



KM-2035

KM-1635

PARTS LIST

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Rev. 1

NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Frequency	Quantity
	302HA04010	FRONT RIGHT COVER	KM-2035	50Hz	1
	302HB04010	FRONT RIGHT COVER	KM-1635	50Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302FT93050	PARTS,DV-420,SP	•2C914280	GEAR Z20H B
			•2C914080	REAR COVER DLP

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	•302FT93080	PARTS,MC-420,SP	••5MMW141LX002	SPRING WIRE
			••5MVT263NN001	PIN CHARGER

- Parts with "⊙" indicates the spare parts and the parts without "⊙" can not be supplied.

4. Items indicated in Description column as (OPTION) are supply parts and should be ordered through your Regional Office.

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FIG. 1 Covers

2HF/2HH

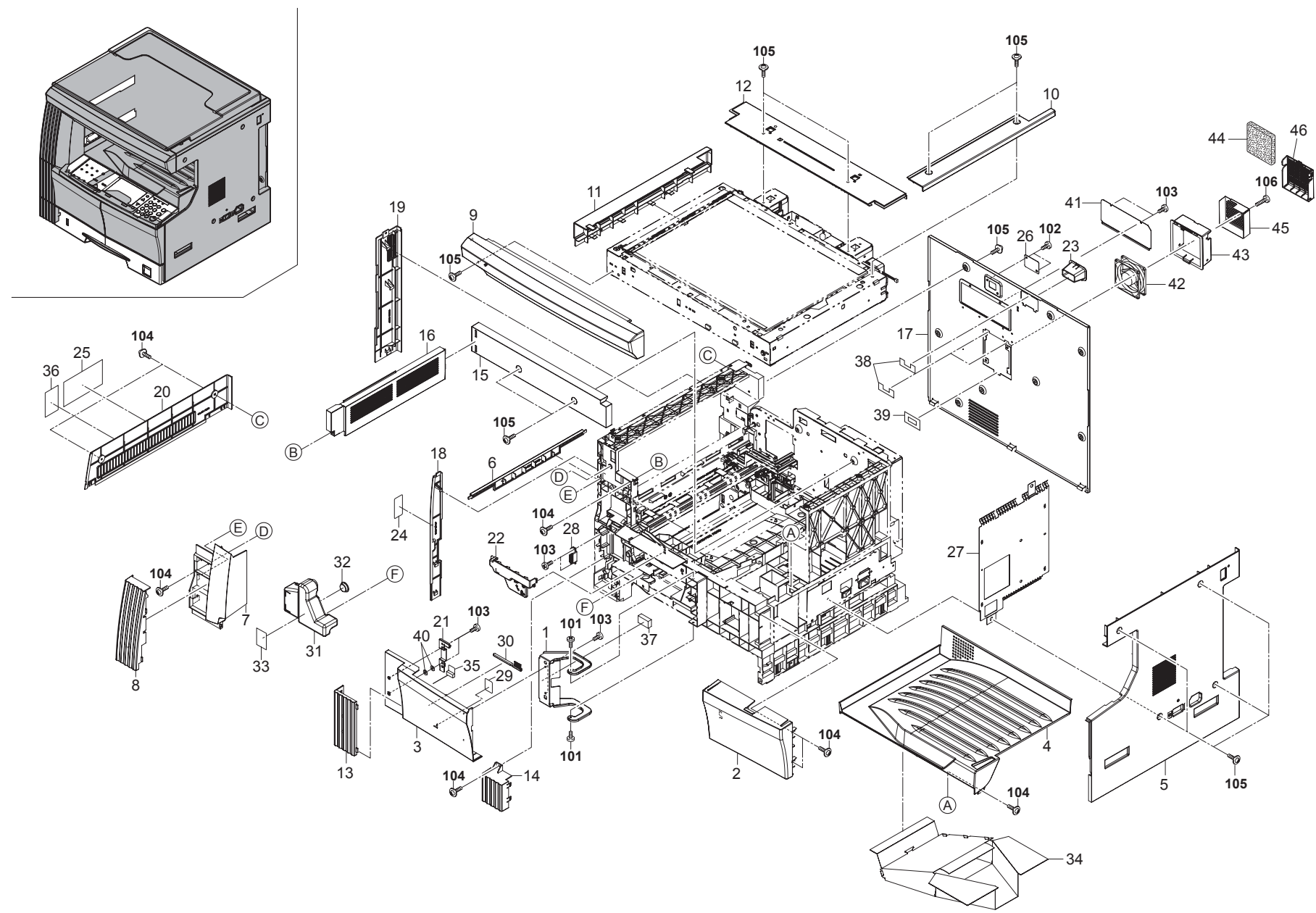


FIG. 1 Covers

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220	SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	1	2C902140		HINGE FRONT COVER	1		101	B1B04100		+BIND SCREW M4X10(TRIVALENT CHROMATING)	
⊙	2	302HB04010	2HB04010	FRONT RIGHT COVER (16ppm)	1		102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
⊙	2	302HA04010	2HA04010	FRONT RIGHT COVER (20ppm)	1		103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
⊙	3	2C904470		FRONT LEFT COVER(K)	1		104	BAA64100		+TP TAP-TITE P SCREW M4X10	
⊙	4	302C904031	2C904031	TRAY EXIT (1/2)	1		105	BAB54100		+TP TAP-TITE S SCREW M4X10	
⊙	5	2C904041		RIGHT COVER	1		106	5MVTPG3008PW++H	B1B53300	+BIND TAP-TITE S SCREW M3X30	
⊙	6	2C904060		LEFT LOW COVER	1						
⊙	7	2C904070		UPPER FRONT COVER	1						
⊙	8	2C904080		FRONT SIDE COVER UP	1						
⊙	9	2C904090		FRONT TOP COVER	1						
⊙	10	2C904100		RIGHT TOP COVER	1						
⊙	11	2C904110		LEFT TOP COVER	1						
⊙	12	2C904120		REAR TOP COVER	1						
⊙	13	2C904130		FRONT SIDE COVER MID	1						
⊙	14	2C904140		FRONT SIDE COVER LOW	1						
⊙	15	2C904150		INNER REAR COVER	1						
⊙	16	2C904160		INNER LEFT COVER	1						
⊙	17	302HF04010	2HF04010	REAR COVER	1						
⊙	18	2C904180		LEFT FRONT COVER	1						
⊙	19	2C904190		LEFT REAR COVER	1						
⊙	20	2C904200		LEFT MIDDLE COVER	1						
	21	2C904290		PLATE FRONT COVER	1						
⊙	22	302C904372	2C904372	INNER FRONT COVER	1						
⊙	23	2C904410		COVER DSUB	1						
⊙	24	2C905080		LABEL CONVEYING JAM	1						
⊙	25	302FT05070	2FT05070	LABEL CLEANING JAM	1						
⊙	26	2C912430		LID KMAS	1						
	27	2C926130		SHIELD RIGHT COVER	1						
	28	60804120		MAGNET CATCH	1						
⊙	29	2BL05070		LABEL SEP CLEANING	1						
	30	2BL16220	5AAVBRUSH036	BRUSH CLEANER ASSY	1						
	31	2C918150		TANK DISPOSAL	1						
	32	2C918170		CAP TANK DISPOSAL	1						
	33	2AV73580		LABEL, TONER DISPOSAL TANK HK	1						
⊙	34	302FT04260	2FT04260	DUCT BODY	1						
⊙	35	2C904480		FILM FRONT COVER	1						
⊙	36	2C905220		LABEL LEFT COVER	1						
	37	2C904510		SPONGE COVER	1						
⊙	38	302C904560	2C904560	STOPPER COVER DSUB	3						
⊙	39	302FT26030	2FT26030	FILM REAR FAN	1						
⊙	40	302C907660	2C907660	SPACER RIGHT GUIDE	2						
⊙	41	302DA04090	2DA04090	LID FINISHER	1						
⊙	42	2C927070		FAN COOLING 80-25	1						
⊙	43	302DA04060	2DA04060	MOUNT REAR FAN	1						
⊙	44	302DA04070	2DA04070	FILTER OZONE	1						
⊙	45	302DA04080	2DA04080	SHIELD REAR FAN	1						
⊙	46	302DA04050	2DA04050	COVER REAR FAN	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 2 Frames

2HF/2HH

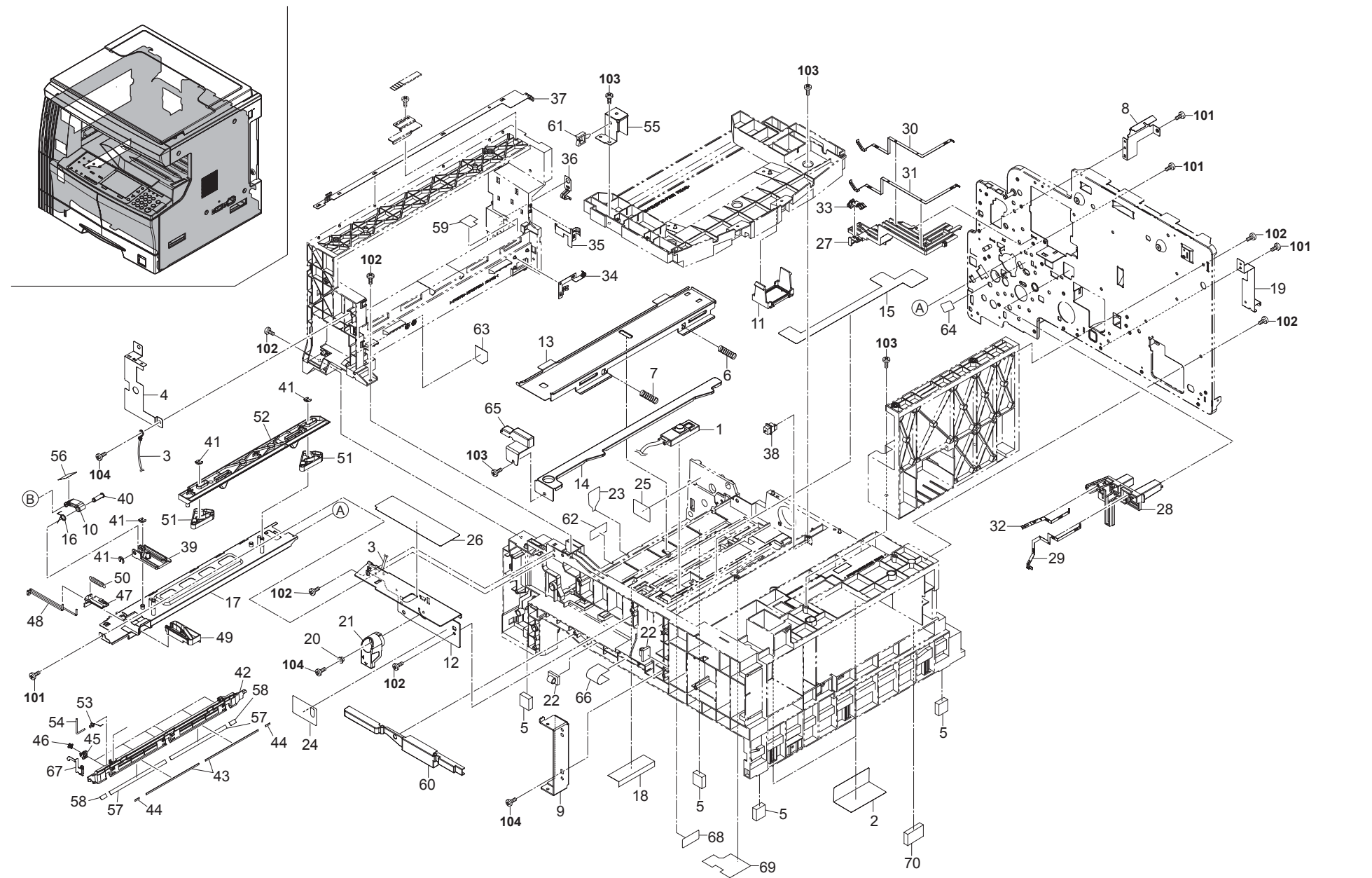


FIG. 2 Frames

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.	SP	Ref. No.	Part.No.	Alternative.	Description	Qty.			
					220						220			
⊙	1	2C901180	2C902152	CONT SENSOR ASSY	1	51	2FT02070	2FT02210 2FT02220 2FT02230 2FT02240 2FT02250 2FT04210 M2109000 2C906430 2FT02260 2FT26040 2FT04230 2FT04240 2FT02180 2FT02300 2C902290 2C902300	49513901 2C906430 2FT02260 2FT26040 2FT04230 2FT04240 2FT02180 2FT02300 2C902290 2C902300	LINK ARM A	2			
	2	2C902230		FILM BASE L	2	52	2FT02080			LINK ARM B	1			
	3	2C927790		WIRE UPPER LEFT	1	53	2FT02150			SPRING SHUTTER C	2			
	4	2C926150		SHIELD UPPER LEFT B	1	54	2FT02120			PIN LOCK	2			
	5	2C902070		BASE RUBBER	4	55	302FT02210			STOPPER PLATE	1			
	6	2C902080		SPRING DEV PUSH	1	56	302FT02220			SEAL ARM	2			
	7	2C902590		SPRING DEV PUSH F	1	57	302FT02230			FILM SHUTTER A	2			
	8	2FT22180		MOUNT REAR COVER	1	58	302FT02240			FILM SHUTTER B	2			
	9	2C902110		MOUNT FRONT COVER	1	59	302FT02250			SHEET UPPER LEFT	1			
	10	2FT02030		ARM SHUTTER	2	60	2FT04210			INNER MIDDLE COVER	1			
	11	2C902130		MOUNT CONT PCB	1	61	M2109000			WIRE SADDLE,WS-1NS	1			
	12	302C902152		MOUNT CONT LEVER	1	62	302C906430			SPACER BYPASS	1			
	13	2FT02200		RAIL DLP	1	63	302FT02260			FILM UPPER LEFT	1			
	14	2C902170		LEVER DEV PUSH	1	64	302FT26040			FILM TERMINAL MAIN	1			
⊙	15	2C902180	2FT02011	FILM BASE	1	65	302FT04230	B1A53060 B1A64100	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T BIND T.T SCREW(+) / M4 X 10 CRFREE P-T +BIND TAP-TITE P SCREW M4X12 +TP TAP-TITE P SCREW M4X10	COVER DLP WIRE	1			
	16	2FT02130		SPRING SHUTTER A	2	66	302FT04240			SHEET DLP WIRE	1			
17	302FT02011	RAIL CLEANING	1	67	302FT02180	PLATE SHUTTER	1							
18	2C902240	FILM BASE B	1	68	302FT02300	TAPE BASE	1							
19	2C902260	GROUND PLATE FRAME	1	69	302C902290	LID BASE	1							
20	2C902520	COLLAR LEVER CONT.	1	70	302C902300	SPACER BOTTOM	1							
⊙	21	2C902540	2DA06100	LEVER LOCK CONT.	1									
	22	M2105890		CLAMP,CKN-05(KITAGAWA)	2									
	23	302DA06100		FILM ACTUATOR BYPASS	1									
	24	2C905071		LABEL CONT SET	1									
	25	2C905130	LABEL DRUM CAUTION(CHN)	1										
	26	302C925192	2C925192	SHEET OPERATION PCB	1	101	5MBTPB3006TW++R			B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T			
	27	2FT26020		BASE TERMINAL TRANSFER	1	102	5MBTPB4010PW++R			B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T			
	28	2C926020	BASE TERMINAL MAIN	1	103	B1A64120				+BIND TAP-TITE P SCREW M4X12				
	29	2C926030	TERMINAL DLP	1	104	BAA64100				+TP TAP-TITE P SCREW M4X10				
	30	302FT26012	2FT26012	TERMINAL TRANSFER	1									
	31	302C926052	2C926052	TERMINAL SEPARATION	1									
	32	2C926060	2C926111	TERMINAL MAIN	1									
	33	2C926080		GROUND PLATE CONVEYING	1									
	34	2C926100		TERMINAL FUSER	1									
35	302C926111	GROUND PLATE EXIT		1										
36	2C926120	GROUND PLATE FUSER		1										
37	2C926140	SHIELD UPPER LEFT		1										
38	2C927140	SWITCH CONTAINER		1										
39	2FT02050	SLIDER SHUTTER A		2										
40	2FT02100	SHAFT ARM		2										
⊙	41	2BC06980			STOPPER 5	6								
	42	2FT02020	SHUTTER DRUM		1									
43	2FT02160	PAD SHUTTER A	2											
44	2FT02170	PAD SHUTTER B	2											
45	2FT02040	HOLDER PULLEY SEPARATION	6											
46	2A118370	PULLEY,DRUM SEPARATION	6											
47	2FT02090	HOLDER SLIDER	1											
48	2FT02110	WIRE ARM	1											
49	2FT02060	SLIDER SHUTTER B	1											
50	2FT02140	SPRING SHUTTER B	1											

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FIG. 3 Cassette

2HF/2HH

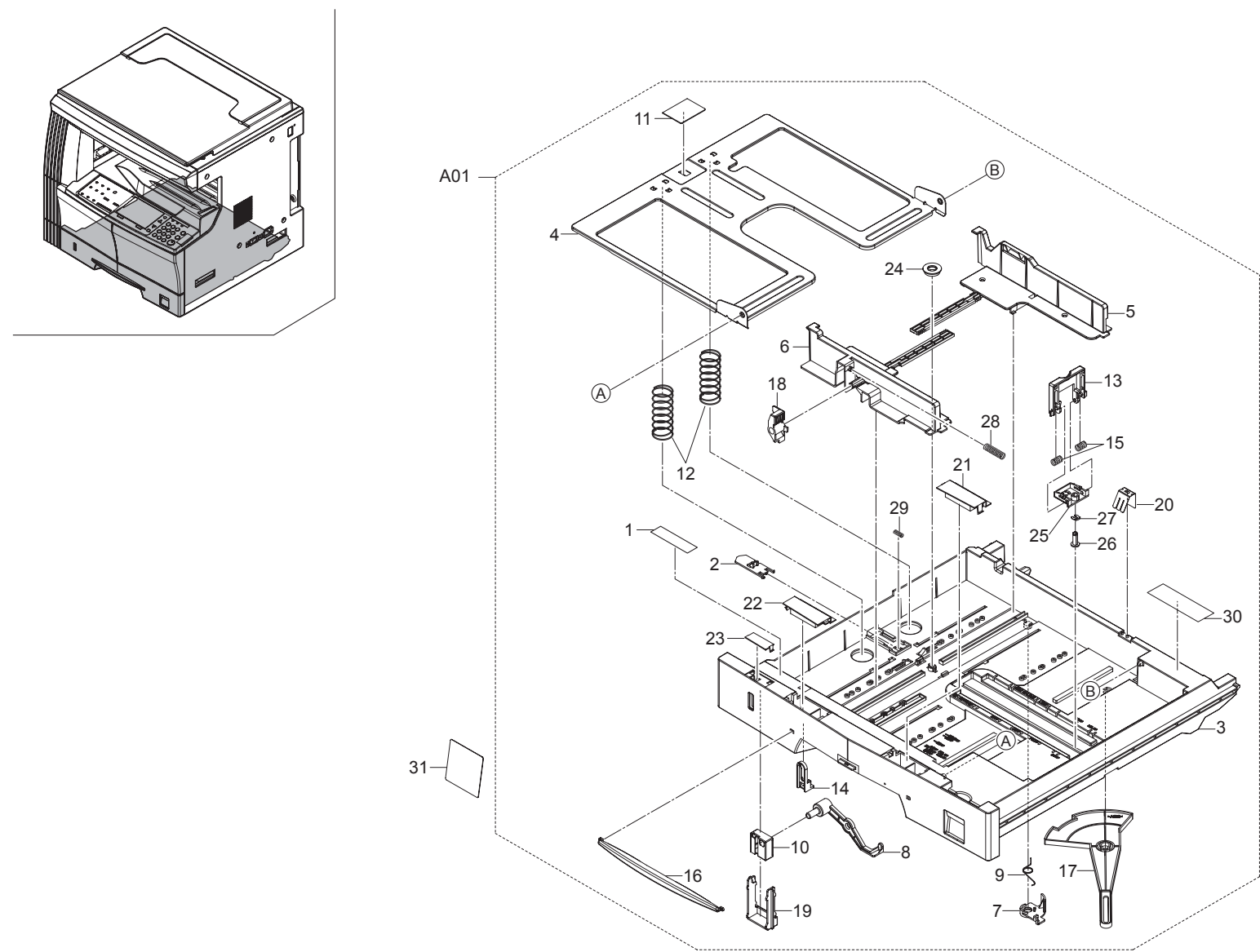


FIG. 3 Cassette

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	A01	302C993011	2C993011	PARTS,CT-410,SP	1
	1	•302C905280	2C905280	LABEL CASSETTE	1
	2	•19507050		LEVER,CASSETTE BASE RELEASE	1
	3	•2C907010		CASSETTE	1
	4	•2C907020		BOTTOM CASSETTE	1
⊙	5	•2C907030		REAR CURSOR C	1
⊙	6	•2C907040		FRONT CURSOR C	1
	7	•2C907050		PLATE SIDE SW	1
	8	•2C907070		LEVER INDICATOR	1
⊙	9	•2C907090		SPRING SIDE SW	1
	10	•2C907110		MARKER INDICATOR	1
⊙	11	•2C907140		PAD CASSETTE	1
⊙	12	•2C907150		SPRING BOTTOM	2
⊙	13	•2C907190		RIGHT CURSOR A	1
	14	•2C907200		STOPPER ARM	1
	15	•2C907360		SPRING CURSOR R	2
⊙	16	•2C907370		MARKER CASSETTE	1
	17	•2C907380		TURN PLATE CASSETTE	1
⊙	18	•2C907390		LEVER CURSOR C	1
	19	•2C907490		STOPPER INDICATOR	1
	20	•2C907500		GROUND PLATE BOTTOM	1
	21	•2C907550		LID CASSETTE A	1
	22	•2C907560		LID CASSETTE B	1
	23	•2C907570		LID CASSETTE C	1
⊙	24	•34907141		GEAR 18,CASSETTE	1
⊙	25	•2C907590		HOLDER RIGHT CURSOR	1
⊙	26	•2C907600		PIN CURSOR C	1
⊙	27	•5MVX111DN003	2A806250	RING STOPPER	1
⊙	28	•2C907620		SPRING LEVER F	1
⊙	29	•76508130		SPRING BELT GUIDE ROLLER	1
	30	•2C905200		LABEL CASSETTE LGR	1
⊙	31	2C905230		SHEET CASSETTE SIZE(C)	1
⊙	31	2C905240		SHEET CASSETTE SIZE(I)	1

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FIG. 4 Conveying

2HF/2HH

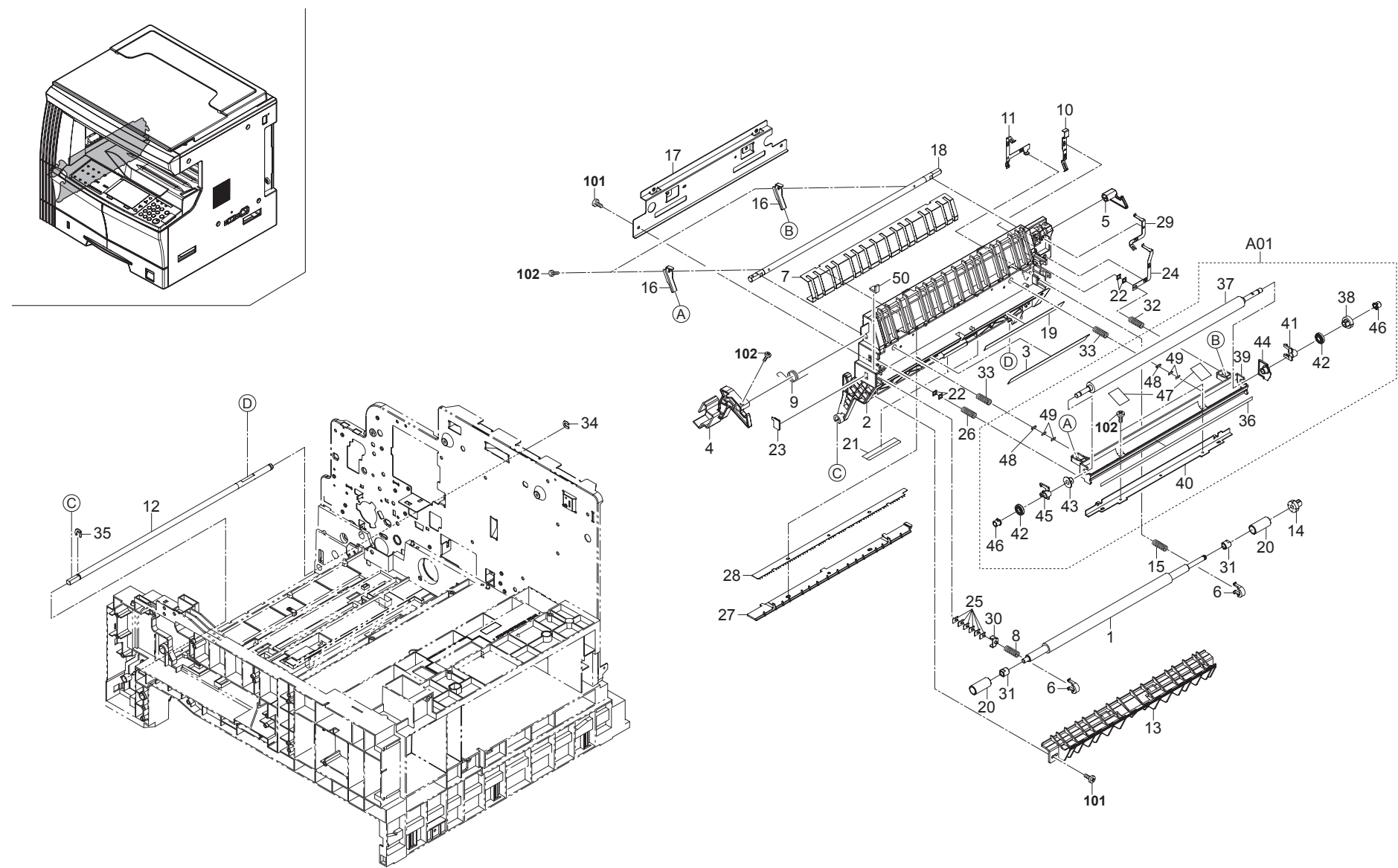


FIG. 4 Conveying

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	302C916021	2C916021	ROLLER REGIST LEFT	1
	2	302C916032	2C916032	BASE CONVEYING	1
⊙	3	302FT16030	2FT16030	FILM REGIST GUIDE L	1
⊙	4	2C916060		LEVER CONVEYING FRONT	1
⊙	5	2C916070		LEVER CONVEYING REAR	1
⊙	6	2C916080		STOPPER BUSH REG	2
	7	2C916090		GUIDE CONVEYING	1
	8	2C916100		SPRING REGIST F	1
	9	2C916120		SPRING CONVEYING BASE	1
	10	2C916130		GROUND PLATE REG	1
	11	2C916140		GROUND PLATE CONVEYING	1
	12	302C916161	2C916161	SHAFT CONVEYING	1
	13	2C916170		GUIDE FEED A	1
⊙	14	2C916180		GEAR Z15 REGIST	1
	15	2C916190		SPRING REGIST R	1
	16	2C916200		LEVER TRANS GUIDE	2
	17	2C916220		REINFORCEMENT CONVEYING	1
	18	302C916231	2C916231	SHAFT CONVEYING LEVER	1
⊙	19	302FT16040	2FT16040	FILM REGIST GUIDE R	1
	20	2C916250		COLLAR REGIST	2
	21	2C916300		FILM DU GUIDE	2
	22	2C917200		SPACER TRANS ROLL	4
	23	2C916290		FILM CONV BASE	1
	24	2C917040		TERMINAL PLATE TRANS	1
	25	2C916280		SPACER REG T0.5	6
	26	2C917060		SPRING TRANS F	1
⊙	27	2C917070		HOUSING STA ELIMINATION	1
	28	2FT17030		PLATE STA ELIMINATION	1
	29	2C917090		TERMINAL STA ELIMINATION	1
	30	2C916270		SPACER REG F	1
⊙	31	2C916260		BUSH REGIST	2
	32	2C917120		SPRING TRANS R	1
	33	2C917150		SPRING GUIDE TRANS	2
⊙	34	2BC06980		STOPPER 5	1
⊙	35	2BC06910		STOPPER 6	1
⊙	A01	302FT93090	2FT93090	PARTS,TR-420,SP	1
	36	*302FT17100	2FT17100	TAPE TRANS	1
⊙	37	*302FT17011	2FT17011	ROLLER TRANSFER	1
⊙	38	*2FT17020		GEAR TRANSFER	1
	39	*2FT17040		GUIDE LEFT TRANS FRONT	1
	40	*2C917050		REINFORCEMENT TRANS GUIDE	1
⊙	41	*2C917100		BUSH TRANSFER	1
⊙	42	*2C917110		COLLAR TRANS	2
	43	*2C917160		BUSH TRANS GUIDE F	1
	44	*2C917170		BUSH TRANS GUIDE R	1
	45	*2C917180		BUSH TRANS ROLL F	1
⊙	46	*2BL17030		COLLAR TRANS ROLLER	2
	47	*2FT17050		FILM TRANS A	2
	48	*302FT17070	2FT17070	SPONGE TRANS GUIDE	2
	49	*302FT17080	2FT17080	SPACER TRANS GUIDE	4

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	50	302FT16020	2FT16020	SPONGE CONVEYING	1
	101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	

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FIG. 5 Paper Feed-in

2HF/2HH

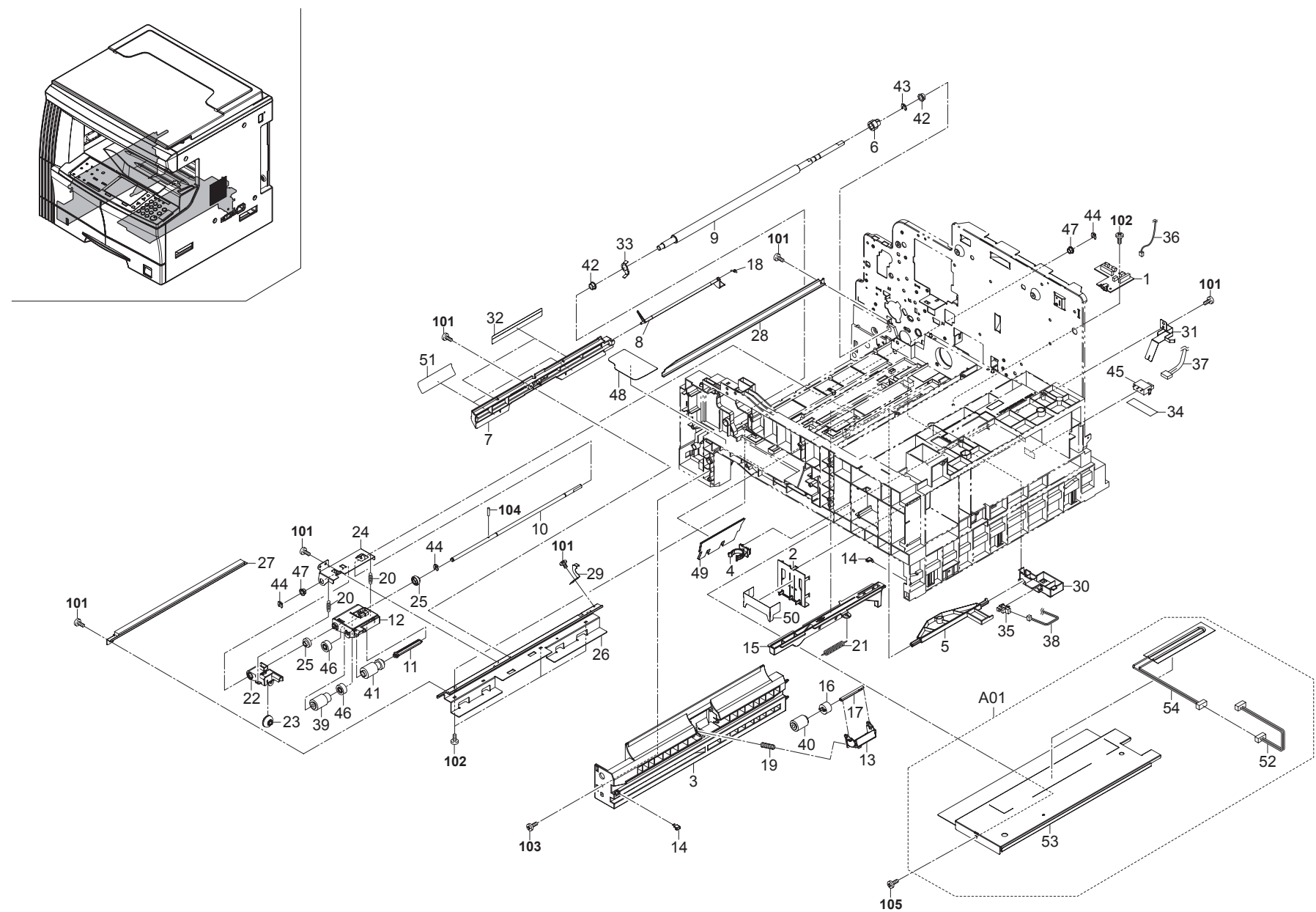


FIG. 5 Paper Feed-in

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	2C901100		PCB CASSETTE ASSY	1
	2	2C907060		PLATE SIZE DETECTION	1
	3	2C907080		LEFT RAIL CASSETTE	1
⊙	4	2C907100		STOPPER CASSETTE	1
⊙	5	2C907120		ACTUATOR EMPTY	1
⊙	6	2C907130		GEAR Z15 REGIST	1
	7	302C907162	2C907162	RIGHT GUIDE REGIST	1
⊙	8	302C907171	2C907171	ACTUATOR REGIST	1
	9	302C907181	2C907181	RIGHT ROLL REGIST	1
	10	302C907211	2C907211	SHAFT PAPER FEED	1
	11	2C907230		SHAFT PICK UP B	1
	12	2C907240		PLATE PICK UP B	1
	13	2C907250		HOLDER RETARD	1
⊙	14	2C907260		SLIDER RAIL	2
	15	2C907270		LEVER PICK UP	1
⊙	16	2C907280		TORQUE LIMITER 340	1
	17	2C907300		SHAFT RETARD	1
⊙	18	2C907290		SPRING REGIST B	1
	19	2C907320		SPRING RETARD	1
	20	2C907340		SPRING PICK UP	2
	21	2C907350		SPRING LEVER	1
	22	2C907400		HOLDER PULLEY A	1
	23	2C907410		PULLEY GUIDE A	1
	24	2C907420		HOLDER FEED SHAFT	1
⊙	25	2C907430		BUSH PAPER FEED C	2
	26	2C907440		RIGHT MOUNT REGIST	1
⊙	27	2C993210		PARTS,REGIST CLEANER,ASSY	1
⊙	28	302C993290	2C993290	PARTS,FILM TRANS FRONT ASSY,SP	1
	29	2C907470		GROUND PLATE REG R	1
	30	2C907480		HOLDER SENSOR	1
	31	2C907510		GROUND PLATE CASS	1
	32	2C907530		FILM REGIST R	2
	33	2C907540		GROUND PLATE REG F	1
⊙	34	302C907650	2C907650	SPACER SW	1
⊙	35	2C927210		SENSOR 248NL1	1
	36	2C927520		WIRE CASSETTE PCB	1
	37	2C927670		WIRE CASSETTE SW	1
	38	2C927750		WIRE CASSETTE PE	1
⊙	39	2AR07220		PULLEY,PAPER FEED	1
⊙	40	2AR07230		PULLEY,SEPARATION	1
⊙	41	2AR07240		PULLEY,LEADING FEED	1
⊙	42	2BC06510		BUSHING 8	2
⊙	43	2BC06910		STOPPER 6	1
⊙	44	2BC06980		STOPPER 5	3
⊙	45	5ESP03090001+01	SP000360	PUSH SWITCH 03 SN	1
⊙	46	29807100		GEAR 16,BYPASS	2
⊙	47	3CY07080		BUSHING 6	2
	48	2FT04220		SHEET TONER TANK	1
	49	2C907580		FILM BASE RIB	2
	50	2C907640		STOPPER PLATE SIZE	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	51	302FT16010	2FT16010	TAPE GUIDE	2
⊙	A01	2C993200		PARTS,DEH.ASSY240,SP	1
	52	•2C927780		WIRE DEHUMIDIFIER	1
	53	•2C907520		PLATE HEATER J	1
⊙	54	•2AV60110		HEATER,CASSETTE(240)	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	B1A64120		+BIND TAP-TITE P SCREW M4X12	
	104	5MBP2010WXSP	E0020100	SPRING PIN / M2 X 10 S-BLK	
	105	BAB54100		+TP TAP-TITE S SCREW M4X10	

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FIG. 6 Bypass

2HF/2HH

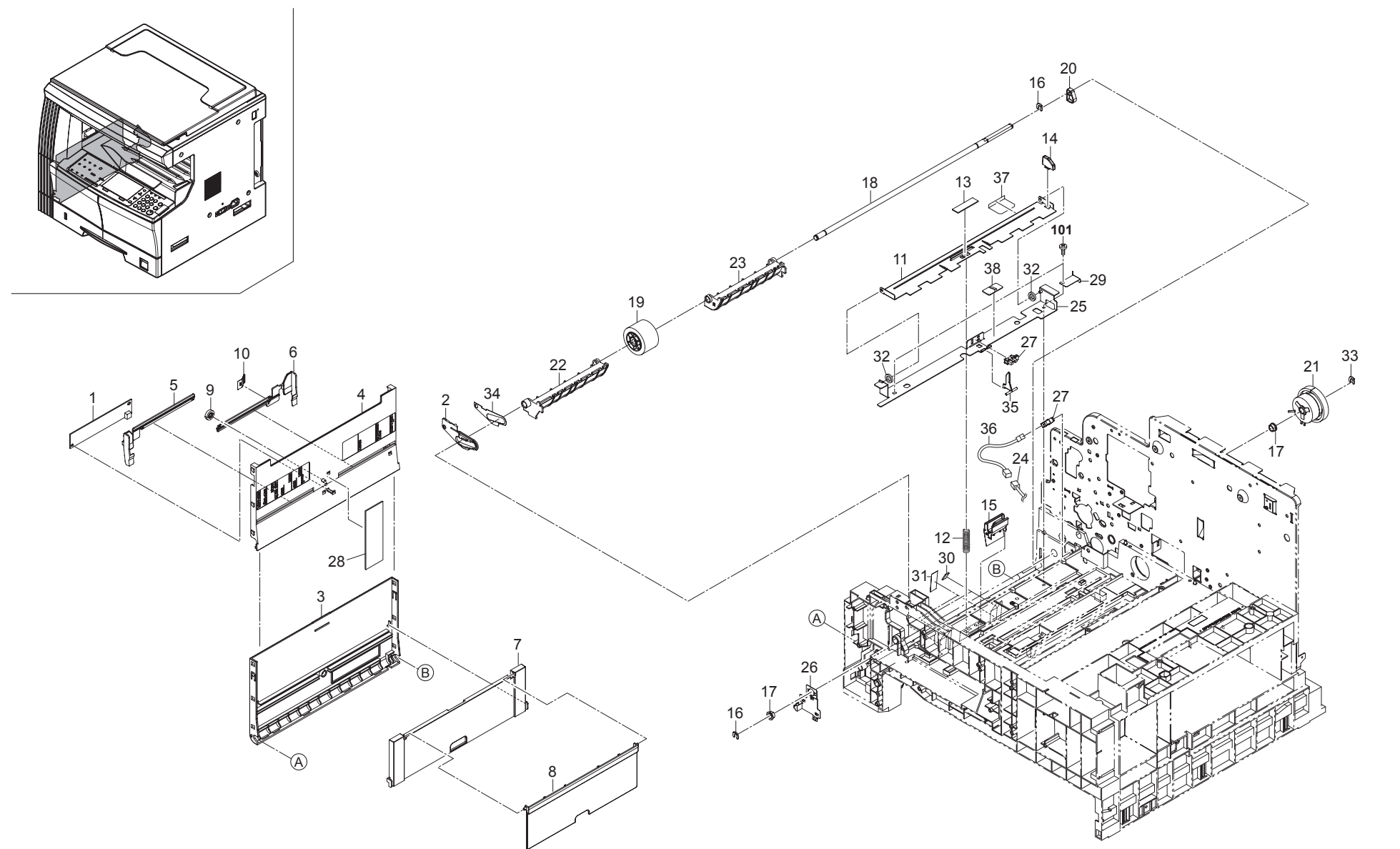


FIG. 6 Bypass

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220	SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	2C901050		PCB MPF SIZE ASSY	1		101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
	2	2C904360		STRAP LEFT COVER C	1						
⊙	3	2C906010		COVER BYPASS	1						
⊙	4	2C906020		TABLE BYPASS	1						
⊙	5	2C906030		FRONT CURSOR BYPASS	1						
⊙	6	2C906040		REAR CURSOR BYPASS	1						
⊙	7	2C906050		BYPASS SUB TABLE A	1						
⊙	8	2C906060		BYPASS SUB TABLE B	1						
⊙	9	2C906080		GEAR 18 BYPASS	1						
	10	2C906090		TERMINAL PAPER SIZE	1						
	11	2C906101		LIFT PLATE BYPASS	1						
	12	2C906110		SPRING BYPASS LIFT	1						
⊙	13	2C906120		SHEET BYPASS LIFT	1						
⊙	14	2C906130		STOPPER BYPASS	1						
⊙	15	2C993140		PARTS,BYPASS PAD,SP	1						
⊙	16	2BC06910		STOPPER 6	2						
⊙	17	2BC06510		BUSHING 8	2						
	18	302FT06011	2FT06011	SHAFT BYPASS	1						
⊙	19	2C993130		PARTS,BYPASS PULLEY,SP	1						
⊙	20	2C906190		CAM BYPASS	1						
⊙	21	302FT27031	2FT27031	CLUTCH BYPASS	1						
	22	2C906210		BYPASS PAPER GUIDE F	1						
	23	2C906220		BYPASS PAPER GUIDE R	1						
	24	302DA27531	2DA27531	WIRE MPF	1						
	25	302C906242	2C906242	MOUNT LIFT PLATE	1						
	26	2C906250		GROUND PLATE BYPASS	1						
⊙	27	2C927210		SENSOR 248NL1	2						
⊙	28	302DA06030	2DA06030	CUSHION BYPASS	1						
	29	2C906280		GROUND PLATE LIFT	1						
	30	2C906290		SHEET BYPASS GUIDE	2						
⊙	31	2C906300		SEAL BYPASS GUIDE	2						
	32	2C906310		SEAL BYPASS LIFT	2						
⊙	33	2BC06980		STOPPER 5	1						
	34	2C904490		PLATE FRONT STRAP	1						
	35	2DA06010		ACTUATOR BYPASS	1						
	36	302DA27580	2DA27580	WIRE MPF SW	1						
⊙	37	302C906330	2C906330	FILM PROTECT BYPASS B	1						
	38	7YZM390004++H01	YZ042640	ACCESS.CLAMP	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 7 Exit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220	SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220	
⊙	1	2C901060	2C904251	PCB EJECT SW ASSY	1	⊙	51	3CY07080	2C904531 2C904520	BUSHING 6	4	
⊙	2	2C904050		LEFT COVER	1	⊙	52	34821210		STATIC ELIMINATOR B,EJECT	1	
	3	2C904210		STOPPER LEFT COVER F	1		53	2C927530		WIRE EJECT	1	
	4	2C904220		STOPPER LEFT COVER R	1		54	2C904440		SPRING LEFT COVER	1	
	5	2C904231		STRAP LEFT COVER A	1	⊙	55	302C904531		PIN FRONT STRAP B	1	
	6	2C904241		STRAP LEFT COVER B	1	⊙	56	302C904520		PLATE FRONT STRAP B	1	
	7	302C904251		SHAFT HOOK	1	⊙	57	2C905170		LABEL BYPASS TABLE	1	
	8	2C904260		HOOK LEFT COVER F	1		58	2C921380		SPRING PULLEY EJECT	2	
	9	2C904270		HOOK LEFT COVER R	1	⊙	59	2C905270		LABEL BYPASS JAM	1	
	10	2C904280		JUNCTION PLATE HOOK	1		60	302FT21010	2FT21010	SHEET EXIT	1	
	11	2C904350		SPRING LEFT HOOK	1	⊙	61	302DA05050	2DA05050	LABEL BYPASS	1	
	12	2C904390		PLATE LEFT SW	1		62	302DA21010	2DA21010	SPRING LEVER	1	
	13	2C904550		CUT WASHER 5	2		63	302DA21021	2DA21021	SHEET EJECT RIGHT	1	
	14	2C904430		PLATE LEFT HOOK	1		64	302DA21031	2DA21031	SHEET EJECT LEFT	1	
⊙	15	2C905090	2C921011 2C921021	LABEL HIGH TEMP	1							
	16	2C921400		SHOULDER SCREW EXIT	2							
⊙	17	302C921011		ROLLER EXIT INNER	1							
⊙	18	302C921021		ROLLER FEED SHIFT	1							
⊙	19	2C921040	2C921051 2C921062 2C921072	PULLEY FEED SHIFT	4							
	20	302C921051		GUIDE SHIFT	1	101	5MBTPB3006TW++R	B1A53060	B1A63080 B1A64100	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T		
	21	302C921062		GUIDE SEPARATE	1	102	5MBTPB3008PW++R	B1A63080		BIND T.T SCREW(+) / M3 X 8 CRFREE P-T		
	22	302C921072		HOUSING EXIT UPPER	1	103	5MBTPB4010PW++R	B1A64100		BIND T.T SCREW(+) / M4 X 10 CRFREE P-T		
	23	2C921080	2C921151	HOUSING EXIT LOWER	1	104	BAA64100			+TP TAP-TITE P SCREW M4X10		
	24	2C921091		GUIDE EXIT LOWER	1							
⊙	25	2C921100		ACTUATOR EXIT INNER	1							
⊙	26	2C921110		ACTUATOR EXIT LEFT	1							
⊙	27	2C921120		GEAR 23 EXIT	1							
	28	302C921151		ARM SHIFT	1							
⊙	29	2C921160		ARM SEPARATE	1							
	30	2C921180		ARM LINK	1							
	31	2C921190		SPRING PULLEY INNER	2							
	32	2C921200		SPRING PULLEY FEED SHIFT	4							
	33	2C921221		SPRING GUIDE DU	2							
	34	2C921231		GUIDE DU	1							
	35	2C921240		ARM SHIFT B	1							
	36	2C921390	2C921302	PLATE EXIT HOLDER	1							
	37	2C921260		PLATE EARTH EXIT 2	1							
	38	2C921270		ARM SEPARATE B	1							
	39	2C921280		SPRING SEPARATE	1							
	40	2C921290	2C921302	SPRING LINK	1							
	41	302C921302		BRACKET EXIT	1							
	42	2C921310		PLATE EARTH EXIT B	1							
	43	2C921330		SPRING ACTUATOR INNER	1							
⊙	44	2C921340	2FT21020	BELT EXIT	1							
⊙	45	302FT21020		PULLEY EXIT	2							
⊙	46	2C921360		PULLEY EJECT	4							
	47	2C921370		STOPPER SE	1							
⊙	48	2BC06980	2BT11070	STOPPER 5	3							
	49	2BL21260		SPRING ACTUATOR L	1							
⊙	50	5MVX111DN007		STOPPER 3	2							

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 8 Scanner

2HF/2HH

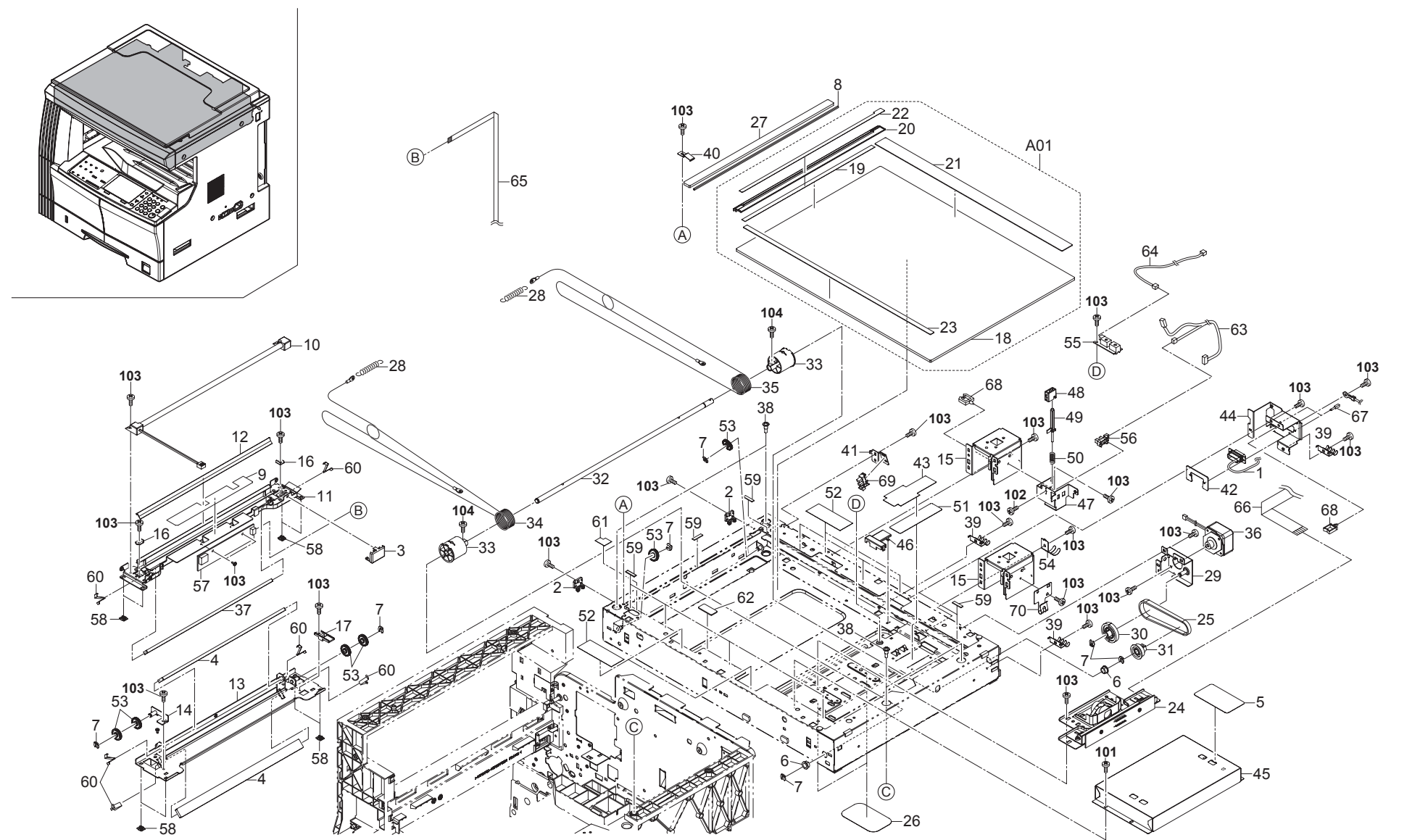


FIG. 8 Scanner

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220	SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	1	2C927540		WIRE DP	1		50	2C912650		SPRING RELEASE SWITCH	1
	2	18512340		GUIDE,SCANNER WIRE	2		51	2C912660		GUIDE CCD WIRE	1
	3	2AV12080		GUIDE FFC1	1		52	2C912670		SHIELD SCANNER FRAME	4
⊙	4	2AV12160		MIRROR B	2	⊙	53	2C912680		PULLEY SCANNER	6
⊙	5	2C905160		LABEL GLASS CAUTION	1	⊙	54	2C912690		GROUND PLATE SCANNER B	1
⊙	6	2BC06510		BUSHING 8	2	⊙	55	2C927090		SENSOR ORIGINAL	1
⊙	7	2BC06980		STOPPER 5	7	⊙	56	2C927210		SENSOR 248NL1	1
⊙	8	2C912700		SPONGE ORIGINAL SIZE	1	⊙	57	302C928041	2C928041	PCB LAMP INVERTER	1
	9	2C912180		FILM FRAME A	1		58	2DC12230		SLIDER SCANNER	8
⊙	10	2C912090		LAMP SCANNER YG	1	⊙	59	29812291		CUSHION,CONTACT GLASS	9
	11	2C912100		MIRROR FRAME A	1		60	2BC12190		SPRING,MIRROR HOLDER	6
	12	2C912110		REFLECTOR SCANNER	1		61	2C912710		SHIELD SCANNER FRAME B	1
	13	302C912121	2C912121	MIRROR FRAME B	1		62	2C912720		SHIELD BASE	1
	14	302C912131	2C912131	ADJUSTING PLATE B	1		63	2C927550		WIRE SCANNER PI	1
	15	2C912141		MOUNT BASE DF HINGE LEFT	2		64	2C927560		WIRE ORIGINAL SIZE	1
	16	2C912150		RETAINER WIRE	2	⊙	65	2C927580		FFC INVERTER	1
	17	2C912160		GUIDE FFC B	1	⊙	66	2C927630		FFC CCD	1
⊙	A01	2C993170		PARTS,CONTACT GLASS,M(SP)	1		67	M0208010		SPACER,SFS-2.6S-B1WM(JST)	2
	18	*2C912250		CONTACT GLASS	1		68	M2109000	49513901	WIRE SADDLE,WS-1NS	2
	19	*2C912190		STANDARD PLATE SHADING	1	⊙	69	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00	1
	20	*2C912200		LEFT SIZE INDICATOR	1		70	2C912730		SHIELD WIRE PANEL	1
	21	*2C912210		REAR SIZE INDICATOR(M)	1						
	22	*2C912440		LABEL SIZE (METRIC)	1						
	23	*2C912600		FRONT SIZE INDICATOR	1						
⊙	24	302C993250	2C993250	PARTS,ISU,SP	1						
⊙	25	2C912260		BELT SCANNER	1						
	26	2C912270		LOWER SEAL SCANNER	2		101	B1B03040		+BIND SCREW M3X04(TRIVALENT CHROMATING)	
⊙	27	2C912280		CONTACT GLASS ADF	1		102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	28	302C912291	2C912291	SPRING SCANNER TENSION	2		103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	29	302C912301	2C912301	MOTOR PLATE SCANNER	1		104	B0A23080		+ROUND HEAD SCREW WITH SW.W M3X8(TRIVALE	
⊙	30	2C912310		GEAR Z18/39	1						
⊙	31	2C912320		GEAR Z36	1						
⊙	32	302C912331	2C912331	SHAFT MOTOR DRIVE	1						
	33	2C912340		DRUM PULLEY	2						
	34	2C912360		WIRE SCANNER GRAY	1						
	35	2C912350		WIRE SCANNER BLACK	1						
⊙	36	2C912380		MOTOR SCANNER	1						
⊙	37	2C912390		MIRROR A	1						
	38	302C912761	2C912761	PIN SCANNER	4						
	39	2C912410		GROUND PLATE SCANNER	3						
	40	2C912420		HOLDER GLASS DF	1						
	41	2C912220		MOUNT PI	1						
	42	2C912470		PLATE DSUB	1						
	43	2C912480		HOLDER CCD WIRE	1						
	44	2C912490		MOUNT DSUB	1						
	45	2C912580		COVER ISU	1						
	46	2C912230		HOLDER FFC A	1						
	47	2C912610		MOUNT RELEASE SWITCH	1						
	48	2C912620		GUIDE RELEASE SWITCH	1						
	49	2C912640		SHAFT RELEASE SWITCH	1						

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 9 Imaging Unit

2HF/2HH

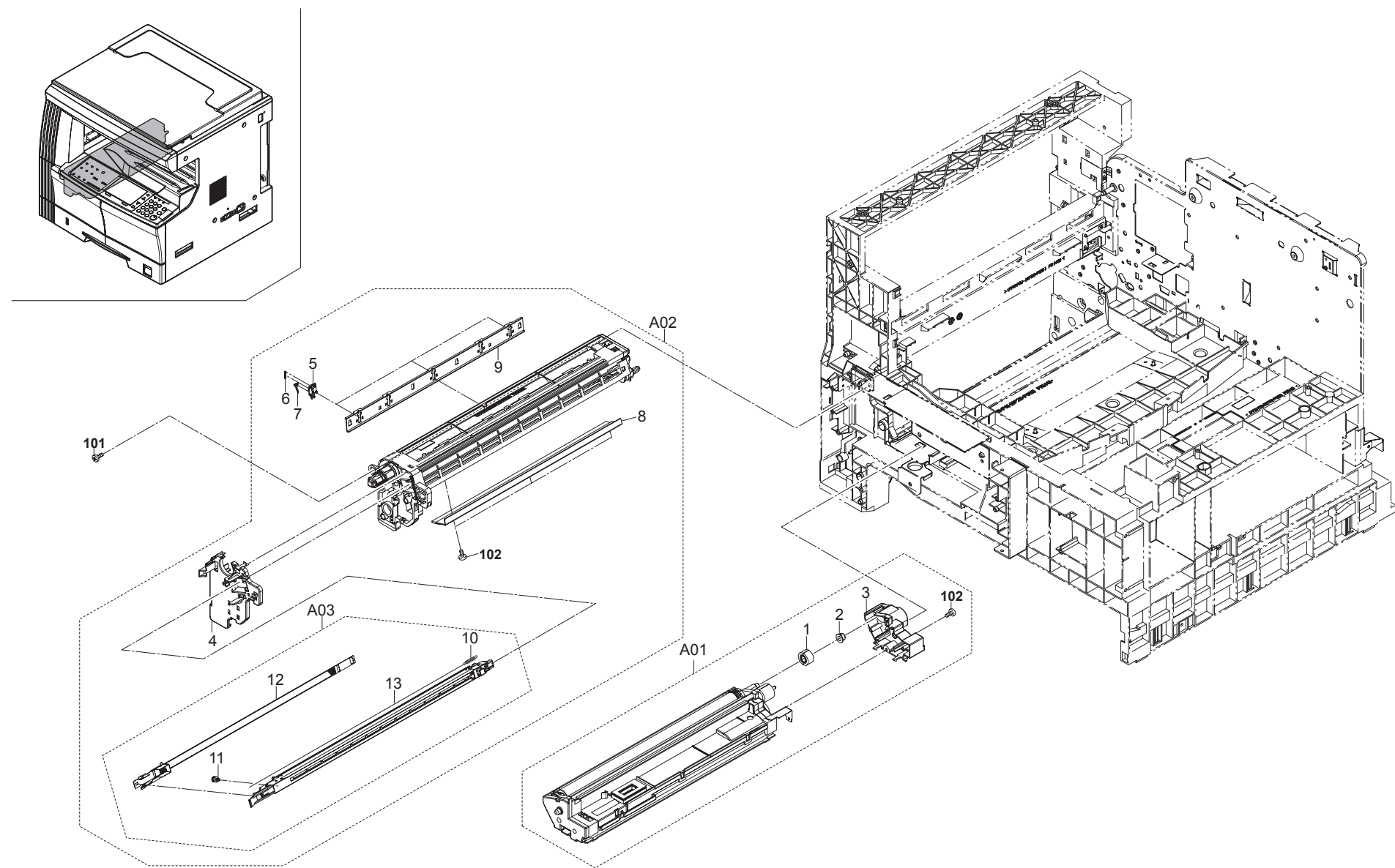


FIG. 9 Imaging Unit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	A01	302FT93050	2FT93050	PARTS,DV-420,SP	1
	1	•2C914280		GEAR Z20H B	1
⊙	2	•5MVM176NN001	2BZ22230	BUSH GEAR Z26H 49515M0001A4	1
	3	•2C914080		REAR COVER DLP	1
⊙	A02	302HF93010	2HF93010	PARTS,DK-428,SP	1
	4	•2FT18070		FRONT COVER CLEANING	1
	5	•2FT18180		HOLDER CLAW	3
	6	•2AR18280		SPRING,CLAW SEPARATION	3
	7	•2C918370		CLAW SEPARATION	3
	8	•2FT18010		BLADE CLEANING	1
	9	•2FT18030		LOWER SEAL CLEANING	1
⊙	A03	•302FT93080	2FT93080	PARTS,MC-420,SP	1
	10	••5MMW141LX002	2BZ02300	SPRING WIRE	1
	11	••5MVT263NN001	33910230	PIN CHARGER	1
	12	••2FT10040		GRID	1
⊙	13	••302C968290	2C968290	CORONA WIRE MCH SP	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	101	BAB54100		+TP TAP-TITE S SCREW M4X10	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 10 Fuser Unit

2HF/2HH

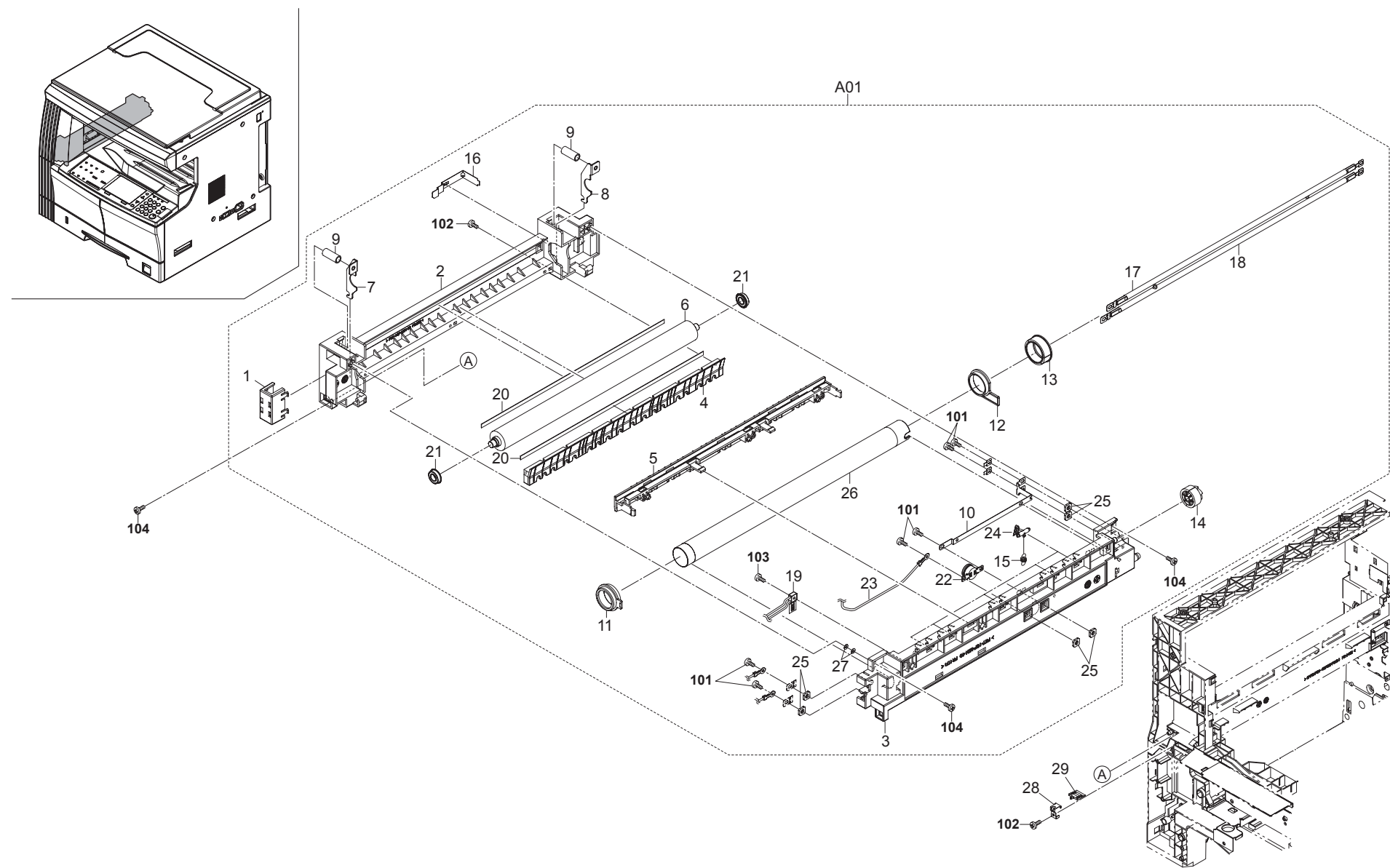


FIG. 10 Fuser Unit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	A01	302HF93030	2HF93030	PARTS,FK-428	1
	1	•2FT20100		COVER PCB FIXING	1
	2	•302C920021	2C920021	LEFT FRAME FUSER	1
	3	•302C920011	2C920011	RIGHT FRAME FUSER	1
	4	•2C920040		FRONT GUIDE FUSER	1
	5	•2C920030		REAR GUIDE FUSER	1
⊙	6	•302C920061	2C920061	ROLLER PRESS	1
	7	•2C920110		FRONT PRESSING PLATE	1
	8	•2C920120		REAR PRESSING PLATE	1
	9	•2FT20030		SPRING PRESSURE	2
	10	•302C920141	2C920141	PLATE HEATER FUSER	1
⊙	11	•2C920150		FRONT BUSH HEAT ROLLER	1
⊙	12	•2C920160		REAR BUSH HEAT ROLLER	1
⊙	13	•2C920170		GEAR Z38 HEAT ROLLER	1
⊙	14	•2C920180		GEAR FUSER Z28	1
⊙	15	•2FT20110		SPRING SEPARATOR	5
	16	•2C920200		GROUND PLATE PRESS	1
⊙	17	•2C920250		HEATER M230 FUSER	1
⊙	18	•2C920260		HEATER S230 FUSER	1
⊙	19	•2C920310		THERMISTOR FUSER	1
	20	•2C920320		SEAL DISCHAGER	2
⊙	21	•2C920330		BEARING PRESSURE	2
⊙	22	•2C920340		THERMOCUT 180 FUSER	1
	23	•302HF46020	2HF46020	WIRE FUSER UNIT	1
⊙	24	•302FT20160	2FT20160	SEPARATOR ASSY B	5
	25	•5MMS111SL002	2BY20050	NUT FUSER A	6
⊙	26	•302HF25010	2HF25010	ROLLER HEAT	1
⊙	27	•302C907660	2C907660	SPACER RIGHT GUIDE	2
⊙	28	302DA20020	2DA20020	STOPPER FUSER SPACER	1
⊙	29	302DA20010	2DA20010	SPACER FUSER UNIT	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	101	5MBSP43006NW++R	B4A03060	TP HEAD SCREW(+) / M3 X 6 DRFREE	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+) / M3 X 12 CRFREE P-T	
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 11 Driving & Cooling

2HF/2HH

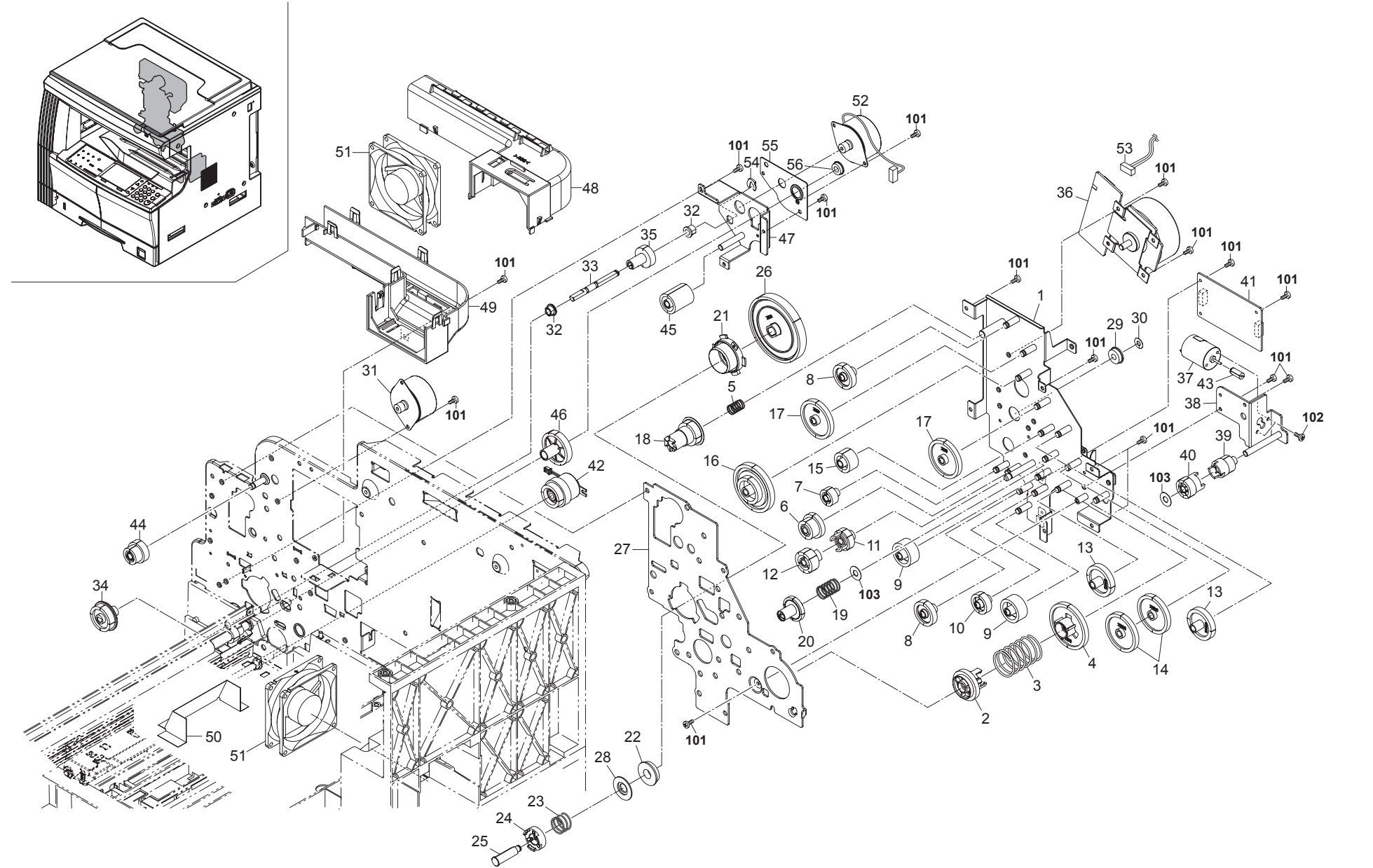


FIG. 11 Driving & Cooling

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	302FT22011	2FT22011	MOUNT DRIVE UNIT	1
⊙	2	2C922170		COUPLING CONT P	1
⊙	3	2C922260		SPRING CONT P	1
⊙	4	2C922080		GEAR 60	1
⊙	5	2C922240		SPRING FIX JOINT	1
⊙	6	2C922070		GEAR 30/23	1
⊙	7	2C922210		GEAR 20	1
⊙	8	2C922340		GEAR 31	2
⊙	9	2C922330		GEAR 30 PF	2
⊙	10	2C922360		GEAR 25 PF	1
⊙	11	2C922140		GEAR 25 DEV	1
⊙	12	2C922150		GEAR 26 DEV	1
⊙	13	2FT22060		GEAR 40 CONT	2
⊙	14	2FT22050		GEAR 50 CONT	2
⊙	15	2FT22110		GEAR 25 CONT	1
⊙	16	2FT22030		GEAR 98/34	1
⊙	17	2C922040		GEAR 50	2
⊙	18	2C922230		GEAR 29 FIX JOINT	1
⊙	19	2C922270		SPRING CONT S	1
⊙	20	2FT22170		GEAR 30 CONT	1
⊙	21	2FT22080		POSITIONING BUSH DRUM	1
⊙	22	G3169000		BEARING 6900ZZNR	1
⊙	23	2FT22100		SPRING DRUM COUPLING	1
⊙	24	302FT22250	2FT22250	COUPLING DRUM 2	1
⊙	25	2FT22090		SHAFT COUPLING	1
⊙	26	2FT22040		GEAR 136	1
⊙	27	2FT22020		BASE DRIVE UNIT	1
⊙	28	302FT22200	2FT22200	SPACER COUPLING	1
⊙	29	2FT22160		BEARING 6-15-17	1
⊙	30	2C904550		CUT WASHER 5	1
⊙	31	2C927020		MOTOR EJECT	1
⊙	32	3CY07080		BUSHING 6	2
⊙	33	302C922161	2C922161	SHAFT DPX DRIVE	1
⊙	34	2C922110		GEAR 32 DPX	1
⊙	35	2C922100		GEAR 25 DPX	1
⊙	36	2C927010		MOTOR MAIN	1
⊙	37	2FT27020		MOTOR TONER	1
⊙	38	302FT22141	2FT22141	MOUNT CONT MOTOR	1
⊙	39	2FT22150		GEAR 32	1
⊙	40	2FT22130		GEAR 23	1
⊙	41	302C901192	2C901192	PCB REGISTRATION ASSY	1
⊙	42	2C927190		CLUTCH FEED	1
⊙	43	5MVG115DB002	2BM14540	GEAR WORM	1
⊙	44	2C922200		GEAR 43/20	1
⊙	45	2C922220		GEAR 25	1
⊙	46	302HB31020	2HB31020	GEAR 68 REG	1
⊙	47	302HF31010	2HF31010	MOUNT REG MOTOR	1
⊙	48	2C923010		UPPER DUCT	1
⊙	49	2C923020		LOWER DUCT	1
⊙	50	2C923030		FILM COOLING	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	51	2C927070		FAN COOLING 80-25	2
⊙	52	2C927220		MOTOR REGISTRATION	1
⊙	53	2C927760		WIRE MAIN MOTOR	1
⊙	54	5MVX111DN003	2A806250	RING STOPPER	1
⊙	55	302HB31030	2HB31030	PLATE REG MOTOR	1
⊙	56	34922480		BEARING,REGISTRATION FULCRUM	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	102	B1B03040		+BIND SCREW M3X04(TRIVALENT CHROM	
	103	C2893140		SHIM 6.2X14X0.25T	

• Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicates the spare parts.

• Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



FIG. 12 Electrical Components

2HF/2HH-1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	302HF93050	2HF93050	PARTS LSU UNIT	1
⊙	2	2C901170		DISPOSAL SENSOR ASSY	1
	3	2C918400		HOLDER SENSOR B	1
	4	2C904300		ARM INTERLOCK SW	1
	5	2C904310		MOUNT INTERLOCK SW	1
	6	2C904340		SPRING LEFT INTERLOCK	1
	7	302C916151	2C916151	PIN CONVEYING HOOK	1
	8	2C918350		DETECTION PLATE	1
	9	2C918360		SPRING DETECTION	1
	10	2C926070		HOLDER INTERLOCK SW	1
	11	302HB39010	2HB39010	SHIELD MAIN	1
	12	2C926510		MOUNT POWER SOURCE	1
	13	2C927250		GASKET SHIELD 8X10X45	1
⊙	14	2C927170		SWITCH INTERLOCK L	1
⊙	15	2C927180		SWITCH INTERLOCK F	1
	16	2C927510		WIRE ENGINE	1
	17	M2105910		CLAMP,CKN-07(KITAGAWA)	3
	18	302HF46010	2HF46010	WIRE FUSER	1
	19	2C927610		WIRE DESK POWER	1
	20	M2107240		BAND,KI-100(KITAGAWA)	1
	21	2C927660		WIRE DESK	1
	22	2C927680		WIRE FRONT SW	1
⊙	23	2C927740		FFC HVU	1
⊙	24	302HF94010	2HF94010	PARTS,PWB ENGINE ASS'Y,SP (16ppm)	1
⊙	24	302HH94010	2HH94010	PARTS,PWB ENGINE ASS'Y,SP (20ppm)	1
⊙	25	302HB94020	2HB94020	PARTS,PWB MAIN ASS'Y,SP	1
	26	2C927230		CORE SFT-72SNB-026K	1
	27	2A627940		CORE 10-20X10	3
	28	M2105740		MINIATURE CLAMP,UAMS-05S-2	4
	29	M2108130		SPACER,KGPS-4S	4
	30	M2109000	49513901	WIRE SADDLE,WS-1NS	4
	31	M2109020	49829401	WIRE SADDLE,WS-2WS	1
	32	M7005030		CLAMP,EMT-5N(TAKEUCHI)	1
	33	M70A5020		CLAMP,FCC-125EM513(TAKEUCHI)	1
⊙	34	302HF94020	2HF94020	PARTS,PWB HIGH VOLTAGE,SP	1
	35	2BL14480		SEAL WIRE	5
	36	302DA26560	2DA26560	FILM SHIELD FFC	1
⊙	37	302C928190	2C928190	PCB LVU CHN	1
	38	302HB39020	2HB39020	LID PRINTER	1
	39	2AV27440		CORE 15-26X13	1
	40	66227351	5AACAC487CCA++P	AC CORD ASSY	1
	41	2A627930		CORE 11-25X14	1
	42	302HB44010	2HB44010	RESISTOR BLEEDER	1
	43	302HB46030	2HB46030	WIRE RESISTOR	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
	104	B1A64120		+BIND TAP-TITE P SCREW M4X12	
	105	B9B04080		+GROUNDING SCREW M4X8	
	106	5MBWG40854SZ	C4204000	OT LOCK WASHER / M4X8.5X0.4T S-ZMC	

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

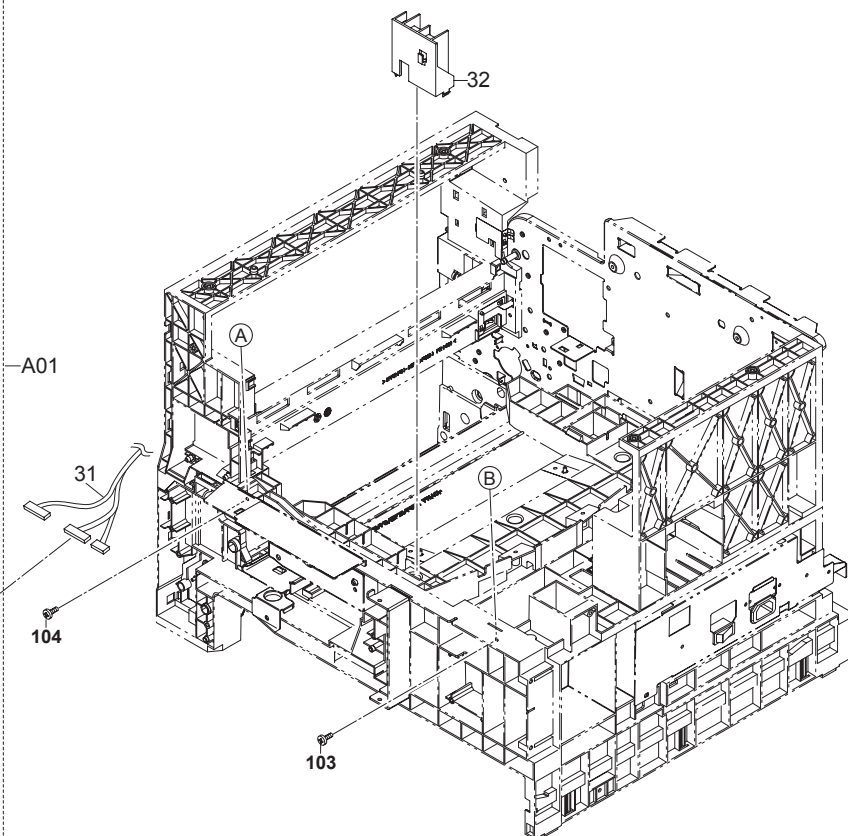


FIG. 13 Operation Unit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220	SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	A01	302HF93020	2HF93020	PARTS,KEY BOARD ASS'Y	1	101	BAA64100			+TP TAP-TITE P SCREW M4X10	
⊙	1	*302HF93040	2HF93040	PARTS LCD OPERATION	1	102	5MBTPB3008PW++R	B1A63080		BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
⊙	2	*302HB94030	2HB94030	PARTS,PWB OPERATION ASS'Y,SP	1	103	5MBTPB3012PW++R	B1A63120		BIND T.T SCREW(+) / M3 X 12 CRFREE P-T	
⊙	3	*302HF05040	2HF05040	COVER OPERATION(CN)	1	104	5MBTPB4010PW++R	B1A64100		BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
⊙	4	*302HB05090	2HB05090	CENTER OPE COVER	1						
⊙	5	*2DA25350		KEY OPERATION 10	1						
⊙	6	*302HB05030	2HB05030	KEY SAVER	2						
⊙	7	*302HB05020	2HB05020	KEY MANAGE	1						
⊙	8	*302HB05070	2HB05070	KEY EXPOSURE	1						
⊙	9	*302HB05040	2HB05040	KEY ZOOM	1						
⊙	10	*302HB05210	2HB05210	KEY ONLINE	1						
⊙	11	*302HB05140	2HB05140	LEFT OPE SHEET	1						
	12	*302HB05150	2HB05150	RIGHT DUST SHIELD	1						
	13	*302HB05170	2HB05170	LEFT DUST SHIELD	1						
	14	*302HB05160	2HB05160	CENTER DUST SHIELD	1						
	15	*302HB05220	2HB05220	MOUNT OPERATION R	1						
	16	*2C925210		SPACER OPE PCB	1						
⊙	17	*302HF05050	2HF05050	CENTER OPE SHEET(CN)	1						
⊙	18	*2DC25052		KEY PRINT	1						
⊙	19	*2DC25060		KEY STOP	1						
⊙	20	*2DC25070		KEY RESET	1						
⊙	21	*302HB05050	2HB05050	KEY SELECT	2						
⊙	22	*302HB05060	2HB05060	KEY PHOTO	2						
⊙	23	*302HB05080	2HB05080	KEY FUNCTION	3						
⊙	24	*302HB05100	2HB05100	LID CENTER COVER	1						
⊙	25	*302HB05110	2HB05110	LID PRINT	1						
⊙	26	*302HB05120	2HB05120	LID SAVER	1						
⊙	27	*302HB05180	2HB05180	GROUND PLATE LCD	1						
⊙	28	*302HF05020	2HF05020	LEFT SHEET(CN)	1						
⊙	29	*302HF05030	2HF05030	SHEET SET(CN)	1						
	30	*2DA25300		STOPPER LCD	1						
	31	302HB46010	2HB46010	WIRE PANEL	1						
	32	2C925180		RETAINER OPERATION	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 14 Original Holder

2HF/2HH

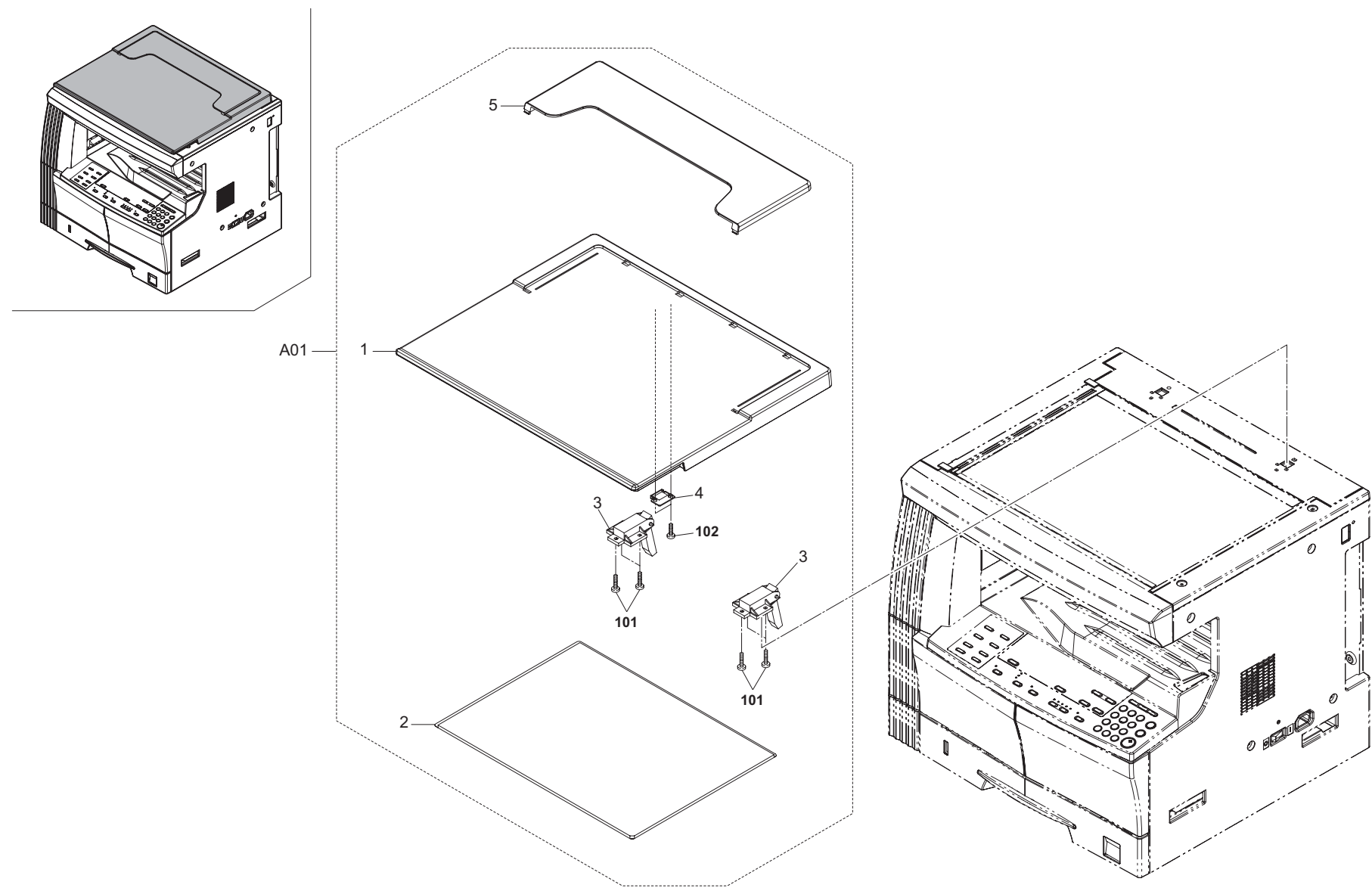


FIG. 14 Original Holder

2HF/2HH

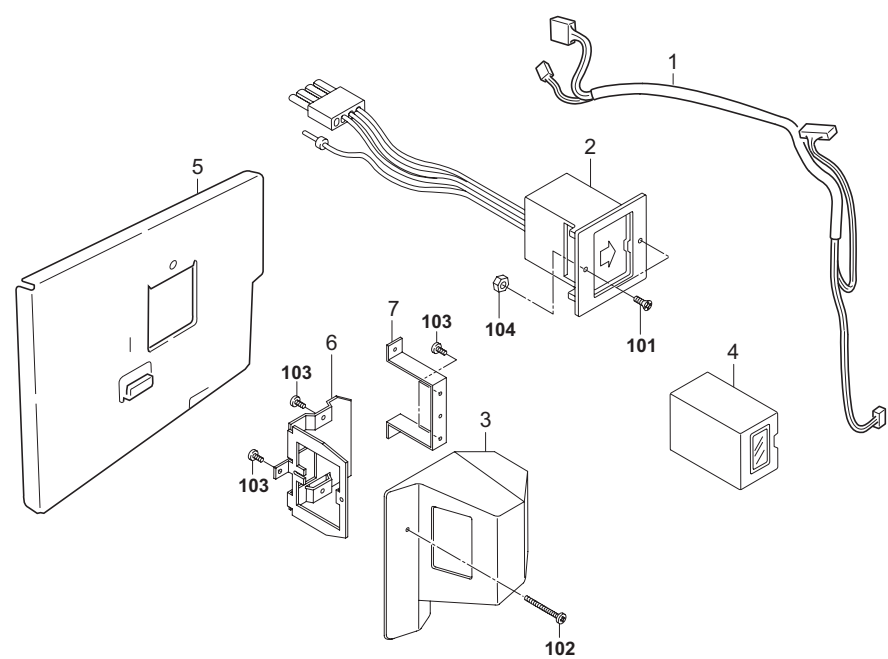
SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	A01	2CX82010		SET,PLATEN COVER TYPE D	1
	1	•2A612800		COVER,PLATEN	1
	2	•2A612810		MAT,ORIGINAL HOLDER	1
	3	•2A612820		HINGE,ORIGINAL HOLDER	2
	4	•2C912630		STOPPER RELEASE SWITCH	1
	5	•60904280		ORIGINAL POCKET	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
	102	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+) / M3 X 12 CRFREE P-T	

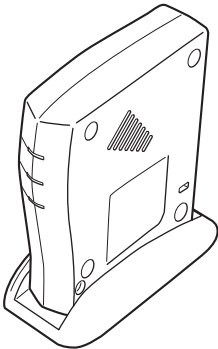
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "☉" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

KEY COUNTER

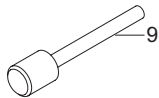
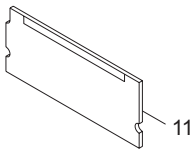
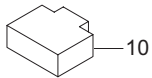
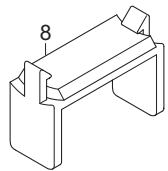
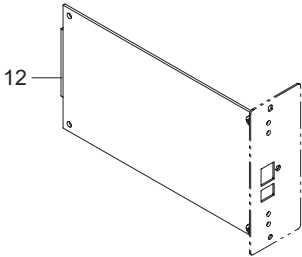


IB-110



*IB-110 does not give separate supply for option.

Printing System (X)



A01

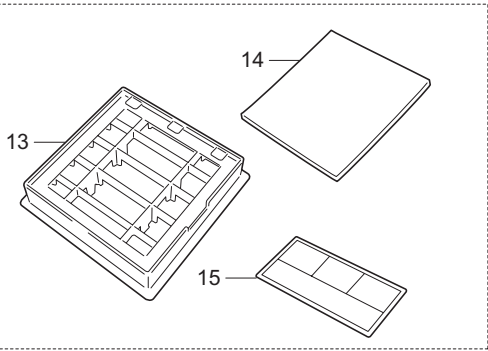


FIG. 15 Option I & Tools

2HF/2HH-1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	2C960110		WIRE KEY COUNTER	1
⊙	2	3029236241	29236241	SOCKET ASS'Y,KEY COUNTER	1
⊙	3	2A360010		COVER,KEY COUNTER	1
⊙	4	3025418011	25418011	KEY COUNTER	1
⊙	5	2C960100		MOUNT KEY COUNTER	1
⊙	6	66060030		RETAINER,KEY COUNTER	1
⊙	7	66060040		MOUNT,KEY COUNTER	1
⊙	8	35968110		STOPPER WIRE ASS'Y SP	2
⊙	9	302C968310	2C968310	MIRROR FRAME RETAINING SP	2
⊙	10	2C907630		STOPPER GUIDE CHN	1
⊙	11	302HF94040	2HF94040	PARTS,PWB DIMM ASS'Y,SP	1
⊙	12	303KC94010	3KC94010	PARTS,PWB GDI ASS'Y,SP	1
⊙	A01	302C993230	2C993230	PARTS,DUCT FILTER,SP	1
⊙	13	*302C904600	2C904600	DUCT RIGHT	1
⊙	14	*302C904610	2C904610	FILTER RIGHT	1
⊙	15	*302C905260	2C905260	LABEL FILTER	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	7BB003306H	BB040750	+COUNTER-SUNK HEAD SCREW M3X6 CRFREE	
	102	B1B54400		+BIND TAP-TITE S SCREW M4X40(TRIVALENT C)	
	103	B4A04060		+TP-A SCREW M4X06(TRIVALENT CHROMATING)	
	104	7BC1003055++H01	BC018230	HEXA NUT M3	

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 16 Option II (DU-410)

2HF/2HH

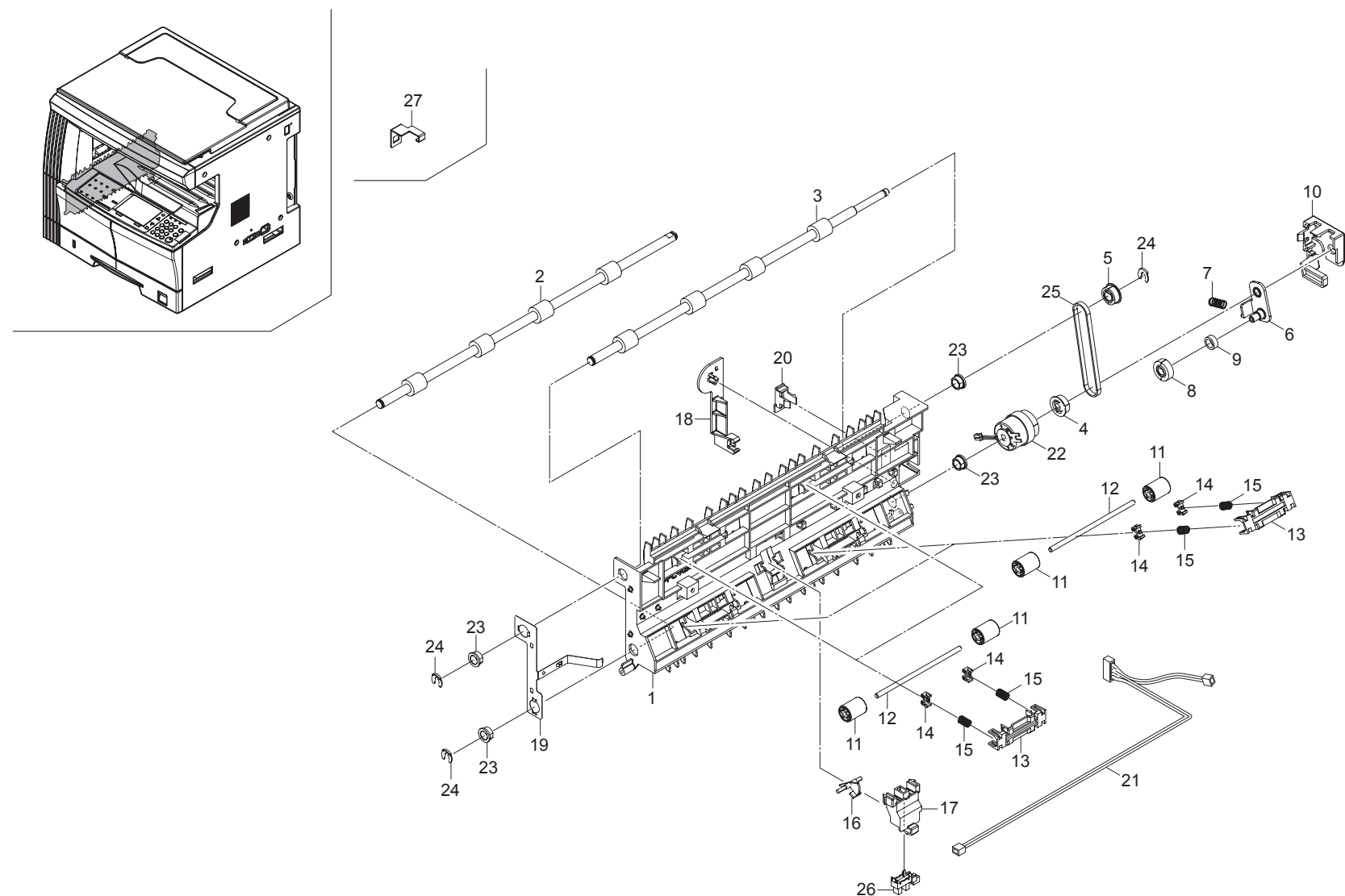


FIG. 16 Option II (DU-410)

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	1	3HY07010		FRAME DUPLEX	1
⊙	2	303HY07021	3HY07021	ROLLER DUPLEX A	1
⊙	3	303HY07031	3HY07031	ROLLER DUPLEX B	1
⊙	4	3HY07040		PULLEY 26-6 DUPLEX	1
⊙	5	3HY07050		PULLEY 26-8 DUPLEX	1
	6	3HY07060		JUNCTION PLATE DUPLEX	1
	7	3HY07070		SPRING JUNCTION DUPLEX	1
⊙	8	3HY07090		GEAR 21 DUPLEX	1
⊙	9	3HY07100		PULLEY IDLE DUPLEX	1
	10	3HY07110		RETAINER DUPLEX	1
⊙	11	3HY07120		PULLEY 15 DUPLEX	8
	12	303HY07131	3HY07131	SHAFT 4 DUPLEX	4
	13	3HY07140		HOLDER DUPLEX SPRING	4
⊙	14	3HY07150		BUSHING DUPLEX ROLLER	8
	15	3HY07160		SPRING DUPLEX PULLEY	8
⊙	16	3HY07170		ACTUATOR DUPLEX	1
	17	3HY07180		RETAINER ACTUATOR	1
	18	3HY07190		PROTECTING PLATE WIRE	1
	19	3HY07200		GROUND PLATE DUPLEX	1
	20	3HY07210		LID DUPLEX	1
	21	3HY27010		WIRE DUPLEX	1
⊙	22	3HY27020		CLUTCH DU	1
⊙	23	2BC06510		BUSHING 8	4
⊙	24	2BC06910		STOPPER 6	3
⊙	25	2C921340		BELT EXIT	1
⊙	26	2C927210		SENSOR 248NL1	1
	27	3HY07220		PLATE LOCK DUPLEX	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 17 Maintenance Kit

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	1	1702HF3KS0	072HF3KS	SET,MK-428(CHN) (OPTION) •PARTS,FK-428 •PARTS,DK-428,SP •PARTS,DV-420,SP •PARTS,TR-420,SP •FILTER OZONE	1 1 1 1 1 1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

INDEX

2HF/2HH

SP	Part.No.	Alternative.	Description	Fig.No.
	1702HF3KS0	072HF3KS	SET,MK-428(CHN)	17
	18512340		GUIDE,SCANNER WIRE	8
	19507050		LEVER,CASSETTE BASE RELEASE	3
⊙	29807100		GEAR 16,BYPASS	5
⊙	29812291		CUSHION,CONTACT GLASS	8
	2A118370		PULLEY,DRUM SEPARATION	2
⊙	2A360010		COVER,KEY COUNTER	15
	2A612800		COVER,PLATEN	14
	2A612810		MAT,ORIGINAL HOLDER	14
	2A612820		HINGE,ORIGINAL HOLDER	14
	2A627930		CORE 11-25X14	12
	2A627940		CORE 10-20X10	12
⊙	2AR07220		PULLEY,PAPER FEED	5
⊙	2AR07230		PULLEY,SEPARATION	5
⊙	2AR07240		PULLEY,LEADING FEED	5
	2AR18280		SPRING,CLAW SEPARATION	9
	2AV12080		GUIDE FFC1	8
⊙	2AV12160		MIRROR B	8
	2AV27440		CORE 15-26X13	12
⊙	2AV60110		HEATER,CASSETTE(240)	5
	2AV73580		LABEL,TONER DISPOSAL TANK HK	1
⊙	2BC06510		BUSHING 8	5,6,8,16
⊙	2BC06910		STOPPER 6	4,5,6,16
⊙	2BC06980		STOPPER 5	2,4,5,6,7,8
	2BC12190		SPRING,MIRROR HOLDER	8
⊙	2BL05070		LABEL SEP CLEANING	1
	2BL14480		SEAL WIRE	12
	2BL16220	5AAVBRUSH036	BRUSH CLEANER ASSY	1
⊙	2BL17030		COLLAR TRANS ROLLER	4
	2BL21260		SPRING ACTUATOR L	7
⊙	2C901050		PCB MPF SIZE ASSY	6
⊙	2C901060		PCB EJECT SW ASSY	7
⊙	2C901100		PCB CASSETTE ASSY	5
⊙	2C901170		DISPOSAL SENSOR ASSY	12
⊙	2C901180		CONT SENSOR ASSY	2
	2C902070		BASE RUBBER	2
	2C902080		SPRING DEV PUSH	2
	2C902110		MOUNT FRONT COVER	2
	2C902130		MOUNT CONT PCB	2
	2C902140		HINGE FRONT COVER	1
	2C902170		LEVER DEV PUSH	2
⊙	2C902180		FILM BASE	2
	2C902230		FILM BASE L	2
	2C902240		FILM BASE B	2
	2C902260		GROUND PLATE FRAME	2
	2C902520		COLLAR LEVER CONT.	2
⊙	2C902540		LEVER LOCK CONT.	2
	2C902590		SPRING DEV PUSH F	2
⊙	2C904041		RIGHT COVER	1
⊙	2C904050		LEFT COVER	7

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2C904060		LEFT LOW COVER	1
⊙	2C904070		UPPER FRONT COVER	1
⊙	2C904080		FRONT SIDE COVER UP	1
⊙	2C904090		FRONT TOP COVER	1
⊙	2C904100		RIGHT TOP COVER	1
⊙	2C904110		LEFT TOP COVER	1
⊙	2C904120		REAR TOP COVER	1
⊙	2C904130		FRONT SIDE COVER MID	1
⊙	2C904140		FRONT SIDE COVER LOW	1
⊙	2C904150		INNER REAR COVER	1
⊙	2C904160		INNER LEFT COVER	1
⊙	2C904180		LEFT FRONT COVER	1
⊙	2C904190		LEFT REAR COVER	1
⊙	2C904200		LEFT MIDDLE COVER	1
	2C904210		STOPPER LEFT COVER F	7
	2C904220		STOPPER LEFT COVER R	7
	2C904231		STRAP LEFT COVER A	7
	2C904241		STRAP LEFT COVER B	7
	2C904260		HOOK LEFT COVER F	7
	2C904270		HOOK LEFT COVER R	7
	2C904280		JUNCTION PLATE HOOK	7
	2C904290		PLATE FRONT COVER	1
	2C904300		ARM INTERLOCK SW	12
	2C904310		MOUNT INTERLOCK SW	12
	2C904340		SPRING LEFT INTERLOCK	12
	2C904350		SPRING LEFT HOOK	7
	2C904360		STRAP LEFT COVER C	6
	2C904390		PLATE LEFT SW	7
⊙	2C904410		COVER DSUB	1
	2C904430		PLATE LEFT HOOK	7
	2C904440		SPRING LEFT COVER	7
⊙	2C904470		FRONT LEFT COVER(K)	1
⊙	2C904480		FILM FRONT COVER	1
	2C904490		PLATE FRONT STRAP	6
	2C904510		SPONGE COVER	1
	2C904550		CUT WASHER 5	7,11
⊙	2C905071		LABEL CONT SET	2
	2C905080		LABEL CONVEYING JAM	1
⊙	2C905090		LABEL HIGH TEMP	7
	2C905130		LABEL DRUM CAUTION(CHN)	2
⊙	2C905160		LABEL GLASS CAUTION	8
⊙	2C905170		LABEL BYPASS TABLE	7
	2C905200		LABEL CASSETTE LGR	3
⊙	2C905220		LABEL LEFT COVER	1
⊙	2C905230		SHEET CASSETTE SIZE(C)	3
⊙	2C905240		SHEET CASSETTE SIZE(I)	3
⊙	2C905270		LABEL BYPASS JAM	7
⊙	2C906010		COVER BYPASS	6
⊙	2C906020		TABLE BYPASS	6
⊙	2C906030		FRONT CURSOR BYPASS	6

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2C906040		REAR CURSOR BYPASS	6		2C907410		PULLEY GUIDE A	5
⊙	2C906050		BYPASS SUB TABLE A	6		2C907420		HOLDER FEED SHAFT	5
⊙	2C906060		BYPASS SUB TABLE B	6	⊙	2C907430		BUSH PAPER FEED C	5
⊙	2C906080		GEAR 18 BYPASS	6		2C907440		RIGHT MOUNT REGIST	5
	2C906090		TERMINAL PAPER SIZE	6		2C907470		GROUND PLATE REG R	5
	2C906101		LIFT PLATE BYPASS	6		2C907480		HOLDER SENSOR	5
	2C906110		SPRING BYPASS LIFT	6		2C907490		STOPPER INDICATOR	3
⊙	2C906120		SHEET BYPASS LIFT	6		2C907500		GROUND PLATE BOTTOM	3
⊙	2C906130		STOPPER BYPASS	6		2C907510		GROUND PLATE CASS	5
⊙	2C906190		CAM BYPASS	6		2C907520		PLATE HEATER J	5
	2C906210		BYPASS PAPER GUIDE F	6		2C907530		FILM REGIST R	5
	2C906220		BYPASS PAPER GUIDE R	6		2C907540		GROUND PLATE REG F	5
	2C906250		GROUND PLATE BYPASS	6		2C907550		LID CASSETTE A	3
	2C906280		GROUND PLATE LIFT	6		2C907560		LID CASSETTE B	3
	2C906290		SHEET BYPASS GUIDE	6		2C907570		LID CASSETTE C	3
⊙	2C906300		SEAL BYPASS GUIDE	6		2C907580		FILM BASE RIB	5
	2C906310		SEAL BYPASS LIFT	6	⊙	2C907590		HOLDER RIGHT CURSOR	3
	2C907010		CASSETTE	3	⊙	2C907600		PIN CURSOR C	3
	2C907020		BOTTOM CASSETTE	3	⊙	2C907620		SPRING LEVER F	3
⊙	2C907030		REAR CURSOR C	3	⊙	2C907630		STOPPER GUIDE CHN	15
⊙	2C907040		FRONT CURSOR C	3		2C907640		STOPPER PLATE SIZE	5
	2C907050		PLATE SIDE SW	3	⊙	2C912090		LAMP SCANNER YG	8
	2C907060		PLATE SIZE DETECTION	5		2C912100		MIRROR FRAME A	8
	2C907070		LEVER INDICATOR	3		2C912110		REFLECTOR SCANNER	8
	2C907080		LEFT RAIL CASSETTE	5		2C912141		MOUNT BASE DF HINGE LEFT	8
⊙	2C907090		SPRING SIDE SW	3		2C912150		RETAINER WIRE	8
⊙	2C907100		STOPPER CASSETTE	5		2C912160		GUIDE FFC B	8
	2C907110		MARKER INDICATOR	3		2C912180		FILM FRAME A	8
⊙	2C907120		ACTUATOR EMPTY	5		2C912190		STANDARD PLATE SHADING	8
⊙	2C907130		GEAR Z15 REGIST	5		2C912200		LEFT SIZE INDICATOR	8
⊙	2C907140		PAD CASSETTE	3		2C912210		REAR SIZE INDICATOR(M)	8
⊙	2C907150		SPRING BOTTOM	3		2C912220		MOUNT PI	8
⊙	2C907190		RIGHT CURSOR A	3		2C912230		HOLDER FFC A	8
	2C907200		STOPPER ARM	3		2C912250		CONTACT GLASS	8
	2C907230		SHAFT PICK UP B	5	⊙	2C912260		BELT SCANNER	8
	2C907240		PLATE PICK UP B	5		2C912270		LOWER SEAL SCANNER	8
	2C907250		HOLDER RETARD	5	⊙	2C912280		CONTACT GLASS ADF	8
⊙	2C907260		SLIDER RAIL	5	⊙	2C912310		GEAR Z18/39	8
	2C907270		LEVER PICK UP	5	⊙	2C912320		GEAR Z36	8
⊙	2C907280		TORQUE LIMITER 340	5	⊙	2C912340		DRUM PULLEY	8
⊙	2C907290		SPRING REGIST B	5		2C912350		WIRE SCANNER BLACK	8
	2C907300		SHAFT RETARD	5		2C912360		WIRE SCANNER GRAY	8
	2C907320		SPRING RETARD	5	⊙	2C912380		MOTOR SCANNER	8
	2C907340		SPRING PICK UP	5	⊙	2C912390		MIRROR A	8
	2C907350		SPRING LEVER	5		2C912410		GROUND PLATE SCANNER	8
	2C907360		SPRING CURSOR R	3		2C912420		HOLDER GLASS DF	8
⊙	2C907370		MARKER CASSETTE	3	⊙	2C912430		LID KMAS	1
	2C907380		TURN PLATE CASSETTE	3		2C912440		LABEL SIZE (METRIC)	8
⊙	2C907390		LEVER CURSOR C	3		2C912470		PLATE DSUB	8
	2C907400		HOLDER PULLEY A	5		2C912480		HOLDER CCD WIRE	8

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
	2C912490		MOUNT DSUB	8
	2C912580		COVER ISU	8
	2C912600		FRONT SIZE INDICATOR	8
	2C912610		MOUNT RELEASE SWITCH	8
	2C912620		GUIDE RELEASE SWITCH	8
	2C912630		STOPPER RELEASE SWITCH	14
	2C912640		SHAFT RELEASE SWITCH	8
	2C912650		SPRING RELEASE SWITCH	8
	2C912660		GUIDE CCD WIRE	8
	2C912670		SHIELD SCANNER FRAME	8
⊙	2C912680		PULLEY SCANNER	8
	2C912690		GROUND PLATE SCANNER B	8
⊙	2C912700		SPONGE ORIGINAL SIZE	8
	2C912710		SHIELD SCANNER FRAME B	8
	2C912720		SHIELD BASE	8
	2C912730		SHIELD WIRE PANEL	8
	2C914080		REAR COVER DLP	9
	2C914280		GEAR Z20H B	9
⊙	2C916060		LEVER CONVEYING FRONT	4
⊙	2C916070		LEVER CONVEYING REAR	4
⊙	2C916080		STOPPER BUSH REG	4
	2C916090		GUIDE CONVEYING	4
	2C916100		SPRING REGIST F	4
	2C916120		SPRING CONVEYING BASE	4
	2C916130		GROUND PLATE REG	4
	2C916140		GROUND PLATE CONVEYING	4
	2C916170		GUIDE FEED A	4
⊙	2C916180		GEAR Z15 REGIST	4
	2C916190		SPRING REGIST R	4
	2C916200		LEVER TRANS GUIDE	4
	2C916220		REINFORCEMENT CONVEYING	4
	2C916250		COLLAR REGIST	4
⊙	2C916260		BUSH REGIST	4
	2C916270		SPACER REG F	4
	2C916280		SPACER REG T0.5	4
	2C916290		FILM CONV BASE	4
	2C916300		FILM DU GUIDE	4
	2C917040		TERMINAL PLATE TRANS	4
	2C917050		REINFORCEMENT TRANS GUIDE	4
	2C917060		SPRING TRANS F	4
⊙	2C917070		HOUSING STA ELIMINATION	4
	2C917090		TERMINAL STA ELIMINATION	4
⊙	2C917100		BUSH TRANSFER	4
⊙	2C917110		COLLAR TRANS	4
	2C917120		SPRING TRANS R	4
	2C917150		SPRING GUIDE TRANS	4
	2C917160		BUSH TRANS GUIDE F	4
	2C917170		BUSH TRANS GUIDE R	4
	2C917180		BUSH TRANS ROLL F	4
	2C917200		SPACER TRANS ROLL	4

SP	Part.No.	Alternative.	Description	Fig.No.
	2C918150		TANK DISPOSAL	1
	2C918170		CAP TANK DISPOSAL	1
	2C918350		DETECTION PLATE	12
	2C918360		SPRING DETECTION	12
	2C918370		CLAW SEPARATION	9
	2C918400		HOLDER SENSOR B	12
	2C920030		REAR GUIDE FUSER	10
	2C920040		FRONT GUIDE FUSER	10
	2C920110		FRONT PRESSING PLATE	10
	2C920120		REAR PRESSING PLATE	10
⊙	2C920150		FRONT BUSH HEAT ROLLER	10
⊙	2C920160		REAR BUSH HEAT ROLLER	10
⊙	2C920170		GEAR Z38 HEAT ROLLER	10
⊙	2C920180		GEAR FUSER Z28	10
	2C920200		GROUND PLATE PRESS	10
⊙	2C920250		HEATER M230 FUSER	10
⊙	2C920260		HEATER S230 FUSER	10
⊙	2C920310		THERMISTOR FUSER	10
	2C920320		SEAL DISCHAGER	10
⊙	2C920330		BEARING PRESSURE	10
⊙	2C920340		THERMOCUT 180 FUSER	10
⊙	2C921040		PULLEY FEED SHIFT	7
	2C921080		HOUSING EXIT LOWER	7
	2C921091		GUIDE EXIT LOWER	7
⊙	2C921100		ACTUATOR EXIT INNER	7
⊙	2C921110		ACTUATOR EXIT LEFT	7
⊙	2C921120		GEAR 23 EXIT	7
⊙	2C921160		ARM SEPARATE	7
	2C921180		ARM LINK	7
	2C921190		SPRING PULLEY INNER	7
	2C921200		SPRING PULLEY FEED SHIFT	7
	2C921221		SPRING GUIDE DU	7
	2C921231		GUIDE DU	7
	2C921240		ARM SHIFT B	7
	2C921260		PLATE EARTH EXIT 2	7
	2C921270		ARM SEPARATE B	7
	2C921280		SPRING SEPARATE	7
	2C921290		SPRING LINK	7
	2C921310		PLATE EARTH EXIT B	7
	2C921330		SPRING ACTUATOR INNER	7
⊙	2C921340		BELT EXIT	7,16
⊙	2C921360		PULLEY EJECT	7
	2C921370		STOPPER SE	7
	2C921380		SPRING PULLEY EJECT	7
	2C921390		PLATE EXIT HOLDER	7
	2C921400		SHOULDER SCREW EXIT	7
⊙	2C922040		GEAR 50	11
⊙	2C922070		GEAR 30/23	11
⊙	2C922080		GEAR 60	11
⊙	2C922100		GEAR 25 DPX	11

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2C922110		GEAR 32 DPX	11	⊙	2C927630		FFC CCD	8
⊙	2C922140		GEAR 25 DEV	11		2C927660		WIRE DESK	12
⊙	2C922150		GEAR 26 DEV	11		2C927670		WIRE CASSETTE SW	5
⊙	2C922170		COUPLING CONT P	11		2C927680		WIRE FRONT SW	12
⊙	2C922200		GEAR 43/20	11	⊙	2C927740		FFC HVU	12
⊙	2C922210		GEAR 20	11		2C927750		WIRE CASSETTE PE	5
⊙	2C922220		GEAR 25	11		2C927760		WIRE MAIN MOTOR	11
⊙	2C922230		GEAR 29 FIX JOINT	11		2C927780		WIRE DEHUMIDIFIER	5
	2C922240		SPRING FIX JOINT	11		2C927790		WIRE UPPER LEFT	2
	2C922260		SPRING CONT P	11	⊙	2C960100		MOUNT KEY COUNTER	15
	2C922270		SPRING CONT S	11	⊙	2C960110		WIRE KEY COUNTER	15
⊙	2C922330		GEAR 30 PF	11	⊙	2C993130		PARTS,BYPASS PULLEY,SP	6
⊙	2C922340		GEAR 31	11	⊙	2C993140		PARTS,BYPASS PAD,SP	6
⊙	2C922360		GEAR 25 PF	11	⊙	2C993170		PARTS,CONTACT GLASS,M(SP)	8
	2C923010		UPPER DUCT	11	⊙	2C993200		PARTS,DEH.ASSY240,SP	5
	2C923020		LOWER DUCT	11	⊙	2C993210		PARTS,REGIST CLEANER,ASSY	5
	2C923030		FILM COOLING	11		2CX82010		SET,PLATEN COVER TYPE D	14
	2C925180		RETAINER OPERATION	13		2DA06010		ACTUATOR BYPASS	6
	2C925210		SPACER OPE PCB	13		2DA25300		STOPPER LCD	13
	2C926020		BASE TERMINAL MAIN	2	⊙	2DA25350		KEY OPERATION 10	13
	2C926030		TERMINAL DLP	2		2DC12230		SLIDER SCANNER	8
	2C926060		TERMINAL MAIN	2	⊙	2DC25052		KEY PRINT	13
	2C926070		HOLDER INTERLOCK SW	12	⊙	2DC25060		KEY STOP	13
	2C926080		GROUND PLATE CONVEYING	2	⊙	2DC25070		KEY RESET	13
	2C926100		TERMINAL FUSER	2		2FT02020		SHUTTER DRUM	2
	2C926120		GROUND PLATE FUSER	2		2FT02030		ARM SHUTTER	2
	2C926130		SHIELD RIGHT COVER	1		2FT02040		HOLDER PULLEY SEPARATION	2
	2C926140		SHIELD UPPER LEFT	2		2FT02050		SLIDER SHUTTER A	2
	2C926150		SHIELD UPPER LEFT B	2		2FT02060		SLIDER SHUTTER B	2
	2C926510		MOUNT POWER SOURCE	12		2FT02070		LINK ARM A	2
⊙	2C927010		MOTOR MAIN	11		2FT02080		LINK ARM B	2
⊙	2C927020		MOTOR EJECT	11		2FT02090		HOLDER SLIDER	2
⊙	2C927070		FAN COOLING 80-25	1,11		2FT02100		SHAFT ARM	2
⊙	2C927090		SENSOR ORIGINAL	8		2FT02110		WIRE ARM	2
⊙	2C927140		SWITCH CONTAINER	2		2FT02120		PIN LOCK	2
⊙	2C927170		SWITCH INTERLOCK L	12		2FT02130		SPRING SHUTTER A	2
⊙	2C927180		SWITCH INTERLOCK F	12		2FT02140		SPRING SHUTTER B	2
⊙	2C927190		CLUTCH FEED	11		2FT02150		SPRING SHUTTER C	2
⊙	2C927210		SENSOR 248NL1	5,6,8,16		2FT02160		PAD SHUTTER A	2
⊙	2C927220		MOTOR REGISTRATION	11		2FT02170		PAD SHUTTER B	2
	2C927230		CORE SFT-72SNB-026K	12		2FT02200		RAIL DLP	2
	2C927250		GASKET SHIELD 8X10X45	12		2FT04210		INNER MIDDLE COVER	2
	2C927510		WIRE ENGINE	12		2FT04220		SHEET TONER TANK	5
	2C927520		WIRE CASSETTE PCB	5		2FT10040		GRID	9
	2C927530		WIRE EJECT	7	⊙	2FT17020		GEAR TRANSFER	4
	2C927540		WIRE DP	8		2FT17030		PLATE STA ELIMINATION	4
	2C927550		WIRE SCANNER PI	8		2FT17040		GUIDE LEFT TRANS FRONT	4
	2C927560		WIRE ORIGINAL SIZE	8		2FT17050		FILM TRANS A	4
⊙	2C927580		FFC INVERTER	8		2FT18010		BLADE CLEANING	9
	2C927610		WIRE DESK POWER	12		2FT18030		LOWER SEAL CLEANING	9

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	2FT18070		FRONT COVER CLEANING	9		302C912331	2C912331	SHAFT MOTOR DRIVE	8
	2FT18180		HOLDER CLAW	9		302C912761	2C912761	PIN SCANNER	8
	2FT20030		SPRING PRESSURE	10	⊙	302C916021	2C916021	ROLLER REGIST LEFT	4
⊙	2FT20100		COVER PCB FIXING	10		302C916032	2C916032	BASE CONVEYING	4
	2FT20110		SPRING SEPARATOR	10		302C916151	2C916151	PIN CONVEYING HOOK	12
	2FT22020		BASE DRIVE UNIT	11		302C916161	2C916161	SHAFT CONVEYING	4
⊙	2FT22030		GEAR 98/34	11		302C916231	2C916231	SHAFT CONVEYING LEVER	4
⊙	2FT22040		GEAR 136	11		302C920011	2C920011	RIGHT FRAME FUSER	10
⊙	2FT22050		GEAR 50 CONT	11		302C920021	2C920021	LEFT FRAME FUSER	10
⊙	2FT22060		GEAR 40 CONT	11	⊙	302C920061	2C920061	ROLLER PRESS	10
	2FT22080		POSITIONING BUSH DRUM	11		302C920141	2C920141	PLATE HEATER FUSER	10
	2FT22090		SHAFT COUPLING	11	⊙	302C921011	2C921011	ROLLER EXIT INNER	7
	2FT22100		SPRING DRUM COUPLING	11	⊙	302C921021	2C921021	ROLLER FEED SHIFT	7
⊙	2FT22110		GEAR 25 CONT	11		302C921051	2C921051	GUIDE SHIFT	7
⊙	2FT22130		GEAR 23	11		302C921062	2C921062	GUIDE SEPARATE	7
⊙	2FT22150		GEAR 32	11		302C921072	2C921072	HOUSING EXIT UPPER	7
⊙	2FT22160		BEARING 6-15-17	11		302C921151	2C921151	ARM SHIFT	7
⊙	2FT22170		GEAR 30 CONT	11		302C921302	2C921302	BRACKET EXIT	7
	2FT22180		MOUNT REAR COVER	2	⊙	302C922161	2C922161	SHAFT DPX DRIVE	11
	2FT26020		BASE TERMINAL TRANSFER	2		302C925192	2C925192	SHEET OPERATION PCB	2
⊙	2FT27020		MOTOR TONER	11		302C926052	2C926052	TERMINAL SEPARATION	2
⊙	3025418011	25418011	KEY COUNTER	15		302C926111	2C926111	GROUND PLATE EXIT	2
⊙	3029236241	29236241	SOCKET ASS'Y,KEY COUNTER	15	⊙	302C928041	2C928041	PCB LAMP INVERTER	8
⊙	302C901192	2C901192	PCB REGISTRATION ASSY	11	⊙	302C928190	2C928190	PCB LVU CHN	12
	302C902152	2C902152	MOUNT CONT LEVER	2	⊙	302C968290	2C968290	CORONA WIRE MCH SP	9
	302C902290	2C902290	LID BASE	2	⊙	302C968310	2C968310	MIRROR FRAME RETAINING SP	15
	302C902300	2C902300	SPACER BOTTOM	2	⊙	302C993011	2C993011	PARTS,CT-410,SP	3
⊙	302C904031	2C904031	TRAY EXIT (1/2)	1	⊙	302C993230	2C993230	PARTS,DUCT FILTER,SP	15
	302C904251	2C904251	SHAFT HOOK	7	⊙	302C993250	2C993250	PARTS,ISU,SP	8
⊙	302C904372	2C904372	INNER FRONT COVER	1	⊙	302C993290	2C993290	PARTS,FILM TRANS FRONT ASSY,SP	5
⊙	302C904520	2C904520	PLATE FRONT STRAP B	7	⊙	302DA04050	2DA04050	COVER REAR FAN	1
⊙	302C904531	2C904531	PIN FRONT STRAP B	7	⊙	302DA04060	2DA04060	MOUNT REAR FAN	1
⊙	302C904560	2C904560	STOPPER COVER DSUB	1	⊙	302DA04070	2DA04070	FILTER OZONE	1
	302C904600	2C904600	DUCT RIGHT	15		302DA04080	2DA04080	SHIELD REAR FAN	1
⊙	302C904610	2C904610	FILTER RIGHT	15	⊙	302DA04090	2DA04090	LID FINISHER	1
⊙	302C905260	2C905260	LABEL FILTER	15	⊙	302DA05050	2DA05050	LABEL BYPASS	7
	302C905280	2C905280	LABEL CASSETTE	3	⊙	302DA06030	2DA06030	CUSHION BYPASS	6
	302C906242	2C906242	MOUNT LIFT PLATE	6		302DA06100	2DA06100	FILM ACTUATOR BYPASS	2
⊙	302C906330	2C906330	FILM PROTECT BYPASS B	6	⊙	302DA20010	2DA20010	SPACER FUSER UNIT	10
	302C906430	2C906430	SPACER BYPASS	2	⊙	302DA20020	2DA20020	STOPPER FUSER SPACER	10
	302C907162	2C907162	RIGHT GUIDE REGIST	5		302DA21010	2DA21010	SPRING LEVER	7
⊙	302C907171	2C907171	ACTUATOR REGIST	5		302DA21021	2DA21021	SHEET EJECT RIGHT	7
	302C907181	2C907181	RIGHT ROLL REGIST	5		302DA21031	2DA21031	SHEET EJECT LEFT	7
	302C907211	2C907211	SHAFT PAPER FEED	5		302DA26560	2DA26560	FILM SHIELD FFC	12
⊙	302C907650	2C907650	SPACER SW	5		302DA27531	2DA27531	WIRE MPF	6
⊙	302C907660	2C907660	SPACER RIGHT GUIDE	1,10		302DA27580	2DA27580	WIRE MPF SW	6
	302C912121	2C912121	MIRROR FRAME B	8		302FT02011	2FT02011	RAIL CLEANING	2
	302C912131	2C912131	ADJUSTING PLATE B	8		302FT02180	2FT02180	PLATE SHUTTER	2
	302C912291	2C912291	SPRING SCANNER TENSION	8		302FT02210	2FT02210	STOPPER PLATE	2
	302C912301	2C912301	MOTOR PLATE SCANNER	8		302FT02220	2FT02220	SEAL ARM	2

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	302FT02230	2FT02230	FILM SHUTTER A	2	⊙	302HB05210	2HB05210	KEY ONLINE	13
	302FT02240	2FT02240	FILM SHUTTER B	2		302HB05220	2HB05220	MOUNT OPERATION R	13
	302FT02250	2FT02250	SHEET UPPER LEFT	2	⊙	302HB31020	2HB31020	GEAR 68 REG	11
	302FT02260	2FT02260	FILM UPPER LEFT	2		302HB31030	2HB31030	PLATE REG MOTOR	11
	302FT02300	2FT02300	TAPE BASE	2		302HB39010	2HB39010	SHIELD MAIN	12
	302FT04230	2FT04230	COVER DLP WIRE	2		302HB39020	2HB39020	LID PRINTER	12
	302FT04240	2FT04240	SHEET DLP WIRE	2		302HB44010	2HB44010	RESISTOR BLEEDER	12
⊙	302FT04260	2FT04260	DUCT BODY	1		302HB46010	2HB46010	WIRE PANEL	13
⊙	302FT05070	2FT05070	LABEL CLEANING JAM	1		302HB46030	2HB46030	WIRE RESISTOR	12
	302FT06011	2FT06011	SHAFT BYPASS	6	⊙	302HB94020	2HB94020	PARTS,PWB MAIN ASS'Y,SP	12
	302FT16010	2FT16010	TAPE GUIDE	5	⊙	302HB94030	2HB94030	PARTS,PWB OPERATION ASS'Y,SP	13
⊙	302FT16020	2FT16020	SPONGE CONVEYING	4	⊙	302HF04010	2HF04010	REAR COVER	1
⊙	302FT16030	2FT16030	FILM REGIST GUIDE L	4	⊙	302HF05020	2HF05020	LEFT SHEET(CN)	13
⊙	302FT16040	2FT16040	FILM REGIST GUIDE R	4	⊙	302HF05030	2HF05030	SHEET SET(CN)	13
⊙	302FT17011	2FT17011	ROLLER TRANSFER	4	⊙	302HF05040	2HF05040	COVER OPERATION(CN)	13
	302FT17070	2FT17070	SPONGE TRANS GUIDE	4	⊙	302HF05050	2HF05050	CENTER OPE SHEET(CN)	13
	302FT17080	2FT17080	SPACER TRANS GUIDE	4	⊙	302HF25010	2HF25010	ROLLER HEAT	10
	302FT17100	2FT17100	TAPE TRANS	4		302HF31010	2HF31010	MOUNT REG MOTOR	11
⊙	302FT20160	2FT20160	SEPARATOR ASSY B	10		302HF46010	2HF46010	WIRE FUSER	12
	302FT21010	2FT21010	SHEET EXIT	7		302HF46020	2HF46020	WIRE FUSER UNIT	10
⊙	302FT21020	2FT21020	PULLEY EXIT	7	⊙	302HF93010	2HF93010	PARTS,DK-428,SP	9
	302FT22011	2FT22011	MOUNT DRIVE UNIT	11	⊙	302HF93020	2HF93020	PARTS,KEY BOARD ASS'Y	13
	302FT22141	2FT22141	MOUNT CONT MOTOR	11	⊙	302HF93030	2HF93030	PARTS,FK-428	10
	302FT22200	2FT22200	SPACER COUPLING	11	⊙	302HF93040	2HF93040	PARTS LCD OPERATION	13
	302FT22250	2FT22250	COUPLING DRUM 2	11	⊙	302HF93050	2HF93050	PARTS LSU UNIT	12
	302FT26012	2FT26012	TERMINAL TRANSFER	2	⊙	302HF94010	2HF94010	PARTS,PWB ENGINE ASS'Y,SP	12
⊙	302FT26030	2FT26030	FILM REAR FAN	1	⊙	302HF94020	2HF94020	PARTS,PWB HIGH VOLTAGE,SP	12
	302FT26040	2FT26040	FILM TERMINAL MAIN	2	⊙	302HF94040	2HF94040	PARTS,PWB DIMM ASS'Y,SP	15
⊙	302FT27031	2FT27031	CLUTCH BYPASS	6	⊙	302HH94010	2HH94010	PARTS,PWB ENGINE ASS'Y,SP	12
⊙	302FT93050	2FT93050	PARTS,DV-420,SP	9	⊙	303HY07021	3HY07021	ROLLER DUPLEX A	16
⊙	302FT93080	2FT93080	PARTS,MC-420,SP	9	⊙	303HY07031	3HY07031	ROLLER DUPLEX B	16
⊙	302FT93090	2FT93090	PARTS,TR-420,SP	4		303HY07131	3HY07131	SHAFT 4 DUPLEX	16
⊙	302HA04010	2HA04010	FRONT RIGHT COVER	1	⊙	303KC94010	3KC94010	PARTS,PWB GDI ASS'Y,SP	15
⊙	302HB04010	2HB04010	FRONT RIGHT COVER	1		34821210		STATIC ELIMINATOR B,EJECT	7
⊙	302HB05020	2HB05020	KEY MANAGE	13	⊙	34907141		GEAR 18,CASSETTE	3
⊙	302HB05030	2HB05030	KEY SAVER	13	⊙	34922480		BEARING,REGISTRATION FULCRUM	11
⊙	302HB05040	2HB05040	KEY ZOOM	13	⊙	35968110		STOPPER WIRE ASS'Y SP	15
⊙	302HB05050	2HB05050	KEY SELECT	13	⊙	3CY07080		BUSHING 6	5,7,11
⊙	302HB05060	2HB05060	KEY PHOTO	13		3HY07010		FRAME DUPLEX	16
⊙	302HB05070	2HB05070	KEY EXPOSURE	13	⊙	3HY07040		PULLEY 26-6 DUPLEX	16
⊙	302HB05080	2HB05080	KEY FUNCTION	13	⊙	3HY07050		PULLEY 26-8 DUPLEX	16
⊙	302HB05090	2HB05090	CENTER OPE COVER	13		3HY07060		JUNCTION PLATE DUPLEX	16
⊙	302HB05100	2HB05100	LID CENTER COVER	13		3HY07070		SPRING JUNCTION DUPLEX	16
⊙	302HB05110	2HB05110	LID PRINT	13	⊙	3HY07090		GEAR 21 DUPLEX	16
⊙	302HB05120	2HB05120	LID SAVER	13	⊙	3HY07100		PULLEY IDLE DUPLEX	16
⊙	302HB05140	2HB05140	LEFT OPE SHEET	13		3HY07110		RETAINER DUPLEX	16
	302HB05150	2HB05150	RIGHT DUST SHIELD	13	⊙	3HY07120		PULLEY 15 DUPLEX	16
	302HB05160	2HB05160	CENTER DUST SHIELD	13		3HY07140		HOLDER DUPLEX SPRING	16
	302HB05170	2HB05170	LEFT DUST SHIELD	13	⊙	3HY07150		BUSHING DUPLEX ROLLER	16
	302HB05180	2HB05180	GROUND PLATE LCD	13		3HY07160		SPRING DUPLEX PULLEY	16

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	3HY07170		ACTUATOR DUPLEX	16
⊙	3HY07180		RETAINER ACTUATOR	16
	3HY07190		PROTECTING PLATE WIRE	16
	3HY07200		GROUND PLATE DUPLEX	16
	3HY07210		LID DUPLEX	16
	3HY07220		PLATE LOCK DUPLEX	16
	3HY27010		WIRE DUPLEX	16
⊙	3HY27020		CLUTCH DU	16
⊙	5ESP03090001+01	SP000360	PUSH SWITCH 03 SN	5
⊙	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00	8
	5MMS111SL002	2BY20050	NUT FUSER A	10
	5MMW141LX002	2BZ02300	SPRING WIRE	9
⊙	5MVG115DB002	2BM14540	GEAR WORM	11
⊙	5MVM176NN001	2BZ22230	BUSH GEAR Z26H 49515M0001A4	9
	5MVT263NN001	33910230	PIN CHARGER	9
⊙	5MVX1111DN003	2A806250	RING STOPPER	3,11
⊙	5MVX1111DN007	2BT11070	STOPPER 3	7
	60804120		MAGNET CATCH	1
	60904280		ORIGINAL POCKET	14
⊙	66060030		RETAINER,KEY COUNTER	15
⊙	66060040		MOUNT,KEY COUNTER	15
	66227351	5AACAC487CCA++P	AC CORD ASSY	12
⊙	76508130		SPRING BELT GUIDE ROLLER	3
	7YZM390004+++H01	YZ042640	ACCESS.CLAMP	6
⊙	G3169000		BEARING 6900ZZNR	11
	M0208010		SPACER,SFS-2.6S-B1WM(JST)	8
	M2105740		MINIATURE CLAMP,UAMS-05S-2	12
	M2105890		CLAMP,CKN-05(KITAGAWA)	2
	M2105910		CLAMP,CKN-07(KITAGAWA)	12
	M2107240		BAND,KI-100(KITAGAWA)	12
	M2108130		SPACER,KGPS-4S	12
	M2109000	49513901	WIRE SADDLE,WS-1NS	2,8,12
	M2109020	49829401	WIRE SADDLE,WS-2WS	12
	M7005030		CLAMP,EMT-5N(TAKEUCHI)	12
	M70A5020		CLAMP,FCC-125EM513(TAKEUCHI)	12

• Parts with "⊙" indicates the spare parts.

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