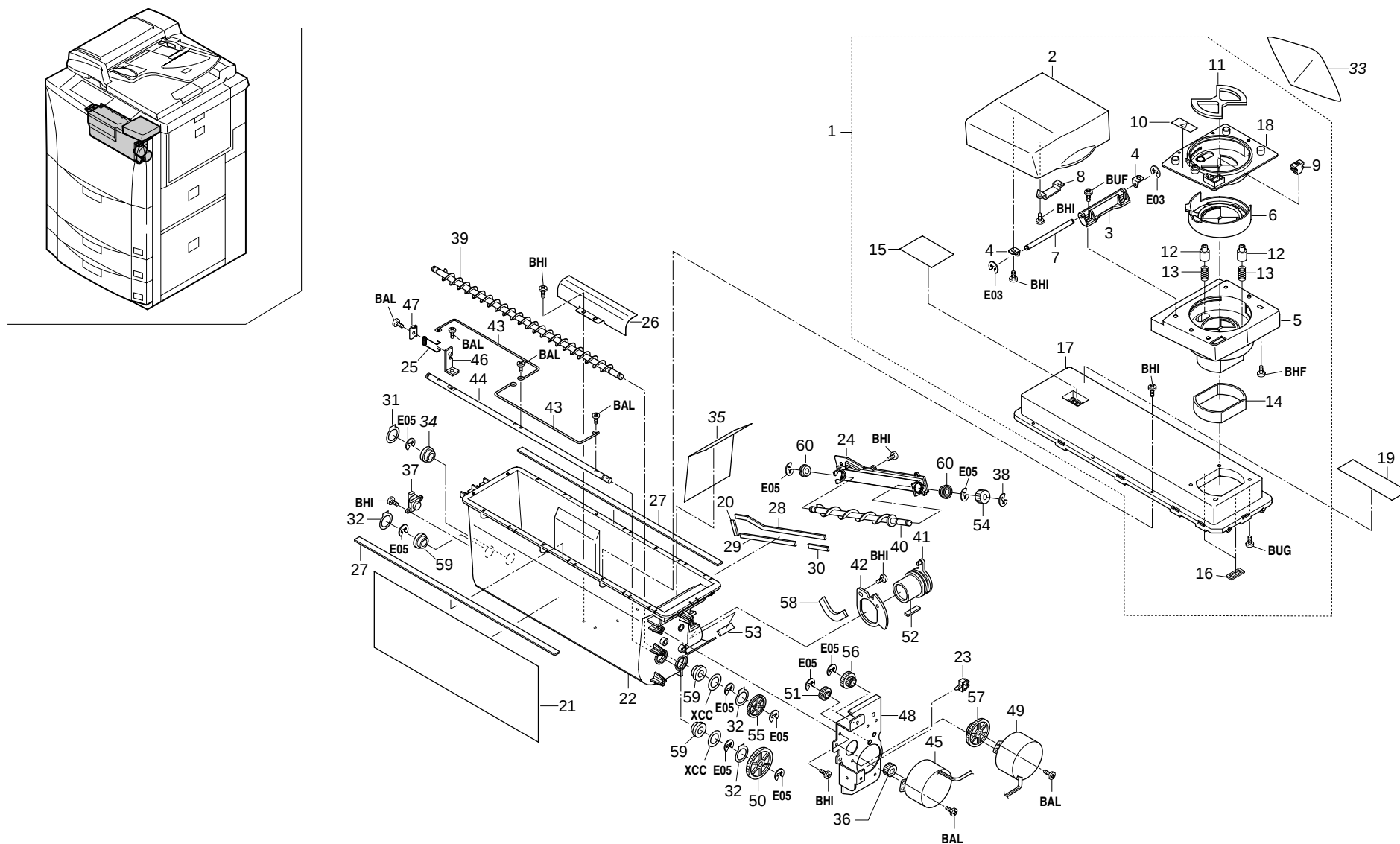


FIG.20 TONER HOPPER SECTION

| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93050  | UPPER PARTS,ASS'Y HOPPER,USA-SP | 1        |      |      |
| ●  | 1        | 2CJ93060  | UPPER PARTS,ASS'Y HOPPER,EUR-SP |          | 1    | 1    |
| ●  | 2        | *2CJ15010 | LID,TONER SUPPLY                | 1        | 1    | 1    |
|    | 3        | *2A004200 | HINGE,TONER SUPPLY              | 1        | 1    | 1    |
|    | 4        | *2A004210 | HOLDER,HINGE                    | 2        | 2    | 2    |
|    | 5        | *2A015060 | LOWER MOUNT BASE,HOPPER         | 1        | 1    | 1    |
|    | 6        | *2BC15280 | SHUTTER,HOPPER(USA)             | 1        |      |      |
|    | 6        | *2BC15290 | SHUTTER,HOPPER(EUR)             |          | 1    | 1    |
|    | 7        | *36704181 | SHAFT,TONER SUPPLY HINGE        | 1        | 1    | 1    |
|    | 8        | *36704520 | RETAINER,MAGNET                 | 1        | 1    | 1    |
|    | 9        | *36704530 | MAGNET,TONER SUPPLY             | 1        | 1    | 1    |
|    | 10       | *36705060 | LABEL,TONER SUPPLY              | 1        | 1    | 1    |
|    | 11       | *36715550 | SEAL,HOPPER                     | 1        | 1    | 1    |
|    | 12       | *36715560 | STOPPER,HOPPER                  | 2        | 2    | 2    |
|    | 13       | *36715570 | SPRING,HOPPER                   | 2        | 2    | 2    |
|    | 14       | *36715600 | SPONGE,DUCT HOPPER              | 1        | 1    | 1    |
|    | 15       | *36717120 | GUIDE FILM,DUPLEX CONVEYING     | 1        | 1    | 1    |
|    | 16       | *2A015240 | UPPER SPONGE,HOPPER HOUSING     | 2        | 2    | 2    |
|    | 17       | *2CJ15020 | UPPER HOUSING,HOPPER            | 1        | 1    | 1    |
|    | 18       | *2CJ15050 | UPPER MOUNT BASE G,HOPPER(USA)  | 1        |      |      |
|    | 18       | *2CJ15060 | UPPER MOUNT BASE H,HOPPER(EUR)  |          | 1    | 1    |
|    | 19       | 20305090  | LABEL,HIGH VOLTAGE CAUTION      | 1        |      | 1    |
| ●  | 19       | 2A005060  | LABEL,HIGH VOLTAGE CAUTION(EUR) |          | 1    |      |
|    | 20       | 2A015230  | SPONGE F,HOPPER HOUSING         | 1        | 1    | 1    |
|    | 21       | 2CJ05050  | LABEL,JAM REMOVAL PAPER FEED    | 1        | 1    | 1    |
|    | 22       | 2CJ15030  | LOWER HOUSING,HOPPER            | 1        | 1    | 1    |
|    | 23       | M2105740  | MINIATURE CLAMP,UAMS-05S-2      | 1        | 1    | 1    |
|    | 24       | 2A015030  | COVER,TONER DRAW                | 1        | 1    | 1    |
|    | 25       | 2A015040  | SPRING,CLEANING                 | 1        | 1    | 1    |
|    | 26       | 2A015050  | COVER,DRAW SPIRAL               | 1        | 1    | 1    |
|    | 27       | 2A015080  | SPONGE A,HOPPER HOUSING         | 2        | 2    | 2    |
|    | 28       | 2A015090  | SPONGE B,HOPPER HOUSING         | 1        | 1    | 1    |
|    | 29       | 2A015100  | SPONGE C,HOPPER HOUSING         | 1        | 1    | 1    |
|    | 30       | 2A015110  | SPONGE D,HOPPER HOUSING         | 1        | 1    | 1    |
|    | 31       | 2A015120  | FILMA,HOPPER HOUSING            | 1        | 1    | 1    |
|    | 32       | 2A015130  | FILM B,HOPPER HOUSING           | 3        | 3    | 3    |
| ●  | 33       | 36715730  | FILM,HOPPER LID                 | 1        | 1    | 1    |
|    | 34       | 71814100  | BUSHING 6-21,MAIN UNIT          | 1        | 1    | 1    |
|    | 35       | 2A015220  | FILM,TONER LIMITATION           | 1        | 1    | 1    |
| ●  | 36       | 33415181  | GEAR,TONER SUPPLY               | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                  | Quantity |      |      |
|----|----------|-----------|------------------------------|----------|------|------|
|    |          |           |                              | 120V     | 230V | 240V |
| ●  | 37       | 33915180  | TONER EMPTY DETECTION SENSOR | 1        | 1    | 1    |
|    | 38       | 34806140  | STOPPER 4                    | 1        | 1    | 1    |
|    | 39       | 36715050  | SPIRAL,TONER CONVEYING       | 1        | 1    | 1    |
|    | 40       | 36715060  | SPIRAL,TONER DRAW            | 1        | 1    | 1    |
|    | 41       | 36715120  | LEVER,SHUTTER                | 1        | 1    | 1    |
|    | 42       | 36715130  | HOLDER,SHUTTER               | 1        | 1    | 1    |
|    | 43       | 36715140  | SPRING,HOPPER AGITATION      | 2        | 2    | 2    |
|    | 44       | 36715200  | SHAFT,HOPPER AGITATION       | 1        | 1    | 1    |
| ●  | 45       | 36715210  | MOTOR,TONER AGITATION        | 1        | 1    | 1    |
|    | 46       | 36715230  | MOUNT,CLEANING SPRING        | 1        | 1    | 1    |
|    | 47       | 36715240  | HOLDER,CLEANING SPRING       | 1        | 1    | 1    |
|    | 48       | 36715300  | SUPPORT PLATE,HOPPER         | 1        | 1    | 1    |
| ●  | 49       | 36793270  | PARTS,MOTOR TONER SUPPLY(SP) | 1        | 1    | 1    |
| ●  | 50       | 36715380  | GEAR 41,HOPPER AGITATION     | 1        | 1    | 1    |
| ●  | 51       | 36715410  | GEAR 17,IDLE                 | 1        | 1    | 1    |
|    | 52       | 36715420  | SEAL,SHUTTER LEVER           | 1        | 1    | 1    |
|    | 53       | 36715430  | SEAL,SUPPLY JOINT            | 1        | 1    | 1    |
| ●  | 54       | 36715630  | GEAR 13,HOPPER DRAW          | 1        | 1    | 1    |
| ●  | 55       | 36715640  | GEAR 22,HOPPER               | 1        | 1    | 1    |
| ●  | 56       | 36715650  | GEAR 22/13,IDLE              | 1        | 1    | 1    |
| ●  | 57       | 36715660  | GEAR 23/44,TONER MOTOR       | 1        | 1    | 1    |
|    | 58       | 36715710  | SPONGE,TONER SUPPLY JOINT    | 1        | 1    | 1    |
|    | 59       | 63814070  | BUSHING,SPIRAL ROLLER        | 3        | 3    | 3    |
|    | 60       | 65814420  | FRONT BUSHING 12B,AGITATION  | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.21 CLEANING SECTION I

2CJ/2FA-1

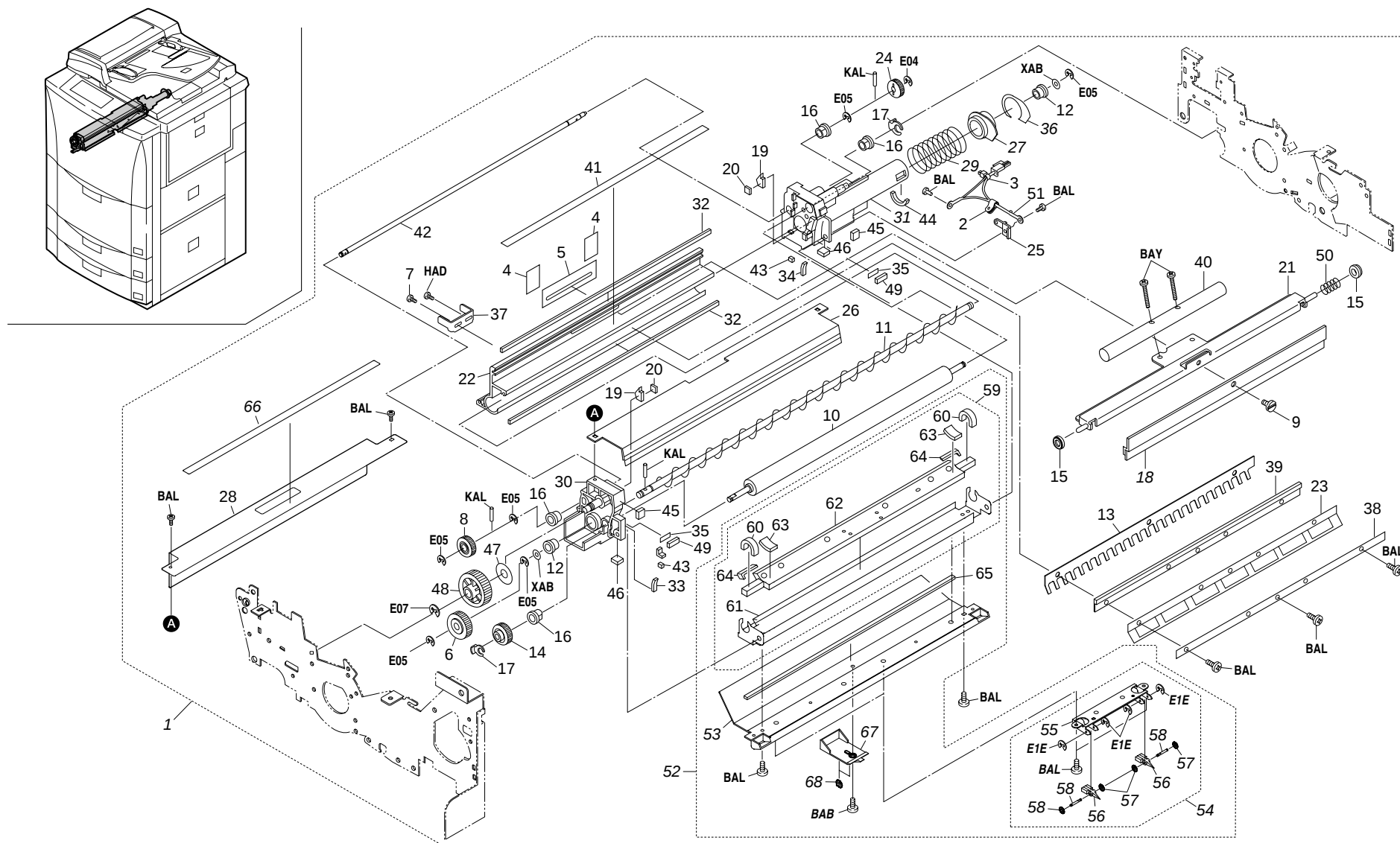


FIG.21 CLEANING SECTION I

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93011  | PARTS,ASS'Y CLEANING,SP (KM-6330) | 1        | 1    | 1    |
| ●  | 1        | 2FA93140  | PARTS,ASS'Y CLEANING,SP (KM-7530) | 1        | 1    | 1    |
|    | 2        | •M2105000 | NYLON CLAMP 2N,NK-2N              | 1        | 1    | 1    |
|    | 3        | •M2307010 | BINDING BAND,T18R                 | 2        | 2    | 2    |
| ●  | 4        | •61718420 | SEAL A,CLEANING STAY              | 2        | 2    | 2    |
| ●  | 5        | •61718430 | SEAL B,CLEANING STAY              | 1        | 1    | 1    |
| ●  | 6        | •2CJ18170 | GEAR 26,SPIRAL                    | 1        | 1    | 1    |
|    | 7        | •72114320 | PIN,DEV.UNIT HANDLE               | 1        | 1    | 1    |
| ●  | 8        | •2CJ18140 | GEAR 19,CLEANING IDLE             | 1        | 1    | 1    |
|    | 9        | •74318590 | PIN,MAIN BLADE                    | 1        | 1    | 1    |
| ●  | 10       | •2A018051 | BRUSH,CLEANING                    | 1        | 1    | 1    |
|    | 11       | •2A018041 | SPIRAL,CLEANING                   | 1        | 1    | 1    |
| ●  | 12       | •49028116 | BUSHING 6,CLEANING UNIT           | 2        | 2    | 2    |
|    | 13       | •2A018150 | SCRAPER,SPIRAL                    | 1        | 1    | 1    |
| ●  | 14       | •2CJ18160 | GEAR 23,FUR BRUSH                 | 1        | 1    | 1    |
|    | 15       | •77618200 | BUSHING 7 CLEANING UNIT           | 2        | 2    | 2    |
| ●  | 16       | •29806810 | BUSHING,6 REGISTRATION            | 4        | 4    | 4    |
| ●  | 17       | •33906630 | STOPPER 5,RING                    | 2        | 2    | 2    |
| ●  | 18       | •36793312 | PARTS,BLADE CLEANING(SP)          | 1        | 1    | 1    |
|    | 19       | •2A018140 | SPONGE,BLADE SIDE                 | 2        | 2    | 2    |
|    | 20       | •2A018110 | SPONGE A,CLEANING SIDE            | 2        | 2    | 2    |
|    | 21       | •36718050 | MOUNT,BLADE                       | 1        | 1    | 1    |
|    | 22       | •2CJ18300 | STAY,CLEANING                     | 1        | 1    | 1    |
|    | 23       | •2CJ18260 | SCRAPER,CLEANING BRUSH            | 1        | 1    | 1    |
| ●  | 24       | •2CJ18130 | GEAR 18,CLEANING DRIVE            | 1        | 1    | 1    |
| ●  | 25       | •36718110 | TERMINAL,CLEANING BRUSH           | 1        | 1    | 1    |
| ●  | 26       | •36793341 | PARTS,UPPER COVER CLEANING(SP)    | 1        | 1    | 1    |
|    | 27       | •2CJ18211 | SHUTTER,CLEANING                  | 1        | 1    | 1    |
|    | 28       | •2A023100 | WIND SHIELD PLATE,CLEANING        | 1        | 1    | 1    |
|    | 29       | •2CJ18520 | SPRING,SHUTTER                    | 1        | 1    | 1    |
|    | 30       | •2CJ18100 | FRONT FRAME,CLEANING              | 1        | 1    | 1    |
|    | 31       | •2CJ18111 | REAR FRAME,CLEANING               | 1        | 1    | 1    |
| ●  | 32       | •36718180 | SEAL,BRUSH MOUNT                  | 2        | 2    | 2    |
| ●  | 33       | •2A018070 | FRONT SEAL A,CLEANING             | 1        | 1    | 1    |
| ●  | 34       | •2A018080 | REAR SEAL A,CLEANING              | 1        | 1    | 1    |
|    | 35       | •2A018120 | FILM B,CLEANING                   | 2        | 2    | 2    |
| ●  | 36       | •2CJ18221 | SEAL,CLEANING SHUTTER             | 1        | 1    | 1    |
|    | 37       | •36718260 | SLIDE PLATE,BLADE RELEASE         | 1        | 1    | 1    |
|    | 38       | •36718270 | INSULATING PLATE,CLEANING BRUSH   | 1        | 1    | 1    |
|    | 39       | •36718281 | SPACER,SCRAPING                   | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                 | Quantity |      |      |
|----|----------|-----------|-----------------------------|----------|------|------|
|    |          |           |                             | 120V     | 230V | 240V |
|    | 40       | •36918040 | WEIGHT,MAIN BLADE           | 1        | 1    | 1    |
|    | 41       | •2A018100 | FILM,CLEANING               | 1        | 1    | 1    |
|    | 42       | •2CJ18120 | REAR SHAFT,CLEANING DRIVE   | 1        | 1    | 1    |
| ●  | 43       | •36718360 | SPONGE B,CLEANING           | 2        | 2    | 2    |
| ●  | 44       | •36718370 | INNER SEAL,CLEANING SHUTTER | 1        | 1    | 1    |
| ●  | 45       | •36718390 | UPPER SPONGE,SEAL           | 2        | 2    | 2    |
| ●  | 46       | •36718400 | LOWER SPONGE,BLADE          | 2        | 2    | 2    |
| ●  | 47       | •36718411 | SHEET,BLADE THRUST          | 1        | 1    | 1    |
| ●  | 48       | •2CJ18150 | GEAR 45,THRUST (KM-6330)    | 1        | 1    | 1    |
| ●  | 48       | •2FA18030 | GEAR 45,IDLE (KM-7530)      | 1        | 1    | 1    |
|    | 49       | •2A018090 | LOWER SPONGE A,CLEANING     | 2        | 2    | 2    |
|    | 50       | •78606250 | SPRING PAPER FEED SECTION   | 1        | 1    | 1    |
|    | 51       | •36727160 | WIRE,CLEANING               | 1        | 1    | 1    |
| ●  | 52       | •2CJ68010 | CLEANING COVER ASS'Y SP     | 1        | 1    | 1    |
| ●  | 53       | •2CJ18251 | COVER,CLEANING              | 1        | 1    | 1    |
|    | 54       | •2CJ00521 | SEPARATION CLAW ASS'Y       | 2        | 2    | 2    |
|    | 55       | •2CJ18241 | MOUNT,SEPARATION CLAW       | 2        | 2    | 2    |
| ●  | 56       | •2A018160 | CLAW A,SEPARATION           | 4        | 4    | 4    |
|    | 57       | •62218020 | RATCHET,SEPARATION          | 8        | 8    | 8    |
|    | 58       | •2A018170 | SHAFT,SEPARATION CLAW       | 4        | 4    | 4    |
| ●  | 59       | •2A068210 | LOWER BLADE ASS'Y           | 1        | 1    | 1    |
|    | 60       | •2A018130 | LOWER SPONGE,FUR BRUSH      | 2        | 2    | 2    |
| ●  | 61       | •36793330 | PARTS,MOUNT CLEANING(SP)    | 1        | 1    | 1    |
|    | 62       | •36718041 | GUIDE,CLEANING BRUSH        | 1        | 1    | 1    |
| ●  | 63       | •36718230 | SPONGE,BRUSH GUIDE          | 2        | 2    | 2    |
|    | 64       | •2A018230 | LOWER SPONGE,FUR BRUSH SIDE | 2        | 2    | 2    |
| ●  | 65       | •36718180 | SEAL,BRUSH MOUNT            | 1        | 1    | 1    |
|    | 66       | •2BC05270 | LABEL B,UNIT REPLACEMENT    | 1        | 1    | 1    |
|    | 67       | •2FA18010 | LEFT GUIDE,CLEANING         | 1        | 1    | 1    |
|    | 68       | •2A118370 | PULLEY,DRUM SEPARATION      | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

This technical drawing is an exploded view of a mechanical assembly. It shows the following components and their assembly relationships:

- Part 19:** A central rectangular housing or frame, shown in a dashed outline. It features internal slots (21, 22) and mounting points (20).
- Part 3:** A vertical plate or cover that fits onto the top of part 19. It is secured by screws (7, 8) and includes a small rectangular cutout (2).
- Part 4:** A small rectangular component that fits into a slot on part 3. It is secured by a screw (8) and a pin (34).
- Part 5:** A horizontal plate or cover that fits onto the bottom of part 19. It is secured by screws (6, 8) and includes a small rectangular cutout (4).
- Part 6:** A small rectangular component that fits into a slot on part 5. It is secured by a screw (8) and a pin (34).
- Part 10:** A small rectangular component that fits into a slot on part 5. It is secured by a screw (8) and a pin (34).
- Part 12:** A long, thin, flexible component (possibly a spring or cable) that connects part 19 to part 13.
- Part 13:** A vertical plate or cover that fits onto the right side of part 19. It is secured by screws (13, 17) and includes a small rectangular cutout (11).
- Part 14:** A horizontal plate or cover that fits onto the bottom of part 13. It is secured by screws (14, 16) and includes a small rectangular cutout (12).
- Part 15:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 16:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 17:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 18:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 19:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 20:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 21:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 22:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 23:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 24:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 25:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 26:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 27:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 28:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 29:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 30:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 31:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 32:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 33:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).
- Part 34:** A small rectangular component that fits into a slot on part 14. It is secured by a screw (16) and a pin (34).

The diagram uses standard mechanical notation, including dashed lines to indicate assembly paths and alignment. Labels like BBD, BAN, BBE, KAN, E07, NAK, and KAL likely refer to specific components or fasteners in the assembly.

FIG.22 CLEANING SECTION II

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                      | Quantity |      |      |
|----|----------|-----------|----------------------------------|----------|------|------|
|    |          |           |                                  | 120V     | 230V | 240V |
| ●  | 1        | 36723510  | MOUNT, DISPOSAL PIPE             | 1        | 1    | 1    |
|    | 2        | M2109020  | WIRE SADDLE, WS-2WS              | 3        | 3    | 3    |
|    | 3        | 2A018200  | COVER, DISPOSAL TANK             | 1        | 1    | 1    |
|    | 4        | 2A018210  | SPRING, DISPOSAL TANK            | 1        | 1    | 1    |
|    | 5        | 2A018220  | LOWER MOUNT, DISPOSAL SUPPORT    | 1        | 1    | 1    |
|    | 6        | 36718500  | MOUNT BASE, DISPOSAL TANK        | 1        | 1    | 1    |
|    | 7        | 36718530  | MOUNT, DISPOSAL SUPPORT          | 1        | 1    | 1    |
|    | 8        | 66127010  | SWITCH, COVER OPEN               | 2        | 2    | 2    |
|    | 9        | 2AG05200  | LABEL, HIGH VOLTAGE CAUTION(EXP) | 1        | 1    | 1    |
|    | 10       | 36718610  | BASE, DISPOSAL PIPE              | 1        | 1    | 1    |
|    | 11       | 33922360  | PULLEY 36, FIXING DRIVE          | 1        | 1    | 1    |
|    | 12       | 36718560  | SPRING, DISPOSAL                 | 1        | 1    | 1    |
|    | 13       | 36718570  | HOUSING, DISPOSAL                | 1        | 1    | 1    |
|    | 14       | 36722310  | MOUNT, DISPOSAL SPIRAL DRIVE     | 1        | 1    | 1    |
|    | 15       | 36722470  | SHAFT, DISPOSAL SPIRAL DRIVE     | 1        | 1    | 1    |
|    | 16       | 67322230  | BUSHING 8                        | 3        | 3    | 3    |
|    | 17       | 74318070  | BUSHING 8, TONER DISPOSAL        | 1        | 1    | 1    |
|    | 18       | 74318080  | GEAR 25, TONER DISPOSAL          | 2        | 2    | 2    |
|    | 19       | 36700522  | DISPOSAL TANK ASS'Y              | 3        | 3    | 3    |
|    | 20       | •36505111 | LABEL, TONER DISPOSAL TANK       | 2        | 2    | 2    |
|    | 21       | •36718510 | TANK, DISPOSAL                   | 2        | 2    | 2    |
|    | 22       | •74318310 | TAPE, TONER DISPOSAL TANK        | 2        | 2    | 2    |
|    | 23       | 74722080  | GEAR 17 PF CLUTCH                | 1        | 1    | 1    |
|    | 24       | 2CJ22100  | MOUNT, CLEANING DRIVE            | 1        | 1    | 1    |
|    | 25       | 2CJ22110  | SHAFT, CLEANING IDLE             | 1        | 1    | 1    |
|    | 26       | 2CJ22120  | SHAFT, CLEANING DRIVE            | 1        | 1    | 1    |
|    | 27       | 2CJ22130  | GEAR 16/22, CLEANING DRIVE       | 1        | 1    | 1    |
|    | 28       | 2CJ22140  | BUSHING, CLEANING DRIVE          | 1        | 1    | 1    |
|    | 29       | 45728115  | IDLE GEAR 22                     | 1        | 1    | 1    |
|    | 30       | 61714140  | GEAR, DEVELOPING SLEEVE          | 1        | 1    | 1    |
|    | 31       | 66018160  | GEAR 19, SPIRAL ROLLER           | 1        | 1    | 1    |
|    | 32       | 67322230  | BUSHING 8                        | 2        | 2    | 2    |
|    | 33       | 2CJ18230  | SEAL, JOINT                      | 1        | 1    | 1    |
|    | 34       | 2CJ26150  | REINFORCEMENT, POWER SOURCE      | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.23 FIXING SECTION I (KM-6330)

2CJ/2FA-1

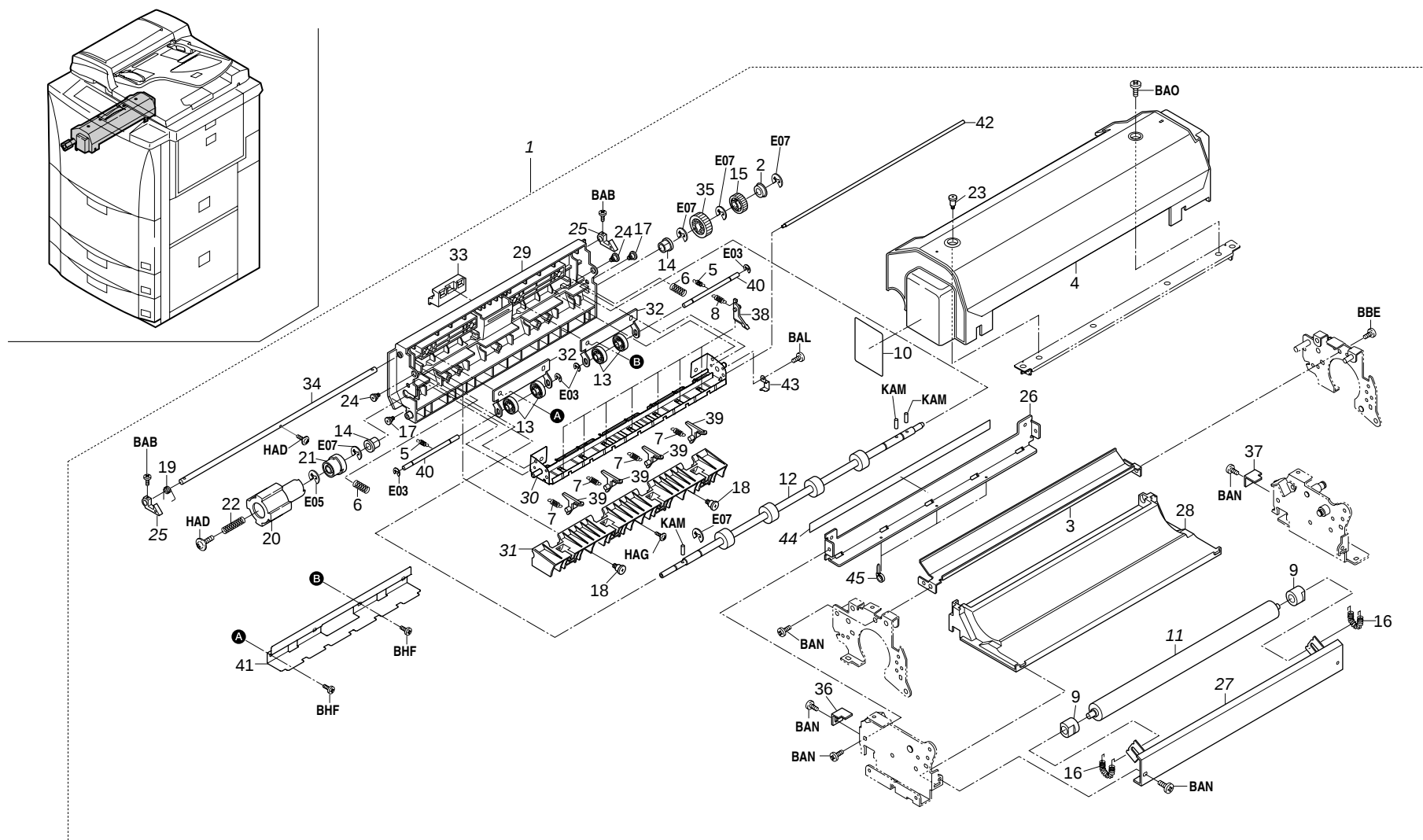


FIG.23 FIXING SECTION I (KM-6330)

| SP | Ref. No. | Part. No. | Description                                    | Quantity |      |      |
|----|----------|-----------|------------------------------------------------|----------|------|------|
|    |          |           |                                                | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93031  | PARTS 120,ASS'Y FIXING UNIT(S P) (KM-6330)     | 1        |      |      |
| ●  | 1        | 2CJ93041  | PARTS 240,ASS'Y FIXING UNIT(S P) (KM-6330)     |          | 1    | 1    |
| ●  | 2        | •G3006980 | BEARING #698ZZ (KM-6330)                       | 1        | 1    | 1    |
| ●  | 3        | •2A020230 | UPPER LEFT STAY, FIXING (KM-6330)              | 1        | 1    | 1    |
| ●  | 4        | •2A068250 | COVER FIXING ASS'Y (KM-6330)                   | 1        | 1    | 1    |
| ●  | 5        | •78012030 | PRESSING SPRING CIS (KM-6330)                  | 2        | 2    | 2    |
| ●  | 6        | •73902220 | SPRING SHAFT HOOK (KM-6330)                    | 2        | 2    | 2    |
| ●  | 7        | •68320310 | SPRING, SEPARATION CLAW (KM-6330)              | 4        | 4    | 4    |
| ●  | 8        | •61720760 | SPRING, SEPARATION CLAW (KM-6330)              | 7        | 7    | 7    |
| ●  | 9        | •61720460 | BUSH, FIXING CLEANING (KM-6330)                | 2        | 2    | 2    |
| ●  | 10       | •20305080 | LABEL, HIGH TEMPERATURE CAUTION(EXP) (KM-6330) | 1        |      |      |
| ●  | 10       | •2A005200 | LABEL, HIGH TEMPERATURE CAUTION(EXP) (KM-6330) |          | 1    | 1    |
| ●  | 11       | •2CJ93131 | PARTS, LOWER ROLLER A CLEANING(SP) (KM-6330)   | 1        | 1    | 1    |
| ●  | 12       | •2A020420 | ROLLER, FIXING EJECT (KM-6330)                 | 1        | 1    | 1    |
| ●  | 13       | •2A020450 | REAR PULLEY, FIXING (KM-6330)                  | 4        | 4    | 4    |
| ●  | 14       | •49028101 | BUSH 8 (KM-6330)                               | 2        | 2    | 2    |
| ●  | 15       | •45728104 | GEAR 20, DEV. UNIT (KM-6330)                   | 1        | 1    | 1    |
| ●  | 16       | •29717220 | PRESSING SPRING B, SB (KM-6330)                | 2        | 2    | 2    |
| ●  | 17       | •29804160 | PIN, ORIGINAL HOLDER (KM-6330)                 | 2        | 2    | 2    |
| ●  | 18       | •29820420 | PIN, BEARING (KM-6330)                         | 2        | 2    | 2    |
| ●  | 19       | •33906640 | RIGHT SPRING, FEED RELEASE (KM-6330)           | 1        | 1    | 1    |
| ●  | 20       | •33920310 | DIAL, FIXING DRIVE (KM-6330)                   | 1        | 1    | 1    |
| ●  | 21       | •33920320 | JOINT, FIXING DRIVE (KM-6330)                  | 1        | 1    | 1    |
| ●  | 22       | •33920330 | SPRING, FIXING DRIVE (KM-6330)                 | 1        | 1    | 1    |
| ●  | 23       | •33920570 | PIN, FIXING COVER (KM-6330)                    | 1        | 1    | 1    |
| ●  | 24       | •34920170 | FULCRUM PIN, FIXING (KM-6330)                  | 2        | 2    | 2    |
| ●  | 25       | •36720601 | HOOK, FIXING EJECT RELEASE (KM-6330)           | 2        | 2    | 2    |
| ●  | 26       | •36720180 | LOWER LEFT STAY, FIXING (KM-6330)              | 1        | 1    | 1    |
| ●  | 27       | •2CJ20060 | LOWER MOUNT, CLEANING ROLLER (KM-6330)         | 1        | 1    | 1    |
| ●  | 28       | •36720220 | LOWER HOUSING, FIXING (KM-6330)                | 1        | 1    | 1    |
| ●  | 29       | •2A068260 | COVER FIXING EJECT ASS'Y (KM-6330)             | 1        | 1    | 1    |
| ●  | 30       | •2CJ20110 | UPPER GUIDE, FIXING EJECT (KM-6330)            | 1        | 1    | 1    |
| ●  | 31       | •2CJ20070 | LOWER GUIDE, FIXING EJECT (KM-6330)            | 1        | 1    | 1    |
| ●  | 32       | •36720280 | PLATE SPRING, FIXING EJECT PULLEY (KM-6330)    | 2        | 2    | 2    |
| ●  | 33       | •36720290 | HANDLE, FIXING EJECT RELEASE (KM-6330)         | 1        | 1    | 1    |
| ●  | 34       | •36720300 | SHAFT, FIXING EJECT RELEASE (KM-6330)          | 1        | 1    | 1    |
| ●  | 35       | •36720390 | GEAR, FIXING EJECT JOINT (KM-6330)             | 1        | 1    | 1    |
| ●  | 36       | •36720430 | FRONT HOLDER, FIXING EJECT UNIT (KM-6330)      | 1        | 1    | 1    |
| ●  | 37       | •36720440 | REAR HOLDER, FIXING EJECT UNIT (KM-6330)       | 1        | 1    | 1    |
| ●  | 38       | •61720750 | SEPARATION CLAW B (KM-6330)                    | 7        | 7    | 7    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                                 | Quantity |      |      |
|----|----------|-----------|---------------------------------------------|----------|------|------|
|    |          |           |                                             | 120V     | 230V | 240V |
| ●  | 39       | •36720493 | CLAW, PRESS ROLLER (KM-6330)                | 4        | 4    | 4    |
| ●  | 40       | •36720581 | SHAFT, FIXING EJECT PULLEY (KM-6330)        | 2        | 2    | 2    |
| ●  | 41       | •2A020500 | REINFORCEMENT, FIXING EJECT COVER (KM-6330) | 1        | 1    | 1    |
| ●  | 42       | •2A020470 | SUPPORT BAR, SEPARATION CLAW (KM-6330)      | 1        | 1    | 1    |
| ●  | 43       | •2A020480 | BASE, SUPPORT BAR SEPARATION CLAW (KM-6330) | 1        | 1    | 1    |
| ●  | 44       | •2BC05150 | LABEL, UNIT REPLACEMENT (KM-6330)           | 1        | 1    | 1    |
| ●  | 45       | •M0207000 | BINDING BAND, KB-100-1 (KM-6330)            | 3        | 3    | 3    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.24 FIXING SECTION I (KM-7530)

2CJ/2FA-1

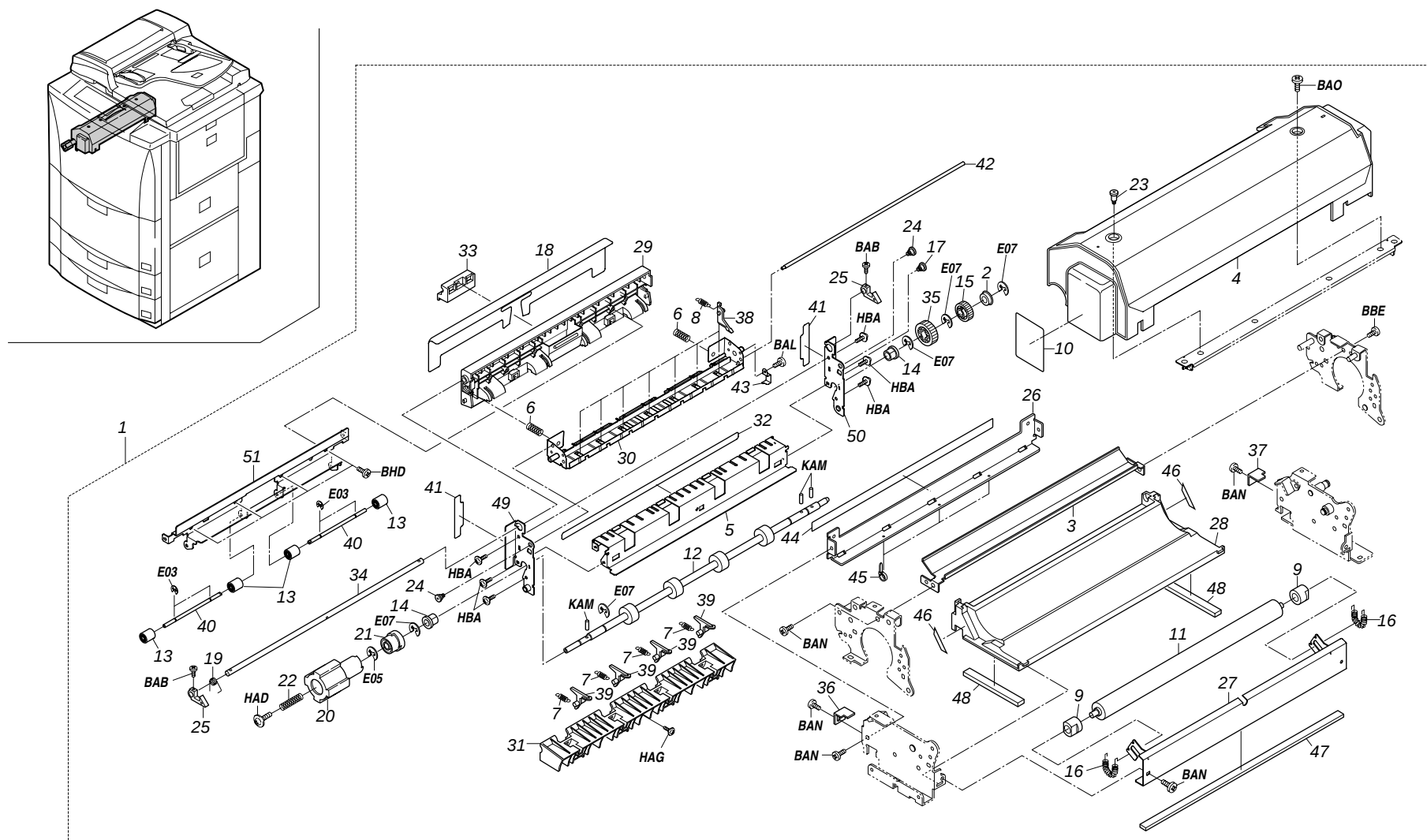


FIG.24 FIXING SECTION I (KM-7530)

| SP | Ref. No. | Part. No. | Description                                    | Quantity |      |      |
|----|----------|-----------|------------------------------------------------|----------|------|------|
|    |          |           |                                                | 120V     | 230V | 240V |
| ●  | 1        | 2FA93020  | PARTS, FIXING UNIT ASS'Y 120, SP (KM-7530)     | 1        |      |      |
| ●  | 1        | 2FA93030  | PARTS, FIXING UNIT ASS'Y 240, SP (KM-7530)     |          | 1    | 1    |
| ●  | 2        | •G3006980 | BEARING #698ZZ (KM-7530)                       | 1        | 1    | 1    |
|    | 3        | •2A020230 | UPPER LEFT STAY, FIXING (KM-7530)              | 1        | 1    | 1    |
| ●  | 4        | •2A068250 | COVER FIXING ASS'Y (KM-7530)                   | 1        | 1    | 1    |
|    | 5        | •2FA20040 | LOWER SUPPORT PLATE, FIXING EJECT (KM-7530)    | 1        | 1    | 1    |
|    | 6        | •73902220 | SPRING SHAFT HOOK (KM-7530)                    | 2        | 2    | 2    |
| ●  | 7        | •68320310 | SPRING, SEPARATION CLAW (KM-7530)              | 4        | 4    | 4    |
| ●  | 8        | •61720760 | SPRING, SEPARATION CLAW (KM-7530)              | 7        | 7    | 7    |
| ●  | 9        | •61720460 | BUSH, FIXING CLEANING (KM-7530)                | 2        | 2    | 2    |
| ●  | 10       | •20305080 | LABEL, HIGH TEMPERATURE CAUTION(EXP) (KM-7530) | 1        |      |      |
| ●  | 10       | •2A005200 | LABEL, HIGH TEMPERATURE CAUTION(EXP) (KM-7530) |          | 1    | 1    |
| ●  | 11       | •2A020340 | LOWER ROLLER, CLEANING (KM-7530)               | 1        | 1    | 1    |
| ●  | 12       | •2FA93080 | PARTS, ROLLER FIXING EJECT, SP (KM-7530)       | 1        | 1    | 1    |
| ●  | 13       | •2FA20090 | UPPER PULLEY, FIXING EJECT (KM-7530)           | 4        | 4    | 4    |
| ●  | 14       | •49028101 | BUSH 8 (KM-7530)                               | 2        | 2    | 2    |
| ●  | 15       | •45728104 | GEAR 20, DEV. UNIT (KM-7530)                   | 1        | 1    | 1    |
|    | 16       | •29717220 | PRESSING SPRING B, SB (KM-7530)                | 2        | 2    | 2    |
|    | 17       | •29804160 | PIN, ORIGINAL HOLDER (KM-7530)                 | 1        | 1    | 1    |
|    | 18       | •2FA20140 | SHEET, COVER FIXING EJECT (KM-7530)            | 1        | 1    | 1    |
|    | 19       | •33906640 | RIGHT SPRING, FEED RELEASE (KM-7530)           | 1        | 1    | 1    |
|    | 20       | •33920310 | DIAL, FIXING DRIVE (KM-7530)                   | 1        | 1    | 1    |
|    | 21       | •33920320 | JOINT, FIXING DRIVE (KM-7530)                  | 1        | 1    | 1    |
|    | 22       | •33920330 | SPRING, FIXING DRIVE (KM-7530)                 | 1        | 1    | 1    |
|    | 23       | •33920570 | PIN, FIXING COVER (KM-7530)                    | 1        | 1    | 1    |
|    | 24       | •34920170 | FULCRUM PIN, FIXING (KM-7530)                  | 2        | 2    | 2    |
|    | 25       | •36720601 | HOOK, FIXING EJECT RELEASE (KM-7530)           | 2        | 2    | 2    |
|    | 26       | •36720180 | LOWER LEFT STAY, FIXING (KM-7530)              | 1        | 1    | 1    |
|    | 27       | •2FA20260 | LOWER MOUNT, CLEANING ROLLER (KM-7530)         | 1        | 1    | 1    |
|    | 28       | •36720220 | LOWER HOUSING, FIXING (KM-7530)                | 1        | 1    | 1    |
|    | 29       | •2FA20050 | UPPER COVER, FIXING EJECT (KM-7530)            | 1        | 1    | 1    |
| ●  | 30       | •2FA20060 | UPPER GUIDE, FIXING EJECT (KM-7530)            | 1        | 1    | 1    |
|    | 31       | •2FA20070 | LOWER GUIDE, FIXING EJECT (KM-7530)            | 1        | 1    | 1    |
|    | 32       | •2FA20150 | LOWER SHEET, COVER FIXING EJECT (KM-7530)      | 1        | 1    | 1    |
|    | 33       | •36720290 | HANDLE, FIXING EJECT RELEASE (KM-7530)         | 1        | 1    | 1    |
|    | 34       | •36720300 | SHAFT, FIXING EJECT RELEASE (KM-7530)          | 1        | 1    | 1    |
| ●  | 35       | •36720390 | GEAR, FIXING EJECT JOINT (KM-7530)             | 1        | 1    | 1    |
|    | 36       | •36720430 | FRONT HOLDER, FIXING EJECT UNIT (KM-7530)      | 1        | 1    | 1    |
|    | 37       | •36720440 | REAR HOLDER, FIXING EJECT UNIT (KM-7530)       | 1        | 1    | 1    |
| ●  | 38       | •61720750 | SEPARATION CLAW B (KM-7530)                    | 7        | 7    | 7    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                                 | Quantity |      |      |
|----|----------|-----------|---------------------------------------------|----------|------|------|
|    |          |           |                                             | 120V     | 230V | 240V |
| ●  | 39       | •36720493 | CLAW, PRESS ROLLER (KM-7530)                | 4        | 4    | 4    |
|    | 40       | •2FA20100 | SHAFT, FIXING EJECT PULLEY (KM-7530)        | 2        | 2    | 2    |
|    | 41       | •2FA20200 | SHEET, FRAME FIXING EJECT (KM-7530)         | 2        | 2    | 2    |
|    | 42       | •2A020470 | SUPPORT BAR, SEPARATION CLAW (KM-7530)      | 1        | 1    | 1    |
|    | 43       | •2A020480 | BASE, SUPPORT BAR SEPARATION CLAW (KM-7530) | 1        | 1    | 1    |
|    | 44       | •2BC05150 | LABEL, UNIT REPLACEMENT (KM-7530)           | 1        | 1    | 1    |
|    | 45       | •M0207000 | BINDING BAND, KB-100-1 (KM-7530)            | 3        | 3    | 3    |
|    | 46       | •2FA20180 | LOWER SEAL C, FIXING (KM-7530)              | 2        | 2    | 2    |
|    | 47       | •2FA20160 | LOWER SEAL A, FIXING (KM-7530)              | 1        | 1    | 1    |
|    | 48       | •2FA20170 | LOWER SEAL B, FIXING (KM-7530)              | 2        | 2    | 2    |
|    | 49       | •2FA20010 | FRONT FRAME, FIXING EJECT (KM-7530)         | 1        | 1    | 1    |
|    | 50       | •2FA20020 | REAR FRAME, FIXING EJECT (KM-7530)          | 1        | 1    | 1    |
|    | 51       | •2FA20030 | UPPER SUPPORT PLATE, FIXING EJECT (KM-7530) | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.25 FIXING SECTION II

2CJ/2FA-1

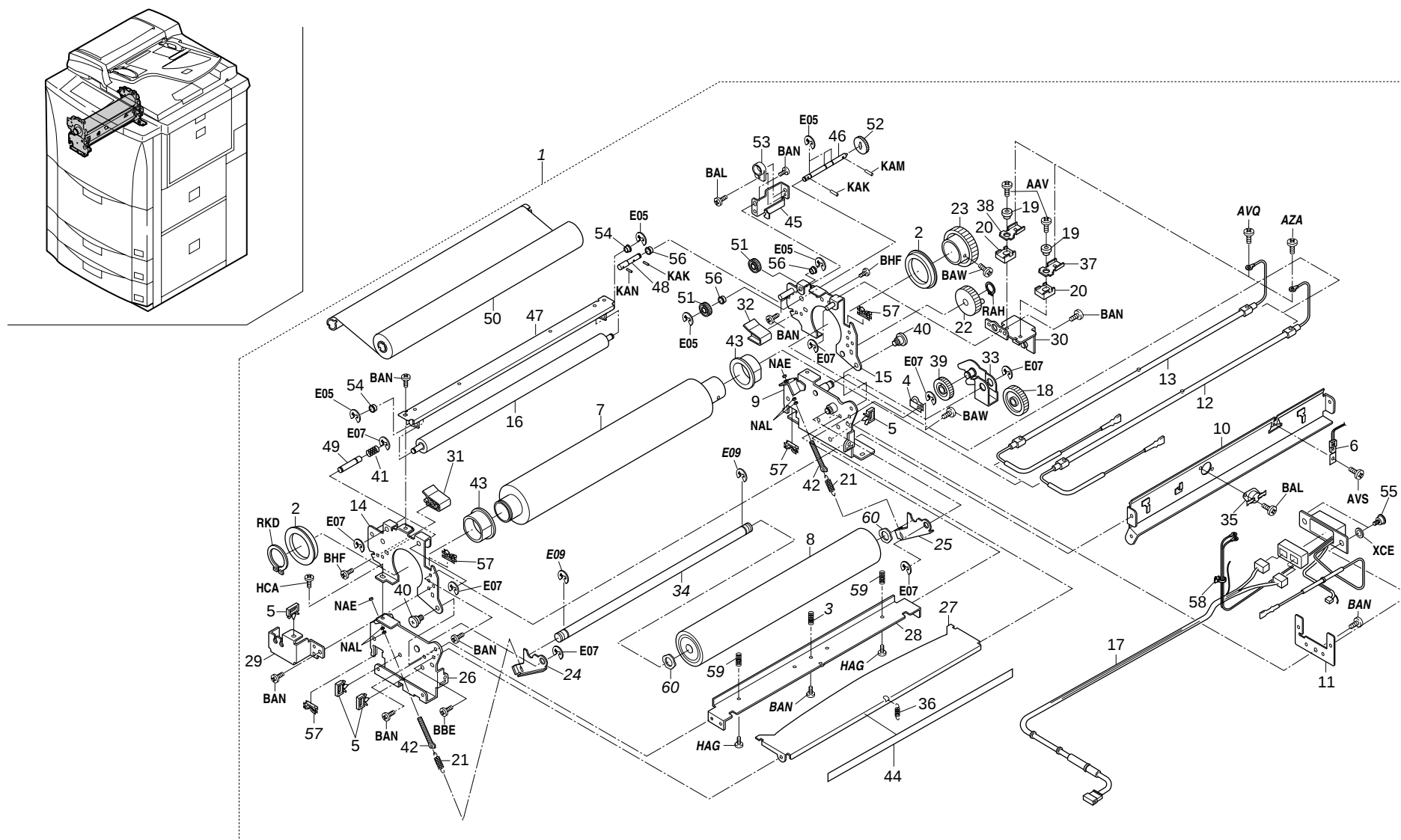


FIG.25 FIXING SECTION II

| SP | Ref. No. | Part. No. | Description                                | Quantity |      |      |
|----|----------|-----------|--------------------------------------------|----------|------|------|
|    |          |           |                                            | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93031  | PARTS 120,ASS'Y FIXING UNIT(S P) (KM-6330) | 1        |      |      |
| ●  | 1        | 2FA93020  | PARTS, FIXING UNIT ASS'Y 120, SP (KM-7530) | 1        |      |      |
| ●  | 1        | 2CJ93041  | PARTS 240,ASS'Y FIXING UNIT(S P) (KM-6330) |          | 1    | 1    |
| ●  | 1        | 2FA93030  | PARTS, FIXING UNIT ASS'Y 240, SP (KM-7530) |          | 1    | 1    |
| ●  | 2        | •G3169070 | BEARING 6907ZZNRC4ENS                      | 2        | 2    | 2    |
|    | 3        | •2CJ20120 | SPRING, FIXING GUIDE (KM-6330)             | 1        | 1    | 1    |
|    | 4        | •M2105800 | CLAMP, HEAT PROOF KCA-44                   | 1        | 1    | 1    |
|    | 5        | •M2109280 | WIRE SADDLE, LWS-1S-F (KITAGAWA)           | 4        | 4    | 4    |
| ●  | 6        | •18520201 | THERMISTOR, FIXING                         | 1        | 1    | 1    |
| ●  | 7        | •2A020010 | ROLLER, HEAT                               | 1        | 1    | 1    |
| ●  | 8        | •2BC20260 | PRESS ROLLER (KM-6330)                     | 1        | 1    | 1    |
| ●  | 8        | •2FA20190 | PRESS ROLLER (KM-7530)                     | 1        | 1    | 1    |
|    | 9        | •2A020030 | LOWER REAR FRAME, FIXING                   | 1        | 1    | 1    |
|    | 10       | •2A020040 | UPPER FRONT GUIDE, FIXING                  | 1        | 1    | 1    |
|    | 11       | •2A020080 | MOUNT, FIXING DRAWER                       | 1        | 1    | 1    |
| ●  | 12       | •2A020130 | HEATER MU, FIXING(120) (KM-6330)           | 1        |      |      |
| ●  | 12       | 2FA93100  | PARTS, HEATER M FIXING(120), SP (KM-7530)  | 1        |      |      |
| ●  | 12       | •2A020150 | HEATER MU, FIXING(240)                     |          | 1    | 1    |
| ●  | 13       | •2A020140 | HEATER SU, FIXING(120)                     | 1        |      |      |
| ●  | 13       | •2A020160 | HEATER SU, FIXING(240)                     |          | 1    | 1    |
|    | 14       | •2A020210 | UPPER FRONT FRAME, FIXING                  | 1        | 1    | 1    |
|    | 15       | •2A020220 | UPPER REAR FRAME, FIXING                   | 1        | 1    | 1    |
|    | 16       | •2CJ93140 | PARTS, ROLLER PRESSING CLEANING A(SP)      | 1        | 1    | 1    |
|    | 17       | •2A027420 | WIRE, FIXING UNIT                          | 1        | 1    | 1    |
| ●  | 18       | •45728900 | GEAR 38T                                   | 1        | 1    | 1    |
|    | 19       | •29620330 | INSULATOR D                                | 2        | 2    | 2    |
|    | 20       | •29620340 | INSULATOR T                                | 2        | 2    | 2    |
|    | 21       | •2A020370 | SPRING, PRESSURE (KM-6330)                 | 2        | 2    | 2    |
|    | 21       | •2FA20250 | SPRING, PRESSURE (KM-7530)                 | 2        | 2    | 2    |
| ●  | 22       | •36714680 | GEAR, JOINT DEVELOPING                     | 1        | 1    | 1    |
| ●  | 23       | •36720061 | GEAR, HEAT ROLLER                          | 1        | 1    | 1    |
|    | 24       | •2CJ20040 | FRONT LEVER, PRESSURE (KM-6330)            | 1        | 1    | 1    |
|    | 24       | •2FA20230 | FRONT LEVER, PRESSURE (KM-7530)            | 1        | 1    | 1    |
|    | 25       | •2CJ20050 | REAR LEVER, PRESSURE (KM-6330)             | 1        | 1    | 1    |
|    | 25       | •2FA20240 | REAR LEVER, PRESSURE (KM-7530)             | 1        | 1    | 1    |
|    | 26       | •36720120 | LOWER FRONT FRAME, FIXING                  | 1        | 1    | 1    |
|    | 27       | •2CJ20100 | LOWER FRONT GUIDE, FIXING                  | 1        | 1    | 1    |
|    | 28       | •36720170 | LOWER RIGHT STAY, FIXING                   | 1        | 1    | 1    |
|    | 29       | •36720341 | FRONT SUPPORT PLATE, HEATER                | 1        | 1    | 1    |
|    | 30       | •36720351 | REAR SUPPORT PLATE, HEATER                 | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

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| SP | Ref. No. | Part. No. | Description                               | Quantity |      |      |
|----|----------|-----------|-------------------------------------------|----------|------|------|
|    |          |           |                                           | 120V     | 230V | 240V |
|    | 31       | •36720370 | FRONT GUIDE, FIXING EJECT TURN AUXILIARY  | 1        | 1    | 1    |
|    | 32       | •36720380 | REAR GUIDE, FIXING EJECT TURN AUXILIARY   | 1        | 1    | 1    |
|    | 33       | •36720410 | TENSION PLATE, FIXING DRIVE               | 1        | 1    | 1    |
|    | 34       | •2CJ20080 | SHAFT, PRESS ROLLER                       | 1        | 1    | 1    |
| ●  | 35       | •36720590 | THERMAL PROTECTOR 180, FIXING             | 1        | 1    | 1    |
|    | 36       | •36720610 | LOWER FRONT SPRING, FIXING (KM-6330)      | 1        | 1    | 1    |
|    | 37       | •61720290 | TERMINAL, MAIN HEATER                     | 1        | 1    | 1    |
|    | 38       | •61720300 | TERMINAL, SUB HEATER                      | 1        | 1    | 1    |
| ●  | 39       | •67322180 | GEAR 28, IDLE DRIVE                       | 1        | 1    | 1    |
|    | 40       | •71802210 | PIN, DRUM LIFT                            | 2        | 2    | 2    |
|    | 41       | •73818100 | SPRING, BLADE THRUST                      | 2        | 2    | 2    |
|    | 42       | •74318650 | PIN WEIGHT DETECTOR                       | 2        | 2    | 2    |
| ●  | 43       | •78620531 | BUSHING HEAT ROLLER                       | 2        | 2    | 2    |
| ●  | 44       | •2A020350 | FRONT STATIC ELIMINATOR, FIXING (KM-6330) | 1        | 1    | 1    |
|    | 45       | •2A020250 | SUPPORT PLATE, FIXING CLEANING SHAFT      | 1        | 1    | 1    |
|    | 46       | •2A020260 | SHAFT A, FIXING CLEANING DRIVE            | 1        | 1    | 1    |
|    | 47       | •2CJ20030 | STAY A, FIXING CLEANING                   | 1        | 1    | 1    |
|    | 48       | •2A020310 | SHAFT B, FIXING CLEANING DRIVE            | 1        | 1    | 1    |
|    | 49       | •2A020320 | SHAFT, FIXING CLEANING RETAINING          | 2        | 2    | 2    |
| ●  | 50       | •2A020330 | FELT, CLEANING                            | 1        | 1    | 1    |
| ●  | 51       | •36520931 | GEAR 16, OIL ROLLER                       | 2        | 2    | 2    |
| ●  | 52       | •66022131 | GEAR 30, DEVELOPING DRIVE                 | 1        | 1    | 1    |
| ●  | 53       | •66222140 | BUSHING, BYPASS CAM                       | 1        | 1    | 1    |
| ●  | 54       | •61720460 | BUSH, FIXING CLEANING                     | 2        | 2    | 2    |
|    | 55       | •2BC20520 | PIN, FIXING DRAWER                        | 2        | 2    | 2    |
| ●  | 56       | •73210450 | BUSH, 6                                   | 3        | 3    | 3    |
|    | 57       | •M2104380 | EDGING, EDS-3-F (KITAGAWA)                | 4        | 4    | 4    |
|    | 58       | •M2607010 | BINDING BAND, PLT1M                       | 1        | 1    | 1    |
|    | 59       | •2FA20220 | SPRING, FIXING GUIDE (KM-7530)            | 2        | 2    | 2    |
|    | 60       | •C3990140 | WAVE WASHER WW-10                         | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.



FIG.26 DRIVING, COOLING SECTION I

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 2A022070  | MOUNT A,IMAGE FORMATION DRIVE       | 1        | 1    | 1    |
|    | 2        | M2107120  | BINDING BAND SG-130                 | 2        | 2    | 2    |
|    | 3        | 2AC06260  | CLUTCH 32,FEED                      | 2        | 2    | 2    |
|    | 4        | 2A022060  | SHAFT B,FEED DRIVE                  | 1        | 1    | 1    |
| ●  | 5        | 72418140  | SPRING, BLADE                       | 1        | 1    | 1    |
|    | 6        | 45727303  | GEAR 26,CLUTCH                      | 2        | 2    | 2    |
|    | 7        | 28107400  | BEARING,688ZZNR                     | 1        | 1    | 1    |
|    | 8        | 45729404  | GEAR B,PF PULLEY                    | 1        | 1    | 1    |
| ●  | 9        | 33904160  | SPRING,EJECT COVER                  | 1        | 1    | 1    |
|    | 10       | 2A022210  | JOINT,DEVELOPING DRIVE              | 1        | 1    | 1    |
|    | 11       | 2A022220  | COUPLING,DEVELOPING DRIVE           | 1        | 1    | 1    |
|    | 12       | 36707230  | CLUTCH,BYPASS                       | 1        | 1    | 1    |
| ●  | 13       | 36707242  | CLUTCH,BYPASS LIFT                  | 1        | 1    | 1    |
|    | 14       | 36722050  | BELT,DRUM DRIVE                     | 1        | 1    | 1    |
|    | 15       | 36722220  | MOUNT B,IMAGE FORMATION DRIVE       | 1        | 1    | 1    |
|    | 16       | 36722350  | SHAFT,REGISTRATION DRIVE            | 1        | 1    | 1    |
| ●  | 17       | 36722360  | SHAFT A,FEED DRIVE                  | 1        | 1    | 1    |
|    | 18       | 2A022200  | SHAFT,DEVELOPING DRIVE              | 1        | 1    | 1    |
|    | 19       | 36722390  | SHAFT,BYPASS CLUTCH                 | 1        | 1    | 1    |
|    | 20       | 36722400  | SHAFT SP,BYPASS CLUTCH              | 1        | 1    | 1    |
| ●  | 21       | 36722500  | BUSHING,DEVELOPING DRIVE            | 1        | 1    | 1    |
|    | 22       | 36722510  | MOUNT C,IMAGE FORMATION DRIVE       | 1        | 1    | 1    |
|    | 23       | 36722520  | RETAINER,REGISTRATION CLUTCH        | 1        | 1    | 1    |
|    | 24       | 36722690  | COLLAR,DRUM DRIVE BELT              | 1        | 1    | 1    |
| ●  | 25       | 36722760  | COLLAR,DEVELOPING JOINT             | 1        | 1    | 1    |
|    | 26       | 36722770  | GEAR 30,DEVELOPING DRIVE            | 1        | 1    | 1    |
|    | 27       | 36722780  | GEAR 30/15,IDLE                     | 1        | 1    | 1    |
|    | 28       | 36722790  | GEAR 45,DRUM IDLE                   | 1        | 1    | 1    |
| ●  | 29       | 36722800  | GEAR 53/44/33                       | 1        | 1    | 1    |
|    | 30       | 36722821  | TENSION PLATE,IMAGE FORMATION DRIVE | 1        | 1    | 1    |
|    | 31       | 36722830  | GEAR 27,DEVELOPING IDLE             | 1        | 1    | 1    |
|    | 32       | 36722860  | GEAR 18                             | 3        | 3    | 3    |
| ●  | 33       | 36722870  | PULLEY 24/72,IDLE                   | 1        | 1    | 1    |
|    | 34       | 61522040  | DRIVE GEAR,FIXING SECTION           | 1        | 1    | 1    |
|    | 35       | 67322230  | BUSHING 8                           | 4        | 4    | 4    |
|    | 36       | 68314090  | GEAR,DEVELOPING SPIRAL              | 1        | 1    | 1    |
| ●  | 37       | 72107640  | IDLE GEAR 27                        | 1        | 1    | 1    |
|    | 38       | 73210450  | BUSH, 6                             | 1        | 1    | 1    |
|    | 39       | 74718091  | BUSHING CLEANING UNIT               | 4        | 4    | 4    |
|    | 40       | 78622270  | IDLE PULLEY                         | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description               | Quantity |      |      |
|----|----------|-----------|---------------------------|----------|------|------|
|    |          |           |                           | 120V     | 230V | 240V |
| ●  | 41       | M2107120  | BINDING BAND SG-130       | 3        | 3    | 3    |
|    | 42       | G3169000  | BEARING 6900ZZNR          | 1        | 1    | 1    |
|    | 43       | 2A027311  | MOTOR,MAIN (KM-6330)      | 2        | 2    | 2    |
|    | 43       | 2FA27010  | MOTOR,MAIN (KM-7530)      | 2        | 2    | 2    |
| ●  | 44       | 28107400  | BEARING,688ZZNR           | 2        | 2    | 2    |
|    | 45       | 45728115  | IDLE GEAR 22              | 1        | 1    | 1    |
|    | 46       | 45729502  | IDLE GEAR 40              | 1        | 1    | 1    |
|    | 47       | 33422290  | JOINT,DRIVE               | 1        | 1    | 1    |
| ●  | 48       | 36723560  | JUNCTION PLATE,JOINT      | 1        | 1    | 1    |
|    | 49       | 36722290  | MOUNT A,CONVEYING MOTOR   | 1        | 1    | 1    |
|    | 50       | 36722300  | MOUNT B,CONVEYING MOTOR   | 1        | 1    | 1    |
|    | 51       | 36722420  | SHAFT,FIXING DRIVE        | 1        | 1    | 1    |
| ●  | 52       | 36722480  | SHAFT,CONVEYING DRIVE     | 1        | 1    | 1    |
|    | 53       | 36722680  | GEAR 36,FIXING JOINT      | 1        | 1    | 1    |
|    | 54       | 36722880  | GEAR 45,MOTOR IDLE        | 1        | 1    | 1    |
|    | 55       | 36722890  | GEAR 56/25,MOTOR IDLE     | 1        | 1    | 1    |
| ●  | 56       | 36722990  | COUPLER,FIXING JOINT      | 1        | 1    | 1    |
|    | 57       | 36723600  | BUSHING 8,MOTOR           | 1        | 1    | 1    |
|    | 58       | 71707240  | SPRING,CASSETTE LOCK SOL  | 1        | 1    | 1    |
|    | 59       | 72114110  | GEAR 20,DEVELOPER UNIT    | 1        | 1    | 1    |
| ●  | 60       | 73808100  | SPRING, MC BRUSH          | 1        | 1    | 1    |
|    | 61       | 73820080  | GEAR, OIL ROLLER          | 1        | 1    | 1    |
|    | 62       | 36723590  | FLANGE 30,BELT            | 1        | 1    | 1    |
|    | 63       | 36722750  | PULLEY 26/26,DRUM         | 1        | 1    | 1    |
| ●  | 64       | 36722810  | JUNCTION PLATE,DRUM DRIVE | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.27 DRIVING, COOLING SECTION II

2CJ/2FA-1

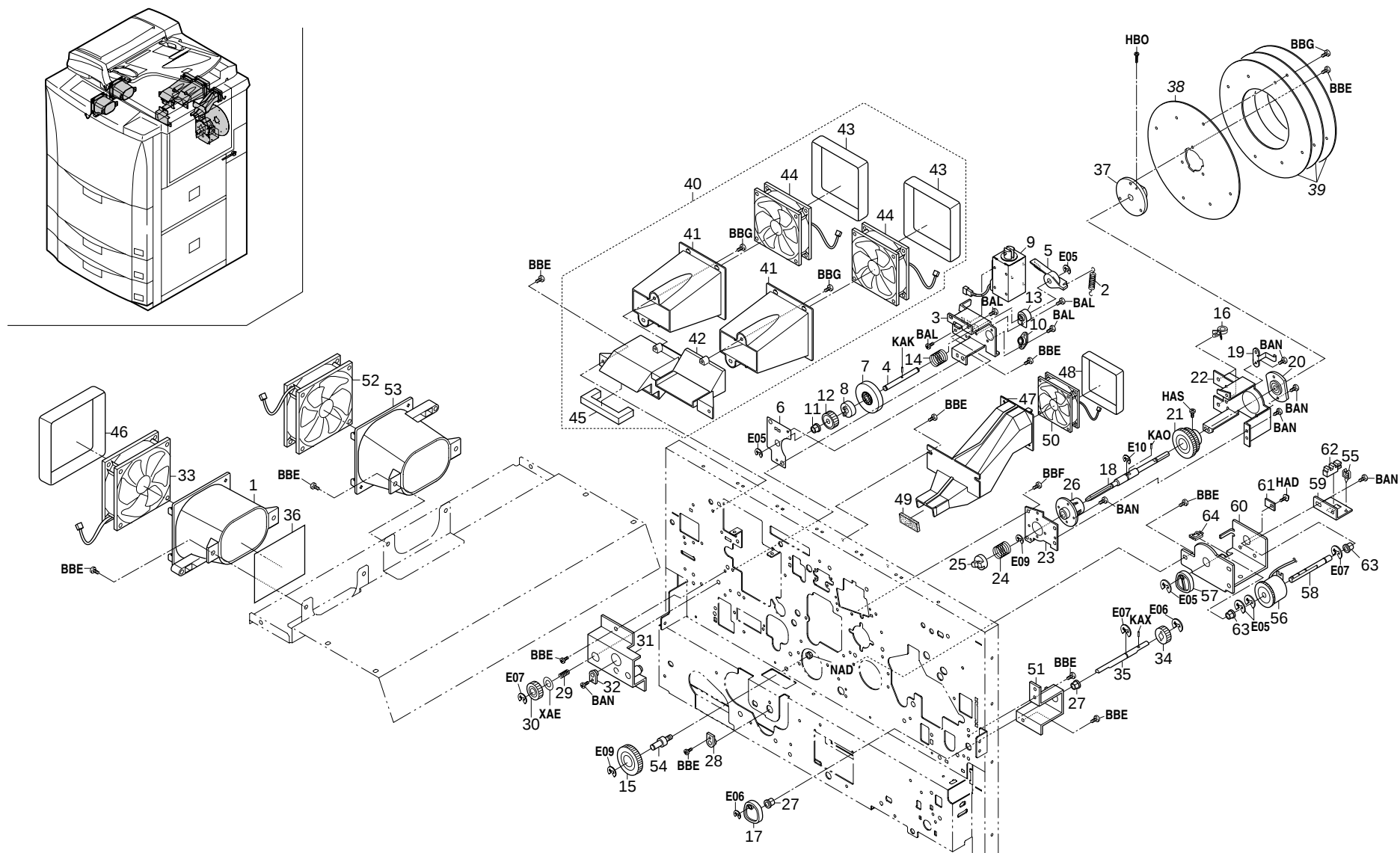


FIG.27 DRIVING, COOLING SECTION II

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 34823010  | DUCT,COOLING                        | 1        | 1    | 1    |
| ●  | 2        | 2AC18300  | SPRING,CLEANING                     | 1        | 1    | 1    |
| ●  | 3        | 2A022310  | MOUNT,FIXING CLEANING DRIVE         | 1        | 1    | 1    |
| ●  | 4        | 2A022330  | SHAFT,FIXING CLEANING DRIVE         | 1        | 1    | 1    |
| ●  | 5        | 2A022340  | LEVER,FIXING CLEANING DRIVE         | 1        | 1    | 1    |
| ●  | 6        | 2A022350  | SUPPORT PLATE,FIXING CLEANING DRIVE | 1        | 1    | 1    |
| ●  | 7        | 2A022360  | COUPLER A,FIXING CLEANING DRIVE     | 1        | 1    | 1    |
| ●  | 8        | 2A022370  | COUPLER B,FIXING CLEANING DRIVE     | 1        | 1    | 1    |
| ●  | 9        | 33906370  | SOLENOID,BYPASS                     | 1        | 1    | 1    |
| ●  | 10       | 34909030  | FRONT BUSHING,DRUM SHAFT            | 1        | 1    | 1    |
| ●  | 11       | 73210450  | BUSH, 6                             | 1        | 1    | 1    |
| ●  | 12       | 66018160  | GEAR 19,SPIRAL ROLLER               | 1        | 1    | 1    |
| ●  | 13       | 66222140  | BUSHING,BYPASS CAM                  | 1        | 1    | 1    |
| ●  | 14       | 2A022390  | SPRING,FIXING CLEANING              | 1        | 1    | 1    |
| ●  | 15       | 74322310  | GEAR 44,DUPLEX                      | 1        | 1    | 1    |
| ●  | 16       | M2107120  | BINDING BAND SG-130                 | 2        | 2    | 2    |
| ●  | 17       | 36707220  | CAM,MOVING GUIDE                    | 1        | 1    | 1    |
| ●  | 18       | 2CJ22150  | SHAFT,DRUM DRIVE                    | 1        | 1    | 1    |
| ●  | 19       | 2A022050  | PLATE SPRING,DRUM GROUND            | 1        | 1    | 1    |
| ●  | 20       | 49029408  | BUSHING,DRUM DRIVE                  | 1        | 1    | 1    |
| ●  | 21       | 36722320  | GEAR 60/54,DRUM                     | 1        | 1    | 1    |
| ●  | 22       | 36722700  | HOLDER,DRUM DRIVE                   | 1        | 1    | 1    |
| ●  | 23       | 36722710  | RETAINER,DRUM DRIVE                 | 1        | 1    | 1    |
| ●  | 24       | 74722290  | SPRING DRUM DRIVE COUPLER           | 1        | 1    | 1    |
| ●  | 25       | 2CJ22160  | COUPLER,DRUM DRIVE                  | 1        | 1    | 1    |
| ●  | 26       | 2CJ22170  | BUSHING A,DRUM DRIVE                | 1        | 1    | 1    |
| ●  | 27       | 67322230  | BUSHING 8                           | 2        | 2    | 2    |
| ●  | 28       | 74718091  | BUSHING CLEANING UNIT               | 1        | 1    | 1    |
| ●  | 29       | 74706580  | JOINT SPRING UPPER PF PULLEY SHAFT  | 1        | 1    | 1    |
| ●  | 30       | 36720390  | GEAR,FIXING EJECT JOINT             | 1        | 1    | 1    |
| ●  | 31       | 36720420  | REINFORCEMENT,FIXING EJECT JOINT    | 1        | 1    | 1    |
| ●  | 32       | 74718091  | BUSHING CLEANING UNIT               | 1        | 1    | 1    |
| ●  | 33       | 2BC27780  | FAN, FIXING                         | 1        | 1    | 1    |
| ●  | 34       | 45727303  | GEAR 26,CLUTCH                      | 1        | 1    | 1    |
| ●  | 35       | 36722410  | SHAFT,BYPASS CAM                    | 1        | 1    | 1    |
| ●  | 36       | 2A023060  | FILTER,COOLING                      | 1        | 1    | 1    |
| ●  | 37       | 2A022080  | RETAINER,FLYWHEEL                   | 1        | 1    | 1    |
| ●  | 38       | 2BC22600  | FLYWHEEL A                          | 1        | 1    | 1    |
| ●  | 39       | 2BC22610  | FLYWHEEL B                          | 3        | 3    | 3    |
| ●  | 40       | 2CJ00140  | JUNCTION DUCT ASS'Y                 | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                   | Quantity |      |      |
|----|----------|-----------|-------------------------------|----------|------|------|
|    |          |           |                               | 120V     | 230V | 240V |
| ●  | 41       | •18523030 | DUCT 80,COOLING               | 2        | 2    | 2    |
| ●  | 42       | •2A023020 | DUCT,JUNCTION                 | 1        | 1    | 1    |
| ●  | 43       | •2A023040 | FILM 80,FAN (KM-6330)         | 2        | 2    | 2    |
| ●  | 43       | •2FA23010 | SPONGE 80,FAN (KM-7530)       | 2        | 2    | 2    |
| ●  | 44       | •2BC27780 | FAN, FIXING                   | 2        | 2    | 2    |
| ●  | 45       | •2A023110 | SPONGE, JUNCTION DUCT         | 1        | 1    | 1    |
| ●  | 46       | 2A023080  | SPONGE, COOLING FAN           | 1        | 1    | 1    |
| ●  | 47       | 2A023010  | DUCT, CHARGE                  | 1        | 1    | 1    |
| ●  | 48       | 2A023050  | FILM 60, FAN                  | 1        | 1    | 1    |
| ●  | 49       | 2A023090  | SPONGE, CHARGE DUCT (KM-6330) | 1        | 1    | 1    |
| ●  | 49       | 2FA10030  | SPONGE, CHARGE DUCT (KM-7530) | 1        | 1    | 1    |
| ●  | 50       | 2BC27790  | FAN, COOLING                  | 1        | 1    | 1    |
| ●  | 51       | 36722530  | RETAINER, BYPASS CAM          | 1        | 1    | 1    |
| ●  | 52       | 2BC27780  | FAN, FIXING                   | 1        | 1    | 1    |
| ●  | 53       | 34823010  | DUCT, COOLING                 | 1        | 1    | 1    |
| ●  | 54       | 36723520  | PIN, CONVEYING IDLE           | 1        | 1    | 1    |
| ●  | 55       | M2105740  | MINIATURE CLAMP, UAMS-05S-2   | 1        | 1    | 1    |
| ●  | 56       | 36593510  | PARTS CLUTCH PRESSURE(SP)     | 1        | 1    | 1    |
| ●  | 57       | 36722130  | CAM, TRANSFER BELT            | 1        | 1    | 1    |
| ●  | 58       | 36722441  | SHAFT, TRANSFER BELT CLUTCH   | 1        | 1    | 1    |
| ●  | 59       | 36722611  | MOUNT, CUTTER PI              | 1        | 1    | 1    |
| ●  | 60       | 36722620  | MOUNT A, TRANSFER BELT CLUTCH | 1        | 1    | 1    |
| ●  | 61       | 36722720  | LIGHT SHIELD, PI              | 1        | 1    | 1    |
| ●  | 62       | 66006350  | SWITCH, CASSETTE LIFT         | 1        | 1    | 1    |
| ●  | 63       | 67322230  | BUSHING 8                     | 2        | 2    | 2    |
| ●  | 64       | M2104260  | EDGING, EDS-0607U(KITAGAWA)   | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

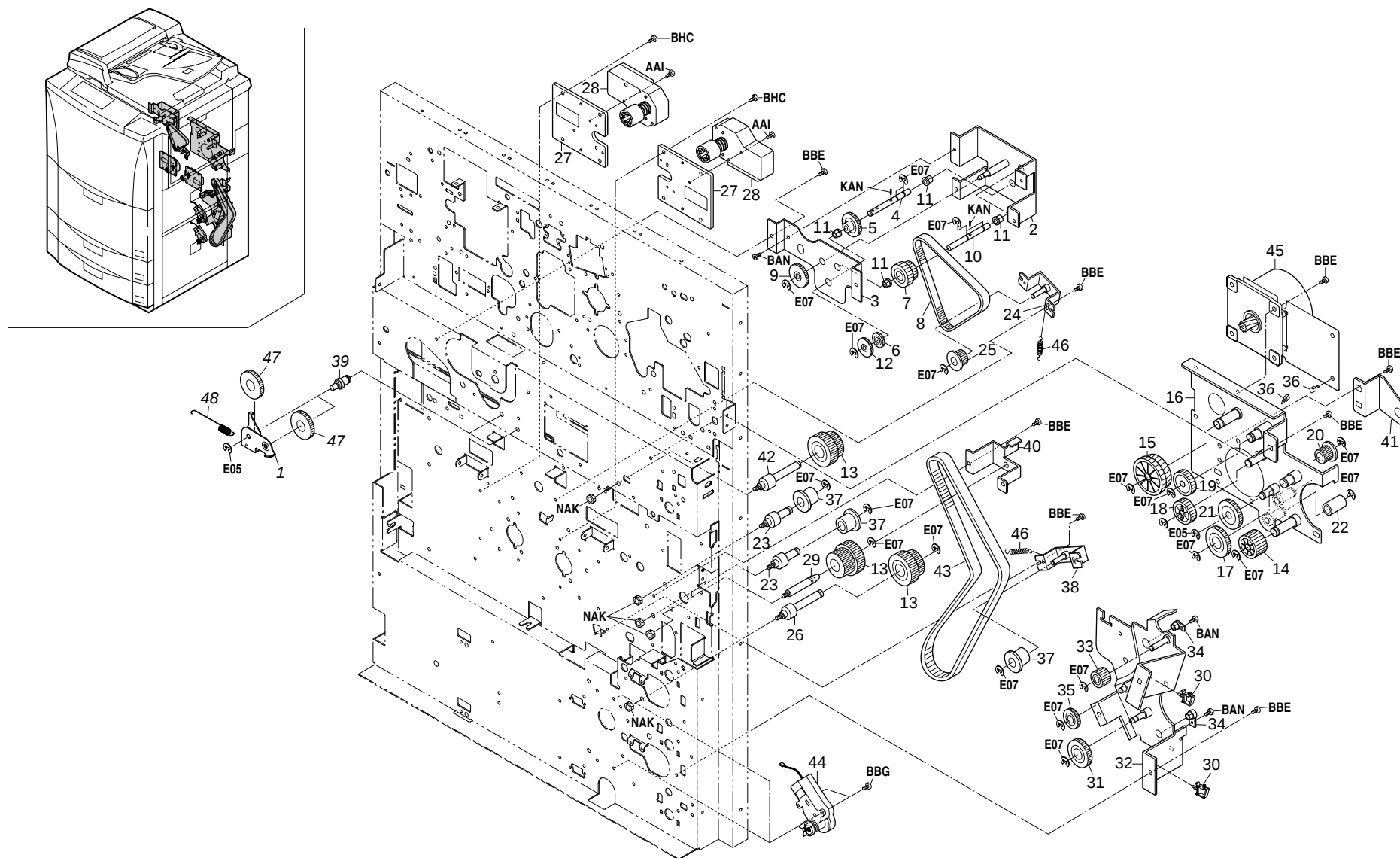


FIG.28 DRIVING, COOLING SECTION III

| SP | Ref. No. | Part. No. | Description                  | Quantity |      |      |
|----|----------|-----------|------------------------------|----------|------|------|
|    |          |           |                              | 120V     | 230V | 240V |
|    | 1        | 2CJ06200  | JOINT LCFDRIVE               | 1        | 1    | 1    |
|    | 2        | 2A022010  | MOUNT A,CONVEYING DRIVE      | 1        | 1    | 1    |
|    | 3        | 2A022020  | MOUNT B,CONVEYING DRIVE      | 1        | 1    | 1    |
|    | 4        | 2A022030  | SHAFT,DUPLEX IDLE            | 1        | 1    | 1    |
| ●  | 5        | 45729430  | GEAR 36,CLEANING UNIT        | 1        | 1    | 1    |
| ●  | 6        | 29721040  | GEAR,24 SB                   | 1        | 1    | 1    |
| ●  | 7        | 33922241  | PULLEY 31/42,IDLE            | 1        | 1    | 1    |
| ●  | 8        | 33922250  | BELT,PAPER FEED DRIVE        | 1        | 1    | 1    |
| ●  | 9        | 36722021  | GEAR 40,IDLE                 | 1        | 1    | 1    |
|    | 10       | 36723540  | SHAFT,BELT DRIVE             | 1        | 1    | 1    |
| ●  | 11       | 67322230  | BUSHING 8                    | 4        | 4    | 4    |
| ●  | 12       | 74322340  | GEAR 32,DUPLEX               | 1        | 1    | 1    |
| ●  | 13       | 36722850  | GEAR 42/32                   | 3        | 3    | 3    |
|    | 14       | 2AC22370  | GEAR 29                      | 1        | 1    | 1    |
| ●  | 15       | 2AC22440  | GEAR 55/45,FEED              | 1        | 1    | 1    |
|    | 16       | 2CJ22020  | MOUNT,PAPER FEED MOTOR       | 1        | 1    | 1    |
| ●  | 17       | 45728900  | GEAR 38T                     | 1        | 1    | 1    |
| ●  | 18       | 3AK22030  | GEAR 29,IDLE                 | 1        | 1    | 1    |
|    | 19       | 33922330  | GEAR 30,IDLE                 | 1        | 1    | 1    |
| ●  | 20       | 68322210  | PULLEY,21 IDLE               | 1        | 1    | 1    |
| ●  | 21       | 71814180  | GEAR 35,MAIN UNIT MIXING     | 1        | 1    | 1    |
|    | 22       | 34916750  | PULLEY,RESISTANCE TENSION    | 1        | 1    | 1    |
|    | 23       | 36722590  | PIN A,TENSION                | 2        | 2    | 2    |
|    | 24       | 36722731  | TENSION PLATE C,PAPER FEED   | 1        | 1    | 1    |
| ●  | 25       | 68322210  | PULLEY,21 IDLE               | 1        | 1    | 1    |
|    | 26       | 36722580  | PIN C,PAPER FEED DRIVE       | 1        | 1    | 1    |
|    | 27       | 2A007690  | MOUNT LCF,LIFT MOTOR         | 2        | 2    | 2    |
| ●  | 28       | 2A027590  | MOTOR,DECK                   | 2        | 2    | 2    |
|    | 29       | 36722560  | PIN A,PAPER FEED DRIVE       | 1        | 1    | 1    |
|    | 30       | M2109010  | WIRE SADDLE,WS-2NS           | 2        | 2    | 2    |
| ●  | 31       | 36722021  | GEAR 40,IDLE                 | 1        | 1    | 1    |
|    | 32       | 36722281  | LOWER MOUNT,PAPER FEED DRIVE | 1        | 1    | 1    |
| ●  | 33       | 36722540  | GEAR 26,IDLE                 | 1        | 1    | 1    |
| ●  | 34       | 74718091  | BUSHING CLEANING UNIT        | 2        | 2    | 2    |
| ●  | 35       | 75722040  | DRIVE IDLE GEAR 24           | 1        | 1    | 1    |
|    | 36       | M7008040  | SPACER,PCS-4S(TAKEUCHI)      | 2        | 2    | 2    |
|    | 37       | 72622141  | TENSION PULLEY 20            | 3        | 3    | 3    |
|    | 38       | 36722731  | TENSION PLATE C,PAPER FEED   | 1        | 1    | 1    |
|    | 39       | 2CJ06220  | PIN LCF,IDLE                 | 1        | 1    | 1    |
|    | 40       | 2A022120  | LOWER HOLDER,PULLEY          | 1        | 1    | 1    |

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2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                | Quantity |      |      |
|----|----------|-----------|----------------------------|----------|------|------|
|    |          |           |                            | 120V     | 230V | 240V |
|    | 41       | 2CJ22030  | UPPER HOLDER,PULLEY        | 1        | 1    | 1    |
|    | 42       | 2A022140  | PIN 8,IDLE                 | 1        | 1    | 1    |
| ●  | 43       | 2CJ22010  | BELT,PAPER FEED DRIVE      | 1        | 1    | 1    |
| ●  | 44       | 2AC06250  | MOTOR,LIFT CASSETTE        | 2        | 2    | 2    |
| ●  | 45       | 2AC22520  | MOTOR,PAPER FEED (KM-6330) | 1        | 1    | 1    |
| ●  | 45       | 2FA27020  | MOTOR,PAPER FEED (KM-7530) | 1        | 1    | 1    |
|    | 46       | 72418140  | SPRING, BLADE              | 2        | 2    | 2    |
|    | 47       | 34920200  | GEAR 30,IDLE EJECT         | 2        | 2    | 2    |
|    | 48       | 48529203  | SPRING,TONER TANK          | 1        | 1    | 1    |

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- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.29 DUPLEX UNIT I

2CJ/2FA

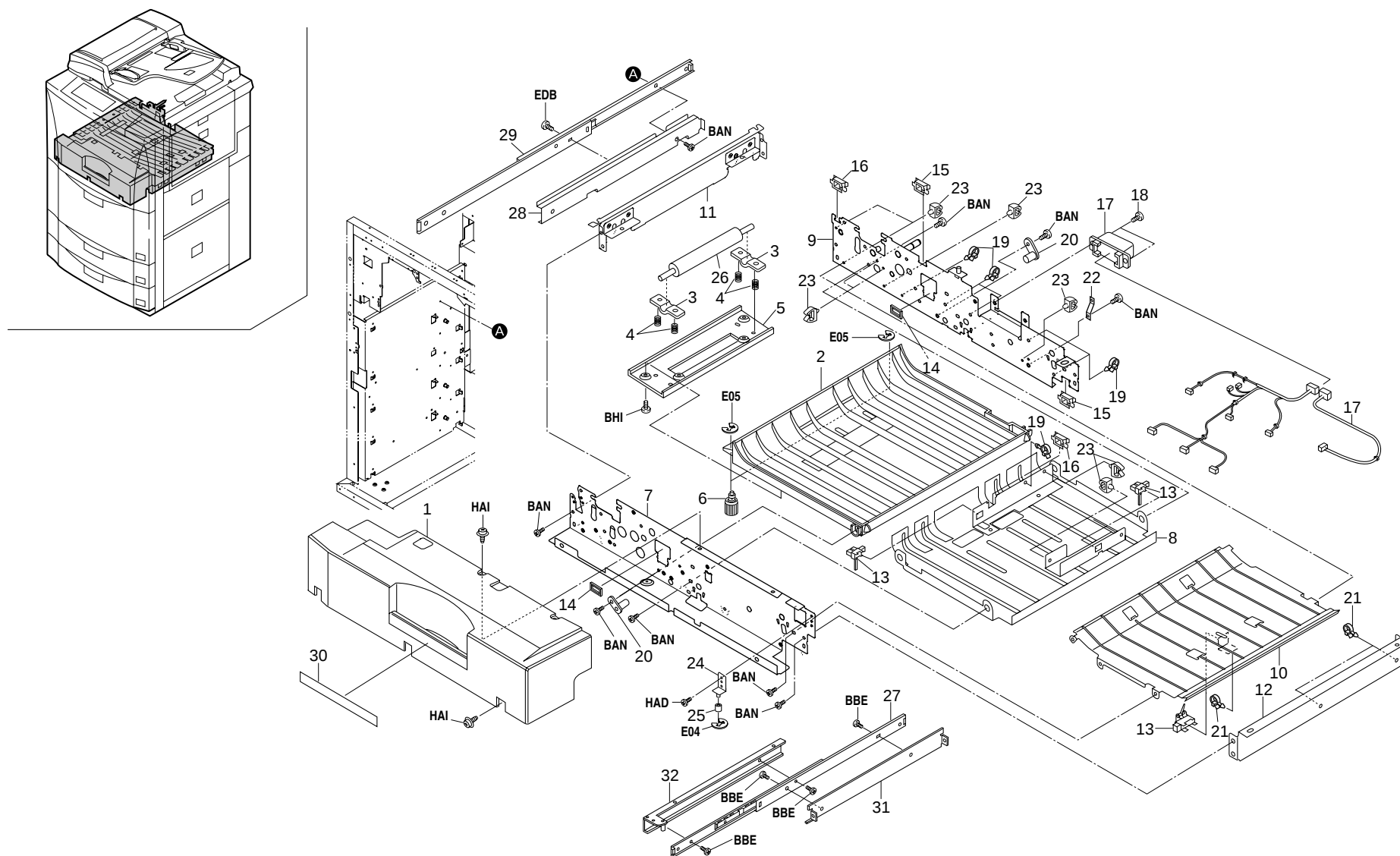


FIG.29 DUPLEX UNIT I

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                        | Quantity |      |      |
|----|----------|-----------|------------------------------------|----------|------|------|
|    |          |           |                                    | 120V     | 230V | 240V |
| ●  | 1        | 2CJ04260  | COVER,DUPLEX UNIT                  | 1        | 1    | 1    |
|    | 2        | 2AC07231  | LEFT GUIDE,DUPLEX CONVEYING        | 1        | 1    | 1    |
|    | 3        | 68721220  | PRESSING PLATE,DUPLEX REGISTRATION | 2        | 2    | 2    |
|    | 4        | 78112040  | SPRING CIS                         | 4        | 4    | 4    |
|    | 5        | 68721210  | RETAINER,DUPLEX REGISTRATION       | 1        | 1    | 1    |
|    | 6        | 68721780  | RETAINING PIN,CONVEYING            | 2        | 2    | 2    |
|    | 7        | 2A017010  | FRONT FRAME,DUPLEX                 | 1        | 1    | 1    |
|    | 8        | 2A017140  | UPPER GUIDE,DUPLEX CONVEYING       | 1        | 1    | 1    |
|    | 9        | 2A017020  | REAR FRAME,DUPLEX                  | 1        | 1    | 1    |
|    | 10       | 2AC07220  | RIGHT GUIDE,DUPLEX CONVEYING       | 1        | 1    | 1    |
|    | 11       | 2AC07321  | LEFT SUPPORT PLATE,DUPLEX UNIT     | 1        | 1    | 1    |
|    | 12       | 2AC07330  | RIGHT SUPPORT PLATE,DUPLEX UNIT    | 1        | 1    | 1    |
| ●  | 13       | 68727030  | SWITCH,DUPLEX CONVEYING            | 3        | 3    | 3    |
|    | 14       | M2104250  | EDGING,EDS-17L(KITAGAWA)           | 2        | 2    | 2    |
|    | 15       | M2104210  | EDGING,EDS-2                       | 2        | 2    | 2    |
|    | 16       | M2104260  | EDGING,EDS-0607U(KITAGAWA)         | 2        | 2    | 2    |
|    | 17       | 2A027400  | WIRE,DUPLEX UNIT                   | 1        | 1    | 1    |
|    | 18       | 72518060  | PIN B,DISPOSAL TANK FULCRUM        | 2        | 2    | 2    |
|    | 19       | M2107120  | BINDING BAND SG-130                | 6        | 6    | 6    |
|    | 20       | 68721740  | PIN,DUPLEX CONVEYING FULCRUM       | 2        | 2    | 2    |
|    | 21       | M2607010  | BINDING BAND,PLT1M                 | 3        | 3    | 3    |
|    | 22       | 68721840  | GROUND PLATE,DUPLEX                | 1        | 1    | 1    |
|    | 23       | M2105740  | MINIATURE CLAMP,UAMS-05S-2         | 8        | 8    | 8    |
|    | 24       | 2A017230  | AUXILIARY PLATE,DUPLEX POSITION    | 1        | 1    | 1    |
| ●  | 25       | 28801300  | BUSING, PAPER FEED                 | 1        | 1    | 1    |
|    | 26       | 68721080  | LOWER ROLLER,DUPLEX REGISTRATION   | 1        | 1    | 1    |
|    | 27       | 66107084  | SLIDER,CASSETTE                    | 1        | 1    | 1    |
|    | 28       | 2AC02110  | MOUNT,RAIL DUPLEX                  | 1        | 1    | 1    |
|    | 29       | 66107084  | SLIDER,CASSETTE                    | 1        | 1    | 1    |
|    | 30       | 36705050  | LABEL,DUPLEX UNIT                  | 1        |      | 1    |
|    | 30       | 2A005100  | LABEL,DUPLEX UNIT(EUR)             |          | 1    |      |
|    | 31       | 33902060  | RIGHT REINFORCEMENT                | 1        | 1    | 1    |
| ●  | 32       | 36707881  | RIGHT MOUNT,RAIL                   | 1        | 1    | 1    |

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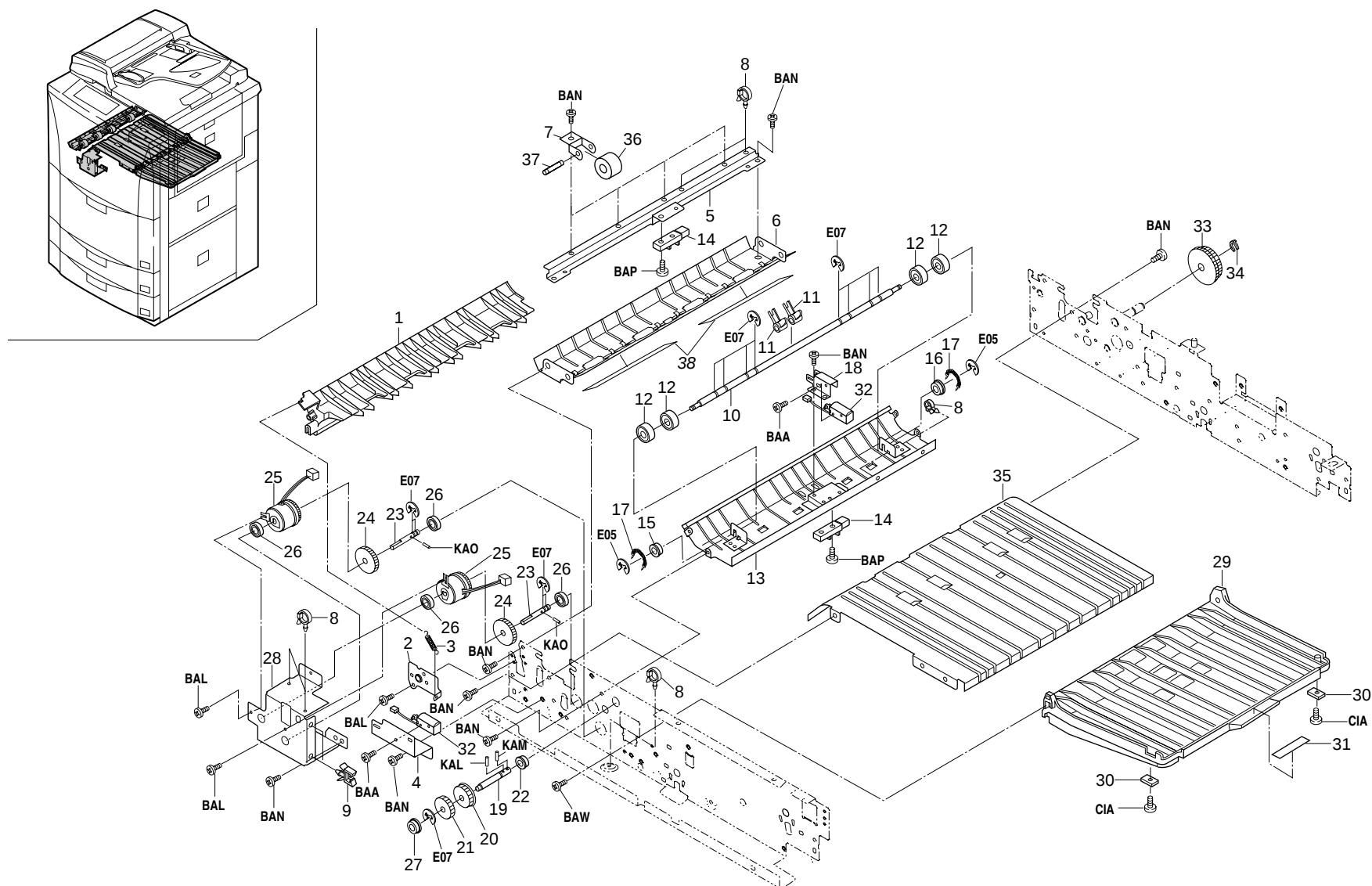


FIG.30 DUPLEX UNIT II

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
|    | 1        | 2A017121  | GUIDE,TURN OVER FEED SHIFT               | 1        | 1    | 1    |
|    | 2        | 2AC07120  | SUPPORT PLATE,GUIDE TURN OVER FEED SHIFT | 1        | 1    | 1    |
|    | 3        | 63213360  | SPRING,PAPER EJECT HOLDER                | 1        | 1    | 1    |
|    | 4        | 2A017030  | MOUNT B,FEED SHIFT SOLENOID              | 1        | 1    | 1    |
|    | 5        | 2A017070  | MOUNT,REFEED PULLEY                      | 1        | 1    | 1    |
|    | 6        | 2A017060  | GUIDE,DUPLEX REFEED                      | 1        | 1    | 1    |
|    | 7        | 66717100  | SPRING PLATE,PULLEY                      | 4        | 4    | 4    |
|    | 8        | M2107120  | BINDING BAND SG-130                      | 7        | 7    | 7    |
|    | 9        | M2105740  | MINIATURE CLAMP,UAMS-05S-2               | 2        | 2    | 2    |
|    | 10       | 2A017110  | SHAFT,REFEED PULLEY                      | 1        | 1    | 1    |
|    | 11       | 2A017200  | LEVER,SWITCHBACK RELEASE                 | 2        | 2    | 2    |
| ●  | 12       | 36808230  | PULLEY,ARM LARGE                         | 4        | 4    | 4    |
|    | 13       | 2A017050  | UPPER GUIDE,DUPLEX ADMISSION             | 1        | 1    | 1    |
| ●  | 14       | 2A027570  | SWITCH,DUPLEX CONVEYING                  | 2        | 2    | 2    |
| ●  | 15       | 72107760  | BUSHING 6,REGISTRATION ROLLER            | 1        | 1    | 1    |
| ●  | 16       | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLER      | 1        | 1    | 1    |
|    | 17       | 29717150  | PRESSING SPRING,FEED BACK                | 2        | 2    | 2    |
|    | 18       | 2A017210  | MOUNT,SWITCHBACK RELEASE SOLENOID        | 1        | 1    | 1    |
|    | 19       | 2A017160  | SHAFT,DUPLEX CONVEYING                   | 1        | 1    | 1    |
|    | 20       | 68721630  | PULLEY 40,DUPLEX CONVEYING               | 1        | 1    | 1    |
| ●  | 21       | 45727303  | GEAR 26,CLUTCH                           | 1        | 1    | 1    |
| ●  | 22       | 67322230  | BUSHING 8                                | 1        | 1    | 1    |
|    | 23       | 2A017180  | SHAFT,DUPLEX CLUTCH                      | 2        | 2    | 2    |
| ●  | 24       | 2AC22460  | GEAR 40,FEED                             | 2        | 2    | 2    |
| ●  | 25       | 2AC06240  | CLUTCH,PAPER FEED                        | 2        | 2    | 2    |
| ●  | 26       | 28107400  | BEARING,688ZZNR                          | 4        | 4    | 4    |
| ●  | 27       | 73210450  | BUSH, 6                                  | 1        | 1    | 1    |
|    | 28       | 2A017190  | MOUNT,SWITCHBACK DRIVE                   | 1        | 1    | 1    |
|    | 29       | 68721771  | RIGHT GUIDE,MIDDLE TRAY                  | 1        | 1    | 1    |
|    | 30       | 65973030  | MAGNET,CARTRIDGE                         | 2        | 2    | 2    |
|    | 31       | 68705040  | RIGHT LABEL,MIDDLE TRAY RELEASE          | 1        | 1    | 1    |
| ●  | 32       | 18327130  | SOLENOID,STOPPER                         | 2        | 2    | 2    |
| ●  | 33       | 68721600  | GEAR,DUPLEX JOINT                        | 1        | 1    | 1    |
|    | 34       | 33973300  | STOPPER 7,CARTRIDGE                      | 1        | 1    | 1    |
|    | 35       | 2A017040  | GUIDE,MIDDLE TRAY                        | 1        | 1    | 1    |
|    | 36       | 74716140  | PAPER CONVEYING PULLEY                   | 4        | 4    | 4    |
|    | 37       | 78621570  | SHAFT FEEDBACK PULLEY                    | 4        | 4    | 4    |
|    | 38       | 2BC21540  | FILM,DUPLEX REFEED                       | 2        | 2    | 2    |

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FIG.31 DUPLEX UNIT III

2CJ/2FA

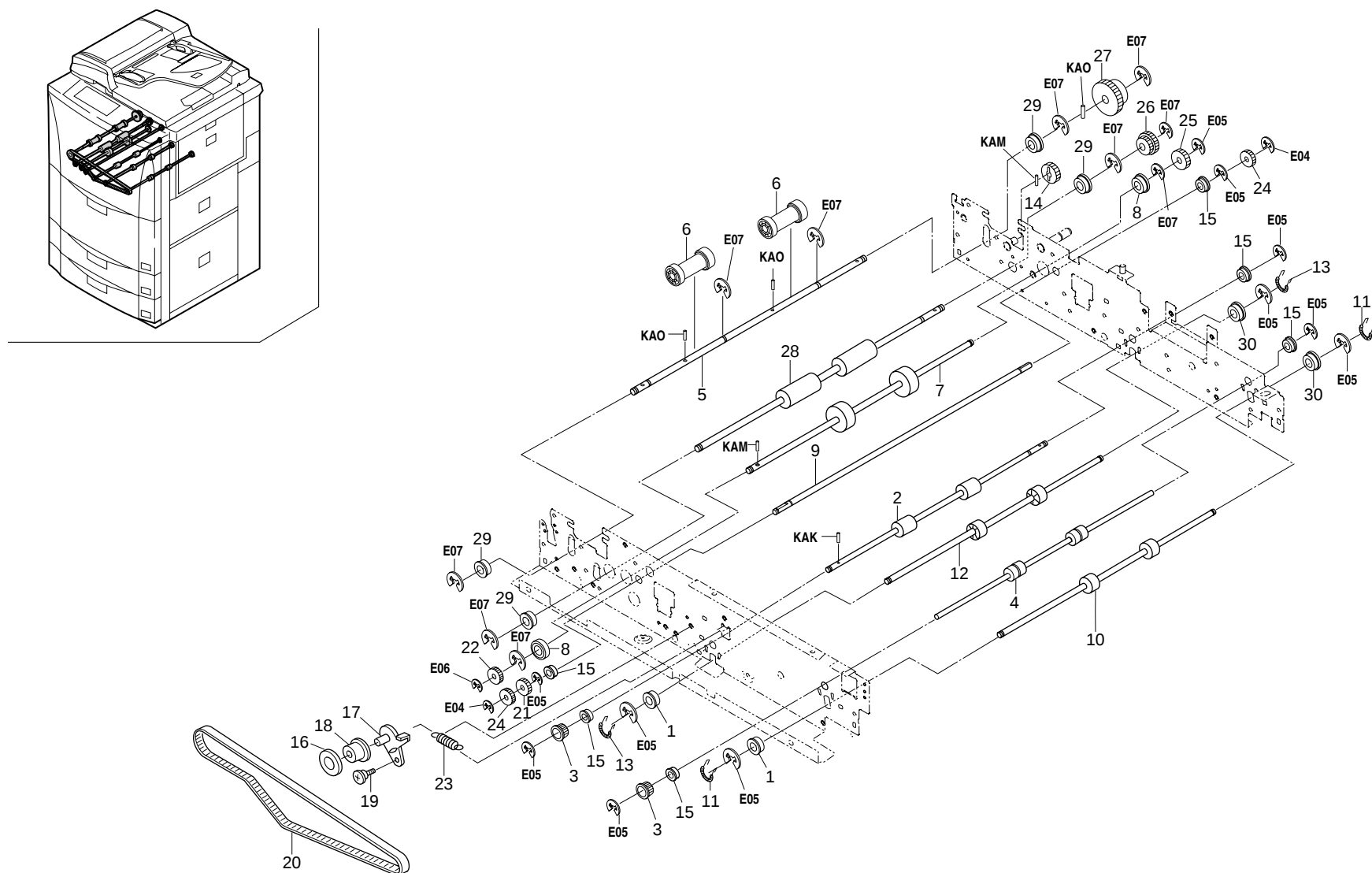


FIG.31 DUPLEX UNIT III

2CJ/2FA

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 72107760  | BUSHING 6,REGISTRATION ROLLER       | 2        | 2    | 2    |
| ●  | 2        | 68721750  | ROLLER B,DUPLEX CONVEYING           | 1        | 1    | 1    |
|    | 3        | 68721640  | PULLEY 20,DUPLEX CONVEYING          | 2        | 2    | 2    |
| ●  | 4        | 2AC07301  | ROLLER C,DUPLEX CONVEYING           | 1        | 1    | 1    |
|    | 5        | 2A017100  | SHAFT D,REFEED ROLLER               | 1        | 1    | 1    |
| ●  | 6        | 3AK16030  | PULLEY,CONVEYING                    | 2        | 2    | 2    |
| ●  | 7        | 2A017170  | ROLLER,SWITCHBACK DUPLEX            | 1        | 1    | 1    |
| ●  | 8        | 28107400  | BEARING,688ZZNR                     | 2        | 2    | 2    |
|    | 9        | 2A017150  | SHAFT D,DUPLEX DRIVE                | 1        | 1    | 1    |
| ●  | 10       | 2AC07311  | LOWER ROLLER B,DUPLEX CONVEYING     | 1        | 1    | 1    |
|    | 11       | 29717220  | PRESSING SPRING B,SB                | 2        | 2    | 2    |
| ●  | 12       | 2AC07210  | LOWER ROLLER,DUPLEX CONVEYING       | 1        | 1    | 1    |
|    | 13       | 76007150  | SPRING PAPER PAD PULLEY             | 2        | 2    | 2    |
| ●  | 14       | 45727303  | GEAR 26,CLUTCH                      | 1        | 1    | 1    |
| ●  | 15       | 73210450  | BUSH, 6                             | 6        | 6    | 6    |
|    | 16       | 34922530  | COLLAR,PULLEY                       | 1        | 1    | 1    |
|    | 17       | 68721571  | TENSION PLATE,DUPLEX CONVEYING      | 1        | 1    | 1    |
|    | 18       | 75722252  | IDLE PULLEY 15                      | 1        | 1    | 1    |
|    | 19       | 48129000  | PIN,ORIGINAL HOLDER                 | 1        | 1    | 1    |
| ●  | 20       | 68721660  | BELT 600,DUPLEX CONVEYING           | 1        | 1    | 1    |
| ●  | 21       | 68321260  | GEAR 18,SWITCH BACK                 | 1        | 1    | 1    |
| ●  | 22       | 45729103  | GEAR 17,PF BELT ROLLER              | 1        | 1    | 1    |
|    | 23       | 68721760  | SPRING,TRAILING EDGE TAPPING        | 1        | 1    | 1    |
| ●  | 24       | 72118160  | GEAR 22,SPIRAL ROLLER               | 2        | 2    | 2    |
| ●  | 25       | 45728116  | GEAR 28,JOINT                       | 1        | 1    | 1    |
| ●  | 26       | 2AC07050  | GEAR 20/30,DUPLEX REGISTRATION      | 1        | 1    | 1    |
| ●  | 27       | 45729418  | DRIVE GEAR,PRE-TRANSFER             | 1        | 1    | 1    |
| ●  | 28       | 2AC07040  | UPPER ROLLER,DUPLEX REGISTRATION    | 1        | 1    | 1    |
| ●  | 29       | 67322230  | BUSHING 8                           | 4        | 4    | 4    |
| ●  | 30       | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLER | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.32 REVERSING SECTION

2CJ/2FA-1

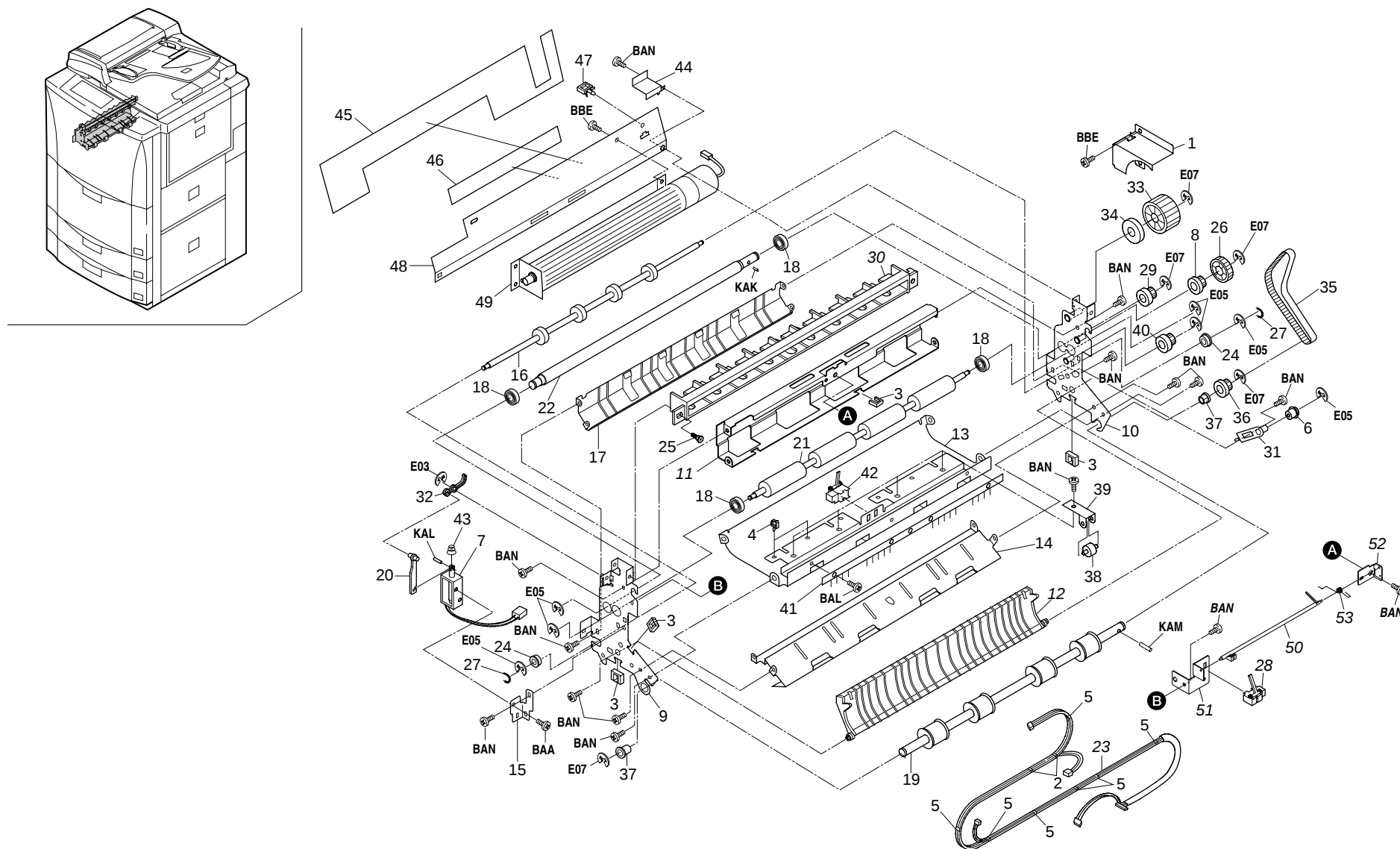


FIG.32 REVERSING SECTION

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
|    | 1        | 36721400  | COVER,FEED SHIFT WIRE             | 1        | 1    | 1    |
|    | 2        | M0207000  | BINDING BAND,KB-100-1             | 2        | 2    | 2    |
|    | 3        | M2104260  | EDGING,EDS-0607U(KITAGAWA)        | 4        | 4    | 4    |
|    | 4        | M2105730  | MINIATURE CLAMP,UAMS-07-0         | 2        | 2    | 2    |
|    | 5        | M2107120  | BINDING BAND SG-130               | 7        | 7    | 7    |
| ●  | 6        | 18308260  | PULLEY,CONVEYING BELT             | 1        | 1    | 1    |
| ●  | 7        | 18327130  | SOLENOID,STOPPER                  | 1        | 1    | 1    |
| ●  | 8        | 2AC21650  | PULLEY 22,FEED SHIFT              | 1        | 1    | 1    |
|    | 9        | 2A021010  | FRONT FRAME,FEED SHIFT            | 1        | 1    | 1    |
|    | 10       | 2A021020  | REAR FRAME,FEED SHIFT             | 1        | 1    | 1    |
|    | 11       | 2CJ21041  | LOWER GUIDE A,FEED SHIFT          | 1        | 1    | 1    |
|    | 12       | 2A021041  | LEFT GUIDE,FEED SHIFT             | 1        | 1    | 1    |
|    | 13       | 2A021050  | UPPER GUIDE,FEED SHIFT EJECT      | 1        | 1    | 1    |
|    | 14       | 2A021060  | LOWER GUIDE,FEED SHIFT EJECT      | 1        | 1    | 1    |
|    | 15       | 2A021070  | MOUNT,FEED SHIFT SOLENOID         | 1        | 1    | 1    |
| ●  | 16       | 2A021080  | RIGHT ROLLER,TURN OVER FEED       | 1        | 1    | 1    |
|    | 17       | 2A021090  | LOWER RIGHT GUIDE,TURN OVER EJECT | 1        | 1    | 1    |
| ●  | 18       | 74808080  | BEARING,686ZZNR                   | 4        | 4    | 4    |
| ●  | 19       | 2A021310  | ROLLER,FEED SHIFT                 | 1        | 1    | 1    |
|    | 20       | 2A021320  | LEVER A,CONVEYING SHIFT           | 1        | 1    | 1    |
| ●  | 21       | 2A021390  | RIGHT ROLLER,FEED SHIFT(A)        | 1        | 1    | 1    |
| ●  | 22       | 2A021351  | LEFT ROLLER,FEED SHIFT            | 1        | 1    | 1    |
|    | 23       | 2A027410  | WIRE,FEED SHIFT UNIT (KM-6330)    | 1        | 1    | 1    |
|    | 23       | 2FA27100  | WIRE,FEED SHIFT UNIT (KM-7530)    | 1        | 1    | 1    |
|    | 24       | 28801300  | BUSING, PAPER FEED                | 2        | 2    | 2    |
|    | 25       | 48129208  | PIN,TENSION                       | 1        | 1    | 1    |
| ●  | 26       | 45729403  | GEAR 19,S,B                       | 1        | 1    | 1    |
|    | 27       | 29717220  | PRESSING SPRING B,SB              | 2        | 2    | 2    |
| ●  | 28       | 2A127050  | SWITCH,PHOTO INTERRUPTOR          | 1        | 1    | 1    |
| ●  | 29       | 35911520  | PULLEY 16,ADF                     | 1        | 1    | 1    |
|    | 30       | 36721221  | UPPER GUIDE,FEED SHIFT            | 1        | 1    | 1    |
|    | 31       | 36721300  | TENSION PLATE,FEED SHIFT DRIVE    | 1        | 1    | 1    |
|    | 32       | 36721340  | LEVER B,CONVEYING SHIFT           | 1        | 1    | 1    |
| ●  | 33       | 36721350  | GEAR,EJECT JOINT                  | 1        | 1    | 1    |
|    | 34       | 36721360  | COLLAR 31,EJECT JOINT             | 1        | 1    | 1    |
| ●  | 35       | 36921170  | BELT 300,DUPLEX CONVEYING         | 1        | 1    | 1    |
| ●  | 36       | 63212180  | PULLEY 24,EJECT                   | 1        | 1    | 1    |
| ●  | 37       | 67322230  | BUSHING 8                         | 2        | 2    | 2    |
| ●  | 38       | 68720160  | PULLEY,FEED SHIFT                 | 4        | 4    | 4    |
|    | 39       | 68720170  | MOUNT,FEED SHIFT PULLEY           | 4        | 4    | 4    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                                     | Quantity |      |      |
|----|----------|-----------|-------------------------------------------------|----------|------|------|
|    |          |           |                                                 | 120V     | 230V | 240V |
| ●  | 40       | 76514050  | PULLEY 20 DRIVE                                 | 1        | 1    | 1    |
| ●  | 41       | 68720180  | STATIC ELIMINATOR,FEED SHIFT                    | 1        | 1    | 1    |
| ●  | 42       | 68727030  | SWITCH,DUPLEX CONVEYING                         | 1        | 1    | 1    |
|    | 43       | 73226040  | SPRING,REVERSE SOLENOID                         | 1        | 1    | 1    |
|    | 44       | 36721420  | COVER,PAPER EJECT FAN CONNECTOR (KM-6330)       | 1        | 1    | 1    |
| ●  | 45       | 2A023070  | FILM,EJECT WIND SHIELD (KM-6330)                | 1        | 1    | 1    |
| ●  | 46       | 20305130  | LABEL L,HIGH TEMPERATURE CAUTION(EXP) (KM-6330) | 1        | 1    | 1    |
|    | 47       | M2109180  | WIRE SADDLE,LWS-1S (KM-6330)                    | 1        | 1    | 1    |
|    | 48       | 36721411  | MOUNT,PAPER EJECT COOLING FAN                   | 1        | 1    | 1    |
| ●  | 49       | 36727500  | FAN,FIXING (KM-6330)                            | 1        | 1    | 1    |
|    | 50       | 2CJ21050  | SHAFT,ACTUATOR                                  | 1        | 1    | 1    |
|    | 51       | 2CJ21060  | MOUNT,PI SWITCH                                 | 1        | 1    | 1    |
|    | 52       | 2CJ21070  | BASE,ACTUATOR                                   | 1        | 1    | 1    |
|    | 53       | 2CJ21080  | SPRING A,ACTUATOR                               | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.33 PAPER EJECT SECTION

2CJ/2FA-1

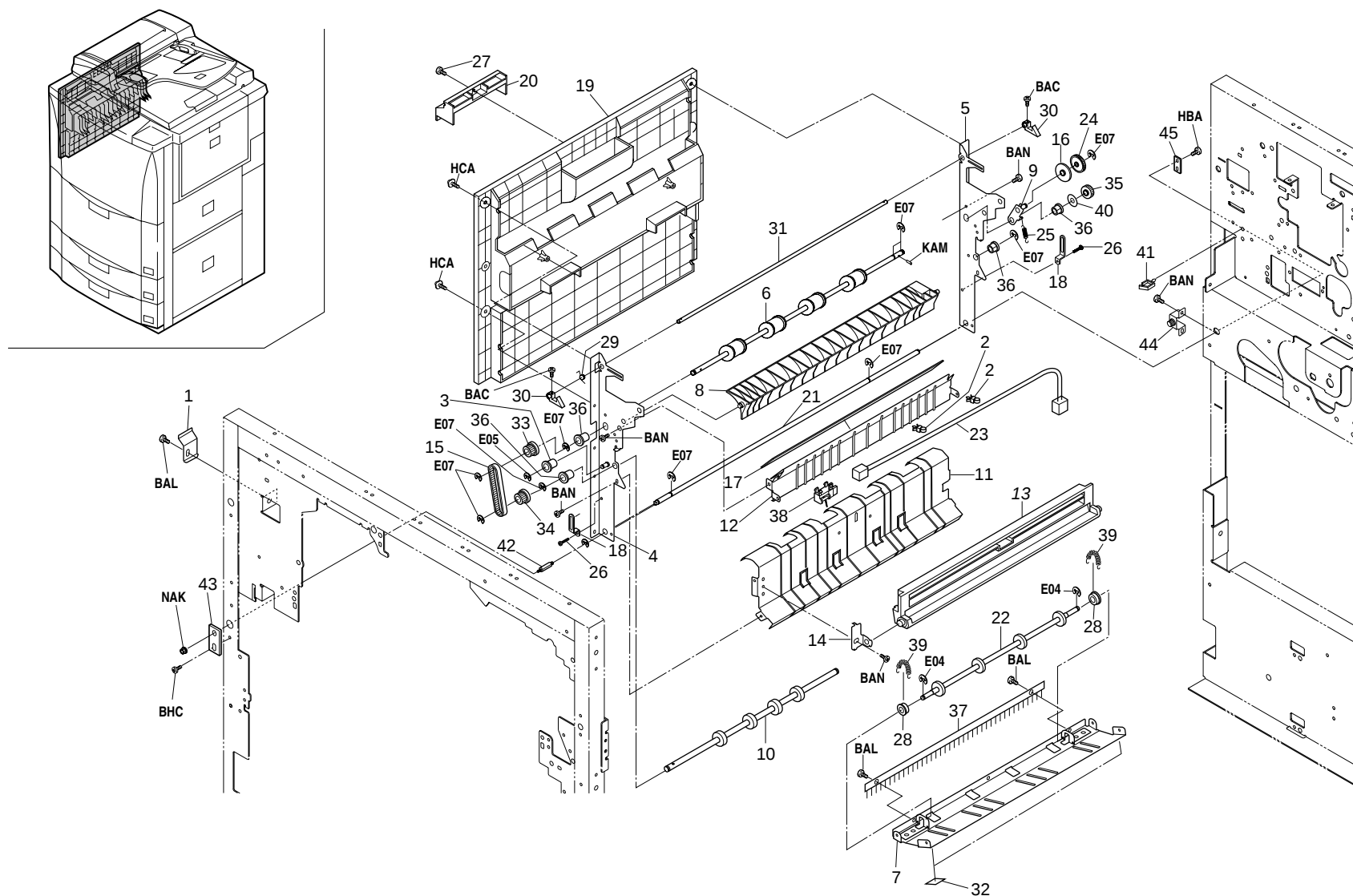


FIG.33 PAPER EJECT SECTION

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
| ●  | 1        | 36720470  | PLATE SPRING,RELEASE HOLDER              | 1        | 1    | 1    |
|    | 2        | M2107120  | BINDING BAND SG-130                      | 2        | 2    | 2    |
|    | 3        | 18308260  | PULLEY,CONVEYING BELT                    | 1        | 1    | 1    |
| ●  | 4        | 2A021110  | FRONT FRAME,EJECT                        | 1        | 1    | 1    |
|    | 5        | 2A021120  | REAR FRAME,EJECT                         | 1        | 1    | 1    |
|    | 6        | 2A021130  | ROLLER,EJECT                             | 1        | 1    | 1    |
| ●  | 7        | 2A021140  | UPPER GUIDE,EJECT                        | 1        | 1    | 1    |
|    | 8        | 2A021150  | GUIDE,CONVEYING SHIFT                    | 1        | 1    | 1    |
|    | 9        | 2A021160  | TENSION PLATE,EJECT DRIVE                | 1        | 1    | 1    |
| ●  | 10       | 2A021170  | LEFT ROLLER,TURN OVER FEED               | 1        | 1    | 1    |
|    | 11       | 2A021180  | LEFT GUIDE,TURN OVER EJECT               | 1        | 1    | 1    |
|    | 12       | 2A021190  | UPPER RIGHT GUIDE,TURN OVER EJECT        | 1        | 1    | 1    |
| ●  | 13       | 2A021201  | INNER RIGHT GUIDE,TURN OVER EJECT        | 1        | 1    | 1    |
|    | 14       | 2A021210  | RIGHT SUPPORT PLATE,GUIDE TURN OVER MIDD | 1        | 1    | 1    |
|    | 15       | 2A021230  | BELT 214,TURN OVER DRIVE                 | 1        | 1    | 1    |
| ●  | 16       | 2A021240  | COLLAR 47.2,EJECT JOINT                  | 1        | 1    | 1    |
|    | 17       | 2A021250  | GUIDE FILM,TURN OVER EJECT               | 1        | 1    | 1    |
|    | 18       | 2A021260  | SUPPORT PLATE,TURN OVER EJECT RELEASE    | 2        | 2    | 2    |
| ●  | 19       | 2CJ21020  | COVER,EJECT                              | 1        | 1    | 1    |
|    | 20       | 2CJ21010  | HANDLE,EJECT COVER RELEASE               | 1        | 1    | 1    |
|    | 21       | 2A021360  | SHAFT,EJECT UNIT FULCRUM                 | 1        | 1    | 1    |
| ●  | 22       | 2A021370  | UPPER ROLLER,EJECT                       | 1        | 1    | 1    |
|    | 23       | 2A027470  | JUNCTION WIRING,TURN OVER EJECT SW       | 1        | 1    | 1    |
|    | 24       | 45729502  | IDLE GEAR 40                             | 1        | 1    | 1    |
| ●  | 25       | 72418140  | SPRING, BLADE                            | 1        | 1    | 1    |
|    | 26       | 29820110  | FRONT PIN,FULCRUM                        | 2        | 2    | 2    |
|    | 27       | 29820420  | PIN,BEARING                              | 1        | 1    | 1    |
| ●  | 28       | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLER      | 2        | 2    | 2    |
|    | 29       | 33906640  | RIGHT SPRING,FEED RELEASE                | 1        | 1    | 1    |
|    | 30       | 33906670  | RIGHT HOOK,FEED RELEASE                  | 2        | 2    | 2    |
| ●  | 31       | 36721100  | SHAFT,EJECT UNIT RELEASE                 | 1        | 1    | 1    |
|    | 32       | 61714370  | FRONT FELT,LOWER DEV.ROLLER              | 2        | 2    | 2    |
|    | 33       | 63212180  | PULLEY 24,EJECT                          | 1        | 1    | 1    |
| ●  | 34       | 65722030  | PULLEY 22,FEED                           | 1        | 1    | 1    |
|    | 35       | 67322180  | GEAR 28,IDLE DRIVE                       | 1        | 1    | 1    |
|    | 36       | 67322230  | BUSHING 8                                | 4        | 4    | 4    |
| ●  | 37       | 68317050  | STATIC ELIMINATOR                        | 1        | 1    | 1    |
|    | 38       | 68727030  | SWITCH,DUPLEX CONVEYING                  | 1        | 1    | 1    |
|    | 39       | 72707161  | SPRING, PRESSING                         | 2        | 2    | 2    |
| ●  | 40       | 33921170  | COLLAR 16,EJECT DRIVE                    | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
|    | 41       | M2109180  | WIRE SADDLE,LWS-1S                | 1        | 1    | 1    |
|    | 42       | 2A021280  | FRONT PIN,TURN OVER EJECT SUPPORT | 1        | 1    | 1    |
|    | 43       | 36721110  | FULCRUM PLATE,EJECT UNIT          | 1        | 1    | 1    |
|    | 44       | 2A021380  | REAR MOUNT,EJECT UNIT SUPPORT     | 1        | 1    | 1    |
|    | 45       | 36721110  | FULCRUM PLATE,EJECT UNIT          | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.34 ELECTRICAL COMPONENTS I (120V)

2CJ/2FA-1

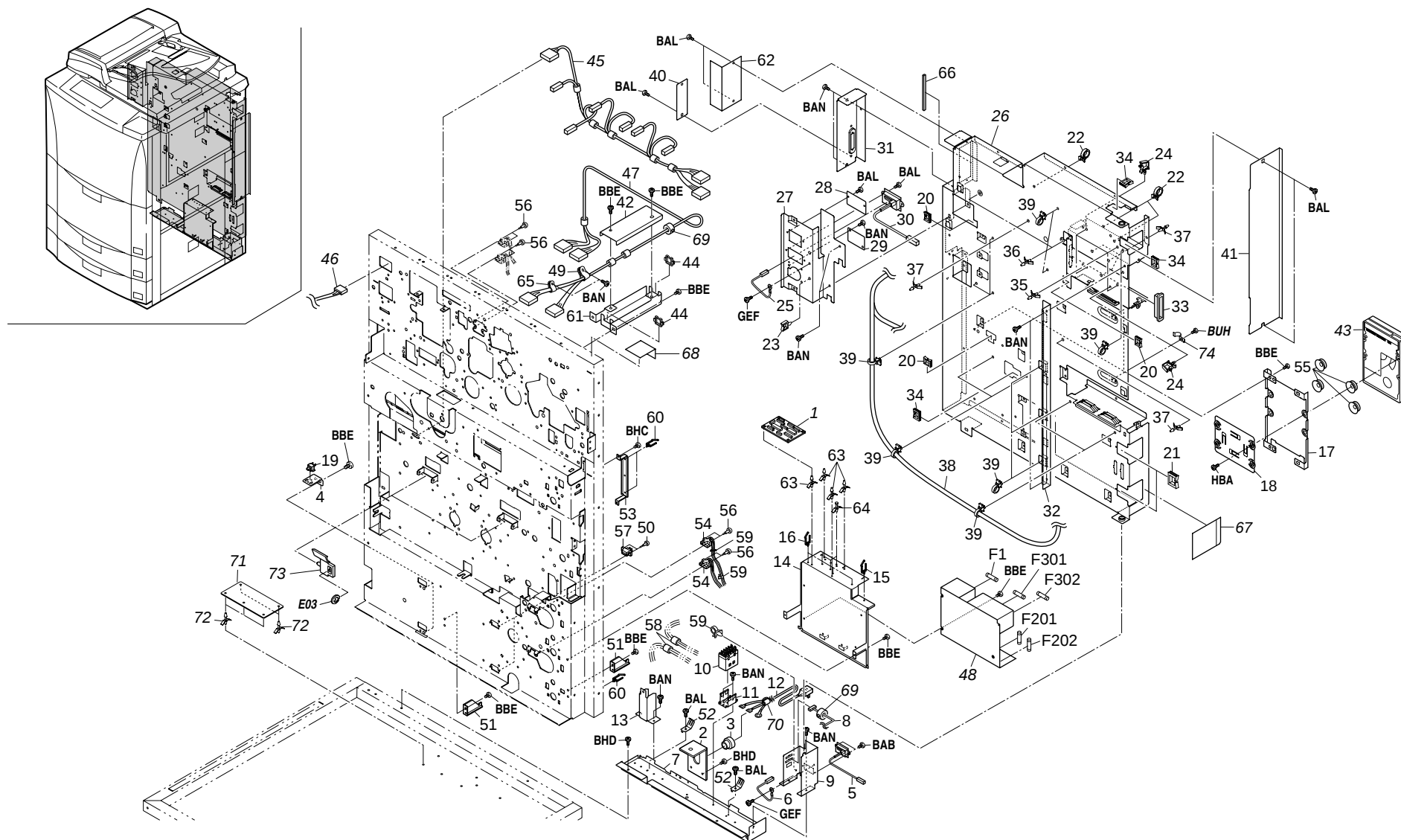


FIG.34 ELECTRICAL COMPONENTS I (120V)

| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93170  | PARTS A,ASS'Y JUNCTION(S P)     | 1        |      |      |
|    | 2        | 36726120  | MOUNT,POWER CORD (120)          | 1        |      |      |
|    | 3        | M1203520  | BUSHING,USR-40                  | 1        |      |      |
|    | 4        | 36906390  | MOUNT,PAPER SIZE DETECTION      | 2        |      |      |
|    | 5        | 2BC27640  | WIRE GND,FINISHER               | 1        |      |      |
|    | 6        | 2AC27880  | WIRE FG,FINISHER                | 1        |      |      |
|    | 7        | 2A004011  | REAR MOUNT B,COVER              | 1        |      |      |
|    | 8        | 2CJ27120  | JUNCTION WIRING L,DECK          | 1        |      |      |
|    | 9        | 2CJ26070  | LOWER LEFT MOUNT,MAIN PCB       | 1        |      |      |
|    | 10       | 34027070  | RELAY 4P,POWER                  | 1        |      |      |
|    | 11       | 34027120  | MOUNT BASE,POWER RELAY          | 1        |      |      |
|    | 12       | 36701160  | POWER CORD ASS'Y (120)          | 1        |      |      |
|    | 13       | 2CJ26080  | LOWER RIGHT MOUNT,MAIN PCB      | 1        |      |      |
|    | 14       | 2A026010  | MOUNT,POWER SOURCE              | 1        |      |      |
|    | 15       | M2109210  | LOCKING WIRE SADDLE,LWS-8S-2.5W | 1        |      |      |
|    | 16       | M2109270  | WIRE SADDLE,LWS-5S-2W(KITAGAWA) | 3        |      |      |
|    | 17       | 2BC26270  | MOUNT,HDD                       | 1        |      |      |
|    | 18       | 2BC26280  | GROUND PLATE,HDD                | 1        |      |      |
|    | 19       | 66127010  | SWITCH,COVER OPEN               | 2        |      |      |
|    | 20       | M2104200  | EDGING EDS-1                    | 3        |      |      |
|    | 21       | M2104270  | EDGING,EDS-2323U(KITAGAWA)      | 2        |      |      |
|    | 22       | M2107120  | BINDING BAND SG-130             | 3        |      |      |
|    | 23       | M2109020  | WIRE SADDLE,WS-2WS              | 1        |      |      |
|    | 24       | M2109270  | WIRE SADDLE,LWS-5S-2W(KITAGAWA) | 2        |      |      |
|    | 25       | 2AC27880  | WIRE FG,FINISHER                | 1        |      |      |
|    | 26       | 2CJ26010  | SHIELD,MAIN PCB                 | 1        |      |      |
|    | 27       | 2CJ26050  | MOUNT,SORTER CONNECTOR          | 1        |      |      |
|    | 28       | 36726140  | LID,VENDOR                      | 1        |      |      |
|    | 29       | 77502090  | LID FINISHER CABLE              | 1        |      |      |
|    | 30       | 2BC27640  | WIRE GND,FINISHER               | 1        |      |      |
|    | 31       | 2CJ26040  | MOUNT,INTERFACE                 | 1        |      |      |
|    | 32       | 2CJ26090  | STAY,SHIELD                     | 1        |      |      |
|    | 33       | 2BM26020  | GUIDE CF CARD                   | 1        |      |      |
|    | 34       | M2104220  | EDGING,EDS-1717U                | 3        |      |      |
|    | 35       | M2108000  | SPACER,KGLS-3S                  | 4        |      |      |
|    | 36       | M2108930  | SPACER,KGLS-8RT(KITAGAWA)       | 2        |      |      |
|    | 37       | M2108670  | SPACER,KGPS-6RF(KITAGAWA)       | 2        |      |      |
|    | 38       | 2CJ27020  | WIRE S-BOX (KM-6330)            | 1        |      |      |
|    | 38       | 2FA27040  | WIRE,S-BOX (KM-7530)            | 1        |      |      |
|    | 39       | M2107250  | BAND,RSG-100(KITAGAWA)          | 14       |      |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                               | Quantity |      |      |
|----|----------|-----------|-------------------------------------------|----------|------|------|
|    |          |           |                                           | 120V     | 230V | 240V |
| ●  | 40       | 2BC04230  | LID,INTERFACE                             | 1        |      |      |
|    | 41       | 2BC26070  | LID,CONTROLLER                            | 1        |      |      |
|    | 42       | 2A026140  | LID,CCD JUNCTION WIRING                   | 1        |      |      |
|    | 43       | 2FA93130  | PARTS,UNIT HDD(S P)                       | 1        |      |      |
|    | 44       | M2104210  | EDGING,EDS-2                              | 2        |      |      |
|    | 45       | 2CJ27061  | WIRE LCF                                  | 1        |      |      |
|    | 46       | 2FA27110  | CCD,JUNCTION WIRING (KM-7530)             | 1        |      |      |
|    | 47       | 2CJ27080  | JUNCTION WIRING,CCD                       | 1        |      |      |
|    | 48       | 2A028122  | POWER SOURCE PCB 120 (KM-6330)            | 1        |      |      |
|    | 48       | 2FA28100  | POWER SOURCE PCB 120 (KM-7530)            | 1        |      |      |
|    | 49       | M2505190  | CLAMP,GNK-4N(NIKKO)                       | 1        |      |      |
|    | 50       | 33927450  | RETAINING PIN,DRAWER                      | 4        |      |      |
|    | 51       | 36726020  | SUPPORT PLATE,POWER SOURCE MOUNT          | 2        |      |      |
|    | 52       | 18512731  | PLATE SPRING,OPERATION UNIT PCB (KM-7530) | 2        |      |      |
|    | 53       | 36726051  | MOUNT,WIRE MAIN                           | 1        |      |      |
|    | 54       | 36727300  | JUNCTION WIRING,PAPER FEED UNIT           | 2        |      |      |
|    | 55       | 72114870  | V-RING 6 DIA                              | 4        |      |      |
|    | 56       | 74327180  | PIN,CONNECTOR                             | 8        |      |      |
|    | 57       | J0464080  | RECEPTACLE,QR/P15-8S-C(02)(HIROSE)        | 2        |      |      |
|    | 58       | M2607010  | BINDING BAND,PLT1M                        | 2        |      |      |
|    | 59       | M2107120  | BINDING BAND SG-130                       | 3        |      |      |
|    | 60       | M2109210  | LOCKING WIRE SADDLE,LWS-8S-2.5W           | 3        |      |      |
|    | 61       | 2A026130  | MOUNT,CCD JUNCTION WIRING                 | 1        |      |      |
|    | 62       | 2A626120  | LID,NIC                                   | 1        |      |      |
|    | 63       | M2108120  | SPACER,KGLS-4S                            | 4        |      |      |
|    | 64       | M2108130  | SPACER,KGPS-4S                            | 3        |      |      |
|    | 65       | M2505170  | CLAMP,GNK-2N(NIKKO)                       | 1        |      |      |
|    | 66       | 2CJ27130  | SHIELD A,GASKET                           | 1        |      |      |
|    | 67       | 2CJ26110  | REAR SEAL,COVER                           | 1        |      |      |
|    | 68       | 2CJ26120  | SEAL,PIPE FRAME                           | 1        |      |      |
|    | 69       | 2A627930  | CORE 11-25X14 (KM-7530)                   | 2        |      |      |
|    | 70       | 61727600  | CORE,13-30X34 (KM-7530)                   | 1        |      |      |
|    | 71       | 2FA28080  | POWER SOURCE PCB 120 (KM-7530)            | 1        |      |      |
|    | 72       | M2108140  | SPACER,KGLS-6S (KM-7530)                  | 5        |      |      |
|    | 73       | 2A007350  | LEVER,SENSOR PE                           | 2        |      |      |
|    | 74       | 2BC07820  | GROUND PLATE,VERTICAL CONVEYING (KM-7530) | 2        |      |      |
|    | F1       | M1661000  | FUSE 15A,314015                           | 1        |      |      |
|    | F201     | M5558000  | FUSE,UL-TSC-8A-N1(S.O.C)                  | 1        |      |      |
|    | F202     | M5558000  | FUSE,UL-TSC-8A-N1(S.O.C)                  | 1        |      |      |
|    | F301     | M5554030  | FUSE,TSC-AC125V-4A(SOC)                   | 1        |      |      |
|    | F302     | M5554030  | FUSE,TSC-AC125V-4A(SOC)                   | 1        |      |      |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.34 ELECTRICAL COMPONENTS I (230/240V)

2CJ/2FA-1

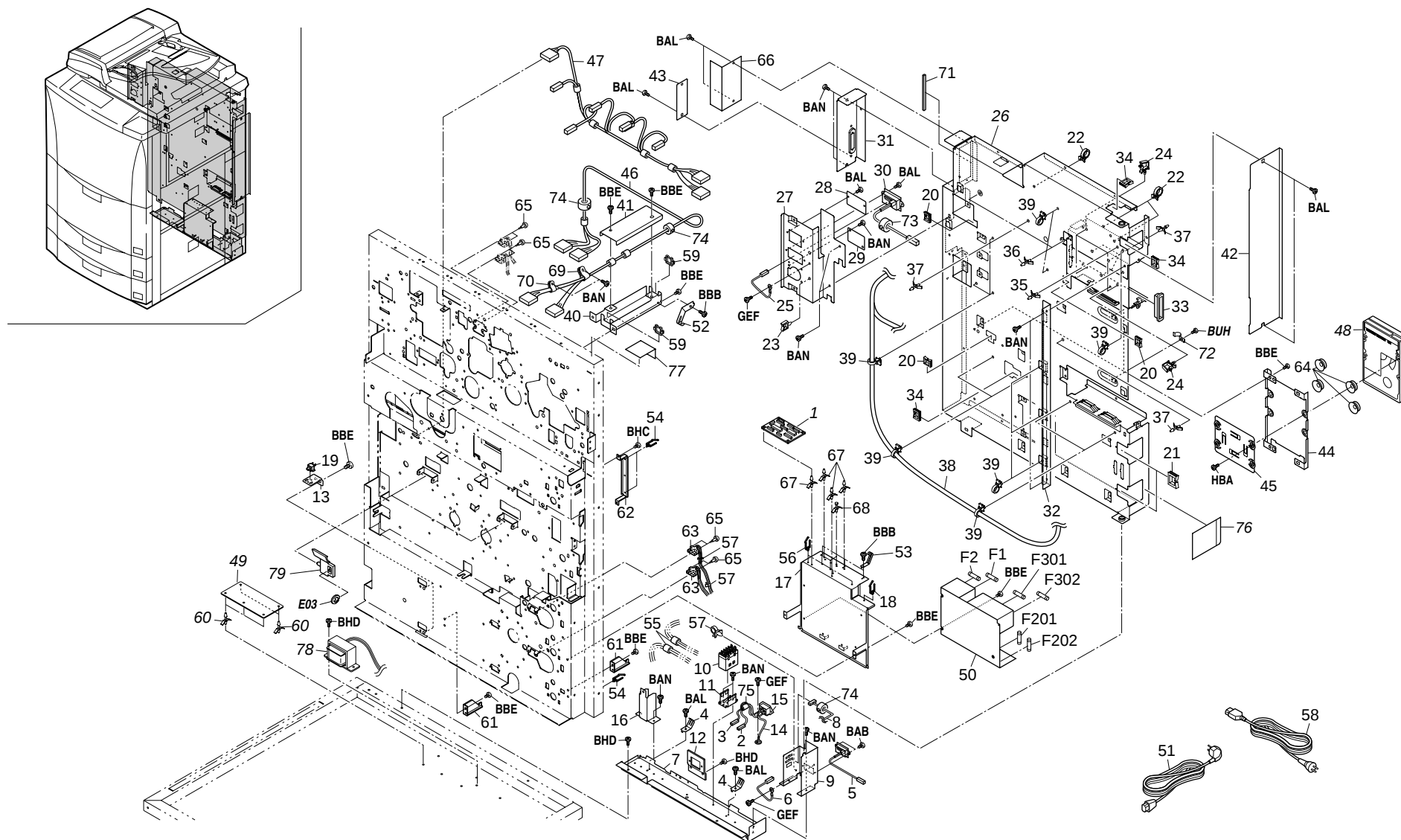


FIG.34 ELECTRICAL COMPONENTS I (230/240V)

| SP | Ref. No. | Part. No. | Description                      | Quantity |      |      |
|----|----------|-----------|----------------------------------|----------|------|------|
|    |          |           |                                  | 120V     | 230V | 240V |
| ●  | 1        | 2CJ01060  | JUNCTION ASS'Y A                 |          | 1    | 1    |
|    | 2        | 2AC27830  | WIRING, INLET N                  |          | 1    | 1    |
|    | 3        | 2AC27840  | WIRING, INLET L                  |          | 1    | 1    |
|    | 4        | 18512731  | PLATE SPRING, OPERATION UNIT PCB |          | 2    |      |
|    | 5        | 2BC27640  | WIRE GND, FINISHER               |          | 1    | 1    |
|    | 6        | 2AC27880  | WIRE FG, FINISHER                |          | 1    | 1    |
|    | 7        | 2A004011  | REAR MOUNT B, COVER              |          | 1    | 1    |
|    | 8        | 2CJ27120  | JUNCTION WIRING L, DECK          |          | 1    | 1    |
|    | 9        | 2CJ26070  | LOWER LEFT MOUNT, MAIN PCB       |          | 1    | 1    |
|    | 10       | 34027070  | RELAY 4P, POWER                  |          | 1    | 1    |
|    | 11       | 34027120  | MOUNT BASE, POWER RELAY          |          | 1    | 1    |
|    | 12       | 2A026240  | MOUNT, INLET                     |          | 1    |      |
|    | 12       | 36726010  | MOUNT, INLET                     |          |      | 1    |
|    | 13       | 36906390  | MOUNT, PAPER SIZE DETECTION      |          | 2    | 2    |
|    | 14       | L0023080  | ROUND TYPE TERMINAL, 173638-1    |          | 1    | 1    |
|    | 15       | 2A027670  | NOISE FILTER(200)                |          | 1    |      |
|    | 16       | 2CJ26080  | LOWER RIGHT MOUNT, MAIN PCB      |          | 1    | 1    |
|    | 17       | 2A026011  | MOUNT, POWER SOURCE              |          | 1    | 1    |
|    | 18       | M2109210  | LOCKING WIRE SADDLE, LWS-8S-2.5W |          | 1    | 1    |
|    | 19       | 66127010  | SWITCH, COVER OPEN               |          | 2    | 2    |
|    | 20       | M2104200  | EDGING EDS-1                     |          | 3    | 3    |
|    | 21       | M2104270  | EDGING, EDS-2323U(KITAGAWA)      |          | 2    | 2    |
|    | 22       | M2107120  | BINDING BAND SG-130              |          | 3    | 3    |
|    | 23       | M2109020  | WIRE SADDLE, WS-2WS              |          | 1    | 1    |
|    | 24       | M2109270  | WIRE SADDLE, LWS-5S-2W(KITAGAWA) |          | 2    | 2    |
|    | 25       | 2AC27880  | WIRE FG, FINISHER                |          | 1    | 1    |
|    | 26       | 2CJ26010  | SHIELD, MAIN PCB                 |          | 1    | 1    |
|    | 27       | 2CJ26050  | MOUNT, SORTER CONNECTOR          |          | 1    | 1    |
|    | 28       | 36726140  | LID, VENDOR                      |          | 1    | 1    |
|    | 29       | 77502090  | LID FINISHER CABLE               |          | 1    | 1    |
|    | 30       | 2BC27640  | WIRE GND, FINISHER               |          | 1    | 1    |
|    | 31       | 2CJ26040  | MOUNT, INTERFACE                 |          | 1    | 1    |
|    | 32       | 2CJ26090  | STAY, SHIELD                     |          | 1    | 1    |
|    | 33       | 2BM26020  | GUIDE CF CARD                    |          | 1    | 1    |
|    | 34       | M2104220  | EDGING, EDS-1717U                |          | 3    | 3    |
|    | 35       | M2108000  | SPACER, KGLS-3S                  |          | 4    | 4    |
|    | 36       | M2108930  | SPACER, KGLS-8RT(KITAGAWA)       |          | 2    | 2    |
|    | 37       | M2108670  | SPACER, KGPS-6RF(KITAGAWA)       |          | 2    | 2    |
|    | 38       | 2CJ27020  | WIRE S-BOX (KM-6330)             |          | 1    | 1    |
|    | 38       | 2FA27040  | WIRE, S-BOX (KM-7530)            |          | 1    | 1    |

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- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
|    | 39       | M2107250  | BAND, RSG-100(KITAGAWA)           |          | 14   | 14   |
|    | 40       | 2A026130  | MOUNT, CCD JUNCTION WIRING        |          | 1    | 1    |
|    | 41       | 2A026140  | LID, CCD JUNCTION WIRING          |          | 1    | 1    |
|    | 42       | 2BC26070  | LID, CONTROLLER                   |          | 1    | 1    |
|    | 43       | 2BC04230  | LID, INTERFACE                    |          | 1    | 1    |
|    | 44       | 2BC26270  | MOUNT, HDD                        |          | 1    | 1    |
|    | 45       | 2BC26280  | GROUND PLATE, HDD                 |          | 1    | 1    |
|    | 46       | 2CJ27080  | JUNCTION WIRING, CCD              |          | 1    | 1    |
|    | 47       | 2CJ27061  | WIRE LCF                          |          | 1    | 1    |
| ●  | 48       | 2FA93130  | PARTS, UNIT HDD(S P)              |          | 1    | 1    |
| ●  | 49       | 2FA28070  | POWER SOURCE PCB 200 (KM-7530)    |          | 1    | 1    |
|    | 50       | 2A028072  | POWER SOURCE PCB 200              |          | 1    | 1    |
|    | 51       | 18527460  | POWER CORD 220 (KM-6330)          |          | 1    |      |
|    | 51       | 2AR27800  | POWER CORD(230) (KM-7530)         |          | 1    |      |
|    | 52       | 18526211  | GROUND PLATE A, NOISE             |          | 1    |      |
|    | 53       | 18526340  | GROUND PLATE, LCD                 |          | 2    |      |
|    | 54       | M2109210  | LOCKING WIRE SADDLE, LWS-8S-2.5W  |          | 3    | 3    |
|    | 55       | M2607010  | BINDING BAND, PLT1M               |          | 2    | 2    |
|    | 56       | M2109270  | WIRE SADDLE, LWS-5S-2W(KITAGAWA)  |          | 3    | 3    |
|    | 57       | M2107120  | BINDING BAND SG-130               |          | 3    | 3    |
|    | 58       | 29927231  | POWER CODE AS(240)                |          |      | 1    |
|    | 59       | M2104210  | EDGING, EDS-2                     |          | 2    | 2    |
|    | 60       | M2108140  | SPACER, KGLS-6S (KM-7530)         |          | 5    | 5    |
|    | 61       | 36726020  | SUPPORT PLATE, POWER SOURCE MOUNT |          | 2    | 2    |
|    | 62       | 36726051  | MOUNT, WIRE MAIN                  |          | 1    | 1    |
|    | 63       | 36727300  | JUNCTION WIRING, PAPER FEED UNIT  |          | 2    | 2    |
|    | 64       | 72114870  | V-RING 6 DIA                      |          | 4    | 4    |
|    | 65       | 74327180  | PIN, CONNECTOR                    |          | 8    | 8    |
|    | 66       | 2A626120  | LID, NIC                          |          | 1    | 1    |
|    | 67       | M2108120  | SPACER, KGLS-4S                   |          | 4    | 4    |
|    | 68       | M2108130  | SPACER, KGPS-4S                   |          | 3    | 3    |
|    | 69       | M2505190  | CLAMP, GNK-4N(NIKKO)              |          | 1    | 1    |
|    | 70       | M2505170  | CLAMP, GNK-2N(NIKKO)              |          | 1    | 1    |
|    | 71       | 2CJ27130  | SHIELD A, GASKET                  |          | 1    | 1    |
|    | 72       | 2BC07820  | GROUND PLATE, VERTICAL CONVEYING  |          | 2    | 2    |
|    | 73       | 2AV27440  | CORE 15-26X13                     |          | 1    |      |
|    | 74       | 2A627930  | CORE 11-25X14                     |          | 3    |      |
|    | 75       | 2A627930  | CORE 11-25X14                     |          | 1    | 1    |
|    | 76       | 2CJ26110  | REAR SEAL, COVER                  |          | 1    | 1    |
|    | 77       | 2CJ26120  | SEAL, PIPE FRAME                  |          | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.34 ELECTRICAL COMPONENTS I (230/240V)

2CJ/2FA-1

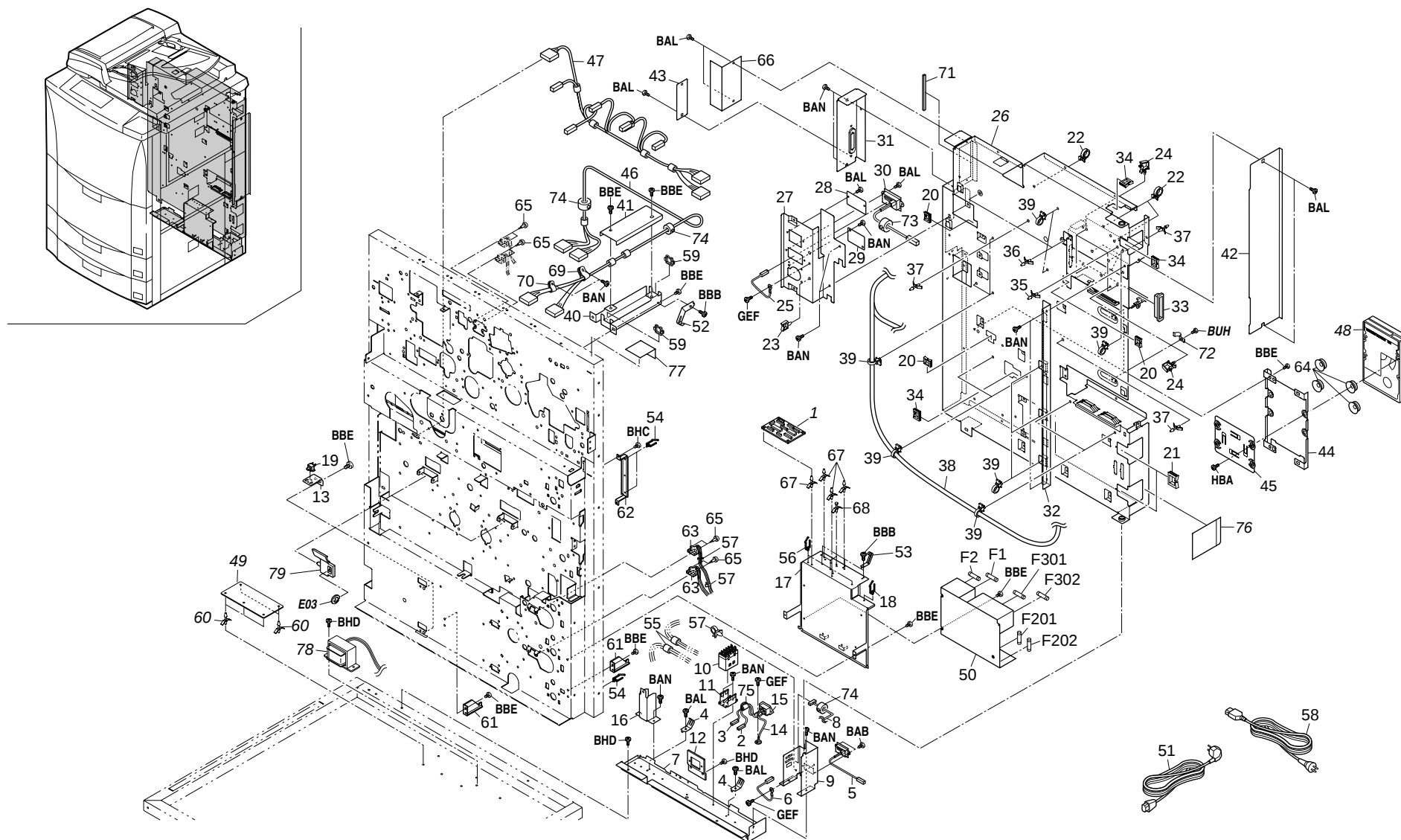


FIG.34 ELECTRICAL COMPONENTS I (230/240V)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                              | Quantity |      |      |
|----|----------|-----------|------------------------------------------|----------|------|------|
|    |          |           |                                          | 120V     | 230V | 240V |
|    | 78       | 2FA27160  | COIL,POWER SOURCE REACTOR(230) (KM-7530) |          | 1    | 1    |
|    | 79       | 2A007350  | LEVER,SENSOR PE                          |          | 2    | 2    |
| ●  | F1       | M5558010  | FUSE,MT4(SOC)                            |          | 1    | 1    |
| ●  | F2       | M5558010  | FUSE,MT4(SOC)                            |          | 1    | 1    |
| ●  | F201     | M5558000  | FUSE,UL-TSC-8A-N1(S.O.C)                 |          | 1    | 1    |
| ●  | F202     | M5558000  | FUSE,UL-TSC-8A-N1(S.O.C)                 |          | 1    | 1    |
| ●  | F301     | M1654030  | FUSE,218004(LITTLE-FUSE)                 |          | 1    | 1    |
| ●  | F302     | M1654030  | FUSE,218004(LITTLE-FUSE)                 |          | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.35 ELECTRICAL COMPONENTS II

2CJ/2FA-1

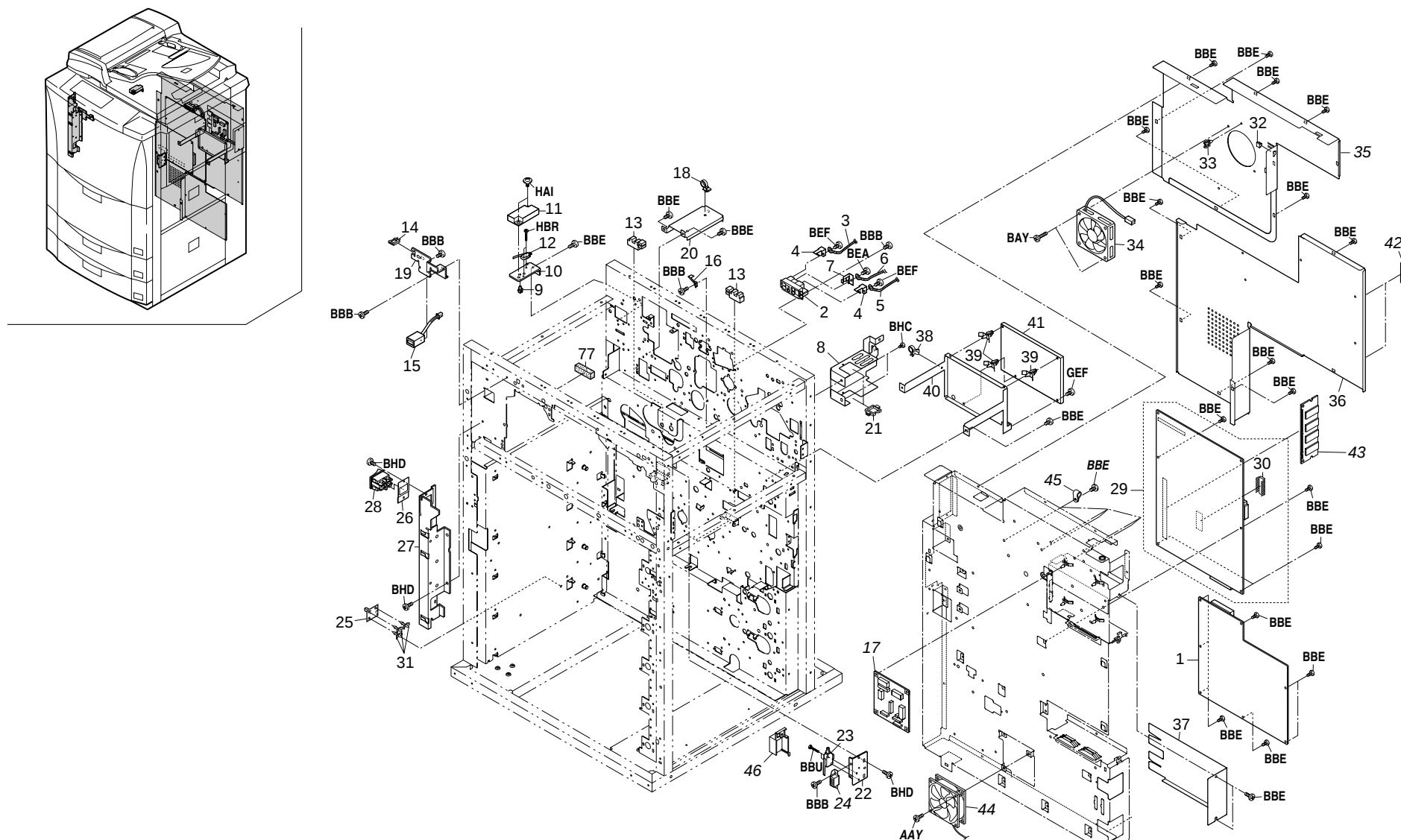


FIG.35 ELECTRICAL COMPONENTS II

| SP | Ref. No. | Part. No. | Description                                | Quantity |      |      |
|----|----------|-----------|--------------------------------------------|----------|------|------|
|    |          |           |                                            | 120V     | 230V | 240V |
| ●  | 1        | 2CJ93080  | PARTS,ASS'Y ENGINE OUTPUT PCB,SP (KM-6330) | 1        | 1    | 1    |
| ●  | 1        | 2FA93050  | PARTS,ASS'Y ENGINE OUTPUT PCB,SP (KM-7530) | 1        | 1    | 1    |
|    | 2        | 2A010050  | TERMINAL BASE,MAIN HIGH VOLTAGE            | 1        | 1    | 1    |
|    | 3        | 2A027600  | JUNCTION WIRING,DEVELOPING BIAS            | 1        | 1    | 1    |
|    | 4        | 36710220  | TERMINAL,MAIN HIGH VOLTAGE                 | 2        | 2    | 2    |
|    | 5        | 36727361  | WIRE,MAIN HIGH VOLTAGE                     | 1        | 1    | 1    |
|    | 6        | 36727371  | WIRE,GRID                                  | 1        | 1    | 1    |
|    | 7        | 61710610  | TERMINAL,GRID CATCHER                      | 1        | 1    | 1    |
|    | 8        | 2CJ26060  | UPPER LEFT MOUNT,MAIN PCB                  | 1        | 1    | 1    |
|    | 9        | M2105740  | MINIATURE CLAMP,UAMS-05S-2                 | 1        | 1    | 1    |
|    | 10       | 36721070  | MOUNT,EJECT COVER SW                       | 1        | 1    | 1    |
|    | 11       | 36721080  | COVER,EJECT SW                             | 1        | 1    | 1    |
| ●  | 12       | 61727540  | INTERLOCK SWITCH B                         | 1        | 1    | 1    |
| ●  | 13       | 66006350  | SWITCH,CASSETTE LIFT                       | 2        | 2    | 2    |
|    | 14       | M2104260  | EDGING,EDS-0607U(KITAGAWA)                 | 1        | 1    | 1    |
| ●  | 15       | 2AC01140  | TOTAL COUNTER ASS'Y                        | 1        | 1    | 1    |
|    | 16       | 72418400  | GROUND PLATE, CLEANING                     | 1        | 1    | 1    |
| ●  | 17       | 2CJ93180  | PARTS B,ASS'Y JUNCTION(S P) (KM-6330)      | 1        | 1    | 1    |
| ●  | 17       | 2FA93060  | PARTS,ASS'Y JUNCTION,SP (KM-7530)          | 1        | 1    | 1    |
|    | 18       | M2107250  | BAND,RSG-100(KITAGAWA)                     | 1        | 1    | 1    |
|    | 19       | 2A026200  | MOUNT,TOTAL COUNTER                        | 1        | 1    | 1    |
|    | 20       | 2A026020  | UPPER RIGHT MOUNT,MAIN PCB                 | 1        | 1    | 1    |
|    | 21       | M2104270  | EDGING,EDS-2323U(KITAGAWA)                 | 2        | 2    | 2    |
|    | 22       | 36702231  | MOUNT,SAFETY SWITCH                        | 1        | 1    | 1    |
| ●  | 23       | 61727540  | INTERLOCK SWITCH B                         | 1        | 1    | 1    |
|    | 24       | 2BC04530  | FRONT MAGNET,COVER                         | 1        | 1    | 1    |
| ●  | 25       | 2A327010  | SENSOR,HUMIDITY                            | 1        | 1    | 1    |
|    | 26       | 2A026150  | MOUNT,MAIN SWITCH                          | 1        | 1    | 1    |
|    | 27       | 36702221  | MOUNT,MAIN SWITCH                          | 1        | 1    | 1    |
| ●  | 28       | 2BC27750  | SWITCH,MAIN                                | 1        | 1    | 1    |
| ●  | 29       | 2CJ93070  | PARTS,ASS'Y MAIN PCB,SP (KM-6330)          | 1        | 1    | 1    |
| ●  | 29       | 2FA93040  | PARTS,ASS'Y MAIN PCB,SP (KM-7530)          | 1        | 1    | 1    |
| ●  | 30       | •NAS09020 | BACKUP RAM,M48T35Y-70PC1                   | 1        | 1    | 1    |
|    | 31       | M2108120  | SPACER,KGLS-4S                             | 3        | 3    | 3    |
|    | 32       | J5016020  | CASE,BU02P-TR-PC-H(JST)                    | 1        | 1    | 1    |
|    | 33       | M2105730  | MINIATURE CLAMP,UAMS-07-0                  | 1        | 1    | 1    |
| ●  | 34       | 2BL27630  | FAN COOLING(80-NMB)                        | 1        | 1    | 1    |
|    | 35       | 2CJ26020  | UPPER LID,SHIELD                           | 1        | 1    | 1    |
|    | 36       | 2CJ26030  | LOWER LID,SHIELD                           | 1        | 1    | 1    |
| ●  | 37       | 2CJ04030  | COVER CF                                   | 1        | 1    | 1    |

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- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
|    | 38       | M2107120  | BINDING BAND SG-130             | 1        | 1    | 1    |
|    | 39       | M2108000  | SPACER,KGLS-3S                  | 3        | 3    | 3    |
|    | 40       | 2A026080  | MOUNT,HIGH VOLTAGE              | 1        | 1    | 1    |
| ●  | 41       | 2A028080  | MAIN HIGH VOLTAGE PCB (KM-6330) | 1        | 1    | 1    |
| ●  | 41       | 2FA28050  | MAIN HIGH VOLTAGE PCB (KM-7530) | 1        | 1    | 1    |
|    | 42       | 2CJ27170  | SHIELD C,GASKET                 | 2        | 2    | 2    |
|    | 43       | 2BC27960  | IC DIMM4 (KM-6330)              | 1        | 1    | 1    |
|    | 43       | 2CJ27150  | IC DIMM5 (KM-7530)              | 1        | 1    | 1    |
| ●  | 44       | 2BL27610  | FAN COOLING(80-15) (KM-7530)    | 1        | 1    | 1    |
|    | 45       | M2505180  | CLAMP,GNK-3N(NIKKO) (KM-7530)   | 5        | 5    | 5    |
|    | 46       | 2CJ02020  | COVER,SAFETY SWITCH             | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.36 OPERATION UNIT

2CJ/2FA-1

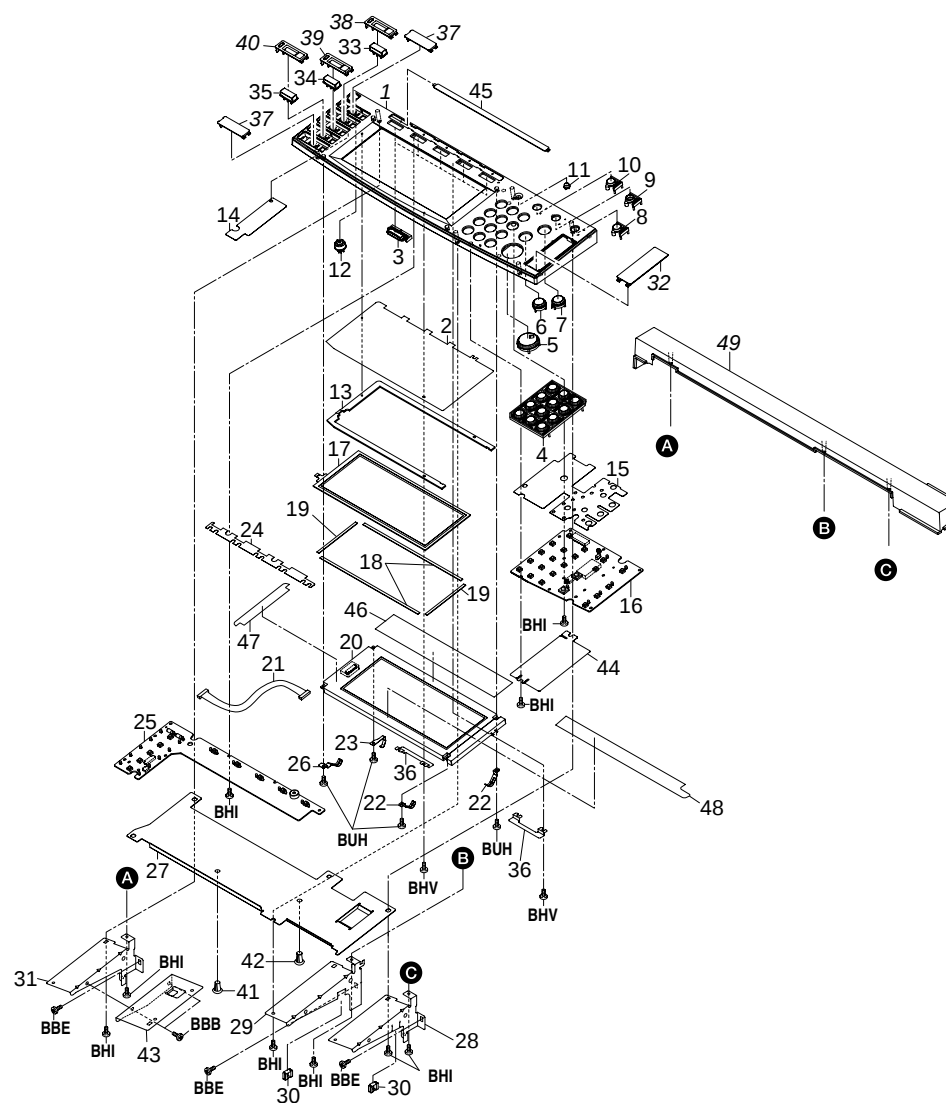
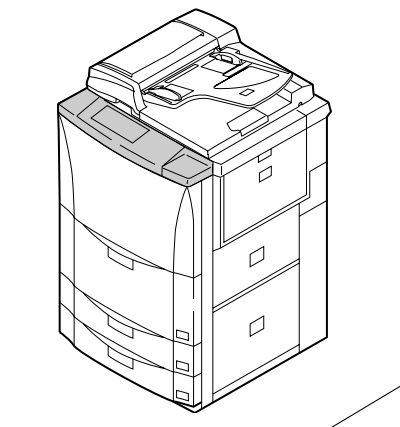


FIG.36 OPERATION UNIT

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
| ●  |          | 2CJ93100  | PARTS,ASS'Y OPERATION UNIT,EXP-SP | 1        | 1    | 1    |
| ●  | 1        | •2BJ25291 | COVER OPE UNIT E                  | 1        | 1    | 1    |
| ●  | 2        | •2BJ25370 | SHEET TABLET                      | 1        | 1    | 1    |
| ●  | 3        | •2BJ25101 | UPPER KEY FUNCTION                | 5        | 5    | 5    |
| ●  | 4        | •2BJ25020 | KEY OPERATION 10                  | 1        | 1    | 1    |
| ●  | 5        | •2BJ25300 | KEY PRINT E                       | 1        | 1    | 1    |
| ●  | 6        | •2BJ25040 | KEY STOP                          | 1        | 1    | 1    |
| ●  | 7        | •2BJ25050 | KEY RESET                         | 1        | 1    | 1    |
| ●  | 8        | •2BJ25060 | KEY SAVER                         | 1        | 1    | 1    |
| ●  | 9        | •2BJ25070 | KEY INTERRUPT                     | 1        | 1    | 1    |
| ●  | 10       | •2BJ25080 | KEY CONTROL                       | 1        | 1    | 1    |
| ●  | 11       | •2BJ25090 | KEY INIT                          | 1        | 1    | 1    |
| ●  | 12       | •2BJ25250 | VOLUME OPE UNIT                   | 1        | 1    | 1    |
| ●  | 13       | •2BJ25240 | BARRIER TABLET                    | 1        | 1    | 1    |
| ●  | 14       | •2BJ25230 | RIGHT DUST SHIELD                 | 1        | 1    | 1    |
| ●  | 15       | •2BJ25210 | LEFT DUST SHIELD                  | 1        | 1    | 1    |
| ●  | 16       | •2BJ01071 | OPERATION ASS'Y B                 | 1        | 1    | 1    |
| ●  | 17       | •2BJ27060 | TABLET OPERATION                  | 1        | 1    | 1    |
| ●  | 18       | •2BJ25270 | SPONGE LCD A                      | 2        | 2    | 2    |
| ●  | 19       | •2BJ25280 | SPONGE LCD B                      | 2        | 2    | 2    |
| ●  | 20       | •2CJ28080 | LCD PCB                           | 1        | 1    | 1    |
| ●  | 21       | •2BJ27140 | WIRE LCD                          | 1        | 1    | 1    |
| ●  | 22       | •2BJ04220 | GROUND PLATE LCD A                | 2        | 2    | 2    |
| ●  | 23       | •2BJ04240 | GROUND PLATE LCD C                | 1        | 1    | 1    |
| ●  | 24       | •2BJ25220 | CENTER DUST SHIELD                | 1        | 1    | 1    |
| ●  | 25       | •2BJ01031 | OPERATION ASS'Y A                 | 1        | 1    | 1    |
| ●  | 26       | •2BJ04230 | GROUND PLATE LCD B                | 1        | 1    | 1    |
| ●  | 27       | •2BJ04210 | SHIELD LCD                        | 1        | 1    | 1    |
| ●  | 28       | •2CJ25020 | RIGHT MOUNT,OPERATION COVER       | 1        | 1    | 1    |
| ●  | 29       | •2CJ25030 | CENTER MOUNT,OPERATION COVER      | 1        | 1    | 1    |
| ●  | 30       | •M2104250 | EDGING,EDS-17L(KITAGAWA)          | 2        | 2    | 2    |
| ●  | 31       | •2CJ25040 | LEFT MOUNT,OPERATION COVER        | 1        | 1    | 1    |
| ●  | 32       | •2BJ25201 | RIGHT LID OPE UNIT                | 1        | 1    | 1    |
| ●  | 33       | •2BJ25310 | LEFT KEY COPIER E                 | 1        | 1    | 1    |
| ●  | 34       | •2BJ25320 | LEFT KEY PRINTER E                | 1        | 1    | 1    |
| ●  | 35       | •2BJ25330 | LEFT KEY SCANNER E                | 1        | 1    | 1    |
| ●  | 36       | •2BJ25390 | RETAINER LCD                      | 2        | 2    | 2    |
| ●  | 37       | •2BJ25151 | LEFT LID OPE UNIT                 | 2        | 2    | 2    |
| ●  | 38       | •2BJ25161 | LEFT LID COPIER                   | 1        | 1    | 1    |
| ●  | 39       | •2BJ25171 | LEFT LID PRINTER                  | 1        | 1    | 1    |

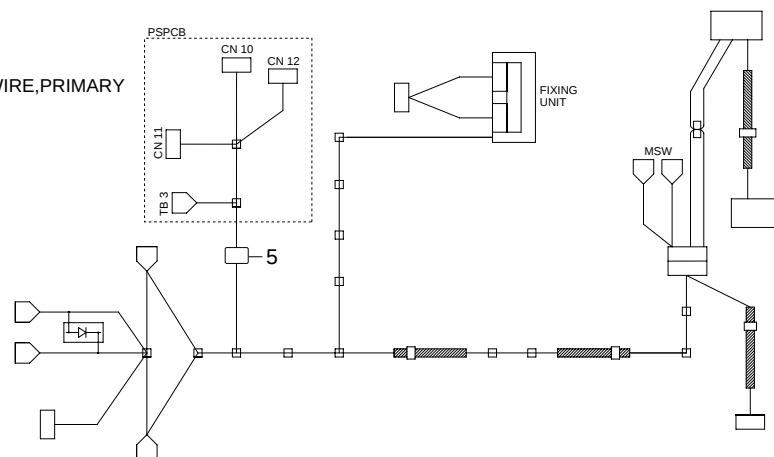
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

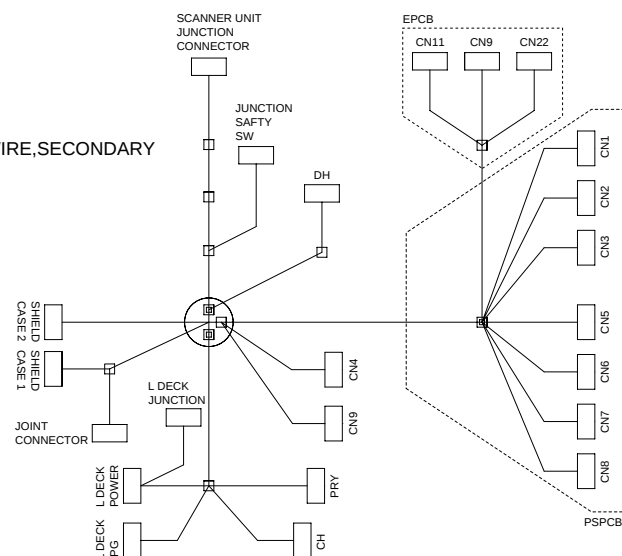
| SP | Ref. No. | Part. No. | Description               | Quantity |      |      |
|----|----------|-----------|---------------------------|----------|------|------|
|    |          |           |                           | 120V     | 230V | 240V |
| ●  | 40       | •2BJ25181 | LEFT LID SCANNER          | 1        | 1    | 1    |
| ●  | 41       | •M2108850 | SPACER,KGPS-8RF(KITAGAWA) | 1        | 1    | 1    |
| ●  | 42       | •M2108880 | SPACER,KGPS-5RF(KITAGAWA) | 1        | 1    | 1    |
| ●  | 43       | •2CJ25050 | RETAINER,OPERATION COVER  | 1        | 1    | 1    |
| ●  | 44       | •2BJ25380 | SHEET OPERATION PCB       | 1        | 1    | 1    |
| ●  | 45       | •2BC25020 | SHEET FUNCTION (EXP)      | 1        | 1    | 1    |
| ●  | 46       | •2BJ25400 | SHEET LCD A               | 1        | 1    | 1    |
| ●  | 47       | •2BJ25410 | SHEET LCD B               | 1        | 1    | 1    |
| ●  | 48       | •2BJ25420 | SHEET LCD C               | 1        | 1    | 1    |
| ●  | 49       | •2CJ25011 | OUTER COVER,OPERATION     | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

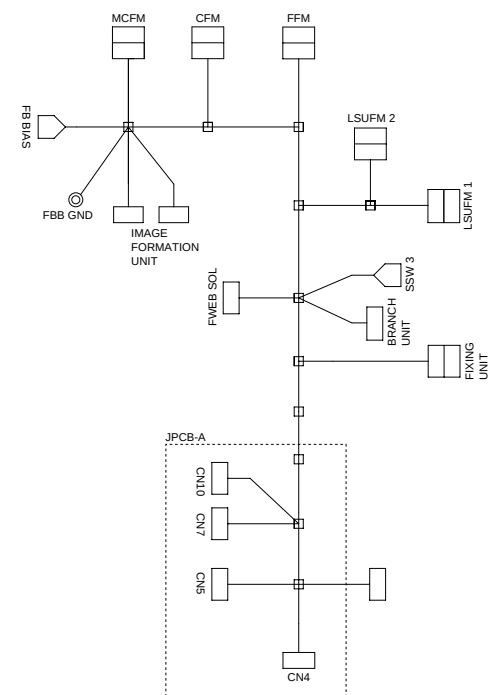
2 2CJ27040 WIRE,PRIMARY



1 2CJ27031 WIRE,SECONDARY



4 2CJ27070 WIRE A,JUNCTION



3 2BC27510 WIRE,HDD

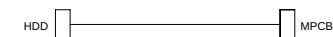


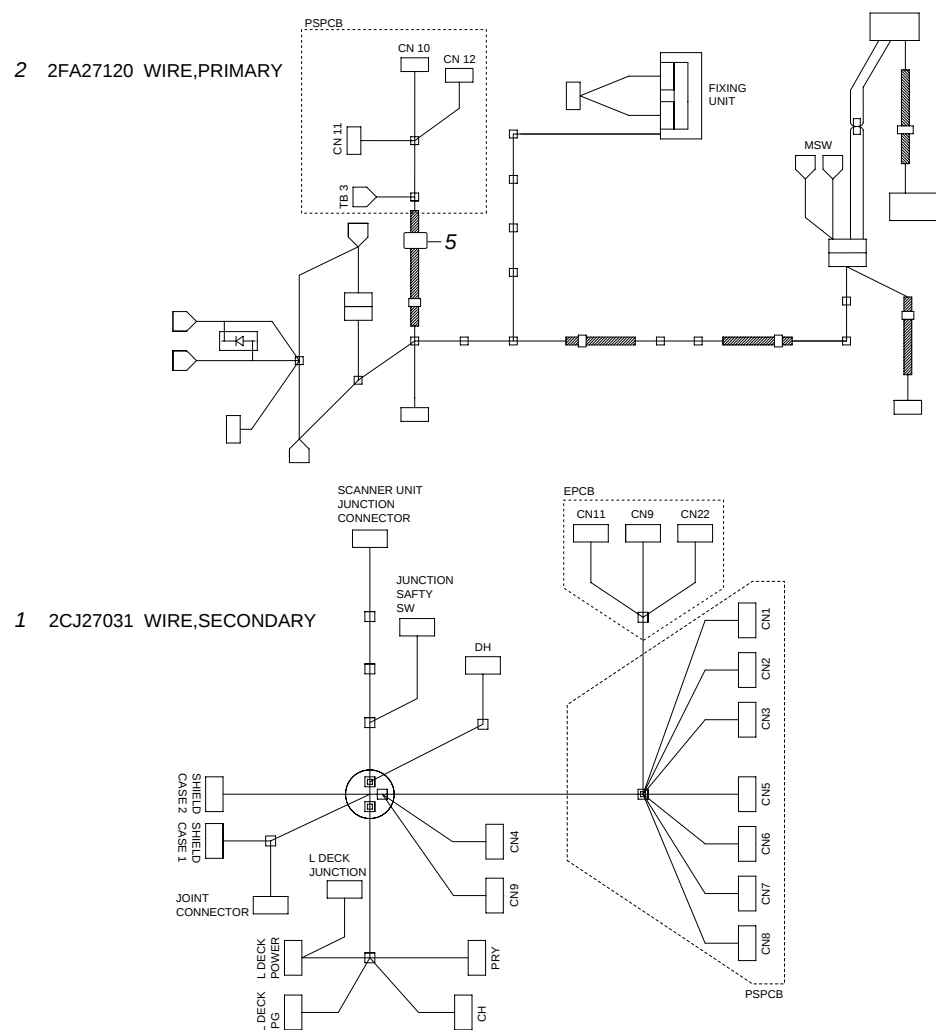
FIG.37 WIRE SECTION I (KM-6330)

2CJ/2FA-1

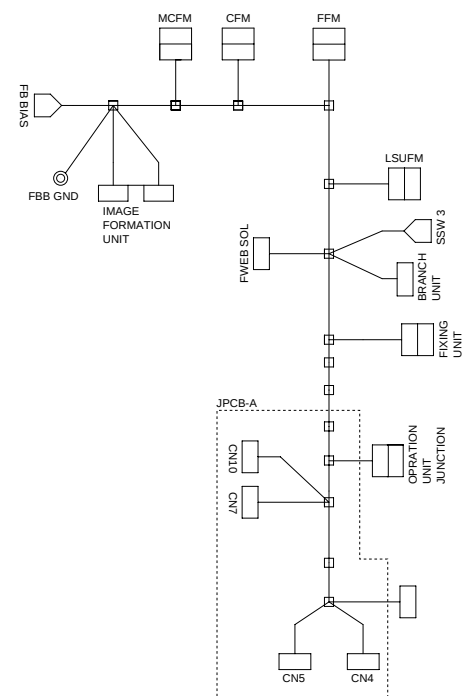
| SP | Ref. No. | Part. No. | Description               | Quantity |      |      |
|----|----------|-----------|---------------------------|----------|------|------|
|    |          |           |                           | 120V     | 230V | 240V |
|    | 1        | 2CJ27031  | WIRE,SECONDARY (KM-6330)  | 1        | 1    | 1    |
|    | 2        | 2CJ27040  | WIRE,PRIMARY (KM-6330)    | 1        | 1    | 1    |
|    | 3        | 2BC27510  | WIRE,HDD (KM-6330)        | 1        | 1    | 1    |
|    | 4        | 2CJ27070  | WIRE A,JUNCTION (KM-6330) | 1        | 1    | 1    |
|    | 5        | 2A627930  | CORE 11-25X14 (KM-6330)   |          | 1    |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.



## 4 2FA27060 WIRE A,JUNCTION



## 3 2BC27510 WIRE,HDD

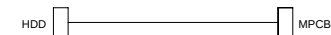


FIG.38 WIRE SECTION I (KM-7530)

2CJ/2FA-1

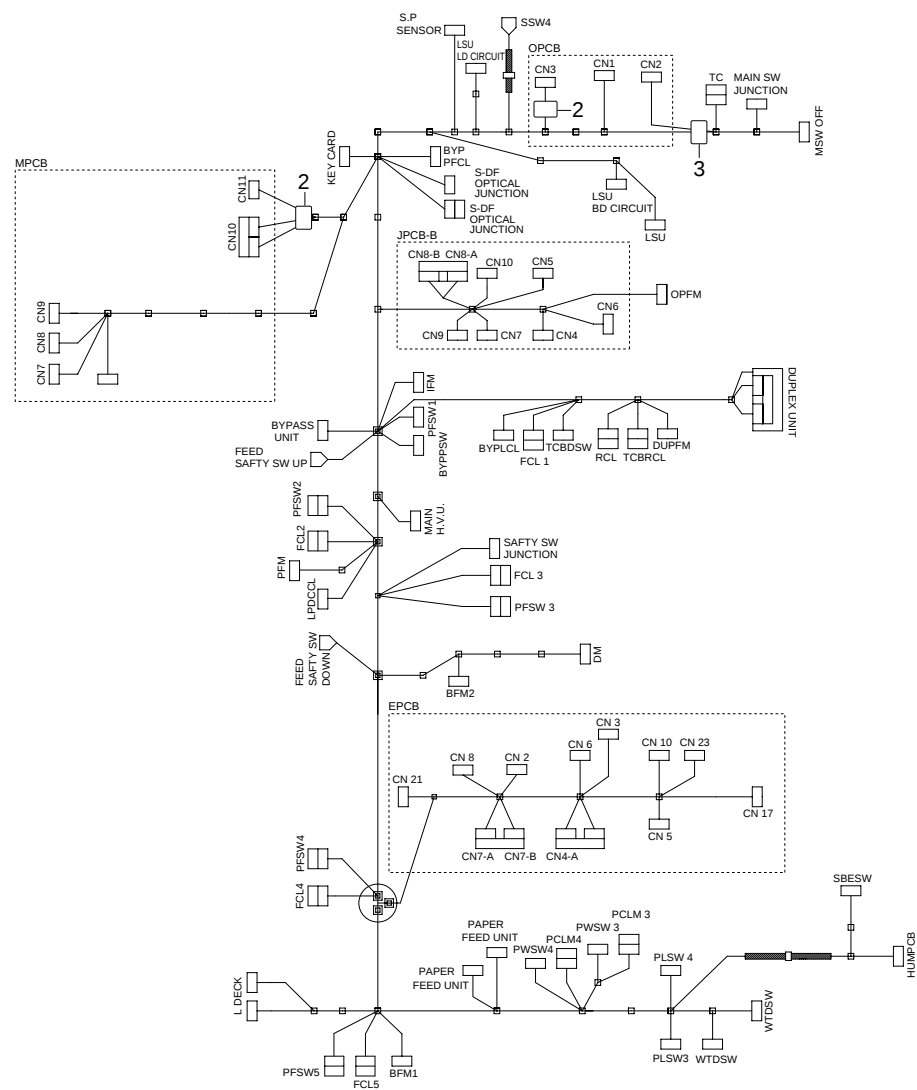
| SP | Ref. No. | Part. No. | Description               | Quantity |      |      |
|----|----------|-----------|---------------------------|----------|------|------|
|    |          |           |                           | 120V     | 230V | 240V |
|    | 1        | 2FA27120  | WIRE,PRIMARY (KM-7530)    | 1        | 1    | 1    |
|    | 2        | 2CJ27040  | WIRE,PRIMARY (KM-7530)    | 1        | 1    | 1    |
|    | 3        | 2BC27510  | WIRE,HDD (KM-7530)        | 1        | 1    | 1    |
|    | 4        | 2FA27060  | WIRE A,JUNCTION (KM-7530) | 1        | 1    | 1    |
|    | 5        | 2A627930  | CORE 11-25X14 (KM-7530)   |          | 1    |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.39 WIRE SECTION II (KM-6330)

2CJ/2FA-1



1 2CJ27011 WIRE,MAIN

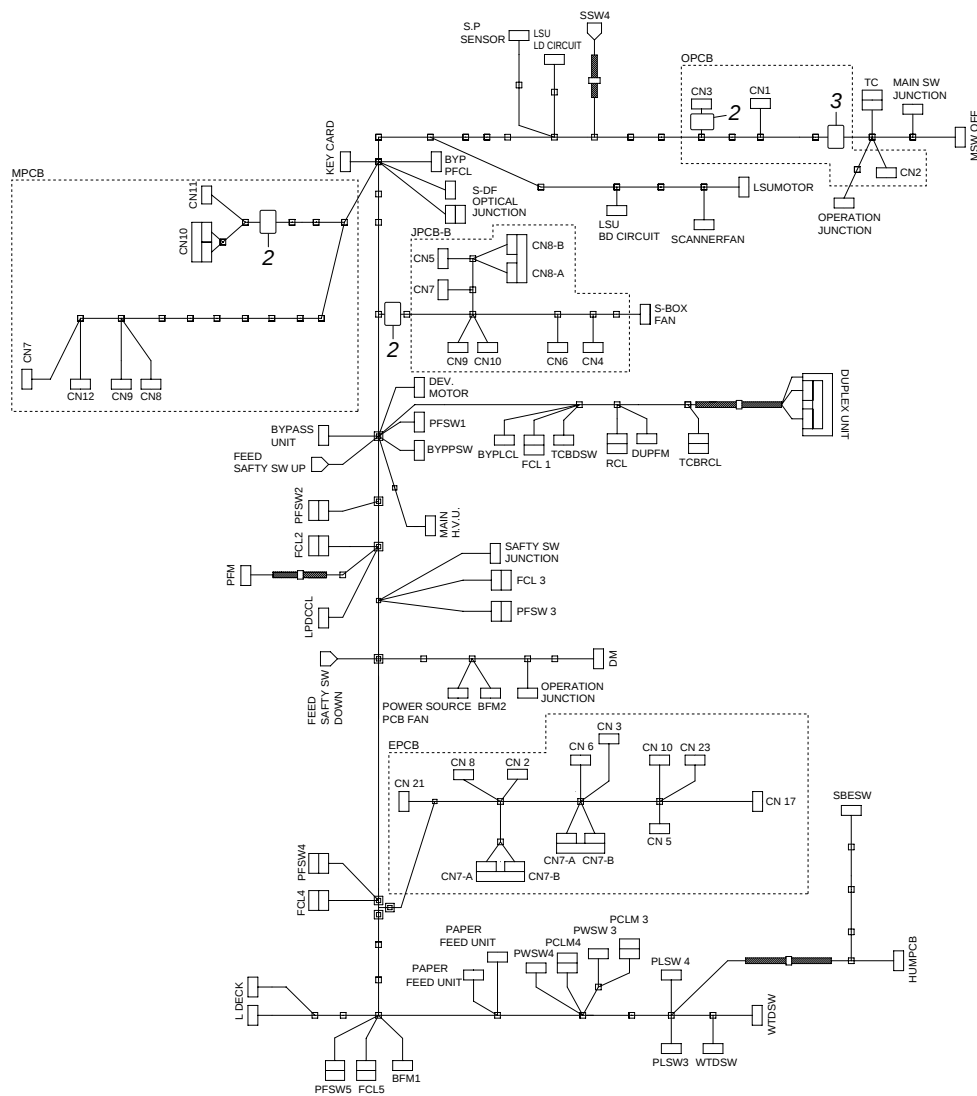
FIG.39 WIRE SECTION II (KM-6330)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description             | Quantity |      |      |
|----|----------|-----------|-------------------------|----------|------|------|
|    |          |           |                         | 120V     | 230V | 240V |
|    | 1        | 2CJ27011  | WIRE,MAIN (KM-6330)     | 1        | 1    | 1    |
|    | 2        | 2A627930  | CORE 11-25X14 (KM-6330) |          | 2    |      |
|    | 3        | 2A627940  | CORE 10-20X10 (KM-6330) |          | 1    |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.



1 2FA27030 WIRE,MAIN

FIG.40 WIRE SECTION II (KM-7530)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description             | Quantity |      |      |
|----|----------|-----------|-------------------------|----------|------|------|
|    |          |           |                         | 120V     | 230V | 240V |
|    | 1        | 2FA27030  | WIRE,MAIN (KM-7530)     | 1        | 1    | 1    |
|    | 2        | 2A627930  | CORE 11-25X14 (KM-7530) |          | 3    |      |
|    | 3        | 2A627940  | CORE 10-20X10 (KM-7530) |          | 1    |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.41 EXTERIOR COVERS (DP)

2CJ/2FA-1

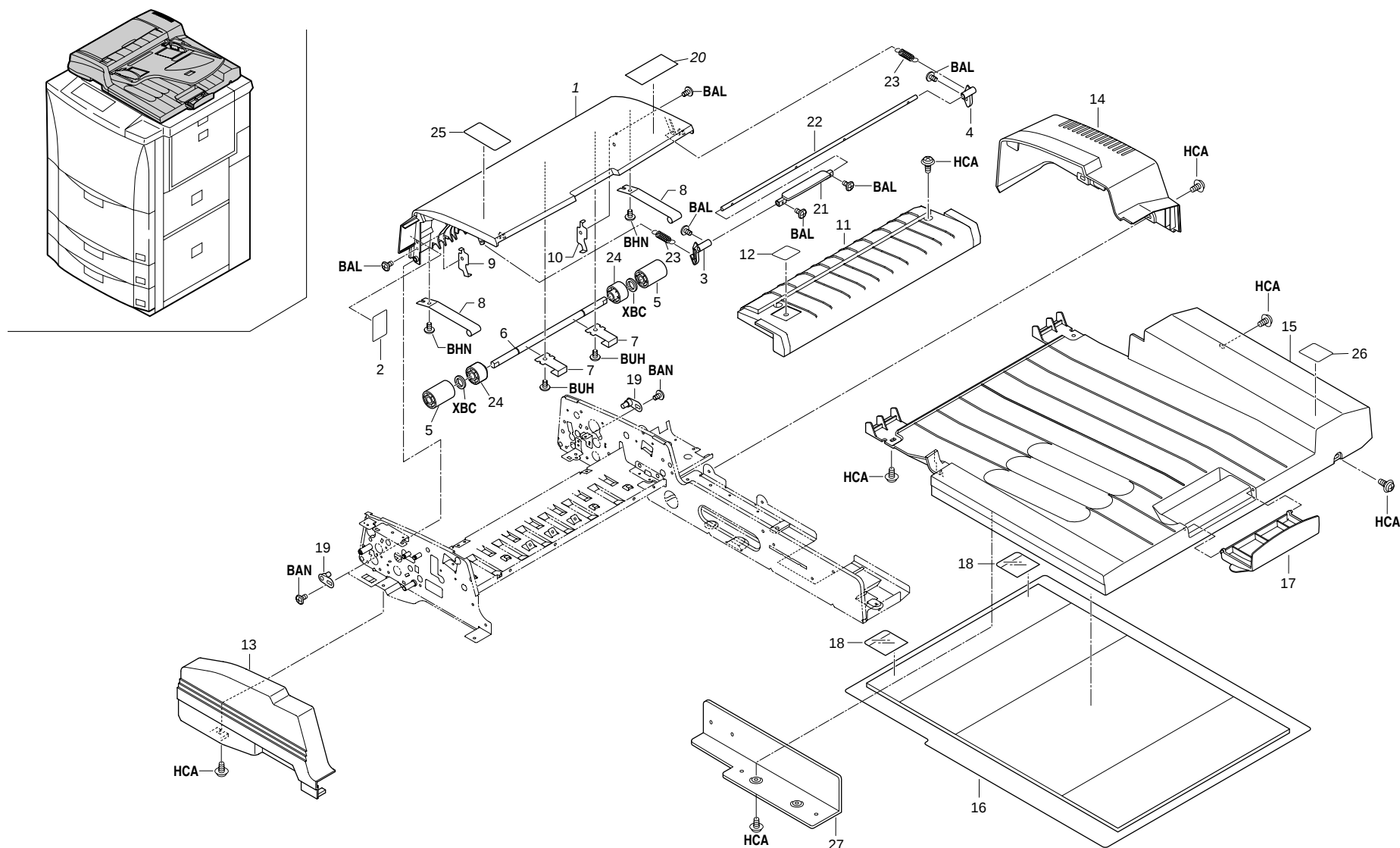


FIG.41 EXTERIOR COVERS (DP)

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 3C004080  | LEFT COVER(B)                       | 1        | 1    | 1    |
| ●  | 2        | 3AL05090  | LABEL,JAM REMOVAL                   | 1        | 1    | 1    |
|    | 3        | 3C007010  | FRONT HOOK,LEFT COVER               | 1        | 1    | 1    |
|    | 4        | 3C007020  | REAR HOOK,LEFT COVER                | 1        | 1    | 1    |
| ●  | 5        | 3AL08140  | UPPER PULLEY,CONVEYING              | 2        | 2    | 2    |
|    | 6        | 3AL08180  | UPPER SHAFT,CONVEYING PULLEY        | 1        | 1    | 1    |
|    | 7        | 3AL08220  | UPPER PLATE SPRING,CONVEYING PULLEY | 2        | 2    | 2    |
|    | 8        | 3AL08270  | PLATE SPRING,REGISTRATION GUIDE     | 2        | 2    | 2    |
|    | 9        | 3AL08360  | STOPPER,LEFT COVER FRONT            | 1        | 1    | 1    |
|    | 10       | 3AL08370  | STOPPER,LEFT COVER REAR             | 1        | 1    | 1    |
| ●  | 11       | 3C004070  | COVER,PAPER FEED                    | 1        | 1    | 1    |
| ●  | 12       | 3AL05080  | LABEL,ORIGINAL SET                  | 1        | 1    | 1    |
| ●  | 13       | 3C004010  | FRONT COVER                         | 1        | 1    | 1    |
| ●  | 14       | 3C004020  | REAR COVER                          | 1        | 1    | 1    |
| ●  | 15       | 3C004060  | RIGHT COVER                         | 1        | 1    | 1    |
|    | 16       | 3AL04060  | MAT,ORIGINAL HOLDER                 | 1        | 1    | 1    |
| ●  | 17       | 3C004030  | STOPPER,EJECT ORIGINAL              | 1        | 1    | 1    |
|    | 18       | 3AL04080  | FILM,ORIGINAL HOLDER                | 2        | 2    | 2    |
|    | 19       | 63202120  | SUPPORT PLATE,COVER                 | 2        | 2    | 2    |
| ●  | 20       | 3AL05111  | LABEL,OPERATION                     |          | 1    | 1    |
|    | 20       | 2CJ05090  | LABEL DP,OPERATION(USA)             | 1        |      |      |
|    | 21       | 3C004040  | HANDLE,HOOK                         | 1        | 1    | 1    |
|    | 22       | 3AL07290  | SHAFT,HOOK                          | 1        | 1    | 1    |
|    | 23       | 72118141  | SPRING,CLEANING BLADE               | 2        | 2    | 2    |
| ●  | 24       | 3AL08500  | PULLEY,REGISTRATION                 | 2        | 2    | 2    |
| ●  | 25       | 3AL05120  | LABEL,DF ORIGINAL CAUTION           | 1        | 1    | 1    |
| ●  | 26       | 3C005020  | LABEL,HINGE CAUTION                 | 1        | 1    | 1    |
|    | 27       | 3C002010  | RIGHT REINFORCEMENT,COVER           | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.42 FRAMES (DP)

2CJ/2FA-1

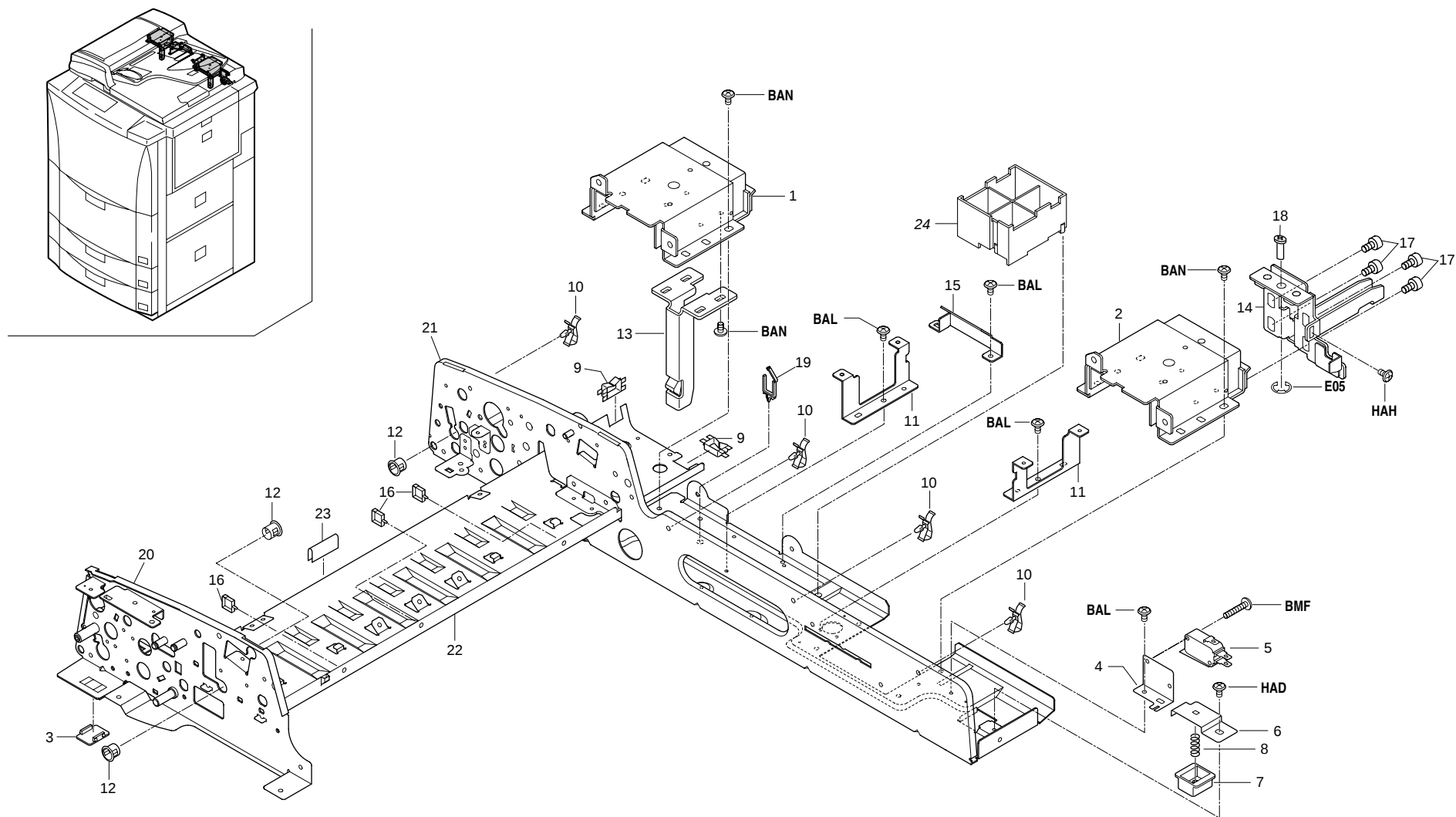


FIG.42 FRAMES (DP)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                       | Quantity |      |      |
|----|----------|-----------|-----------------------------------|----------|------|------|
|    |          |           |                                   | 120V     | 230V | 240V |
| ●  | 1        | 3AL03013  | LEFT HINGE                        | 1        | 1    | 1    |
| ●  | 2        | 3AL03023  | RIGHT HINGE                       | 1        | 1    | 1    |
|    | 3        | 3AL02200  | SPACER,SRDF                       | 1        | 1    | 1    |
|    | 4        | 3AL02050  | MOUNT,RELEASE SWITCH              | 1        | 1    | 1    |
| ●  | 5        | 36827140  | SWITCH A,INTERLOCK                | 1        | 1    | 1    |
|    | 6        | 3AL02080  | HOLDER,SPRING                     | 1        | 1    | 1    |
|    | 7        | 3AL02070  | STOPPER,ORIGINAL DETECTION SWITCH | 1        | 1    | 1    |
|    | 8        | 66008070  | SPRING,DRUM DRIVE                 | 1        | 1    | 1    |
|    | 9        | M2104200  | EDGING EDS-1                      | 2        | 2    | 2    |
|    | 10       | M2109260  | WIRE SADDLE,YMC-05-H-0(KITAGAWA)  | 4        | 4    | 4    |
|    | 11       | 3BC02040  | MOUNT,DF PCB                      | 2        | 2    | 2    |
|    | 12       | M1203200  | OPEN BUSHING,OCB-375              | 3        | 3    | 3    |
|    | 13       | 3AL03032  | LEFT STAY,HINGE                   | 1        | 1    | 1    |
|    | 14       | 3AL03045  | RIGHT STAY,HINGE                  | 1        | 1    | 1    |
|    | 15       | 3AL02100  | GUIDE,INTERFACE WIRE              | 1        | 1    | 1    |
|    | 16       | M2105730  | MINIATURE CLAMP,UAMS-07-0         | 3        | 3    | 3    |
|    | 17       | 29820110  | FRONT PIN,FULCRUM                 | 4        | 4    | 4    |
|    | 18       | 3AL03050  | PIN,HINGE ADJUSTMENT(M)           | 1        | 1    | 1    |
|    | 19       | M2109080  | LOCKING WIRE SADDLE,LWS-4NS       | 1        | 1    | 1    |
|    | 20       | 3BC02010  | FRONT FRAME                       | 1        | 1    | 1    |
|    | 21       | 3BC02020  | REAR FRAME                        | 1        | 1    | 1    |
|    | 22       | 3BC02030  | STAY,PAPER FEED                   | 1        | 1    | 1    |
|    | 23       | 65907610  | SEAL,PAPER EMPTY                  | 1        | 1    | 1    |
|    | 24       | 3C002020  | SPACER PCB                        | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.43 PAPER FEED-IN SECTION (DP)

2CJ/2FA

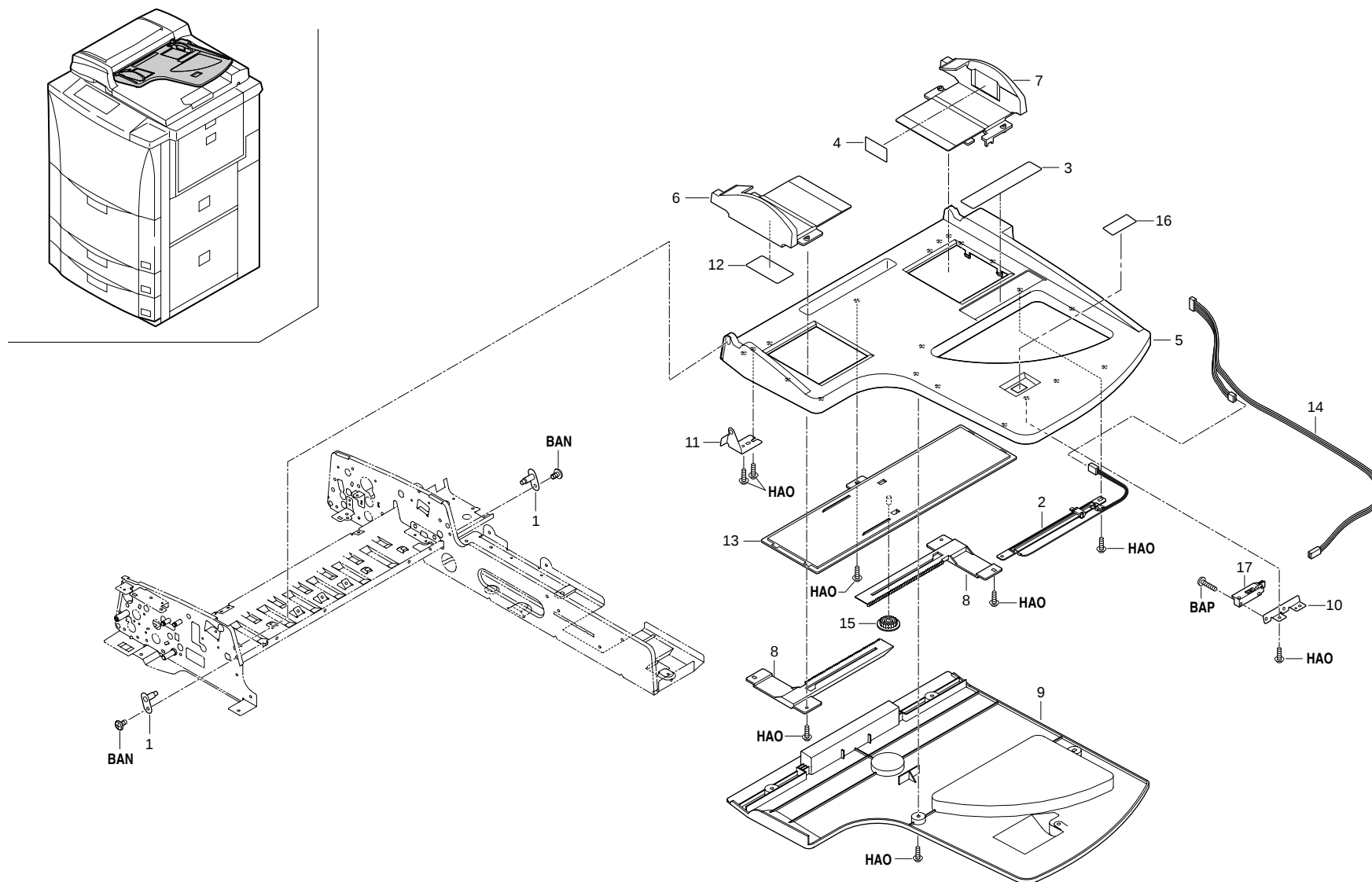


FIG.43 PAPER FEED-IN SECTION (DP)

2CJ/2FA

| SP | Ref. No. | Part. No. | Description                     | Quantity |      |      |
|----|----------|-----------|---------------------------------|----------|------|------|
|    |          |           |                                 | 120V     | 230V | 240V |
| ●  | 1        | 3AL06102  | FULCRUM PIN, TABLE              | 2        | 2    | 2    |
| ●  | 2        | 18327100  | SWITCH, SIZE DETECTION          | 1        | 1    | 1    |
| ●  | 3        | 3AL05040  | LABEL, ORIGINAL SIZE (METRIC)   | 1        | 1    | 1    |
| ●  | 4        | 3AL05060  | LABEL, ORIGINAL CURSOR (METRIC) | 1        | 1    | 1    |
| ●  | 5        | 3C006010  | TABLE, ORIGINAL                 | 1        | 1    | 1    |
|    | 6        | 3AL06130  | FRONT GUIDE, ORIGINAL (K M)     | 1        | 1    | 1    |
|    | 7        | 3AL06140  | REAR GUIDE, ORIGINAL (K M)      | 1        | 1    | 1    |
|    | 8        | 3AL06041  | RACK, TABLE                     | 2        | 2    | 2    |
| ●  | 9        | 3C006020  | COVER, TABLE                    | 1        | 1    | 1    |
|    | 10       | 3AL06060  | MOUNT, SIZE DETECTION           | 1        | 1    | 1    |
|    | 11       | 3AL06072  | FRONT SUPPORT PLATE, TABLE      | 1        | 1    | 1    |
|    | 12       | 3AL06090  | CUSHION, ORIGINAL GUIDE         | 1        | 1    | 1    |
| ●  | 13       | 3C006030  | COVER, ORIGINAL GUIDE           | 1        | 1    | 1    |
|    | 14       | 3AL27030  | WIRE, TABLE                     | 1        | 1    | 1    |
| ●  | 15       | 65907210  | GEAR 20, CASSETTE               | 1        | 1    | 1    |
| ●  | 16       | 78706241  | FILTER CF SENSOR                | 1        | 1    | 1    |
| ●  | 17       | 78727110  | JAM DETECTION SWITCH            | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

A line drawing of a large, multi-drawer office machine, likely a copier or printer. The machine has a control panel on top with a display screen and buttons. It features several drawers on the front, some with handles, and a large output tray on the right side. The drawing is a perspective view, showing the front and right side of the machine.

This is a detailed exploded view diagram of a mechanical assembly, likely a printer or copier mechanism. The diagram shows various components and their assembly relationships, indicated by dashed lines. Key parts are labeled with numbers and abbreviations:

- Top Section:** Includes a spring (24) and a roller (25) labeled **WAE**. A long shaft (12) is shown with several rollers (11, 10) and a bracket (15). A motor (6) is connected to a gear (33) and a roller (50).
- Left Section:** Features a motor (46) and a roller (16) labeled **BAL**. A bracket (40) and a roller (37) are also shown.
- Central Section:** Shows a motor (21) labeled **BMF** and a roller (17). A bracket (35) and a roller (38) are also present.
- Right Section:** Includes a motor (31) labeled **E04** and a roller (34) labeled **E05**. A bracket (41) and a roller (45) are also shown.
- Bottom Section:** Features a motor (14) labeled **BAL** and a roller (27) labeled **E05**. A bracket (28) and a roller (29) are also present.
- Other Labels:** **KAV**, **KAM**, **HBA**, **BAN**, **KBC**, **BBA**, **HAD**, **BAL**, **E04**, **E05**, **WAE**, **BMF**, **BAL**, **KAM**, **HBA**, **HAD**, **BAL**, **E05**.

FIG.44 PAPER CONVEYING SECTION (DP)

| SP | Ref. No. | Part. No. | Description                    | Quantity |      |      |
|----|----------|-----------|--------------------------------|----------|------|------|
|    |          |           |                                | 120V     | 230V | 240V |
| ●  | 1        | 3BR07180  | SPRING,SEPARATION PULLEY       | 2        | 2    | 2    |
|    | 2        | M2109350  | WIRE SADDLE,YMC-15-0(KITAGAWA) | 1        | 1    | 1    |
|    | 3        | 66206190  | LOWER PULLEY 26,FEED           | 2        | 2    | 2    |
|    | 4        | 3BC07250  | SPRING,LIFT PLATE              | 1        | 1    | 1    |
| ●  | 5        | 3BC07010  | PULLEY,LEADING FEED            | 1        | 1    | 1    |
|    | 6        | 3BC07020  | PULLEY,SEPARATION              | 1        | 1    | 1    |
| ●  | 7        | 3BC07031  | UPPER GUIDE,PAPER FEED         | 1        | 1    | 1    |
|    | 8        | 3BC07050  | LIFT PLATE,PAPER FEED          | 1        | 1    | 1    |
| ●  | 9        | 3BC07260  | STOPPER,ORIGINAL               | 1        | 1    | 1    |
|    | 10       | 3BC07080  | SHAFT,LEADING FEED             | 1        | 1    | 1    |
| ●  | 11       | 3BC07090  | FRONT SHAFT,PAPER FEED         | 1        | 1    | 1    |
|    | 12       | 3BC07100  | REAR SHAFT,PAPER FEED          | 1        | 1    | 1    |
| ●  | 13       | 3BC07230  | GUIDE,SEPARATION               | 1        | 1    | 1    |
|    | 14       | 33906430  | TORQUE LIMITER,BYPASS          | 1        | 1    | 1    |
| ●  | 15       | 3BC07170  | BELT 138,LEADING FEED          | 1        | 1    | 1    |
|    | 16       | 35327400  | SWITCH,FEED                    | 1        | 1    | 1    |
| ●  | 17       | 63227150  | SWITCH L,FEED                  | 1        | 1    | 1    |
|    | 18       | 3AL27070  | SOLENOID,LEADING FEED          | 1        | 1    | 1    |
| ●  | 19       | 3AL28020  | SET LED PCB                    | 1        | 1    | 1    |
|    | 20       | 2BC06980  | STOPPER 5                      | 4        | 4    | 4    |
| ●  | 21       | 36827140  | SWITCH A,INTERLOCK             | 1        | 1    | 1    |
|    | 22       | 3BC07320  | PAD,LIFT                       | 1        | 1    | 1    |
| ●  | 23       | 73210450  | BUSH, 6                        | 5        | 5    | 5    |
|    | 24       | 73818100  | SPRING, BLADE THRUST           | 1        | 1    | 1    |
| ●  | 25       | 74306520  | JOINT,PULLEY DRIVE SHAFT       | 1        | 1    | 1    |
|    | 26       | 29806560  | BUSHING 6                      | 1        | 1    | 1    |
| ●  | 27       | 3BC07020  | PULLEY,SEPARATION              | 1        | 1    | 1    |
|    | 28       | 3BC07060  | MOUNT,SEPARATION PULLEY        | 1        | 1    | 1    |
| ●  | 29       | 3BC07071  | ARM,SEPARATION PULLEY          | 2        | 2    | 2    |
|    | 30       | 3BC07111  | SHAFT,SEPARATION               | 1        | 1    | 1    |
| ●  | 31       | 3AL93010  | PARTS,CLUTCH PAPER FEED,SP     | 1        | 1    | 1    |
|    | 32       | 3BC07120  | SHAFT,LIFT PLATE               | 1        | 1    | 1    |
| ●  | 33       | 3BC07130  | ONE-WAY CLUTCH 6               | 2        | 2    | 2    |
|    | 34       | 3BC07300  | LEVER B,LIFT                   | 1        | 1    | 1    |
| ●  | 35       | 63212210  | STATIC ELIMINATOR,EJECT        | 1        | 1    | 1    |
|    | 36       | 3BC07161  | MOUNT,LIFT SOLENOID            | 1        | 1    | 1    |
| ●  | 37       | 3BC07181  | ACTUATOR,ORIGINAL SET          | 1        | 1    | 1    |
|    | 38       | M0207000  | BINDING BAND,KB-100-1          | 1        | 1    | 1    |
| ●  | 39       | 3BC07040  | LOWER GUIDE,PAPER FEED         | 2        | 2    | 2    |
|    | 40       | 3BC07200  | MOUNT,SET SWITCH               | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                   | Quantity |      |      |
|----|----------|-----------|-------------------------------|----------|------|------|
|    |          |           |                               | 120V     | 230V | 240V |
| ●  | 41       | 73210450  | BUSH, 6                       | 1        | 1    | 1    |
|    | 42       | 3BC07210  | SPRING,ACTUATOR               | 1        | 1    | 1    |
|    | 43       | 65706200  | SEAL B,RACK                   | 1        | 1    | 1    |
|    | 44       | 65710330  | PULLEY,EJECT TENSION          | 1        | 1    | 1    |
| ●  | 45       | M2607010  | BINDING BAND,PLT1M            | 1        | 1    | 1    |
|    | 46       | M2105720  | MINIATURE CLAMP,UAMS-05-2     | 1        | 1    | 1    |
| ●  | 47       | 3BC07270  | SHEET,LIFT PLATE PAPER FEED   | 2        | 2    | 2    |
|    | 48       | 3BC07311  | STATIC ELIMINATOR,EJECT       | 1        | 1    | 1    |
| ●  | 49       | 3BC07290  | UPPER SHEET,GUIDE PAPER FEED  | 1        | 1    | 1    |
|    | 50       | 34806140  | STOPPER 4                     | 1        | 1    | 1    |
| ●  | 51       | 3BC07340  | FRONT STATIC ELIMINATOR,EJECT | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.45 REVERSING SECTION (DP)

2CJ/2FA

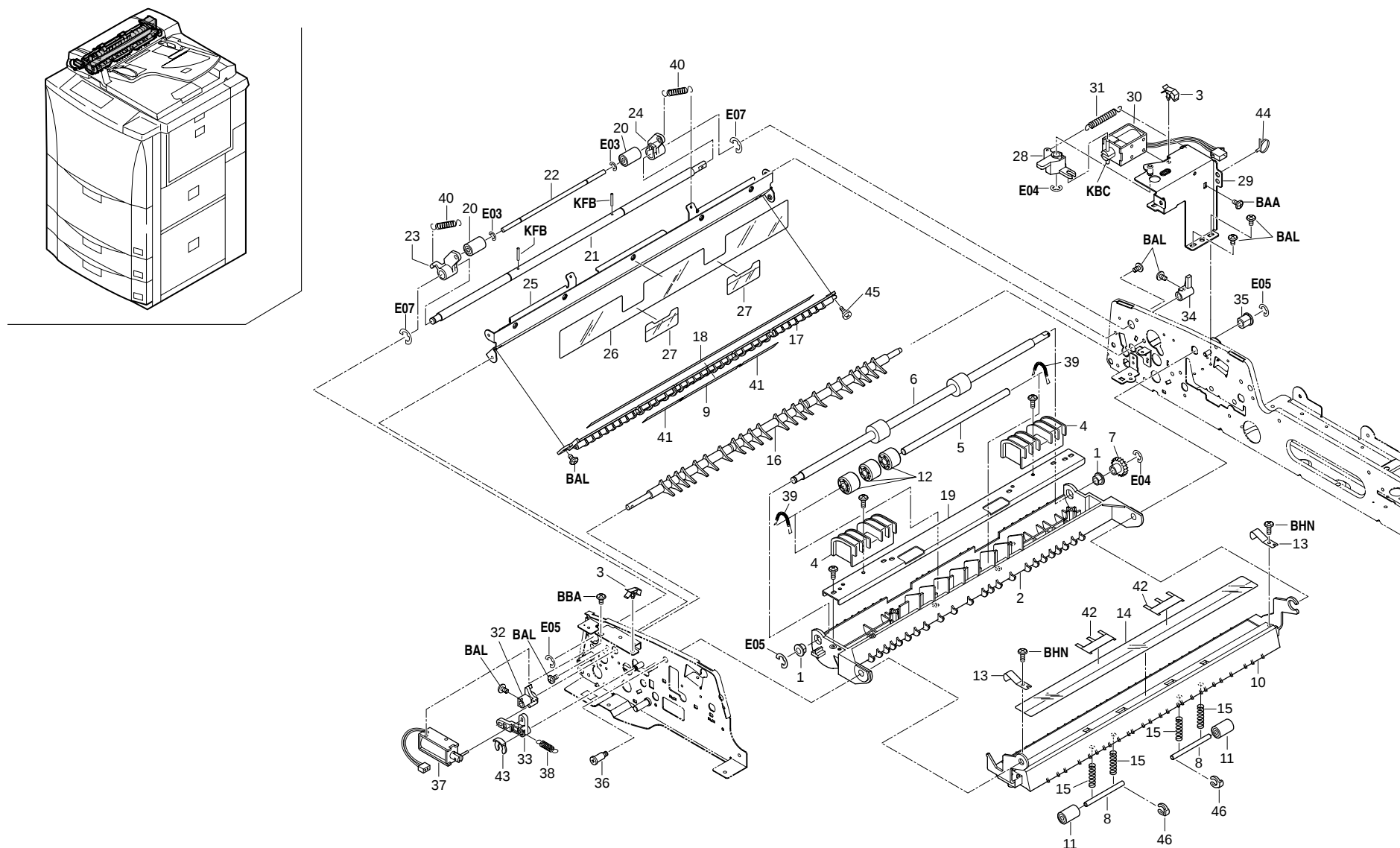


FIG.45 REVERSING SECTION (DP)

| SP | Ref. No. | Part. No. | Description                      | Quantity |      |      |
|----|----------|-----------|----------------------------------|----------|------|------|
|    |          |           |                                  | 120V     | 230V | 240V |
| ●  | 1        | 29806560  | BUSHING 6                        | 2        | 2    | 2    |
|    | 2        | 3BC08031  | GUIDE,RESISTANCE                 | 1        | 1    | 1    |
|    | 3        | M2109260  | WIRE SADDLE,YMC-05-H-0(KITAGAWA) | 2        | 2    | 2    |
|    | 4        | 3BC08190  | HANDLE,REGISTRATION GUIDE        | 2        | 2    | 2    |
| ●  | 5        | 3BC08090  | SHAFT,REGISTRATION PULLEY        | 1        | 1    | 1    |
|    | 6        | 3AL10020  | ROLLER,LOOP                      | 1        | 1    | 1    |
| ●  | 7        | 33918100  | GEAR 18,FUR BRUSH                | 1        | 1    | 1    |
|    | 8        | 3BC08061  | SHAFT,EJECT PULLEY               | 2        | 2    | 2    |
| ●  | 9        | 3AL10281  | LOWER LEFT SHEET B,GUIDE LOOP    | 1        | 1    | 1    |
|    | 10       | 3BC08042  | GUIDE,EJECT                      | 1        | 1    | 1    |
|    | 11       | 3AL08170  | PULLEY,EJECT                     | 2        | 2    | 2    |
|    | 12       | 3BC08220  | PULLEY B,REGISTRATION            | 3        | 3    | 3    |
| ●  | 13       | 3AL08260  | PLATE SPRING,EJECT GUIDE         | 2        | 2    | 2    |
|    | 14       | 3AL08410  | SHEET,GUIDE EJECT                | 1        | 1    | 1    |
|    | 15       | 3AL08560  | SPRING,EJECT PULLEY              | 4        | 4    | 4    |
|    | 16       | 3AL10032  | GUIDE,LOOP FEED SHIFT            | 1        | 1    | 1    |
| ●  | 17       | 3AL10166  | LEFT GUIDE,LOOP                  | 1        | 1    | 1    |
|    | 18       | 3AL10181  | LEFT SHEET,GUIDE LOOP            | 1        | 1    | 1    |
|    | 19       | 3BC08180  | REINFORCEMENT,REGISTRATION GUIDE | 1        | 1    | 1    |
|    | 20       | 3AL08170  | PULLEY,EJECT                     | 2        | 2    | 2    |
|    | 21       | 3AL10040  | SHAFT,FULCRUM PULLEY             | 1        | 1    | 1    |
|    | 22       | 3AL10060  | SHAFT,LOOP PULLEY                | 1        | 1    | 1    |
|    | 23       | 3AL10120  | FRONT HOLDER,LOOP PULLEY         | 1        | 1    | 1    |
|    | 24       | 3AL10200  | REAR HOLDER,LOOP PULLEY          | 1        | 1    | 1    |
|    | 25       | 3AL10011  | GUIDE,LOOP                       | 1        | 1    | 1    |
|    | 26       | 3AL10170  | SHEET,GUIDE LOOP                 | 1        | 1    | 1    |
|    | 27       | 3AL10210  | SHEET,LOOP PULLEY                | 2        | 2    | 2    |
|    | 28       | 3AL10091  | LEVER,LOOP PULLEY SOLENOID       | 1        | 1    | 1    |
| ●  | 29       | 3AL10143  | MOUNT,LOOP PULLEY SOLENOID       | 1        | 1    | 1    |
|    | 30       | 3AL27111  | SOLENOID,LOOP PULLEY             | 1        | 1    | 1    |
|    | 31       | 3AL10230  | SPRING,LOOP PULLEY SOLENOID      | 1        | 1    | 1    |
|    | 32       | 3AL10081  | LEVER,LOOP FEED SHIFT            | 1        | 1    | 1    |
| ●  | 33       | 3AL10110  | LEVER,LOOP FEED SHIFT SOLENOID   | 1        | 1    | 1    |
|    | 34       | 3AL10100  | LEVER,LOOP PULLEY                | 1        | 1    | 1    |
|    | 35       | 60606101  | BUSHING FEED BACK ROLLER         | 1        | 1    | 1    |
|    | 36       | 3BC07330  | PIN B,PAPER FEED GUIDE           | 1        | 1    | 1    |
|    | 37       | 3AL27080  | SOLENOID,FEED SHIFT              | 1        | 1    | 1    |
|    | 38       | 3AL08490  | SPRING,EJECT FEED SHIFT          | 1        | 1    | 1    |
|    | 39       | 3BC08130  | SPRING,REGISTRATION PULLEY       | 2        | 2    | 2    |
|    | 40       | 63526080  | SPRING,SAFETY SWITCH LEVER       | 2        | 2    | 2    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA

| SP | Ref. No. | Part. No. | Description                    | Quantity |      |      |
|----|----------|-----------|--------------------------------|----------|------|------|
|    |          |           |                                | 120V     | 230V | 240V |
| ●  | 41       | 3AL08590  | UPPER SHEET B,CONVEYING PULLEY | 2        | 2    | 2    |
|    | 42       | 3BC08140  | SHEET,EJECT PULLEY             | 2        | 2    | 2    |
|    | 43       | 34806140  | STOPPER 4                      | 1        | 1    | 1    |
|    | 44       | M2607010  | BINDING BAND,PLT1M             | 1        | 1    | 1    |
| ●  | 45       | 3AL10290  | LEFT PIN,GUIDE LOOP            | 1        | 1    | 1    |
|    | 46       | 65016080  | STOP RING E3                   | 2        | 2    | 2    |

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.46 PAPER EJECT SECTION (DP)

2CJ/2FA

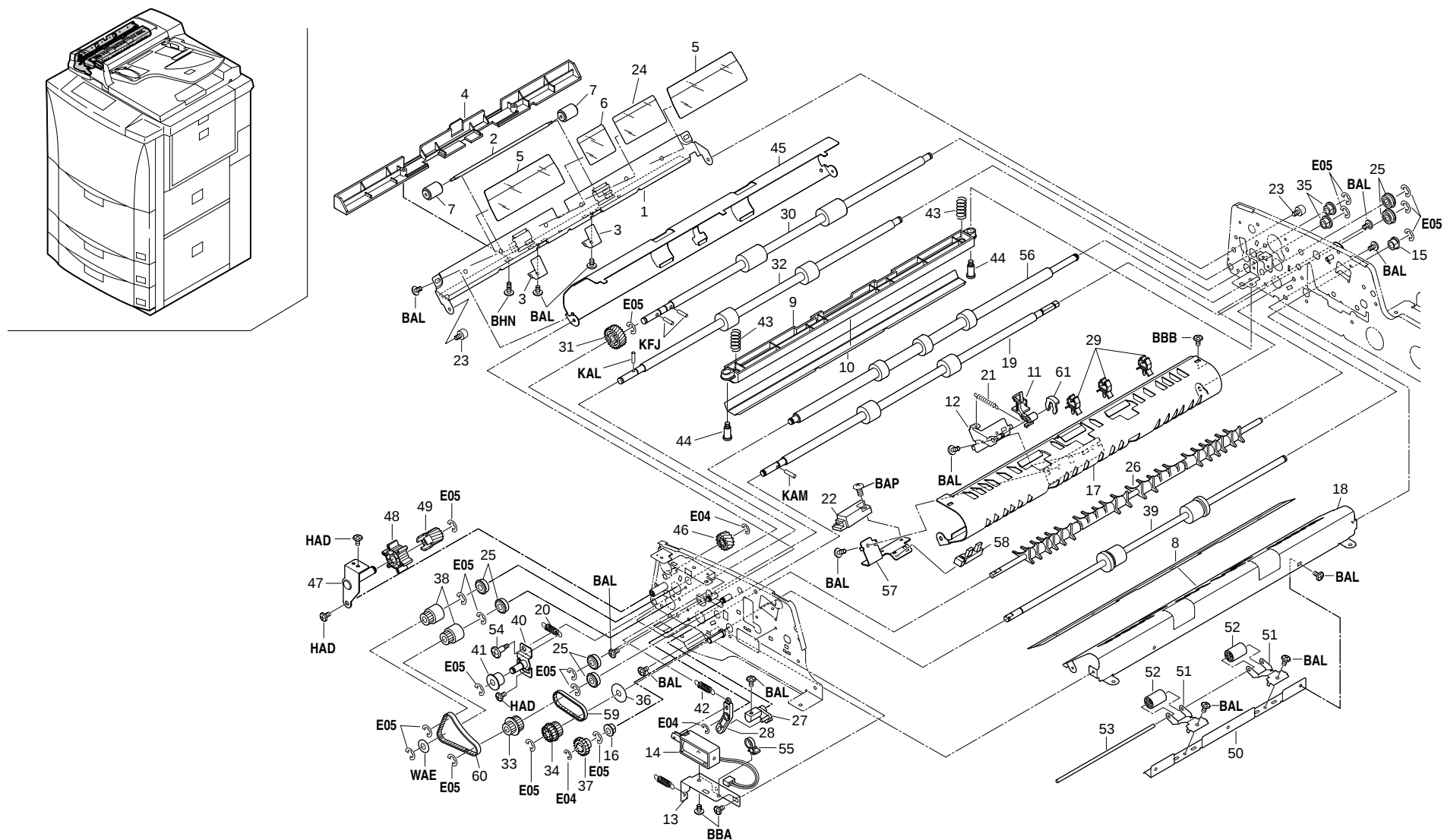


FIG.46 PAPER EJECT SECTION (DP)

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 1        | 3AL08033  | GUIDE,CONVEYING                     | 1        | 1    | 1    |
|    | 2        | 3AL08190  | LOWER SHAFT,CONVEYING PULLEY        | 1        | 1    | 1    |
|    | 3        | 3AL08240  | LOWER PLATE SPRING,CONVEYING PULLEY | 2        | 2    | 2    |
|    | 4        | 3AL08302  | COVER,CONVEYING PULLEY              | 1        | 1    | 1    |
|    | 5        | 3AL08421  | OUTER SHEET,GUIDE CONVEYING         | 2        | 2    | 2    |
|    | 6        | 3AL08430  | INNER SHEET,GUIDE CONVEYING         | 1        | 1    | 1    |
|    | 7        | 3AL08480  | FRONT PULLEY,READING                | 2        | 2    | 2    |
|    | 8        | 3AL08451  | SHEET,GUIDE PLATE EJECT             | 1        | 1    | 1    |
|    | 9        | 3AL08072  | GUIDE,READING                       | 1        | 1    | 1    |
|    | 10       | 3AL08401  | SHEET,ORIGINAL HOLDER               | 1        | 1    | 1    |
| ●  | 11       | 3AL10073  | LIGHT SHIELD,LOOP                   | 1        | 1    | 1    |
|    | 12       | 3AL10131  | MOUNT,LIGHT SHIELD                  | 1        | 1    | 1    |
|    | 13       | 3AL08310  | MOUNT,EJECT SOLENOID                | 1        | 1    | 1    |
|    | 14       | 3AL27080  | SOLENOID,FEED SHIFT                 | 1        | 1    | 1    |
|    | 15       | 63806290  | BUSHING,6                           | 1        | 1    | 1    |
|    | 16       | 73210450  | BUSH, 6                             | 1        | 1    | 1    |
|    | 17       | 3BC08011  | RIGHT GUIDE,REGISTRATION            | 1        | 1    | 1    |
|    | 18       | 3BC08020  | GUIDE PLATE,EJECT                   | 1        | 1    | 1    |
|    | 19       | 3BC08150  | INNER ROLLER,CONVEYING              | 1        | 1    | 1    |
|    | 20       | 3BC22110  | SPRING,CONVEYING ROLLER             | 1        | 1    | 1    |
| ●  | 21       | 3AL10190  | SPRING,LIGHT SHIELD                 | 1        | 1    | 1    |
|    | 22       | 3C027020  | SENSOR,TIMING SWITCH                | 1        | 1    | 1    |
|    | 23       | 63511541  | PIN,ADF                             | 2        | 2    | 2    |
|    | 24       | 3AL08530  | INNER SHEET,GUIDE CONVEYING LARGE   | 1        | 1    | 1    |
|    | 25       | 74808080  | BEARING,686ZZNR                     | 6        | 6    | 6    |
|    | 26       | 3BC08160  | GUIDE,EJECT FEED SHIFT              | 1        | 1    | 1    |
|    | 27       | 3BC08081  | LEVER,EJECT                         | 1        | 1    | 1    |
|    | 28       | 3AL08341  | LEVER,EJECT SOLENOID                | 1        | 1    | 1    |
|    | 29       | M2105720  | MINIATURE CLAMP,UAMS-05-2           | 3        | 3    | 3    |
|    | 30       | 3AL08161  | UPPER ROLLER,CONVEYING              | 1        | 1    | 1    |
| ●  | 31       | 3AL02150  | GEAR 24,JAM REMOVAL                 | 1        | 1    | 1    |
|    | 32       | 3AL08112  | LOWER ROLLER,CONVEYING              | 1        | 1    | 1    |
|    | 33       | 18307370  | PULLEY 25/18P2M,PAPER FEED          | 1        | 1    | 1    |
|    | 34       | 3AL22040  | GEAR Z18/T25P2M                     | 1        | 1    | 1    |
|    | 35       | 29806560  | BUSHING 6                           | 2        | 2    | 2    |
|    | 36       | 75714210  | COLLAR DEVELOPING UNIT              | 1        | 1    | 1    |
|    | 37       | 33918100  | GEAR 18,FUR BRUSH                   | 1        | 1    | 1    |
|    | 38       | 18307550  | PULLEY 18P2M,LEADING FEED           | 2        | 2    | 2    |
|    | 39       | 3AL08130  | ROLLER,EJECT                        | 1        | 1    | 1    |
|    | 40       | 3BC22010  | TENSION PLATE,CONVEYING ROLLER      | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

2CJ/2FA

| SP | Ref. No. | Part. No. | Description                         | Quantity |      |      |
|----|----------|-----------|-------------------------------------|----------|------|------|
|    |          |           |                                     | 120V     | 230V | 240V |
| ●  | 41       | 48928800  | PULLEY,TIMING BELT                  | 1        | 1    | 1    |
|    | 42       | 63814260  | SPRING,DEV. SHUTTER                 | 1        | 1    | 1    |
|    | 43       | 72418480  | SPRING, SPIRAL ROLLER               | 2        | 2    | 2    |
|    | 44       | 3AL07230  | PIN,PAPER FEED                      | 2        | 2    | 2    |
|    | 45       | 3AL08013  | LEFT GUIDE,REGISTRATION             | 1        | 1    | 1    |
|    | 46       | 3AL02160  | GEAR 14,JAM REMOVAL                 | 1        | 1    | 1    |
|    | 47       | 3AL02121  | MOUNT,JAM REMOVAL DIAL              | 1        | 1    | 1    |
|    | 48       | 3AL02110  | DIAL,JAM REMOVAL                    | 1        | 1    | 1    |
|    | 49       | 3AL02170  | GEAR 14,JOINT                       | 1        | 1    | 1    |
|    | 50       | 3AL08280  | MOUNT,CONVEYING PULLEY              | 1        | 1    | 1    |
| ●  | 51       | 3AL08250  | INNER PLATE SPRING,CONVEYING PULLEY | 2        | 2    | 2    |
|    | 52       | 3AL08100  | INNER PULLEY,CONVEYING              | 2        | 2    | 2    |
|    | 53       | 3AL08201  | INNER SHAFT,CONVEYING PULLEY        | 1        | 1    | 1    |
|    | 54       | 73918080  | PIN,CLEANING BLADE                  | 1        | 1    | 1    |
|    | 55       | M2107120  | BINDING BAND SG-130                 | 1        | 1    | 1    |
|    | 56       | 3BC08050  | ROLLER,REGISTRATION                 | 1        | 1    | 1    |
|    | 57       | 3BC08071  | MOUNT,TIMING SWITCH                 | 1        | 1    | 1    |
|    | 58       | 35327400  | SWITCH,FEED                         | 1        | 1    | 1    |
|    | 59       | 3BC22080  | BELT 112,REGISTRATION ROLLER        | 1        | 1    | 1    |
|    | 60       | 3BC22090  | BELT 140,MIDDLE ROLLER              | 1        | 1    | 1    |
| ●  | 61       | 65016080  | STOP RING E3                        | 1        | 1    | 1    |

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "•••" appearing immediately above them.

FIG.47 DRIVING SECTION (DP)

2CJ/2FA

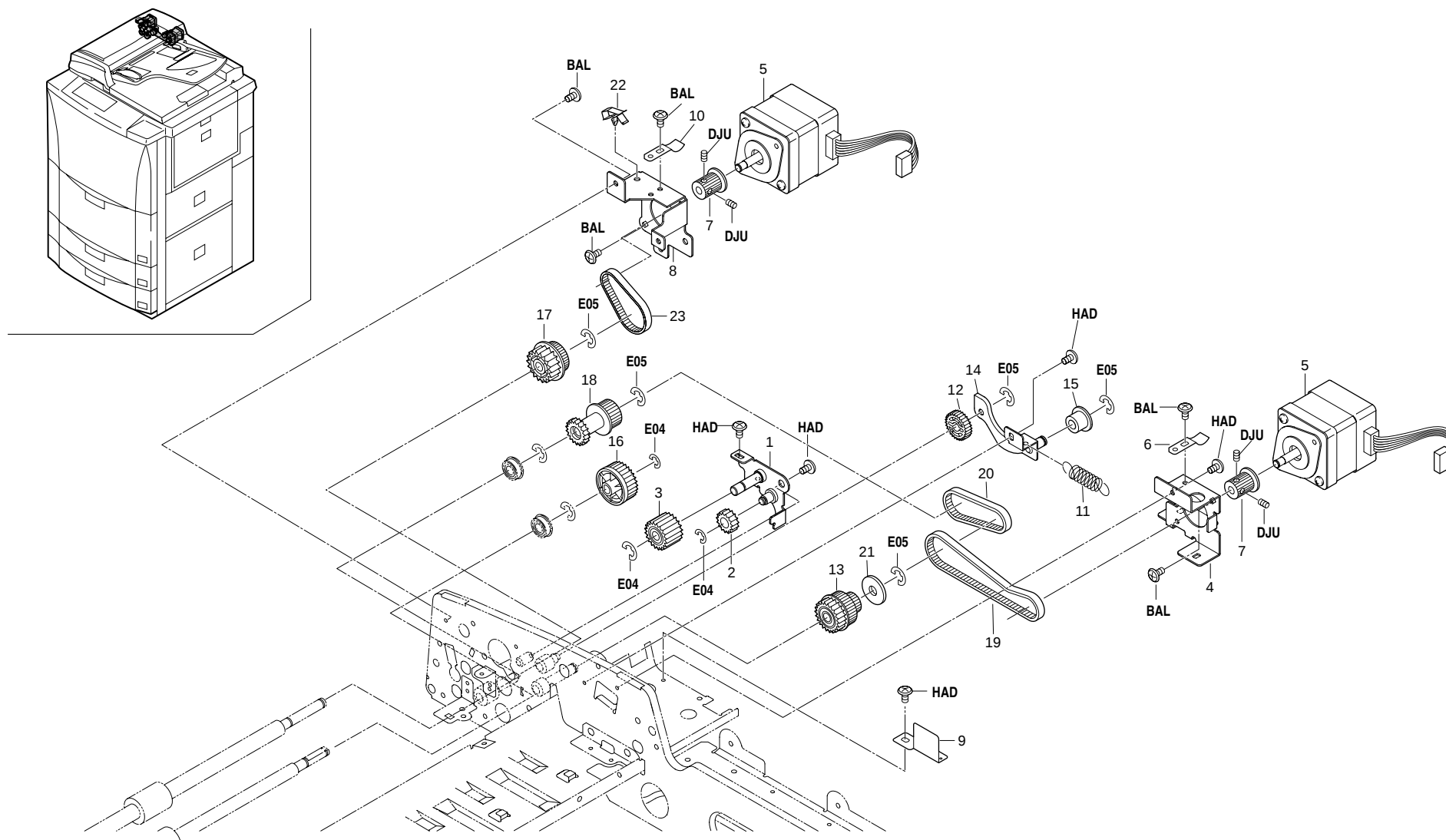


FIG.47 DRIVING SECTION (DP)

2CJ/2FA

| SP | Ref. No. | Part. No. | Description                        | Quantity |      |      |
|----|----------|-----------|------------------------------------|----------|------|------|
|    |          |           |                                    | 120V     | 230V | 240V |
| ●  | 1        | 3BC22020  | MOUNT, IDLE GEAR                   | 1        | 1    | 1    |
|    | 2        | 63814100  | IDLE GEAR 15, AGITATION            | 1        | 1    | 1    |
| ●  | 3        | 65011310  | GEAR 20, IDLE                      | 1        | 1    | 1    |
|    | 4        | 3BC22030  | MOUNT, PAPER FEED MOTOR            | 1        | 1    | 1    |
| ●  | 5        | 3AL27011  | MOTOR, PAPER FEED                  | 2        | 2    | 2    |
|    | 6        | 34920190  | GROUND PLATE, FIXING UNIT          | 1        | 1    | 1    |
|    | 7        | 78722151  | PULLEY 20                          | 2        | 2    | 2    |
|    | 8        | 3BC22040  | MOUNT, CONVEYING MOTOR             | 1        | 1    | 1    |
|    | 9        | 3AL02190  | GUIDE B, WIRE PAPER FEED MOTOR     | 1        | 1    | 1    |
|    | 10       | 34920190  | GROUND PLATE, FIXING UNIT          | 1        | 1    | 1    |
|    | 11       | 75018250  | SPRING CLEANING SOLENOID           | 1        | 1    | 1    |
|    | 12       | 66018180  | GEAR 26, SPIRAL ROLLER             | 1        | 1    | 1    |
| ●  | 13       | 3AL22010  | PULLEY T35/T22/Z22                 | 1        | 1    | 1    |
|    | 14       | 3BC22050  | TENSION PLATE, PAPER FEED MOTOR    | 1        | 1    | 1    |
| ●  | 15       | 48928800  | PULLEY, TIMING BELT                | 1        | 1    | 1    |
|    | 16       | 76221040  | GEAR 28 FD                         | 1        | 1    | 1    |
| ●  | 17       | 3AL22030  | GEAR Z22/T35P2M                    | 1        | 1    | 1    |
|    | 18       | 3AL22020  | PULLEY T28/Z18                     | 1        | 1    | 1    |
| ●  | 19       | 3BC22070  | BELT 190, PAPER FEED MOTOR         | 1        | 1    | 1    |
|    | 20       | 3BC22080  | BELT 112, REGISTRATION ROLLER      | 1        | 1    | 1    |
| ●  | 21       | 75714210  | COLLAR DEVELOPING UNIT             | 1        | 1    | 1    |
|    | 22       | M2109260  | WIRE SADDLE, YMC-05-H-0 (KITAGAWA) | 1        | 1    | 1    |
| ●  | 23       | 3BC22100  | BELT 100, CONVEYING                | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG.48 ELECTRICAL COMPONENTS (DP)

2CJ/2FA-1

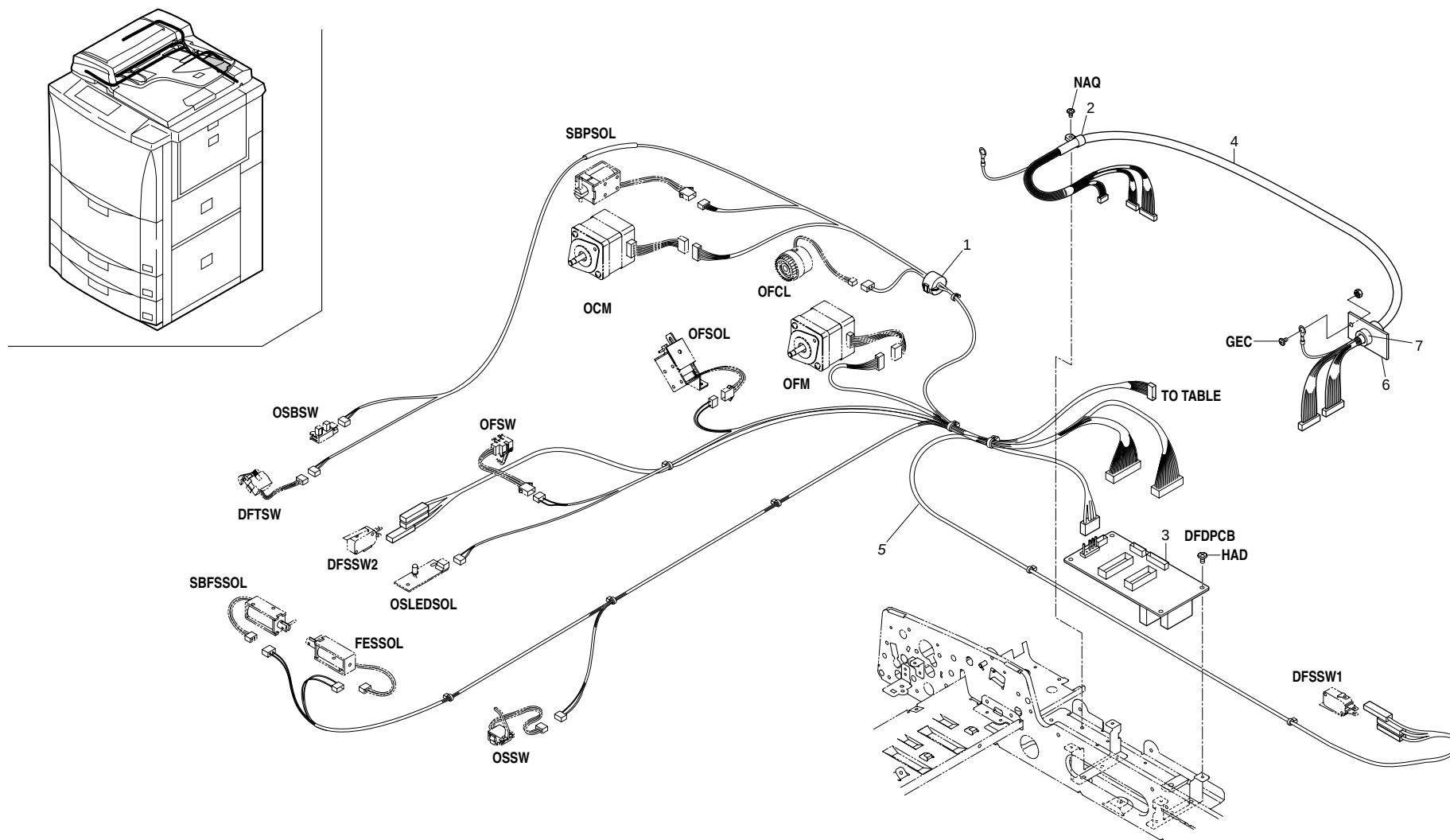


FIG.48 ELECTRICAL COMPONENTS (DP)

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                   | Quantity |      |      |
|----|----------|-----------|-------------------------------|----------|------|------|
|    |          |           |                               | 120V     | 230V | 240V |
| ●  | 1        | 65027470  | CORE,7-15X18                  | 1        | 1    | 1    |
|    | 2        | M2105040  | NYLON CLAMP 6N,NK-6N          | 1        | 1    | 1    |
|    | 3        | 3AL93020  | PARTS,DRIVER PCB,SP           | 1        | 1    | 1    |
|    | 4        | 3BC27020  | WIRE,INTERFACE                | 1        | 1    | 1    |
|    | 5        | 3BC27014  | WIRE,PAPER FEED               | 1        | 1    | 1    |
|    | 6        | 3BC22060  | MOUNT,DF WIRE                 | 1        | 1    | 1    |
|    | 7        | M1203550  | STRAIN RELEAF BUSHING,SR-7W-2 | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

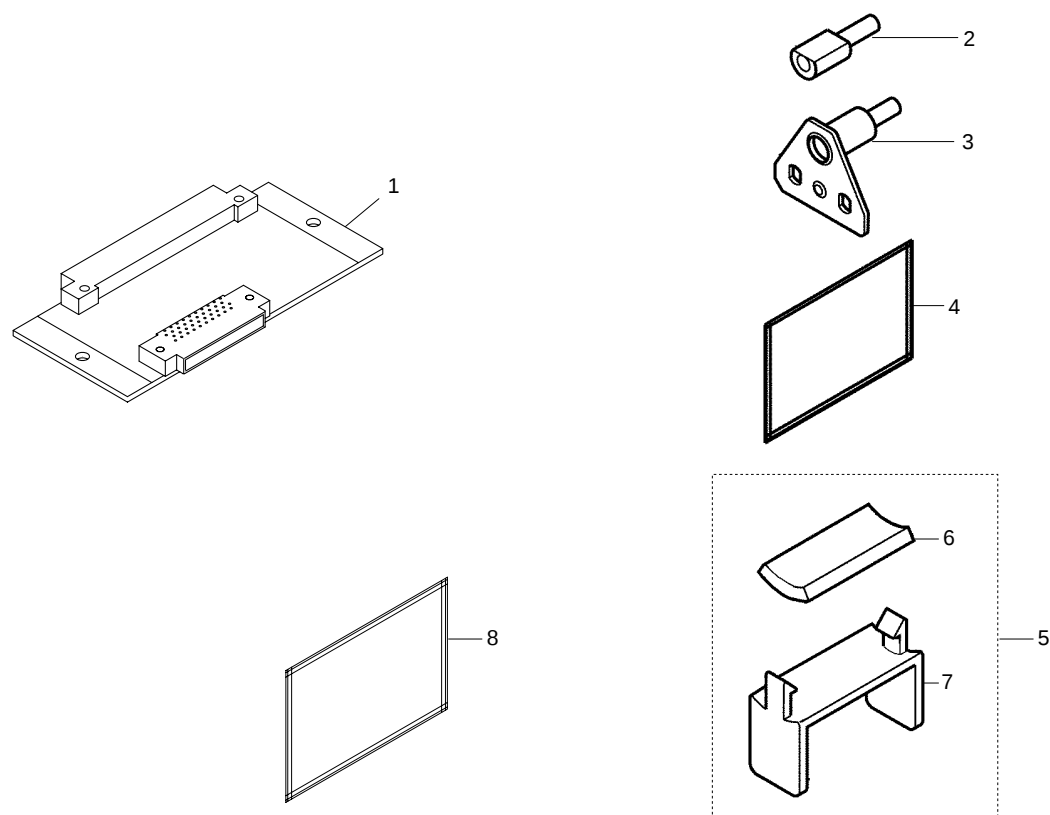


FIG.49 ACCESORIES &amp; TOOL

2CJ/2FA

| SP | Ref. No. | Part. No. | Description                   | Quantity |      |      |
|----|----------|-----------|-------------------------------|----------|------|------|
|    |          |           |                               | 120V     | 230V | 240V |
| ●  | 1        | 2BC60020  | JUNCTION PCB ASS'Y            | 2        | 2    | 2    |
| ●  | 2        | 18568120  | PIN B, POSITIONING            | 2        | 2    | 2    |
| ●  | 3        | 2AC68230  | SPECIAL TOOL, FRAME RETAINING | 2        | 2    | 2    |
|    | 4        | 2AC68241  | SHEET, SCANNER ADJUSTMENT     | 1        | 1    | 1    |
| ●  | 5        | 35968110  | STOPPER WIRE ASS'Y SP         | 2        | 2    | 2    |
|    | 6        | •35912300 | HOLDER, SCANNER DRUM          | 2        | 2    | 2    |
|    | 7        | •35912310 | STOPPER, WIRE                 | 2        | 2    | 2    |
| ●  | 8        | 2A068021  | SHEET, DF ADJUSTMENT          | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

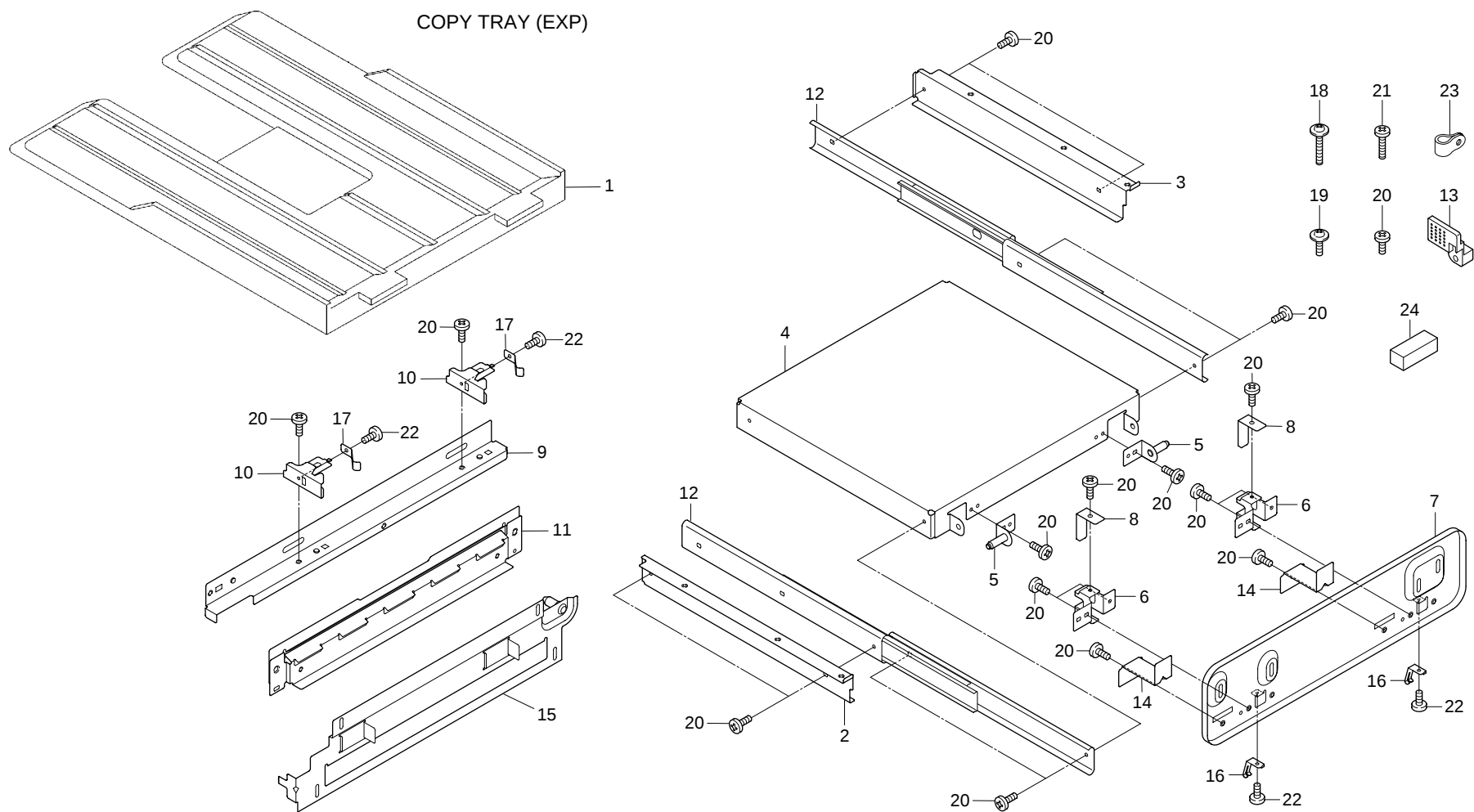


FIG.50 OPTION I

2CJ/2FA-1

| SP | Ref. No. | Part. No. | Description                          | Quantity |      |      |
|----|----------|-----------|--------------------------------------|----------|------|------|
|    |          |           |                                      | 120V     | 230V | 240V |
| ●  | 1        | 2A304190  | COPY TRAY(EXP)                       | 1        | 1    | 1    |
|    | 2        | 3B803500  | FRONT RETAINER,SLIDER                | 1        | 1    | 1    |
|    | 3        | 3B803510  | REAR RETAINER,SLIDER                 | 1        | 1    | 1    |
|    | 4        | 3B803520  | MOUNT,SLIDER                         | 1        | 1    | 1    |
|    | 5        | 3B803530  | JUNCTION PLATE,SLIDER                | 2        | 2    | 2    |
|    | 6        | 3B803540  | JUNCTION PLATE,MACHINE               | 2        | 2    | 2    |
|    | 7        | 3B803550  | MOUNT,MACHINE                        | 1        | 1    | 1    |
|    | 8        | 3B803560  | STOPPER,JUNCTION PLATE               | 2        | 2    | 2    |
|    | 9        | 3B803570  | RAIL,RELEASE                         | 1        | 1    | 1    |
|    | 10       | 3B803580  | HOOK,RELEASE                         | 2        | 2    | 2    |
|    | 11       | 3B803590  | RETAINER,RELEASE                     | 1        | 1    | 1    |
|    | 12       | 3B803600  | SLIDER,FINISHER                      | 2        | 2    | 2    |
|    | 13       | 3B803610  | HANDLE,RELEASE                       | 1        | 1    | 1    |
|    | 14       | 3B803620  | REINFORCEMENT,MACHINE INSTALLATION   | 2        | 2    | 2    |
|    | 15       | 3B803630  | ADJUSTING PLATE,RELEASE              | 1        | 1    | 1    |
|    | 16       | 18526211  | GROUND PLATE A,NOISE                 | 2        | 2    | 2    |
|    | 17       | 3AK02210  | PLATE SPRING,HOOK RELEASE            | 2        | 2    | 2    |
|    | 18       | B4344120  | TRIPLE TAP-TITE P SCREW M4X12(BLACK) | 2        | 2    | 2    |
|    | 19       | B4344060  | TRIPLE TAP-TITE P SCREW M4X6(BRONZE) | 2        | 2    | 2    |
|    | 20       | B1304060  | BINDING SCREW BVM4X6 (BLACK)         | 24       | 24   | 24   |
|    | 21       | B1304100  | BINDING SCREW BVM4X10 (BLACK)        | 4        | 4    | 4    |
|    | 22       | B1303050  | BINDING SCREW BVM3X5 (BLACK)         | 4        | 4    | 4    |
|    | 23       | M2505150  | CLAMP,GNK-5N(NIKKO) (KM-6330)        |          | 1    |      |
|    | 24       | 2AZ27510  | SHIELD 10X20X50,GASKET (KM-6330)     |          | 1    | 1    |
|    | 24       | 2AZ27510  | SHIELD 10X20X50,GASKET (KM-7530)     | 1        | 1    | 1    |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

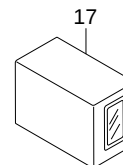


FIG.51 OPTION II

2CJ/2FA-1

| SP | Ref. No. | Part. No.  | Description                             | Quantity |      |      |
|----|----------|------------|-----------------------------------------|----------|------|------|
|    |          |            |                                         | 120V     | 230V | 240V |
| ●  | 1        | 2A369703   | SET PARTS KEYCOUNTER NEW COLOR          | 1        | 1    | 1    |
|    | 2        | •41529210  | SOCKET ASS'Y,KEY COUNTER                | 1        | 1    | 1    |
|    | 3        | ••41529105 | PLUG EL 4P                              | 1        | 1    | 1    |
|    | 4        | ••41525016 | SOCKET,KEY COUNTER                      | 2        | 2    | 2    |
|    | 5        | •66060022  | RETAINER,KEY COUNTER COVER              | 1        | 1    | 1    |
|    | 6        | •66060030  | RETAINER,KEY COUNTER                    | 1        | 1    | 1    |
|    | 7        | •66060040  | MOUNT,KEY COUNTER                       | 1        | 1    | 1    |
|    | 8        | •B2303060  | COUNTER-SUNK HEAD SCREW BFHM3X6 (BLACK) | 2        | 2    | 2    |
|    | 9        | •B1304300  | BINDING SCREW BVM4X30 (BLACK)           | 1        | 1    | 1    |
|    | 10       | •B4304060  | TRIPLE SCREW M4X6 (BLACK)               | 4        | 4    | 4    |
|    | 11       | •B4304100  | TRIPLE SCREW M4X10 (BLACK)              | 2        | 2    | 2    |
|    | 12       | •B1303080  | BINDING SCREW BVM3X8 (BLACK)            | 1        | 1    | 1    |
|    | 13       | •B4104060  | TRIPLE SCREW M4X6(CHROMIUM)             | 1        | 1    | 1    |
|    | 14       | •B4304200  | TRIPLE SCREW M4X20(BLACK)               | 1        | 1    | 1    |
|    | 15       | •C2303000  | NUT BNM3 (BLACK)                        | 1        | 1    | 1    |
|    | 16       | •2A360010  | COVER,KEY COUNTER                       | 1        | 1    | 1    |
| ●  | 17       | 82142540   | KEY COUNTER                             | 1        | 1    | 1    |
| ●  | 18       | 2A000710   | ORIGINAL TRAY ASS'Y                     | 1        | 1    | 1    |
| ●  | 19       | •18312520  | REINFORCEMENT,EJECT TRAY                | 2        | 2    | 2    |
|    | 20       | •2A004300  | TRAY,ORIGINAL                           | 1        | 1    | 1    |
|    | 21       | 2A004100   | MOUNT,ORIGINAL TRAY                     | 1        | 1    | 1    |
|    | 22       | 2A004130   | PIN,ORIGINAL TRAY                       | 2        | 2    | 2    |
|    | 23       | 2A060090   | LABEL OFF(EUR)                          | 1        | 1    | 1    |
|    | 24       | 2A027560   | HEATER,CASSETTE                         | 1        | 1    | 1    |
|    | 25       | M2108190   | SPACER,KGLS-10S                         | 1        | 1    | 1    |
|    | 26       | M2108370   | SPACER,WLS-04-0                         | 2        | 2    | 2    |
|    |          |            |                                         |          |      |      |
|    |          |            |                                         |          |      |      |

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.
- Parts with "•••" are component parts or sub-assembly with "••" appearing immediately above them.

# INDEX

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 18307370  | PULLEY 25/18P2M,PAPER FEED         | 1        | 1    | 1    | 46       |
| ●  | 18307550  | PULLEY 18P2M,LEADING FEED          | 2        | 2    | 2    | 46       |
| ●  | 18308260  | PULLEY,CONVEYING BELT              | 2        | 2    | 2    | 32,33    |
|    | 18312520  | REINFORCEMENT,EJECT TRAY           | 2        | 2    | 2    | 51       |
| ●  | 18314080  | PULLEY,MOVING IDLE                 | 2        | 2    | 2    | 14       |
| ●  | 18327100  | SWITCH,SIZE DETECTION              | 1        | 1    | 1    | 43       |
| ●  | 18327130  | SOLENOID,STOPPER                   | 3        | 3    | 3    | 30,32    |
| ●  | 18505180  | ORIGINAL SIZE INDICATOR,BYPASS (IN | 1        |      |      | 7        |
|    | 18506140  | LOWER GEAR 18,REGISTRATION         | 1        | 1    | 1    | 6        |
| ●  | 18512731  | PLATE SPRING, OPERATION UNIT PCB   | 2        | 2    |      | 34       |
|    | 18514170  | REAR PULLEY,DS                     | 3        | 3    | 3    | 19       |
| ●  | 18520201  | THERMISTOR,FIXING                  | 1        | 1    | 1    | 25       |
|    | 18523030  | DUCT 80,COOLING                    | 2        | 2    | 2    | 27       |
|    | 18526211  | GROUND PLATE A,NOISE               | 2        | 4    | 3    | 14,34,50 |
|    | 18526340  | GROUND PLATE,LCD                   | 3        | 5    | 3    | 14,34    |
|    | 18527460  | POWER CORD 220                     |          | 1    |      | 34       |
| ●  | 18568120  | PIN B,POSITIONING                  | 2        | 2    | 2    | 49       |
| ●  | 2AC01140  | TOTAL COUNTER ASS'Y                | 1        | 1    | 1    | 35       |
|    | 2AC02110  | MOUNT,RAIL DUPLEX                  | 1        | 1    | 1    | 29       |
| ●  | 2AC05160  | ORIGINAL SIZE INDICATOR,BYPASS(EUR |          | 1    | 1    | 7        |
| ●  | 2AC06240  | CLUTCH,PAPER FEED                  | 6        | 6    | 6    | 8,9,30   |
| ●  | 2AC06250  | MOTOR,LIFT CASSETTE                | 2        | 2    | 2    | 28       |
| ●  | 2AC06260  | CLUTCH 32,FEED                     | 2        | 2    | 2    | 26       |
| ●  | 2AC07040  | UPPER ROLLER,DUPLEX REGISTRATION   | 1        | 1    | 1    | 31       |
| ●  | 2AC07050  | GEAR 20/30,DUPLEX REGISTRATION     | 1        | 1    | 1    | 31       |
|    | 2AC07120  | SUPPORT PLATE,GUIDE TURN OVER FEED | 1        | 1    | 1    | 30       |
| ●  | 2AC07210  | LOWER ROLLER,DUPLEX CONVEYING      | 1        | 1    | 1    | 31       |
|    | 2AC07220  | RIGHT GUIDE,DUPLEX CONVEYING       | 1        | 1    | 1    | 29       |
|    | 2AC07231  | LEFT GUIDE,DUPLEX CONVEYING        | 1        | 1    | 1    | 29       |
| ●  | 2AC07301  | ROLLER C,DUPLEX CONVEYING          | 1        | 1    | 1    | 31       |
| ●  | 2AC07311  | LOWER ROLLER B,DUPLEX CONVEYING    | 1        | 1    | 1    | 31       |
|    | 2AC07321  | LEFT SUPPORT PLATE,DUPLEX UNIT     | 1        | 1    | 1    | 29       |
|    | 2AC07330  | RIGHT SUPPORT PLATE,DUPLEX UNIT    | 1        | 1    | 1    | 29       |
|    | 2AC07360  | HOOK,DUPLEX LOCK                   | 1        | 1    | 1    | 2        |
|    | 2AC08170  | PIN,IMAGE FORMATION UNIT           | 4        | 4    | 4    | 2        |
|    | 2AC12110  | UPPER MIRROR FRAME A,SCANNER       | 1        | 1    | 1    | 14       |
|    | 2AC12121  | LOWER MIRROR FRAME A,SCANNER       | 1        | 1    | 1    | 14       |
|    | 2AC12130  | REFLECTOR,SCANNER                  | 1        | 1    | 1    | 14       |
| ●  | 2AC12140  | MIRROR A                           | 1        | 1    | 1    | 14       |
| ●  | 2AC12150  | MIRROR B                           | 2        | 2    | 2    | 14       |

## 2CJ/2FA-1

| SP | Part. No. | Description                     | Quantity |      |      | Fig. No. |
|----|-----------|---------------------------------|----------|------|------|----------|
|    |           |                                 | 120V     | 230V | 240V |          |
|    | 2AC12160  | MIRROR FRAME B                  | 1        | 1    | 1    | 14       |
| ●  | 2AC12170  | WIRE,SCANNER                    | 1        | 1    | 1    | 14       |
|    | 2AC12180  | ADJUSTING PLATE,SCANNER WIRE    | 2        | 2    | 2    | 14       |
|    | 2AC12210  | SHAFT,SCANNER DRIVE             | 1        | 1    | 1    | 14       |
|    | 2AC12230  | MOUNT,RELEASE SWITCH            | 1        | 1    | 1    | 14       |
|    | 2AC12240  | COVER,INVERTER                  | 1        | 1    | 1    | 14       |
|    | 2AC12250  | MOUNT,SCANNER MOTOR             | 1        | 1    | 1    | 14       |
|    | 2AC12261  | LIGHT SHIELD,PI                 | 1        | 1    | 1    | 14       |
|    | 2AC12270  | GUIDE FFC1                      | 1        | 1    | 1    | 14       |
|    | 2AC12280  | HOLDER,ADF CONTACT GLASS        | 2        | 2    | 2    | 15       |
|    | 2AC12300  | HOLDER FFC                      | 1        | 1    | 1    | 14       |
|    | 2AC12360  | GUIDE,RELEASE SWITCH            | 1        | 1    | 1    | 14       |
|    | 2AC12370  | SWITCH,RELEASE DETECTION        | 1        | 1    | 1    | 14       |
|    | 2AC12380  | SPRING,RELEASE SWITCH           | 1        | 1    | 1    | 14       |
|    | 2AC12400  | ADJUSTING PLATE B,MIRROR FRAME  | 1        | 1    | 1    | 14       |
|    | 2AC12410  | SPACER,RETAINING PIN            | 1        | 1    | 1    | 14       |
| ●  | 2AC12420  | WIRE S,SCANNER                  | 1        | 1    | 1    | 14       |
| ●  | 2AC12430  | FILM,GLASS DUST SHIELD          | 1        | 1    | 1    | 15       |
|    | 2AC12440  | GROUND PLATE,INVERTER           | 1        | 1    | 1    | 14       |
|    | 2AC13030  | PIN,LSU ADJUSTMENT              | 1        | 1    | 1    | 17       |
|    | 2AC13040  | MOUNT,LSU ADJUSTMENT            | 1        | 1    | 1    | 17       |
| ●  | 2AC18300  | SPRING,CLEANING                 | 1        | 1    | 1    | 27       |
| ●  | 2AC21650  | PULLEY 22,FEED SHIFT            | 1        | 1    | 1    | 32       |
|    | 2AC22370  | GEAR 29                         | 1        | 1    | 1    | 28       |
| ●  | 2AC22440  | GEAR 55/45,FEED                 | 1        | 1    | 1    | 28       |
| ●  | 2AC22460  | GEAR 40,FEED                    | 2        | 2    | 2    | 30       |
| ●  | 2AC22520  | MOTOR,PAPER FEED                | 1        | 1    | 1    | 28       |
|    | 2AC27600  | WIRE,VERTICAL CONVEYING         | 4        | 4    | 4    | 8,9      |
|    | 2AC27830  | WIRING,INLET N                  |          | 1    | 1    | 34       |
|    | 2AC27840  | WIRING,INLET L                  |          | 1    | 1    | 34       |
|    | 2AC27880  | WIRE FG,FINISHER                | 2        | 2    | 2    | 34       |
| ●  | 2AC68230  | SPECIAL TOOL,FRAME RETAINING    | 2        | 2    | 2    | 49       |
|    | 2AC68241  | SHEET,SCANNER ADJUSTMENT        | 1        | 1    | 1    | 49       |
|    | 2AC68310  | STOPPER,PAPER RETARD            | 2        | 2    | 2    | 3        |
|    | 2AD05050  | LABEL,STOPPER(EUR)              |          | 1    |      | 1        |
|    | 2AG05200  | LABEL,HIGH VOLTAGE CAUTION(EXP) | 1        | 1    | 1    | 22       |
| ●  | 2AR10160  | WIRE,MAIN CHARGER               | 1        | 1    | 1    | 16       |
| ●  | 2AR12200  | FILM,FFC                        | 1        | 1    | 1    | 14       |
|    | 2AR27800  | POWER CORD(230)                 |          | 1    |      | 34       |
| ●  | 2AV12450  | SLIDER,SCANNER                  | 8        | 8    | 8    | 14       |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2AV12460  | REAR ORIGINAL SIZE INDICATOR(METRI |          | 1    | 1    | 15       |
|    | 2AV12470  | REAR ORIGINAL SIZE INDICATOR(INCH) | 1        |      |      | 15       |
|    | 2AV12481  | LABEL,ORIGINAL SIZE INDICATOR(METR |          | 1    | 1    | 15       |
|    | 2AV12491  | LABEL,ORIGINAL SIZE INDICATOR(INCH | 1        |      |      | 15       |
|    | 2AV27200  | WIRE,SCANNER INVERTER              | 1        | 1    | 1    | 14       |
|    | 2AV27440  | CORE 15-26X13                      |          | 1    |      | 34       |
|    | 2AZ27510  | SHIELD 10X20X50,GASKET             | 1        | 2    | 2    | 50       |
| ●  | 2A000220  | DEVELOPING BLADE ASS'Y             | 1        | 1    | 1    | 18       |
| ●  | 2A000710  | ORIGINAL TRAY ASS'Y                | 1        | 1    | 1    | 51       |
|    | 2A002010  | FRONT FRAME                        | 1        | 1    | 1    | 2        |
|    | 2A002020  | REAR FRAME                         | 1        | 1    | 1    | 2        |
|    | 2A002030  | BASE                               | 1        | 1    | 1    | 2        |
|    | 2A002040  | RIGHT STAY,MIDDLE                  | 4        | 4    | 4    | 2        |
|    | 2A002110  | FRONT STAY,FRAME                   | 1        | 1    | 1    | 2        |
|    | 2A002120  | REAR STAY,FRAME                    | 1        | 1    | 1    | 2        |
|    | 2A002130  | RIGHT MOUNT,CASTER                 | 1        | 1    | 1    | 2        |
| ●  | 2A002170  | CASTER UA                          | 4        | 4    | 4    | 2        |
|    | 2A004011  | REAR MOUNT B,COVER                 | 1        | 1    | 1    | 34       |
|    | 2A004020  | UPPER REAR MOUNT,COVER             | 1        | 1    | 1    | 1        |
|    | 2A004100  | MOUNT,ORIGINAL TRAY                | 2        | 1    | 1    | 1,51     |
|    | 2A004130  | PIN,ORIGINAL TRAY                  | 4        | 2    | 2    | 1,51     |
|    | 2A004150  | FRONT MOUNT,COVER HINGE            | 1        | 1    | 1    | 1        |
|    | 2A004161  | FEED GUIDE,SAFETY SWITCH           | 1        | 1    | 1    | 1        |
|    | 2A004170  | FRONT FEED GUIDE,COVER MAGNET      | 1        | 1    | 1    | 1        |
|    | 2A004200  | HINGE,TONER SUPPLY                 | 1        | 1    | 1    | 20       |
|    | 2A004210  | HOLDER,HINGE                       | 2        | 2    | 2    | 20       |
|    | 2A004300  | TRAY,ORIGINAL                      | 1        | 1    | 1    | 51       |
|    | 2A004320  | UPPER FRONT HINGE A,COVER          | 1        | 1    | 1    | 1        |
|    | 2A004330  | FRONT HINGE,COVER(B)               | 1        | 1    | 1    | 1        |
|    | 2A004350  | PIN,HINGE STOP                     | 1        | 1    | 1    | 1        |
|    | 2A004370  | LOWER LEFT MOUNT,COVER             | 2        | 2    | 2    | 1        |
|    | 2A004380  | LOWER FRONT RIGHT MOUNT,COVER      | 2        | 2    | 2    | 1        |
| ●  | 2A005040  | LABEL,PAPER(METRIC)                |          | 3    | 3    | 3,4      |
| ●  | 2A005050  | LABEL,PAPER(INCH)                  | 3        |      |      | 3,4      |
| ●  | 2A005060  | LABEL,HIGH VOLTAGE CAUTION(EUR)    |          | 2    |      | 1,20     |
| ●  | 2A005070  | LABEL,TRANSFER BELT(EUR)           |          | 1    |      | 1        |
| ●  | 2A005080  | LABEL,CONVEYING OPERATION(EUR)     |          | 1    |      | 1        |
|    | 2A005090  | LABEL,CONVEYING RELEASE(EUR)       | 1        | 1    | 1    | 13       |
| ●  | 2A005100  | LABEL,DUPLEX UNIT(EUR)             |          | 1    |      | 29       |
|    | 2A005130  | LABEL,FEED OPERATION(EUR)          | 1        | 1    | 1    | 1        |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2A005141  | LABEL,PAPER SUPPLY CAUTION         | 1        | 1    | 1    | 4        |
|    | 2A005150  | LABEL,UPPER LIMIT                  | 2        | 2    | 2    | 4        |
| ●  | 2A005200  | LABEL,HIGH TEMPERATURE CAUTION(EXP |          | 2    | 2    | 23,24    |
|    | 2A006120  | UPPER GUIDE,REGISTRATION           | 1        | 1    | 1    | 17       |
|    | 2A006140  | LOWER SPRING,PAPER FEED            | 2        | 2    | 2    | 8        |
|    | 2A006150  | SPRING,BYPASS LIFT                 | 1        | 1    | 1    | 7        |
|    | 2A006160  | GUIDE,CASSETTE PAPER FEED          | 2        | 2    | 2    | 4        |
| ●  | 2A006190  | LEFT PULLEY LCF                    | 1        | 1    | 1    | 6        |
|    | 2A006220  | RIGHT WEIGHT LCF                   | 1        | 1    | 1    | 6        |
|    | 2A006230  | LEFT WEIGHT LCF                    | 1        | 1    | 1    | 6        |
| ●  | 2A006250  | SHEET,BYPASS                       | 1        | 1    | 1    | 7        |
|    | 2A006300  | UPPER FRONT SPRING,FEED            | 1        | 1    | 1    | 10       |
|    | 2A006310  | UPPER REAR SPRING,FEED             | 1        | 1    | 1    | 10       |
| ●  | 2A006500  | ROLLER,VERTICAL CONVEYING MIDDLE   | 1        | 1    | 1    | 9        |
| ●  | 2A006510  | UPPER ROLLER,VERTICAL CONVEYING    | 1        | 1    | 1    | 8        |
| ●  | 2A007020  | PULLEY,PAPER FEED BELT             | 8        | 8    | 8    | 5        |
|    | 2A007030  | SHAFT,PAPER FEED DRIVE             | 1        | 1    | 1    | 5        |
|    | 2A007040  | SHAFT,PAPER FEED IDLE              | 1        | 1    | 1    | 5        |
|    | 2A007050  | SUPPORT PLATE,PAPER FEED BELT      | 1        | 1    | 1    | 5        |
|    | 2A007060  | UPPER DUCT,PAPER FEED BELT         | 1        | 1    | 1    | 5        |
|    | 2A007070  | LOWER DUCT,PAPER FEED BELT         | 1        | 1    | 1    | 5        |
|    | 2A007090  | LOWER GUIDE,CONVEYING              | 1        | 1    | 1    | 5        |
|    | 2A007110  | LOWER SHAFT,CONVEYING              | 1        | 1    | 1    | 5        |
| ●  | 2A007120  | UPPER ROLLER,CONVEYING             | 2        | 2    | 2    | 5        |
|    | 2A007130  | UPPER MOUNT,SEPARATION DUCT        | 1        | 1    | 1    | 5        |
|    | 2A007150  | DUCT,SEPARATION JOINT              | 1        | 1    | 1    | 9        |
|    | 2A007260  | LOWER GUIDE,DUCT                   | 1        | 1    | 1    | 5        |
|    | 2A007300  | SLIDER,DECK                        | 1        | 1    | 1    | 2        |
|    | 2A007310  | LEFT SLIDER,DECK                   | 1        | 1    | 1    | 2        |
|    | 2A007321  | MOUNT,MAGNET                       | 1        | 1    | 1    | 4        |
|    | 2A007330  | HOLDER,RELEASE                     | 1        | 1    | 1    | 4        |
|    | 2A007340  | FRONT MOUNT,COVER                  | 1        | 1    | 1    | 4        |
|    | 2A007350  | LEVER,SENSOR PE                    | 2        | 2    | 2    | 34       |
|    | 2A007400  | LOWER FILM,DUCT                    | 1        | 1    | 1    | 5        |
|    | 2A007450  | FRONT GUIDE,DUCT                   | 1        | 1    | 1    | 5        |
|    | 2A007520  | LEFT MOVING PLATE,PAPER FEED PULLE | 1        | 1    | 1    | 6        |
|    | 2A007530  | SHAFT,IDLE DECK PAPER FEED         | 1        | 1    | 1    | 6        |
|    | 2A007540  | MOUNT LCF,PAPER FEED IDLE          | 1        | 1    | 1    | 6        |
|    | 2A007560  | FRONT MOUNT,LIFT UP PI             | 1        | 1    | 1    | 6        |
|    | 2A007570  | LEVER,RELEASE                      | 1        | 1    | 1    | 6        |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2A007580  | SHAFT LCF,CLUTCH                   | 1        | 1    | 1    | 6        |
|    | 2A007610  | FRONT SHAFT LCF,CLUTCH             | 1        | 1    | 1    | 6        |
|    | 2A007620  | PIN C,LCD IDLE                     | 1        | 1    | 1    | 6        |
|    | 2A007640  | REAR LOWER SUPPORT PLATE,GUIDE CON | 1        | 1    | 1    | 5        |
|    | 2A007650  | PIN LCF,SLIDER                     | 2        | 2    | 2    | 6        |
|    | 2A007660  | FRONT STAY,DECK FEED               | 1        | 1    | 1    | 2        |
|    | 2A007670  | RIGHT MOUNT,DECK RAIL              | 1        | 1    | 1    | 2        |
|    | 2A007680  | LEFT MOUNT,DECK RAIL               | 1        | 1    | 1    | 2        |
|    | 2A007690  | MOUNT LCF,LIFT MOTOR               | 2        | 2    | 2    | 28       |
|    | 2A007710  | LEFT STAY,DECK PAPER FEED          | 1        | 1    | 1    | 2        |
|    | 2A007720  | RIGHT MOUNT,DECK RAIL              | 1        | 1    | 1    | 2        |
|    | 2A007740  | LEFT HOLDER LCF                    | 1        | 1    | 1    | 6        |
|    | 2A007770  | FRONT SPONGE,INHALATION            | 1        | 1    | 1    | 5        |
|    | 2A007880  | MAGNET,DECK                        | 1        | 1    | 1    | 4        |
|    | 2A007890  | BRUSH,PAPER FEED                   | 2        | 2    | 2    | 6        |
|    | 2A007960  | FILM,SEPARATION DUCT(INCH)         | 2        |      |      | 5        |
| ●  | 2A007980  | CLUTCH,PAPER FEED BELT             | 1        | 1    | 1    | 5        |
| ●  | 2A007990  | BELT LCF,PAPER FEED                | 4        | 4    | 4    | 5        |
|    | 2A008020  | LEFT MOUNT,IMAGE FORMATION SLIDER  | 1        | 1    | 1    | 2        |
|    | 2A008030  | LEFT STAY,IMAGE FORMATION          | 1        | 1    | 1    | 17       |
|    | 2A008220  | REAR FRAME,IMAGE FORMATION         | 1        | 1    | 1    | 17       |
|    | 2A008300  | REAR RETAINER,DRUM                 | 1        | 1    | 1    | 16       |
|    | 2A008310  | FRONT RETAINER,DRUM                | 1        | 1    | 1    | 16       |
|    | 2A008320  | REAR RETAINER,DRUM BEARING         | 1        | 1    | 1    | 17       |
|    | 2A008330  | FRONT RETAINER,DRUM BEARING        | 1        | 1    | 1    | 17       |
|    | 2A010011  | BASE,MAIN CHARGER                  | 1        | 1    | 1    | 16       |
|    | 2A010030  | INNER SHIELD,MC                    | 1        | 1    | 1    | 16       |
|    | 2A010040  | SHEET,DUCT                         | 1        | 1    | 1    | 16       |
|    | 2A010050  | TERMINAL BASE,MAIN HIGH VOLTAGE    | 1        | 1    | 1    | 35       |
|    | 2A010070  | REAR POSITIONING PLATE,MAIN CHARGE | 1        | 1    | 1    | 17       |
|    | 2A010081  | SPIRAL,CHARGER CLEANING            | 1        | 1    | 1    | 16       |
|    | 2A010121  | MOUNT,POTENTIAL SENSOR             | 1        | 1    | 1    | 17       |
|    | 2A010140  | PULLEY,MAIN CHARGER ADJUSTMENT     | 1        | 1    | 1    | 16       |
|    | 2A010151  | MOVING BASE,MAIN CHARGER ADJUSTMEN | 1        | 1    | 1    | 16       |
| ●  | 2A012060  | MOTOR,SCANNER                      | 1        | 1    | 1    | 14       |
|    | 2A012130  | MOUNT,SCANNER PULLEY               | 2        | 2    | 2    | 14       |
|    | 2A013011  | BASE,LSU                           | 1        | 1    | 1    | 17       |
|    | 2A014011  | HOUSING,DEVELOPING                 | 1        | 1    | 1    | 19       |
| ●  | 2A014041  | GEAR,DEVELOPING IDLE               | 1        | 1    | 1    | 19       |
|    | 2A014050  | PADDLE,DEVELOPING                  | 1        | 1    | 1    | 19       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 2A014060  | UPPER GEAR,DEVELOPING              | 1        | 1    | 1    | 19       |
| ●  | 2A014070  | LOWER GEAR,DEVELOPING              | 1        | 1    | 1    | 19       |
|    | 2A014120  | FRONT COVER,SLEEVE                 | 1        | 1    | 1    | 19       |
|    | 2A014130  | REAR COVER,SLEEVE                  | 1        | 1    | 1    | 19       |
| ●  | 2A014140  | BUSHING,DEVELOPING PADDLE          | 1        | 1    | 1    | 19       |
|    | 2A014151  | LOWER LEVER,DEVELOPING ROLLER      | 1        | 1    | 1    | 19       |
| ●  | 2A014160  | LOWER CAM,DEVELOPING ROLLER        | 1        | 1    | 1    | 19       |
| ●  | 2A014170  | GEAR,DEVELOPING PADDLE             | 1        | 1    | 1    | 19       |
| ●  | 2A014180  | GEAR,PADDLE IDLE                   | 1        | 1    | 1    | 19       |
|    | 2A014190  | LOWER STAY,DEVELOPING ROLLER       | 1        | 1    | 1    | 18       |
| ●  | 2A014200  | REAR BUSHING,LOWER DEVELOPING ROLL | 1        | 1    | 1    | 19       |
| ●  | 2A014210  | FRONT BUSHING,LOWER DEVELOPING ROL | 1        | 1    | 1    | 19       |
| ●  | 2A014220  | LOWER GEAR,DEVELOPING IDLE         | 1        | 1    | 1    | 19       |
| ●  | 2A014250  | BUSHING,DS                         | 1        | 1    | 1    | 19       |
|    | 2A014290  | STOPPER,DS HOLDER                  | 2        | 2    | 2    | 19       |
|    | 2A014310  | UPPER MOUNT,SHIELD                 | 1        | 1    | 1    | 18       |
|    | 2A014350  | HOLDER,DEVELOPING FILTER           | 1        | 1    | 1    | 18       |
| ●  | 2A014360  | UPPER SEAL,DEVELOPING              | 1        | 1    | 1    | 18       |
|    | 2A014380  | UPPER FELT,DEVELOPING              | 4        | 4    | 4    | 19       |
|    | 2A014410  | UPPER SEAL,SLEEVE                  | 4        | 4    | 4    | 19       |
| ●  | 2A014440  | UPPER SPONGE,DEVELOPING            | 2        | 2    | 2    | 19       |
| ●  | 2A014450  | LOWER SEAL,DEVELOPING ROLLER       | 2        | 2    | 2    | 19       |
| ●  | 2A014460  | FILTER,DEVELOPING                  | 1        | 1    | 1    | 18       |
|    | 2A014500  | FRONT HOLDER,DRUM                  | 1        | 1    | 1    | 17       |
|    | 2A014510  | REAR HOLDER,DRUM                   | 1        | 1    | 1    | 17       |
|    | 2A014520  | REAR LID,DRUM HOLDER               | 1        | 1    | 1    | 17       |
|    | 2A014530  | FRONT LID,DRUM HOLDER              | 1        | 1    | 1    | 17       |
|    | 2A014550  | TERMINAL,DEVELOPING BIAS           | 2        | 2    | 2    | 17       |
|    | 2A014560  | SPRING,MAGNET PRESSURE             | 2        | 2    | 2    | 19       |
|    | 2A014570  | LOWER COVER,DEVELOPING             | 2        | 2    | 2    | 19       |
| ●  | 2A014580  | SPRING,DEVELOPING PRESSURE         | 2        | 2    | 2    | 17       |
|    | 2A014590  | FRONT BASE,DEVELOPING PRESSURE     | 1        | 1    | 1    | 17       |
|    | 2A014600  | FILM,BUSHING PADDLE                | 1        | 1    | 1    | 19       |
|    | 2A014610  | LOWER SPONGE,DEVELOPING BLADE      | 2        | 2    | 2    | 18       |
| ●  | 2A014620  | BUSHING,AGITATION SPIRAL           | 1        | 1    | 1    | 19       |
|    | 2A014640  | CENTER SPIRAL,DEVELOPING           | 1        | 1    | 1    | 19       |
|    | 2A015030  | COVER,TONER DRAW                   | 1        | 1    | 1    | 20       |
|    | 2A015040  | SPRING,CLEANING                    | 1        | 1    | 1    | 20       |
|    | 2A015050  | COVER,DRAW SPIRAL                  | 1        | 1    | 1    | 20       |
|    | 2A015060  | LOWER MOUNT BASE,HOPPER            | 1        | 1    | 1    | 20       |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                       | Quantity |      |      | Fig. No. |
|----|-----------|-----------------------------------|----------|------|------|----------|
|    |           |                                   | 120V     | 230V | 240V |          |
|    | 2A015080  | SPONGE A,HOPPER HOUSING           | 2        | 2    | 2    | 20       |
|    | 2A015090  | SPONGE B,HOPPER HOUSING           | 1        | 1    | 1    | 20       |
|    | 2A015100  | SPONGE C,HOPPER HOUSING           | 1        | 1    | 1    | 20       |
|    | 2A015110  | SPONGE D,HOPPER HOUSING           | 1        | 1    | 1    | 20       |
|    | 2A015120  | FILM A,HOPPER HOUSING             | 1        | 1    | 1    | 20       |
|    | 2A015130  | FILM B,HOPPER HOUSING             | 3        | 3    | 3    | 20       |
|    | 2A015220  | FILM,TONER LIMITATION             | 1        | 1    | 1    | 20       |
|    | 2A015230  | SPONGE F,HOPPER HOUSING           | 1        | 1    | 1    | 20       |
|    | 2A015240  | UPPER SPONGE,HOPPER HOUSING       | 2        | 2    | 2    | 20       |
|    | 2A015250  | RIGHT RETAINER,HOPPER             | 1        | 1    | 1    | 17       |
|    | 2A015260  | BASE,HOPPER JOINT                 | 1        | 1    | 1    | 1        |
| ●  | 2A016020  | ROLLER,TRANSFER                   | 2        | 2    | 2    | 11,12    |
| ●  | 2A016040  | BRUSH,BELT CLEANING               | 2        | 2    | 2    | 11,12    |
| ●  | 2A016061  | ROLLER,MIDDLE                     | 2        | 2    | 2    | 11,12    |
| ●  | 2A016070  | ROLLER,IDLE                       | 2        | 2    | 2    | 11,12    |
| ●  | 2A016100  | BUSHING,MIDDLE ROLLER             | 8        | 8    | 8    | 11,12    |
| ●  | 2A016111  | FRONT ROLLER,TRANSFER             | 2        | 2    | 2    | 11,12    |
|    | 2A016120  | SEAL,BELT CLEANING                | 2        | 2    | 2    | 11,12    |
|    | 2A016130  | SEAL,CLEANING WIND SHIELD         | 4        | 4    | 4    | 11,12    |
| ●  | 2A016300  | GROUND PLATE A,MIDDLE ROLLER      | 2        | 2    | 2    | 11,12    |
|    | 2A016310  | TERMINAL A,DRIVE ROLLER           | 2        | 2    | 2    | 11,12    |
|    | 2A017010  | FRONT FRAME,DUPLEX                | 1        | 1    | 1    | 29       |
|    | 2A017020  | REAR FRAME,DUPLEX                 | 1        | 1    | 1    | 29       |
|    | 2A017030  | MOUNT B,FEED SHIFT SOLENOID       | 1        | 1    | 1    | 30       |
|    | 2A017040  | GUIDE,MIDDLE TRAY                 | 1        | 1    | 1    | 30       |
|    | 2A017050  | UPPER GUIDE,DUPLEX ADMISSION      | 1        | 1    | 1    | 30       |
|    | 2A017060  | GUIDE,DUPLEX REFEED               | 1        | 1    | 1    | 30       |
|    | 2A017070  | MOUNT,REFEED PULLEY               | 1        | 1    | 1    | 30       |
|    | 2A017100  | SHAFT D,REFEED ROLLER             | 1        | 1    | 1    | 31       |
|    | 2A017110  | SHAFT,REFEED PULLEY               | 1        | 1    | 1    | 30       |
|    | 2A017121  | GUIDE,TURN OVER FEED SHIFT        | 1        | 1    | 1    | 30       |
|    | 2A017140  | UPPER GUIDE,DUPLEX CONVEYING      | 1        | 1    | 1    | 29       |
|    | 2A017150  | SHAFT D,DUPLEX DRIVE              | 1        | 1    | 1    | 31       |
|    | 2A017160  | SHAFT,DUPLEX CONVEYING            | 1        | 1    | 1    | 30       |
| ●  | 2A017170  | ROLLER,SWITCHBACK DUPLEX          | 1        | 1    | 1    | 31       |
|    | 2A017180  | SHAFT,DUPLEX CLUTCH               | 2        | 2    | 2    | 30       |
|    | 2A017190  | MOUNT,SWITCHBACK DRIVE            | 1        | 1    | 1    | 30       |
|    | 2A017200  | LEVER,SWITCHBACK RELEASE          | 2        | 2    | 2    | 30       |
|    | 2A017210  | MOUNT,SWITCHBACK RELEASE SOLENOID | 1        | 1    | 1    | 30       |
|    | 2A017220  | RIGHT GUIDE FILM,DUPLEX           | 1        | 1    | 1    | 8        |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2A017230  | AUXILIARY PLATE,DUPLEX POSITION    | 1        | 1    | 1    | 29       |
|    | 2A018041  | SPIRAL,CLEANING                    | 1        | 1    | 1    | 21       |
| ●  | 2A018051  | BRUSH,CLEANING                     | 1        | 1    | 1    | 21       |
| ●  | 2A018070  | FRONT SEAL A,CLEANING              | 1        | 1    | 1    | 21       |
| ●  | 2A018080  | REAR SEAL A,CLEANING               | 1        | 1    | 1    | 21       |
|    | 2A018090  | LOWER SPONGE A,CLEANING            | 2        | 2    | 2    | 21       |
|    | 2A018100  | FILM,CLEANING                      | 1        | 1    | 1    | 21       |
|    | 2A018110  | SPONGE A,CLEANING SIDE             | 2        | 2    | 2    | 21       |
|    | 2A018120  | FILM B,CLEANING                    | 2        | 2    | 2    | 21       |
|    | 2A018130  | LOWER SPONGE,FUR BRUSH             | 2        | 2    | 2    | 21       |
|    | 2A018140  | SPONGE,BLADE SIDE                  | 2        | 2    | 2    | 21       |
|    | 2A018150  | SCRAPER,SPIRAL                     | 1        | 1    | 1    | 21       |
| ●  | 2A018160  | CLAW A,SEPARATION                  | 4        | 4    | 4    | 21       |
|    | 2A018170  | SHAFT,SEPARATION CLAW              | 4        | 4    | 4    | 21       |
|    | 2A018200  | COVER,DISPOSAL TANK                | 1        | 1    | 1    | 22       |
|    | 2A018210  | SPRING,DISPOSAL TANK               | 1        | 1    | 1    | 22       |
|    | 2A018220  | LOWER MOUNT,DISPOSAL SUPPORT       | 1        | 1    | 1    | 22       |
|    | 2A018230  | LOWER SPONGE,FUR BRUSH SIDE        | 2        | 2    | 2    | 21       |
| ●  | 2A020010  | ROLLER,HEAT                        | 1        | 1    | 1    | 25       |
|    | 2A020030  | LOWER REAR FRAME,FIXING            | 1        | 1    | 1    | 25       |
|    | 2A020040  | UPPER FRONT GUIDE,FIXING           | 1        | 1    | 1    | 25       |
|    | 2A020080  | MOUNT,FIXING DRAWER                | 1        | 1    | 1    | 25       |
| ●  | 2A020130  | HEATER MU,FIXING(120)              | 1        |      |      | 25       |
| ●  | 2A020140  | HEATER SU,FIXING(120)              | 1        |      |      | 25       |
| ●  | 2A020150  | HEATER MU,FIXING(240)              |          | 1    | 1    | 25       |
| ●  | 2A020160  | HEATER SU,FIXING(240)              |          | 1    | 1    | 25       |
|    | 2A020210  | UPPER FRONT FRAME,FIXING           | 1        | 1    | 1    | 25       |
|    | 2A020220  | UPPER REAR FRAME,FIXING            | 1        | 1    | 1    | 25       |
|    | 2A020230  | UPPER LEFT STAY,FIXING             | 2        | 2    | 2    | 23,24    |
|    | 2A020250  | SUPPORT PLATE,FIXING CLEANING SHAF | 1        | 1    | 1    | 25       |
|    | 2A020260  | SHAFT A,FIXING CLEANING DRIVE      | 1        | 1    | 1    | 25       |
|    | 2A020310  | SHAFT B,FIXING CLEANING DRIVE      | 1        | 1    | 1    | 25       |
|    | 2A020320  | SHAFT,FIXING CLEANING RETAINING    | 2        | 2    | 2    | 25       |
| ●  | 2A020330  | FELT,CLEANING                      | 1        | 1    | 1    | 25       |
| ●  | 2A020340  | LOWER ROLLER,CLEANING              | 1        | 1    | 1    | 24       |
| ●  | 2A020350  | FRONT STATIC ELIMINATOR,FIXING     | 1        | 1    | 1    | 25       |
|    | 2A020370  | SPRING,PRESSURE                    | 2        | 2    | 2    | 25       |
| ●  | 2A020420  | ROLLER,FIXING EJECT                | 1        | 1    | 1    | 23       |
| ●  | 2A020450  | REAR PULLEY,FIXING                 | 4        | 4    | 4    | 23       |
|    | 2A020470  | SUPPORT BAR,SEPARATION CLAW        | 2        | 2    | 2    | 23,24    |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2A020480  | BASE,SUPPORT BAR SEPARATION CLAW   | 2        | 2    | 2    | 23,24    |
|    | 2A020500  | REINFORCEMENT,FIXING EJECT COVER   | 1        | 1    | 1    | 23       |
|    | 2A021010  | FRONT FRAME,FEED SHIFT             | 1        | 1    | 1    | 32       |
|    | 2A021020  | REAR FRAME,FEED SHIFT              | 1        | 1    | 1    | 32       |
|    | 2A021041  | LEFT GUIDE,FEED SHIFT              | 1        | 1    | 1    | 32       |
|    | 2A021050  | UPPER GUIDE,FEED SHIFT EJECT       | 1        | 1    | 1    | 32       |
|    | 2A021060  | LOWER GUIDE,FEED SHIFT EJECT       | 1        | 1    | 1    | 32       |
|    | 2A021070  | MOUNT,FEED SHIFT SOLENOID          | 1        | 1    | 1    | 32       |
| ●  | 2A021080  | RIGHT ROLLER,TURN OVER FEED        | 1        | 1    | 1    | 32       |
|    | 2A021090  | LOWER RIGHT GUIDE,TURN OVER EJECT  | 1        | 1    | 1    | 32       |
|    | 2A021110  | FRONT FRAME,EJECT                  | 1        | 1    | 1    | 33       |
|    | 2A021120  | REAR FRAME,EJECT                   | 1        | 1    | 1    | 33       |
| ●  | 2A021130  | ROLLER,EJECT                       | 1        | 1    | 1    | 33       |
|    | 2A021140  | UPPER GUIDE,EJECT                  | 1        | 1    | 1    | 33       |
|    | 2A021150  | GUIDE,CONVEYING SHIFT              | 1        | 1    | 1    | 33       |
|    | 2A021160  | TENSION PLATE,EJECT DRIVE          | 1        | 1    | 1    | 33       |
| ●  | 2A021170  | LEFT ROLLER,TURN OVER FEED         | 1        | 1    | 1    | 33       |
|    | 2A021180  | LEFT GUIDE,TURN OVER EJECT         | 1        | 1    | 1    | 33       |
|    | 2A021190  | UPPER RIGHT GUIDE,TURN OVER EJECT  | 1        | 1    | 1    | 33       |
|    | 2A021201  | INNER RIGHT GUIDE,TURN OVER EJECT  | 1        | 1    | 1    | 33       |
|    | 2A021210  | RIGHT SUPPORT PLATE,GUIDE TURN OVE | 1        | 1    | 1    | 33       |
| ●  | 2A021230  | BELT 214,TURN OVER DRIVE           | 1        | 1    | 1    | 33       |
|    | 2A021240  | COLLAR 47.2,EJECT JOINT            | 1        | 1    | 1    | 33       |
|    | 2A021250  | GUIDE FILM,TURN OVER EJECT         | 1        | 1    | 1    | 33       |
|    | 2A021260  | SUPPORT PLATE,TURN OVER EJECT RELE | 2        | 2    | 2    | 33       |
|    | 2A021280  | FRONT PIN,TURN OVER EJECT SUPPORT  | 1        | 1    | 1    | 33       |
| ●  | 2A021310  | ROLLER,FEED SHIFT                  | 1        | 1    | 1    | 32       |
|    | 2A021320  | LEVER A,CONVEYING SHIFT            | 1        | 1    | 1    | 32       |
| ●  | 2A021351  | LEFT ROLLER,FEED SHIFT             | 1        | 1    | 1    | 32       |
|    | 2A021360  | SHAFT,EJECT UNIT FULCRUM           | 1        | 1    | 1    | 33       |
| ●  | 2A021370  | UPPER ROLLER,EJECT                 | 1        | 1    | 1    | 33       |
|    | 2A021380  | REAR MOUNT,EJECT UNIT SUPPORT      | 1        | 1    | 1    | 33       |
| ●  | 2A021390  | RIGHT ROLLER,FEED SHIFT(A)         | 1        | 1    | 1    | 32       |
|    | 2A022010  | MOUNT A,CONVEYING DRIVE            | 1        | 1    | 1    | 28       |
|    | 2A022020  | MOUNT B,CONVEYING DRIVE            | 1        | 1    | 1    | 28       |
| ●  | 2A022030  | SHAFT,DUPLEX IDLE                  | 1        | 1    | 1    | 28       |
|    | 2A022050  | PLATE SPRING,DRUM GROUND           | 1        | 1    | 1    | 27       |
|    | 2A022060  | SHAFT B,FEED DRIVE                 | 1        | 1    | 1    | 26       |
|    | 2A022070  | MOUNT A,IMAGE FORMATION DRIVE      | 1        | 1    | 1    | 26       |
|    | 2A022080  | RETAINER,FLYWHEEL                  | 1        | 1    | 1    | 27       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2A022120  | LOWER HOLDER,PULLEY                | 1        | 1    | 1    | 28       |
|    | 2A022140  | PIN 8,IDLE                         | 1        | 1    | 1    | 28       |
|    | 2A022200  | SHAFT,DEVELOPING DRIVE             | 1        | 1    | 1    | 26       |
| ●  | 2A022210  | JOINT,DEVELOPING DRIVE             | 1        | 1    | 1    | 26       |
| ●  | 2A022220  | COUPLING,DEVELOPING DRIVE          | 1        | 1    | 1    | 26       |
|    | 2A022310  | MOUNT,FIXING CLEANING DRIVE        | 1        | 1    | 1    | 27       |
|    | 2A022330  | SHAFT,FIXING CLEANING DRIVE        | 1        | 1    | 1    | 27       |
| ●  | 2A022340  | LEVER,FIXING CLEANING DRIVE        | 1        | 1    | 1    | 27       |
|    | 2A022350  | SUPPORT PLATE,FIXING CLEANING DRIV | 1        | 1    | 1    | 27       |
| ●  | 2A022360  | COUPLER A,FIXING CLEANING DRIVE    | 1        | 1    | 1    | 27       |
| ●  | 2A022370  | COUPLER B,FIXING CLEANING DRIVE    | 1        | 1    | 1    | 27       |
| ●  | 2A022390  | SPRING,FIXING CLEANING             | 1        | 1    | 1    | 27       |
| ●  | 2A023010  | DUCT,CHARGE                        | 1        | 1    | 1    | 27       |
| ●  | 2A023020  | DUCT,JUNCTION                      | 1        | 1    | 1    | 27       |
|    | 2A023030  | PARTITION,MACHINE INSIDE COOLING   | 1        | 1    | 1    | 2        |
| ●  | 2A023040  | FILM 80,FAN                        | 2        | 2    | 2    | 27       |
| ●  | 2A023050  | FILM 60,FAN                        | 1        | 1    | 1    | 27       |
| ●  | 2A023060  | FILTER,COOLING                     | 1        | 1    | 1    | 27       |
| ●  | 2A023070  | FILM,EJECT WIND SHIELD             | 1        | 1    | 1    | 32       |
|    | 2A023080  | SPONGE,COOLING FAN                 | 1        | 1    | 1    | 27       |
|    | 2A023090  | SPONGE,CHARGE DUCT                 | 1        | 1    | 1    | 27       |
|    | 2A023100  | WIND SHIELD PLATE,CLEANING         | 1        | 1    | 1    | 21       |
|    | 2A023110  | SPONGE,JUNCTION DUCT               | 1        | 1    | 1    | 27       |
|    | 2A026010  | MOUNT,POWER SOURCE                 | 1        |      |      | 34       |
|    | 2A026011  | MOUNT,POWER SOURCE                 |          | 1    | 1    | 34       |
|    | 2A026020  | UPPER RIGHT MOUNT,MAIN PCB         | 1        | 1    | 1    | 35       |
|    | 2A026080  | MOUNT,HIGH VOLTAGE                 | 1        | 1    | 1    | 35       |
|    | 2A026130  | MOUNT,CCD JUNCTION WIRING          | 1        | 1    | 1    | 34       |
|    | 2A026140  | LID,CCD JUNCTION WIRING            | 1        | 1    | 1    | 34       |
|    | 2A026150  | MOUNT,MAIN SWITCH                  | 1        | 1    | 1    | 35       |
|    | 2A026180  | GROUND PLATE,SCANNER FRAME         | 4        | 10   | 4    | 2        |
|    | 2A026200  | MOUNT,TOTAL COUNTER                | 1        | 1    | 1    | 35       |
|    | 2A026240  | MOUNT,INLET                        |          | 1    |      | 34       |
| ●  | 2A027311  | MOTOR,MAIN                         | 2        | 2    | 2    | 26       |
|    | 2A027400  | WIRE,DUPLEX UNIT                   | 1        | 1    | 1    | 29       |
|    | 2A027410  | WIRE,FEED SHIFT UNIT               | 1        | 1    | 1    | 32       |
|    | 2A027420  | WIRE,FIXING UNIT                   | 1        | 1    | 1    | 25       |
|    | 2A027430  | WIRE,IMAGE FORMATION UNIT          | 1        | 1    | 1    | 17       |
|    | 2A027441  | WIRE,DEVELOPING BIAS               | 1        | 1    | 1    | 19       |
|    | 2A027470  | JUNCTION WIRING,TURN OVER EJECT SW | 1        | 1    | 1    | 33       |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No.          |
|----|-----------|------------------------------------|----------|------|------|-------------------|
|    |           |                                    | 120V     | 230V | 240V |                   |
| ●  | 2A027500  | JUNCTION WIRING,TRANSFER BELT      | 1        | 1    | 1    | 13                |
| ●  | 2A027560  | HEATER,CASSETTE                    | 1        | 1    | 1    | 51                |
| ●  | 2A027570  | SWITCH,DUPLEX CONVEYING            | 3        | 3    | 3    | 17,30             |
| ●  | 2A027590  | MOTOR,DECK                         | 2        | 2    | 2    | 28                |
|    | 2A027600  | JUNCTION WIRING,DEVELOPING BIAS    | 1        | 1    | 1    | 35                |
|    | 2A027610  | WIRE,DEVELOPING UNIT               | 1        | 1    | 1    | 18                |
|    | 2A027620  | JUNCTION WIRING,FEED UNIT          | 1        | 1    | 1    | 2                 |
|    | 2A027670  | NOISE FILTER(200)                  |          | 1    |      | 34                |
| ●  | 2A027720  | SWITCH,FEED                        | 1        | 1    | 1    | 10                |
| ●  | 2A027780  | UNIT,CLEANING MOTOR                | 1        | 1    | 1    | 16                |
| ●  | 2A028072  | POWER SOURCE PCB 200               |          | 1    | 1    | 34                |
| ●  | 2A028080  | MAIN HIGH VOLTAGE PCB              | 1        | 1    | 1    | 35                |
| ●  | 2A028091  | TRANSFER BELT HIGH VOLTAGE PCB     | 1        | 1    | 1    | 13                |
| ●  | 2A028122  | POWER SOURCE PCB 120               | 1        |      |      | 34                |
| ●  | 2A060080  | HEATER,DRUM                        | 1        | 1    | 1    | 16                |
| ●  | 2A060090  | LABEL OFF(EUR)                     | 1        | 1    | 1    | 51                |
| ●  | 2A068021  | SHEET,DF ADJUSTMENT                | 1        | 1    | 1    | 49                |
| ●  | 2A068171  | GRID ASS'Y                         | 1        | 1    | 1    | 16                |
| ●  | 2A068210  | LOWER BLADE ASS'Y                  | 1        | 1    | 1    | 21                |
| ●  | 2A068220  | MC CLEANING PAD ASS'Y              | 2        | 2    | 2    | 16                |
| ●  | 2A068250  | COVER FIXING ASS'Y                 | 2        | 2    | 2    | 23,24             |
| ●  | 2A068260  | COVER FIXING EJECT ASS'Y           | 1        | 1    | 1    | 23                |
| ●  | 2A082010  | SET,DRUM FOR 6230                  | 1        | 1    | 1    | 16                |
| ●  | 2A093012  | PARTS,ASS'Y ISU(SP)                | 1        | 1    | 1    | 14                |
|    | 2A105180  | LABEL,CAUTION CONTACT GLASS        | 1        | 1    | 1    | 14                |
|    | 2A118370  | PULLEY,DRUM SEPARATION             | 2        | 2    | 2    | 21                |
| ●  | 2A127050  | SWITCH,PHOTO INTERRUPTOR           | 1        | 1    | 1    | 32                |
| ●  | 2A301020  | SCANNER DRIVE ASS'Y                | 1        | 1    | 1    | 14                |
| ●  | 2A304190  | COPY TRAY(EXP)                     | 1        | 1    | 1    | 50                |
|    | 2A305070  | LEFT ORIGINAL SIZE INDICATOR       | 1        | 1    | 1    | 15                |
|    | 2A312020  | MOUNT BASE,ORIGINAL DETECTION SENS | 2        | 1    | 1    | 14                |
| ●  | 2A327010  | SENSOR,HUMIDITY                    | 1        | 1    | 1    | 35                |
|    | 2A327350  | WIRE,ORIGINAL SIZE DETECTION(INCH) | 1        |      |      | 14                |
|    | 2A327360  | WIRE,ORIGINAL SIZE DETECTION(METRI |          | 1    | 1    | 14                |
|    | 2A360010  | COVER,KEY COUNTER                  | 1        | 1    | 1    | 51                |
| ●  | 2A369703  | SET PARTS KEYCOUNTER NEW COLOR     | 1        | 1    | 1    | 51                |
| ●  | 2A612350  | FRONT SEAL,CONTACT GLASS           | 1        | 1    | 1    | 15                |
|    | 2A626120  | LID,NIC                            | 1        | 1    | 1    | 34                |
|    | 2A627930  | CORE 11-25X14                      | 2        | 11   | 1    | 34,37,38<br>39,40 |

| SP | Part. No. | Description                     | Quantity |      |      | Fig. No.    |
|----|-----------|---------------------------------|----------|------|------|-------------|
|    |           |                                 | 120V     | 230V | 240V |             |
|    | 2A627940  | CORE 10-20X10                   |          | 2    |      | 39,40       |
|    | 2BC04230  | LID,INTERFACE                   | 1        | 1    | 1    | 34          |
|    | 2BC04530  | FRONT MAGNET,COVER              | 1        | 1    | 1    | 35          |
|    | 2BC05150  | LABEL,UNIT REPLACEMENT          | 3        | 3    | 3    | 16,23,24    |
|    | 2BC05270  | LABEL B,UNIT REPLACEMENT        | 6        | 6    | 6    | 11,12,18,21 |
|    | 2BC06750  | RACK,CURSOR                     | 6        | 6    | 6    | 3,7         |
| ●  | 2BC06980  | STOPPER 5                       | 9        | 9    | 9    | 8,9,14,44   |
| ●  | 2BC06990  | STOPPER 5,RING                  | 2        | 2    | 2    | 11,12       |
|    | 2BC07820  | GROUND PLATE,VERTICAL CONVEYING | 2        | 2    | 2    | 34          |
|    | 2BC07860  | TERMINAL,PAPER SIZE DETECTION   | 3        | 1    | 1    | 3,7         |
| ●  | 2BC12120  | PULLEY,SCANNER                  | 8        | 8    | 8    | 14          |
|    | 2BC12130  | STANDARD PLATE,SHADING          | 1        | 1    | 1    | 15          |
| ●  | 2BC12150  | LAMP,SCANNER                    | 1        | 1    | 1    | 14          |
|    | 2BC12160  | UPPER FILM,SCANNER              | 1        | 1    | 1    | 14          |
|    | 2BC15280  | SHUTTER,HOPPER(USA)             | 1        |      |      | 20          |
|    | 2BC15290  | SHUTTER,HOPPER(EUR)             |          | 1    | 1    | 20          |
| ●  | 2BC20260  | PRESS ROLLER                    | 1        | 1    | 1    | 25          |
|    | 2BC20520  | PIN,FIXING DRAWER               | 2        | 2    | 2    | 25          |
|    | 2BC21540  | FILM,DUPLEX REFEED              | 2        | 2    | 2    | 30          |
|    | 2BC22600  | FLYWHEEL A                      | 1        | 1    | 1    | 27          |
|    | 2BC22610  | FLYWHEEL B                      | 3        | 3    | 3    | 27          |
| ●  | 2BC25020  | SHEET FUNCTION (EXP)            | 1        | 1    | 1    | 36          |
|    | 2BC26070  | LID,CONTROLLER                  | 1        | 1    | 1    | 34          |
|    | 2BC26270  | MOUNT,HDD                       | 1        | 1    | 1    | 34          |
|    | 2BC26280  | GROUND PLATE,HDD                | 1        | 1    | 1    | 34          |
|    | 2BC27510  | WIRE,HDD                        | 2        | 2    | 2    | 37,38       |
|    | 2BC27640  | WIRE GND,FINISHER               | 2        | 2    | 2    | 34          |
| ●  | 2BC27750  | SWITCH,MAIN                     | 1        | 1    | 1    | 35          |
| ●  | 2BC27780  | FAN,FIXING                      | 4        | 4    | 4    | 27          |
| ●  | 2BC27790  | FAN,COOLING                     | 1        | 1    | 1    | 27          |
|    | 2BC27960  | IC DIMM4                        | 1        | 1    | 1    | 35          |
| ●  | 2BC28120  | INVERTER PCB                    | 1        | 1    | 1    | 14          |
| ●  | 2BC60020  | JUNCTION PCB ASS'Y              | 2        | 2    | 2    | 49          |
| ●  | 2BC93200  | PARTS,CONTACT GLASS,METRIC(SP)  |          | 1    | 1    | 15          |
| ●  | 2BC93210  | PARTS,CONTACT GLASS,INCH(SP)    | 1        |      |      | 15          |
| ●  | 2BJ01031  | OPERATION ASS'Y A               | 1        | 1    | 1    | 36          |
| ●  | 2BJ01071  | OPERATION ASS'Y B               | 1        | 1    | 1    | 36          |
| ●  | 2BJ04210  | SHIELD LCD                      | 1        | 1    | 1    | 36          |
| ●  | 2BJ04220  | GROUND PLATE LCD A              | 2        | 2    | 2    | 36          |
| ●  | 2BJ04230  | GROUND PLATE LCD B              | 1        | 1    | 1    | 36          |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                | Quantity |      |      | Fig. No. |
|----|-----------|----------------------------|----------|------|------|----------|
|    |           |                            | 120V     | 230V | 240V |          |
| ●  | 2BJ04240  | GROUND PLATE LCD C         | 1        | 1    | 1    | 36       |
| ●  | 2BJ25020  | KEY OPERATION 10           | 1        | 1    | 1    | 36       |
| ●  | 2BJ25040  | KEY STOP                   | 1        | 1    | 1    | 36       |
| ●  | 2BJ25050  | KEY RESET                  | 1        | 1    | 1    | 36       |
| ●  | 2BJ25060  | KEY SAVER                  | 1        | 1    | 1    | 36       |
| ●  | 2BJ25070  | KEY INTERRUPT              | 1        | 1    | 1    | 36       |
| ●  | 2BJ25080  | KEY CONTROL                | 1        | 1    | 1    | 36       |
| ●  | 2BJ25090  | KEY INIT                   | 1        | 1    | 1    | 36       |
| ●  | 2BJ25101  | UPPER KEY FUNCTION         | 5        | 5    | 5    | 36       |
| ●  | 2BJ25151  | LEFT LID OPE UNIT          | 2        | 2    | 2    | 36       |
| ●  | 2BJ25161  | LEFT LID COPIER            | 1        | 1    | 1    | 36       |
| ●  | 2BJ25171  | LEFT LID PRINTER           | 1        | 1    | 1    | 36       |
| ●  | 2BJ25181  | LEFT LID SCANNER           | 1        | 1    | 1    | 36       |
| ●  | 2BJ25201  | RIGHT LID OPE UNIT         | 1        | 1    | 1    | 36       |
| ●  | 2BJ25210  | LEFT DUST SHIELD           | 1        | 1    | 1    | 36       |
| ●  | 2BJ25220  | CENTER DUST SHIELD         | 1        | 1    | 1    | 36       |
| ●  | 2BJ25230  | RIGHT DUST SHIELD          | 1        | 1    | 1    | 36       |
| ●  | 2BJ25240  | BARRIER TABLET             | 1        | 1    | 1    | 36       |
| ●  | 2BJ25250  | VOLUME OPE UNIT            | 1        | 1    | 1    | 36       |
| ●  | 2BJ25270  | SPONGE LCD A               | 2        | 2    | 2    | 36       |
| ●  | 2BJ25280  | SPONGE LCD B               | 2        | 2    | 2    | 36       |
| ●  | 2BJ25291  | COVER OPE UNIT E           | 1        | 1    | 1    | 36       |
| ●  | 2BJ25300  | KEY PRINT E                | 1        | 1    | 1    | 36       |
| ●  | 2BJ25310  | LEFT KEY COPIER E          | 1        | 1    | 1    | 36       |
| ●  | 2BJ25320  | LEFT KEY PRINTER E         | 1        | 1    | 1    | 36       |
| ●  | 2BJ25330  | LEFT KEY SCANNER E         | 1        | 1    | 1    | 36       |
| ●  | 2BJ25370  | SHEET TABLET               | 1        | 1    | 1    | 36       |
| ●  | 2BJ25380  | SHEET OPERATION PCB        | 1        | 1    | 1    | 36       |
| ●  | 2BJ25390  | RETAINER LCD               | 2        | 2    | 2    | 36       |
| ●  | 2BJ25400  | SHEET LCD A                | 1        | 1    | 1    | 36       |
| ●  | 2BJ25410  | SHEET LCD B                | 1        | 1    | 1    | 36       |
| ●  | 2BJ25420  | SHEET LCD C                | 1        | 1    | 1    | 36       |
| ●  | 2BJ27060  | TABLET OPERATION           | 1        | 1    | 1    | 36       |
| ●  | 2BJ27140  | WIRE LCD                   | 1        | 1    | 1    | 36       |
| ●  | 2BL27610  | FAN COOLING(80-15)         | 3        | 3    | 3    | 2,35     |
| ●  | 2BL27630  | FAN COOLING(80-NMB)        | 1        | 1    | 1    | 35       |
| ●  | 2BM26020  | GUIDE CF CARD              | 1        | 1    | 1    | 34       |
| ●  | 2CJ00140  | JUNCTION DUCT ASS'Y        | 1        | 1    | 1    | 27       |
| ●  | 2CJ00170  | MAIN CHARGER ASS'Y         | 1        | 1    | 1    | 16       |
| ●  | 2CJ00390  | BYPASS TABLE ASS'Y(METRIC) |          | 1    | 1    | 7        |

| SP | Part. No. | Description                    | Quantity |      |      | Fig. No. |
|----|-----------|--------------------------------|----------|------|------|----------|
|    |           |                                | 120V     | 230V | 240V |          |
| ●  | 2CJ00400  | BYPASS TABLE ASS'Y(INCH)       | 1        |      |      | 7        |
| ●  | 2CJ00510  | BLADE PAPER FEED ASS'Y         | 1        | 1    | 1    | 5        |
| ●  | 2CJ00521  | SEPARATION CLAW ASS'Y          | 2        | 2    | 2    | 21       |
| ●  | 2CJ01060  | JUNCTION ASS'Y A               |          | 1    | 1    | 34       |
| ●  | 2CJ02010  | REAR FRAME,MIDDLE              | 1        | 1    | 1    | 2        |
| ●  | 2CJ02020  | COVER,SAFETY SWITCH            | 1        | 1    | 1    | 35       |
| ●  | 2CJ04010  | REAR COVER,MIDDLE              | 1        | 1    | 1    | 1        |
| ●  | 2CJ04020  | LOWER REAR COVER               | 1        | 1    | 1    | 1        |
| ●  | 2CJ04030  | COVER CF                       | 1        | 1    | 1    | 35       |
| ●  | 2CJ04061  | UPPER FRONT COVER              | 1        | 1    | 1    | 1        |
| ●  | 2CJ04070  | COVER,ROM                      | 1        | 1    | 1    | 1        |
| ●  | 2CJ04080  | UPPER LEFT COVER               | 1        | 1    | 1    | 1        |
| ●  | 2CJ04090  | LEFT COVER,MIDDLE              | 1        | 1    | 1    | 1        |
| ●  | 2CJ04100  | UPPER REAR COVER               | 1        | 1    | 1    | 1        |
| ●  | 2CJ04110  | UPPER RIGHT COVER              | 1        | 1    | 1    | 1        |
| ●  | 2CJ04121  | RIGHT COVER,MIDDLE             | 1        | 1    | 1    | 1        |
| ●  | 2CJ04130  | UPPER INNER COVER              | 1        | 1    | 1    | 1        |
| ●  | 2CJ04140  | LEFT COVER,IMAGE FORMATION     | 1        | 1    | 1    | 1        |
| ●  | 2CJ04150  | RIGHT COVER,IMAGE FORMATION    | 1        | 1    | 1    | 1        |
| ●  | 2CJ04160  | LOWER FRONT COVER              | 1        | 1    | 1    | 2        |
| ●  | 2CJ04170  | LOWER FRONT RIGHT COVER        | 1        | 1    | 1    | 1        |
| ●  | 2CJ04180  | LOWER REAR RIGHT COVER         | 1        | 1    | 1    | 1        |
| ●  | 2CJ04190  | LOWER RIGHT COVER              | 1        | 1    | 1    | 1        |
| ●  | 2CJ04200  | LOWER LEFT COVER               | 1        | 1    | 1    | 1        |
| ●  | 2CJ04210  | LOWER REAR LEFT COVER          | 1        | 1    | 1    | 1        |
| ●  | 2CJ04230  | LOWER LEFT INNER COVER         | 1        | 1    | 1    | 2        |
| ●  | 2CJ04240  | LOWER RIGHT INNER COVER        | 1        | 1    | 1    | 1        |
| ●  | 2CJ04250  | LOWER COVER,IMAGE FORMATION    | 1        | 1    | 1    | 1        |
| ●  | 2CJ04260  | COVER,DUPLEX UNIT              | 1        | 1    | 1    | 29       |
| ●  | 2CJ04270  | COVER,TRANSFER CONVEYING       | 1        | 1    | 1    | 1        |
| ●  | 2CJ04290  | UPPER FRONT FEED GUIDE,COVER   | 1        | 1    | 1    | 1        |
| ●  | 2CJ05050  | LABEL,JAM REMOVAL PAPER FEED   | 1        | 1    | 1    | 20       |
| ●  | 2CJ05080  | LABEL,UNIT REPLACEMENT         | 2        | 2    | 2    | 8        |
| ●  | 2CJ05090  | LABEL DP,OPERATION(USA)        | 1        |      |      | 41       |
| ●  | 2CJ06010  | LIFT PLATE,MAIN                | 2        | 2    | 2    | 4        |
| ●  | 2CJ06020  | FRONT LIFT PLATE,SUB           | 2        | 2    | 2    | 4        |
| ●  | 2CJ06030  | REAR LIFT PLATE,SUB            | 2        | 2    | 2    | 4        |
| ●  | 2CJ06040  | PAD,DECK                       | 1        | 1    | 1    | 4        |
| ●  | 2CJ06070  | UPPER COVER,VERTICAL CONVEYING | 1        | 1    | 1    | 9        |
| ●  | 2CJ06080  | LOWER COVER,VERTICAL CONVEYING | 1        | 1    | 1    | 9        |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                 | Quantity |      |      | Fig. No. |
|----|-----------|-----------------------------|----------|------|------|----------|
|    |           |                             | 120V     | 230V | 240V |          |
| ●  | 2CJ06090  | UPPER TABLE,BYPASS          | 1        | 1    | 1    | 7        |
| ●  | 2CJ06100  | INNER TABLE,BYPASS          | 1        | 1    | 1    | 7        |
| ●  | 2CJ06110  | LOWER TABLE,BYPASS          | 1        | 1    | 1    | 7        |
| ●  | 2CJ06120  | FRONT CURSOR,BYPASS         | 1        | 1    | 1    | 7        |
| ●  | 2CJ06130  | REAR CURSOR,BYPASS          | 1        | 1    | 1    | 7        |
| ●  | 2CJ06140  | UPPER COVER,CASSETTE        | 3        | 3    | 3    | 3,4      |
| ●  | 2CJ06150  | LOWER COVER,CASSETTE        | 2        | 2    | 2    | 3        |
| ●  | 2CJ06160  | COVER,DECK                  | 1        | 1    | 1    | 4        |
|    | 2CJ06170  | GUIDE,PAPER SIDE            | 1        | 1    | 1    | 4        |
|    | 2CJ06180  | STOPPER,MAGNET              | 2        | 2    | 2    | 4        |
|    | 2CJ06190  | GUIDE,PAPER SIDE            | 1        | 1    | 1    | 4        |
|    | 2CJ06200  | JOINT LCF,DRIVE             | 1        | 1    | 1    | 28       |
|    | 2CJ06210  | STOPPER LCF,DRIVE           | 1        | 1    | 1    | 6        |
|    | 2CJ06220  | PIN LCF,IDLE                | 1        | 1    | 1    | 28       |
|    | 2CJ06230  | GUIDE,LIFT(METRIC)          |          | 1    | 1    | 4        |
|    | 2CJ06240  | GUIDE,LIFT(INCH)            | 1        |      |      | 4        |
|    | 2CJ06250  | STATIC ELIMINATOR LCF,LIFT  | 1        | 1    | 1    | 4        |
| ●  | 2CJ07010  | RIGHT PULLEY LCF            | 1        | 1    | 1    | 6        |
|    | 2CJ07020  | RIGHT HOLDER LCF            | 1        | 1    | 1    | 6        |
|    | 2CJ07030  | RIGHT SHAFT LCF,PULLEY      | 2        | 2    | 2    | 6        |
|    | 2CJ07040  | RIGHT MOUNT,LIFT UP PI      | 1        | 1    | 1    | 6        |
|    | 2CJ07050  | LEFT BASE,DECK PAPER FEED   | 1        | 1    | 1    | 6        |
|    | 2CJ07060  | UPPER GUIDE LCF             | 1        | 1    | 1    | 6        |
|    | 2CJ07080  | MOUNT,PULLEY CONVEYING      | 1        | 1    | 1    | 5        |
|    | 2CJ07090  | RETAINER,TORQUE LIMITER     | 1        | 1    | 1    | 5        |
|    | 2CJ07100  | DUCT,INHALATION             | 1        | 1    | 1    | 9        |
|    | 2CJ07110  | UPPER DUCT,INHALATION JOINT | 1        | 1    | 1    | 5        |
|    | 2CJ07120  | LOWER DUCT,INHALATION JOINT | 1        | 1    | 1    | 5        |
|    | 2CJ07140  | REAR SEAL, SEPARATION       | 1        | 1    | 1    | 5        |
|    | 2CJ07150  | SEAL,INHALATION JOINT       | 1        | 1    | 1    | 5        |
|    | 2CJ07160  | UPPER DUCT,SEPARATION       | 1        | 1    | 1    | 5        |
|    | 2CJ07200  | REAR SEAL, CASSETTE         | 1        | 1    | 1    | 4        |
|    | 2CJ07210  | SPACER,DUCT                 | 1        | 1    | 1    | 5        |
|    | 2CJ07220  | FILM,CLUTCH                 | 1        | 1    | 1    | 5        |
|    | 2CJ07250  | FRONT MOUNT,BYPASS TABLE    | 1        | 1    | 1    | 7        |
|    | 2CJ07260  | GUIDE,BYPASS LIFT           | 1        | 1    | 1    | 7        |
|    | 2CJ07270  | FILM,BYPASS LIFT            | 2        | 2    | 2    | 7        |
| ●  | 2CJ07280  | FRONT CURSOR,BYPASS SUB     | 1        | 1    | 1    | 7        |
| ●  | 2CJ07290  | REAR CURSOR,BYPASS SUB      | 1        | 1    | 1    | 7        |
|    | 2CJ08010  | REAR FLANGE,DRUM            | 1        | 1    | 1    | 16       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 2CJ10010  | FRONT POSITIONING PLATE,MAIN CHARG | 1        | 1    | 1    | 17       |
|    | 2CJ10020  | BASE,SPRING MAIN CHARGER           | 1        | 1    | 1    | 17       |
|    | 2CJ10030  | SPRING,MAIN CHARGER                | 2        | 2    | 2    | 17       |
|    | 2CJ12020  | COVER,ISU                          | 1        | 1    | 1    | 14       |
| ●  | 2CJ14010  | GEAR,DEVELOPING IDLE               | 1        | 1    | 1    | 19       |
| ●  | 2CJ15010  | LID,TONER SUPPLY                   | 1        | 1    | 1    | 20       |
|    | 2CJ15020  | UPPER HOUSING,HOPPER               | 1        | 1    | 1    | 20       |
|    | 2CJ15030  | LOWER HOUSING,HOPPER               | 1        | 1    | 1    | 20       |
|    | 2CJ15050  | UPPER MOUNT BASE G,HOPPER(USA)     | 1        |      |      | 20       |
|    | 2CJ15060  | UPPER MOUNT BASE H,HOPPER(EUR)     |          | 1    | 1    | 20       |
| ●  | 2CJ16010  | ROLLER,BELT DRIVE                  | 1        | 1    | 1    | 11       |
|    | 2CJ16020  | REAR SPONGE A,TRANSFER             | 1        | 1    | 1    | 17       |
|    | 2CJ16030  | REAR SPONGE B,TRANSFER             | 1        | 1    | 1    | 17       |
|    | 2CJ16040  | FRONT SPONGE,TRANSFER              | 1        | 1    | 1    | 17       |
|    | 2CJ16050  | LOWER GUIDE,REGISTRATION           | 1        | 1    | 1    | 13       |
|    | 2CJ16060  | LOWER FILM,REGISTRATION            | 1        | 1    | 1    | 13       |
|    | 2CJ16070  | LOWER STAY,CONVEYING               | 1        | 1    | 1    | 2        |
|    | 2CJ18100  | FRONT FRAME,CLEANING               | 1        | 1    | 1    | 21       |
|    | 2CJ18111  | REAR FRAME,CLEANING                | 1        | 1    | 1    | 21       |
|    | 2CJ18120  | REAR SHAFT,CLEANING DRIVE          | 1        | 1    | 1    | 21       |
| ●  | 2CJ18130  | GEAR 18,CLEANING DRIVE             | 1        | 1    | 1    | 21       |
| ●  | 2CJ18140  | GEAR 19,CLEANING IDLE              | 1        | 1    | 1    | 21       |
| ●  | 2CJ18150  | GEAR 45,THRUST                     | 1        | 1    | 1    | 21       |
| ●  | 2CJ18160  | GEAR 23,FUR BRUSH                  | 1        | 1    | 1    | 21       |
| ●  | 2CJ18170  | GEAR 26,SPIRAL                     | 1        | 1    | 1    | 21       |
|    | 2CJ18211  | SHUTTER,CLEANING                   | 1        | 1    | 1    | 21       |
| ●  | 2CJ18221  | SEAL,CLEANING SHUTTER              | 1        | 1    | 1    | 21       |
|    | 2CJ18230  | SEAL,JOINT                         | 1        | 1    | 1    | 22       |
|    | 2CJ18241  | MOUNT,SEPARATION CLAW              | 2        | 2    | 2    | 21       |
| ●  | 2CJ18251  | COVER,CLEANING                     | 1        | 1    | 1    | 21       |
|    | 2CJ18260  | SCRAPER,CLEANING BRUSH             | 1        | 1    | 1    | 21       |
|    | 2CJ18300  | STAY,CLEANING                      | 1        | 1    | 1    | 21       |
|    | 2CJ18520  | SPRING,SHUTTER                     | 1        | 1    | 1    | 21       |
|    | 2CJ20030  | STAY A, FIXING CLEANING            | 1        | 1    | 1    | 25       |
|    | 2CJ20040  | FRONT LEVER,PRESSURE               | 1        | 1    | 1    | 25       |
|    | 2CJ20050  | REAR LEVER,PRESSURE                | 1        | 1    | 1    | 25       |
|    | 2CJ20060  | LOWER MOUNT,CLEANING ROLLER        | 1        | 1    | 1    | 23       |
|    | 2CJ20070  | LOWER GUIDE, FIXING EJECT          | 1        | 1    | 1    | 23       |
|    | 2CJ20080  | SHAFT,PRESS ROLLER                 | 1        | 1    | 1    | 25       |
|    | 2CJ20100  | LOWER FRONT GUIDE, FIXING          | 1        | 1    | 1    | 25       |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                   | Quantity |      |      | Fig. No. |
|----|-----------|-------------------------------|----------|------|------|----------|
|    |           |                               | 120V     | 230V | 240V |          |
| ●  | 2CJ20110  | UPPER GUIDE, FIXING EJECT     | 1        | 1    | 1    | 23       |
|    | 2CJ20120  | SPRING, FIXING GUIDE          | 1        | 1    | 1    | 25       |
| ●  | 2CJ21010  | HANDLE, EJECT COVER RELEASE   | 1        | 1    | 1    | 33       |
| ●  | 2CJ21020  | COVER, EJECT                  | 1        | 1    | 1    | 33       |
|    | 2CJ21041  | LOWER GUIDE A, FEED SHIFT     | 1        | 1    | 1    | 32       |
|    | 2CJ21050  | SHAFT, ACTUATOR               | 1        | 1    | 1    | 32       |
|    | 2CJ21060  | MOUNT, PI SWITCH              | 1        | 1    | 1    | 32       |
|    | 2CJ21070  | BASE, ACTUATOR                | 1        | 1    | 1    | 32       |
|    | 2CJ21080  | SPRING A, ACTUATOR            | 1        | 1    | 1    | 32       |
| ●  | 2CJ22010  | BELT, PAPER FEED DRIVE        | 1        | 1    | 1    | 28       |
|    | 2CJ22020  | MOUNT, PAPER FEED MOTOR       | 1        | 1    | 1    | 28       |
|    | 2CJ22030  | UPPER HOLDER, PULLEY          | 1        | 1    | 1    | 28       |
|    | 2CJ22100  | MOUNT, CLEANING DRIVE         | 1        | 1    | 1    | 22       |
|    | 2CJ22110  | SHAFT, CLEANING IDLE          | 1        | 1    | 1    | 22       |
|    | 2CJ22120  | SHAFT, CLEANING DRIVE         | 1        | 1    | 1    | 22       |
| ●  | 2CJ22130  | GEAR 16/22, CLEANING DRIVE    | 1        | 1    | 1    | 22       |
| ●  | 2CJ22140  | BUSHING, CLEANING DRIVE       | 1        | 1    | 1    | 22       |
|    | 2CJ22150  | SHAFT, DRUM DRIVE             | 1        | 1    | 1    | 27       |
|    | 2CJ22160  | COUPLER, DRUM DRIVE           | 1        | 1    | 1    | 27       |
|    | 2CJ22170  | BUSHING A, DRUM DRIVE         | 1        | 1    | 1    | 27       |
| ●  | 2CJ25011  | OUTER COVER, OPERATION        | 1        | 1    | 1    | 36       |
|    | 2CJ25020  | RIGHT MOUNT, OPERATION COVER  | 1        | 1    | 1    | 36       |
|    | 2CJ25030  | CENTER MOUNT, OPERATION COVER | 1        | 1    | 1    | 36       |
|    | 2CJ25040  | LEFT MOUNT, OPERATION COVER   | 1        | 1    | 1    | 36       |
|    | 2CJ25050  | RETAINER, OPERATION COVER     | 1        | 1    | 1    | 36       |
|    | 2CJ25060  | MOUNT, INNER COVER            | 1        | 1    | 1    | 14       |
|    | 2CJ26010  | SHIELD, MAIN PCB              | 1        | 1    | 1    | 34       |
|    | 2CJ26020  | UPPER LID, SHIELD             | 1        | 1    | 1    | 35       |
|    | 2CJ26030  | LOWER LID, SHIELD             | 1        | 1    | 1    | 35       |
|    | 2CJ26040  | MOUNT, INTERFACE              | 1        | 1    | 1    | 34       |
|    | 2CJ26050  | MOUNT, SORTER CONNECTOR       | 1        | 1    | 1    | 34       |
|    | 2CJ26060  | UPPER LEFT MOUNT, MAIN PCB    | 1        | 1    | 1    | 35       |
|    | 2CJ26070  | LOWER LEFT MOUNT, MAIN PCB    | 1        | 1    | 1    | 34       |
|    | 2CJ26080  | LOWER RIGHT MOUNT, MAIN PCB   | 1        | 1    | 1    | 34       |
|    | 2CJ26090  | STAY, SHIELD                  | 1        | 1    | 1    | 34       |
|    | 2CJ26100  | MOUNT, DF CONNECTOR           | 1        | 1    | 1    | 14       |
|    | 2CJ26110  | REAR SEAL, COVER              | 1        | 1    | 1    | 34       |
|    | 2CJ26120  | SEAL, PIPE FRAME              | 1        | 1    | 1    | 34       |
|    | 2CJ26150  | REINFORCEMENT, POWER SOURCE   | 1        | 1    | 1    | 22       |
|    | 2CJ27011  | WIRE, MAIN                    | 1        | 1    | 1    | 39       |

| SP | Part. No. | Description                          | Quantity |      |      | Fig. No. |
|----|-----------|--------------------------------------|----------|------|------|----------|
|    |           |                                      | 120V     | 230V | 240V |          |
|    | 2CJ27020  | WIRE S-BOX                           | 1        | 1    | 1    | 34       |
|    | 2CJ27031  | WIRE, SECONDARY                      | 1        | 1    | 1    | 37       |
|    | 2CJ27040  | WIRE, PRIMARY                        | 2        | 2    | 2    | 37,38    |
|    | 2CJ27061  | WIRE LCF                             | 1        | 1    | 1    | 34       |
|    | 2CJ27070  | WIRE A, JUNCTION                     | 1        | 1    | 1    | 37       |
|    | 2CJ27080  | JUNCTION WIRING, CCD                 | 1        | 1    | 1    | 34       |
|    | 2CJ27090  | LEFT WIRE, FEED UNIT                 | 1        | 1    | 1    | 6        |
|    | 2CJ27100  | RIGHT WIRE, FEED UNIT                | 1        | 1    | 1    | 5        |
|    | 2CJ27110  | WIRE, SCANNER UNIT                   | 1        | 1    | 1    | 14       |
|    | 2CJ27120  | JUNCTION WIRING L, DECK              | 1        | 1    | 1    | 34       |
|    | 2CJ27130  | SHIELD A, GASKET                     | 1        | 2    | 1    | 14,34    |
|    | 2CJ27150  | IC DIMM5                             | 1        | 1    | 1    | 35       |
|    | 2CJ27170  | SHIELD C, GASKET                     | 2        | 2    | 2    | 35       |
| ●  | 2CJ28050  | SENSOR, SURFACE POTENTIAL            | 1        | 1    | 1    | 17       |
| ●  | 2CJ28080  | LCD PCB                              | 1        | 1    | 1    | 36       |
| ●  | 2CJ68010  | CLEANING COVER ASS'Y SP              | 1        | 1    | 1    | 21       |
| ●  | 2CJ68131  | REGISTRATION GUIDE ASS'Y SP          | 1        | 1    | 1    | 13       |
| ●  | 2CJ68140  | REGISTRATION GUIDE ASS'Y SP          | 1        | 1    | 1    | 7        |
| ●  | 2CJ83120  | SET, DEVELOPING UNIT, ASS'Y          | 2        | 2    | 2    | 18,19    |
| ●  | 2CJ93011  | PARTS, ASS'Y CLEANING, SP            | 1        | 1    | 1    | 21       |
| ●  | 2CJ93031  | PARTS 120, ASS'Y FIXING UNIT(S P)    | 2        |      |      | 23,25    |
| ●  | 2CJ93041  | PARTS 240, ASS'Y FIXING UNIT(S P)    |          | 2    | 2    | 23,25    |
| ●  | 2CJ93050  | UPPER PARTS, ASS'Y HOPPER, USA-SP    | 1        |      |      | 20       |
| ●  | 2CJ93060  | UPPER PARTS, ASS'Y HOPPER, EUR-SP    |          | 1    | 1    | 20       |
| ●  | 2CJ93070  | PARTS, ASS'Y MAIN PCB, SP            | 1        | 1    | 1    | 35       |
| ●  | 2CJ93080  | PARTS, ASS'Y ENGINE OUTPUT PCB, SP   | 1        | 1    | 1    | 35       |
| ●  | 2CJ93100  | PARTS, ASS'Y OPERATION UNIT, EXP-SP  | 1        | 1    | 1    | 36       |
| ●  | 2CJ93110  | PARTS, UNIT LSU, SP                  | 1        | 1    | 1    | 17       |
| ●  | 2CJ93131  | PARTS, LOWER ROLLER A CLEANING(SP)   | 1        | 1    | 1    | 23       |
|    | 2CJ93140  | PARTS, ROLLER PRESSING CLEANING A(S) | 1        | 1    | 1    | 25       |
| ●  | 2CJ93150  | PARTS, ASS'Y CASSETTE(SP)            | 2        |      |      | 3        |
| ●  | 2CJ93160  | PARTS, ASS'Y CASSETTE EUR(SP)        |          | 2    | 2    | 3        |
| ●  | 2CJ93170  | PARTS A, ASS'Y JUNCTION(S P)         | 1        |      |      | 34       |
| ●  | 2CJ93180  | PARTS B, ASS'Y JUNCTION(S P)         | 1        | 1    | 1    | 35       |
| ●  | 2FA00150  | MAIN CHARGER ASS'Y                   | 1        | 1    | 1    | 16       |
|    | 2FA02010  | BOLT, LEVEL                          | 2        | 2    | 2    | 2        |
| ●  | 2FA04011  | UPPER FRONT COVER                    | 1        | 1    | 1    | 1        |
| ●  | 2FA10010  | REAR HOUSING, MC                     | 1        | 1    | 1    | 16       |
|    | 2FA10030  | SPONGE, CHARGE DUCT                  | 1        | 1    | 1    | 27       |
| ●  | 2FA12010  | MOTOR, SCANNER                       | 1        | 1    | 1    | 14       |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 2FA12020  | SPRING,SCANNER DRIVE SHAFT         | 1        | 1    | 1    | 14       |
| ●  | 2FA12030  | CONTACT GLASS,ADF                  | 1        | 1    | 1    | 15       |
| ●  | 2FA13020  | POLYGON MOTOR DRIVE PCB            | 1        | 1    | 1    | 17       |
|    | 2FA16010  | LOWER MOUNT,CONVEYING FAN          | 2        | 2    | 2    | 2        |
|    | 2FA16020  | REAR GUIDE,TRANSFER                | 1        | 1    | 1    | 12       |
| ●  | 2FA16030  | REAR BRUSH,TRANSFER CLEANING       | 1        | 1    | 1    | 12       |
|    | 2FA16040  | REAR HOLDER,BRUSH TRANSFER CLEANIN | 1        | 1    | 1    | 12       |
| ●  | 2FA16050  | ROLLER,BELT DRIVE                  | 1        | 1    | 1    | 12       |
| ●  | 2FA16060  | REAR FILM,TRANSFER CLEANING        | 1        | 1    | 1    | 12       |
|    | 2FA18010  | LEFT GUIDE,CLEANING                | 1        | 1    | 1    | 21       |
| ●  | 2FA18030  | GEAR 45,IDLE                       | 1        | 1    | 1    | 21       |
|    | 2FA20010  | FRONT FRAME,FIXING EJECT           | 1        | 1    | 1    | 24       |
|    | 2FA20020  | REAR FRAME,FIXING EJECT            | 1        | 1    | 1    | 24       |
|    | 2FA20030  | UPPER SUPPORT PLATE,FIXING EJECT   | 1        | 1    | 1    | 24       |
|    | 2FA20040  | LOWER SUPPORT PLATE,FIXING EJECT   | 1        | 1    | 1    | 24       |
|    | 2FA20050  | UPPER COVER,FIXING EJECT           | 1        | 1    | 1    | 24       |
| ●  | 2FA20060  | UPPER GUIDE,FIXING EJECT           | 1        | 1    | 1    | 24       |
|    | 2FA20070  | LOWER GUIDE,FIXING EJECT           | 1        | 1    | 1    | 24       |
| ●  | 2FA20090  | UPPER PULLEY,FIXING EJECT          | 4        | 4    | 4    | 24       |
|    | 2FA20100  | SHAFT,FIXING EJECT PULLEY          | 2        | 2    | 2    | 24       |
|    | 2FA20140  | SHEET,COVER FIXING EJECT           | 1        | 1    | 1    | 24       |
|    | 2FA20150  | LOWER SHEET,COVER FIXING EJECT     | 1        | 1    | 1    | 24       |
|    | 2FA20160  | LOWER SEAL A,FIXING                | 1        | 1    | 1    | 24       |
|    | 2FA20170  | LOWER SEAL B,FIXING                | 2        | 2    | 2    | 24       |
|    | 2FA20180  | LOWER SEAL C,FIXING                | 2        | 2    | 2    | 24       |
| ●  | 2FA20190  | PRESS ROLLER                       | 1        | 1    | 1    | 25       |
|    | 2FA20200  | SHEET,FRAME FIXING EJECT           | 2        | 2    | 2    | 24       |
|    | 2FA20220  | SPRING,FIXING GUIDE                | 2        | 2    | 2    | 25       |
|    | 2FA20230  | FRONT LEVER,PRESSURE               | 1        | 1    | 1    | 25       |
|    | 2FA20240  | REAR LEVER,PRESSURE                | 1        | 1    | 1    | 25       |
|    | 2FA20250  | SPRING,PRESSURE                    | 2        | 2    | 2    | 25       |
|    | 2FA20260  | LOWER MOUNT,CLEANING ROLLER        | 1        | 1    | 1    | 24       |
| ●  | 2FA23010  | SPONGE 80,FAN                      | 2        | 2    | 2    | 27       |
| ●  | 2FA27010  | MOTOR,MAIN                         | 2        | 2    | 2    | 26       |
| ●  | 2FA27020  | MOTOR,PAPER FEED                   | 1        | 1    | 1    | 28       |
|    | 2FA27030  | WIRE,MAIN                          | 1        | 1    | 1    | 40       |
|    | 2FA27040  | WIRE,S-BOX                         | 1        | 1    | 1    | 34       |
|    | 2FA27050  | JUNCTION WIRING,DUPLEX FAN         | 1        | 1    | 1    | 2        |
|    | 2FA27060  | WIRE A,JUNCTION                    | 1        | 1    | 1    | 38       |
|    | 2FA27070  | JUNCTION WIRING,LSU FAN            | 1        | 1    | 1    | 17       |

| SP | Part. No. | Description                                 | Quantity |      |      | Fig. No.    |
|----|-----------|---------------------------------------------|----------|------|------|-------------|
|    |           |                                             | 120V     | 230V | 240V |             |
|    | 2FA27080  | GROUND WIRE,COVER CCD                       | 1        | 1    | 1    | 14          |
|    | 2FA27100  | WIRE,FEED SHIFT UNIT                        | 1        | 1    | 1    | 32          |
|    | 2FA27110  | CCD,JUNCTION WIRING                         | 1        |      |      | 34          |
|    | 2FA27120  | WIRE,PRIMARY                                | 1        | 1    | 1    | 38          |
| ●  | 2FA27160  | COIL,POWER SOURCE REACTOR(230)              |          | 1    | 1    | 34          |
|    | 2FA28050  | MAIN HIGH VOLTAGE PCB                       | 1        | 1    | 1    | 35          |
|    | 2FA28070  | POWER SOURCE PCB 200                        |          | 1    | 1    | 34          |
|    | 2FA28080  | POWER SOURCE PCB 120                        | 1        |      |      | 34          |
| ●  | 2FA28100  | POWER SOURCE PCB 120                        | 1        |      |      | 34          |
| ●  | 2FA68030  | ISU ASS'Y                                   | 1        | 1    | 1    | 14          |
| ●  | 2FA68120  | MC CLEANING PAD ASS'Y                       | 2        | 2    | 2    | 16          |
| ●  | 2FA93020  | PARTS,FIXING UNIT ASS'Y 120,SP              | 2        |      |      | 24,25       |
| ●  | 2FA93030  | PARTS,FIXING UNIT ASS'Y 240,SP              |          | 2    | 2    | 24,25       |
| ●  | 2FA93040  | PARTS,ASS'Y MAIN PCB,SP                     | 1        | 1    | 1    | 35          |
| ●  | 2FA93050  | PARTS,ASS'Y ENGINE OUTPUT PCB,SP            | 1        | 1    | 1    | 35          |
| ●  | 2FA93060  | PARTS,ASS'Y JUNCTION,SP                     | 1        | 1    | 1    | 35          |
| ●  | 2FA93080  | PARTS,ROLLER FIXING EJECT,SP                | 1        | 1    | 1    | 24          |
| ●  | 2FA93100  | PARTS,HEATER M FIXING(120),SP               | 1        |      |      | 25          |
| ●  | 2FA93110  | PARTS,UNIT LSU,SP                           | 1        | 1    | 1    | 17          |
| ●  | 2FA93130  | PARTS,UNIT HDD(S P)                         | 1        | 1    | 1    | 34          |
| ●  | 2FA93140  | PARTS,ASS'Y CLEANING,SP (KM-7530)           | 1        | 1    | 1    | 21          |
| ●  | 2FA93150  | PARTS,BRUSH BELT CLEANINGASS'Y,SP (KM-7530) | 1        | 1    | 1    | 12          |
| ●  | 2FA93160  | PARTS,TRANSFER BELT ASS'Y,SP (KM-7530)      | 1        | 1    | 1    | 12          |
| ●  | 2FA93170  | PARTS,DEVELOPING UNIT,ASS'Y,SP (KM-7530)    | 2        | 2    | 2    | 18,19       |
| ●  | 20305080  | LABEL,HIGH TEMPERATURE CAUTION(EXP          | 2        |      |      | 23,24       |
|    | 20305090  | LABEL,HIGH VOLTAGE CAUTION                  | 2        |      | 2    | 1,20        |
| ●  | 20305100  | LABEL,TRANSFER BELT                         | 1        |      | 1    | 1           |
| ●  | 20305130  | LABEL L,HIGH TEMPERATURE CAUTION(E          | 1        | 1    | 1    | 32          |
| ●  | 28107400  | BEARING,688ZZNR                             | 15       | 15   | 15   | 5,14,26     |
|    | 28801300  | BUSING, PAPER FEED                          | 3        | 3    | 3    | 30,31       |
|    | 29422110  | TERMINAL BASE(GND),DRUM                     | 1        | 1    | 1    | 29,32       |
|    | 29620330  | INSULATOR D                                 | 2        | 2    | 2    | 25          |
|    | 29620340  | INSULATOR T                                 | 2        | 2    | 2    | 25          |
|    | 29717150  | PRESSING SPRING,FEED BACK                   | 2        | 2    | 2    | 30          |
|    | 29717220  | PRESSING SPRING B,SB                        | 8        | 8    | 8    | 23,24,31,32 |
| ●  | 29721040  | GEAR,24 SB                                  | 1        | 1    | 1    | 28          |
|    | 29804160  | PIN,ORIGINAL HOLDER                         | 3        | 3    | 3    | 23,24       |
| ●  | 29806490  | GEAR 16T                                    | 3        | 3    | 3    | 8,10,17     |
|    | 29806560  | BUSHING 6                                   | 6        | 6    | 6    | 18,44,45,46 |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                       | Quantity |      |      | Fig. No. |
|----|-----------|-----------------------------------|----------|------|------|----------|
|    |           |                                   | 120V     | 230V | 240V |          |
| ●  | 29806810  | BUSHING,6 REGISTRATION            | 8        | 8    | 8    | 11,12,21 |
| ●  | 29812291  | CUSHION,CONTACT GLASS             | 17       | 17   | 17   | 9,15     |
| ●  | 29816080  | GEAR 20,IDLE                      | 2        | 2    | 2    | 10       |
| ●  | 29820110  | FRONT PIN,FULCRUM                 | 6        | 6    | 6    | 33,42    |
| ●  | 29820200  | GEAR,FULCRUM                      | 1        | 1    | 1    | 13       |
| ●  | 29820420  | PIN,BEARING                       | 3        | 3    | 3    | 23,33    |
| ●  | 29912420  | HOLDER,WIRE ROPE                  | 2        | 2    | 2    | 14       |
| ●  | 29927231  | POWER CODE AS(240)                |          |      | 1    | 34       |
| ●  | 3AK02210  | PLATE SPRING,HOOK RELEASE         | 2        | 2    | 2    | 50       |
| ●  | 3AK16030  | PULLEY,CONVEYING                  | 2        | 2    | 2    | 31       |
| ●  | 3AK16240  | TORQUE LIMITER,MIDDLE DRIVE       | 1        | 1    | 1    | 17       |
| ●  | 3AK22030  | GEAR 29,IDLE                      | 1        | 1    | 1    | 28       |
| ●  | 3AL02050  | MOUNT,RELEASE SWITCH              | 1        | 1    | 1    | 42       |
| ●  | 3AL02070  | STOPPER,ORIGINAL DETECTION SWITCH | 1        | 1    | 1    | 42       |
| ●  | 3AL02080  | HOLDER,SPRING                     | 1        | 1    | 1    | 42       |
| ●  | 3AL02100  | GUIDE,INTERFACE WIRE              | 1        | 1    | 1    | 42       |
| ●  | 3AL02110  | DIAL,JAM REMOVAL                  | 1        | 1    | 1    | 46       |
| ●  | 3AL02121  | MOUNT,JAM REMOVAL DIAL            | 1        | 1    | 1    | 46       |
| ●  | 3AL02150  | GEAR 24,JAM REMOVAL               | 1        | 1    | 1    | 46       |
| ●  | 3AL02160  | GEAR 14,JAM REMOVAL               | 1        | 1    | 1    | 46       |
| ●  | 3AL02170  | GEAR 14,JOINT                     | 1        | 1    | 1    | 46       |
| ●  | 3AL02190  | GUIDE B,WIRE PAPER FEED MOTOR     | 1        | 1    | 1    | 47       |
| ●  | 3AL02200  | SPACER,SRDF                       | 1        | 1    | 1    | 42       |
| ●  | 3AL03013  | LEFT HINGE                        | 1        | 1    | 1    | 42       |
| ●  | 3AL03023  | RIGHT HINGE                       | 1        | 1    | 1    | 42       |
| ●  | 3AL03032  | LEFT STAY,HINGE                   | 1        | 1    | 1    | 42       |
| ●  | 3AL03045  | RIGHT STAY,HINGE                  | 1        | 1    | 1    | 42       |
| ●  | 3AL03050  | PIN,HINGE ADJUSTMENT(M)           | 1        | 1    | 1    | 42       |
| ●  | 3AL04060  | MAT,ORIGINAL HOLDER               | 1        | 1    | 1    | 41       |
| ●  | 3AL04080  | FILM,ORIGINAL HOLDER              | 2        | 2    | 2    | 41       |
| ●  | 3AL05040  | LABEL,ORIGINAL SIZE(METRIC)       | 1        | 1    | 1    | 43       |
| ●  | 3AL05060  | LABEL,ORIGINAL CURSOR(METRIC)     | 1        | 1    | 1    | 43       |
| ●  | 3AL05080  | LABEL,ORIGINAL SET                | 1        | 1    | 1    | 41       |
| ●  | 3AL05090  | LABEL,JAM REMOVAL                 | 1        | 1    | 1    | 41       |
| ●  | 3AL05111  | LABEL,OPERATION                   |          | 1    | 1    | 41       |
| ●  | 3AL05120  | LABEL,DF ORIGINAL CAUTION         | 1        | 1    | 1    | 41       |
| ●  | 3AL06041  | RACK,TABLE                        | 2        | 2    | 2    | 43       |
| ●  | 3AL06060  | MOUNT,SIZE DETECTION              | 1        | 1    | 1    | 43       |
| ●  | 3AL06072  | FRONT SUPPORT PLATE,TABLE         | 1        | 1    | 1    | 43       |
| ●  | 3AL06090  | CUSHION,ORIGINAL GUIDE            | 1        | 1    | 1    | 43       |

| SP | Part. No. | Description                         | Quantity |      |      | Fig. No. |
|----|-----------|-------------------------------------|----------|------|------|----------|
|    |           |                                     | 120V     | 230V | 240V |          |
| ●  | 3AL06102  | FULCRUM PIN,TABLE                   | 2        | 2    | 2    | 43       |
| ●  | 3AL06130  | FRONT GUIDE,ORIGINAL(K M)           | 1        | 1    | 1    | 43       |
| ●  | 3AL06140  | REAR GUIDE,ORIGINAL(K M)            | 1        | 1    | 1    | 43       |
| ●  | 3AL07230  | PIN,PAPER FEED                      | 2        | 2    | 2    | 46       |
| ●  | 3AL07290  | SHAFT,HOOK                          | 1        | 1    | 1    | 41       |
| ●  | 3AL08013  | LEFT GUIDE,REGISTRATION             | 1        | 1    | 1    | 46       |
| ●  | 3AL08033  | GUIDE,CONVEYING                     | 1        | 1    | 1    | 46       |
| ●  | 3AL08072  | GUIDE,READING                       | 1        | 1    | 1    | 46       |
| ●  | 3AL08100  | INNER PULLEY,CONVEYING              | 2        | 2    | 2    | 46       |
| ●  | 3AL08112  | LOWER ROLLER,CONVEYING              | 1        | 1    | 1    | 46       |
| ●  | 3AL08130  | ROLLER,EJECT                        | 1        | 1    | 1    | 46       |
| ●  | 3AL08140  | UPPER PULLEY,CONVEYING              | 2        | 2    | 2    | 41       |
| ●  | 3AL08161  | UPPER ROLLER,CONVEYING              | 1        | 1    | 1    | 46       |
| ●  | 3AL08170  | PULLEY,EJECT                        | 4        | 4    | 4    | 45       |
| ●  | 3AL08180  | UPPER SHAFT,CONVEYING PULLEY        | 1        | 1    | 1    | 41       |
| ●  | 3AL08190  | LOWER SHAFT,CONVEYING PULLEY        | 1        | 1    | 1    | 46       |
| ●  | 3AL08201  | INNER SHAFT,CONVEYING PULLEY        | 1        | 1    | 1    | 46       |
| ●  | 3AL08220  | UPPER PLATE SPRING,CONVEYING PULLEY | 2        | 2    | 2    | 41       |
| ●  | 3AL08240  | LOWER PLATE SPRING,CONVEYING PULLEY | 2        | 2    | 2    | 46       |
| ●  | 3AL08250  | INNER PLATE SPRING,CONVEYING PULLEY | 2        | 2    | 2    | 46       |
| ●  | 3AL08260  | PLATE SPRING,EJECT GUIDE            | 2        | 2    | 2    | 45       |
| ●  | 3AL08270  | PLATE SPRING,REGISTRATION GUIDE     | 2        | 2    | 2    | 41       |
| ●  | 3AL08280  | MOUNT,CONVEYING PULLEY              | 1        | 1    | 1    | 46       |
| ●  | 3AL08302  | COVER,CONVEYING PULLEY              | 1        | 1    | 1    | 46       |
| ●  | 3AL08310  | MOUNT,EJECT SOLENOID                | 1        | 1    | 1    | 46       |
| ●  | 3AL08341  | LEVER,EJECT SOLENOID                | 1        | 1    | 1    | 46       |
| ●  | 3AL08360  | STOPPER,LEFT COVER FRONT            | 1        | 1    | 1    | 41       |
| ●  | 3AL08370  | STOPPER,LEFT COVER REAR             | 1        | 1    | 1    | 41       |
| ●  | 3AL08401  | SHEET,ORIGINAL HOLDER               | 1        | 1    | 1    | 46       |
| ●  | 3AL08410  | SHEET,GUIDE EJECT                   | 1        | 1    | 1    | 45       |
| ●  | 3AL08421  | OUTER SHEET,GUIDE CONVEYING         | 2        | 2    | 2    | 46       |
| ●  | 3AL08430  | INNER SHEET,GUIDE CONVEYING         | 1        | 1    | 1    | 46       |
| ●  | 3AL08451  | SHEET,GUIDE PLATE EJECT             | 1        | 1    | 1    | 46       |
| ●  | 3AL08480  | FRONT PULLEY,READING                | 2        | 2    | 2    | 46       |
| ●  | 3AL08490  | SPRING,EJECT FEED SHIFT             | 1        | 1    | 1    | 45       |
| ●  | 3AL08500  | PULLEY,REGISTRATION                 | 2        | 2    | 2    | 41       |
| ●  | 3AL08530  | INNER SHEET,GUIDE CONVEYING LARGE   | 1        | 1    | 1    | 46       |
| ●  | 3AL08560  | SPRING,EJECT PULLEY                 | 4        | 4    | 4    | 45       |
| ●  | 3AL08590  | UPPER SHEET B,CONVEYING PULLEY      | 2        | 2    | 2    | 45       |
| ●  | 3AL10011  | GUIDE,LOOP                          | 1        | 1    | 1    | 45       |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                    | Quantity |      |      | Fig. No. |
|----|-----------|--------------------------------|----------|------|------|----------|
|    |           |                                | 120V     | 230V | 240V |          |
| ●  | 3AL10020  | ROLLER,LOOP                    | 1        | 1    | 1    | 45       |
|    | 3AL10032  | GUIDE,LOOP FEED SHIFT          | 1        | 1    | 1    | 45       |
|    | 3AL10040  | SHAFT,FULCRUM PULLEY           | 1        | 1    | 1    | 45       |
|    | 3AL10060  | SHAFT,LOOP PULLEY              | 1        | 1    | 1    | 45       |
|    | 3AL10073  | LIGHT SHIELD,LOOP              | 1        | 1    | 1    | 46       |
|    | 3AL10081  | LEVER,LOOP FEED SHIFT          | 1        | 1    | 1    | 45       |
|    | 3AL10091  | LEVER,LOOP PULLEY SOLENOID     | 1        | 1    | 1    | 45       |
|    | 3AL10100  | LEVER,LOOP PULLEY              | 1        | 1    | 1    | 45       |
|    | 3AL10110  | LEVER,LOOP FEED SHIFT SOLENOID | 1        | 1    | 1    | 45       |
|    | 3AL10120  | FRONT HOLDER,LOOP PULLEY       | 1        | 1    | 1    | 45       |
|    | 3AL10131  | MOUNT,LIGHT SHIELD             | 1        | 1    | 1    | 46       |
|    | 3AL10143  | MOUNT,LOOP PULLEY SOLENOID     | 1        | 1    | 1    | 45       |
|    | 3AL10166  | LEFT GUIDE,LOOP                | 1        | 1    | 1    | 45       |
|    | 3AL10170  | SHEET,GUIDE LOOP               | 1        | 1    | 1    | 45       |
|    | 3AL10181  | LEFT SHEET,GUIDE LOOP          | 1        | 1    | 1    | 45       |
|    | 3AL10190  | SPRING,LIGHT SHIELD            | 1        | 1    | 1    | 46       |
|    | 3AL10200  | REAR HOLDER,LOOP PULLEY        | 1        | 1    | 1    | 45       |
|    | 3AL10210  | SHEET,LOOP PULLEY              | 2        | 2    | 2    | 45       |
|    | 3AL10230  | SPRING,LOOP PULLEY SOLENOID    | 1        | 1    | 1    | 45       |
|    | 3AL10281  | LOWER LEFT SHEET B,GUIDE LOOP  | 1        | 1    | 1    | 45       |
|    | 3AL10290  | LEFT PIN,GUIDE LOOP            | 1        | 1    | 1    | 45       |
| ●  | 3AL22010  | PULLEY T35/T22/Z22             | 1        | 1    | 1    | 47       |
| ●  | 3AL22020  | PULLEY T28/Z18                 | 1        | 1    | 1    | 47       |
| ●  | 3AL22030  | GEAR Z22/T35P2M                | 1        | 1    | 1    | 47       |
| ●  | 3AL22040  | GEAR Z18/T25P2M                | 1        | 1    | 1    | 46       |
| ●  | 3AL27011  | MOTOR,PAPER FEED               | 2        | 2    | 2    | 47       |
|    | 3AL27030  | WIRE,TABLE                     | 1        | 1    | 1    | 43       |
| ●  | 3AL27070  | SOLENOID,LEADING FEED          | 1        | 1    | 1    | 44       |
| ●  | 3AL27080  | SOLENOID,FEED SHIFT            | 2        | 2    | 2    | 45,46    |
| ●  | 3AL27111  | SOLENOID,LOOP PULLEY           | 1        | 1    | 1    | 45       |
| ●  | 3AL28020  | SET LED PCB                    | 1        | 1    | 1    | 44       |
| ●  | 3AL93010  | PARTS,CLUTCH PAPER FEED,SP     | 1        | 1    | 1    | 44       |
| ●  | 3AL93020  | PARTS,DRIVER PCB,SP            | 1        | 1    | 1    | 48       |
|    | 3BC02010  | FRONT FRAME                    | 1        | 1    | 1    | 42       |
|    | 3BC02020  | REAR FRAME                     | 1        | 1    | 1    | 42       |
|    | 3BC02030  | STAY,PAPER FEED                | 1        | 1    | 1    | 42       |
|    | 3BC02040  | MOUNT,DF PCB                   | 2        | 2    | 2    | 42       |
| ●  | 3BC07010  | PULLEY,LEADING FEED            | 1        | 1    | 1    | 44       |
| ●  | 3BC07020  | PULLEY,SEPARATION              | 2        | 2    | 2    | 44       |
|    | 3BC07031  | UPPER GUIDE,PAPER FEED         | 1        | 1    | 1    | 44       |

| SP | Part. No. | Description                      | Quantity |      |      | Fig. No. |
|----|-----------|----------------------------------|----------|------|------|----------|
|    |           |                                  | 120V     | 230V | 240V |          |
|    | 3BC07040  | LOWER GUIDE,PAPER FEED           | 2        | 2    | 2    | 44       |
|    | 3BC07050  | LIFT PLATE,PAPER FEED            | 1        | 1    | 1    | 44       |
|    | 3BC07060  | MOUNT,SEPARATION PULLEY          | 1        | 1    | 1    | 44       |
|    | 3BC07071  | ARM,SEPARATION PULLEY            | 2        | 2    | 2    | 44       |
|    | 3BC07080  | SHAFT,LEADING FEED               | 1        | 1    | 1    | 44       |
|    | 3BC07090  | FRONT SHAFT,PAPER FEED           | 1        | 1    | 1    | 44       |
|    | 3BC07100  | REAR SHAFT,PAPER FEED            | 1        | 1    | 1    | 44       |
|    | 3BC07111  | SHAFT,SEPARATION                 | 1        | 1    | 1    | 44       |
|    | 3BC07120  | SHAFT,LIFT PLATE                 | 1        | 1    | 1    | 44       |
| ●  | 3BC07130  | ONE-WAY CLUTCH 6                 | 2        | 2    | 2    | 44       |
|    | 3BC07161  | MOUNT,LIFT SOLENOID              | 1        | 1    | 1    | 44       |
| ●  | 3BC07170  | BELT 138,LEADING FEED            | 1        | 1    | 1    | 44       |
| ●  | 3BC07181  | ACTUATOR,ORIGINAL SET            | 1        | 1    | 1    | 44       |
|    | 3BC07200  | MOUNT,SET SWITCH                 | 1        | 1    | 1    | 44       |
|    | 3BC07210  | SPRING,ACTUATOR                  | 1        | 1    | 1    | 44       |
|    | 3BC07230  | GUIDE,SEPARATION                 | 1        | 1    | 1    | 44       |
|    | 3BC07250  | SPRING,LIFT PLATE                | 1        | 1    | 1    | 44       |
|    | 3BC07260  | STOPPER,ORIGINAL                 | 1        | 1    | 1    | 44       |
|    | 3BC07270  | SHEET,LIFT PLATE PAPER FEED      | 2        | 2    | 2    | 44       |
|    | 3BC07290  | UPPER SHEET,GUIDE PAPER FEED     | 1        | 1    | 1    | 44       |
|    | 3BC07300  | LEVER B,LIFT                     | 1        | 1    | 1    | 44       |
| ●  | 3BC07311  | STATIC ELIMINATOR,EJECT          | 1        | 1    | 1    | 44       |
| ●  | 3BC07320  | PAD,LIFT                         | 1        | 1    | 1    | 44       |
|    | 3BC07330  | PIN B,PAPER FEED GUIDE           | 1        | 1    | 1    | 45       |
| ●  | 3BC07340  | FRONT STATIC ELIMINATOR,EJECT    | 1        | 1    | 1    | 44       |
|    | 3BC08011  | RIGHT GUIDE,REGISTRATION         | 1        | 1    | 1    | 46       |
|    | 3BC08020  | GUIDE PLATE,EJECT                | 1        | 1    | 1    | 46       |
|    | 3BC08031  | GUIDE,RESISTANCE                 | 1        | 1    | 1    | 45       |
|    | 3BC08042  | GUIDE,EJECT                      | 1        | 1    | 1    | 45       |
| ●  | 3BC08050  | ROLLER,REGISTRATION              | 1        | 1    | 1    | 46       |
|    | 3BC08061  | SHAFT,EJECT PULLEY               | 2        | 2    | 2    | 45       |
|    | 3BC08071  | MOUNT,TIMING SWITCH              | 1        | 1    | 1    | 46       |
|    | 3BC08081  | LEVER,EJECT                      | 1        | 1    | 1    | 46       |
|    | 3BC08090  | SHAFT,REGISTRATION PULLEY        | 1        | 1    | 1    | 45       |
|    | 3BC08130  | SPRING,REGISTRATION PULLEY       | 2        | 2    | 2    | 45       |
|    | 3BC08140  | SHEET,EJECT PULLEY               | 2        | 2    | 2    | 45       |
| ●  | 3BC08150  | INNER ROLLER,CONVEYING           | 1        | 1    | 1    | 46       |
|    | 3BC08160  | GUIDE,EJECT FEED SHIFT           | 1        | 1    | 1    | 46       |
|    | 3BC08180  | REINFORCEMENT,REGISTRATION GUIDE | 1        | 1    | 1    | 45       |
|    | 3BC08190  | HANDLE,REGISTRATION GUIDE        | 2        | 2    | 2    | 45       |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 3BC08220  | PULLEY B,REGISTRATION              | 3        | 3    | 3    | 45       |
|    | 3BC22010  | TENSION PLATE,CONVEYING ROLLER     | 1        | 1    | 1    | 46       |
|    | 3BC22020  | MOUNT,IDLE GEAR                    | 1        | 1    | 1    | 47       |
|    | 3BC22030  | MOUNT,PAPER FEED MOTOR             | 1        | 1    | 1    | 47       |
|    | 3BC22040  | MOUNT,CONVEYING MOTOR              | 1        | 1    | 1    | 47       |
|    | 3BC22050  | TENSION PLATE,PAPER FEED MOTOR     | 1        | 1    | 1    | 47       |
|    | 3BC22060  | MOUNT,DF WIRE                      | 1        | 1    | 1    | 48       |
| ●  | 3BC22070  | BELT 190,PAPER FEED MOTOR          | 1        | 1    | 1    | 47       |
| ●  | 3BC22080  | BELT 112,REGISTRATION ROLLER       | 2        | 2    | 2    | 46,47    |
| ●  | 3BC22090  | BELT 140,MIDDLE ROLLER             | 1        | 1    | 1    | 46       |
| ●  | 3BC22100  | BELT 100,CONVEYING                 | 1        | 1    | 1    | 47       |
|    | 3BC22110  | SPRING,CONVEYING ROLLER            | 1        | 1    | 1    | 46       |
|    | 3BC27014  | WIRE,PAPER FEED                    | 1        | 1    | 1    | 48       |
|    | 3BC27020  | WIRE,INTERFACE                     | 1        | 1    | 1    | 48       |
|    | 3BR07180  | SPRING,SEPARATION PULLEY           | 2        | 2    | 2    | 44       |
|    | 3B803500  | FRONT RETAINER,SLIDER              | 1        | 1    | 1    | 50       |
|    | 3B803510  | REAR RETAINER,SLIDER               | 1        | 1    | 1    | 50       |
|    | 3B803520  | MOUNT,SLIDER                       | 1        | 1    | 1    | 50       |
|    | 3B803530  | JUNCTION PLATE,SLIDER              | 2        | 2    | 2    | 50       |
|    | 3B803540  | JUNCTION PLATE,MACHINE             | 2        | 2    | 2    | 50       |
|    | 3B803550  | MOUNT,MACHINE                      | 1        | 1    | 1    | 50       |
|    | 3B803560  | STOPPER,JUNCTION PLATE             | 2        | 2    | 2    | 50       |
|    | 3B803570  | RAIL,RELEASE                       | 1        | 1    | 1    | 50       |
|    | 3B803580  | HOOK,RELEASE                       | 2        | 2    | 2    | 50       |
|    | 3B803590  | RETAINER,RELEASE                   | 1        | 1    | 1    | 50       |
|    | 3B803600  | SLIDER,FINISHER                    | 2        | 2    | 2    | 50       |
|    | 3B803610  | HANDLE,RELEASE                     | 1        | 1    | 1    | 50       |
|    | 3B803620  | REINFORCEMENT,MACHINE INSTALLATION | 2        | 2    | 2    | 50       |
|    | 3B803630  | ADJUSTING PLATE,RELEASE            | 1        | 1    | 1    | 50       |
|    | 3C002010  | RIGHT REINFORCEMENT,COVER          | 1        | 1    | 1    | 41       |
|    | 3C002020  | SPACER PCB                         | 1        | 1    | 1    | 42       |
| ●  | 3C004010  | FRONT COVER                        | 1        | 1    | 1    | 41       |
| ●  | 3C004020  | REAR COVER                         | 1        | 1    | 1    | 41       |
| ●  | 3C004030  | STOPPER,EJECT ORIGINAL             | 1        | 1    | 1    | 41       |
|    | 3C004040  | HANDLE,HOOK                        | 1        | 1    | 1    | 41       |
| ●  | 3C004060  | RIGHT COVER                        | 1        | 1    | 1    | 41       |
| ●  | 3C004070  | COVER,PAPER FEED                   | 1        | 1    | 1    | 41       |
| ●  | 3C004080  | LEFT COVER(B)                      | 1        | 1    | 1    | 41       |
| ●  | 3C005020  | LABEL,HINGE CAUTION                | 1        | 1    | 1    | 41       |
| ●  | 3C006010  | TABLE,ORIGINAL                     | 1        | 1    | 1    | 43       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No.   |
|----|-----------|------------------------------------|----------|------|------|------------|
|    |           |                                    | 120V     | 230V | 240V |            |
| ●  | 3C006020  | COVER,TABLE                        | 1        | 1    | 1    | 43         |
| ●  | 3C006030  | COVER,ORIGINAL GUIDE               | 1        | 1    | 1    | 43         |
|    | 3C007010  | FRONT HOOK,LEFT COVER              | 1        | 1    | 1    | 41         |
|    | 3C007020  | REAR HOOK,LEFT COVER               | 1        | 1    | 1    | 41         |
| ●  | 3C027020  | SENSOR,TIMING SWITCH               | 1        | 1    | 1    | 46         |
|    | 33408341  | PIN,DRUM RETAINING                 | 2        | 2    | 2    | 17         |
| ●  | 33415181  | GEAR,TONER SUPPLY                  | 1        | 1    | 1    | 20         |
| ●  | 33422290  | JOINT,DRIVE                        | 1        | 1    | 1    | 26         |
| ●  | 33522090  | GEAR 22/32,FEED                    | 2        | 2    | 2    | 10         |
| ●  | 33522100  | BELT 117,VERTICAL CONVEYING        | 1        | 1    | 1    | 14         |
|    | 33902060  | RIGHT REINFORCEMENT                | 3        | 3    | 3    | 2,29       |
|    | 33902070  | LEFT MOUNT,RAIL                    | 2        | 2    | 2    | 2          |
|    | 33902120  | HOOK,CASSETTE RETAINING            | 2        | 2    | 2    | 2          |
|    | 33902130  | SPRING,CASSETTE HOOK               | 2        | 2    | 2    | 2          |
|    | 33902160  | SPRING,CASSETTE LOCK               | 1        | 1    | 1    | 2          |
|    | 33904160  | SPRING,EJECT COVER                 | 1        | 1    | 1    | 26         |
|    | 33906012  | UPPER HOUSING,PAPER FEED           | 2        | 2    | 2    | 8          |
|    | 33906030  | LOWER HOUSING,PAPER FEED           | 2        | 2    | 2    | 8          |
|    | 33906040  | SUPPORT PLATE,LEADING FEED PULLEY  | 2        | 2    | 2    | 8          |
| ●  | 33906060  | LOWER PULLEY,PAPER FEED            | 2        | 2    | 2    | 8          |
|    | 33906080  | SHAFT,LEADING FEED PULLEY          | 2        | 2    | 2    | 8          |
|    | 33906090  | LOWER LEVER,PAPER FEED PULLEY RELE | 2        | 2    | 2    | 8          |
|    | 33906100  | REINFORCEMENT,PAPER FEED HOUSING   | 2        | 2    | 2    | 8          |
| ●  | 33906110  | CLUTCH,PAPER FEED                  | 2        | 2    | 2    | 8          |
| ●  | 33906140  | SWITCH,VERTICAL CONVEYING          | 4        | 4    | 4    | 8,9        |
| ●  | 33906150  | ACTUATOR,PAPER EMPTY               | 2        | 2    | 2    | 8          |
| ●  | 33906160  | GEAR 16,PAPER FEED                 | 2        | 2    | 2    | 8          |
|    | 33906211  | VIBRATION INSULATOR,RELEASE LEVER  | 2        | 2    | 2    | 8          |
|    | 33906291  | UPPER REINFORCEMENT,HOUSING PAPER  | 2        | 2    | 2    | 8          |
| ●  | 33906370  | SOLENOID,BYPASS                    | 1        | 1    | 1    | 27         |
| ●  | 33906400  | FRICTION PLATE,BYPASS              | 1        | 1    | 1    | 4          |
| ●  | 33906430  | TORQUE LIMITER,BYPASS              | 1        | 1    | 1    | 44         |
| ●  | 33906610  | BEARING,FEED                       | 8        | 8    | 8    | 8,9        |
|    | 33906620  | MOUNT BASE,PAPER FEED SWITCH       | 4        | 4    | 4    | 8,9        |
| ●  | 33906630  | STOPPER 5,RING                     | 18       | 18   | 18   | 5,7,8,9,21 |
|    | 33906640  | RIGHT SPRING,FEED RELEASE          | 5        | 5    | 5    | 9,23,24,33 |
|    | 33906651  | SHAFT,FEED PULLEY                  | 4        | 4    | 4    | 9          |
| ●  | 33906660  | RIGHT PULLEY,FEED                  | 10       | 10   | 10   | 9,10       |
|    | 33906670  | RIGHT HOOK,FEED RELEASE            | 6        | 6    | 6    | 9,33       |
|    | 33906700  | GUIDE,CONFLUENCE                   | 2        | 2    | 2    | 9          |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                  | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------|----------|------|------|----------|
|    |           |                              | 120V     | 230V | 240V |          |
| ●  | 33906730  | ROLLER C,FEED                | 1        | 1    | 1    | 9        |
|    | 33906780  | LEFT GUIDE,FEED              | 1        | 1    | 1    | 9        |
|    | 33906880  | STOPPER,BYPASS TABLE         | 2        | 2    | 2    | 7        |
| ●  | 33906990  | SWITCH,BYPASS SIZE DETECTION | 1        | 1    | 1    | 7        |
|    | 33907012  | CASSETTE                     | 2        | 2    | 2    | 3        |
|    | 33907020  | WORK PLATE,CASSETTE          | 2        | 2    | 2    | 3        |
|    | 33907030  | WORK PLATE,LIFT CASSETTE     | 2        | 2    | 2    | 3        |
|    | 33907050  | RAIL A,CURSOR                | 2        | 2    | 2    | 3        |
|    | 33907060  | CURSOR A,CASSETTE            | 2        | 2    | 2    | 3        |
|    | 33907070  | CURSOR B,CASSETTE            | 2        | 2    | 2    | 3        |
|    | 33907080  | LEVER,CASSETTE CURSOR        | 4        | 4    | 4    | 3        |
|    | 33907090  | LID A,CURSOR                 | 2        | 2    | 2    | 3        |
|    | 33907120  | RAIL C,CURSOR                | 2        | 2    | 2    | 3        |
|    | 33907130  | CURSOR C,CASSETTE            | 2        | 2    | 2    | 3        |
|    | 33907140  | LID C,CURSOR                 | 2        | 2    | 2    | 3        |
|    | 33907160  | LID,PAPER SIZE DETECTION     | 2        |      |      | 3        |
|    | 33907170  | DETECTION PLATE,PAPER SIZE   | 2        |      |      | 3        |
|    | 33907180  | DETECTION PLATE,CASSETTE     |          | 2    | 2    | 3        |
|    | 33907190  | GROUND PLATE,CASSETTE        | 2        | 2    | 2    | 3        |
|    | 33907210  | CUSHION,CASSETTE WORK PLATE  | 4        | 4    | 4    | 3        |
| ●  | 33910230  | PIN CHARGER                  | 1        | 1    | 1    | 16       |
| ●  | 33914190  | TONER SENSOR                 | 1        | 1    | 1    | 18       |
| ●  | 33915180  | TONER EMPTY DETECTION SENSOR | 1        | 1    | 1    | 20       |
|    | 33917211  | WORK PLATE,CLEANING SLIDER   | 1        | 1    | 1    | 16       |
| ●  | 33918100  | GEAR 18,FUR BRUSH            | 2        | 2    | 2    | 45,46    |
|    | 33920310  | DIAL, FIXING DRIVE           | 2        | 2    | 2    | 23,24    |
|    | 33920320  | JOINT, FIXING DRIVE          | 2        | 2    | 2    | 23,24    |
|    | 33920330  | SPRING, FIXING DRIVE         | 2        | 2    | 2    | 23,24    |
|    | 33920570  | PIN, FIXING COVER            | 2        | 2    | 2    | 23,24    |
|    | 33921170  | COLLAR 16,EJECT DRIVE        | 1        | 1    | 1    | 33       |
| ●  | 33922241  | PULLEY 31/42,IDLE            | 1        | 1    | 1    | 28       |
| ●  | 33922250  | BELT,PAPER FEED DRIVE        | 1        | 1    | 1    | 28       |
|    | 33922330  | GEAR 30,IDLE                 | 1        | 1    | 1    | 28       |
|    | 33922360  | PULLEY 36, FIXING DRIVE      | 1        | 1    | 1    | 22       |
|    | 33927160  | WIRE,PAPER FEED UNIT         | 2        | 2    | 2    | 8        |
|    | 33927210  | WIRE,CASSETTE UNIT           | 2        |      |      | 3        |
|    | 33927450  | RETAINING PIN,DRAWER         | 4        |      |      | 34       |
|    | 33927590  | CORE 7-15X18                 |          | 2    | 2    | 14       |
| ●  | 33928111  | SIZE DETECTION PCB           | 3        | 1    | 1    | 3,7      |
|    | 33968191  | LOWER PAPER FEED SHAFT ASS'Y | 2        | 2    | 2    | 8        |

| SP | Part. No. | Description                     | Quantity |      |      | Fig. No.   |
|----|-----------|---------------------------------|----------|------|------|------------|
|    |           |                                 | 120V     | 230V | 240V |            |
|    | 33968220  | CASSETTE LIFT SHAFT ASS'Y       | 2        | 2    | 2    | 3          |
|    | 33973300  | STOPPER 7,CARTRIDGE             | 1        | 1    | 1    | 30         |
|    | 34010301  | MOUNT,POTENTIAL SENSOR          | 1        | 1    | 1    | 17         |
|    | 34027070  | RELAY 4P,POWER                  | 1        | 1    | 1    | 34         |
|    | 34027120  | MOUNT BASE,POWER RELAY          | 1        | 1    | 1    | 34         |
|    | 34806050  | LOWER SPRING,PAPER FEED         | 2        | 2    | 2    | 5          |
|    | 34806140  | STOPPER 4                       | 3        | 3    | 3    | 20,44,45   |
|    | 34823010  | DUCT,COOLING                    | 2        | 2    | 2    | 27         |
| ●  | 34909030  | FRONT BUSHING,DRUM SHAFT        | 1        | 1    | 1    | 27         |
|    | 34916750  | PULLEY,RESISTANCE TENSION       | 1        | 1    | 1    | 28         |
|    | 34920170  | FULCRUM PIN, FIXING             | 4        | 4    | 4    | 23,24      |
|    | 34920190  | GROUND PLATE, FIXING UNIT       | 2        | 2    | 2    | 47         |
|    | 34920200  | GEAR 30,IDLE EJECT              | 2        | 2    | 2    | 28         |
|    | 34922530  | COLLAR,PULLEY                   | 1        | 1    | 1    | 31         |
|    | 35316030  | SPRING,TRANSFER                 | 4        | 4    | 4    | 11,12      |
| ●  | 35327400  | SWITCH,FEED                     | 5        | 5    | 5    | 6,14,44,46 |
| ●  | 35911450  | CONTACT GLASS,ADF               | 1        | 1    | 1    | 15         |
| ●  | 35911520  | PULLEY 16,ADF                   | 1        | 1    | 1    | 32         |
|    | 35912010  | CONTACT GLASS                   | 1        | 1    | 1    | 15         |
| ●  | 35912060  | PULLEY,SCANNER DRUM             | 2        | 2    | 2    | 14         |
|    | 35912210  | SPRING,MIRROR HOLDER            | 2        | 2    | 2    | 14         |
|    | 35912300  | HOLDER,SCANNER DRUM             | 2        | 2    | 2    | 49         |
|    | 35912310  | STOPPER,WIRE                    | 2        | 2    | 2    | 49         |
| ●  | 35912340  | PULLEY,SCANNER DRIVE            | 1        | 1    | 1    | 14         |
|    | 35912360  | GUIDE FFC2                      | 1        | 1    | 1    | 14         |
| ●  | 35912531  | SPONGE,ORIGINAL SIZE INDICATOR  | 1        | 1    | 1    | 15         |
| ●  | 35927290  | SENSOR,ORIGINAL DETECTION       | 2        | 1    | 1    | 14         |
| ●  | 35968110  | STOPPER WIRE ASS'Y SP           | 2        | 2    | 2    | 49         |
| ●  | 36211130  | GEAR 19,IDLE                    | 1        | 1    | 1    | 6          |
| ●  | 36322010  | GEAR 31,IDLE                    | 1        | 1    | 1    | 6          |
|    | 36505111  | LABEL,TONER DISPOSAL TANK       | 2        | 2    | 2    | 22         |
|    | 36512430  | BASE RUBBER,SCANNER SECTION     | 4        | 4    | 4    | 14         |
| ●  | 36520931  | GEAR 16,OIL ROLLER              | 2        | 2    | 2    | 25         |
| ●  | 36593510  | PARTS CLUTCH PRESSURE(SP)       | 1        | 1    | 1    | 27         |
|    | 36700522  | DISPOSAL TANK ASS'Y             | 3        | 3    | 3    | 22         |
| ●  | 36701012  | REAR DRUM ELECTRODE WIRE ASS'Y  | 1        | 1    | 1    | 17         |
| ●  | 36701021  | FRONT DRUM ELECTRODE WIRE ASS'Y | 1        | 1    | 1    | 17         |
|    | 36701160  | POWER CORD ASS'Y (120)          | 1        |      |      | 34         |
|    | 36702150  | MOUNT A,HANDLE                  | 2        | 2    | 2    | 2          |
|    | 36702160  | MOUNT B,HANDLE                  | 1        | 1    | 1    | 2          |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                       | Quantity |      |      | Fig. No. |
|----|-----------|-----------------------------------|----------|------|------|----------|
|    |           |                                   | 120V     | 230V | 240V |          |
|    | 36702170  | RIGHT REAR MOUNT,HANDLE           | 1        | 1    | 1    | 2        |
|    | 36702221  | MOUNT,MAIN SWITCH                 | 1        | 1    | 1    | 35       |
|    | 36702231  | MOUNT,SAFETY SWITCH               | 1        | 1    | 1    | 35       |
|    | 36702270  | MOUNT,LEVEL BOLT                  | 2        | 2    | 2    | 2        |
|    | 36704181  | SHAFT,TONER SUPPLY HINGE          | 1        | 1    | 1    | 20       |
|    | 36704210  | LOWER REAR LEFT HINGE,COVER       | 2        | 2    | 2    | 1        |
|    | 36704220  | LOWER REAR LEFT MOUNT,COVER HINGE | 2        | 2    | 2    | 1        |
|    | 36704230  | MOUNT,COVER                       | 1        | 1    | 1    | 2        |
|    | 36704240  | MOUNT B,COVER                     | 1        | 1    | 1    | 2        |
|    | 36704300  | LOWER FRONT MOUNT,COVER           | 1        | 1    | 1    | 2        |
|    | 36704350  | LEFT PROJECTION,COVER MAGNET      | 2        | 2    | 2    | 1        |
|    | 36704520  | RETAINER,MAGNET                   | 1        | 1    | 1    | 20       |
|    | 36704530  | MAGNET,TONER SUPPLY               | 1        | 1    | 1    | 20       |
|    | 36704560  | LOWER FRONT RIGHT MOUNT A,COVER   | 1        | 1    | 1    | 1        |
| ●  | 36705040  | LABEL,CONVEYING OPERATION         | 1        |      | 1    | 1        |
| ●  | 36705050  | LABEL,DUPLEX UNIT                 | 1        |      | 1    | 29       |
|    | 36705060  | LABEL,TONER SUPPLY                | 1        | 1    | 1    | 20       |
|    | 36706010  | UPPER FRONT FRAME,FEED            | 1        | 1    | 1    | 10       |
|    | 36706020  | UPPER REAR FRAME,FEED             | 1        | 1    | 1    | 10       |
|    | 36706030  | UPPER RIGHT GUIDE,FEED            | 1        | 1    | 1    | 10       |
|    | 36706040  | UPPER LEFT GUIDE,FEED             | 1        | 1    | 1    | 10       |
|    | 36706050  | UPPER ROLLER,FEED                 | 1        | 1    | 1    | 10       |
| ●  | 36706060  | LOWER ROLLER,FEED                 | 1        | 1    | 1    | 10       |
| ●  | 36706141  | LEFT ROLLER,FEED                  | 1        | 1    | 1    | 10       |
|    | 36706150  | SHAFT,FEED PULLEY                 | 1        | 1    | 1    | 10       |
| ●  | 36706180  | FILM,FEED                         | 1        | 1    | 1    | 10       |
|    | 36706190  | LEFT GUIDE B,VERTICAL CONVEYING   | 1        | 1    | 1    | 9        |
|    | 36706210  | MOUNT 3000,FEED                   | 1        | 1    | 1    | 2        |
|    | 36706220  | WEIGHT,LEADING FEED PULLEY        | 2        | 2    | 2    | 8        |
|    | 36706230  | RETAINING PIN,UNIT                | 2        | 2    | 2    | 2        |
|    | 36706240  | REAR RETAINING PIN,FEED           | 2        | 2    | 2    | 10       |
| ●  | 36706260  | ROLLER B,VERTICAL CONVEYING       | 1        | 1    | 1    | 9        |
|    | 36706271  | UPPER GUIDE,DUPLEX FEED           | 1        | 1    | 1    | 8        |
|    | 36706280  | LOWER GUIDE,DUPLEX FEED           | 1        | 1    | 1    | 8        |
| ●  | 36706290  | PULLEY,PAPER FEED                 | 2        | 2    | 2    | 8        |
|    | 36706300  | SHAFT,PAPER FEED                  | 2        | 2    | 2    | 8        |
|    | 36706310  | BUSHING,PAPER FEED                | 3        | 3    | 3    | 8,18     |
|    | 36706320  | UPPER STAY,FEED                   | 1        | 1    | 1    | 10       |
|    | 36706331  | LOWER FRONT FRAME,FEED            | 1        | 1    | 1    | 10       |
|    | 36706341  | LOWER REAR FRAME,FEED             | 1        | 1    | 1    | 10       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 36706350  | LOWER RIGHT GUIDE,FEED             | 1        | 1    | 1    | 10       |
|    | 36706360  | LOWER LEFT GUIDE,FEED              | 1        | 1    | 1    | 10       |
| ●  | 36706370  | MOUNT,FEED DRIVE                   | 1        | 1    | 1    | 10       |
|    | 36706390  | BELT,FEED DRIVE                    | 1        | 1    | 1    | 10       |
| ●  | 36706400  | LEFT GUIDE,VERTICAL CONVEYING      | 1        | 1    | 1    | 8        |
|    | 36706410  | BELT,FEED HANDLE                   | 1        | 1    | 1    | 10       |
|    | 36706420  | HANDLE,FEED                        | 1        | 1    | 1    | 10       |
| ●  | 36706511  | UPPER ROLLER,REGISTRATION          | 1        | 1    | 1    | 17       |
| ●  | 36706520  | LOWER ROLLER,REGISTRATION          | 1        | 1    | 1    | 13       |
| ●  | 36706530  | UPPER GEAR 16,REGISTRATION         | 2        | 2    | 2    | 10,17    |
| ●  | 36706580  | RIGHT FILM,RESISTANCE              | 1        | 1    | 1    | 13       |
|    | 36706733  | UPPER GUIDE,VERTICAL CONVEYING     | 1        | 1    | 1    | 9        |
|    | 36706740  | LOWER GUIDE,VERTICAL CONVEYING     | 1        | 1    | 1    | 9        |
|    | 36706750  | SHAFT,VERTICAL CONVEYING FULCRUM   | 2        | 2    | 2    | 9        |
|    | 36706760  | SHAFT,VERTICAL CONVEYING RELEASE   | 2        | 2    | 2    | 9        |
|    | 36706770  | SUPPORT PLATE,VERTICAL CONVEYING R | 2        | 2    | 2    | 9        |
|    | 36706780  | PIN,VERTICAL CONVEYING RELEASE     | 2        | 2    | 2    | 9        |
|    | 36706790  | MOUNT,VERTICAL CONVEYING RELEASE S | 2        | 2    | 2    | 9        |
|    | 36706800  | SPRING,VERTICAL CONVEYING DAMPER   | 2        | 2    | 2    | 9        |
|    | 36706811  | UPPER MOUNT,VERTICAL CONVEYING GUI | 1        | 1    | 1    | 9        |
|    | 36706820  | LOWER MOUNT,VERTICAL CONVEYING GUI | 1        | 1    | 1    | 9        |
|    | 36706831  | COVER,VERTICAL CONVEYING RELEASE S | 1        | 1    | 1    | 9        |
|    | 36706840  | PIN,VERTICAL CONVEYING HOOK        | 2        | 2    | 2    | 9        |
|    | 36706850  | UPPER REAR FRAME,VERTICAL CONVEYIN | 1        | 1    | 1    | 9        |
|    | 36706860  | LOWER REAR FRAME,VERTICAL CONVEYIN | 1        | 1    | 1    | 9        |
| ●  | 36706870  | RETAINER,TORQUE LIMITER            | 1        | 1    | 1    | 17       |
| ●  | 36706880  | FILM,CONFLUENCE GUIDE              | 2        | 2    | 2    | 8        |
| ●  | 36706900  | TORQUE LIMITER,PAPER FEED          | 2        | 2    | 2    | 8        |
|    | 36707010  | FRONT FRAME,BYPASS                 | 1        | 1    | 1    | 7        |
|    | 36707020  | REAR FRAME,BYPASS                  | 1        | 1    | 1    | 7        |
|    | 36707030  | UPPER GUIDE,BYPASS                 | 1        | 1    | 1    | 7        |
|    | 36707040  | LOWER GUIDE,BYPASS                 | 1        | 1    | 1    | 7        |
| ●  | 36707050  | ROLLER,SB LEADING FEED             | 1        | 1    | 1    | 7        |
|    | 36707060  | UPPER SHAFT,SEPARATION             | 1        | 1    | 1    | 7        |
|    | 36707070  | SHAFT,JOINT                        | 1        | 1    | 1    | 7        |
|    | 36707080  | BUSHING,BYPASS                     | 1        | 1    | 1    | 7        |
| ●  | 36707090  | MOUNT,PAPER EMPTY                  | 1        | 1    | 1    | 7        |
|    | 36707103  | ACTUATOR,EMPTY SWITCH              | 1        | 1    | 1    | 7        |
|    | 36707110  | SHAFT,BYPASS LIMITER               | 1        | 1    | 1    | 7        |
|    | 36707131  | SHAFT,BYPASS LIFT                  | 1        | 1    | 1    | 7        |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
|    | 36707141  | LEVER,MOVING GUIDE                 | 1        | 1    | 1    | 7        |
|    | 36707210  | REAR MOUNT,BYPASS TABLE            | 1        | 1    | 1    | 7        |
|    | 36707220  | CAM,MOVING GUIDE                   | 1        | 1    | 1    | 27       |
| ●  | 36707230  | CLUTCH,BYPASS                      | 1        | 1    | 1    | 26       |
| ●  | 36707242  | CLUTCH,BYPASS LIFT                 | 1        | 1    | 1    | 26       |
| ●  | 36707260  | PAD,BYPASS                         | 1        | 1    | 1    | 7        |
| ●  | 36707270  | FILM,BYPASS                        | 2        | 2    | 2    | 7        |
| ●  | 36707820  | RETAINING PIN,DECK COVER           | 4        | 4    | 4    | 4        |
| ●  | 36707830  | WASHER,DECK COVER                  | 4        | 4    | 4    | 4        |
|    | 36707850  | SPACER,DRAWER                      | 4        |      |      | 3        |
|    | 36707881  | RIGHT MOUNT,RAIL                   | 3        | 3    | 3    | 2,29     |
|    | 36708020  | FRONT FLANGE,DRUM                  | 1        | 1    | 1    | 16       |
| ●  | 36708040  | ELECTRODE A,DRUM HEATER            | 2        | 2    | 2    | 16       |
|    | 36708070  | SPRING,FLANGE                      | 2        | 2    | 2    | 16       |
|    | 36708090  | GROUND PLATE,STAY DRUM             | 8        | 15   | 15   | 14,16    |
|    | 36708150  | SPACER,ELECTRODE                   | 1        | 1    | 1    | 17       |
| ●  | 36708190  | ELECTRODE B,DRUM HEATER            | 2        | 2    | 2    | 16       |
|    | 36708211  | FRONT FRAME,IMAGE FORMATION        | 1        | 1    | 1    | 17       |
|    | 36708240  | RIGHT STAY,IMAGE FORMATION         | 1        | 1    | 1    | 17       |
|    | 36708250  | MOUNT,IMAGE FORMATION WIRE         | 1        | 1    | 1    | 17       |
| ●  | 36708260  | SLIDER,IMAGE FORMATION             | 3        | 3    | 3    | 2        |
|    | 36708280  | RIGHT MOUNT,IMAGE FORMATION SLIDER | 1        | 1    | 1    | 2        |
|    | 36708290  | FRONT PIN,IMAGE FORMATION POSITION | 4        | 4    | 4    | 2,13     |
|    | 36708300  | LEFT REAR PIN,IMAGE FORMATION POSI | 1        | 1    | 1    | 17       |
|    | 36708330  | RIGHT REAR PIN,IMAGE FORMATION POS | 1        | 1    | 1    | 17       |
|    | 36708380  | TERMINAL BASE A,DRUM HEATER        | 1        | 1    | 1    | 16       |
|    | 36708390  | TERMINAL BASE B,DRUM HEATER        | 1        | 1    | 1    | 16       |
|    | 36708400  | TERMINAL BASE C,DRUM HEATER        | 1        | 1    | 1    | 16       |
|    | 36708410  | TERMINAL BASE D,DRUM HEATER        | 1        | 1    | 1    | 16       |
|    | 36708460  | MOUNT,DRUM                         | 1        | 1    | 1    | 16       |
|    | 36708470  | SHAFT,DRUM                         | 2        | 2    | 2    | 16       |
|    | 36708480  | GROUND PLATE A,DRUM                | 1        | 1    | 1    | 16       |
|    | 36708491  | GROUND PLATE B,DRUM                | 1        | 1    | 1    | 16       |
| ●  | 36710041  | FRONT HOUSING,MC                   | 1        | 1    | 1    | 16       |
| ●  | 36710050  | REAR HOUSING,MC                    | 1        | 1    | 1    | 16       |
|    | 36710100  | TERMINAL,MAIN CHARGER              | 1        | 1    | 1    | 16       |
|    | 36710220  | TERMINAL,MAIN HIGH VOLTAGE         | 2        | 2    | 2    | 35       |
|    | 36710230  | INSULATING PLATE,CLEANING LAMP     | 1        | 1    | 1    | 16       |
|    | 36710271  | RETAINING PIN,MAIN CHARGER         | 1        | 1    | 1    | 16       |
| ●  | 36710290  | PLATE SPRING,MC HOLDER             | 2        | 2    | 2    | 17       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 36714130  | GEAR 27,DEVELOPING                 | 1        | 1    | 1    | 19       |
| ●  | 36714140  | REAR GEAR 25,DEVELOPING            | 1        | 1    | 1    | 19       |
|    | 36714180  | HANDLE,DEVELOPING                  | 1        | 1    | 1    | 18       |
|    | 36714190  | REAR GUIDE,DEVELOPING PRESSURE     | 1        | 1    | 1    | 17       |
|    | 36714200  | REAR HOLDER,DEVELOPING PRESSURE    | 1        | 1    | 1    | 17       |
|    | 36714210  | REAR BASE,DEVELOPING PRESSURE      | 1        | 1    | 1    | 17       |
|    | 36714220  | FULCRUM PIN,DEVELOPING PRESSURE    | 2        | 2    | 2    | 17       |
|    | 36714230  | LEFT SPIRAL,DEVELOPING             | 1        | 1    | 1    | 19       |
|    | 36714250  | RIGHT SPIRAL,DEVELOPING            | 1        | 1    | 1    | 19       |
|    | 36714270  | COVER,DEVELOPING                   | 1        | 1    | 1    | 18       |
| ●  | 36714280  | LOWER SHAFT,DEVELOPING             | 1        | 1    | 1    | 19       |
|    | 36714300  | FRONT GUIDE,DEVELOPING PRESSURE    | 1        | 1    | 1    | 17       |
|    | 36714310  | FRONT HOLDER,DEVELOPING PRESSURE   | 1        | 1    | 1    | 17       |
| ●  | 36714360  | FRONT FELT,DISPOSAL ROLLER         | 1        | 1    | 1    | 19       |
| ●  | 36714370  | REAR FELT,DISPOSAL ROLLER          | 1        | 1    | 1    | 19       |
| ●  | 36714390  | FRONT SPONGE,DEVELOPING            | 1        | 1    | 1    | 19       |
| ●  | 36714400  | REAR SPONGE,DEVELOPING             | 1        | 1    | 1    | 19       |
| ●  | 36714410  | SPONGE L,DEVELOPING COVER          | 1        | 1    | 1    | 18       |
| ●  | 36714420  | SPONGE S,DEVELOPING COVER          | 2        | 2    | 2    | 18       |
| ●  | 36714450  | FRONT SPONGE,SLEEVE BUSHING        | 1        | 1    | 1    | 19       |
| ●  | 36714460  | REAR SPONGE,SLEEVE BUSHING         | 1        | 1    | 1    | 19       |
| ●  | 36714480  | LOWER FELT,DEVELOPING ROLLER BUSHI | 2        | 2    | 2    | 19       |
|    | 36714520  | UPPER FRONT SPONGE,TRANSFER        | 1        | 1    | 1    | 17       |
| ●  | 36714530  | SHIELD,DEVELOPING DISPOSAL ROLLER  | 2        | 2    | 2    | 19       |
| ●  | 36714550  | LOWER SPONGE,DEVELOPING BUSHING    | 2        | 2    | 2    | 19       |
| ●  | 36714580  | FRONT SEAL,SENSOR CLEANING         | 1        | 1    | 1    | 19       |
| ●  | 36714590  | REAR SEAL,SENSOR CLEANING          | 1        | 1    | 1    | 19       |
|    | 36714660  | SPONGE,LOWER DEV.STAY              | 1        | 1    | 1    | 18       |
| ●  | 36714680  | GEAR,JOINT DEVELOPING              | 2        | 2    | 2    | 19,25    |
|    | 36715020  | SHAFT,TONER SUPPLY DRIVE           | 1        | 1    | 1    | 18       |
|    | 36715030  | CASE,TONER SUPPLY                  | 1        | 1    | 1    | 18       |
|    | 36715040  | SPIRAL,TONER SUPPLY                | 1        | 1    | 1    | 18       |
|    | 36715050  | SPIRAL,TONER CONVEYING             | 1        | 1    | 1    | 20       |
|    | 36715060  | SPIRAL,TONER DRAW                  | 1        | 1    | 1    | 20       |
|    | 36715110  | JOINT,HOPPER                       | 1        | 1    | 1    | 18       |
|    | 36715120  | LEVER,SHUTTER                      | 1        | 1    | 1    | 20       |
|    | 36715130  | HOLDER,SHUTTER                     | 1        | 1    | 1    | 20       |
|    | 36715140  | SPRING,HOPPER AGITATION            | 2        | 2    | 2    | 20       |
| ●  | 36715150  | UPPER SPONGE,DEVELOPING COVER      | 1        | 1    | 1    | 18       |
|    | 36715180  | LEFT RETAINER,HOPPER               | 1        | 1    | 1    | 17       |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                    | Quantity |      |      | Fig. No. |
|----|-----------|--------------------------------|----------|------|------|----------|
|    |           |                                | 120V     | 230V | 240V |          |
| ●  | 36715190  | SPONGE,TONER SUPPLY CASE       | 1        | 1    | 1    | 18       |
|    | 36715200  | SHAFT,HOPPER AGITATION         | 1        | 1    | 1    | 20       |
|    | 36715210  | MOTOR,TONER AGITATION          | 1        | 1    | 1    | 20       |
|    | 36715230  | MOUNT,CLEANING SPRING          | 1        | 1    | 1    | 20       |
|    | 36715240  | HOLDER,CLEANING SPRING         | 1        | 1    | 1    | 20       |
| ●  | 36715300  | SUPPORT PLATE,HOPPER           | 1        | 1    | 1    | 20       |
|    | 36715340  | COVER,TONER CONVEYING CASE     | 1        | 1    | 1    | 18       |
|    | 36715380  | GEAR 41,HOPPER AGITATION       | 1        | 1    | 1    | 20       |
|    | 36715410  | GEAR 17,IDLE                   | 1        | 1    | 1    | 20       |
|    | 36715420  | SEAL,SHUTTER LEVER             | 1        | 1    | 1    | 20       |
| ●  | 36715430  | SEAL,SUPPLY JOINT              | 1        | 1    | 1    | 20       |
|    | 36715550  | SEAL,HOPPER                    | 1        | 1    | 1    | 20       |
|    | 36715560  | STOPPER,HOPPER                 | 2        | 2    | 2    | 20       |
|    | 36715570  | SPRING,HOPPER                  | 2        | 2    | 2    | 20       |
|    | 36715600  | SPONGE,DUCT HOPPER             | 1        | 1    | 1    | 20       |
| ●  | 36715630  | GEAR 13,HOPPER DRAW            | 1        | 1    | 1    | 20       |
|    | 36715640  | GEAR 22,HOPPER                 | 1        | 1    | 1    | 20       |
|    | 36715650  | GEAR 22/13,IDLE                | 1        | 1    | 1    | 20       |
|    | 36715660  | GEAR 23/44,TONER MOTOR         | 1        | 1    | 1    | 20       |
|    | 36715710  | SPONGE,TONER SUPPLY JOINT      | 1        | 1    | 1    | 20       |
| ●  | 36715730  | FILM,HOPPER LID                | 1        | 1    | 1    | 20       |
|    | 36715740  | SPONGE B,TONER SUPPLY CASE     | 1        | 1    | 1    | 18       |
|    | 36716010  | RIGHT MOUNT,SLIDER             | 1        | 1    | 1    | 2        |
|    | 36716020  | LEFT MOUNT,SLIDER              | 1        | 1    | 1    | 2        |
|    | 36716032  | HANDLE,CONVEYING               | 1        | 1    | 1    | 13       |
| ●  | 36716040  | PIN,RELEASE RETAINING          | 1        | 1    | 1    | 13       |
|    | 36716091  | SHAFT,TRANSFER RELEASE         | 1        | 1    | 1    | 13       |
|    | 36716100  | SUPPORT PLATE,TRANSFER RELEASE | 2        | 2    | 2    | 13       |
|    | 36716110  | SHAFT,RELEASE PULLEY           | 2        | 2    | 2    | 13       |
|    | 36716123  | BASE,CONVEYING                 | 1        | 1    | 1    | 13       |
| ●  | 36716131  | BASE,TRANSFER                  | 1        | 1    | 1    | 13       |
|    | 36716150  | CAM,BELT PRESSURE              | 2        | 2    | 2    | 13       |
|    | 36716160  | FRONT SPRING,PRESSURE          | 1        | 1    | 1    | 13       |
|    | 36716170  | REAR SPRING,PRESSURE           | 1        | 1    | 1    | 13       |
|    | 36716180  | LEVER,BELT PRESSURE            | 1        | 1    | 1    | 13       |
| ●  | 36716240  | BUSHING,IDLE ROLLER            | 2        | 2    | 2    | 11,12    |
|    | 36716263  | STAY,TRANSFER                  | 2        | 2    | 2    | 11,12    |
|    | 36716271  | RETAINER,TRANSFER ROLLER       | 2        | 2    | 2    | 11,12    |
|    | 36716290  | ELECTRODE,TRANSFER             | 2        | 2    | 2    | 11,12    |
|    | 36716300  | ELECTRODE B,TRANSFER           | 2        | 2    | 2    | 11,12    |

| SP | Part. No. | Description                     | Quantity |      |      | Fig. No. |
|----|-----------|---------------------------------|----------|------|------|----------|
|    |           |                                 | 120V     | 230V | 240V |          |
| ●  | 36716311  | FRONT FRAME,TURN                | 2        | 2    | 2    | 11,12    |
|    | 36716321  | REAR FRAME,TURN                 | 2        | 2    | 2    | 11,12    |
|    | 36716330  | SPRING,TRANSFER PRESSING        | 4        | 4    | 4    | 13       |
|    | 36716360  | GEAR 15,CLEANING DRIVE          | 2        | 2    | 2    | 11,12    |
|    | 36716383  | REAR GUIDE,TRANSFER             | 1        | 1    | 1    | 11       |
| ●  | 36716390  | SPIRAL,BELT CLEANING            | 2        | 2    | 2    | 11,12    |
|    | 36716411  | ELECTRODE,BRUSH                 | 2        | 2    | 2    | 11,12    |
|    | 36716470  | LOWER FRONT GUIDE,TRANSFER      | 1        | 1    | 1    | 13       |
|    | 36716481  | HOUSING,BELT CLEANING           | 2        | 2    | 2    | 11,12    |
|    | 36716490  | NOZZLE,DISPOSAL                 | 2        | 2    | 2    | 11,12    |
| ●  | 36716510  | SHUTTER,BELT CLEANING           | 2        | 2    | 2    | 11,12    |
|    | 36716530  | SHIELD A,SHUTTER                | 2        | 2    | 2    | 11,12    |
|    | 36716540  | PIN,TRANSFER FULCRUM            | 1        | 1    | 1    | 13       |
|    | 36716550  | UPPER FRONT GUIDE,TRANSFER      | 1        | 1    | 1    | 17       |
|    | 36716570  | SPRING,LEVER PRESSURE           | 1        | 1    | 1    | 13       |
| ●  | 36716590  | STOPPER,TRANSFER RELEASE        | 1        | 1    | 1    | 13       |
|    | 36716600  | SPACER,CONVEYING HANDLE         | 1        | 1    | 1    | 13       |
|    | 36716610  | SCRAPER,BELT CLEANING           | 2        | 2    | 2    | 11,12    |
|    | 36716620  | HOOK,CONVEYING                  | 1        | 1    | 1    | 2        |
|    | 36716670  | SPRING,TRANSFER ELECTRODE       | 3        | 3    | 3    | 11,12,16 |
| ●  | 36716681  | PIN,CONVEYING POSITIONING       | 2        | 2    | 2    | 2        |
|    | 36716700  | PIN 45,TRANSFER                 | 1        | 1    | 1    | 13       |
|    | 36716710  | PIN 25/32,TRANSFER              | 1        | 1    | 1    | 13       |
|    | 36716750  | SHIELD,DISPOSAL DUCT            | 4        | 4    | 4    | 11,12    |
|    | 36716800  | SPACER,BELT CLEANING            | 4        | 4    | 4    | 11,12    |
| ●  | 36716810  | SEAL A,NOZZLE                   | 2        | 2    | 2    | 11,12    |
|    | 36716820  | SEAL B,NOZZLE                   | 2        | 2    | 2    | 11,12    |
|    | 36716830  | SLIDER,IMAGE FORMATION          | 1        | 1    | 1    | 2        |
|    | 36716840  | SUPPORT PLATE,TRANSFER          | 2        | 2    | 2    | 11,12    |
|    | 36716850  | GEAR 17,CLEANING IDLE           | 2        | 2    | 2    | 11,12    |
| ●  | 36716900  | REAR SPONGE,TRANSFER            | 2        | 2    | 2    | 11,12    |
|    | 36716920  | FILM,TRANSFER SPRING            | 2        | 2    | 2    | 11,12    |
|    | 36716930  | FILM,TRANSFER                   | 2        | 2    | 2    | 11,12    |
|    | 36716940  | GROUND PLATE,BELT CLEANING      | 2        | 2    | 2    | 11,12    |
|    | 36716960  | GROUND PLATE,TRANSFER           | 1        | 1    | 1    | 13       |
| ●  | 36717120  | GUIDE FILM,DUPLEX CONVEYING     | 1        | 1    | 1    | 20       |
|    | 36717130  | GUIDE FILM,DUPLEX FAN           | 1        | 1    | 1    | 2        |
|    | 36717140  | GUIDE FILM,DUPLEX FAN AUXILIARY | 1        | 1    | 1    | 2        |
|    | 36717190  | FILM,DUPLEX                     | 1        | 1    | 1    | 2        |
|    | 36718041  | GUIDE,CLEANING BRUSH            | 1        | 1    | 1    | 21       |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                         | Quantity |      |      | Fig. No. |
|----|-----------|-------------------------------------|----------|------|------|----------|
|    |           |                                     | 120V     | 230V | 240V |          |
| ●  | 36718050  | MOUNT, BLADE                        | 1        | 1    | 1    | 21       |
| ●  | 36718110  | TERMINAL, CLEANING BRUSH            | 1        | 1    | 1    | 21       |
| ●  | 36718180  | SEAL, BRUSH MOUNT                   | 3        | 3    | 3    | 21       |
| ●  | 36718230  | SPONGE, BRUSH GUIDE                 | 2        | 2    | 2    | 21       |
|    | 36718260  | SLIDE PLATE, BLADE RELEASE          | 1        | 1    | 1    | 21       |
|    | 36718270  | INSULATING PLATE, CLEANING BRUSH    | 1        | 1    | 1    | 21       |
|    | 36718281  | SPACER, SCRAPING                    | 1        | 1    | 1    | 21       |
| ●  | 36718360  | SPONGE B, CLEANING                  | 6        | 6    | 6    | 11,12,21 |
| ●  | 36718370  | INNER SEAL, CLEANING SHUTTER        | 1        | 1    | 1    | 21       |
| ●  | 36718390  | UPPER SPONGE, SEAL                  | 2        | 2    | 2    | 21       |
| ●  | 36718400  | LOWER SPONGE, BLADE                 | 6        | 6    | 6    | 11,12,21 |
| ●  | 36718411  | SHEET, BLADE THRUST                 | 1        | 1    | 1    | 21       |
|    | 36718500  | MOUNT BASE, DISPOSAL TANK           | 1        | 1    | 1    | 22       |
|    | 36718510  | TANK, DISPOSAL                      | 2        | 2    | 2    | 22       |
|    | 36718530  | MOUNT, DISPOSAL SUPPORT             | 1        | 1    | 1    | 22       |
|    | 36718560  | SPRING, DISPOSAL                    | 1        | 1    | 1    | 22       |
|    | 36718570  | HOUSING, DISPOSAL                   | 1        | 1    | 1    | 22       |
|    | 36718610  | BASE, DISPOSAL PIPE                 | 1        | 1    | 1    | 22       |
|    | 36718620  | SPONGE, DISPOSAL TANK PRESSURE      | 1        | 1    | 1    | 1        |
|    | 36718910  | FRONT LEVER, CLEANING RETAINING     | 1        | 1    | 1    | 17       |
|    | 36718920  | REAR LEVER, CLEANING RETAINING      | 1        | 1    | 1    | 17       |
|    | 36718940  | SHAFT, CLEANING RETAINING           | 1        | 1    | 1    | 17       |
|    | 36718950  | SLIDER, CLEANING RETAINING          | 2        | 2    | 2    | 17       |
| ●  | 36720061  | GEAR, HEAT ROLLER                   | 1        | 1    | 1    | 25       |
|    | 36720120  | LOWER FRONT FRAME, FIXING           | 1        | 1    | 1    | 25       |
|    | 36720170  | LOWER RIGHT STAY, FIXING            | 1        | 1    | 1    | 25       |
|    | 36720180  | LOWER LEFT STAY, FIXING             | 2        | 2    | 2    | 23,24    |
|    | 36720220  | LOWER HOUSING, FIXING               | 2        | 2    | 2    | 23,24    |
|    | 36720280  | PLATE SPRING, FIXING EJECT PULLEY   | 2        | 2    | 2    | 23       |
|    | 36720290  | HANDLE, FIXING EJECT RELEASE        | 2        | 2    | 2    | 23,24    |
|    | 36720300  | SHAFT, FIXING EJECT RELEASE         | 2        | 2    | 2    | 23,24    |
|    | 36720341  | FRONT SUPPORT PLATE, HEATER         | 1        | 1    | 1    | 25       |
|    | 36720351  | REAR SUPPORT PLATE, HEATER          | 1        | 1    | 1    | 25       |
|    | 36720370  | FRONT GUIDE, FIXING EJECT TURN AUXI | 1        | 1    | 1    | 25       |
|    | 36720380  | REAR GUIDE, FIXING EJECT TURN AUXIL | 1        | 1    | 1    | 25       |
| ●  | 36720390  | GEAR, FIXING EJECT JOINT            | 3        | 3    | 3    | 23,24,27 |
|    | 36720410  | TENSION PLATE, FIXING DRIVE         | 1        | 1    | 1    | 25       |
|    | 36720420  | REINFORCEMENT, FIXING EJECT JOINT   | 1        | 1    | 1    | 27       |
|    | 36720430  | FRONT HOLDER, FIXING EJECT UNIT     | 2        | 2    | 2    | 23,24    |
|    | 36720440  | REAR HOLDER, FIXING EJECT UNIT      | 2        | 2    | 2    | 23,24    |

| SP | Part. No. | Description                         | Quantity |      |      | Fig. No. |
|----|-----------|-------------------------------------|----------|------|------|----------|
|    |           |                                     | 120V     | 230V | 240V |          |
|    | 36720470  | PLATE SPRING, RELEASE HOLDER        | 1        | 1    | 1    | 33       |
| ●  | 36720493  | CLAW, PRESS ROLLER                  | 8        | 8    | 8    | 23,24    |
|    | 36720581  | SHAFT, FIXING EJECT PULLEY          | 2        | 2    | 2    | 23       |
| ●  | 36720590  | THERMAL PROTECTOR 180, FIXING       | 1        | 1    | 1    | 25       |
|    | 36720601  | HOOK, FIXING EJECT RELEASE          | 4        | 4    | 4    | 23,24    |
|    | 36720610  | LOWER FRONT SPRING, FIXING          | 1        | 1    | 1    | 25       |
|    | 36720640  | FRONT POSITIONING PLATE, FIXING     | 2        | 2    | 2    | 11,12    |
|    | 36721070  | MOUNT, EJECT COVER SW               | 1        | 1    | 1    | 35       |
|    | 36721080  | COVER, EJECT SW                     | 1        | 1    | 1    | 35       |
|    | 36721100  | SHAFT, EJECT UNIT RELEASE           | 1        | 1    | 1    | 33       |
|    | 36721110  | FULCRUM PLATE, EJECT UNIT           | 2        | 2    | 2    | 33       |
|    | 36721130  | FRONT FULCRUM PLATE, EJECT UNIT SUP | 1        | 1    | 1    | 2        |
|    | 36721140  | REAR FULCRUM PLATE, EJECT UNIT SUPP | 1        | 1    | 1    | 2        |
|    | 36721221  | UPPER GUIDE, FEED SHIFT             | 1        | 1    | 1    | 32       |
|    | 36721300  | TENSION PLATE, FEED SHIFT DRIVE     | 1        | 1    | 1    | 32       |
|    | 36721340  | LEVER B, CONVEYING SHIFT            | 1        | 1    | 1    | 32       |
| ●  | 36721350  | GEAR, EJECT JOINT                   | 1        | 1    | 1    | 32       |
|    | 36721360  | COLLAR 31, EJECT JOINT              | 1        | 1    | 1    | 32       |
|    | 36721370  | FRONT PIN, FEED SHIFT UNIT SUPPORT  | 1        | 1    | 1    | 2        |
|    | 36721380  | UPPER REAR PIN, FEED SHIFT UNIT SUP | 1        | 1    | 1    | 2        |
|    | 36721400  | COVER, FEED SHIFT WIRE              | 1        | 1    | 1    | 32       |
|    | 36721411  | MOUNT, PAPER EJECT COOLING FAN      | 1        | 1    | 1    | 32       |
|    | 36721420  | COVER, PAPER EJECT FAN CONNECTOR    | 1        | 1    | 1    | 32       |
| ●  | 36722021  | GEAR 40, IDLE                       | 2        | 2    | 2    | 28       |
| ●  | 36722050  | BELT, DRUM DRIVE                    | 1        | 1    | 1    | 26       |
|    | 36722130  | CAM, TRANSFER BELT                  | 1        | 1    | 1    | 27       |
|    | 36722220  | MOUNT B, IMAGE FORMATION DRIVE      | 1        | 1    | 1    | 26       |
|    | 36722281  | LOWER MOUNT, PAPER FEED DRIVE       | 1        | 1    | 1    | 28       |
|    | 36722290  | MOUNT A, CONVEYING MOTOR            | 1        | 1    | 1    | 26       |
|    | 36722300  | MOUNT B, CONVEYING MOTOR            | 1        | 1    | 1    | 26       |
|    | 36722310  | MOUNT, DISPOSAL SPIRAL DRIVE        | 1        | 1    | 1    | 22       |
| ●  | 36722320  | GEAR 60/54, DRUM                    | 1        | 1    | 1    | 27       |
|    | 36722350  | SHAFT, REGISTRATION DRIVE           | 1        | 1    | 1    | 26       |
|    | 36722360  | SHAFT A, FEED DRIVE                 | 1        | 1    | 1    | 26       |
|    | 36722390  | SHAFT, BYPASS CLUTCH                | 1        | 1    | 1    | 26       |
|    | 36722400  | SHAFT SP, BYPASS CLUTCH             | 1        | 1    | 1    | 26       |
|    | 36722410  | SHAFT, BYPASS CAM                   | 1        | 1    | 1    | 27       |
|    | 36722420  | SHAFT, FIXING DRIVE                 | 1        | 1    | 1    | 26       |
|    | 36722441  | SHAFT, TRANSFER BELT CLUTCH         | 1        | 1    | 1    | 27       |
|    | 36722470  | SHAFT, DISPOSAL SPIRAL DRIVE        | 1        | 1    | 1    | 22       |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 36722480  | SHAFT,CONVEYING DRIVE              | 1        | 1    | 1    | 26       |
| ●  | 36722500  | BUSHING,DEVELOPING DRIVE           | 1        | 1    | 1    | 26       |
|    | 36722510  | MOUNT C,IMAGE FORMATION DRIVE      | 1        | 1    | 1    | 26       |
|    | 36722520  | RETAINER,REGISTRATION CLUTCH       | 1        | 1    | 1    | 26       |
|    | 36722530  | RETAINER,BYPASS CAM                | 1        | 1    | 1    | 27       |
| ●  | 36722540  | GEAR 26,IDLE                       | 1        | 1    | 1    | 28       |
|    | 36722560  | PIN A,PAPER FEED DRIVE             | 1        | 1    | 1    | 28       |
|    | 36722580  | PIN C,PAPER FEED DRIVE             | 1        | 1    | 1    | 28       |
|    | 36722590  | PIN A,TENSION                      | 2        | 2    | 2    | 28       |
|    | 36722611  | MOUNT,CUTTER PI                    | 1        | 1    | 1    | 27       |
|    | 36722620  | MOUNT A,TRANSFER BELT CLUTCH       | 1        | 1    | 1    | 27       |
| ●  | 36722680  | GEAR 36,FIXING JOINT               | 1        | 1    | 1    | 26       |
|    | 36722690  | COLLAR,DRUM DRIVE BELT             | 1        | 1    | 1    | 26       |
|    | 36722700  | HOLDER,DRUM DRIVE                  | 1        | 1    | 1    | 27       |
|    | 36722710  | RETAINER,DRUM DRIVE                | 1        | 1    | 1    | 27       |
|    | 36722720  | LIGHT SHIELD,PI                    | 1        | 1    | 1    | 27       |
|    | 36722731  | TENSION PLATE C,PAPER FEED         | 2        | 2    | 2    | 28       |
| ●  | 36722750  | PULLEY 26/26,DRUM                  | 1        | 1    | 1    | 26       |
|    | 36722760  | COLLAR,DEVELOPING JOINT            | 1        | 1    | 1    | 26       |
| ●  | 36722770  | GEAR 30,DEVELOPING DRIVE           | 1        | 1    | 1    | 26       |
| ●  | 36722780  | GEAR 30/15,IDLE                    | 1        | 1    | 1    | 26       |
| ●  | 36722790  | GEAR 45,DRUM IDLE                  | 1        | 1    | 1    | 26       |
| ●  | 36722800  | GEAR 53/44/33                      | 1        | 1    | 1    | 26       |
|    | 36722810  | JUNCTION PLATE,DRUM DRIVE          | 1        | 1    | 1    | 26       |
|    | 36722821  | TENSION PLATE,IMAGE FORMATION DRIV | 1        | 1    | 1    | 26       |
| ●  | 36722830  | GEAR 27,DEVELOPING IDLE            | 1        | 1    | 1    | 26       |
| ●  | 36722850  | GEAR 42/32                         | 3        | 3    | 3    | 28       |
| ●  | 36722860  | GEAR 18                            | 3        | 3    | 3    | 26       |
| ●  | 36722870  | PULLEY 24/72,IDLE                  | 1        | 1    | 1    | 26       |
| ●  | 36722880  | GEAR 45,MOTOR IDLE                 | 1        | 1    | 1    | 26       |
| ●  | 36722890  | GEAR 56/25,MOTOR IDLE              | 1        | 1    | 1    | 26       |
| ●  | 36722990  | COUPLER,FIXING JOINT               | 1        | 1    | 1    | 26       |
|    | 36723510  | MOUNT,DISPOSAL PIPE                | 1        | 1    | 1    | 22       |
|    | 36723520  | PIN,CONVEYING IDLE                 | 1        | 1    | 1    | 27       |
|    | 36723540  | SHAFT,BELT DRIVE                   | 1        | 1    | 1    | 28       |
|    | 36723560  | JUNCTION PLATE,JOINT               | 1        | 1    | 1    | 26       |
|    | 36723590  | FLANGE 30,BELT                     | 1        | 1    | 1    | 26       |
| ●  | 36723600  | BUSHING 8,MOTOR                    | 1        | 1    | 1    | 26       |
|    | 36726010  | MOUNT,INLET                        |          |      | 1    | 34       |
|    | 36726020  | SUPPORT PLATE,POWER SOURCE MOUNT   | 2        | 2    | 2    | 34       |

| SP | Part. No. | Description                     | Quantity |      |      | Fig. No.    |
|----|-----------|---------------------------------|----------|------|------|-------------|
|    |           |                                 | 120V     | 230V | 240V |             |
|    | 36726051  | MOUNT,WIRE MAIN                 | 1        | 1    | 1    | 34          |
|    | 36726110  | MOUNT,KEY COUNTER               | 1        | 1    | 1    | 2           |
|    | 36726120  | MOUNT,POWER CORD (120)          | 1        |      |      | 34          |
|    | 36726140  | LID,VENDOR                      | 1        | 1    | 1    | 34          |
|    | 36727090  | WIRE,BYPASS PAPER FEED          | 1        | 1    | 1    | 7           |
|    | 36727160  | WIRE,CLEANING                   | 1        | 1    | 1    | 21          |
|    | 36727191  | JUNCTION WIRING,DRUM FLANGE     | 1        | 1    | 1    | 16          |
|    | 36727300  | JUNCTION WIRING,PAPER FEED UNIT | 2        | 2    | 2    | 34          |
|    | 36727361  | WIRE,MAIN HIGH VOLTAGE          | 1        | 1    | 1    | 35          |
|    | 36727371  | WIRE,GRID                       | 1        | 1    | 1    | 35          |
|    | 36727380  | WIRE,BYPASS UNIT                | 1        | 1    | 1    | 7           |
|    | 36727390  | WIRE,FEED                       | 1        | 1    | 1    | 10          |
| ●  | 36727500  | FAN,FIXING                      | 1        | 1    | 1    | 32          |
|    | 36727640  | JUNCTION WIRING,DUPLEX FAN      | 1        | 1    | 1    | 2           |
|    | 36727650  | GROUND WIRE,TRANSFER BELT       | 2        | 2    | 2    | 11,12       |
| ●  | 36768071  | CHARGER CLEANING SLIDER ASS'Y   | 2        | 2    | 2    | 16          |
| ●  | 36768081  | GRID CLEANING PAD ASS'Y         | 1        | 1    | 1    | 16          |
|    | 36768190  | SHAFT DEVELOPING ASS'Y          | 1        | 1    | 1    | 18          |
|    | 36768220  | SHAFT BELT PRESSURE ASS'Y       | 1        | 1    | 1    | 13          |
| ●  | 36793270  | PARTS,MOTOR TONER SUPPLY(SP)    | 1        | 1    | 1    | 20          |
| ●  | 36793281  | PARTS,BELT TRANSFER(S P)        | 2        | 2    | 2    | 11,12       |
| ●  | 36793312  | PARTS,BLADE CLEANING(SP)        | 1        | 1    | 1    | 21          |
| ●  | 36793330  | PARTS,MOUNT CLEANING(SP)        | 1        | 1    | 1    | 21          |
| ●  | 36793341  | PARTS,UPPER COVER CLEANING(SP)  | 1        | 1    | 1    | 21          |
| ●  | 36793670  | PARTS,SEAL CLEANING(SP)         | 2        | 2    | 2    | 11,12       |
| ●  | 36808230  | PULLEY,ARM LARGE                | 4        | 4    | 4    | 30          |
|    | 36816380  | TORQUE LIMITER,ROLLER FEED IN   | 1        | 1    | 1    | 5           |
| ●  | 36827140  | SWITCH A,INTERLOCK              | 2        | 2    | 2    | 42,44       |
|    | 36906390  | MOUNT,PAPER SIZE DETECTION      | 2        | 2    | 2    | 34          |
| ●  | 36908040  | LAMP,CLEANING LAMP              | 1        | 1    | 1    | 16          |
|    | 36918040  | WEIGHT,MAIN BLADE               | 1        | 1    | 1    | 20          |
| ●  | 36921170  | BELT 300,DUPLEX CONVEYING       | 1        | 1    | 1    | 32          |
|    | 41525016  | SOCKET,KEY COUNTER              | 2        | 2    | 2    | 51          |
|    | 41529105  | PLUG EL 4P                      | 1        | 1    | 1    | 51          |
|    | 41529210  | SOCKET ASS'Y,KEY COUNTER        | 1        | 1    | 1    | 51          |
| ●  | 45592554  | BEARING 688ADD                  | 4        | 4    | 4    | 11,12       |
| ●  | 45727303  | GEAR 26,CLUTCH                  | 5        | 5    | 5    | 26,27,30,31 |
| ●  | 45727501  | GEAR,TONER FEED ROLLER          | 2        | 2    | 2    | 8           |
| ●  | 45727604  | GEAR 34,AGITATION ROLLER        | 1        | 1    | 1    | 19          |
| ●  | 45728104  | GEAR 20,DEV.UNIT                | 2        | 2    | 2    | 23,24       |

• Parts with "●" indicates the Service parts.

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| SP | Part. No. | Description                        | Quantity |      |      | Fig. No.    |
|----|-----------|------------------------------------|----------|------|------|-------------|
|    |           |                                    | 120V     | 230V | 240V |             |
| ●  | 45728105  | GEAR 24,DEV.UNIT                   | 1        | 1    | 1    | 6           |
| ●  | 45728115  | IDLE GEAR 22                       | 4        | 4    | 4    | 11,12,22,26 |
| ●  | 45728116  | GEAR 28,JOINT                      | 2        | 2    | 2    | 6,31        |
| ●  | 45728900  | GEAR 38T                           | 2        | 2    | 2    | 25,28       |
| ●  | 45729103  | GEAR 17,PF BELT ROLLER             | 1        | 1    | 1    | 31          |
| ●  | 45729403  | GEAR 19,S,B                        | 1        | 1    | 1    | 32          |
| ●  | 45729404  | GEAR B,PF PULLEY                   | 1        | 1    | 1    | 26          |
| ●  | 45729418  | DRIVE GEAR,PRE-TRANSFER            | 1        | 1    | 1    | 31          |
| ●  | 45729430  | GEAR 36,CLEANING UNIT              | 1        | 1    | 1    | 28          |
| ●  | 45729502  | IDLE GEAR 40                       | 2        | 2    | 2    | 26,33       |
| ●  | 45771201  | GEAR36,PC CLUTCH                   | 2        | 2    | 2    | 11,12       |
|    | 48128606  | PIN,WIRE TENSION                   | 2        | 2    | 2    | 17          |
|    | 48129000  | PIN,ORIGINAL HOLDER                | 1        | 1    | 1    | 31          |
|    | 48129208  | PIN,TENSION                        | 1        | 1    | 1    | 32          |
|    | 48527200  | SPRING,CHARGER                     | 1        | 1    | 1    | 16          |
|    | 48527520  | SPRING,CASSETTE                    | 2        | 2    | 2    | 11,12       |
|    | 48528213  | SPRING,FIXING UNIT SOL             | 2        | 2    | 2    | 11,12       |
|    | 48529203  | SPRING,TONER TANK                  | 1        | 1    | 1    | 28          |
|    | 48571305  | TENSION SPRING,DEVELOPER UNIT DRIV | 1        | 1    | 1    | 2           |
|    | 48927324  | PULLEY,CLEANING UNIT               | 2        | 2    | 2    | 13          |
| ●  | 48928800  | PULLEY,TIMING BELT                 | 2        | 2    | 2    | 46,47       |
| ●  | 49028101  | BUSH 8                             | 5        | 5    | 5    | 13,23,24    |
| ●  | 49028112  | BUSHING 8,LOWER REG.ROLLER         | 2        | 2    | 2    | 11,12       |
|    | 49028113  | BUSHING 6-19,DEV.UNIT              | 1        | 1    | 1    | 18          |
| ●  | 49028116  | BUSHING 6,CLEANING UNIT            | 7        | 7    | 7    | 11,12,18,21 |
|    | 49029408  | BUSHING,DRUM DRIVE                 | 1        | 1    | 1    | 27          |
| ●  | 5AA08420  | BUSH-8P                            | 2        | 2    | 2    | 4           |
|    | 5A707130  | CA-CASSETTE                        | 1        | 1    | 1    | 4           |
| ●  | 5A707160  | C-ARBOR-64                         | 1        | 1    | 1    | 4           |
|    | 5A707210  | C-BKT-LIFTER DRIVING               | 1        | 1    | 1    | 4           |
|    | 5A707220  | C-CAM STOPPER                      | 1        | 1    | 1    | 4           |
|    | 5A707390  | C-PAPER REAR GIDE                  |          | 2    | 2    | 4           |
|    | 5A707530  | C-SFT-DRIVING FULCRUM              | 2        | 2    | 2    | 4           |
|    | 5A707540  | C-SFT-LIFT MAIN                    | 2        | 2    | 2    | 4           |
|    | 5A707550  | C-SFT-LIFT SUB                     | 2        | 2    | 2    | 4           |
|    | 5A707560  | C-SFT-CAM                          | 2        | 2    | 2    | 4           |
| ●  | 5A707570  | C-SFT-PULLEY                       | 1        | 1    | 1    | 4           |
| ●  | 5A707580  | C-PICK PULLEY                      | 1        | 1    | 1    | 4           |
| ●  | 5A707680  | C-SP-PICK PULLEY60                 | 1        | 1    | 1    | 4           |
|    | 5A708010  | MG SLIDER                          | 2        | 2    | 2    | 4           |

| SP | Part. No. | Description                   | Quantity |      |      | Fig. No. |
|----|-----------|-------------------------------|----------|------|------|----------|
|    |           |                               | 120V     | 230V | 240V |          |
|    | 5A708030  | BKT-MG SLIDER                 | 1        | 1    | 1    | 4        |
|    | 5A708040  | BKT-SLIDE GUIDE               | 1        | 1    | 1    | 4        |
| ●  | 51608690  | GER-1.0-24                    | 8        | 8    | 8    | 4        |
| ●  | 51608740  | BINDING TAP-TITE SCREW CVM3X8 | 5        | 7    | 7    | 4        |
|    | 53310020  | SLIDER MG                     | 1        | 1    | 1    | 4        |
|    | 53310030  | RUBBER,SIDE STOPPER           | 1        | 1    | 1    | 4        |
|    | 53310100  | GROUND PLATE,CASSETTE         | 2        | 2    | 2    | 4        |
|    | 54106020  | LIFT PULLEY                   | 2        | 2    | 2    | 4        |
|    | 54106740  | PARALLEL KEY 3X3X10           | 2        | 2    | 2    | 4        |
| ●  | 54106930  | RIGHT LIFT BELT ASS'Y         | 1        | 1    | 1    | 4        |
| ●  | 54106940  | LEFT LIFT BELT ASS'Y          | 1        | 1    | 1    | 4        |
|    | 54106950  | AIR DAMPER                    | 2        | 2    | 2    | 4        |
|    | 54107130  | DAMPER SUPPORT                | 2        | 2    | 2    | 4        |
|    | 54107330  | DAMPER MAT                    | 2        | 2    | 2    | 4        |
|    | 60606101  | BUSHING FEED BACK ROLLER      | 1        | 1    | 1    | 45       |
|    | 60804120  | MAGNET CATCH                  | 1        | 1    | 1    | 1        |
| ●  | 60820010  | EJECT PULLEY                  | 2        | 2    | 2    | 5        |
| ●  | 60906161  | PULLEY,PICK-UP                | 2        | 2    | 2    | 8        |
|    | 60907170  | CUSHION,CASSETTE R            | 4        | 4    | 4    | 3        |
|    | 60907880  | BUSHING,BYPASS SHAFT          | 3        | 3    | 3    | 8,13     |
| ●  | 61522040  | DRIVE GEAR,FIXING SECTION     | 1        | 1    | 1    | 26       |
|    | 61705110  | LABEL,PAPER UPPER LIMIT       | 2        | 2    | 2    | 3        |
|    | 61706470  | SPRING,BYPASS SWITCH BACK     | 2        | 2    | 2    | 7        |
| ●  | 61706770  | UPPER PULLEY,BYPASS           | 1        | 1    | 1    | 7        |
| ●  | 61706780  | LOWER PULLEY,BYPASS           | 1        | 1    | 1    | 7        |
|    | 61710610  | TERMINAL,GRID CATCHER         | 1        | 1    | 1    | 35       |
| ●  | 61714140  | GEAR,DEVELOPING SLEEVE        | 1        | 1    | 1    | 22       |
|    | 61714240  | HOLDER,LOWER DEV.ROLLER       | 1        | 1    | 1    | 18       |
|    | 61714250  | HOLDER PLATE,LOWER DEV.ROLLER | 1        | 1    | 1    | 18       |
| ●  | 61714290  | SPRING,LOWER DEV.ROLLER       | 1        | 1    | 1    | 19       |
|    | 61714320  | FILM,DEV.BLADE REINFORCEMENT  | 1        | 1    | 1    | 18       |
|    | 61714370  | FRONT FELT,LOWER DEV.ROLLER   | 2        | 2    | 2    | 33       |
|    | 61714440  | SPONGE,LOWER DEVELOPING       | 2        | 2    | 2    | 19       |
|    | 61716260  | TERMINAL A,TC CATCHER         | 1        | 1    | 1    | 13       |
| ●  | 61718420  | SEAL A,CLEANING STAY          | 2        | 2    | 2    | 21       |
| ●  | 61718430  | SEAL B,CLEANING STAY          | 1        | 1    | 1    | 21       |
|    | 61720290  | TERMINAL,MAIN HEATER          | 1        | 1    | 1    | 25       |
|    | 61720300  | TERMINAL,SUB HEATER           | 1        | 1    | 1    | 25       |
| ●  | 61720460  | BUSH,FIXING CLEANING          | 6        | 6    | 6    | 23,24,25 |
| ●  | 61720750  | SEPARATION CLAW B             | 14       | 14   | 14   | 23,24    |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                 | Quantity |      |      | Fig. No.  |
|----|-----------|-----------------------------|----------|------|------|-----------|
|    |           |                             | 120V     | 230V | 240V |           |
| ●  | 61720760  | SPRING,SEPARATION CLAW      | 14       | 14   | 14   | 23,24     |
| ●  | 61727540  | INTERLOCK SWITCH B          | 5        | 5    | 5    | 6,9,35    |
|    | 61727600  | CORE,13-30X34               | 1        |      |      | 34        |
|    | 62207620  | MAGNET, FEED SHIFT          | 2        | 2    | 2    | 1         |
|    | 62218020  | RATCHET,SEPARATION          | 8        | 8    | 8    | 21        |
| ●  | 63122130  | GEAR,33                     | 1        | 1    | 1    | 6         |
|    | 63202120  | SUPPORT PLATE,COVER         | 2        | 2    | 2    | 41        |
| ●  | 63212180  | PULLEY 24,EJECT             | 2        | 2    | 2    | 32,33     |
| ●  | 63212210  | STATIC ELIMINATOR,EJECT     | 1        | 1    | 1    | 44        |
|    | 63213360  | SPRING,PAPER EJECT HOLDER   | 1        | 1    | 1    | 30        |
| ●  | 63227020  | SWITCH,FEED                 | 1        | 1    | 1    | 7         |
| ●  | 63227150  | SWITCH L,FEED               | 1        | 1    | 1    | 44        |
| ●  | 63506100  | CLUTCH 35,PAPER FEED        | 2        | 2    | 2    | 6         |
| ●  | 63511220  | STOP RING,4                 | 3        | 3    | 3    | 8         |
|    | 63511541  | PIN,ADF                     | 2        | 2    | 2    | 46        |
|    | 63516110  | SPRING,TRANSFER             | 2        | 2    | 2    | 7         |
|    | 63520170  | BUSHING,PRESSING ROLLER     | 4        | 4    | 4    | 11,12     |
| ●  | 63523010  | FAN MOTOR                   | 1        | 1    | 1    | 2         |
|    | 63526080  | SPRING,SAFETY SWITCH LEVER  | 2        | 2    | 2    | 45        |
|    | 63706260  | SPRING,STACK BYPASS GEAR    | 1        | 1    | 1    | 13        |
|    | 63806290  | BUSHING,6                   | 3        | 3    | 3    | 8,46      |
|    | 63814070  | BUSHING, SPIRAL ROLLER      | 3        | 3    | 3    | 20        |
| ●  | 63814100  | IDLE GEAR 15,AGITATION      | 1        | 1    | 1    | 47        |
|    | 63814260  | SPRING,DEV. SHUTTER         | 1        | 1    | 1    | 46        |
|    | 63814660  | UPPER SEAL,DOCTOR BLADE     | 2        | 2    | 2    | 11,12     |
| ●  | 65011310  | GEAR 20,IDLE                | 1        | 1    | 1    | 47        |
| ●  | 65016080  | STOP RING E3                | 3        | 3    | 3    | 45,46     |
|    | 65027470  | CORE,7-15X18                | 1        | 1    | 1    | 48        |
| ●  | 65106140  | STOPPER,5                   | 4        | 4    | 4    | 6         |
|    | 65706200  | SEAL B,RACK                 | 1        | 1    | 1    | 44        |
|    | 65707510  | SPRING,TENSION PAPER FEED   | 2        | 2    | 2    | 7         |
| ●  | 65710330  | PULLEY,EJECT TENSION        | 1        | 1    | 1    | 44        |
| ●  | 65722030  | PULLEY 22,FEED              | 2        | 2    | 2    | 10,33     |
|    | 65814420  | FRONT BUSHING 12B,AGITATION | 2        | 2    | 2    | 20        |
| ●  | 65907210  | GEAR 20,CASSETTE            | 1        | 1    | 1    | 43        |
|    | 65907610  | SEAL,PAPER EMPTY            | 1        | 1    | 1    | 42        |
| ●  | 65914120  | GEAR 18,IDLE DEVELOPING     | 3        | 3    | 3    | 3,7       |
|    | 65914430  | SEAL,DEVELOPING             | 2        | 2    | 2    | 19        |
|    | 65973030  | MAGNET,CARTRIDGE            | 2        | 2    | 2    | 30        |
| ●  | 66006350  | SWITCH,CASSETTE LIFT        | 8        | 8    | 8    | 7,8,27,35 |

| SP | Part. No. | Description                     | Quantity |      |      | Fig. No.                                   |
|----|-----------|---------------------------------|----------|------|------|--------------------------------------------|
|    |           |                                 | 120V     | 230V | 240V |                                            |
| ●  | 66006360  | PAPER SWITCH                    | 4        | 4    | 4    | 5,6                                        |
|    | 66007120  | SPRING,CURSOR C                 | 4        | 4    | 4    | 3                                          |
|    | 66007310  | PIN,CASSETTE WORK PLATE         | 2        | 2    | 2    | 3                                          |
|    | 66008070  | SPRING,DRUM DRIVE               | 1        | 1    | 1    | 42                                         |
| ●  | 66014120  | GEAR 14,MAGNET ROLLER           | 4        | 4    | 4    | 6,8                                        |
| ●  | 66018160  | GEAR 19, SPIRAL ROLLER          | 2        | 2    | 2    | 22,27                                      |
| ●  | 66018180  | GEAR 26, SPIRAL ROLLER          | 1        | 1    | 1    | 47                                         |
| ●  | 66022131  | GEAR 30, DEVELOPING DRIVE       | 1        | 1    | 1    | 25                                         |
| ●  | 66022190  | GEAR,21 DEVELOPING              | 2        | 2    | 2    | 8                                          |
|    | 66060022  | RETAINER,KEY COUNTER COVER      | 1        | 1    | 1    | 51                                         |
|    | 66060030  | RETAINER,KEY COUNTER            | 1        | 1    | 1    | 51                                         |
|    | 66060040  | MOUNT,KEY COUNTER               | 1        | 1    | 1    | 51                                         |
|    | 66106080  | SPRING,PAD                      | 2        |      |      | 3                                          |
|    | 66106610  | SPRING,FEED                     | 8        | 8    | 8    | 9                                          |
| ●  | 66107084  | SLIDER,CASSETTE                 | 6        | 6    | 6    | 2,29                                       |
|    | 66107100  | PAD,CASSETTE                    | 2        | 2    | 2    | 3,3                                        |
| ●  | 66127010  | SWITCH,COVER OPEN               | 4        | 4    | 4    | 22,34                                      |
| ●  | 66206190  | LOWER PULLEY 26,FEED            | 2        | 2    | 2    | 44                                         |
|    | 66212080  | MOUNT,SCANNER SWITCH            | 1        | 1    | 1    | 14                                         |
| ●  | 66222140  | BUSHING,BYPASS CAM              | 2        | 2    | 2    | 25,27                                      |
|    | 66502120  | BOLT,LEVEL                      | 2        | 2    | 2    | 2                                          |
| ●  | 66506640  | GEAR 20,FEED CONVEYING          | 1        | 1    | 1    | 6                                          |
|    | 66717100  | SPRING PLATE,PULLEY             | 4        | 4    | 4    | 30                                         |
| ●  | 67322050  | GEAR 45 DEVELOPING DRIVE        | 1        | 1    | 1    | 13                                         |
| ●  | 67322180  | GEAR 28,IDLE DRIVE              | 2        | 2    | 2    | 25,33                                      |
| ●  | 67322230  | BUSHING 8                       | 40       | 40   | 40   | 7,8,10<br>17,22,26<br>27,28,30<br>31,32,33 |
|    | 67505110  | LABEL,STOPPER                   | 1        |      | 1    | 1                                          |
|    | 68202140  | LOWER RIGHT STAY                | 1        | 1    | 1    | 9                                          |
| ●  | 68204180  | RIGHT HANDLE,FEED RELEASE(K M)  | 2        | 2    | 2    | 9                                          |
| ●  | 68205100  | LABEL,CASSETTE SIZE(METRIC K M) |          | 3    | 3    | 3,4                                        |
| ●  | 68205110  | LABEL,CASSETTE SIZE(INCH K M)   | 3        |      |      | 3,4                                        |
| ●  | 68314090  | GEAR,DEVELOPING SPIRAL          | 1        | 1    | 1    | 26                                         |
| ●  | 68317050  | STATIC ELIMINATOR               | 1        | 1    | 1    | 33                                         |
| ●  | 68320310  | SPRING,SEPARATION CLAW          | 8        | 8    | 8    | 23,24                                      |
| ●  | 68321260  | GEAR 18,SWITCH BACK             | 1        | 1    | 1    | 31                                         |
| ●  | 68322210  | PULLEY,21 IDLE                  | 2        | 2    | 2    | 28                                         |
|    | 68705040  | RIGHT LABEL,MIDDLE TRAY RELEASE | 1        | 1    | 1    | 30                                         |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 68720160  | PULLEY,FEED SHIFT                  | 5        | 5    | 5    | 11,32    |
|    | 68720170  | MOUNT,FEED SHIFT PULLEY            | 5        | 5    | 5    | 11,32    |
| ●  | 68720180  | STATIC ELIMINATOR,FEED SHIFT       | 1        | 1    | 1    | 32       |
| ●  | 68721080  | LOWER ROLLER,DUPLEX REGISTRATION   | 1        | 1    | 1    | 29       |
|    | 68721210  | RETAINER,DUPLEX REGISTRATION       | 1        | 1    | 1    | 29       |
|    | 68721220  | PRESSING PLATE,DUPLEX REGISTRATION | 2        | 2    | 2    | 29       |
|    | 68721571  | TENSION PLATE,DUPLEX CONVEYING     | 1        | 1    | 1    | 31       |
| ●  | 68721600  | GEAR,DUPLEX JOINT                  | 1        | 1    | 1    | 30       |
|    | 68721630  | PULLEY 40,DUPLEX CONVEYING         | 1        | 1    | 1    | 30       |
|    | 68721640  | PULLEY 20,DUPLEX CONVEYING         | 2        | 2    | 2    | 31       |
| ●  | 68721660  | BELT 600,DUPLEX CONVEYING          | 1        | 1    | 1    | 31       |
|    | 68721740  | PIN,DUPLEX CONVEYING FULCRUM       | 2        | 2    | 2    | 29       |
| ●  | 68721750  | ROLLER B,DUPLEX CONVEYING          | 1        | 1    | 1    | 31       |
|    | 68721760  | SPRING,TRAILING EDGE TAPPING       | 1        | 1    | 1    | 31       |
|    | 68721771  | RIGHT GUIDE,MIDDLE TRAY            | 1        | 1    | 1    | 30       |
|    | 68721780  | RETAINING PIN,CONVEYING            | 2        | 2    | 2    | 29       |
|    | 68721840  | GROUND PLATE,DUPLEX                | 1        | 1    | 1    | 29       |
| ●  | 68727030  | SWITCH,DUPLEX CONVEYING            | 5        | 5    | 5    | 29,32,33 |
| ●  | 71614080  | BUSHING 6-31,AGITATION ROTOR       | 1        | 1    | 1    | 19       |
| ●  | 71615050  | BUSHING,AGITATION ROLLER           | 3        | 3    | 3    | 19       |
|    | 71707240  | SPRING,CASSETTE LOCK SOL           | 1        | 1    | 1    | 26       |
|    | 71802210  | PIN,DRUM LIFT                      | 4        | 4    | 4    | 17,25    |
|    | 71807770  | PIN,DETECTION SWITCH               | 2        | 2    | 2    | 2        |
|    | 71814100  | BUSHING 6-21,MAIN UNIT             | 1        | 1    | 1    | 20       |
| ●  | 71814130  | BUSHING 6-23,MAIN UNIT             | 1        | 1    | 1    | 19       |
| ●  | 71814180  | GEAR 35,MAIN UNIT MIXING           | 2        | 2    | 2    | 19,28    |
| ●  | 71815100  | GEAR 28,SUB UNIT AGITATION         | 1        | 1    | 1    | 18       |
| ●  | 71815110  | IDLE GEAR 18,SUB UNIT              | 2        | 2    | 2    | 8        |
| ●  | 72107160  | BUSHING 6,LOWER REGISTRATION ROLLE | 11       | 11   | 11   | 7,10,13  |
|    |           |                                    |          |      |      | 30,31,33 |
| ●  | 72107280  | IDLE GEAR 20                       | 3        | 3    | 3    | 7        |
| ●  | 72107531  | SPRING,LIMITTER                    | 1        | 1    | 1    | 7        |
| ●  | 72107640  | IDLE GEAR 27                       | 1        | 1    | 1    | 26       |
| ●  | 72107710  | BOSE,LIMITTER                      | 1        | 1    | 1    | 7        |
| ●  | 72107730  | ONE-WAY GEAR 20                    | 1        | 1    | 1    | 7        |
| ●  | 72107760  | BUSHING 6,REGISTRATION ROLLER      | 3        | 3    | 3    | 30,31    |
|    | 72112520  | TENSION SPRING,SCANNER WIRE        | 2        | 2    | 2    | 14       |
| ●  | 72114110  | GEAR 20,DEVELOPER UNIT             | 1        | 1    | 1    | 26       |
|    | 72114320  | PIN,DEV.UNIT HANDLE                | 1        | 1    | 1    | 21       |
|    | 72114530  | BUSHING, SPIRAL                    | 2        | 2    | 2    | 11,12    |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No.   |
|----|-----------|------------------------------------|----------|------|------|------------|
|    |           |                                    | 120V     | 230V | 240V |            |
|    | 72114870  | V-RING 6 DIA                       | 4        | 4    | 4    | 34         |
|    | 72118141  | SPRING,CLEANING BLADE              | 2        | 2    | 2    | 41         |
| ●  | 72118160  | GEAR 22,SPIRAL ROLLER              | 2        | 2    | 2    | 31         |
| ●  | 72127100  | PI SWITCH,OPTICAL SECTION          | 1        | 1    | 1    | 14         |
| ●  | 72407330  | PULLEY,PF GEAR 30                  | 2        | 2    | 2    | 10         |
|    | 72418140  | SPRING, BLADE                      | 5        | 5    | 5    | 6,26,28,33 |
|    | 72418400  | GROUND PLATE, CLEANING             | 1        | 1    | 1    | 35         |
|    | 72418480  | SPRING, SPIRAL ROLLER              | 2        | 2    | 2    | 46         |
|    | 72518060  | PIN B,DISPOSAL TANK FULCRUM        | 2        | 2    | 2    | 29         |
|    | 72622141  | TENSION PULLEY 20                  | 3        | 3    | 3    | 28         |
|    | 72707161  | SPRING, PRESSING                   | 2        | 2    | 2    | 33         |
| ●  | 72707190  | COLLAR, LIMITTER                   | 1        | 1    | 1    | 7          |
|    | 72906070  | BUSHING 4,REGISTRATION             | 1        | 1    | 1    | 13         |
|    | 72918050  | PIN,BLADE ARM                      | 1        | 1    | 1    | 6          |
| ●  | 73210370  | GEAR 18,LOOP                       | 4        | 4    | 4    | 6,10,13    |
| ●  | 73210450  | BUSH, 6                            | 34       | 34   | 34   | 6,7,8,25   |
|    |           |                                    |          |      |      | 26,27,30   |
|    |           |                                    |          |      |      | 31,44,46   |
|    | 73226040  | SPRING,REVERSE SOLENOID            | 1        | 1    | 1    | 32         |
|    | 73808100  | SPRING, MC BRUSH                   | 1        | 1    | 1    | 26         |
|    | 73818100  | SPRING, BLADE THRUST               | 3        | 3    | 3    | 25,44      |
| ●  | 73820080  | GEAR, OIL ROLLER                   | 1        | 1    | 1    | 26         |
|    | 73902220  | SPRING SHAFT HOOK                  | 4        | 4    | 4    | 23,24      |
|    | 73918080  | PIN,CLEANING BLADE                 | 1        | 1    | 1    | 46         |
|    | 74302310  | HANDLE                             | 4        | 4    | 4    | 2          |
|    | 74306520  | JOINT,PULLEY DRIVE SHAFT           | 2        | 2    | 2    | 7,44       |
| ●  | 74315190  | SPONGE H,TONER HOPPER              | 1        | 1    | 1    | 18         |
|    | 74318070  | BUSHING 8,TONER DISPOSAL           | 1        | 1    | 1    | 22         |
| ●  | 74318080  | GEAR 25,TONER DISPOSAL             | 2        | 2    | 2    | 22         |
|    | 74318310  | TAPE,TONER DISPOSAL TANK           | 2        | 2    | 2    | 22         |
|    | 74318590  | PIN,MAIN BLADE                     | 1        | 1    | 1    | 21         |
|    | 74318650  | PIN WEIGHT DETECTOR                | 2        | 2    | 2    | 25         |
| ●  | 74322310  | GEAR 44,DUPLEX                     | 1        | 1    | 1    | 27         |
| ●  | 74322340  | GEAR 32,DUPLEX                     | 1        | 1    | 1    | 28         |
|    | 74327180  | PIN,CONNECTOR                      | 8        | 8    | 8    | 34         |
|    | 74706580  | JOINT SPRING UPPER PF PULLEY SHAFT | 1        | 1    | 1    | 27         |
|    | 74716140  | PAPER CONVEYING PULLEY             | 4        | 4    | 4    | 30         |
|    | 74718091  | BUSHING CLEANING UNIT              | 11       | 11   | 11   | 11,12,13   |
|    |           |                                    |          |      |      | 26,27,28   |
| ●  | 74722080  | GEAR 17 PF CLUTCH                  | 1        | 1    | 1    | 22         |

• Parts with "●" indicates the Service parts.

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No. |
|----|-----------|------------------------------------|----------|------|------|----------|
|    |           |                                    | 120V     | 230V | 240V |          |
| ●  | 74722290  | SPRING DRUM DRIVE COUPLER          | 1        | 1    | 1    | 27       |
| ●  | 74808080  | BEARING,686ZZNR                    | 10       | 10   | 10   | 32,46    |
| ●  | 75018250  | SPRING CLEANING SOLENOID           | 1        | 1    | 1    | 47       |
| ●  | 75122090  | GEAR , FRONT                       | 1        | 1    | 1    | 6        |
| ●  | 75207370  | GEAR16 ORIGINAL FEEDBACK           | 2        | 2    | 2    | 8        |
|    | 75706040  | STOPRING PAPER FEED PULLEY         | 5        | 5    | 5    | 7,11,12  |
|    | 75712080  | MIRROR HOLDER                      | 4        | 4    | 4    | 14       |
|    | 75714210  | COLLAR DEVELOPING UNIT             | 2        | 2    | 2    | 46,47    |
| ●  | 75722040  | DRIVE IDLE GEAR 24                 | 1        | 1    | 1    | 28       |
|    | 75722252  | IDLE PULLEY 15                     | 1        | 1    | 1    | 31       |
| ●  | 75817010  | STATIC BRUSH FRONT TRANSFER        | 2        | 2    | 2    | 8        |
| ●  | 75915120  | GEAR 16,SUB DEV.UNIT               | 2        | 2    | 2    | 11,12    |
|    | 76007150  | SPRING PAPER PAD PULLEY            | 2        | 2    | 2    | 31       |
|    | 76221040  | GEAR 28 FD                         | 1        | 1    | 1    | 47       |
| ●  | 76514050  | PULLEY 20 DRIVE                    | 1        | 1    | 1    | 32       |
|    | 76610320  | PIN TENSION PULLEY                 | 4        | 4    | 4    | 14       |
|    | 77502090  | LID FINISHER CABLE                 | 1        | 1    | 1    | 34       |
|    | 77607140  | TENSION PLATE FEED GUIDE           | 1        | 1    | 1    | 7        |
| ●  | 77616280  | SEAL A SEPARATION DUCT             | 1        | 1    | 1    | 18       |
|    | 77618200  | BUSHING 7 CLEANING UNIT            | 2        | 2    | 2    | 21       |
|    | 77706461  | PRESSING SPRING                    | 4        | 4    | 4    | 10,13    |
|    | 78012030  | PRESSING SPRING CIS                | 2        | 2    | 2    | 23       |
|    | 78112040  | SPRING CIS                         | 4        | 4    | 4    | 29       |
|    | 78606250  | SPRING PAPER FEED SECTION          | 1        | 1    | 1    | 21       |
|    | 78618510  | SPRING RETAINER LEVER              | 2        | 2    | 2    | 17       |
| ●  | 78620531  | BUSHING HEAT ROLLER                | 2        | 2    | 2    | 25       |
|    | 78621570  | SHAFT FEEDBACK PULLEY              | 4        | 4    | 4    | 30       |
|    | 78622270  | IDLE PULLEY                        | 1        | 1    | 1    | 26       |
| ●  | 78627520  | DUCT FAN                           | 2        | 2    | 2    | 9        |
| ●  | 78706241  | FILTER CF SENSOR                   | 1        | 1    | 1    | 43       |
|    | 78722151  | PULLEY 20                          | 2        | 2    | 2    | 47       |
| ●  | 78722210  | GEAR 18 EJECT                      | 2        | 2    | 2    | 6        |
| ●  | 78727110  | JAM DETECTION SWITCH               | 1        | 1    | 1    | 43       |
| ●  | 82142540  | KEY COUNTER                        | 1        | 1    | 1    | 51       |
|    | B1303050  | BINDING SCREW BVM3X5 (BLACK)       | 4        | 4    | 4    | 50       |
|    | B1303080  | BINDING SCREW BVM3X8 (BLACK)       | 1        | 1    | 1    | 51       |
|    | B1304060  | BINDING SCREW BVM4X6 (BLACK)       | 24       | 24   | 24   | 50       |
|    | B1304100  | BINDING SCREW BVM4X10 (BLACK)      | 4        | 4    | 4    | 50       |
|    | B1304300  | BINDING SCREW BVM4X30 (BLACK)      | 1        | 1    | 1    | 51       |
|    | B2303060  | COUNTER-SUNK HEAD SCREW BFHM3X6 (B | 2        | 2    | 2    | 51       |

| SP | Part. No. | Description                        | Quantity |      |      | Fig. No.            |
|----|-----------|------------------------------------|----------|------|------|---------------------|
|    |           |                                    | 120V     | 230V | 240V |                     |
|    | B4104060  | TRIPLE SCREW M4X6(CHROMIUM)        | 1        | 1    | 1    | 51                  |
|    | B4304060  | TRIPLE SCREW M4X6 (BLACK)          | 4        | 4    | 4    | 51                  |
|    | B4304100  | TRIPLE SCREW M4X10 (BLACK)         | 2        | 2    | 2    | 51                  |
|    | B4304200  | TRIPLE SCREW M4X20(BLACK)          | 1        | 1    | 1    | 51                  |
|    | B4344060  | TRIPLE TAP-TITE P SCREW M4X6(BRONZ | 2        | 2    | 2    | 50                  |
|    | B4344120  | TRIPLE TAP-TITE P SCREW M4X12(BLAC | 2        | 2    | 2    | 50                  |
|    | C2303000  | NUT BNM3 (BLACK)                   | 1        | 1    | 1    | 51                  |
|    | C3990140  | WAVE WASHER WW-10                  | 2        | 2    | 2    | 25                  |
|    | G3001360  | BEARING 686ZZ                      | 4        | 4    | 4    | 11,12               |
| ●  | G3006780  | BEARING 678ZZ                      | 2        | 2    | 2    | 7                   |
| ●  | G3006980  | BEARING #698ZZ                     | 2        | 2    | 2    | 23,24               |
| ●  | G3169000  | BEARING 6900ZZNR                   | 1        | 1    | 1    | 26                  |
| ●  | G3169070  | BEARING 6907ZZNRC4ENS              | 2        | 2    | 2    | 25                  |
|    | J0463080  | PLUG,QR/P15-8S-C(HIROSE)           | 2        |      |      | 3                   |
|    | J0464080  | RECEPTACLE,QR/P15-8S-C(02)(HIROSE) | 2        |      |      | 34                  |
|    | J5016020  | CASE,BU02P-TR-PC-H(JST)            | 1        | 1    | 1    | 35                  |
|    | L0023080  | ROUND TYPE TERMINAL,173638-1       |          | 1    | 1    | 34                  |
|    | M0207000  | BINDING BAND,KB-100-1              | 12       | 12   | 12   | 10,23,24<br>32,44   |
|    | M1203200  | OPEN BUSHING,OCB-375               | 3        | 3    | 3    | 42                  |
|    | M1203510  | OPEN BUSHING,OCB-1000              | 1        | 1    | 1    | 14                  |
|    | M1203520  | BUSHING,USR-40                     | 1        |      |      | 34                  |
|    | M1203550  | STRAIN RELEAF BUSHING,SR-7W-2      | 1        | 1    | 1    | 48                  |
| ●  | M1654030  | FUSE,218004(LITTLE-FUSE)           |          | 2    | 2    | 34                  |
| ●  | M1661000  | FUSE 15A,314015                    | 1        |      |      | 34                  |
|    | M2104200  | EDGING EDS-1                       | 5        | 5    | 5    | 34,42               |
|    | M2104210  | EDGING,EDS-2                       | 10       | 10   | 10   | 7,13,16<br>17,29,34 |
|    | M2104220  | EDGING,EDS-1717U                   | 3        | 3    | 3    | 34                  |
|    | M2104250  | EDGING,EDS-17L(KITAGAWA)           | 10       | 10   | 10   | 14,17,29<br>36      |
|    | M2104260  | EDGING,EDS-0607U(KITAGAWA)         | 13       | 13   | 13   | 2,6,27,29<br>32,35  |
|    | M2104270  | EDGING,EDS-2323U(KITAGAWA)         | 4        | 4    | 4    | 34,35               |
|    | M2104350  | EDGING,EDS-0607M(KITAGAWA)         | 1        | 1    | 1    | 14                  |
|    | M2104380  | EDGING,EDS-3-F(KITAGAWA)           | 4        | 4    | 4    | 25                  |
|    | M2105000  | NYLON CLAMP 2N,NK-2N               | 1        | 1    | 1    | 21                  |
|    | M2105040  | NYLON CLAMP 6N,NK-6N               | 1        | 1    | 1    | 48                  |
|    | M2105720  | MINIATURE CLAMP,UAMS-05-2          | 18       | 18   | 18   | 7,8,9<br>44,46      |

• Parts with "●" indicates the Service parts.

## 2CJ/2FA-1

| SP | Part. No. | Description                      | Quantity |      |      | Fig. No.   |
|----|-----------|----------------------------------|----------|------|------|------------|
|    |           |                                  | 120V     | 230V | 240V |            |
|    | M2105730  | MINIATURE CLAMP,UAMS-07-0        | 9        | 9    | 9    | 14,17,32   |
|    | M2105740  | MINIATURE CLAMP,UAMS-05S-2       | 24       | 24   | 24   | 35,42      |
|    |           |                                  |          |      |      | 2,6,13     |
|    |           |                                  |          |      |      | 17,20,27   |
|    |           |                                  |          |      |      | 29,30,35   |
|    | M2105800  | CLAMP,HEAT PROOF KCA-44          | 1        | 1    | 1    | 25         |
|    | M2107120  | BINDING BAND SG-130              | 73       | 73   | 73   | 2,5,6,7    |
|    |           |                                  |          |      |      | 13,16,17   |
|    |           |                                  |          |      |      | 26,27,29   |
|    |           |                                  |          |      |      | 30,32,33   |
|    |           |                                  |          |      |      | 34,35,46   |
|    | M2107250  | BAND,RSG-100(KITAGAWA)           | 16       | 16   | 16   | 17,34,35   |
|    | M2108000  | SPACER,KGLS-3S                   | 9        | 9    | 9    | 2,34,35    |
|    | M2108120  | SPACER,KGLS-4S                   | 11       | 11   | 11   | 17,34,35   |
|    | M2108130  | SPACER,KGPS-4S                   | 3        | 3    | 3    | 34         |
|    | M2108140  | SPACER,KGLS-6S                   | 5        | 5    | 5    | 34         |
|    | M2108190  | SPACER,KGLS-10S                  | 1        | 1    | 1    | 51         |
|    | M2108370  | SPACER,WLS-04-0                  | 2        | 2    | 2    | 51         |
|    | M2108490  | SPACER,KGLS-12RT                 | 2        | 2    | 2    | 14         |
|    | M2108640  | SPACER,KGLS-10RT(KITAGAWA)       | 3        | 3    | 3    | 13         |
|    | M2108670  | SPACER,KGPS-6RF(KITAGAWA)        | 2        | 2    | 2    | 34         |
|    | M2108850  | SPACER,KGPS-8RF(KITAGAWA)        | 1        | 1    | 1    | 36         |
|    | M2108870  | SPACER,KGPS-10RF(KITAGAWA)       | 2        | 2    | 2    | 13         |
|    | M2108880  | SPACER,KGPS-5RF(KITAGAWA)        | 1        | 1    | 1    | 36         |
|    | M2108930  | SPACER,KGLS-8RT(KITAGAWA)        | 2        | 2    | 2    | 34         |
|    | M2108960  | SPACER,WLS-03-0(KITAGAWA)        | 4        | 4    | 4    | 17         |
|    | M2109010  | WIRE SADDLE,WS-2NS               | 34       | 34   | 34   | 2,14,17,28 |
|    | M2109020  | WIRE SADDLE,WS-2WS               | 8        | 8    | 8    | 2,22,34    |
|    | M2109080  | LOCKING WIRE SADDLE,LWS-4NS      | 1        | 1    | 1    | 42         |
|    | M2109180  | WIRE SADDLE,LWS-1S               | 2        | 2    | 2    | 32,33      |
|    | M2109210  | LOCKING WIRE SADDLE,LWS-8S-2.5W  | 4        | 4    | 4    | 34         |
|    | M2109230  | WIRE SADDLE,LWS-3S(KITAGAWA)     | 2        | 2    | 2    | 13,14      |
|    | M2109260  | WIRE SADDLE,PMC-05-H-0(KITAGAWA) | 7        | 7    | 7    | 42,45,47   |
|    | M2109270  | WIRE SADDLE,LWS-5S-2W(KITAGAWA)  | 5        | 5    | 5    | 34         |
|    | M2109280  | WIRE SADDLE,LWS-1S-F(KITAGAWA)   | 4        | 4    | 4    | 25         |
|    | M2109350  | WIRE SADDLE,PMC-15-0(KITAGAWA)   | 1        | 1    | 1    | 44         |
|    | M2307010  | BINDING BAND,T18R                | 2        | 2    | 2    | 21         |
|    | M2505150  | CLAMP,GNK-5N(NIKKO)              |          | 1    |      | 50         |
|    | M2505170  | CLAMP,GNK-2N(NIKKO)              | 1        | 3    | 3    | 14,34      |
|    | M2505180  | CLAMP,GNK-3N(NIKKO)              | 5        | 5    | 5    | 35         |

| SP | Part. No. | Description                    | Quantity |      |      | Fig. No.    |
|----|-----------|--------------------------------|----------|------|------|-------------|
|    |           |                                | 120V     | 230V | 240V |             |
|    | M2505190  | CLAMP,GNK-4N(NIKKO)            | 1        | 1    | 1    | 34          |
|    | M2607010  | BINDING BAND,PLT1M             | 12       | 12   | 12   | 17,18,25    |
|    |           |                                |          |      |      | 29,34,44,45 |
| ●  | M5554030  | FUSE,TSC-AC125V-4A(SOC)        | 2        |      |      | 34          |
| ●  | M5558000  | FUSE,UL-TSC-8A-N1(S.O.C)       | 2        | 2    | 2    | 34          |
| ●  | M5558010  | FUSE,MT4(SOC)                  |          | 2    | 2    | 34          |
|    | M7008040  | SPACER,PCS-4S(TAKEUCHI)        | 2        | 2    | 2    | 28          |
|    | M7009000  | WIRE SADDLE,LCT-3.5S(TAKEUCHI) | 1        | 1    | 1    | 2           |
| ●  | NAS09020  | BACKUP RAM,M48T35Y-70PC1       | 1        | 1    | 1    | 35          |

• Parts with "●" indicates the Service parts.

## CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

| REF. | ITEM #   | DESCRIPTION                                | REF. | ITEM #   | DESCRIPTION                                  | REF. | ITEM #   | DESCRIPTION                          |
|------|----------|--------------------------------------------|------|----------|----------------------------------------------|------|----------|--------------------------------------|
| AAI  | B0003180 | ROUND HEAD SCREW M3X18                     | BMF  | B1003140 | BINDING SCREW CVM3X14                        | HBI  | B4303080 | TRIPLE SCREW M3X8(BLACK)             |
| AAU  | B0004120 | ROUND HEAD SCREW M4X12                     | BUA  | B3314100 | BINDING TAP-TITE P BRONZE SCREW M4X10        | HBO  | B4304080 | TRIPLE SCREW M4X8(BLACK)             |
| AAV  | B0004140 | ROUND HEAD SCREW M4X14                     | BUF  | B8013100 | BINDING TAP-TITE P SCREW M3X10               | HBR  | B4303140 | TRIPLE SCREW M3X14(BLACK)            |
| ADE  | B4393120 | PEDESTALHEAD TAP-TITE P BRONZE SCREW M3X12 | BUG  | B8014200 | BINDING TAP-TIGHT P SCREW M4X20              | HCA  | B4104060 | TRIPLE SCREW M4X6(CHROMIUM)          |
| AHA  | B0803060 | POLYESTER SCREW PVM3X6                     | BUH  | B8003060 | BINDING TAP-TIGHT P SCREW M3X06              | HDA  | B4343060 | TRIPLE TAP-TITE P SCREW M3X06(BLACK) |
| APF  | B3014080 | +PAN HEAD TAP-P TIGHT SCREW M4X08          | BUI  | B8314060 | BINDING TAP-TITE P SCREW M4X06               | KAK  | E0020080 | SPRING PIN 2X8                       |
| APO  | B3014100 | +PAN HEAD TAP-P TIGHT SCREW M4X10          | BVV  | B1324080 | BINDING SCREW WITH SW (BLACK) M4X8           | KAL  | E0020100 | SPRING PIN 2X10                      |
| AVQ  | B0023060 | ROUND HEAD SCREW WITH SW.W M3X6            | BVX  | B1325080 | BINDING SCREW WITH SW (BLACK) M5X08          | KAM  | E0020120 | SPRING PIN 2X12                      |
| AVS  | B0023100 | ROUND HEAD SCREW WITH SW.W M3X10           | CIA  | B8373100 | FLAT HEAD TAP-TITE P SCREW M3X10             | KAN  | E0020140 | SPRING PIN 2X14                      |
| AXB  | B0004250 | ROUND HEAD SCREW M4X25                     | CHB  | B2803100 | COUNTER-SUNK HEAD POLYESTER SCREW FHPVM3X10  | KAO  | E0020160 | SPRING PIN 2X16                      |
| AZA  | B0024060 | ROUND HEAD SCREW WITH SW.W M4X6            | DJB  | B5003040 | HEX. SOCKET HEAD SCREW HHM3X4                | KAV  | E0030120 | SPRING PIN 3X12                      |
| BAA  | B1003040 | BINDING SCREW,CVM3X4                       | DJN  | B5003050 | HEX. SOCKET HEAD SCREW HHM3X5                | KAX  | E0030140 | SPRING PIN 3X14                      |
| BAB  | B1003060 | BINDING SCREW CVM3X6                       | DJU  | B5394040 | W-POINT SET SCREW M4X4                       | KBC  | E0130240 | SPRING PIN 3X24(SUS)                 |
| BAC  | B1003080 | BINDING SCREW M3X8                         | DJV  | B5393040 | W-POINT SET SCREW M3X04                      | KFB  | E5120120 | SPRING PIN H7A 2X12 SUS              |
| BAJ  | B1003120 | BINDING SCREW CVM3X12                      | EAH  | B3063080 | TAPPING SCREW M3X8 (B TYP)                   | KFJ  | E5120140 | PARALLEL PIN H7A 2X14 SUS            |
| BAK  | B1003030 | BINDING SCREW,CVM3X3                       | EAW  | B3063120 | TAPPING SCREW M3X12(B TYP)                   | KKG  | E0030160 | SPRING PIN 3X16                      |
| BAL  | B1003050 | BINDING SCREW CVM3X5                       | EDB  | B9094060 | SPECIAL TRUSS HEAD SCREW M4X06               | KKJ  | E0025250 | SPRING PIN 2.5X25                    |
| BAN  | B1004060 | BINDING SCREW CVM4X6                       | E02  | D1000200 | STOP RING E-2                                | KKM  | E0020200 | SPRING PIN 2X20                      |
| BAO  | B1004100 | BINDING SCREW CVM4X10                      | E03  | D1000300 | STOP RING (E-3)                              | NAE  | C1005000 | NUT NM5                              |
| BAP  | B1003100 | BINDING SCREW CVM3X10                      | E04  | D1000400 | STOP RING (E-4)                              | NAK  | C1014000 | NUT NSM4                             |
| BAW  | B1004080 | BINDING SCREW M4X8                         | E05  | D1000500 | STOP RING (E-5)                              | NAL  | C1015000 | NUT NSM5                             |
| BAY  | B1004200 | BINDING SCREW CVM4X20                      | E06  | D1000600 | STOP RING (E-6)                              | NAQ  | C1053070 | DOMED CAP NUT M3(CLASS 2)            |
| BBA  | B1303040 | BINDING SCREW BVM3X4 (BLACK)               | E07  | D1000700 | STOP RING (E-7)                              | RAH  | D2000800 | STOP RING S8                         |
| BBB  | B1303050 | BINDING SCREW BVM3X5 (BLACK)               | E09  | D1000900 | STOP RING (E-9)                              | RAJ  | D2001000 | CIRCLIP 10 (2123011)                 |
| BBC  | B1303100 | BINDING SCREW BVM3X10 (BLACK)              | E10  | D1001000 | STOP RING (E-10)                             | RAL  | D2001200 | STOP RING C-12                       |
| BBD  | B1304040 | BINDING SCREW BVM4X4 (BLACK)               | E1E  | D1000150 | STOP RING E-1.5                              | RDC  | D4000300 | STOP RING CSTW-3                     |
| BBE  | B1304060 | BINDING SCREW BVM4X6 (BLACK)               | FAA  | B3083080 | COUNTER-SUNK HEAD TAPPING SCREW M3X8 (B TYP) | RDD  | D4000400 | STOP RING CSTW-4                     |
| BBF  | B1304080 | BINDING SCREW BVM4X8 (BLACK)               | GEC  | B9603050 | GROUNDING SCREW M3X5(BRASS,NI)               | RDE  | D4000500 | STOP RING CSTW-5                     |
| BBG  | B1304100 | BINDING SCREW BVM4X10 (BLACK)              | GEF  | B9604060 | GROUNDING SCREW M4X6 (BRASS,N;)              | RKD  | D2003000 | STOP RING C-30                       |
| BBM  | B1304120 | BINDING SCREW BVM4X12 (BLACK)              | GHA  | B9082080 | SHOLDEK,M2X6+2                               | RPE  | D4103100 | STOP RING CRESCENT5103-31            |
| BBO  | B1304300 | BINDING SCREW BVM4X30 (BLACK)              | HAD  | B4003050 | TRIPLE SCREW M3X05                           | WAC  | C2004100 | PLAIN WASHER PWM4                    |
| BBR  | B1303080 | BINDING SCREW BVM3X8 (BLACK)               | HAG  | B4000080 | TRIPLE SCREW M3X8                            | WAE  | C2006130 | PLAIN WASHER PWM6                    |
| BBU  | B1303140 | BINDING SCREW BVM3X14 (BLACK)              | HAH  | B4003080 | TRIPLE TAPPING SCREW M3X8 B-TYP.             | WEA  | C2603060 | PLAIN WASHER M3-6 (BRASS,N;)         |
| BCE  | B1104060 | BINDING SCREW VM4X6 (CR)                   | HAI  | B4004060 | TRIPLE SCREW M4X06(BLACK)                    | WEB  | C2603080 | PLAIN WASHER M3-8 (BRASS,N;)         |
| BEA  | B1603050 | BINDING SCREW M3X5 (BRASS,NI)              | HAO  | B4043080 | TRIPLE TAP-TITE P SCREW M3X08                | WPB  | C2806120 | POLYESTER SLIDER WASHER 6.2X12X0.5T  |
| BEF  | B1604060 | BINDING SCREW M4X6 (BRASS,NI)              | HAP  | B4004100 | TRIPLE SCREW M4X10                           | XAB  | C2890140 | SHIM 6.2X14X0.13T                    |
| BGB  | B1244080 | BINDING SCREW WITH LOCK TVM4X8             | HAQ  | B4043100 | TRIPLE TAP-TITE P SCREW M3X10                | XAC  | C2894950 | SHIM 6.2-0.13T                       |
| BHA  | B3023060 | BINDING TAP TITE S SCREW M3X6              | HAS  | B4014080 | TRIPLE SCREW M4X08                           | XAD  | C2893960 | SHIM 6.2-13-0.13T                    |
| BHC  | B3024060 | BINDING TAP-TIGHT SCREW M4X6               | HAT  | B4144080 | +TP TAP-TITE P SCREW(CHROMIUM)               | XAE  | C2895150 | SHIM 8.2X1.0T                        |
| BHD  | B3024080 | BINDING TAP-TIGHT SCREW M4X8               | HAU  | B4043080 | TRIPLE TAP-TITE P SCREW M3X08                | XBC  | C2893950 | SHIM 6.2-0.25T                       |
| BHF  | B3314080 | BINDING TAP-TITE P SCREW M4X08             | HAV  | B4044080 | +TP TAP TIGHT P CHROMATE M4X08               | XBH  | C2896110 | SHIM,10.2-0.25T                      |
| BHI  | B3313080 | BINDING TAP-TITE SCREW M3X08               | HBA  | B4303050 | TRIPLE SCREW M3X5 (BLACK)                    | XCC  | C2892950 | SHIM 6.2X9.5X0.5T                    |
| BHN  | B8013080 | BINDING TAP-TIGHT SCREW M3X08              | HBC  | B4304060 | TRIPLE SCREW M4X6 (BLACK)                    | XCL  | C2896130 | SHIM 10.2-1.0T                       |
| BHO  | B3313100 | BINDING TAP-TITE P BRONZE SCREW M3X10      | HBD  | B4304060 | TRIPLE SCREW M4X6 (BLACK)                    | XEC  | C2895950 | SHIM 6.2-1.0T                        |
| BHV  | B3313060 | +BINDING TAP-TIGHT P BRONZE SCREW M3X06    | HBF  | B4304140 | TRIPLE SCREW M4X14 (BLACK)                   |      |          |                                      |

**KYOCERA MITA EUROPE B.V.**

Hoeksteen 40, 2132 MS Hoofddorp,  
The Netherlands  
Phone: +31.(0)20.654.000  
Home page: <http://www.kyoceramita-europe.com>  
Email: [info@kyoceramita-europe.com](mailto:info@kyoceramita-europe.com)

**KYOCERA MITA NEDERLAND B.V.**

Hoeksteen 40 2132 MS Hoofddorp  
The Netherlands  
Phone: +31.(0)20.587.7200

**KYOCERA MITA (UK) LTD.**

8 Beacontree Plaza  
Gillette Way,  
Reading Berks RG2 0BS, UK  
Phone: +44.(0)118.931.1500

**KYOCERA MITA ITALIA S.P.A.**

Via Verdi 89 / 91 20063 Cernusco sul Naviglio,  
Italy  
Phone: +39.02.92179.1

**S.A. KYOCERA MITA BELGIUM N.V.**

Hermesstraat 8A 1930 Zaventem Belgium  
Phone: +32.(0)2.720.9270

**KYOCERA MITA FRANCE S.A.**

Parc Les Algorithmes  
Saint Aubin  
91194 GIF-SUR-YVETTE  
France  
Phone: +33.(0)1.6985.2600

**KYOCERA MITA ESPAÑA S.A.**

Edificio Kyocera, Avda de Manacor N. 2,  
Urb. Parque Rozas 28290 Las Rozas,  
Madrid, Spain  
Phone: +34.(0)91.631.8392

**KYOCERA MITA FINLAND OY**

Kirvesmiehenkatu 4 00810 Helsinki,  
Finland  
Phone: +358.(0)9.4780.5200

**KYOCERA MITA (SCHWEIZ) AG**

Holzliwisen Industriestrasse 28  
8604 Volketswil, Switzerland  
Phone: +41.(0)1.908.4949

**KYOCERA MITA DEUTSCHLAND GMBH**

Mollsfeld 12 D-40670 Meerbusch,  
Germany  
Phone: +49.(0)2159.918.0

**KYOCERA MITA GMBH AUSTRIA**

Eduard-Kittenberger Gasse 95  
1230 Wien, Austria  
Phone: +43.(0)1.86338.0

**KYOCERA MITA SVENSKA AB**

Box 1402 171 27 Solna, Sweden  
Phone: +46.(0)8.546.550.00

**KYOCERA MITA NORGE**

Postboks 150 Oppsal, NO 0619 Oslo  
Olaf Helsetsvet 6, NO 0694 Oslo  
Phone: +47.(0)22.62.73.00

**KYOCERA MITA DANMARK A/S**

Hovedkontor: Slotsmarken 11,  
DK-2970 Hørsholm, Denmark  
Phone: +45.(70)22.3880

**KYOCERA MITA PORTUGAL LDA.**

Rua de Campolide 55-5° Dt° 1070-029  
Lisboa, Portugal  
Phone: +351.(0)21.032.0900

**KYOCERA MITA SOUTH AFRICA (PTY) LTD.**

527 Kyalami Boulevard,  
Kyalami Business Park 1685 Midrand South  
Phone: +27.(0)11.466.3290

**KYOCERA MITA AMERICA, INC.****Headquarters:**

225 Sand Road, P.O. Box 40008,  
Fairfield, New Jersey 07004-0008,  
U.S.A.  
Phone: (973) 808-8444

**KYOCERA MITA AUSTRALIA PTY. LTD.**

Level 3, 6-10 Talavera Road, North Ryde,  
N.S.W. 2113 Australia  
Phone: (02) 9888-9999

**KYOCERA MITA NEW ZEALAND LTD.**

1-3 Parkhead Place, Albany  
P.O. Box 302 125 NHPC, Auckland,  
New Zealand  
Phone: (09) 415-4517

**KYOCERA MITA (THAILAND) CORP., LTD.**

9/209 Ratchada-Prachachem Road,  
Bang Sue, Bangkok 10800, Thailand  
Phone: (02) 586-0320

**KYOCERA MITA SINGAPORE PTE LTD.**

121 Genting Lane, 3rd Level,  
Singapore 349572  
Phone: 67418733

**KYOCERA MITA HONG KONG LIMITED**

11/F., Mita Centre,  
552-566, Castle Peak Road,  
Tsuen Wan, New Territories,  
Hong Kong  
Phone: 24297422

**KYOCERA MITA TAIWAN CORPORATION**

7F-1~2, No.41, Lane 221, Gangchi Rd.  
Neihu District, Taipei, Taiwan, 114. R.O.C.  
Phone: (02) 87511560

**KYOCERA MITA CORPORATION**

2-28, 1-chome, Tamatsukuri, Chuo-ku  
Osaka 540-8585, Japan  
Phone: (06) 6764-3555  
<http://www.kyoceramita.com>

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