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**ECOSYS FS-2100D**  
**ECOSYS FS-2100DN**  
**ECOSYS FS-4100DN**  
**ECOSYS FS-4200DN**  
**ECOSYS FS-4300DN**

## **PARTS LIST**

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### <Notation of products>

For the purpose of this parts list, products are identified as following.

FS-2100D : 40ppm(B)

FS-2100DN : 40ppm(A)

FS-4100DN : 45ppm

FS-4200DN : 50ppm

FS-4300DN : 60ppm

FIG. 1 Covers

2L1/2L2/2LV/2MS/2MT-2

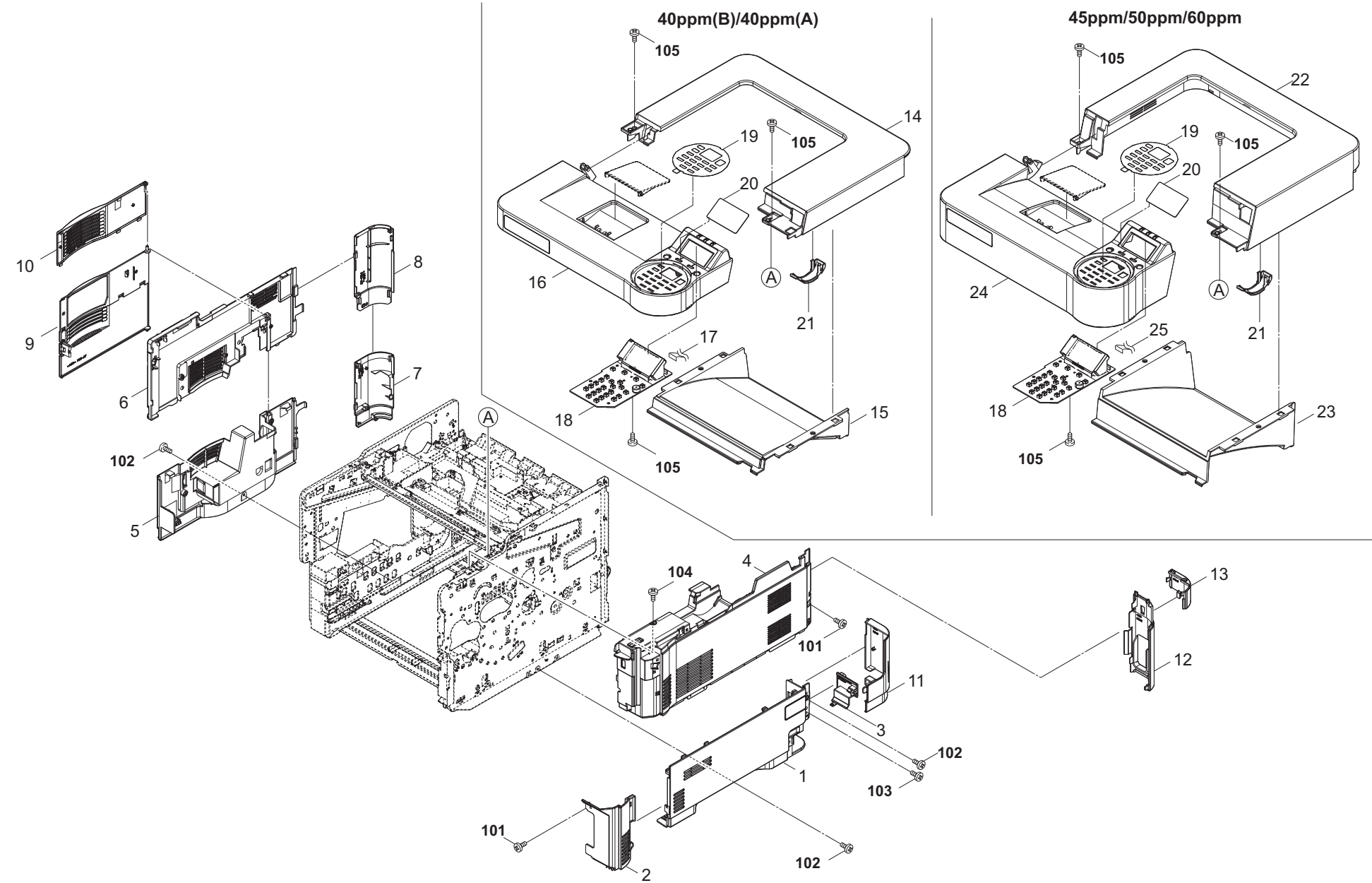


FIG. 1 Covers

2L1/2L2/2LV/2MS/2MT-2

| Ref. No. | Part.No.   | Alternative. | Description                     | Notes             | Quantity |     |     |
|----------|------------|--------------|---------------------------------|-------------------|----------|-----|-----|
|          |            |              |                                 |                   | 120      | 230 | 240 |
| 1        | 302LV04070 | 2LV04070     | COVER RIGHT LOW                 |                   | 1        | 1   | 1   |
| 2        | 302LV04080 | 2LV04080     | COVER RIGHT FRONT               |                   | 1        | 1   | 1   |
| 3        | 302LV04270 | 2LV04270     | COVER RIGHT REAR                |                   | 1        | 1   | 1   |
| 4        | 302LV94290 | 2LV94290     | PARTS COVER RIGHT UP ASSY SP    |                   | 1        | 1   | 1   |
| 5        | 302LV04050 | 2LV04050     | COVER LEFT LOW                  |                   | 1        | 1   | 1   |
| 6        | 302LV04040 | 2LV04040     | COVER LEFT UP                   |                   | 1        | 1   | 1   |
| 7        | 302LV04260 | 2LV04260     | COVER LEFT LOW REAR             |                   | 1        | 1   | 1   |
| 8        | 302LV04250 | 2LV04250     | COVER LEFT UP REAR              |                   | 1        | 1   | 1   |
| 9        | 302LV04190 | 2LV04190     | COVER SIDE LOW                  |                   | 1        | 1   | 1   |
| 10       | 302LV04170 | 2LV04170     | COVER SIDE UP                   |                   | 1        | 1   | 1   |
| 11       | 302LV04150 | 2LV04150     | COVER CONT LOW                  |                   | 1        | 1   | 1   |
| 12       | 302LV04140 | 2LV04140     | COVER CONT MIDDLE               |                   | 1        | 1   | 1   |
| 13       | 302LV04130 | 2LV04130     | COVER CONT UP                   |                   | 1        | 1   | 1   |
| 14       | 302L294010 | 2L294010     | PARTS COVER TOP ASSY            | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 15       | 302L294110 | 2L294110     | PARTS TRAY TOP ASSY SP          | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 16       | 302L294020 | 2L294020     | PARTS LID TOP ASSY SP           | 40ppm(B)          | 1        | 1   | 1   |
| 16       | 302MS94010 | 2MS94010     | PARTS LID TOP ASSY SP           | 40ppm(A)          | 1        | 1   | 1   |
| 17       | 302L246080 | 2L246080     | CONN.CORD ASSY S03781           | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 18       | 302LV94050 | 2LV94050     | PARTS PWB ASSY PANEL SP         |                   | 1        | 1   | 1   |
| 19       | 302LV05140 | 2LV05140     | SHEET OPE E                     |                   | 1        | 1   | 1   |
| 19       | 302LV05150 | 2LV05150     | SHEET OPE GER                   |                   |          | 1   |     |
| 19       | 302LV05160 | 2LV05160     | SHEET OPE FRA                   |                   | 1        | 1   |     |
| 19       | 302LV05170 | 2LV05170     | SHEET OPE ITA                   |                   |          | 1   |     |
| 19       | 302LV05180 | 2LV05180     | SHEET OPE SPA                   |                   | 1        | 1   |     |
| 19       | 302LV05190 | 2LV05190     | SHEET OPE POR                   |                   | 1        | 1   |     |
| 19       | 302LV05200 | 2LV05200     | SHEET OPE DUT                   |                   |          | 1   |     |
| 19       | 302LV05210 | 2LV05210     | SHEET OPE RUS                   |                   |          | 1   |     |
| 20       | 302LV04290 | 2LV04290     | PANEL LCD                       |                   | 1        | 1   | 1   |
| 21       | 302LV04280 | 2LV04280     | COVER CABLE                     |                   | 1        | 1   | 1   |
| 22       | 302LV94010 | 2LV94010     | PARTS COVER TOP ASSY SP         | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 23       | 302LV94280 | 2LV94280     | PARTS TRAY TOP ASSY SP          | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 24       | 302LV94020 | 2LV94020     | PARTS LID TOP ASSY SP           | 60ppm             | 1        | 1   | 1   |
| 24       | 302L194010 | 2L194010     | PARTS LID TOP ASSY SP           | 50ppm             | 1        | 1   | 1   |
| 24       | 302MT94010 | 2MT94010     | PARTS LID TOP ASSY SP           | 45ppm             | 1        | 1   | 1   |
| 25       | 302LV46300 | 2LV46300     | CONN.CORD ASSY S03682           | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 101      | 7BB700308H | BB105600     | +BIND T.T S SCREW 3X8 SR        |                   |          |     |     |
| 102      | 7BB780308H | BB111200     | +BIND T.T S SCREW 3X8 SR(BLACK) |                   |          |     |     |
| 103      | 7BB282308H | BB111240     | +TP-FLAT T.T P SCREW 3X8(BLACK) |                   |          |     |     |
| 104      | 7BB700312H | BB106820     | +BIND T.T S SCREW 3X12 SR       |                   |          |     |     |
| 105      | 7BB200308H | BB105660     | +BIND T.T P SCREW 3X8           |                   |          |     |     |

•Parts with Ref.No. indicate maintenance parts and the ones without it indicate out of the above.

•Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

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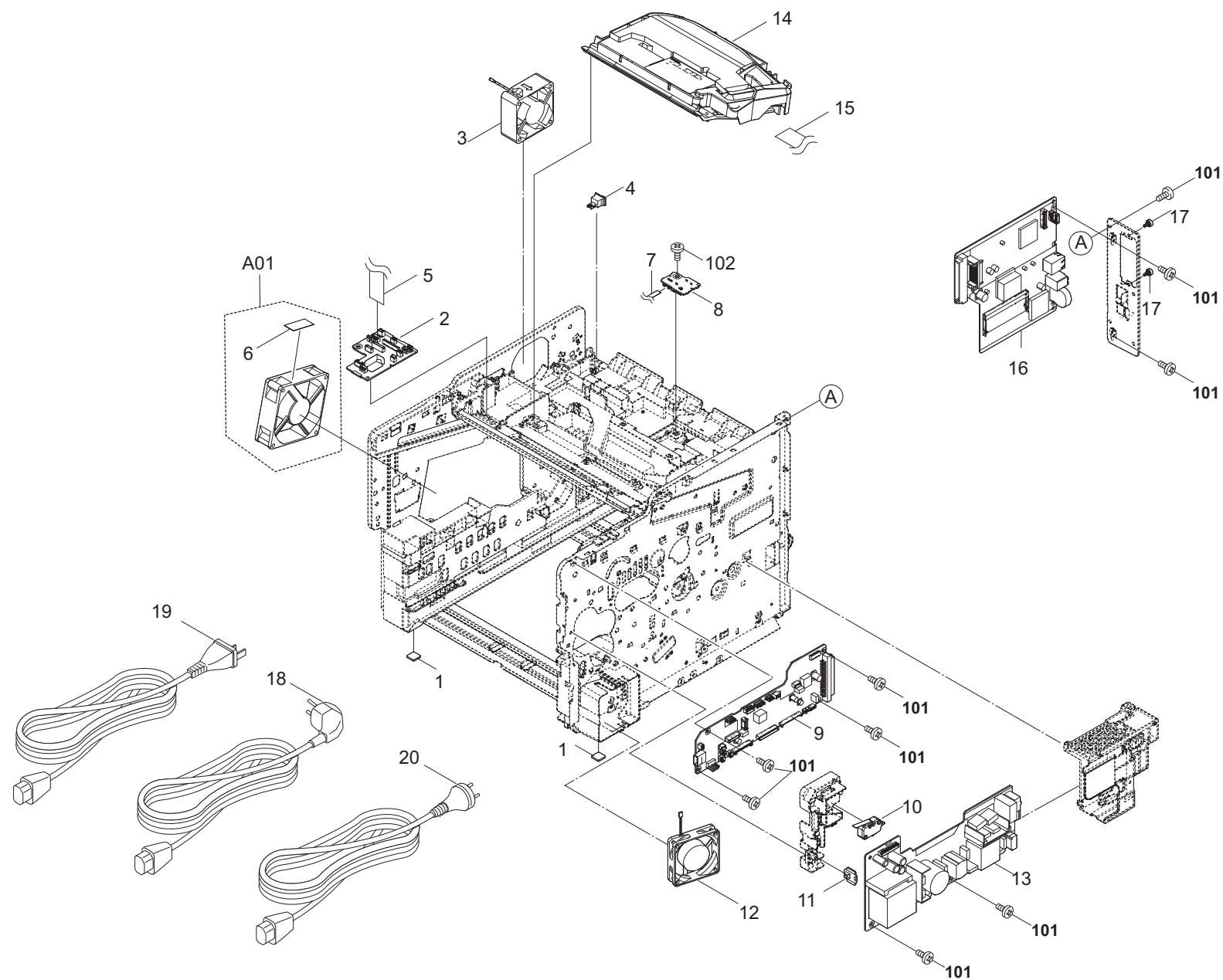


FIG. 2 Frames

2L1/2L2/2LV/2MS/2MT-3

| Ref.<br>No. | Part.No.        | Alternative. | Description                       | Notes                         | Quantity |     |     |
|-------------|-----------------|--------------|-----------------------------------|-------------------------------|----------|-----|-----|
|             |                 |              |                                   |                               | 120      | 230 | 240 |
| 1           | 302HN02611      | 2HN02611     | FOOT                              |                               | 2        | 2   | 2   |
| 2           | 302LV94191      | 2LV94191     | PARTS PWB ASSY CONNECT-L SP       | 45ppm/50ppm/60ppm             | 1        | 1   | 1   |
| 2           | 302L294091      | 2L294091     | PARTS PWB ASSY CONNECT-L SP       | 40ppm(B)/40ppm(A)             | 1        | 1   | 1   |
| 3           | 302GR44080      | 2GR44080     | FAN LSU 60-25                     |                               | 1        | 1   | 1   |
| 4           | 7SP01000006+H01 | SP121020     | SW.PUSH                           | 45ppm/50ppm/60ppm             | 1        | 1   | 1   |
| 5           | 302LV46140      | 2LV46140     | CONN.CORD ASSY S03666             | 45ppm/50ppm/60ppm             | 1        | 1   | 1   |
| 5           | 302L246060      | 2L246060     | CONN.CORD ASSY S03720             | 40ppm(B)/40ppm(A)             | 1        | 1   | 1   |
| A01         | 302LV94430      | 2LV94430     | PARTS FAN MOTOR ASSY SP           |                               | 1        | 1   | 1   |
| 6           | *302LV02610     | 2LV02610     | SHEET FAN L                       |                               | 1        | 1   | 1   |
| 7           | 302LV46420      | 2LV46420     | CONN.CORD ASSY S03737             |                               | 1        | 1   | 1   |
| 8           | 302LV94220      | 2LV94220     | PARTS PWB ASSY TH CONNECT SP      |                               | 1        | 1   | 1   |
| 9           | 302LV94111      | 2LV94111     | PARTS PWB ASSY ENGINE SP          | 60ppm                         | 1        | 1   | 1   |
| 9           | 302L194031      | 2L194031     | PARTS PWB ASSY ENGINE SP          | 50ppm                         | 1        | 1   | 1   |
| 9           | 302MT94021      | 2MT94021     | PARTS PWB ASSY ENGINE SP          | 45ppm                         | 1        | 1   | 1   |
| 9           | 302L294081      | 2L294081     | PARTS PWB ASSY ENGINE SP          | 40ppm(B)                      | 1        | 1   | 1   |
| 9           | 302MS94031      | 2MS94031     | PARTS PWB ASSY ENGINE SP          | 40ppm(A)                      | 1        | 1   | 1   |
| 10          | 2FB27160        | 2FB27160     | INTER LOCK SWITCH                 |                               | 1        | 1   | 1   |
| 11          | 302LV94210      | 2LV94210     | PARTS PWB ASSY SWITCH SP          |                               | 1        | 1   | 1   |
| 12          | 302FZ94420      | 2FZ94420     | PARTS,FAN COOLING CONVEYING SP    | 45ppm/50ppm/60ppm             | 1        | 1   | 1   |
| 12          | 302FZ94420      | 2FZ94420     | PARTS,FAN COOLING CONVEYING SP    | 40ppm(B)/40ppm(A)             | 1        |     |     |
| 13          | 302LV94070      | 2LV94070     | PARTS SWITCHING REGULATOR 230V SP | 45ppm/50ppm/60ppm             |          | 1   | 1   |
| 13          | 302LV94080      | 2LV94080     | PARTS SWITCHING REGULATOR 120V SP | 45ppm/50ppm/60ppm             | 1        |     |     |
| 13          | 302L294040      | 2L294040     | PARTS SWITCHING REGULATOR 230V SP | 40ppm(B)/40ppm(A)             |          | 1   | 1   |
| 13          | 302L294050      | 2L294050     | PARTS SWITCHING REGULATOR 120V SP | 40ppm(B)/40ppm(A)             | 1        |     |     |
| 14          | 302LV93090      | 2LV93090     | LK-3130                           | 60ppm                         | 1        | 1   | 1   |
| 14          | 302MS93060      | 2MS93060     | LK-3100                           | 40ppm(B)/40ppm(A)/45ppm/50ppm | 1        | 1   | 1   |
| 15          | 302LV46290      | 2LV46290     | CONN.CORD ASSY S03681             |                               | 1        | 1   | 1   |
| 16          | 302LV94101      | 2LV94101     | PARTS PWB ASSY MAIN SP EU         | 40ppm(A)/45ppm/50ppm/60ppm    |          | 1   |     |
| 16          | 302LV94092      | 2LV94092     | PARTS PWB ASSY MAIN SP            | 40ppm(A)/45ppm/50ppm/60ppm    | 1        |     | 1   |
| 16          | 302L294071      | 2L294071     | PARTS PWB ASSY MAIN SP EU         | 40ppm(B)                      |          | 1   |     |
| 16          | 302L294062      | 2L294062     | PARTS PWB ASSY MAIN SP            | 40ppm(B)                      | 1        |     | 1   |
| 17          | 302F939082      | 2F939082     | SCREW BOX                         |                               | 2        | 2   | 2   |
| 18          | 302FV94010      | 2FV94010     | PARTS AC CORD EU SP               |                               |          | 1   |     |
| 19          | 3019527401      | 19527401     | POWER CORD(120)                   |                               | 1        |     |     |
| 20          | 302FV45040      | 2FV45040     | AC CORD ASSY                      |                               |          |     | 1   |
| 101         | 7BB700308H      | BB105600     | +BIND T.T S SCREW 3X8 SR          |                               |          |     |     |
| 102         | 7BB200410H      | BB105700     | +BIND T.T P SCREW 4X10            |                               |          |     |     |

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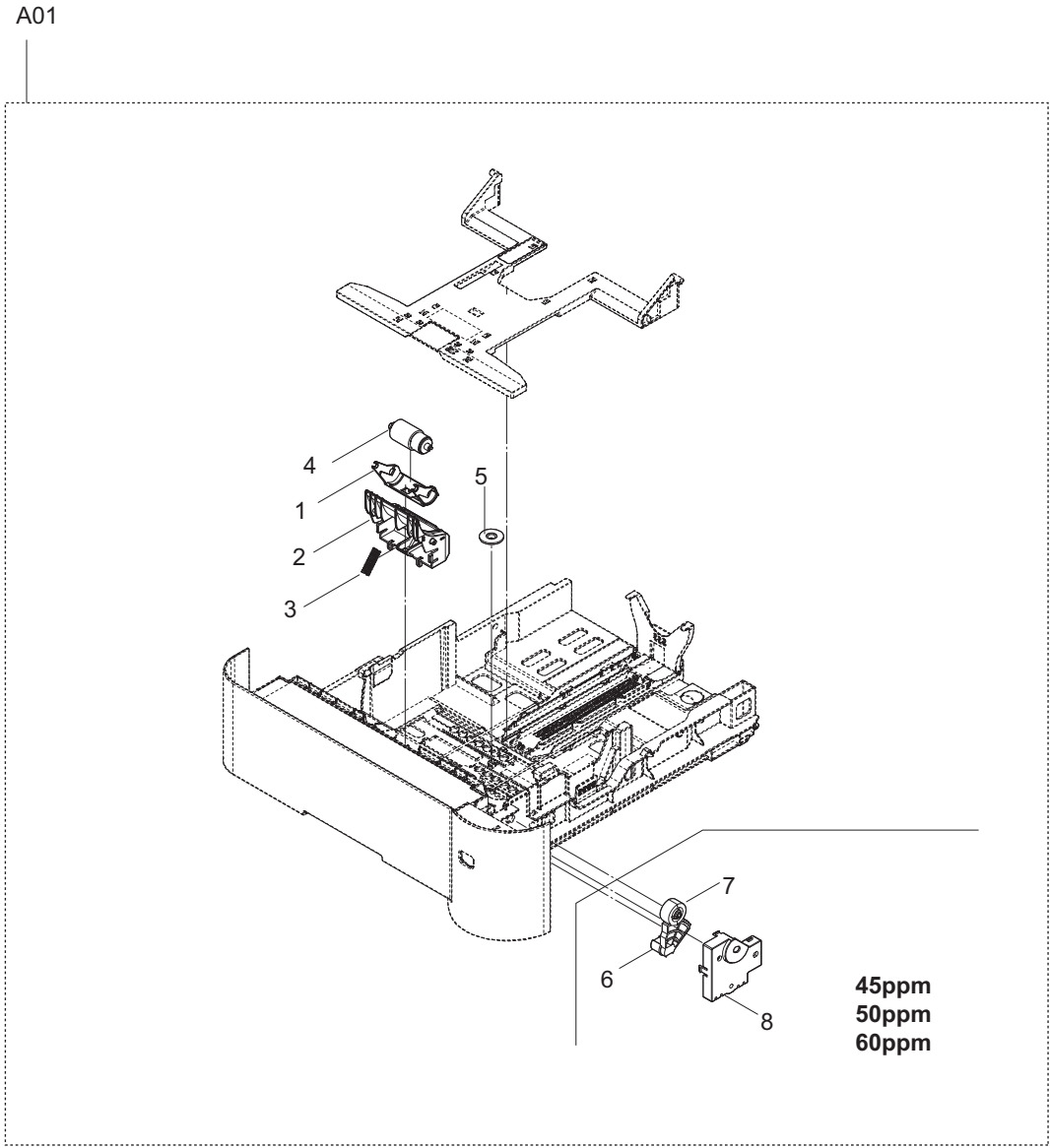


FIG. 3 Paper Cassette

2L1/2L2/2LV/2MS/2MT-2

| Ref.<br>No. | Part.No.      | Alternative. | Description                     | Notes             | Quantity |     |     |
|-------------|---------------|--------------|---------------------------------|-------------------|----------|-----|-----|
|             |               |              |                                 |                   | 120      | 230 | 240 |
| A01         | 302LV93030    | 2LV93030     | CT-3130                         | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| A01         | 302MS93010    | 2MS93010     | CT-3100                         | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 1           | •302LV09110   | 2LV09110     | HOLDER RETARD                   |                   | 1        | 1   | 1   |
| 2           | •302LV09120   | 2LV09120     | GUIDE RETARD                    |                   | 1        | 1   | 1   |
| 3           | •302LV09130   | 2LV09130     | SPRING RETARD                   |                   | 1        | 1   | 1   |
| 4           | •302F909171   | 2F909171     | RETARD ROLLER ASSY              |                   | 1        | 1   | 1   |
| 5           | •5MVG127DN071 | 2A807050     | GEAR CASSETTE /A-49 CASSETTE A4 |                   | 1        | 1   | 1   |
| 6           | •302LV09240   | 2LV09240     | GEAR Z48S LIFT                  | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 7           | •302LV09220   | 2LV09220     | GEAR Z15S JOINT                 | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 8           | •302LV09200   | 2LV09200     | COVER LIFT GEAR                 | 45ppm/50ppm/60ppm | 1        | 1   | 1   |

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FIG. 4 Paper Feed Section

2L1/2L2/2LV/2MS/2MT-3

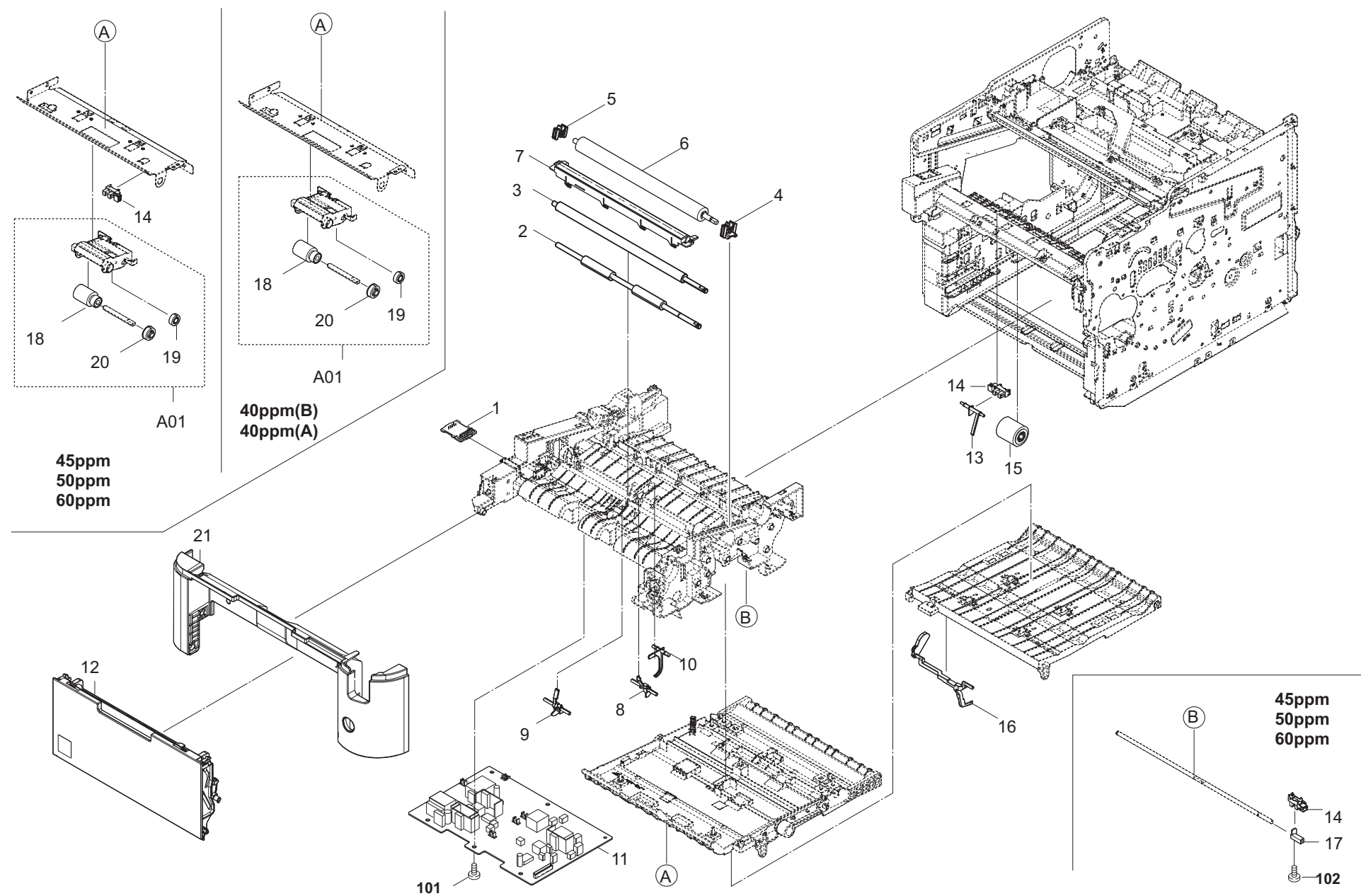


FIG. 4 Paper Feed Section

2L1/2L2/2LV/2MS/2MT-3

| Ref.<br>No. | Part.No.    | Alternative. | Description                    | Notes             | Quantity |     |     |
|-------------|-------------|--------------|--------------------------------|-------------------|----------|-----|-----|
|             |             |              |                                |                   | 120      | 230 | 240 |
| 1           | 302LV94200  | 2LV94200     | PARTS PWB ASSY DRUM CONNECT SP |                   | 1        | 1   | 1   |
| 2           | 302LV94170  | 2LV94170     | PARTS ROLLER REGIST LOW SP     |                   | 1        | 1   | 1   |
| 3           | 302LV94180  | 2LV94180     | PARTS ROLLER REGIST UP SP      |                   | 1        | 1   | 1   |
| 4           | 302F924190  | 2F924190     | BUSH TRANSFER R                |                   | 1        | 1   | 1   |
| 5           | 302LV24360  | 2LV24360     | BUSH TRANSFER L                |                   | 1        | 1   | 1   |
| 6           | 302LV94130  | 2LV94130     | PARTS ROLLER TRANSFER SP       |                   | 1        | 1   | 1   |
| 7           | 302LV94261  | 2LV94261     | PARTS GUIDE PAPER CHUTE SP     |                   | 1        | 1   | 1   |
| 8           | 302LV24100  | 2LV24100     | ACTUATOR IMAGE                 | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 9           | 302L224030  | 2L224030     | ACTUATOR REGIST                | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 10          | 302LV24110  | 2LV24110     | ACTUATOR DU                    |                   | 1        | 1   | 1   |
| 11          | 302LV94060  | 2LV94060     | PARTS HIGH VOLTAGE UNIT SP     | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 11          | 302L294030  | 2L294030     | PARTS HIGH VOLTAGE UNIT SP     | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 12          | 302LV94040  | 2LV94040     | PARTS COVER MPF ASSY SP        |                   | 1        | 1   | 1   |
| 13          | 302LV08180  | 2LV08180     | ACTUATOR MPF                   |                   | 1        | 1   | 1   |
| 14          | 303M894260  | 3M894260     | PARTS SENSOR OPT SP            | 45ppm/50ppm/60ppm | 3        | 3   | 3   |
| 14          | 303M894260  | 3M894260     | PARTS SENSOR OPT SP            | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 15          | 302HS08260  | 2HS08260     | ROLLER M/P ASSY                |                   | 1        | 1   | 1   |
| 16          | 302LV29090  | 2LV29090     | ACTUATOR PE                    |                   | 1        | 1   | 1   |
| 17          | 302LV24450  | 2LV24450     | ACTUATOR ENVELOPE              | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| A01         | 302LV94270  | 2LV94270     | PARTS HOLDER FEED ASSY SP      |                   | 1        | 1   | 1   |
| 18          | *302F906230 | 2F906230     | PULLEY FEED ASSY               |                   | 1        | 1   | 1   |
| 19          | *302F906030 | 2F906030     | GEAR FEED Z26H                 |                   | 1        | 1   | 1   |
| 20          | *302F906280 | 2F906280     | GEAR FEED Z30H                 |                   | 1        | 1   | 1   |
| 21          | 302LV04160  | 2LV04160     | COVER FRONT                    | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 21          | 302L294120  | 2L294120     | PARTS COVER FRONT ASSY SP      | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 101         | 7BB200412H  | BB105710     | +BIND T.T P SCREW 4X12         |                   |          |     |     |
| 102         | 7BB000304H  | BB105720     | +BIND M SCREW 3X4              |                   |          |     |     |

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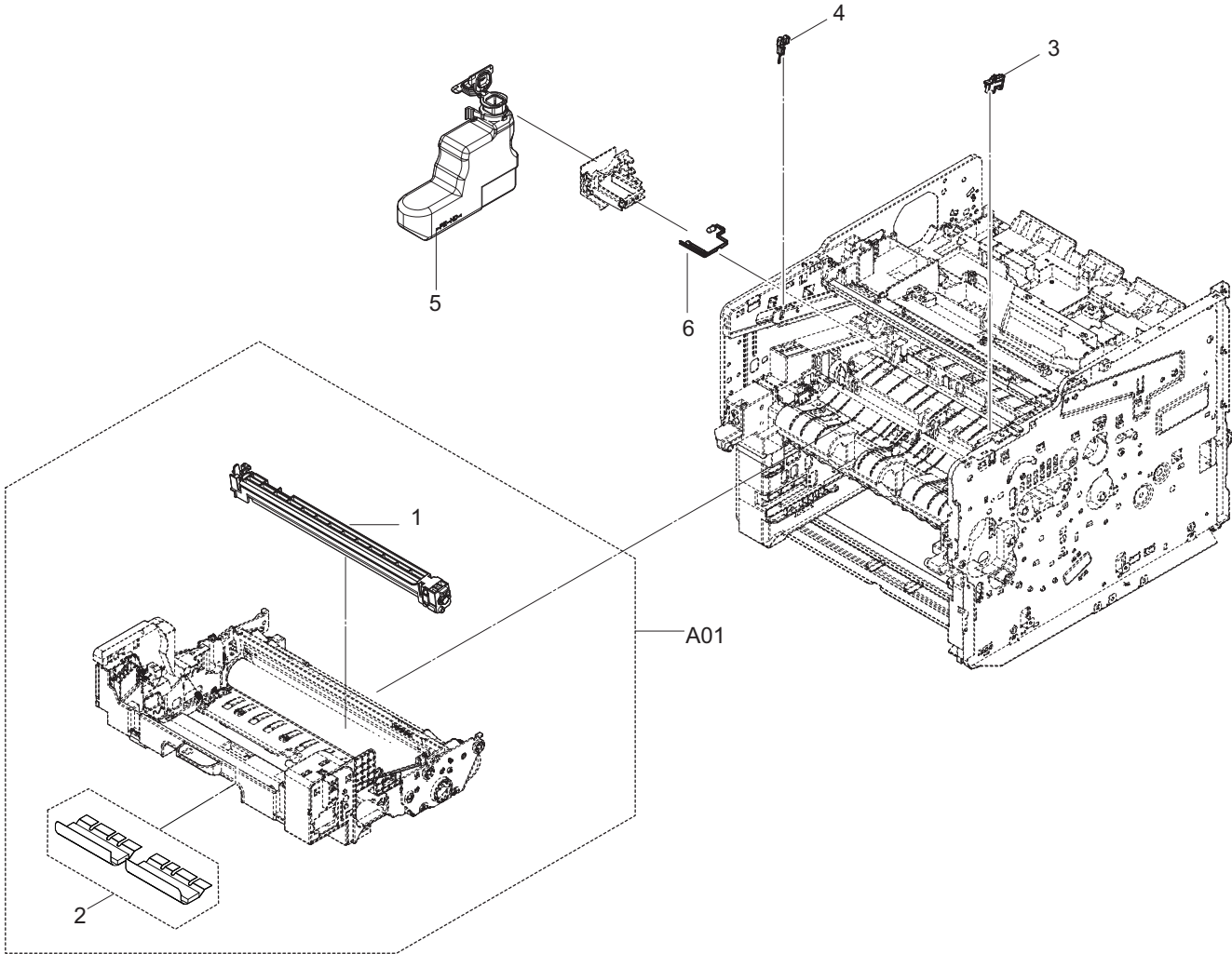


FIG. 5 Image Formation Section

2L1/2L2/2LV/2MS/2MT-3

| Ref.<br>No. | Part.No.    | Alternative. | Description                     | Notes             | Quantity |     |     |
|-------------|-------------|--------------|---------------------------------|-------------------|----------|-----|-----|
|             |             |              |                                 |                   | 120      | 230 | 240 |
| A01         | 302LV93042  | 2LV93042     | DK-3130(E)                      | 45ppm/50ppm/60ppm |          | 1   |     |
| A01         | 302LV93062  | 2LV93062     | DK-3130(U)                      | 45ppm/50ppm/60ppm | 1        |     |     |
| A01         | 302LV93072  | 2LV93072     | DK-3130(AO)                     | 45ppm/50ppm/60ppm |          |     | 1   |
| A01         | 302MS93022  | 2MS93022     | DK-3100(E)                      | 40ppm(B)/40ppm(A) |          | 1   |     |
| A01         | 302MS93042  | 2MS93042     | DK-3100(U)                      | 40ppm(B)/40ppm(A) | 1        |     |     |
| A01         | 302MS93052  | 2MS93052     | DK-3100(AO)                     | 40ppm(B)/40ppm(A) |          |     | 1   |
| 1           | •302LV93010 | 2LV93010     | MC-3100                         |                   | 1        | 1   | 1   |
| 2           | •302LV94460 | 2LV94460     | PARTS SHEET DRUM CUSHION SET SP |                   | 1        | 1   | 1   |
| 3           | 302LV02110  | 2LV02110     | STOPPER PROCESS                 |                   | 1        | 1   | 1   |
| 4           | 302LV02200  | 2LV02200     | STOPPER PROCESS L               |                   | 1        | 1   | 1   |
| 5           | 302LV93020  | 2LV93020     | WT-3100                         |                   | 1        | 1   | 1   |
| 6           | 302LV94120  | 2LV94120     | PARTS TONER FULL DETECT ASSY SP |                   | 1        | 1   | 1   |

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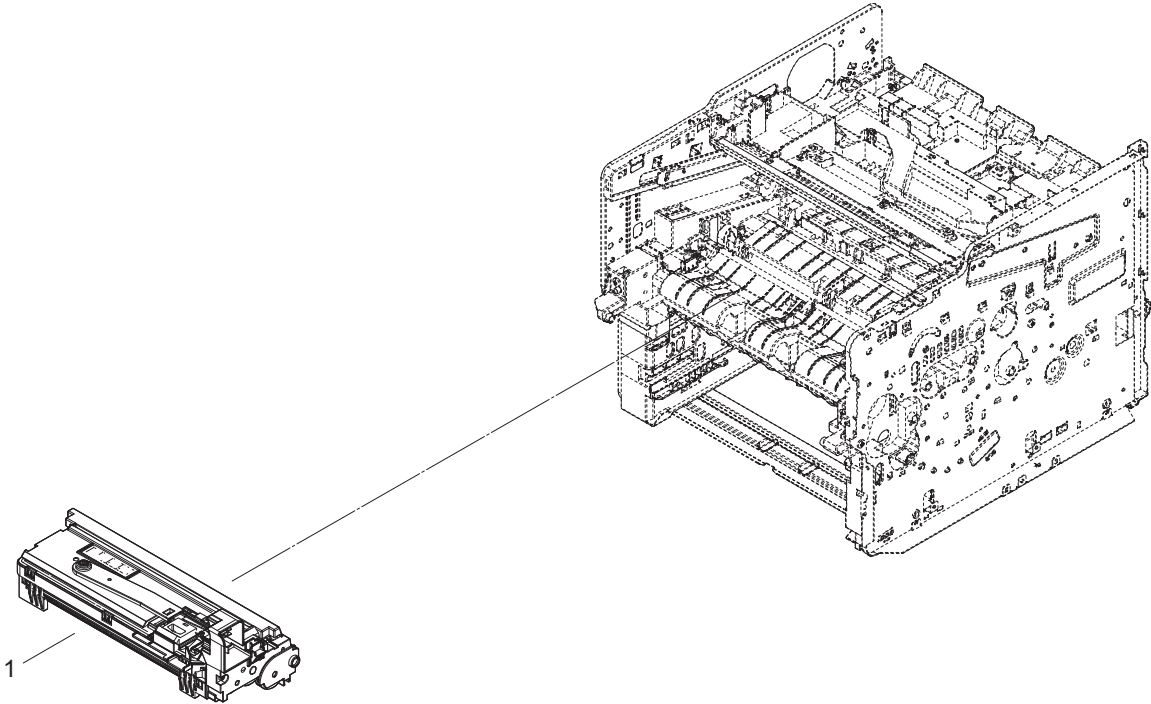


FIG. 6 Developer Section

2L1/2L2/2LV/2MS/2MT

| Ref.<br>No. | Part.No.   | Alternative. | Description | Notes | Quantity |     |     |
|-------------|------------|--------------|-------------|-------|----------|-----|-----|
|             |            |              |             |       | 120      | 230 | 240 |
| 1           | 302LV93080 | 2LV93080     | DV-3100     |       | 1        | 1   | 1   |

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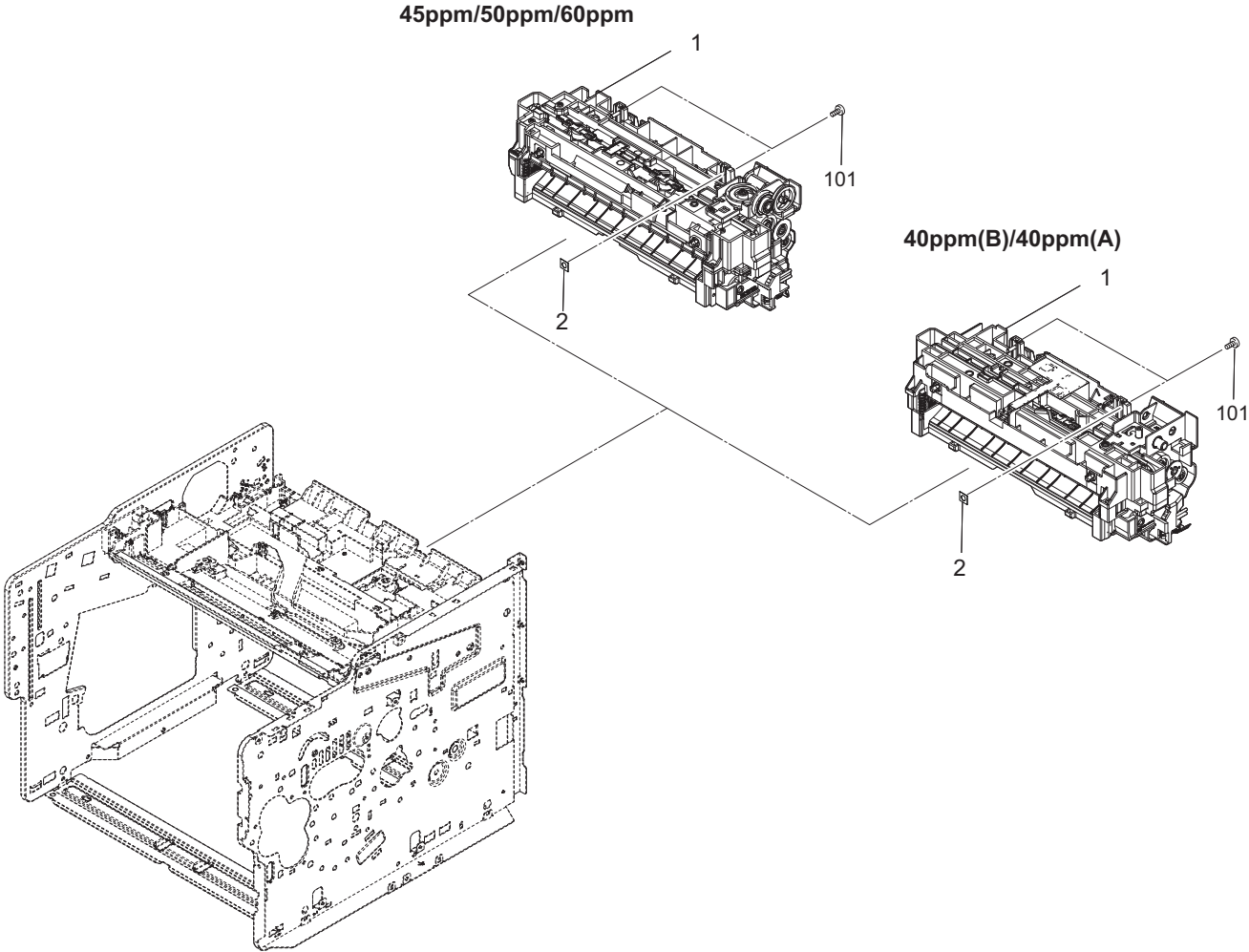


FIG. 7 Fuser Section

2L1/2L2/2LV/2MS/2MT-2

| Ref.<br>No. | Part.No.   | Alternative. | Description            | Notes             | Quantity |     |     |
|-------------|------------|--------------|------------------------|-------------------|----------|-----|-----|
|             |            |              |                        |                   | 120      | 230 | 240 |
| 1           | 302LV93112 | 2LV93112     | FK-3130(E)             | 45ppm/50ppm/60ppm |          | 1   | 1   |
| 1           | 302LV93132 | 2LV93132     | FK-3130(U)             | 45ppm/50ppm/60ppm | 1        |     |     |
| 1           | 302MS93073 | 2MS93073     | FK-3100(E)             | 40ppm(B)/40ppm(A) |          | 1   | 1   |
| 1           | 302MS93093 | 2MS93093     | FK-3100(U)             | 40ppm(B)/40ppm(A) | 1        |     |     |
| 2           | 302LV25510 | 2LV25510     | SPACER FUSER R         |                   | 1        | 1   | 1   |
| 101         | 7BB200412H | BB105710     | +BIND T.T P SCREW 4X12 |                   |          |     |     |

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FIG. 8 Exit Section

2L1/2L2/2LV/2MS/2MT-2

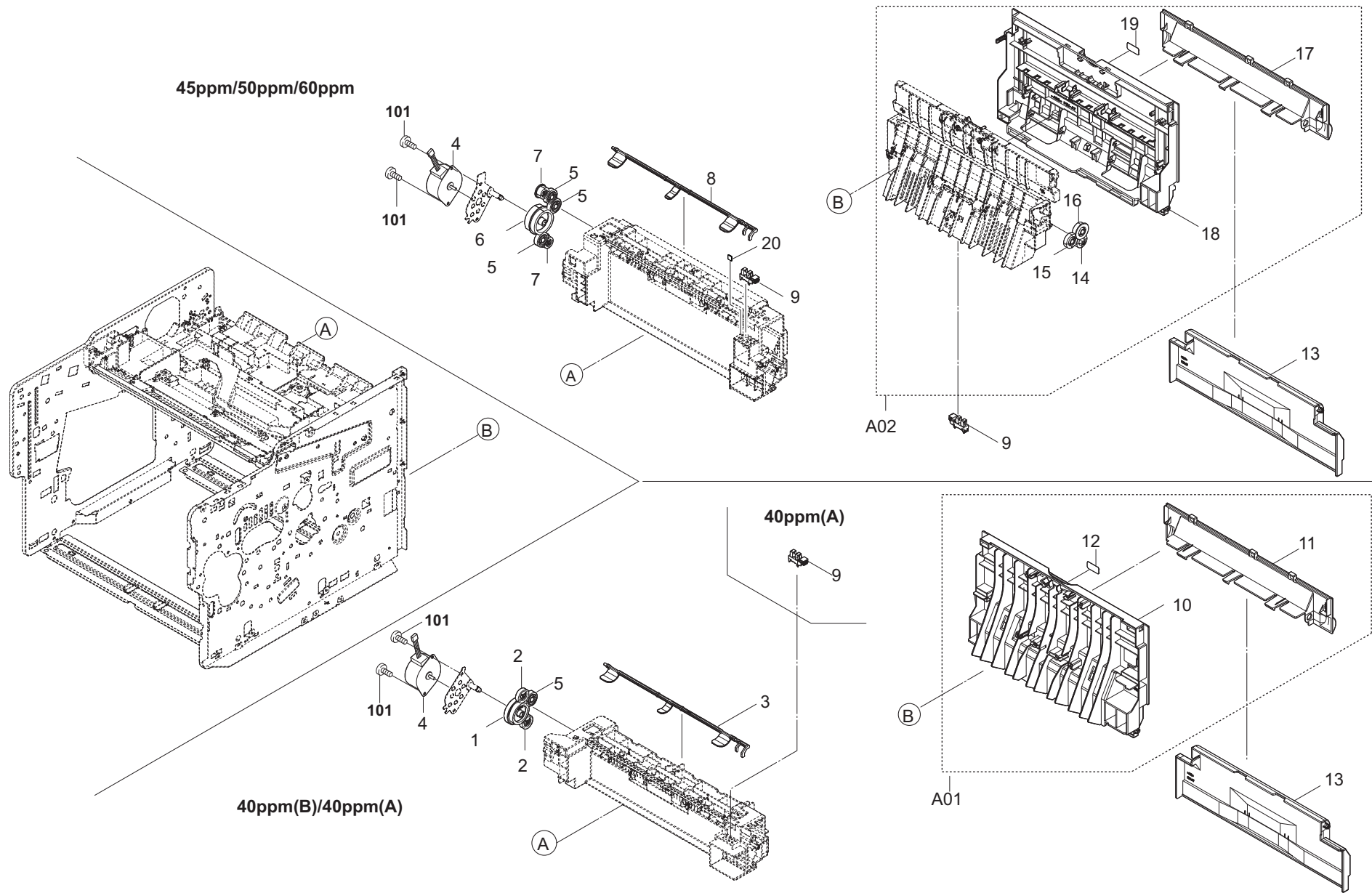


FIG. 8 Exit Section

2L1/2L2/2LV/2MS/2MT-2

| Ref.<br>No. | Part.No.    | Alternative. | Description              | Notes             | Quantity |     |     |
|-------------|-------------|--------------|--------------------------|-------------------|----------|-----|-----|
|             |             |              |                          |                   | 120      | 230 | 240 |
| 1           | 302L228041  | 2L228041     | GEAR Z66R Z34S           | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 2           | 302L228030  | 2L228030     | GEAR Z21S EXIT           | 40ppm(B)/40ppm(A) | 2        | 2   | 2   |
| 3           | 302L228090  | 2L228090     | ACTUATOR OVERFLOW        | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 4           | 302F944131  | 2F944131     | MOTOR EJECT              |                   | 1        | 1   | 1   |
| 5           | 302LV28050  | 2LV28050     | GEAR Z22S                | 45ppm/50ppm/60ppm | 3        | 3   | 3   |
| 5           | 302LV28050  | 2LV28050     | GEAR Z22S                | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 6           | 302LV28031  | 2LV28031     | GEAR Z66R-Z40S           | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 7           | 302LV28040  | 2LV28040     | GEAR Z17S                | 45ppm/50ppm/60ppm | 2        | 2   | 2   |
| 8           | 302LV28141  | 2LV28141     | ACTUATOR OVERFLOW        | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 9           | 303M894260  | 3M894260     | PARTS SENSOR OPT SP      | 45ppm/50ppm/60ppm | 2        | 2   | 2   |
| 9           | 303M894260  | 3M894260     | PARTS SENSOR OPT SP      | 40ppm(A)          | 1        | 1   | 1   |
| A01         | 302MS94040  | 2MS94040     | PARTS COVER REAR ASSY SP | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 10          | *302L204040 | 2L204040     | COVER REAR UP            |                   | 1        | 1   | 1   |
| 11          | *302LV04110 | 2LV04110     | COVER REAR LOW           |                   | 1        | 1   | 1   |
| 12          | *302MC34040 | 2MC34040     | LABEL PUSH               |                   | 1        | 1   | 1   |
| 13          | 302LV04120  | 2LV04120     | COVER CASSETTE           |                   | 1        | 1   | 1   |
| A02         | 302LV94142  | 2LV94142     | PARTS COVER REAR ASSY SP | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 14          | *302LV28090 | 2LV28090     | GEAR Z20S                |                   | 1        | 1   | 1   |
| 15          | *302LV28191 | 2LV28191     | GEAR Z22S B              |                   | 1        | 1   | 1   |
| 16          | *302LV28100 | 2LV28100     | GEAR Z22S A              |                   | 1        | 1   | 1   |
| 17          | *302LV04110 | 2LV04110     | COVER REAR LOW           |                   | 1        | 1   | 1   |
| 18          | *302LV04100 | 2LV04100     | COVER REAR UP            |                   | 1        | 1   | 1   |
| 19          | *302MC34040 | 2MC34040     | LABEL PUSH               |                   | 1        | 1   | 1   |
| 20          | 302LV28461  | 2LV28461     | SEAL EXIT C              | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 101         | 7BB200308H  | BB105660     | +BIND T.T P SCREW 3X8    |                   |          |     |     |

•Parts with Ref.No. indicate maintenance parts and the ones without it indicate out of the above.

•Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.  
 •Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 9 Drive Section

2L1/2L2/2LV/2MS/2MT-2

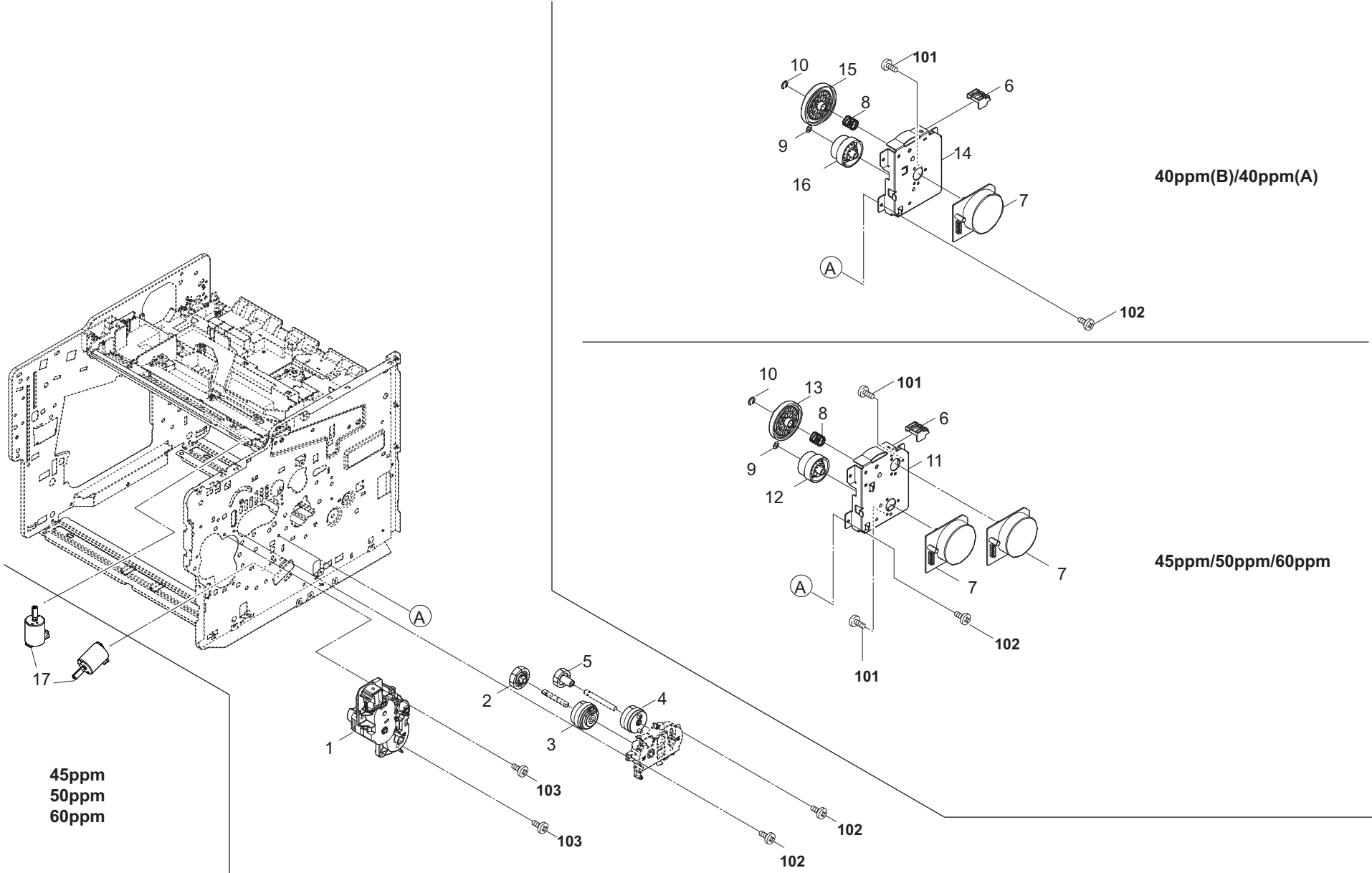


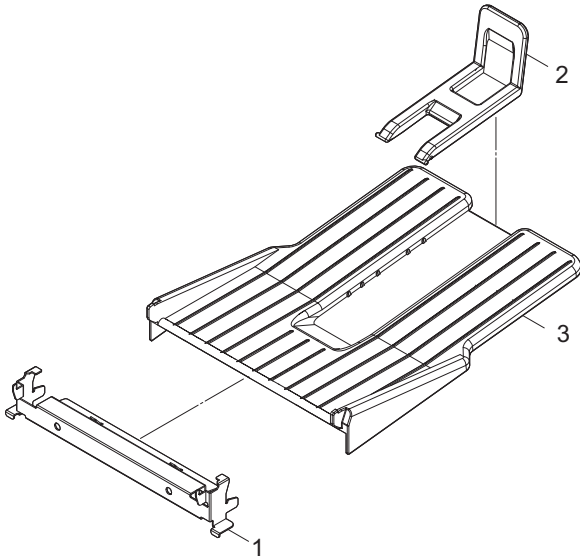
FIG. 9 Drive Section

2L1/2L2/2LV/2MS/2MT-2

| Ref.<br>No. | Part.No.   | Alternative. | Description               | Notes             | Quantity |     |     |
|-------------|------------|--------------|---------------------------|-------------------|----------|-----|-----|
|             |            |              |                           |                   | 120      | 230 | 240 |
| 1           | 302LV94250 | 2LV94250     | PARTS DRIVE FEED ASSY SP  | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 1           | 302MS94050 | 2MS94050     | PARTS DRIVE FEED ASSY SP  | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 2           | 302LV31440 | 2LV31440     | GEAR Z32L REG CL          | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 3           | 302KV44041 | 2KV44041     | CLUTCH 50 Z35R            |                   | 1        | 1   | 1   |
| 4           | 302LV94160 | 2LV94160     | PARTS CLUTCH 20-2W Z35R   |                   | 1        | 1   | 1   |
| 5           | 302LV31180 | 2LV31180     | GEAR Z26L DLP CLUTCH      |                   | 1        | 1   | 1   |
| 6           | 302LV39040 | 2LV39040     | RAIL PWB MAIN B           |                   | 1        | 1   | 1   |
| 7           | 302K394201 | 2K394201     | PARTS MOTOR-BL W30 SP     | 45ppm/50ppm/60ppm | 2        | 2   | 2   |
| 7           | 302K394201 | 2K394201     | PARTS MOTOR-BL W30 SP     | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 8           | 302LV31290 | 2LV31290     | SPRING COUPLING DRUM      |                   | 1        | 1   | 1   |
| 9           | 2C904550   | 2C904550     | CUT WASHER 5              |                   | 1        | 1   | 1   |
| 10          | 302K914570 | 2K914570     | CUT WASHER 7              |                   | 1        | 1   | 1   |
| 11          | 302LV31010 | 2LV31010     | PLATE DRIVE               | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 12          | 302LV31060 | 2LV31060     | GEAR Z80R-Z36L            | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 13          | 302LV31050 | 2LV31050     | GEAR Z119R                | 45ppm/50ppm/60ppm | 1        | 1   | 1   |
| 14          | 302L231030 | 2L231030     | PLATE DRIVE               | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 15          | 302L231040 | 2L231040     | GEAR Z128R                | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 16          | 302L231050 | 2L231050     | GEAR Z86R-Z36L            | 40ppm(B)/40ppm(A) | 1        | 1   | 1   |
| 17          | 302LV94230 | 2LV94230     | PARTS DC MOTOR ASSY SP    | 45ppm/50ppm/60ppm | 2        | 2   | 2   |
| 101         | 7BB000304H | BB105720     | +BIND M SCREW 3X4         |                   |          |     |     |
| 102         | 7BB700308H | BB105600     | +BIND T.T S SCREW 3X8 SR  |                   |          |     |     |
| 103         | 7BB700312H | BB106820     | +BIND T.T S SCREW 3X12 SR |                   |          |     |     |

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•Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.  
 •Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.



2L1/2L2/2LV/2MS/2MT

- Parts with "." are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with ". ." are component parts or sub-assembly with "." appearing immediately above them.

FIG. 11 Maintenance Kits

2L1/2L2/2LV/2MS/2MT-2

| Ref.<br>No. | Part.No.   | Alternative. | Description                                                                                                                                | Notes                    | Quantity |     |     |
|-------------|------------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|----------|-----|-----|
|             |            |              |                                                                                                                                            |                          | 120      | 230 | 240 |
|             | 1702MS7US0 | 072MS7US     | MK-3102/MAINTENANCE KIT<br>RETARD ROLLER ASSY<br>PARTS HOLDER FEED ASSY SP<br>ROLLER TRANSFER ASSY<br>DK-3100(U)<br>DV-3100<br>FK-3100(U)  | OPTION 40ppm(B)/40ppm(A) | 1        |     |     |
|             | 1702MS8AS0 | 072MS8AS     | MK-3104/MAINTENANCE KIT<br>RETARD ROLLER ASSY<br>PARTS HOLDER FEED ASSY SP<br>ROLLER TRANSFER ASSY<br>DK-3100(AO)<br>DV-3100<br>FK-3100(E) | OPTION 40ppm(B)/40ppm(A) |          |     | 1   |
|             | 1702MS8NL0 | 072MS8NL     | MK-3100/MAINTENANCE KIT<br>RETARD ROLLER ASSY<br>PARTS HOLDER FEED ASSY SP<br>ROLLER TRANSFER ASSY<br>DK-3100(E)<br>DV-3100<br>FK-3100(E)  | OPTION 40ppm(B)/40ppm(A) |          | 1   |     |
|             | 1702MT7US0 | 072MT7US     | MK-3132/MAINTENANCE KIT<br>RETARD ROLLER ASSY<br>PARTS HOLDER FEED ASSY SP<br>ROLLER TRANSFER ASSY<br>DK-3130(U)<br>DV-3100<br>FK-3130(U)  | OPTION 45ppm/50ppm/60ppm | 1        |     |     |
|             | 1702MT8AS0 | 072MT8AS     | MK-3134/MAINTENANCE KIT<br>RETARD ROLLER ASSY<br>PARTS HOLDER FEED ASSY SP<br>ROLLER TRANSFER ASSY<br>DK-3130(AO)<br>DV-3100<br>FK-3130(E) | OPTION 45ppm/50ppm/60ppm |          |     | 1   |
|             | 1702MT8NL0 | 072MT8NL     | MK-3130/MAINTENANCE KIT<br>RETARD ROLLER ASSY<br>PARTS HOLDER FEED ASSY SP<br>ROLLER TRANSFER ASSY<br>DK-3130(E)<br>DV-3100<br>FK-3130(E)  | OPTION 45ppm/50ppm/60ppm |          | 1   |     |

•Parts with Ref.No. indicate maintenance parts and the ones without it indicate out of the above.

•Parts with "-" are component parts or sub-assemblies of the assembly appearing immediately above them.  
•Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

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2L1/2L2/2LV/2MS/2MT-3

| Part.No.   | Alternative. | Description                       | Fig.No. |
|------------|--------------|-----------------------------------|---------|
| 1702MS7US0 | 072MS7US     | MK-3102/MAINTENANCE KIT           | 11      |
| 1702MS8AS0 | 072MS8AS     | MK-3104/MAINTENANCE KIT           | 11      |
| 1702MS8NLO | 072MS8NL     | MK-3100/MAINTENANCE KIT           | 11      |
| 1702MT7US0 | 072MT7US     | MK-3132/MAINTENANCE KIT           | 11      |
| 1702MT8AS0 | 072MT8AS     | MK-3134/MAINTENANCE KIT           | 11      |
| 1702MT8NLO | 072MT8NL     | MK-3130/MAINTENANCE KIT           | 11      |
| 2C904550   | 2C904550     | CUT WASHER 5                      | 9       |
| 2FB27160   | 2FB27160     | INTER LOCK SWITCH                 | 2       |
| 3019527401 | 19527401     | POWER CORD(120)                   | 2       |
| 302F906030 | 2F906030     | GEAR FEED Z26H                    | 4       |
| 302F906230 | 2F906230     | PULLEY FEED ASSY                  | 4       |
| 302F906280 | 2F906280     | GEAR FEED Z30H                    | 4       |
| 302F909171 | 2F909171     | RETARD ROLLER ASSY                | 3       |
| 302F924190 | 2F924190     | BUSH TRANSFER R                   | 4       |
| 302F939082 | 2F939082     | SCREW BOX                         | 2       |
| 302F944131 | 2F944131     | MOTOR EJECT                       | 8       |
| 302FV45040 | 2FV45040     | AC CORD ASSY                      | 2       |
| 302FV94010 | 2FV94010     | PARTS AC CORD EU SP               | 2       |
| 302FZ94420 | 2FZ94420     | PARTS,FAN COOLING CONVEYING SP    | 2       |
| 302GR44080 | 2GR44080     | FAN LSU 60-25                     | 2       |
| 302HN02611 | 2HN02611     | FOOT                              | 2       |
| 302HS08260 | 2HS08260     | ROLLER M/P ASSY                   | 4       |
| 302K394201 | 2K394201     | PARTS MOTOR-BL W30 SP             | 9       |
| 302K914570 | 2K914570     | CUT WASHER 7                      | 9       |
| 302KV44041 | 2KV44041     | CLUTCH 50 Z35R                    | 9       |
| 302L194010 | 2L194010     | PARTS LID TOP ASSY SP             | 1       |
| 302L194031 | 2L194031     | PARTS PWB ASSY ENGINE SP          | 2       |
| 302L204040 | 2L204040     | COVER REAR UP                     | 8       |
| 302L224030 | 2L224030     | ACTUATOR REGIST                   | 4       |
| 302L228030 | 2L228030     | GEAR Z21S EXIT                    | 8       |
| 302L228041 | 2L228041     | GEAR Z66R Z34S                    | 8       |
| 302L228090 | 2L228090     | ACTUATOR OVERFLOW                 | 8       |
| 302L231030 | 2L231030     | PLATE DRIVE                       | 9       |
| 302L231040 | 2L231040     | GEAR Z128R                        | 9       |
| 302L231050 | 2L231050     | GEAR Z86R-Z36L                    | 9       |
| 302L246060 | 2L246060     | CONN.CORD ASSY S03720             | 2       |
| 302L246080 | 2L246080     | CONN.CORD ASSY S03781             | 1       |
| 302L294010 | 2L294010     | PARTS COVER TOP ASSY              | 1       |
| 302L294020 | 2L294020     | PARTS LID TOP ASSY SP             | 1       |
| 302L294030 | 2L294030     | PARTS HIGH VOLTAGE UNIT SP        | 4       |
| 302L294040 | 2L294040     | PARTS SWITCHING REGULATOR 230V SP | 2       |
| 302L294050 | 2L294050     | PARTS SWITCHING REGULATOR 120V SP | 2       |
| 302L294062 | 2L294062     | PARTS PWB ASSY MAIN SP            | 2       |
| 302L294071 | 2L294071     | PARTS PWB ASSY MAIN SP EU         | 2       |
| 302L294081 | 2L294081     | PARTS PWB ASSY ENGINE SP          | 2       |
| 302L294091 | 2L294091     | PARTS PWB ASSY CONNECT-L SP       | 2       |
| 302L294110 | 2L294110     | PARTS TRAY TOP ASSY SP            | 1       |
| 302L294120 | 2L294120     | PARTS COVER FRONT ASSY SP         | 4       |
| 302LV02110 | 2LV02110     | STOPPER PROCESS                   | 5       |
| 302LV02200 | 2LV02200     | STOPPER PROCESS L                 | 5       |

| Part.No.   | Alternative. | Description         | Fig.No. |
|------------|--------------|---------------------|---------|
| 302LV02610 | 2LV02610     | SHEET FAN L         | 2       |
| 302LV04040 | 2LV04040     | COVER LEFT UP       | 1       |
| 302LV04050 | 2LV04050     | COVER LEFT LOW      | 1       |
| 302LV04070 | 2LV04070     | COVER RIGHT LOW     | 1       |
| 302LV04080 | 2LV04080     | COVER RIGHT FRONT   | 1       |
| 302LV04100 | 2LV04100     | COVER REAR UP       | 8       |
| 302LV04110 | 2LV04110     | COVER REAR LOW      | 8       |
| 302LV04120 | 2LV04120     | COVER CASSETTE      | 8       |
| 302LV04130 | 2LV04130     | COVER CONT UP       | 1       |
| 302LV04140 | 2LV04140     | COVER CONT MIDDLE   | 1       |
| 302LV04150 | 2LV04150     | COVER CONT LOW      | 1       |
| 302LV04160 | 2LV04160     | COVER FRONT         | 4       |
| 302LV04170 | 2LV04170     | COVER SIDE UP       | 1       |
| 302LV04190 | 2LV04190     | COVER SIDE LOW      | 1       |
| 302LV04250 | 2LV04250     | COVER LEFT UP REAR  | 1       |
| 302LV04260 | 2LV04260     | COVER LEFT LOW REAR | 1       |
| 302LV04270 | 2LV04270     | COVER RIGHT REAR    | 1       |
| 302LV04280 | 2LV04280     | COVER CABLE         | 1       |
| 302LV04290 | 2LV04290     | PANEL LCD           | 1       |
| 302LV05140 | 2LV05140     | SHEET OPE E         | 1       |
| 302LV05150 | 2LV05150     | SHEET OPE GER       | 1       |
| 302LV05160 | 2LV05160     | SHEET OPE FRA       | 1       |
| 302LV05170 | 2LV05170     | SHEET OPE ITA       | 1       |
| 302LV05180 | 2LV05180     | SHEET OPE SPA       | 1       |
| 302LV05190 | 2LV05190     | SHEET OPE POR       | 1       |
| 302LV05200 | 2LV05200     | SHEET OPE DUT       | 1       |
| 302LV05210 | 2LV05210     | SHEET OPE RUS       | 1       |
| 302LV08180 | 2LV08180     | ACTUATOR MPF        | 4       |
| 302LV09110 | 2LV09110     | HOLDER RETARD       | 3       |
| 302LV09120 | 2LV09120     | GUIDE RETARD        | 3       |
| 302LV09130 | 2LV09130     | SPRING RETARD       | 3       |
| 302LV09200 | 2LV09200     | COVER LIFT GEAR     | 3       |
| 302LV09220 | 2LV09220     | GEAR Z15S JOINT     | 3       |
| 302LV09240 | 2LV09240     | GEAR Z48S LIFT      | 3       |
| 302LV24100 | 2LV24100     | ACTUATOR IMAGE      | 4       |
| 302LV24110 | 2LV24110     | ACTUATOR DU         | 4       |
| 302LV24360 | 2LV24360     | BUSH TRANSFER L     | 4       |
| 302LV24450 | 2LV24450     | ACTUATOR ENVELOPE   | 4       |
| 302LV25510 | 2LV25510     | SPACER FUSER R      | 7       |
| 302LV28031 | 2LV28031     | GEAR Z66R-Z40S      | 8       |
| 302LV28040 | 2LV28040     | GEAR Z17S           | 8       |
| 302LV28050 | 2LV28050     | GEAR Z22S           | 8       |
| 302LV28090 | 2LV28090     | GEAR Z20S           | 8       |
| 302LV28100 | 2LV28100     | GEAR Z22S A         | 8       |
| 302LV28141 | 2LV28141     | ACTUATOR OVERFLOW   | 8       |
| 302LV28191 | 2LV28191     | GEAR Z22S B         | 8       |
| 302LV28461 | 2LV28461     | SEAL EXIT C         | 8       |
| 302LV29090 | 2LV29090     | ACTUATOR PE         | 4       |
| 302LV31010 | 2LV31010     | PLATE DRIVE         | 9       |
| 302LV31050 | 2LV31050     | GEAR Z119R          | 9       |

| Part.No.   | Alternative. | Description                       | Fig.No. | Part.No.        | Alternative. | Description                     | Fig.No. |
|------------|--------------|-----------------------------------|---------|-----------------|--------------|---------------------------------|---------|
| 302LV31060 | 2LV31060     | GEAR Z80R-Z36L                    | 9       | 302MS93042      | 2MS93042     | DK-3100(U)                      | 5       |
| 302LV31180 | 2LV31180     | GEAR Z26L DLP CLUTCH              | 9       | 302MS93052      | 2MS93052     | DK-3100(AO)                     | 5       |
| 302LV31290 | 2LV31290     | SPRING COUPLING DRUM              | 9       | 302MS93060      | 2MS93060     | LK-3100                         | 2       |
| 302LV31440 | 2LV31440     | GEAR Z32L REG CL                  | 9       | 302MS93073      | 2MS93073     | FK-3100(E)                      | 7       |
| 302LV39040 | 2LV39040     | RAIL PWB MAIN B                   | 9       | 302MS93093      | 2MS93093     | FK-3100(U)                      | 7       |
| 302LV46140 | 2LV46140     | CONN.CORD ASSY S03666             | 2       | 302MS94010      | 2MS94010     | PARTS LID TOP ASSY SP           | 1       |
| 302LV46290 | 2LV46290     | CONN.CORD ASSY S03681             | 2       | 302MS94031      | 2MS94031     | PARTS PWB ASSY ENGINE SP        | 2       |
| 302LV46300 | 2LV46300     | CONN.CORD ASSY S03682             | 1       | 302MS94040      | 2MS94040     | PARTS COVER REAR ASSY SP        | 8       |
| 302LV46420 | 2LV46420     | CONN.CORD ASSY S03737             | 2       | 302MS94050      | 2MS94050     | PARTS DRIVE FEED ASSY SP        | 9       |
| 302LV93010 | 2LV93010     | MC-3100                           | 5       | 302MT94010      | 2MT94010     | PARTS LID TOP ASSY SP           | 1       |
| 302LV93020 | 2LV93020     | WT-3100                           | 5       | 302MT94021      | 2MT94021     | PARTS PWB ASSY ENGINE SP        | 2       |
| 302LV93030 | 2LV93030     | CT-3130                           | 3       | 303M894260      | 3M894260     | PARTS SENSOR OPT SP             | 4,8     |
| 302LV93042 | 2LV93042     | DK-3130(E)                        | 5       | 303N728010      | 3N728010     | PLATE HOOK                      | 10      |
| 302LV93062 | 2LV93062     | DK-3130(U)                        | 5       | 303N728020      | 3N728020     | TRAY REAR                       | 10      |
| 302LV93072 | 2LV93072     | DK-3130(AO)                       | 5       | 303N728030      | 3N728030     | STOPPER PAPER REAR              | 10      |
| 302LV93080 | 2LV93080     | DV-3100                           | 6       | 5MVG127DN071    | 2A807050     | GEAR CASSETTE /A-49 CASSETTE A4 | 3       |
| 302LV93090 | 2LV93090     | LK-3130                           | 2       | 7SP01000006+H01 | SP121020     | SW.PUSH                         | 2       |
| 302LV93112 | 2LV93112     | FK-3130(E)                        | 7       |                 |              |                                 |         |
| 302LV93132 | 2LV93132     | FK-3130(U)                        | 7       |                 |              |                                 |         |
| 302LV94010 | 2LV94010     | PARTS COVER TOP ASSY SP           | 1       |                 |              |                                 |         |
| 302LV94020 | 2LV94020     | PARTS LID TOP ASSY SP             | 1       |                 |              |                                 |         |
| 302LV94040 | 2LV94040     | PARTS COVER MPF ASSY SP           | 4       |                 |              |                                 |         |
| 302LV94050 | 2LV94050     | PARTS PWB ASSY PANEL SP           | 1       |                 |              |                                 |         |
| 302LV94060 | 2LV94060     | PARTS HIGH VOLTAGE UNIT SP        | 4       |                 |              |                                 |         |
| 302LV94070 | 2LV94070     | PARTS SWITCHING REGULATOR 230V SP | 2       |                 |              |                                 |         |
| 302LV94080 | 2LV94080     | PARTS SWITCHING REGULATOR 120V SP | 2       |                 |              |                                 |         |
| 302LV94092 | 2LV94092     | PARTS PWB ASSY MAIN SP            | 2       |                 |              |                                 |         |
| 302LV94101 | 2LV94101     | PARTS PWB ASSY MAIN SP EU         | 2       |                 |              |                                 |         |
| 302LV94111 | 2LV94111     | PARTS PWB ASSY ENGINE SP          | 2       |                 |              |                                 |         |
| 302LV94120 | 2LV94120     | PARTS TONER FULL DETECT ASSY SP   | 5       |                 |              |                                 |         |
| 302LV94130 | 2LV94130     | PARTS ROLLER TRANSFER SP          | 4       |                 |              |                                 |         |
| 302LV94142 | 2LV94142     | PARTS COVER REAR ASSY SP          | 8       |                 |              |                                 |         |
| 302LV94160 | 2LV94160     | PARTS CLUTCH 20-2W Z35R           | 9       |                 |              |                                 |         |
| 302LV94170 | 2LV94170     | PARTS ROLLER REGIST LOW SP        | 4       |                 |              |                                 |         |
| 302LV94180 | 2LV94180     | PARTS ROLLER REGIST UP SP         | 4       |                 |              |                                 |         |
| 302LV94191 | 2LV94191     | PARTS PWB ASSY CONNECT-L SP       | 2       |                 |              |                                 |         |
| 302LV94200 | 2LV94200     | PARTS PWB ASSY DRUM CONNECT SP    | 4       |                 |              |                                 |         |
| 302LV94210 | 2LV94210     | PARTS PWB ASSY SWITCH SP          | 2       |                 |              |                                 |         |
| 302LV94220 | 2LV94220     | PARTS PWB ASSY TH CONNECT SP      | 2       |                 |              |                                 |         |
| 302LV94230 | 2LV94230     | PARTS DC MOTOR ASSY SP            | 9       |                 |              |                                 |         |
| 302LV94250 | 2LV94250     | PARTS DRIVE FEED ASSY SP          | 9       |                 |              |                                 |         |
| 302LV94261 | 2LV94261     | PARTS GUIDE PAPER CHUTE SP        | 4       |                 |              |                                 |         |
| 302LV94270 | 2LV94270     | PARTS HOLDER FEED ASSY SP         | 4       |                 |              |                                 |         |
| 302LV94280 | 2LV94280     | PARTS TRAY TOP ASSY SP            | 1       |                 |              |                                 |         |
| 302LV94290 | 2LV94290     | PARTS COVER RIGHT UP ASSY SP      | 1       |                 |              |                                 |         |
| 302LV94430 | 2LV94430     | PARTS FAN MOTOR ASSY SP           | 2       |                 |              |                                 |         |
| 302LV94460 | 2LV94460     | PARTS SHEET DRUM CUSHION SET SP   | 5       |                 |              |                                 |         |
| 302MC34040 | 2MC34040     | LABEL PUSH                        | 8       |                 |              |                                 |         |
| 302MS93010 | 2MS93010     | CT-3100                           | 3       |                 |              |                                 |         |
| 302MS93022 | 2MS93022     | DK-3100(E)                        | 5       |                 |              |                                 |         |

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