



FS-C5100DN
FS-C5200DN
FS-C5300DN

PARTS LIST

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2HNPL071
Rev.1

NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Quantity
	302HL94040	COVER FRONT SUB ASSY (21/23ppm 250sheet)	FS-C5100DN	1
	302HM94020	COVER FRONT SUB ASSY (21/23ppm 500sheet)	FS-C5200DN	1
	302HN94290	COVER FRONT SUB ASSY (26/28ppm 500sheet)	FS-C5300DN	1

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302HL94030	COVER LEFT REAR SP	• 302HN04310	SPONGE LEFT COVER
			• 302HN04320	LABEL USB

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	•302HN94300	CURSOR RIGHT PF ASSY 2HN SP	••302HN09420	LABEL CURSOR

- Parts with "⊙" indicate regular maintenance parts.

3. Items indicated in Description column as (OPTION) are Consumable parts.

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FIG. 1 Covers 1 (21/23ppm 250sheet)

2HL/2HM/2HN-1

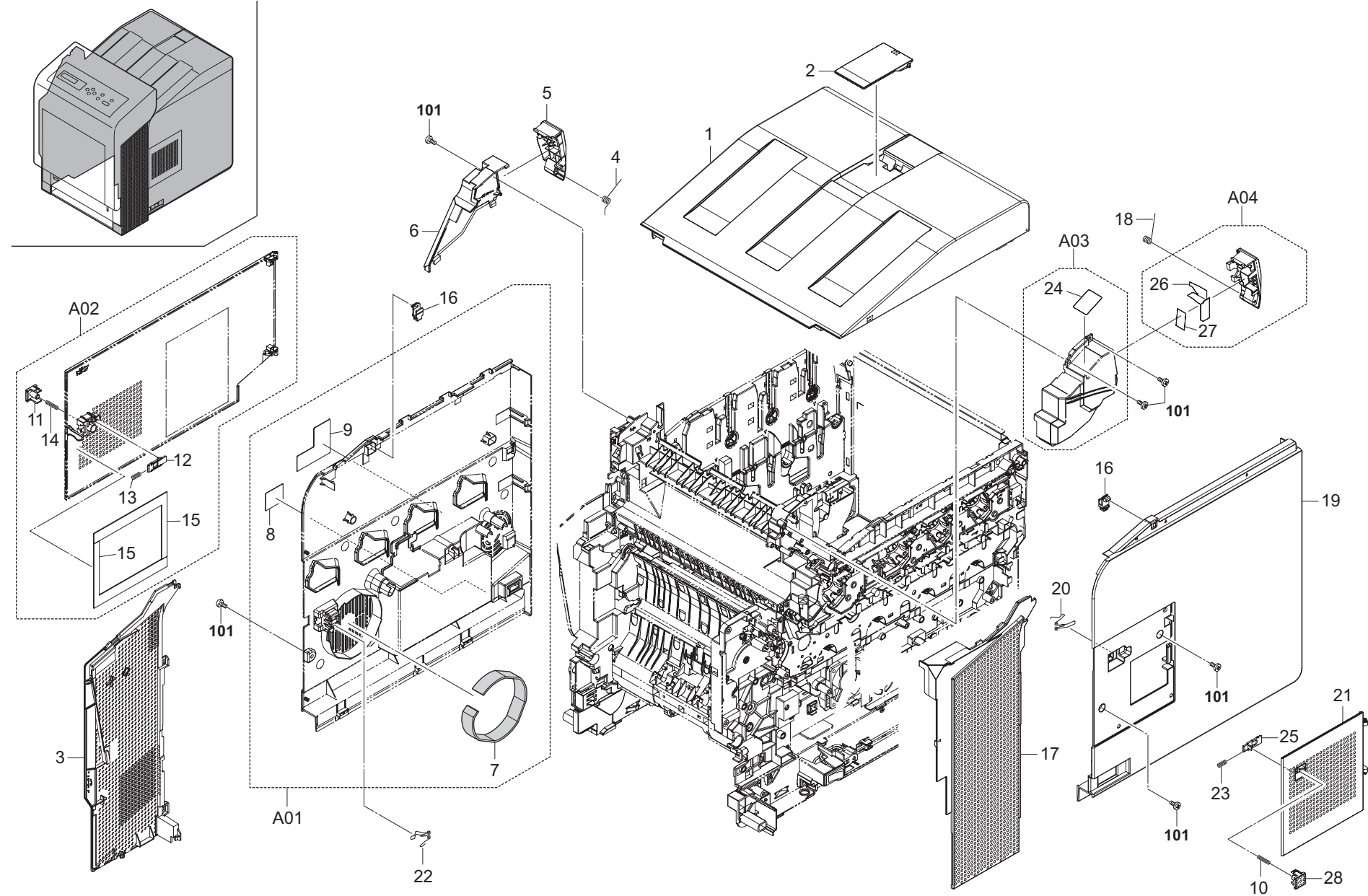


FIG. 1 Covers 1 (21/23ppm 250sheet)

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN04010	2HN04010	COVER TOP	1	1	1	1
⊙	2	302HN04190	2HN04190	STOPPER EXIT	1	1	1	1
⊙	3	302HL04030	2HL04030	COVER LEFT FRONT	1	1	1	1
⊙	4	302HN04300	2HN04300	SPRING LEFT LEVER	1	1	1	1
⊙	5	302HN04130	2HN04130	LEVER FRONT COVER LEFT	1	1	1	1
⊙	6	302HN04090	2HN04090	COVER UPPER LEFT	1	1	1	1
⊙	A01	302HL94030	2HL94030	COVER LEFT REAR SP	1	1	1	1
	7	*302HN04310	2HN04310	SPONGE LEFT COVER	1	1	1	1
	8	*302HN04320	2HN04320	LABEL USB	1	1	1	1
	9	*302HN04340	2HN04340	LABEL WASTE BOTTLE	1	1	1	1
	10	302HN04260	2HN04260	SPRING SIDE LEVER	1	1	1	1
⊙	A02	302HN94340	2HN94340	COVER SIDE ASSY SP	1	1	1	1
⊙	11	*302HN04200	2HN04200	LEVER SIDE COVER	1	1	1	1
⊙	12	*302HN04210	2HN04210	HOOK SIDE COVER	1	1	1	1
	13	*302HN04250	2HN04250	SPRING SIDE COVER	1	1	1	1
	14	*302HN04260	2HN04260	SPRING SIDE LEVER	1	1	1	1
	15	*302HN04391	2HN04391	SEAL COVER SIDE	2	2	2	2
⊙	16	302HN04230	2HN04230	HOOK TOP COVER	2	2	2	2
⊙	17	302HL04040	2HL04040	COVER RIGHT FRONT	1	1	1	1
	18	302HN04290	2HN04290	SPRING RIGHT LEVER	1	1	1	1
⊙	19	302HL04021	2HL04021	COVER RIGHT REAR	1	1	1	1
	20	302HN04280	2HN04280	SPRING RIGHT LID	1	1	1	1
⊙	21	302HN04050	2HN04050	LID RIGHT COVER	1	1	1	1
	22	302HN04240	2HN04240	SPRING LEFT COVER	1	1	1	1
	23	302HN04250	2HN04250	SPRING SIDE COVER	1	1	1	1
⊙	A03	302HN94280	2HN94280	COVER UPPER RIGHT ASSY SP	1	1	1	1
	24	*302HN04330	2HN04330	LABEL FUSER CAUTION	1	1	1	1
⊙	25	302HN04210	2HN04210	HOOK SIDE COVER	1	1	1	1
⊙	A04	302HN94270	2HN94270	LEVER FRONT COVER RIGHT ASSY SP	1	1	1	1
	26	*302HN04350	2HN04350	SHEET LEVER RIGHT A	1	1	1	1
	27	*302HN04360	2HN04360	SHEET LEVER RIGHT B	1	1	1	1
⊙	28	302HN04200	2HN04200	LEVER SIDE COVER	1	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 1 Covers 1 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN-1

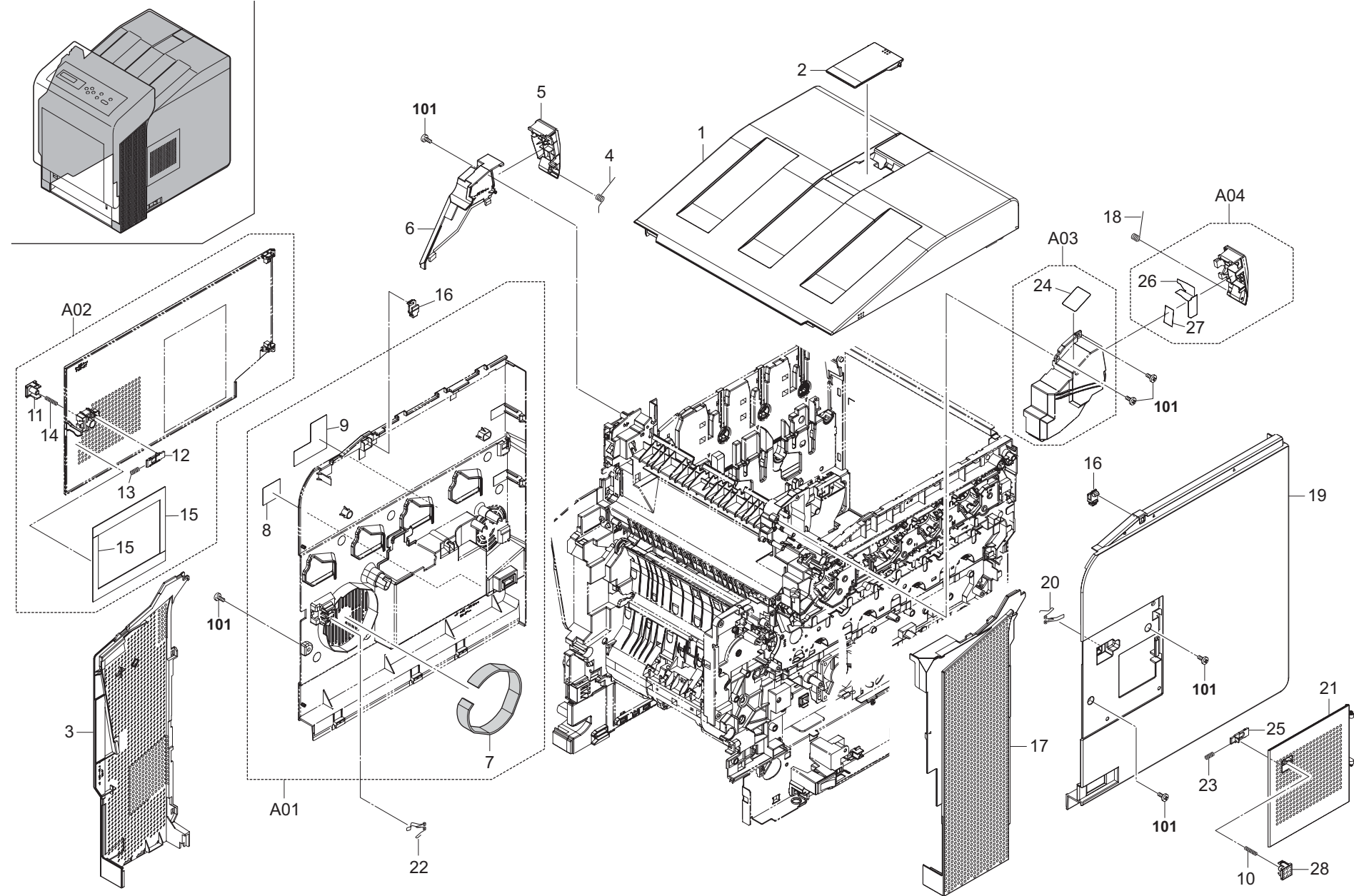


FIG. 1 Covers 1 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN04010	2HN04010	COVER TOP	1	1	1	1
⊙	2	302HN04190	2HN04190	STOPPER EXIT	1	1	1	1
⊙	3	302HN04070	2HN04070	COVER LEFT FRONT	1	1	1	1
⊙	4	302HN04300	2HN04300	SPRING LEFT LEVER	1	1	1	1
⊙	5	302HN04130	2HN04130	LEVER FRONT COVER LEFT	1	1	1	1
⊙	6	302HN04090	2HN04090	COVER UPPER LEFT	1	1	1	1
⊙	A01	302HN94210	2HN94210	COVER LEFT REAR ASSY SP	1	1	1	1
	7	*302HN04310	2HN04310	SPONGE LEFT COVER	1	1	1	1
	8	*302HN04320	2HN04320	LABEL USB	1	1	1	1
	9	*302HN04340	2HN04340	LABEL WASTE BOTTLE	1	1	1	1
	10	302HN04260	2HN04260	SPRING SIDE LEVER	1	1	1	1
⊙	A02	302HN94340	2HN94340	COVER SIDE ASSY SP	1	1	1	1
⊙	11	*302HN04200	2HN04200	LEVER SIDE COVER	1	1	1	1
⊙	12	*302HN04210	2HN04210	HOOK SIDE COVER	1	1	1	1
	13	*302HN04250	2HN04250	SPRING SIDE COVER	1	1	1	1
	14	*302HN04260	2HN04260	SPRING SIDE LEVER	1	1	1	1
	15	*302HN04391	2HN04391	SEAL COVER SIDE	2	2	2	2
⊙	16	302HN04230	2HN04230	HOOK TOP COVER	2	2	2	2
⊙	17	302HN04080	2HN04080	COVER RIGHT FRONT	1	1	1	1
	18	302HN04290	2HN04290	SPRING RIGHT LEVER	1	1	1	1
⊙	19	302HN04041	2HN04041	COVER RIGHT REAR	1	1	1	1
	20	302HN04280	2HN04280	SPRING RIGHT LID	1	1	1	1
⊙	21	302HN04050	2HN04050	LID RIGHT COVER	1	1	1	1
	22	302HN04240	2HN04240	SPRING LEFT COVER	1	1	1	1
	23	302HN04250	2HN04250	SPRING SIDE COVER	1	1	1	1
⊙	A03	302HN94280	2HN94280	COVER UPPER RIGHT ASSY SP	1	1	1	1
	24	*302HN04330	2HN04330	LABEL FUSER CAUTION	1	1	1	1
⊙	25	302HN04210	2HN04210	HOOK SIDE COVER	1	1	1	1
⊙	A04	302HN94270	2HN94270	LEVER FRONT COVER RIGHT ASSY SP	1	1	1	1
	26	*302HN04350	2HN04350	SHEET LEVER RIGHT A	1	1	1	1
	27	*302HN04360	2HN04360	SHEET LEVER RIGHT B	1	1	1	1
⊙	28	302HN04200	2HN04200	LEVER SIDE COVER	1	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

2HL/2HM/2HN-1



FIG. 2 Covers 2

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302F908300	2F908300	SPRING LOCK MPF	1	1	1	1
	2	302B700780	2B700780	GEAR MANUAL	1	1	1	1
	3	7YBFG0509001H01	YB055270	FERRITE CORE	1	1	1	1
	4	302HN04151	2HN04151	GUIDE FRONT COVER RELEASE LEFT	1	1	1	1
	5	302HN04160	2HN04160	SHAFT FRONT COVER RELEASE	1	1	1	1
	6	302HN04170	2HN04170	STOPPER FRONT COVER RIGHT	1	1	1	1
	7	302HN04181	2HN04181	STOPPER FRONT COVER LEFT	1	1	1	1
	8	302HN04221	2HN04221	GUIDE FRONT COVER RELEASE RIGHT	1	1	1	1
	9	302HN04270	2HN04270	SPRING FRONT COVER	1	1	1	1
	10	302HN46320	2HN46320	CONN.CORD ASSY S03285	1	1	1	1
	11	302HN46480	2HN46480	CONN.CORD ASSY S03386	1	1	1	1
	12	302HN08010	2HN08010	BASE MPF	1	1	1	1
	13	302HN08020	2HN08020	COVER MPF	1	1	1	1
	14	302HN08030	2HN08030	TRAY MPF TOP	1	1	1	1
	15	302HN08050	2HN08050	GUIDE MPF L	1	1	1	1
	16	302HN08060	2HN08060	GUIDE MPF R	1	1	1	1
	17	302HN08140	2HN08140	LUTCH	1	1	1	1
	18	302HN08150	2HN08150	LINK LEVER MPF L	1	1	1	1
	19	302HN08160	2HN08160	LINK LEVER MPF R	1	1	1	1
	20	302HN29010	2HN29010	ROLLER DU	3	3	3	3
	21	302HN29020	2HN29020	ROLLER DU FEED	1	1	1	1
	22	302HN29031	2HN29031	BASE DU	1	1	1	1
	23	302HN29040	2HN29040	PULLEY P24 S2M DU	4	4	4	4
	24	302HN29050	2HN29050	BUSH DU	3	3	3	3
	25	302HN29060	2HN29060	GEAR Z23L DU FEED	1	1	1	1
	26	302HN29070	2HN29070	HOOK DU RELEASE LEFT	1	1	1	1
	27	302HN29080	2HN29080	HOOK DU RELEASE RIGHT	1	1	1	1
	28	302HN29101	2HN29101	COVER INNER DU	1	1	1	1
	29	302HN29130	2HN29130	SPRING DU EARTH A	1	1	1	1
	30	302HN29140	2HN29140	SPRING DU EARTH B	1	1	1	1
	31	302HN29150	2HN29150	BELT DU	3	3	3	3
	32	302HN29160	2HN29160	HOOK CONVEYING	2	2	2	2
	33	302HN29170	2HN29170	SPRING DU EARTH C	1	1	1	1
	34	302HN29190	2HN29190	SHEET BASE DU	1	1	1	1
	⊙ A01	302HL94090	2HL94090	COVER FRONT SUB ASSY(TW) (21/23ppm 250sheet)	1			
	⊙ A01	302HL94040	2HL94040	COVER FRONT SUB ASSY (21/23ppm 250sheet)		1	1	1
	⊙ A01	302HM94030	2HM94030	COVER FRONT SUB ASSY(TW) (21/23ppm 500sheet)	1			
	⊙ A01	302HM94020	2HM94020	COVER FRONT SUB ASSY (21/23ppm 500sheet)		1	1	1
	⊙ A01	302HN94350	2HN94350	COVER FRONT SUB ASSY(TW) (26/28ppm 500sheet)	1			
	⊙ A01	302HN94290	2HN94290	COVER FRONT SUB ASSY (26/28ppm 500sheet)		1	1	1
	⊙ 35	*302HN04111	2HN04111	COVER LOWER LEFT	1	1	1	1
	⊙ 36	*302HN04120	2HN04120	COVER LOWER RIGHT	1	1	1	1
	⊙ A02	302HN94240	2HN94240	KEY BORAD ASSY SP	1	1	1	1
	⊙ 37	*302HN01030	2HN01030	P.W.BOARD ASSY LCD CONT	1	1	1	1
	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	38	*302HN05021	2HN05021	MOUNT LCD UPPER	1	1	1	1
	39	*302HN05030	2HN05030	MOUNT LCD LOWER	1	1	1	1
	40	*302HN05040	2HN05040	BUTTON A	1	1	1	1
	41	*302HN05050	2HN05050	BUTTON B	1	1	1	1
	42	*302HN05060	2HN05060	BUTTON C	1	1	1	1
	43	*7ZGSTGR55010H01	ZG110970	SHIELD GASKET	2	2	2	2
	44	302HN05180	2HN05180	LABEL 6 NATIONS			1	
	101	BAA63080	BAA63080	+TP TAP-TITE P SCREW M3X08				
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T				
	103	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08				

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 3 Frames 1

2HL/2HM/2HN-1

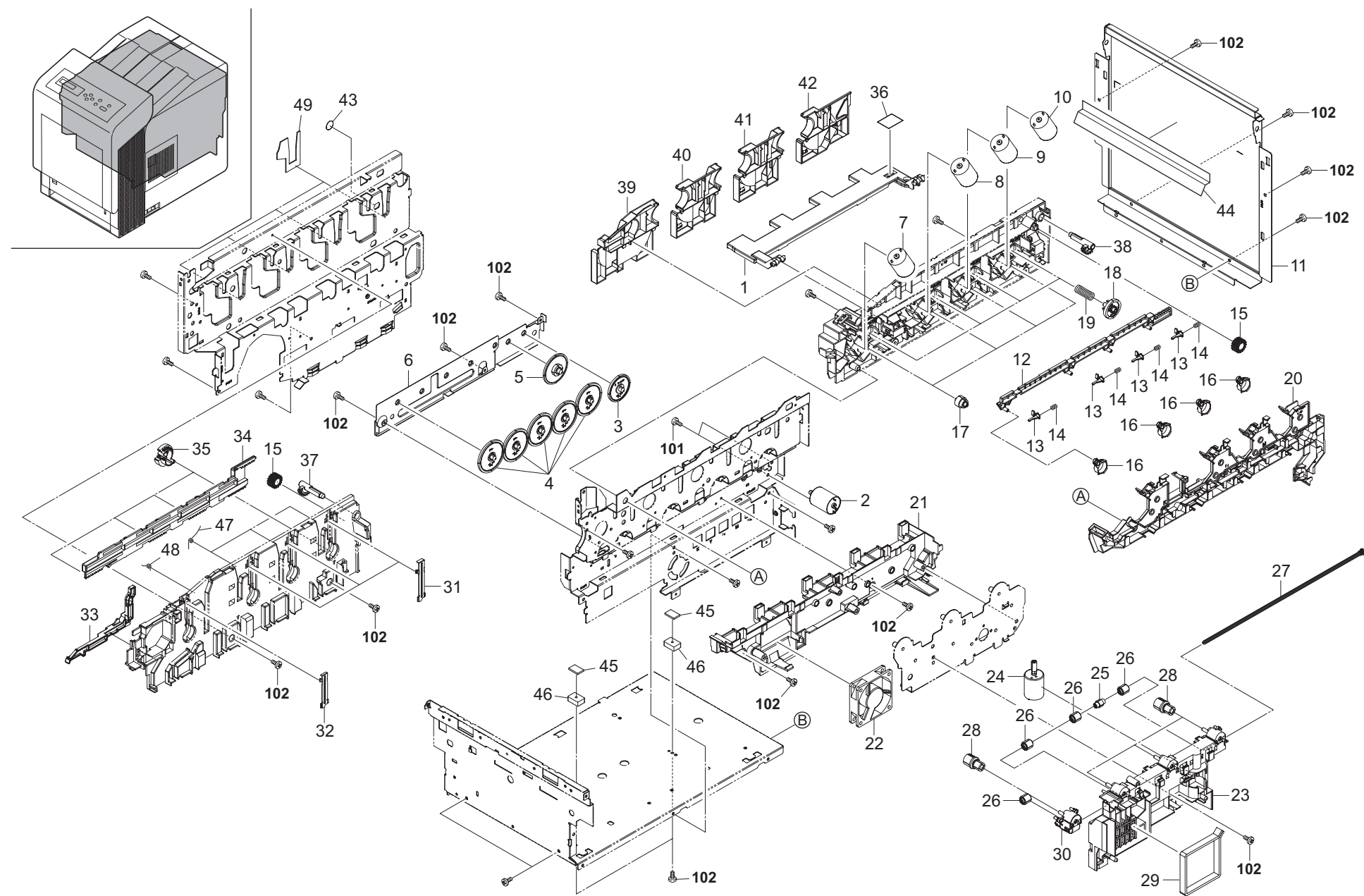


FIG. 3 Frames 1

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN02210	2HN02210	HOLDER RFID	1	1	1	1
⊙	2	302HN94110	2HN94110	DC MOTOR ASSY LSU SP	1	1	1	1
⊙	3	302HN03430	2HN03430	GEAR Z63R-Z25R	1	1	1	1
⊙	4	302HN03450	2HN03450	GEAR Z54S	5	5	5	5
⊙	5	302HN03440	2HN03440	GEAR Z70L-Z17S	1	1	1	1
⊙	6	302HN03410	2HN03410	MOUNT GLASS CLN DRIVE	1	1	1	1
⊙	7	302HN94060	2HN94060	DC MOTOR ASSY K SP	1	1	1	1
⊙	8	302HN94070	2HN94070	DC MOTOR ASSY Y SP	1	1	1	1
⊙	9	302HN94080	2HN94080	DC MOTOR ASSY C SP	1	1	1	1
⊙	10	302HN94090	2HN94090	DC MOTOR ASSY M SP	1	1	1	1
	11	302HN02050	2HN02050	FRAME REAR	1	1	1	1
	12	302HN02170	2HN02170	RACK TONER SUPPLY R	1	1	1	1
	13	302HN02701	2HN02701	ACTUATOR CONTAINER	4	4	4	4
	14	302HN02710	2HN02710	SPRING ACT CONT	4	4	4	4
⊙	15	302HN02150	2HN02150	GEAR Z16S HINGE	2	2	2	2
	16	302HN02190	2HN02190	CAM TONER SUPPLY	4	4	4	4
⊙	17	302HN15030	2HN15030	GEAR Z20S-Z26L	4	4	4	4
⊙	18	302HN15020	2HN15020	GEAR Z50S	4	4	4	4
	19	302HN15040	2HN15040	SPRING JOINT	4	4	4	4
	20	302HN02200	2HN02200	HOLDER HARNESS	1	1	1	1
	21	302HN02230	2HN02230	DUCT RIGHT	1	1	1	1
⊙	22	302HN44020	2HN44020	FAN MOTOR	1	1	1	1
	23	302HN03340	2HN03340	HOLDER MCH CLN MOTOR	1	1	1	1
⊙	24	302HN94100	2HN94100	DC MOTOR ASSY MCH SP	1	1	1	1
⊙	25	302HN03310	2HN03310	GEAR Z16L	1	1	1	1
⊙	26	302HN03320	2HN03320	GEAR Z14R	4	4	4	4
	27	302HN03360	2HN03360	SHAFT MCH CLN	1	1	1	1
⊙	28	302HN03330	2HN03330	GEAR Z16S-Z14R	4	4	4	4
⊙	29	302HN02531	2HN02531	OZONE FILTER	1	1	1	1
⊙	29	302HN02990	2HN02990	OZONE FILTER VOC700			1	
	30	302HN03350	2HN03350	HOLDER MCH CLN DRIVE GEAR	1	1	1	1
	31	302HN02680	2HN02680	PLATE CONTAINER C	3	3	3	3
	32	302HN02670	2HN02670	PLATE CONTAINER K	1	1	1	1
⊙	33	302HN02300	2HN02300	ROD INTERLOCK	1	1	1	1
	34	302HN02160	2HN02160	RACK TONER SUPPLY L	1	1	1	1
	35	302HN02180	2HN02180	RATCHET CONTAINER	4	4	4	4
	36	302HN02720	2HN02720	SEAL SQUARE 25-20	1	1	1	1
	37	302HN02130	2HN02130	HINGE LEFT	1	1	1	1
	38	302HN02140	2HN02140	HINGE RIGHT	1	1	1	1
⊙	39	302HN15070	2HN15070	GUIDE CONTAINER K	1	1	1	1
⊙	40	302HN15080	2HN15080	GUIDE CONTAINER Y	1	1	1	1
⊙	41	302HN15090	2HN15090	GUIDE CONTAINER C	1	1	1	1
⊙	42	302HN15110	2HN15110	GUIDE CONTAINER M	1	1	1	1
	43	302HN02730	2HN02730	SEAL CIRCLE 12	1	1	1	1
	44	302HN02850	2HN02850	SHEET FRAME REAR	1	1	1	1
	45	302HN02870	2HN02870	SHEET SARCON	2	2	2	2
	46	302HN02860	2HN02860	BLOCK HEAT CONDUCT	2	2	2	2
	47	302HN15160	2HN15160	SPRING P CONT C	3	3	3	3
	48	302HN15170	2HN15170	SPRING P CONT K	1	1	1	1
	49	302HN02880	2HN02880	SEAL TN WASTE	4	4	4	4

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	7BB001303H	BB063500	PAN HEAD SCREW M3X3				
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				

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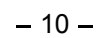


FIG. 4 Frames 2 (21/23ppm 250sheet)

2HL/2HM/2HN-1

Ref. No.	Part.No.	Alternative.	Description	Quantity			
				110	120	230	240
1	302HN02740	2HN02740	RAIL CASSETTE	4	4	4	4
2	302HL02080	2HL02080	HINGE FEED LEFT	1	1	1	1
3	302HN02611	2HN02611	FOOT	2	2	2	2
4	302HL02540	2HL02540	BRACKET SWITCH	1	1	1	1
5	302HN46350	2HN46350	CONN.CORD ASSY S03290	1	1	1	1
⊙	6	302J900030	INLET ASSY	1			
⊙	6	302HN00050	INLET ASSY		1	1	1
7	302HL02550	2HL02550	BRACKET BASE	1	1	1	1
8	302HN02620	2HN02620	BRACKET HARNESS	1	1	1	1
9	302HN02630	2HN02630	BRACKET HARNESS L	1	1	1	1
10	302HN02780	2HN02780	LOCK CASSETTE	1	1	1	1
⊙	11	302HL02070	COVER REAR	1	1	1	1
⊙	12	302HN94030	BRACKET HV K ASSY	1	1	1	1
⊙	13	302HN94040	CASE CONTACT HV K ASSY SP	1	1	1	1
⊙	14	302HN00060	SIDE SW ASSY	1	1	1	1
⊙	15	302HN94020	BRACKT HV C ASSY SP	3	3	3	3
16	302HN02590	2HN02590	BRACKET GEAR	1	1	1	1
⊙	17	302HN02320	GEAR Z25S WASTE	1	1	1	1
⊙	18	302HN02330	GEAR Z17S WASTE	1	1	1	1
⊙	19	302HN02340	GEAR Z20S WASTE	1	1	1	1
⊙	20	302HN02350	GEAR Z14L-Z17S WASTE	2	2	2	2
21	302HN02250	2HN02250	BRACKET FRONT	1	1	1	1
⊙	22	302HN94010	BRACKET HV TC ASSY SP	1	1	1	1
⊙	A01	302HN93170	PARTS WASTE TONER	1	1	1	1
23	*302HN00130	2HN00130	TONER FULL DETECT ASSY	1	1	1	1
24	*302HN02500	2HN02500	SPRING LOCK DRUM	4	4	4	4
25	302HN02580	2HN02580	INNER COVER	1	1	1	1
26	302HN02810	2HN02810	SEAL DUCT A	6	6	6	6
27	302HN02220	2HN02220	DUCT LEFT	1	1	1	1
28	302HN02840	2HN02840	SEAL DUCT D	1	1	1	1
⊙	29	302HN94051	BAR CLEANERED ID ASSY SP	1	1	1	1
30	302HN02490	2HN02490	SPRING CLEANER ID	1	1	1	1
⊙	31	302HN44010	FAN MOTOR	1	1	1	1
32	302HN02770	2HN02770	SPRING LOCK CASSETTE	1	1	1	1
⊙	33	302HN93180	WT-560	1	1	1	1
34	7YZM610007+++H01	YZ023340	ACCESS.SADDLE	1	1	1	1
35	302HL02090	2HL02090	HINGE FEED RIGHT	1	1	1	1

Ref. No.	Part.No.	Alternative.	Description	Quantity			
				110	120	230	240
101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T				
102	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08				
103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 4 Frames 2 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

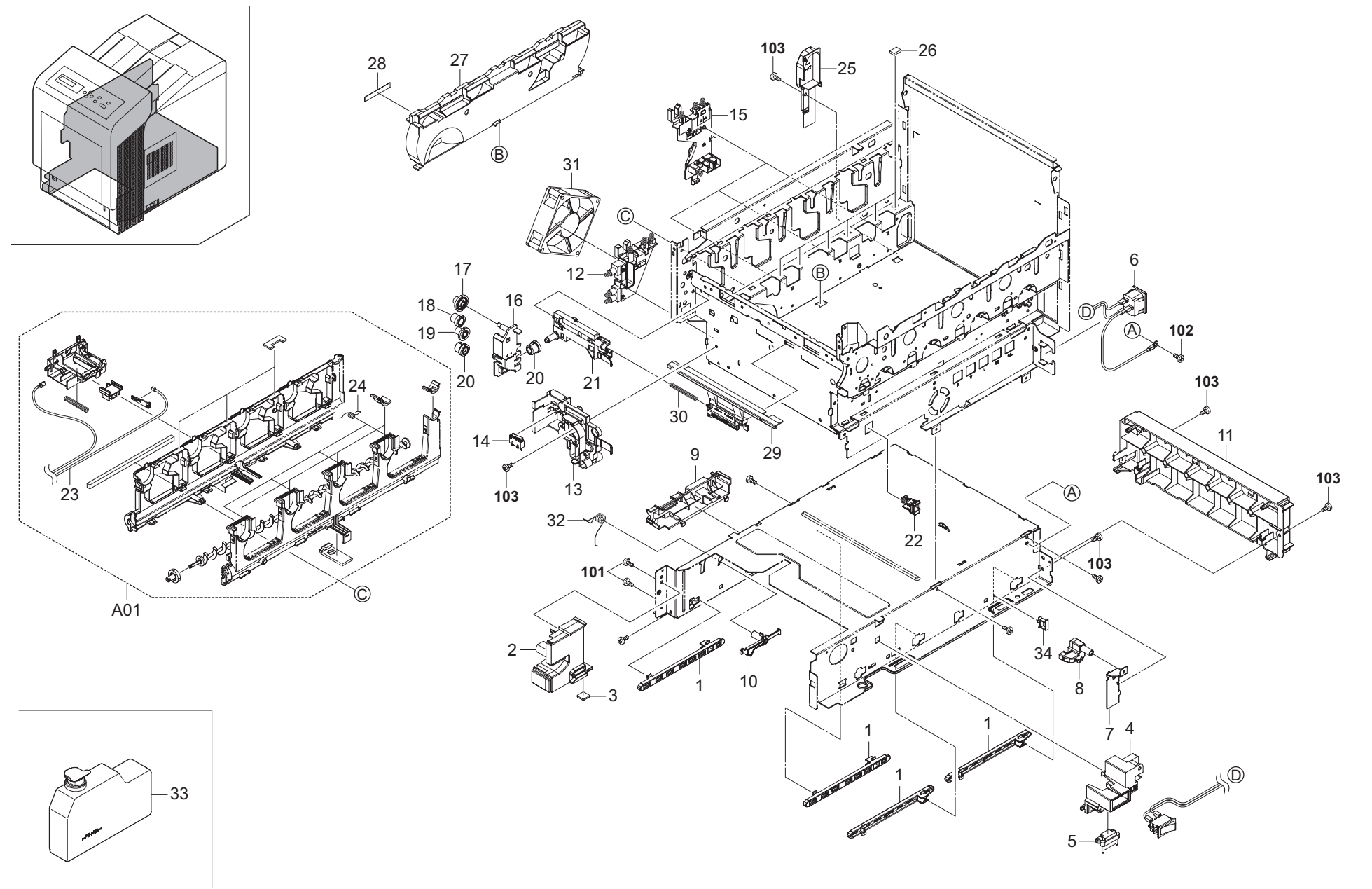


FIG. 4 Frames 2 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN-1

Ref. No.	Part.No.	Alternative.	Description	Quantity			
				110	120	230	240
⊙ ⊙<							

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 5 Paper Cassettes (21/23ppm 250sheet)

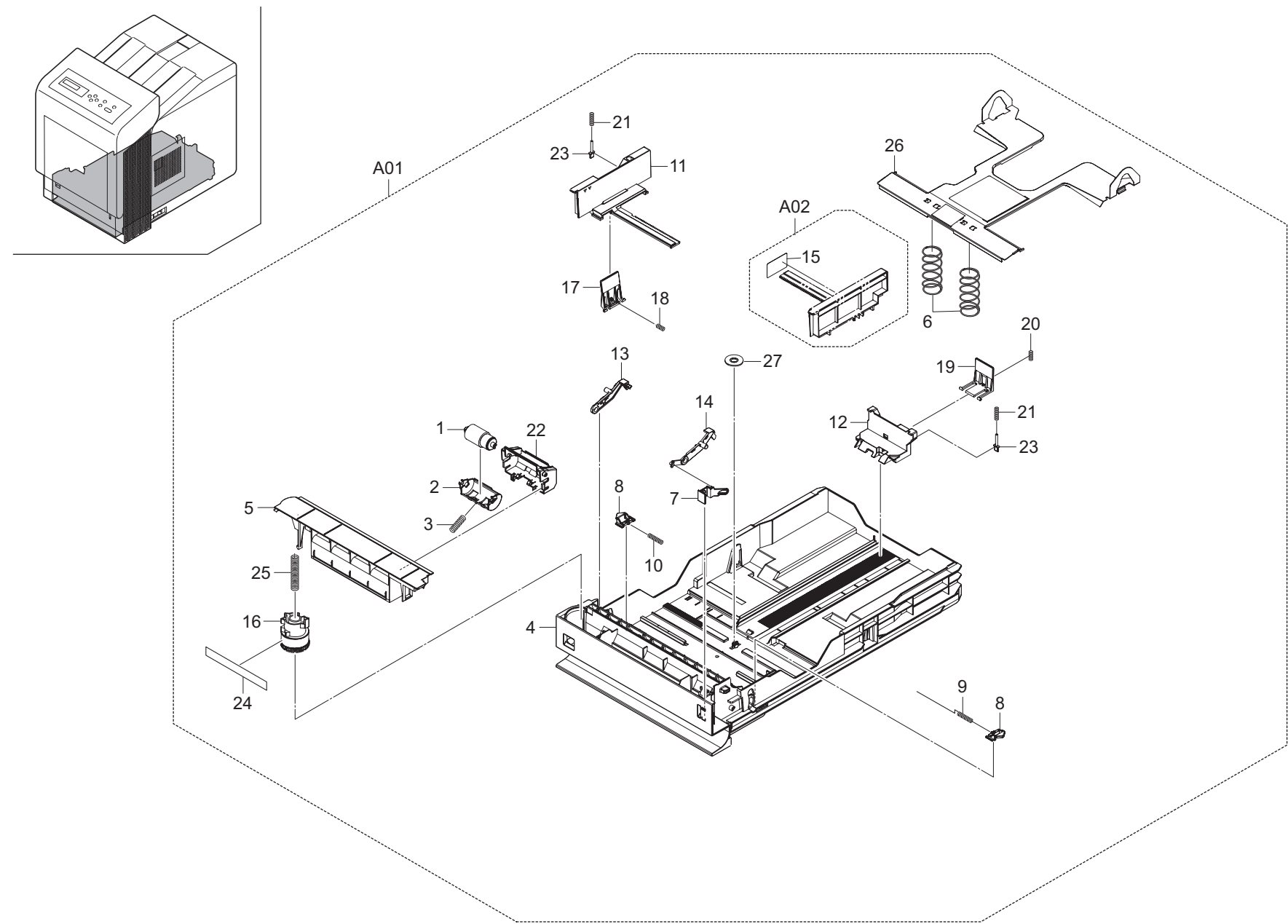


FIG. 5 Paper Cassettes (21/23ppm 250sheet)

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302HL93130	2HL93130	CT-500	1	1	1	1
⊙	1	*302F909170	2F909170	RETARD ROLLER ASSY	1	1	1	1
	2	*302F909180	2F909180	HOLDER RETARD	1	1	1	1
	3	*302F909200	2F909200	SPRING RETARD	1	1	1	1
	4	*302HL09010	2HL09010	BASE CASSETTE	1	1	1	1
	5	*302HL09020	2HL09020	COVER CASSETTE TOP	1	1	1	1
	6	*302HL09030	2HL09030	SPRING CASSETTE	2	2	2	2
	7	*302HL09040	2HL09040	MARKER INDICATOR	1	1	1	1
	8	*302HL09050	2HL09050	LOCK BOTTOM	2	2	2	2
	9	*302HL09060	2HL09060	SPRING LOCK BOTTOM R	1	1	1	1
	10	*302HL09070	2HL09070	SPRING LOCK BOTTOM L	1	1	1	1
	11	*302HL09080	2HL09080	CURSOR LEFT	1	1	1	1
	12	*302HL09100	2HL09100	CURSOR END	1	1	1	1
	13	*302HL09110	2HL09110	LEVER BOTTOM LOCK L	1	1	1	1
	14	*302HL09120	2HL09120	LEVER BOTTOM LOCK R	1	1	1	1
⊙	A02	*302HL94070	2HL94070	CURSOR RIGHT ASSY 2HL SP	1	1	1	1
	15	*302HNN09420	2HNN09420	LABEL CURSOR	1	1	1	1
	16	*302HNN09050	2HNN09050	DIAL CASSETTE	1	1	1	1
	17	*302HNN09090	2HNN09090	LEVER GUIDE SIDE	1	1	1	1
	18	*302HNN09100	2HNN09100	SPRING GUIDE SIDE	1	1	1	1
	19	*302HNN09120	2HNN09120	LEVER STOPPER	1	1	1	1
	20	*302HNN09130	2HNN09130	SPRING STOPPER	1	1	1	1
	21	*302HNN09190	2HNN09190	SPRING FIX	2	2	2	2
	22	*302HNN09230	2HNN09230	GUIDE RETARD	1	1	1	1
	23	*302HNN09240	2HNN09240	SIZE FIX	2	2	2	2
	24	*302HNN09250	2HNN09250	LABEL DIAL	1	1	1	1
	25	*302HNN09400	2HNN09400	SPRING DIAL	1	1	1	1
⊙	26	*302HNN94190	2HNN94190	PLATE BOTTOM ASSY SP	1	1	1	1
	27	*5MVG127DN071	2A807050	GEAR CASSETTE /A-49 CASSETTE A4	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 5 Paper Cassettes (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN-1

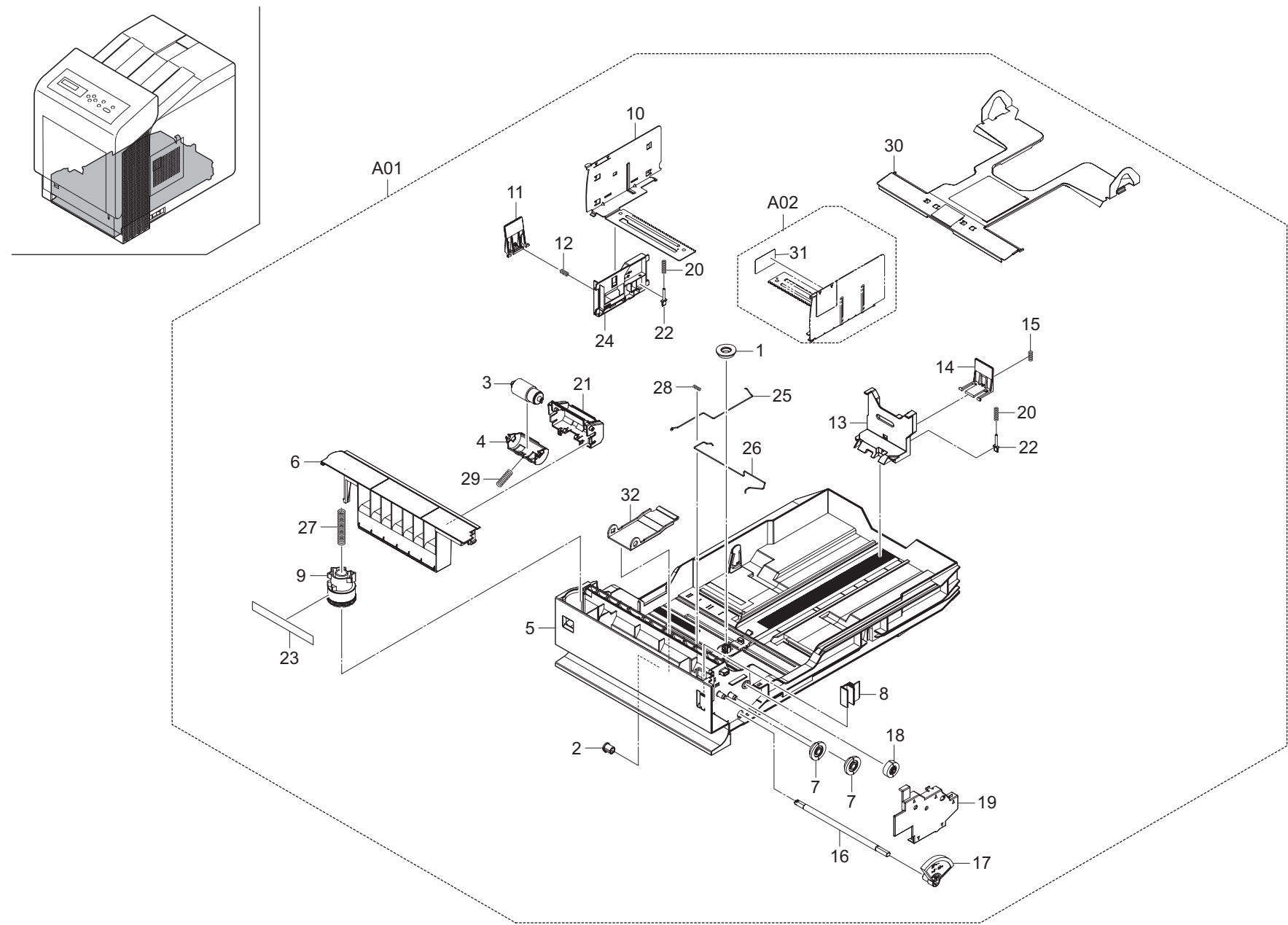


FIG. 5 Paper Cassettes (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302HN93162	2HN93162	CT-501	1	1	1	1
	1	*302B700770	2B700770	GEAR CASSETTE	1	1	1	1
	2	*302F909160	2F909160	BUSH LIFT 6	1	1	1	1
	3	*302F909170	2F909170	RETARD ROLLER ASSY	1	1	1	1
	4	*302F909180	2F909180	HOLDER RETARD	1	1	1	1
	5	*302HN09011	2HN09011	BASE CASSETTE	1	1	1	1
	6	*302HN09020	2HN09020	COVER CASSETTE TOP	1	1	1	1
	7	*302HN09030	2HN09030	GEAR Z20S-Z17S INDICATOR	2	2	2	2
	8	*302HN09041	2HN09041	MARKER INDICATOR	1	1	1	1
	9	*302HN09050	2HN09050	DIAL CASSETTE	1	1	1	1
	10	*302HN09070	2HN09070	CURSOR LEFT	1	1	1	1
	11	*302HN09090	2HN09090	LEVER GUIDE SIDE	1	1	1	1
	12	*302HN09100	2HN09100	SPRING GUIDE SIDE	1	1	1	1
	13	*302HN09110	2HN09110	CURSOR END	1	1	1	1
	14	*302HN09120	2HN09120	LEVER STOPPER	1	1	1	1
	15	*302HN09130	2HN09130	SPRING STOPPER	1	1	1	1
	16	*302HN09150	2HN09150	SHAFT WORKPLATE	1	1	1	1
	17	*302HN09160	2HN09160	GEAR Z50S LIFT	1	1	1	1
	18	*302HN09170	2HN09170	GEAR Z13S JOINT	1	1	1	1
	19	*302HN09180	2HN09180	COVER LIFT GEAR	1	1	1	1
	20	*302HN09190	2HN09190	SPRING FIX	2	2	2	2
	21	*302HN09230	2HN09230	GUIDE RETARD	1	1	1	1
	22	*302HN09240	2HN09240	SIZE FIX	2	2	2	2
	23	*302HN09250	2HN09250	LABEL DIAL	1	1	1	1
	24	*302HN09350	2HN09350	CURSOR LEFT B	1	1	1	1
	25	*302HN09371	2HN09371	SPRING EARTH	1	1	1	1
	26	*302HN09390	2HN09390	SPRING EARTH SIDE	1	1	1	1
	27	*302HN09400	2HN09400	SPRING DIAL	1	1	1	1
	28	*302HN09410	2HN09410	SPRING EARTH C	1	1	1	1
	29	*302HN09430	2HN09430	SPRING RETARD	1	1	1	1
	30	*302HN94190	2HN94190	PLATE BOTTOM ASSY SP	1	1	1	1
	31	*302HN94300	2HN94300	CURSOR RIGHT PF ASSY 2HN SP	1	1	1	1
	32	*302HN9420	2HN09420	LABEL CURSOR	1	1	1	1
		*303K809490	3K809490	WORKPLATE LIFT PF	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 6 Paper Feed Section 1

2HL/2HM/2HN-1

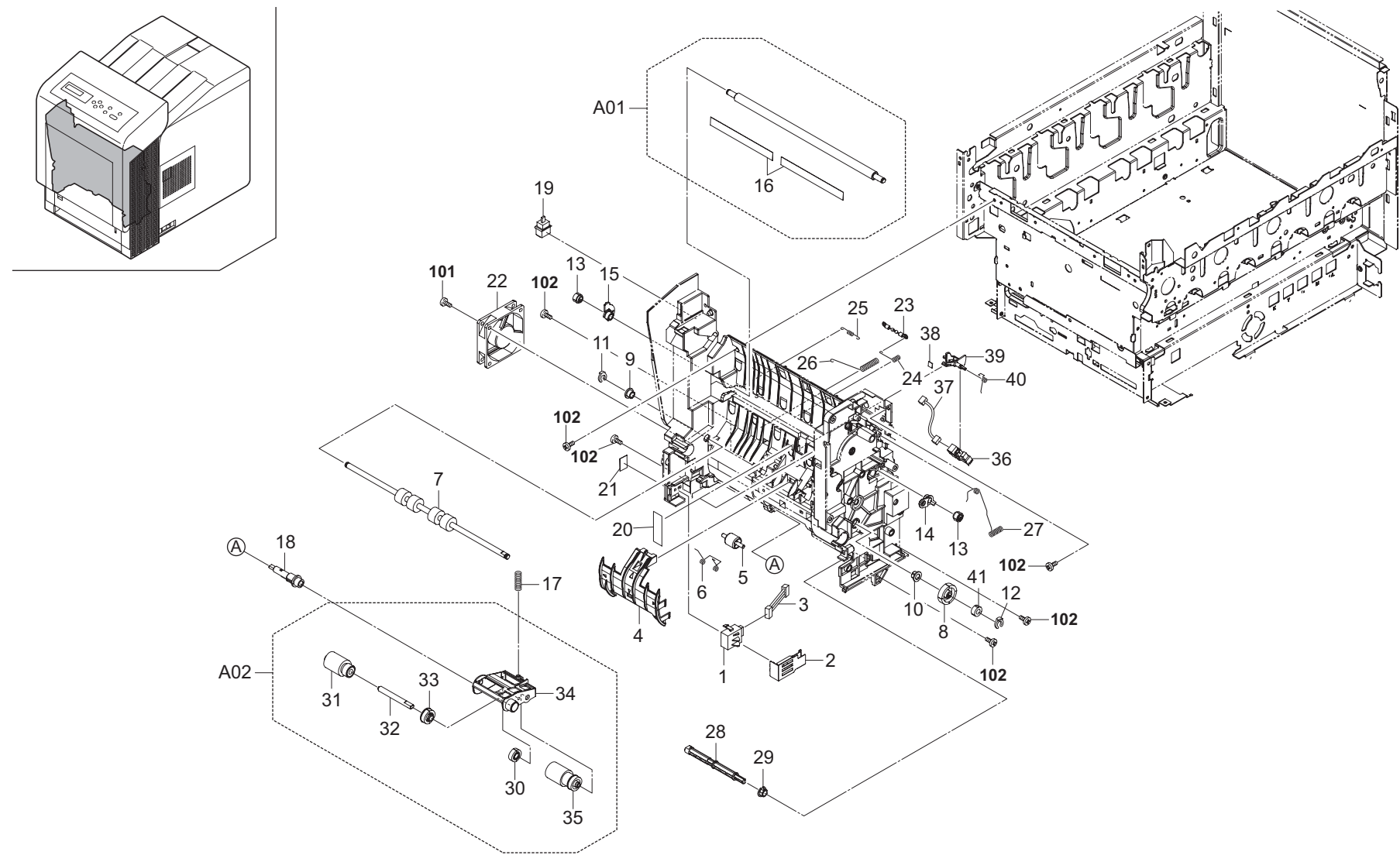


FIG. 6 Paper Feed Section 1

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN44180	2HN44180	SWITCH SIZE	1	1	1	1
	2	302HN02470	2HN02470	PLATE EARTH SIZE	1	1	1	1
	3	302HN46130	2HN46130	CONN.CORD ASSY S03266	1	1	1	1
	4	302HN06160	2HN06160	GUIDE HOUSING	1	1	1	1
	5	2C921040	2C921040	PULLEY FEED SHIFT	2	2	2	2
	6	302HN24230	2HN24230	SPRING MIDDLE	2	2	2	2
⊙	7	302HL24010	2HL24010	ROLLER MIDDLE B (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1	1	1
⊙	7	302HN24030	2HN24030	ROLLER MIDDLE (26/28ppm 500sheet)	1	1	1	1
⊙	8	302HL24020	2HL24020	GEAR Z27R MIDDLE B (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1	1	1
⊙	8	302HN24080	2HN24080	GEAR Z27R MIDDLE (26/28ppm 500sheet)	1	1	1	1
	9	2BG22970	2BG22970	BUSH 6 EW	1	1	1	1
	10	302GJ06620	2GJ06620	BUSH 6	1	1	1	1
	11	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1	1	1	1
	12	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4 (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1	1	1
⊙	13	302HN24060	2HN24060	GEAR Z19L REG REAR	2	2	2	2
	14	302HN24350	2HN24350	BUSH REGIST CL	1	1	1	1
	15	302HN24410	2HN24410	BUSH REGIST EW	1	1	1	1
⊙	A01	302HN94130	2HN94130	ROLLER REG REAR SP	1	1	1	1
	16	*302HN24160	2HN24160	SHEET REGIST FRONT	2	2	2	2
	17	302HN06040	2HN06040	SPRING PICKUP (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
⊙	18	302F906110	2F906110	PIN FEED ROLL	1	1	1	1
	19	7SP01000001+H01	SP044290	SW.PUSH	1	1	1	1
	20	302HN06180	2HN06180	SHEET HOUSING	2	2	2	2
⊙	21	302HN28220	2HN28220	SEAL ACTUATOR	1	1	1	1
	22	302HN44020	2HN44020	FAN MOTOR	1	1	1	1
	23	302HN24430	2HN24430	HIGH MEG R ASSY	1	1	1	1
	24	302HN24260	2HN24260	SPRING REG EARTH A	1	1	1	1
	25	302HN24420	2HN24420	SPRING REG EARTH B	1	1	1	1
	26	302HN24320	2HN24320	SPRING MID EARTH	1	1	1	1
	27	302HN02450	2HN02450	SPRING CONTACT HV TC	1	1	1	1
	28	302HN06030	2HN06030	SHAFT FEED R	1	1	1	1
	29	302HN31590	2HN31590	BUSH DRIVE	1	1	1	1
⊙	A02	302HL94010	2HL94010	HOLDER FEED ASSY SP (21/23ppm 250sheet)	1	1	1	1
⊙	A02	302HN94201	2HN94201	HOLDER FEED ASSY SP (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
	30	*302F906030	2F906030	GEAR FEED Z26H	1	1	1	1
	31	*302F906230	2F906230	PULLEY FEED ASSY	1	1	1	1
⊙	32	*302F906272	2F906272	SHAFT FEED L	1	1	1	1
	33	*302F906280	2F906280	GEAR FEED Z30H	1	1	1	1
	34	*302HL06010	2HL06010	HOLDER FEED 250 (21/23ppm 250sheet)	1	1	1	1
	34	*302HN06010	2HN06010	HOLDER FEED (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
⊙	35	*302HN06080	2HN06080	PULLEY PICKUP ASSY	1	1	1	1
	36	7NXSG2481+++H01	NX052600	SENSOR OPT.	1	1	1	1
	37	302HN46120	2HN46120	CONN.CORD ASSY S03265	1	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	38	302HN24360	2HN24360	SPONGE A	1	1	1	1
	39	302HN24120	2HN24120	ACTUATOR REGIST	1	1	1	1
	40	302HN24240	2HN24240	SPRING REG ACT	1	1	1	1
	41	5AAVCLTCH018	2A806910	ONE WAY CLUTCH /A-49 MPF A4 (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1	1	1
	101	5MBTPB3023WW++R	B1B73230	BIND T.T SCREW(+)/ M3 X 23 CRFREE B-T				
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				

- Parts with "+" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

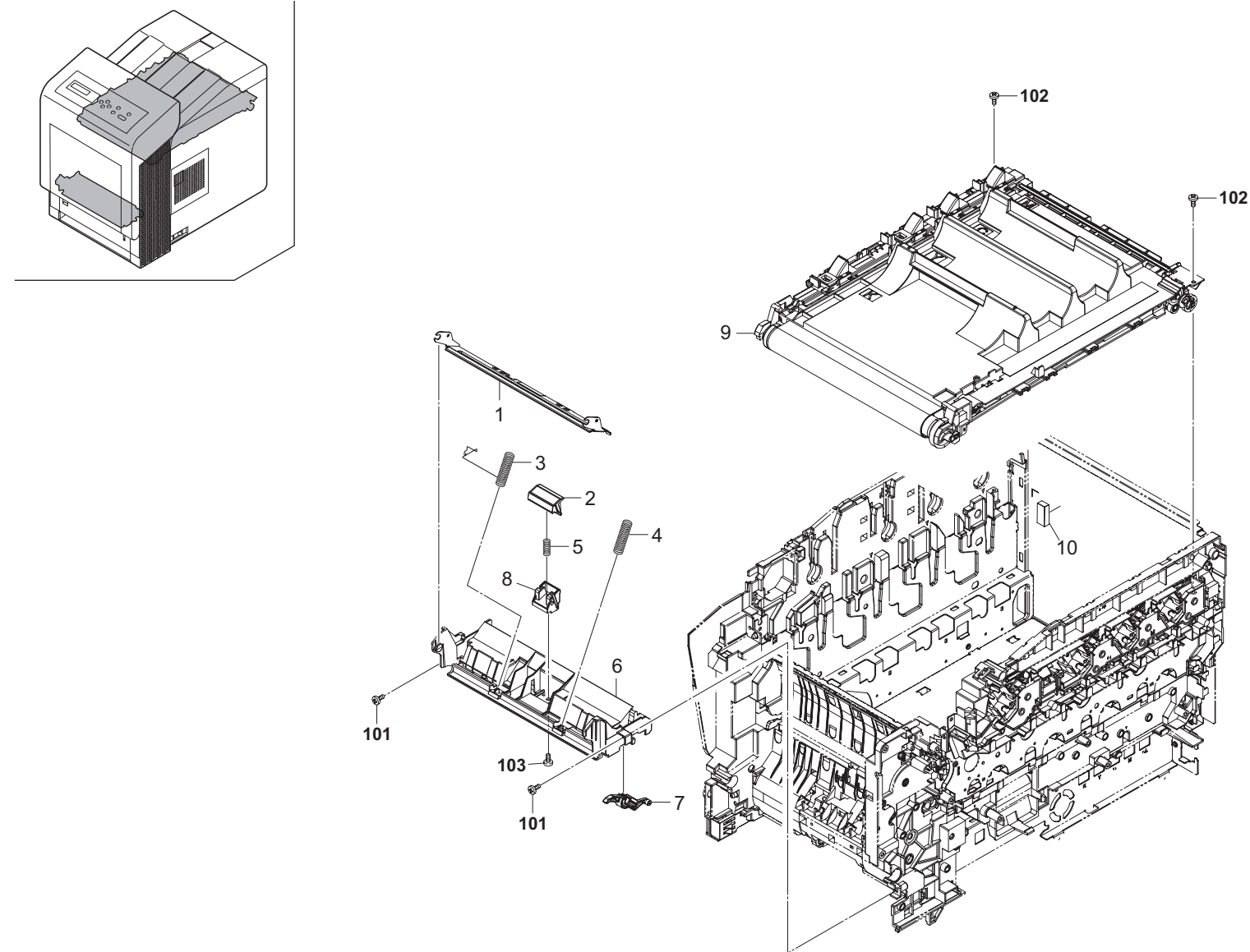


FIG. 7 Paper Feed Section 2

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN94150	2HN94150	PLATE BOTTOM MPF ASSY SP	1	1	1	1
⊙	2	302HN94160	2HN94160	SEPARATOR MPF ASSY SP	1	1	1	1
	3	302HN08080	2HN08080	SP BOTTOM MPF L	1	1	1	1
	4	302HN08090	2HN08090	SP BOTTOM MPF R	1	1	1	1
	5	302HN08100	2HN08100	SPRING SEPARATOR	1	1	1	1
	6	302HN08110	2HN08110	FRAME MPF LOW	1	1	1	1
	7	302HN08181	2HN08181	LEVER CAM MPF	1	1	1	1
	8	302HN08210	2HN08210	HOLDER SEPARATOR MPF	1	1	1	1
⊙	9	302HL93230	2HL93230	TR-540 (21/23ppm 250sheet)	1	1	1	1
⊙	9	302HN93060	2HN93060	TR-560 (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
	10	302HN02900	2HN02900	SEAL IMAGE REAR	1	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
	101	5MBTPB4010TW++R	B1A54100	BIND T.T SCREW(+)/ M4 X 10 CRFREE S-T				
	102	5MBTPB4016PW++R	B1B64160	BIND T.T SCREW(+)/ M4 X 16 CRFREE P-T				
	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 8 Paper Conveying Section

2HL/2HM/2HN-1

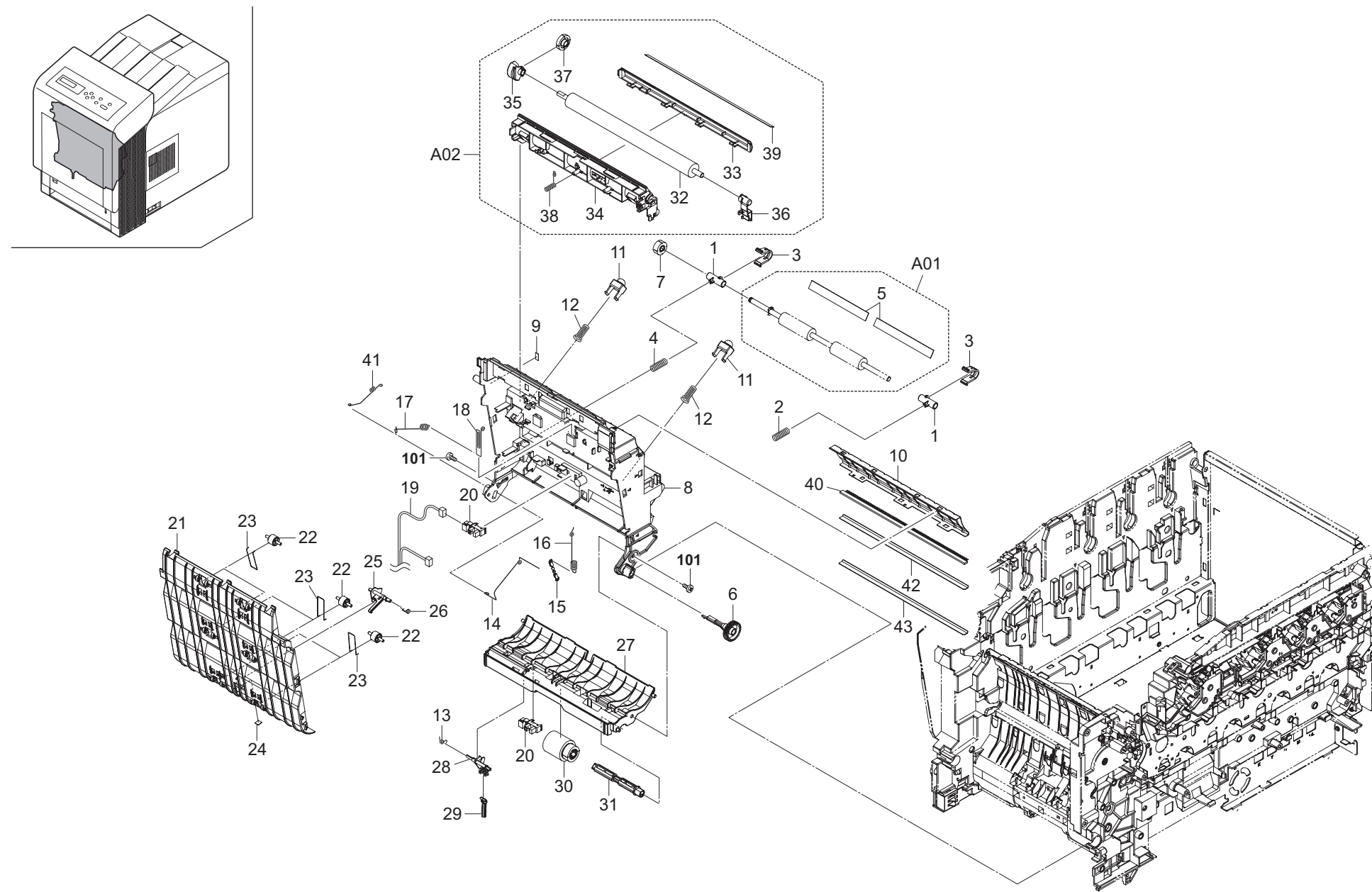


FIG. 8 Paper Conveying Section

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN24110	2HN24110	BUSH REG R	2	2	2	2
	2	302HN24190	2HN24190	SPRING REG R	1	1	1	1
	3	302HN24150	2HN24150	STOPPER BUSH REG	2	2	2	2
	4	302HN24180	2HN24180	SPRING REG L	1	1	1	1
	A01	302HN94170	2HN94170	ROLLER REG FRONT SP	1	1	1	1
	5	*302HN24160	2HN24160	SHEET REGIST FRONT	2	2	2	2
	6	302HN06150	2HN06150	GEAR Z30S MPF	1	1	1	1
	7	302HN24070	2HN24070	GEAR Z31R REG FRONT	1	1	1	1
	8	302HN24042	2HN24042	FRAME CONVEYING	1	1	1	1
	9	302HN25350	2HN25350	LABEL EXIT	1	1	1	1
	10	302HN24090	2HN24090	PLATE EARTH GUIDE	1	1	1	1
	11	302HN24370	2HN24370	STOPPER TC SPRING	2	2	2	2
	12	302HN24210	2HN24210	SPRING TC L	2	2	2	2
	13	302HN06170	2HN06170	SPRING MPF B	1	1	1	1
	14	302HN24250	2HN24250	SPRING EARTH FEED	1	1	1	1
	15	302HN24430	2HN24430	HIGH MEG R ASSY	1	1	1	1
	16	302HN24280	2HN24280	SPRING GUIDE EARTH	1	1	1	1
	17	302HN24380	2HN24380	SPRING GUIDE EARTH B	1	1	1	1
	18	302HN24270	2HN24270	SPRING SEP EARTH A	1	1	1	1
	19	302HN46110	2HN46110	CONN.CORD ASSY S03264	1	1	1	1
	20	7NXSG2481+++H01	NX052600	SENSOR OPT.	2	2	2	2
	21	302HN24050	2HN24050	GUIDE FEED DU	1	1	1	1
	22	302HN24400	2HN24400	PULLEY PA	6	6	6	6
	23	302HN24290	2HN24290	SPRING DU	6	6	6	6
	24	302HN24360	2HN24360	SPONGE A	1	1	1	1
	25	302HN24140	2HN24140	ACTUATOR DU	1	1	1	1
	26	302HN24300	2HN24300	SPRING ACT DU	1	1	1	1
	27	302HN06100	2HN06100	FRAME MPF UP	1	1	1	1
	28	302HN06121	2HN06121	ACTUATOR MPF	1	1	1	1
	29	302HN06131	2HN06131	ACTUATOR MPF B	1	1	1	1
	30	5AAVROLL+051	2CL16130	ROLLER M/P ASSY /43487B0027 A4	1	1	1	1
	31	302HN06110	2HN06110	SHAFT FEED MPF	1	1	1	1
	A02	302HN93240	2HN93240	PARTS TRANSFER ASSY	1	1	1	1
	32	*302HN22010	2HN22010	ROLLER TRANSFER	1	1	1	1
	33	*302HN22020	2HN22020	PAPER CHUTE	1	1	1	1
	34	*302HN22030	2HN22030	HOLDER BRUSH	1	1	1	1
	35	*302HN22050	2HN22050	BUSH TRANS L	1	1	1	1
	36	*302HN22060	2HN22060	BUSH TRANS R	1	1	1	1
	37	*302HN22070	2HN22070	GEAR Z22L TC ROLL	1	1	1	1
	38	*302HN22080	2HN22080	SPRING SEP EARTH B	1	1	1	1
	39	*302HN22110	2HN22110	SHEET PAPER CHUTE	1	1	1	1
	40	302HN24460	2HN24460	DISCHARGER TRANS	1	1	1	1
	41	302HN24390	2HN24390	SPRING EARTH B	1	1	1	1
	42	302HN24471	2HN24471	PLATE DISCHARGER	1	1	1	1
	43	302HN24481	2HN24481	SHEET SEP PLATE	1	1	1	1
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				

- Parts with "+" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

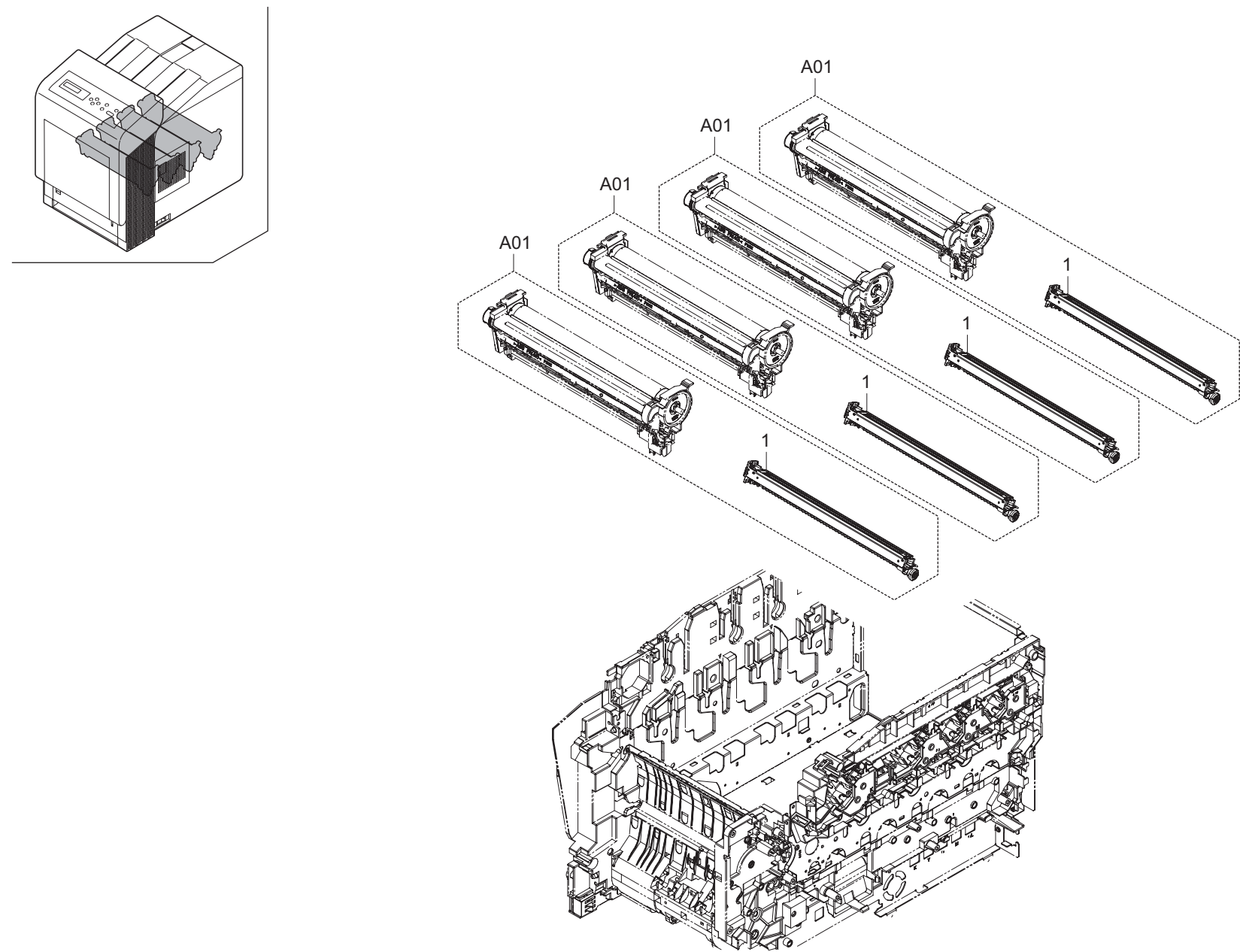


FIG. 9 Image Formation Section

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302HL93050	2HL93050	DK-540 (21/23ppm 250sheet)	4	4	4	4
⊙	A01	302HM93010	2HM93010	DK-550 (21/23ppm 500sheet)	4	4	4	4
⊙	A01	302HN93050	2HN93050	DK-560 (26/28ppm 500sheet)	4	4	4	4
⊙	1	•302HL93200	2HL93200	MC-560	4	4	4	4

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

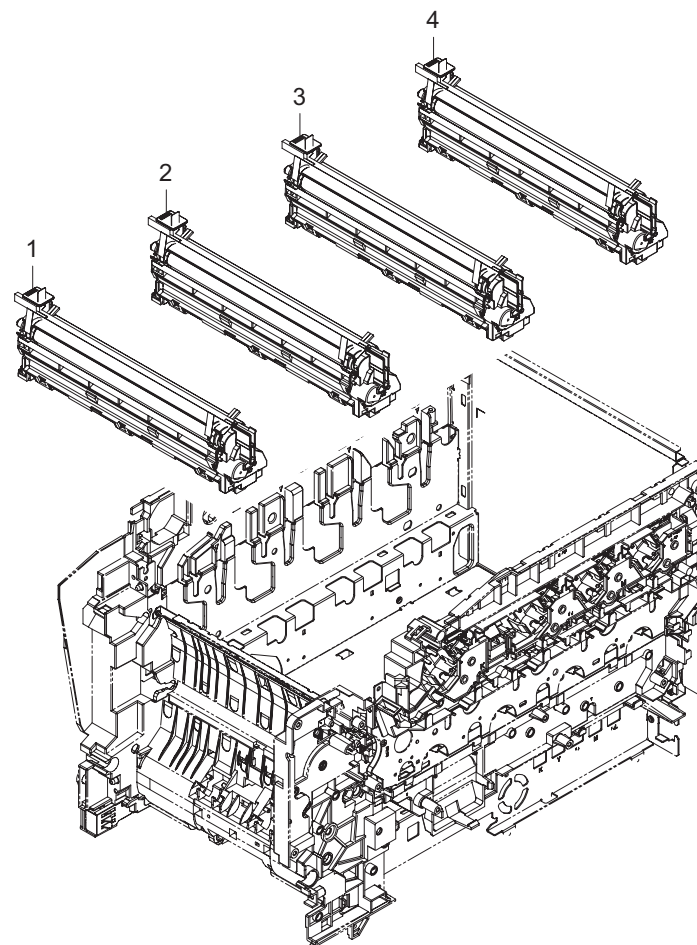
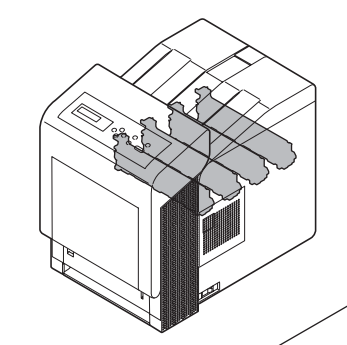


FIG. 10 Developing Section

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HL93010	2HL93010	DV-540(K) (21/23ppm 250sheet)	1		1	1
⊙	1	302HL93240	2HL93240	DV-540 US (K) (21/23ppm 250sheet)		1		
⊙	1	302HN93010	2HN93010	DV-560(K) (21/23ppm 500sheet, 26/28ppm 500sheet)	1		1	1
⊙	1	302HN93250	2HN93250	DV-560 US (K) (21/23ppm 500sheet, 26/28ppm 500sheet)		1		
⊙	2	302HL93020	2HL93020	DV-540(Y) (21/23ppm 250sheet)	1		1	1
⊙	2	302HL93250	2HL93250	DV-540 US (Y) (21/23ppm 250sheet)		1		
⊙	2	302HN93020	2HN93020	DV-560(Y) (21/23ppm 500sheet, 26/28ppm 500sheet)	1		1	1
⊙	2	302HN93260	2HN93260	DV-560 US (Y) (21/23ppm 500sheet, 26/28ppm 500sheet)		1		
⊙	3	302HL93030	2HL93030	DV-540(C) (21/23ppm 250sheet)	1		1	1
⊙	3	302HL93260	2HL93260	DV-540 US (C) (21/23ppm 250sheet)		1		
⊙	3	302HN93030	2HN93030	DV-560(C) (21/23ppm 500sheet, 26/28ppm 500sheet)	1		1	1
⊙	3	302HN93270	2HN93270	DV-560 US (C) (21/23ppm 500sheet, 26/28ppm 500sheet)		1		
⊙	4	302HL93040	2HL93040	DV-540(M) (21/23ppm 250sheet)	1		1	1
⊙	4	302HL93270	2HL93270	DV-540 US (M) (21/23ppm 250sheet)		1		
⊙	4	302HN93040	2HN93040	DV-560(M) (21/23ppm 500sheet, 26/28ppm 500sheet)	1		1	1
⊙	4	302HN93280	2HN93280	DV-560 US (M) (21/23ppm 500sheet, 26/28ppm 500sheet)		1		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 11 Fuser Section

2HL/2HM/2HN-1

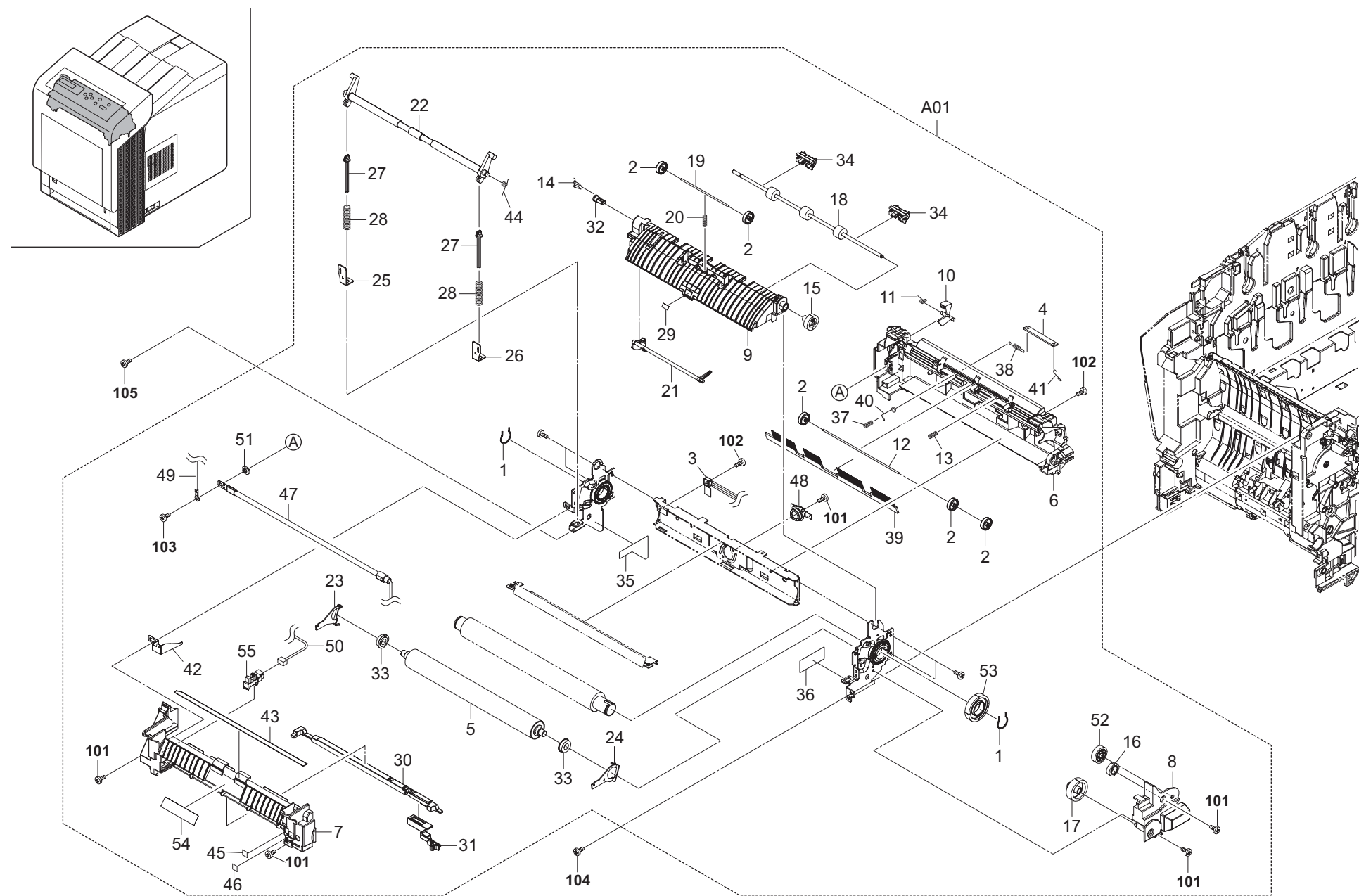


FIG. 11 Fuser Section

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302HL93310	2HL93310	FK-540(TW) (21/23ppm 250sheet)	1			
⊙	A01	302HN93330	2HN93330	FK-560(TW) (21/23ppm 500sheet, 26/28ppm 500sheet)	1			
⊙	A01	302HL93160	2HL93160	FK-540(U) (21/23ppm 250sheet)		1		
⊙	A01	302HN93080	2HN93080	FK-560(U) (21/23ppm 500sheet, 26/28ppm 500sheet)		1		
⊙	A01	302HL93150	2HL93150	FK-540(E) (21/23ppm 250sheet)			1	1
⊙	A01	302HN93070	2HN93070	FK-560(E) (21/23ppm 500sheet, 26/28ppm 500sheet)			1	1
	1	*302D925020	2D925020	RING STOP	2	2	2	2
⊙	2	*302F325070	2F325070	PULLEY EXIT	5	5	5	5
⊙	3	*302GJ25560	2GJ25560	THERMISTOR FUSER	1	1	1	1
⊙	4	*302HN01240	2HN01240	P.W.BOARD ASSY FUSER ZENER	1	1	1	1
⊙	5	*302HN25020	2HN25020	ROLLER PRESS	1	1	1	1
	6	*302HN25030	2HN25030	FRAME FUSER UP	1	1	1	1
	7	*302HN25040	2HN25040	FRAME FUSER LOW	1	1	1	1
	8	*302HN25080	2HN25080	COVER SIDE R	1	1	1	1
	9	*302HN25090	2HN25090	GUIDE EXIT	1	1	1	1
	10	*302HN25110	2HN25110	ACTUATOR FUSER LINK	1	1	1	1
	11	*302HN25120	2HN25120	SPRING ACTUATOR	1	1	1	1
	12	*302HN25130	2HN25130	SHAFT EXIT	1	1	1	1
	13	*302HN25140	2HN25140	SPRING EXIT	1	1	1	1
	14	*302HN25150	2HN25150	SPRING EXIT EARTH	1	1	1	1
⊙	15	*302HN25160	2HN25160	GEAR Z23S EXIT	1	1	1	1
⊙	16	*302HN25170	2HN25170	GEAR Z19S IDLE	1	1	1	1
⊙	17	*302HN25180	2HN25180	GEAR Z34S INPUT	1	1	1	1
⊙	18	*302HN25190	2HN25190	ROLLER EXIT	1	1	1	1
	19	*302HN25200	2HN25200	SHAFT DU	1	1	1	1
	20	*302HN25210	2HN25210	SPRING DU	1	1	1	1
	21	*302HN25221	2HN25221	ACTUATOR FUSER	1	1	1	1
	22	*302HN25230	2HN25230	LEVER RELEASE	1	1	1	1
	23	*302HN25240	2HN25240	PLATE PRESS L	1	1	1	1
	24	*302HN25250	2HN25250	PLATE PRESS R	1	1	1	1
	25	*302HN25261	2HN25261	PLATE TENSION L	1	1	1	1
	26	*302HN25271	2HN25271	PLATE TENSION R	1	1	1	1
	27	*302HN25280	2HN25280	GUIDE SPRING	2	2	2	2
	28	*302HN25290	2HN25290	SPRING PRESS	2	2	2	2
	29	*302HN25350	2HN25350	LABEL EXIT	1	1	1	1
	30	*302HN25380	2HN25380	LEVER ENVELOPE	1	1	1	1
	31	*302HN25430	2HN25430	LEVER LOCK ENVELOPE	1	1	1	1
	32	*302HN25450	2HN25450	BUSH EXIT	1	1	1	1
	33	*302HN25460	2HN25460	BEARING PRESSURE	2	2	2	2
	34	*302HN25470	2HN25470	GUIDE EXIT FUSER	2	2	2	2
	35	*302HN25490	2HN25490	SHEET FUSER L	1	1	1	1
	36	*302HN25500	2HN25500	SHEET FUSER R	1	1	1	1
	37	*302HN25540	2HN25540	SPRING EXIT L	1	1	1	1
	38	*302HN25550	2HN25550	SPRING EARTH	1	1	1	1
	39	*302HN25560	2HN25560	DISCHARGER FUSER	1	1	1	1
	40	*302HN25570	2HN25570	SPRING EXIT B	1	1	1	1
	41	*302HN25580	2HN25580	SPRING EARTH A	1	1	1	1
	42	*302HN25590	2HN25590	PLATE EARTH	1	1	1	1
	43	*302HN25600	2HN25600	SHEET DISCHARGER	1	1	1	1
	44	*302HN25620	2HN25620	SPRING LEVER RELEASE	1	1	1	1
	45	*302HN25630	2HN25630	LABEL PAPER	1	1	1	1
	46	*302HN25640	2HN25640	LABEL ENVELOPE	1	1	1	1
⊙	47	*302HN44250	2HN44250	HEATER LAMP 110V	1			
⊙	47	*302HN44190	2HN44190	HEATER LAMP 120V		1		
⊙	47	*302HN44140	2HN44140	HEATER LAMP 240V			1	1
⊙	48	*302HN44170	2HN44170	THERMOSTAT 250V190C	1	1	1	1
	49	*302HN46660	2HN46660	CONN.CORD ASSY S03514	1			
	49	*302HN46230	2HN46230	CONN.CORD ASSY S03276		1		
	49	*302HN46220	2HN46220	CONN.CORD ASSY S03275			1	1
	50	*302HN46550	2HN46550	CONN.CORD ASSY S03404	1	1	1	1
	51	*5MMS111SL002	2BY20050	NUT FUSER A /FS-1800/3800 A4	1	1	1	1
⊙	52	*5MVG138XN010	2FV20090	GEAR IDLE Z25	1	1	1	1
⊙	53	*5MVG154XN001	2D920020	GEAR HEAT Z43S /A-80 A4	1	1	1	1
	54	*5MVVL611WN06	2FV20100	LABEL FUSER CAUTION	1	1	1	1
⊙	55	*7NXTLP1255++H01	NX046610	SENSOR OPT.	1	1	1	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				
	102	5MBTPB3008TW++R	B1A53080	BIND T.T SCREW(+)/ M3 X 8 CRFREE S-T				
	103	5MBSP43006NW++R	B4A03060	TP HEAD SCREW(+)/ M3 X 6 DRFREE				
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				
	105	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 Drive Section (21/23ppm 250sheet, 21/23ppm 500sheet)

2HL/2HM/2HN-1

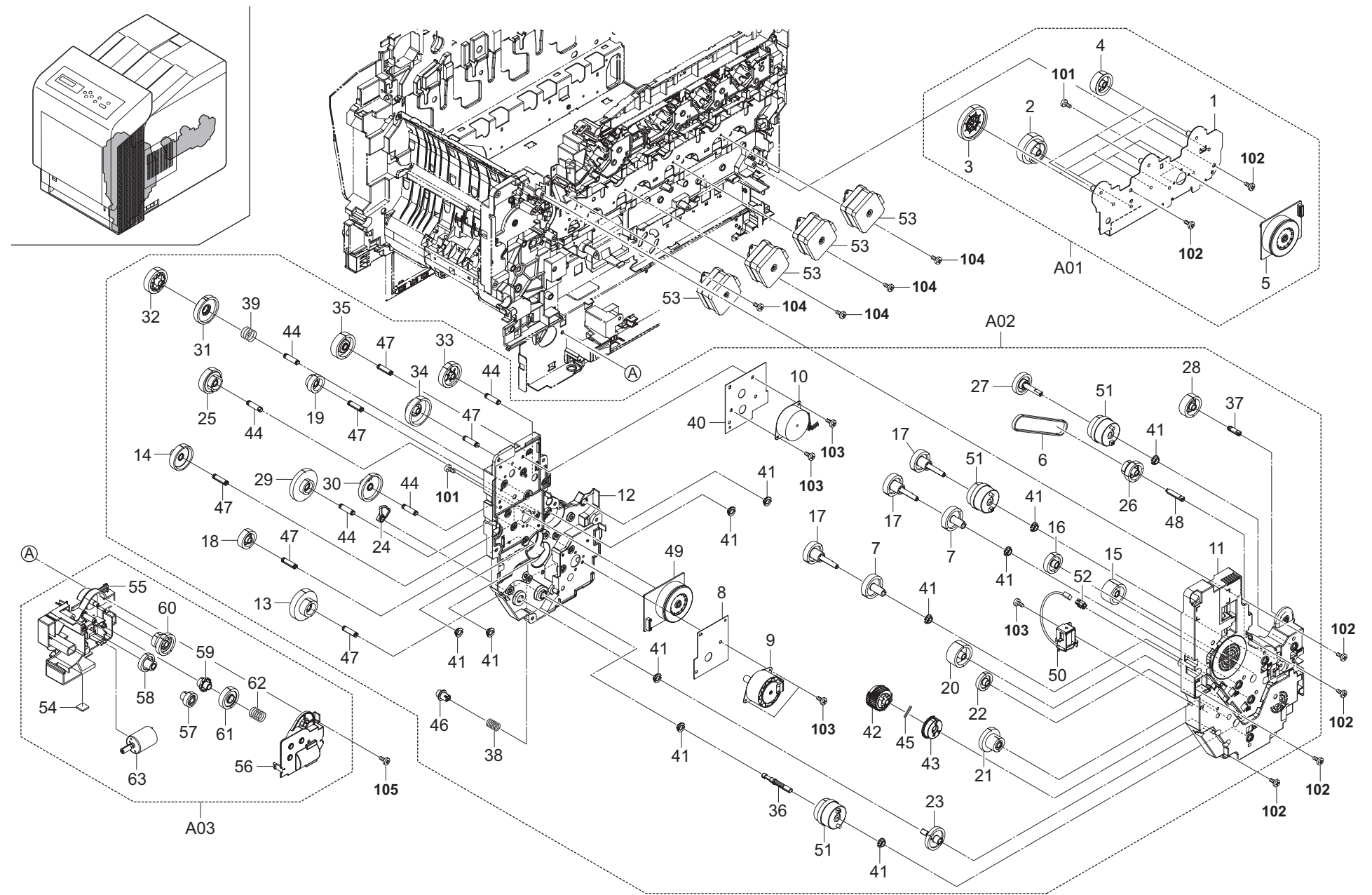


FIG. 12 Drive Section (21/23ppm 250sheet, 21/23ppm 500sheet)

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302HL93180	2HL93180	DR-540B (21/23ppm 250sheet)	1	1	1	1
⊙	A01	302HM93060	2HM93060	DR-550B (21/23ppm 500sheet)	1	1	1	1
⊙	1	*302HN31070	2HN31070	PLATE DRIVE	1	1	1	1
⊙	2	*302HN31080	2HN31080	GEAR Z74R-Z35L	3	3	3	3
⊙	3	*302HN31090	2HN31090	GEAR Z54R	3	3	3	3
⊙	4	*302HN31100	2HN31100	GEAR Z33L	3	3	3	3
⊙	5	*302HN44070	2HN44070	MOTOR DRIVE M	1	1	1	1
⊙	A02	302HL93170	2HL93170	DR-540A (21/23ppm 250sheet)	1	1	1	1
⊙	A02	302HM93050	2HM93050	DR-550A (21/23ppm 500sheet)	1	1	1	1
⊙	6	*2FB17260	2FB17260	BELT FEED HANDLE	1	1	1	1
⊙	7	*302HL31010	2HL31010	GEAR Z35R CL	2	2	2	2
⊙	8	*302HL31040	2HL31040	PLATE MOTOR FEED	1	1	1	1
⊙	9	*302HL44010	2HL44010	MOTOR FEED	1	1	1	1
⊙	10	*302HL44020	2HL44020	MOTOR FUSER	1	1	1	1
⊙	11	*302HN31111	2HN31111	HOLDER FEED DRIVE A	1	1	1	1
⊙	12	*302HN31120	2HN31120	HOLDER FEED DRIVE B	1	1	1	1
⊙	13	*302HN31130	2HN31130	GEAR Z77R-Z25R	1	1	1	1
⊙	14	*302HN31141	2HN31141	GEAR Z39L	1	1	1	1
⊙	15	*302HN31150	2HN31150	GEAR Z32R IDLE	1	1	1	1
⊙	16	*302HN31160	2HN31160	GEAR Z30L	1	1	1	1
⊙	17	*302HN31170	2HN31170	GEAR Z32L CL FEED	3	3	3	3
⊙	18	*302HN31180	2HN31180	GEAR Z28R INPUT DU	1	1	1	1
⊙	19	*302HN31190	2HN31190	GEAR Z31R-Z26R INPUT REGIST	1	1	1	1
⊙	20	*302HN31200	2HN31200	GEAR Z35L	1	1	1	1
⊙	21	*302HN31210	2HN31210	GEAR Z36R-Z22S	1	1	1	1
⊙	22	*302HN31220	2HN31220	GEAR Z28S	1	1	1	1
⊙	23	*302HN31240	2HN31240	GEAR Z36S MPF CAM	1	1	1	1
⊙	24	*302HN31250	2HN31250	CAM MPF	1	1	1	1
⊙	25	*302HN31260	2HN31260	GEAR Z62R-P32	1	1	1	1
⊙	26	*302HN31270	2HN31270	GEAR Z30L-P30	1	1	1	1
⊙	27	*302HN31280	2HN31280	GEAR Z32R CL DLP	1	1	1	1
⊙	28	*302HN31290	2HN31290	GEAR Z33L INPUT DLP	1	1	1	1
⊙	29	*302HN31300	2HN31300	GEAR Z81R-Z35L	1	1	1	1
⊙	30	*302HN31311	2HN31311	GEAR Z70R	1	1	1	1
⊙	31	*302HN31320	2HN31320	GEAR Z70L	1	1	1	1
⊙	32	*302HN31330	2HN31330	GEAR Z38L	1	1	1	1
⊙	33	*302HN31340	2HN31340	GEAR Z38R INPUT MT	1	1	1	1
⊙	34	*302HN31350	2HN31350	GEAR Z72L-Z26S	1	1	1	1
⊙	35	*302HN31360	2HN31360	GEAR Z40S INPUT FUSER	1	1	1	1
⊙	36	*302HN31370	2HN31370	SHAFT CLUTCH FEED	1	1	1	1
⊙	37	*302HN31390	2HN31390	PIN DRIVE DLP	1	1	1	1
⊙	38	*302HN31410	2HN31410	SPRING FEED	1	1	1	1
⊙	39	*302HN31430	2HN31430	SPRING MID TRANSFER	1	1	1	1
⊙	40	*302HN31560	2HN31560	PLATE MOTOR FUSER	1	1	1	1
⊙	41	*302HN31590	2HN31590	BUSH DRIVE	11	11	11	11
⊙	42	*302HN31620	2HN31620	GEAR Z36S INPUT MPF A	1	1	1	1
⊙	43	*302HN31630	2HN31630	GEAR Z36S INPUT MPF B	1	1	1	1
⊙	44	*302HN31640	2HN31640	PIN DRIVE MT	5	5	5	5
⊙	45	*302HN31650	2HN31650	SPRING INPUT MPF	1	1	1	1
⊙	46	*302HN31660	2HN31660	JOINT SHAFT CASSETTE	1	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	47	*302HN31670	2HN31670	PIN DRIVE A	6	6	6	6
⊙	48	*302HN31680	2HN31680	PIN DRIVE B	1	1	1	1
⊙	49	*302HN44070	2HN44070	MOTOR DRIVE M	1	1	1	1
⊙	50	*302HN44160	2HN44160	SOLENOID MPF	1	1	1	1
⊙	51	*302HN44200	2HN44200	CLUTCH FEED L	3	3	3	3
⊙	52	*7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	1	1	1	1
⊙	53	302HN44050	2HN44050	MOTOR DRUM	4	4	4	4
⊙	A03	302HN94182	2HN94182	DRIVE LIFT ASSY SP (21/23ppm 500sheet)	1	1	1	1
⊙	54	*302HN02611	2HN02611	FOOT	1	1	1	1
⊙	55	*302HN31010	2HN31010	BRACKET DRIVE LIFT	1	1	1	1
⊙	56	*302HN31020	2HN31020	COVER GEAR LIFT	1	1	1	1
⊙	57	*302HN31030	2HN31030	GEAR Z36L-Z20S	1	1	1	1
⊙	58	*302HN31040	2HN31040	GEAR Z46S-Z13S	1	1	1	1
⊙	59	*302HN31050	2HN31050	GEAR Z13S	1	1	1	1
⊙	60	*302HN31060	2HN31060	GEAR Z35S-Z13S	1	1	1	1
⊙	61	*302HN31540	2HN31540	GEAR Z34S	1	1	1	1
⊙	62	*302HN31550	2HN31550	SPRING DRIVE LIFT	1	1	1	1
⊙	63	*302HN94261	2HN94261	DC MOTOR ASSY LIFT SP	1	1	1	1
	101	B1B03040	B1B03040	+BIND SCREW M3X04(TRIVALENT CHRO				
	102	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				
	103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T				
	104	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				
	105	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08				

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 Drive Section (26/28ppm 500sheet)

2HL/2HM/2HN-1

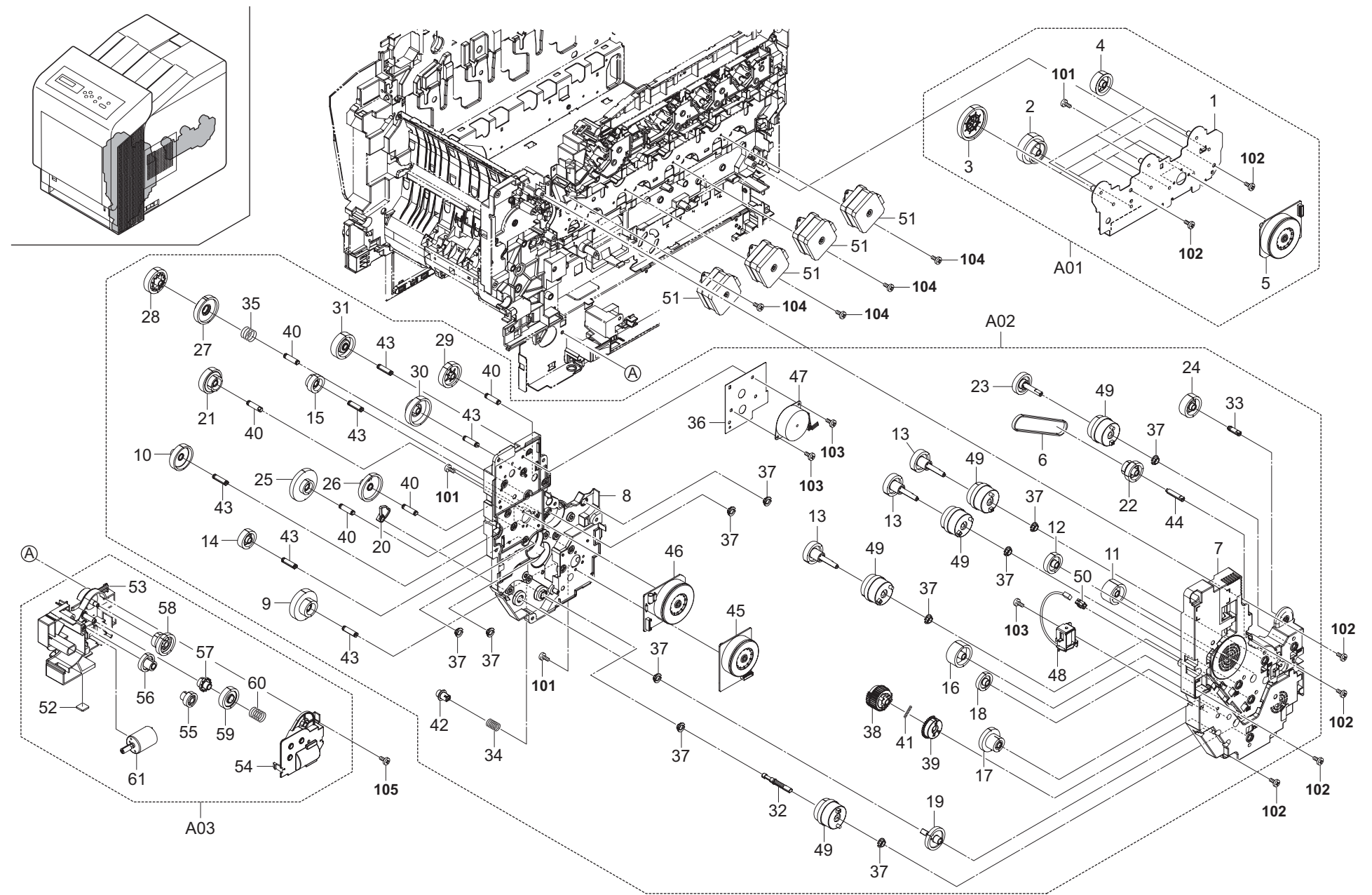


FIG. 12 Drive Section (26/28ppm 500sheet)

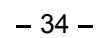
2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	A01	302HN93210	2HN93210	DR-560B	1	1	1	1
	1	*302HN31070	2HN31070	PLATE DRIVE	1	1	1	1
⊙	2	*302HN31080	2HN31080	GEAR Z74R-Z35L	3	3	3	3
⊙	3	*302HN31090	2HN31090	GEAR Z54R	3	3	3	3
⊙	4	*302HN31100	2HN31100	GEAR Z33L	3	3	3	3
⊙	5	*302HN44080	2HN44080	MOTOR DRIVE H	1	1	1	1
⊙	A02	302HN93200	2HN93200	DR-560A	1	1	1	1
⊙	6	*2FB17260	2FB17260	BELT FEED HANDLE	1	1	1	1
	7	*302HN31111	2HN31111	HOLDER FEED DRIVE A	1	1	1	1
	8	*302HN31120	2HN31120	HOLDER FEED DRIVE B	1	1	1	1
⊙	9	*302HN31130	2HN31130	GEAR Z77R-Z25R	1	1	1	1
⊙	10	*302HN31141	2HN31141	GEAR Z39L	1	1	1	1
⊙	11	*302HN31150	2HN31150	GEAR Z32R IDLE	1	1	1	1
⊙	12	*302HN31160	2HN31160	GEAR Z30L	1	1	1	1
⊙	13	*302HN31170	2HN31170	GEAR Z32L CL FEED	3	3	3	3
⊙	14	*302HN31180	2HN31180	GEAR Z28R INPUT DU	1	1	1	1
⊙	15	*302HN31190	2HN31190	GEAR Z31R-Z26R INPUT REGIST	1	1	1	1
⊙	16	*302HN31200	2HN31200	GEAR Z35L	1	1	1	1
⊙	17	*302HN31210	2HN31210	GEAR Z36R-Z22S	1	1	1	1
⊙	18	*302HN31220	2HN31220	GEAR Z28S	1	1	1	1
⊙	19	*302HN31240	2HN31240	GEAR Z36S MPF CAM	1	1	1	1
⊙	20	*302HN31250	2HN31250	CAM MPF	1	1	1	1
⊙	21	*302HN31260	2HN31260	GEAR Z62R-P32	1	1	1	1
⊙	22	*302HN31270	2HN31270	GEAR Z30L-P30	1	1	1	1
⊙	23	*302HN31280	2HN31280	GEAR Z32R CL DLP	1	1	1	1
⊙	24	*302HN31290	2HN31290	GEAR Z33L INPUT DLP	1	1	1	1
⊙	25	*302HN31300	2HN31300	GEAR Z81R-Z35L	1	1	1	1
⊙	26	*302HN31311	2HN31311	GEAR Z70R	1	1	1	1
⊙	27	*302HN31320	2HN31320	GEAR Z70L	1	1	1	1
⊙	28	*302HN31330	2HN31330	GEAR Z38L	1	1	1	1
⊙	29	*302HN31340	2HN31340	GEAR Z38R INPUT MT	1	1	1	1
⊙	30	*302HN31350	2HN31350	GEAR Z72L-Z26S	1	1	1	1
⊙	31	*302HN31360	2HN31360	GEAR Z40S INPUT FUSER	1	1	1	1
⊙	32	*302HN31370	2HN31370	SHAFT CLUTCH FEED	1	1	1	1
⊙	33	*302HN31390	2HN31390	PIN DRIVE DLP	1	1	1	1
⊙	34	*302HN31410	2HN31410	SPRING FEED	1	1	1	1
⊙	35	*302HN31430	2HN31430	SPRING MID TRANSFER	1	1	1	1
⊙	36	*302HN31560	2HN31560	PLATE MOTOR FUSER	1	1	1	1
⊙	37	*302HN31590	2HN31590	BUSH DRIVE	11	11	11	11
⊙	38	*302HN31620	2HN31620	GEAR Z36S INPUT MPF A	1	1	1	1
⊙	39	*302HN31630	2HN31630	GEAR Z36S INPUT MPF B	1	1	1	1
⊙	40	*302HN31640	2HN31640	PIN DRIVE MT	5	5	5	5
⊙	41	*302HN31650	2HN31650	SPRING INPUT MPF	1	1	1	1
⊙	42	*302HN31660	2HN31660	JOINT SHAFT CASSETTE	1	1	1	1
⊙	43	*302HN31670	2HN31670	PIN DRIVE A	6	6	6	6
⊙	44	*302HN31680	2HN31680	PIN DRIVE B	1	1	1	1
⊙	45	*302HN44070	2HN44070	MOTOR DRIVE M	1	1	1	1
⊙	46	*302HN44080	2HN44080	MOTOR DRIVE H	1	1	1	1
⊙	47	*302HN44090	2HN44090	MOTOR FUSER	1	1	1	1
⊙	48	*302HN44160	2HN44160	SOLENOID MPF	1	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	49	*302HN44200	2HN44200	CLUTCH FEED L	5	5	5	5
⊙	50	*7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	1	1	1	1
⊙	51	302HN44050	2HN44050	MOTOR DRUM	4	4	4	4
⊙	A03	302HN94182	2HN94182	DRIVE LIFT ASSY SP	1	1	1	1
⊙	52	*302HN02611	2HN02611	FOOT	1	1	1	1
⊙	53	*302HN31010	2HN31010	BRACKET DRIVE LIFT	1	1	1	1
⊙	54	*302HN31020	2HN31020	COVER GEAR LIFT	1	1	1	1
⊙	55	*302HN31030	2HN31030	GEAR Z36L-Z20S	1	1	1	1
⊙	56	*302HN31040	2HN31040	GEAR Z46S-Z13S	1	1	1	1
⊙	57	*302HN31050	2HN31050	GEAR Z13S	1	1	1	1
⊙	58	*302HN31060	2HN31060	GEAR Z35S-Z13S	1	1	1	1
⊙	59	*302HN31540	2HN31540	GEAR Z34S	1	1	1	1
⊙	60	*302HN31550	2HN31550	SPRING DRIVE LIFT	1	1	1	1
⊙	61	*302HN94261	2HN94261	DC MOTOR ASSY LIFT SP	1	1	1	1
	101	B1B03040	B1B03040	+BIND SCREW M3X04(TRIVALENT CHRO				
	102	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				
	103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T				
	104	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				
	105	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



2HL/2HM/2HN-1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 14 Electrical Components

2HL/2HM/2HN-1

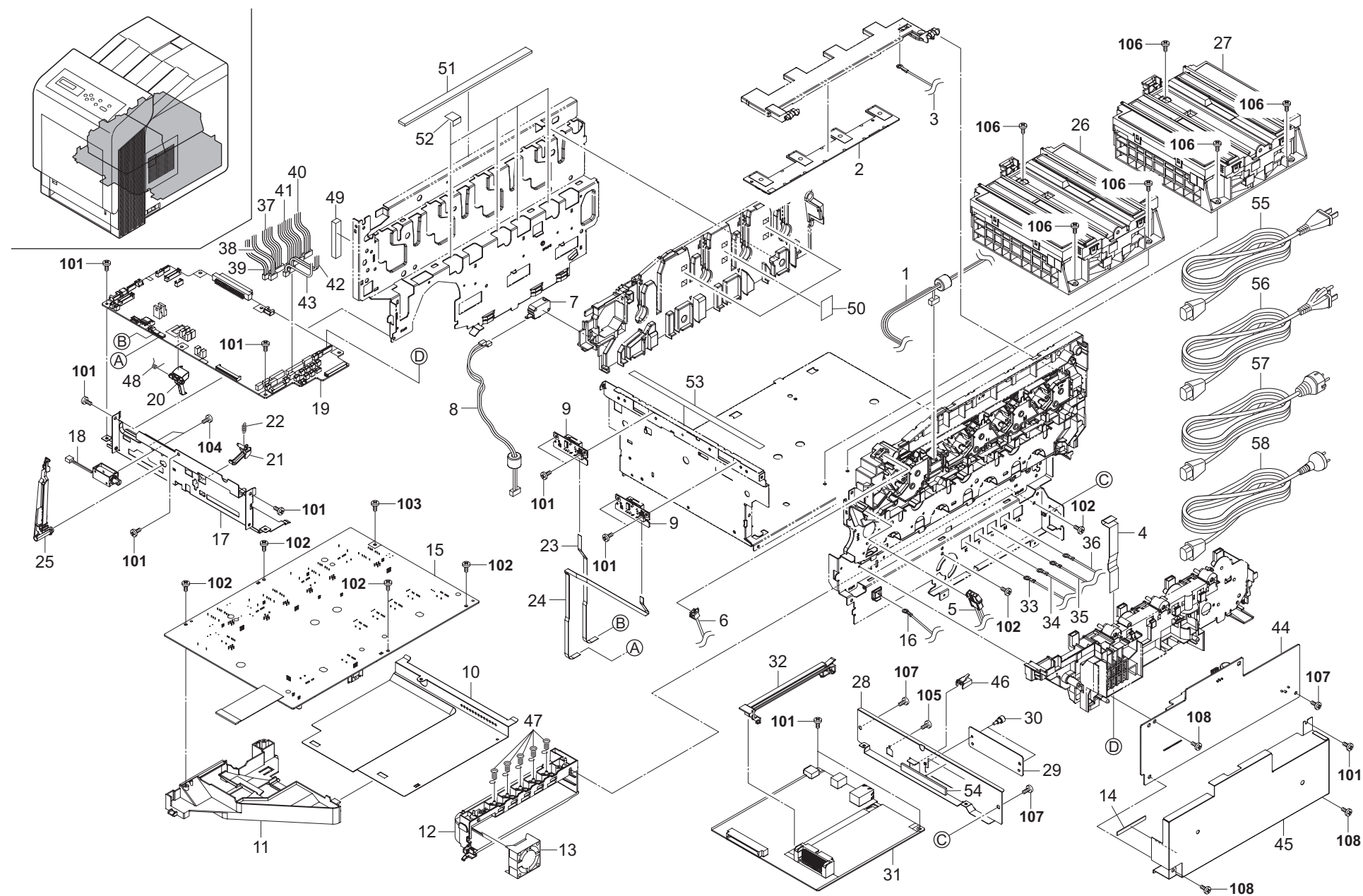


FIG. 14 Electrical Components

2HL/2HM/2HN-1

	Ref. No.	Part.No.	Alternative.	Description	Quantity			
					110	120	230	240
⊙	1	302HN46310	2HN46310	CONN.CORD ASSY S03284	1	1	1	1
⊙	2	302HN01200	2HN01200	P.W.BOARD ASSY RFID WITH SOFTWARE	1	1	1	1
⊙	3	302HN46440	2HN46440	CONN.CORD ASSY S03300	1	1	1	1
⊙	4	302HN46340	2HN46340	CONN.CORD ASSY S03287	1	1	1	1
⊙	5	302HN46210	2HN46210	CONN.CORD ASSY S03274	1	1	1	1
⊙	6	302HN46580	2HN46580	CONN.CORD ASSY S03436	1	1	1	1
⊙	7	7SM010104+++H01	SM055200	SW.MICRO	1	1	1	1
⊙	8	302HN46150	2HN46150	CONN.CORD ASSY S03268	1	1	1	1
⊙	9	302HN94320	2HN94320	ID SENSOR ASSY SP	2	2	2	2
⊙	10	302HN39040	2HN39040	SHIELD HV	1	1	1	1
⊙	11	302HN39050	2HN39050	DUCT CONTROLLER	1	1	1	1
⊙	12	302HN39081	2HN39081	BRACKET HV PWB	1	1	1	1
⊙	13	302HN94230	2HN94230	FAN PS ASSY SP	1	1	1	1
⊙	14	7ZGSTG15C050H01	ZG000470	SHIELD GASKET	1	1	1	1
⊙	15	302HN94310	2HN94310	HIGH VOLTAGE UNIT SP	1	1	1	1
⊙	16	302HN46450	2HN46450	CONN.CORD ASSY S03301	1	1	1	1
⊙	17	302HN39010	2HN39010	PLATE ENGINE	1	1	1	1
⊙	18	302HN94220	2HN94220	SOLENOID FD ASSY CLN SP	1	1	1	1
⊙	19	302HL01100	2HL01100	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP) (21/23ppm 250sheet)	1	1	1	1
⊙	19	302HM01080	2HM01080	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP) (21/23ppm 500sheet)	1	1	1	1
⊙	19	302HN01270	2HN01270	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP) (26/28ppm 500sheet)	1	1	1	1
⊙	20	302HL39060	2HL39060	ACTUATOR CASSETT (21/23ppm 250sheet)	1	1	1	1
⊙	20	302HN39070	2HN39070	ACTUATOR CASSETTE (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
⊙	21	302HN06050	2HN06050	ACTUATOR PICKUP (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
⊙	22	302HN06060	2HN06060	SPRING PICK ACT (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
⊙	23	302HN46290	2HN46290	CONN.CORD ASSY S03282	1	1	1	1
⊙	24	302HN46300	2HN46300	CONN.CORD ASSY S03283	1	1	1	1
⊙	25	302HN02660	2HN02660	LINK LEVER	1	1	1	1
⊙	26	302HL93060	2HL93060	LK-540 A (21/23ppm 250sheet)	1	1	1	1
⊙	26	302HM93030	2HM93030	LK-550 A (21/23ppm 500sheet)	1	1	1	1
⊙	26	302HN93090	2HN93090	LK-560 A (26/28ppm 500sheet)	1	1	1	1
⊙	27	302HL93070	2HL93070	LK-540 B (21/23ppm 250sheet)	1	1	1	1
⊙	27	302HM93040	2HM93040	LK-550 B (21/23ppm 500sheet)	1	1	1	1
⊙	27	302HN93100	2HN93100	LK-560 B (26/28ppm 500sheet)	1	1	1	1
⊙	28	302HN39021	2HN39021	PLATE CONTROLLER	1	1	1	1
⊙	29	303BH26021	3BH26021	PLATE OPTION	1	1	1	1
⊙	30	5MMT263SN012++R	2D903100	SCREW OP / M3 X 8 CRFREE A4	2	2	2	2
⊙	31	302HL80070	2HL80070	P.W.B ASSY MAIN WITH SOFTWARE ASIA (21/23ppm 250sheet, 21/23ppm 500sheet)	1		*1	
⊙	31	302HL80010	2HL80010	P.W.B ASSY MAIN WITH SOFTWARE KMA (21/23ppm 250sheet, 21/23ppm 500sheet)		1		
⊙	31	302HL01050	2HL01050	P.W.BOARD ASSY MAIN WITH SOFTWARE (21/23ppm 250sheet, 21/23ppm 500sheet)			1	
⊙	31	302HL80020	2HL80020	P.W.B ASSY MAIN WITH SOFTWARE KMAU (21/23ppm 250sheet, 21/23ppm 500sheet)				1
⊙	31	302HN80120	2HN80120	P.W.B ASSY MAIN WITH SOFTWARE ASIA (26/28ppm 500sheet)	1		*1	
⊙	31	302HN80070	2HN80070	P.W.B ASSY MAIN WITH SOFTWARE KMA (26/28ppm 500sheet)		1		
⊙	31	302HN01160	2HN01160	P.W.BOARD ASSY MAIN WITH SOFTWARE (26/28ppm 500sheet)			1	
⊙	31	302HN80080	2HN80080	P.W.B ASSY MAIN WITH SOFTWARE KMAU (26/28ppm 500sheet)				1
⊙	32	302HN39060	2HN39060	RAIL OPTION	1	1	1	1
⊙	33	302HN46400	2HN46400	CONN.CORD ASSY S03296	1	1	1	1
⊙	34	302HN46410	2HN46410	CONN.CORD ASSY S03297	1	1	1	1
⊙	35	302HN46420	2HN46420	CONN.CORD ASSY S03298	1	1	1	1
⊙	36	302HN46430	2HN46430	CONN.CORD ASSY S03299	1	1	1	1
⊙	37	302HN46020	2HN46020	CONN.CORD ASSY S03254	1	1	1	1
⊙	38	302HL46010	2HL46010	CONN.CORD ASSY S03262 (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1	1	1
⊙	38	302HN46380	2HN46380	CONN.CORD ASSY (26/28ppm 500sheet)	1	1	1	1
⊙	39	302HN46500	2HN46500	CONN.CORD ASSY S03388	1	1	1	1
⊙	40	302HN46090	2HN46090	CONN.CORD ASSY S03261	1	1	1	1
⊙	41	302HN46010	2HN46010	CONN.CORD ASSY S03253	1	1	1	1
⊙	42	302HN46560	2HN46560	CONN.CORD ASSY S03431	1	1	1	1
⊙	43	302HN46490	2HN46490	CONN.CORD ASSY S03387	1	1	1	1
⊙	44	302J945010	2J945010	SWITCHING REGULATOR 100V	1			
⊙	44	302HN45020	2HN45020	SWITCHING REGULATOR 120V		1		
⊙	44	302HN45030	2HN45030	SWITCHING REGULATOR 230V			1	1
⊙	45	302HN39030	2HN39030	SHIELD POWER	1	1	1	1
⊙	46	302F939090	2F939090	CAP NETWORK	1	1	1	1
⊙	47	302HN39090	2HN39090	SPRING HV PT	5	5	5	5
⊙	48	302HL39110	2HL39110	SPRING ACTUATOR (21/23ppm 250sheet)	1	1	1	1
⊙	48	302HN39110	2HN39110	SPRING ACTUATOR (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1	1	1
⊙	49	302HN02890	2HN02890	SEAL LEFT WASTE A	1	1	1	1
⊙	50	302HN02930	2HN02930	SHEET HOUSING LEFT	3	3	3	3
⊙	51	302HN02940	2HN02940	SEAL DUCT TOP	1	1	1	1
⊙	52	302HN02950	2HN02950	SEAL DUCT HALF	4	4	4	4
⊙	53	302HN02980	2HN02980	SHEET FRONT	1	1	1	1
⊙	54	7ZGSTG110075H01	ZG111050	SHIELD GASKET	1			
⊙	55	3065027601	65027601	POWER CORD 110	1			
⊙	56	3019527401	19527401	POWER CORD(120)		1		
⊙	57	302FV45020	2FV45020	AC CORD ASSY			1	
⊙	58	302FV45040	2FV45040	AC CORD ASSY				1
⊙	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T				
⊙	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T				
⊙	103	BAB53060	BAB53060	+TP TAP-TITE S SCREW M3X06				
⊙	104	B4A03030	B4A03030	+TP-A SCREW M3X03(TRIVALENT CHRO				
⊙	105	5MBSP3006NW++R	B0B03060	PAN HEAD SCREW(+)/ M3 X 6 CRFREE				
⊙	106	B1B03080	B1B03080	+BIND SCREW M3X08				
⊙	107	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08				
⊙	108	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T				

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

* : ASIA specification only (220V-230V)

FIG. 15 Maintenance Kits

2HL/2HM/2HN-1

Ref. No.	Part.No.	Alternative.	Description	Quantity			
				110	120	230	240
	1702HMTTW0	072HMTTW	MK-550/MAINTENANCE KIT (OPTION) (21/23ppm 500sheet) •RETARD ROLLER ASSY •DK-550 •HOLDER FEED ASSY SP •DV-560(Y) •DV-560(K) •DV-560(C) •DV-560(M) •FK-560(TW) •TR-560 •ROLLER M/P ASSY /43487B0027 A4	1 1 4 1 1 1 1 1 1 1 1			
	1702HM2US0	072HM2US	MK-550/MAINTENANCE KIT (OPTION) (21/23ppm 500sheet) •RETARD ROLLER ASSY •DK-550 •HOLDER FEED ASSY SP •DV-560 US (Y) •DV-560 US (K) •DV-560 US (C) •DV-560 US (M) •FK-560(U) •TR-560 •ROLLER M/P ASSY /43487B0027 A4		1 1 4 1 1 1 1 1 1 1 1		
	1702HM3EU0	072HM3EU	MK-550/MAINTENANCE KIT (OPTION) (21/23ppm 500sheet) •RETARD ROLLER ASSY •DK-550 •HOLDER FEED ASSY SP •DV-560(Y) •DV-560(K) •DV-560(C) •DV-560(M) •FK-560(E) •TR-560 •ROLLER M/P ASSY /43487B0027 A4			1 1 4 1 1 1 1 1 1 1 1	1 1 4 1 1 1 1 1 1 1 1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

Ref. No.	Part.No.	Alternative.	Description	Quantity			
				110	120	230	240
	1702HN2TW0	072HN2TW	MK-560/MAINTENANCE KIT (OPTION) (26/28ppm 500sheet) •RETARD ROLLER ASSY •HOLDER FEED ASSY SP •DV-560(Y) •DV-560(K) •DV-560(C) •DV-560(M) •DK-560 •FK-560(TW) •TR-560 •ROLLER M/P ASSY /43487B0027 A4	1 1 1 1 1 1 1 4 1 1 1			
	1702HN2US0	072HN2US	MK-560/MAINTENANCE KIT (OPTION) (26/28ppm 500sheet) •RETARD ROLLER ASSY •HOLDER FEED ASSY SP •DV-560 US (Y) •DV-560 US (K) •DV-560 US (C) •DV-560 US (M) •DK-560 •FK-560(U) •TR-560 •ROLLER M/P ASSY /43487B0027 A4		1 1 1 1 1 1 1 4 1 1 1		
	1702HN3EU0	072HN3EU	MK-560/MAINTENANCE KIT (OPTION) (26/28ppm 500sheet) •RETARD ROLLER ASSY •HOLDER FEED ASSY SP •DV-560(Y) •DV-560(K) •DV-560(C) •DV-560(M) •DK-560 •FK-560(E) •TR-560 •ROLLER M/P ASSY /43487B0027 A4			1 1 1 1 1 1 4 1 1 1 1	1 1 1 1 1 1 4 1 1 1 1

- Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.

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	Part.No.	Alternative.	Description	Fig.No.
	1702HM2US0	072HM2US	MK-550/MAINTENANCE KIT	15
	1702HM3EU0	072HM3EU	MK-550/MAINTENANCE KIT	15
	1702HMTTW0	072HMTTW	MK-550/MAINTENANCE KIT	15
	1702HN2US0	072HN2US	MK-560/MAINTENANCE KIT	15
	1702HN3EU0	072HN3EU	MK-560/MAINTENANCE KIT	15
	1702HNTTW0	072HNTTW	MK-560/MAINTENANCE KIT	15
	2BG22970	2BG22970	BUSH 6 EW	6
	2C921040	2C921040	PULLEY FEED SHIFT	6
⊙	2FB17260	2FB17260	BELT FEED HANDLE	12
	2FM02210	5MVM274DN002	PULLEY MID /B-11 FRAME A4	13
	3019527401	19527401	POWER CORD(120)	14
	302B700770	2B700770	GEAR CASSETTE	5
	302B700780	2B700780	GEAR MANUAL	2
	302D925020	2D925020	RING STOP	11
	302F325010	2F325010	STUD SCREW M3	13
⊙	302F325070	2F325070	PULLEY EXIT	11
	302F906030	2F906030	GEAR FEED Z26H	6
	302F906110	2F906110	PIN FEED ROLL	6
	302F906230	2F906230	PULLEY FEED ASSY	6
	302F906272	2F906272	SHAFT FEED L	6
⊙	302F906280	2F906280	GEAR FEED Z30H	6
	302F908300	2F908300	SPRING LOCK MPF	2
	302F909160	2F909160	BUSH LIFT 6	5
⊙	302F909170	2F909170	RETARD ROLLER ASSY	5
	302F909180	2F909180	HOLDER RETARD	5
	302F909200	2F909200	SPRING RETARD	5
	302F925060	2F925060	ACTUATOR SOL	13
	302F939090	2F939090	CAP NETWORK	14
	302FV45020	2FV45020	AC CORD ASSY	14
	302FV45040	2FV45040	AC CORD ASSY	14
	302GJ06620	2GJ06620	BUSH 6	6
⊙	302GJ25560	2GJ25560	THERMISTOR FUSER	11
⊙	302HG44110	2HG44110	FAN MOTOR 50	13
⊙	302HL01050	2HL01050	P.W.BOARD ASSY MAIN WITH SOFTWARE(E)	14
⊙	302HL01100	2HL01100	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP)	14
⊙	302HL02070	2HL02070	COVER REAR	4
	302HL02080	2HL02080	HINGE FEED LEFT	4
	302HL02090	2HL02090	HINGE FEED RIGHT	4
	302HL02540	2HL02540	BRACKET SWITCH	4
	302HL02550	2HL02550	BRACKET BASE	4
⊙	302HL04021	2HL04021	COVER RIGHT REAR	1
⊙	302HL04030	2HL04030	COVER LEFT FRONT	1
⊙	302HL04040	2HL04040	COVER RIGHT FRONT	1
	302HL06010	2HL06010	HOLDER FEED 250	6
	302HL09010	2HL09010	BASE CASSETTE	5
	302HL09020	2HL09020	COVER CASSETTE TOP	5
	302HL09030	2HL09030	SPRING CASSETTE	5
	302HL09040	2HL09040	MARKER INDICATOR	5
	302HL09050	2HL09050	LOCK BOTTOM	5
	302HL09060	2HL09060	SPRING LOCK BOTTOM R	5

	Part.No.	Alternative.	Description	Fig.No.
	302HL09070	2HL09070	SPRING LOCK BOTTOM L	5
	302HL09080	2HL09080	CURSOR LEFT	5
	302HL09100	2HL09100	CURSOR END	5
	302HL09110	2HL09110	LEVER BOTTOM LOCK L	5
	302HL09120	2HL09120	LEVER BOTTOM LOCK R	5
⊙	302HL24010	2HL24010	ROLLER MIDDLE B	6
⊙	302HL24020	2HL24020	GEAR Z27R MIDDLE B	6
⊙	302HL31010	2HL31010	GEAR Z35R CL	12
⊙	302HL31040	2HL31040	PLATE MOTOR FEED	12
⊙	302HL39060	2HL39060	ACTUATOR CASSETTE	14
	302HL39110	2HL39110	SPRING ACTUATOR	14
⊙	302HL44010	2HL44010	MOTOR FEED	12
⊙	302HL44020	2HL44020	MOTOR FUSER	12
	302HL46010	2HL46010	CONN.CORD ASSY S03262	14
⊙	302HL80010	2HL80010	P.W.B ASSY MAIN WITH SOFTWARE KMA(SP)	14
⊙	302HL80020	2HL80020	P.W.B ASSY MAIN WITH SOFTWARE KMAUS(SP)	14
⊙	302HL80070	2HL80070	P.W.B ASSY MAIN WITH SOFTWARE ASIA(SP)	14
⊙	302HL93010	2HL93010	DV-540(K)	10
⊙	302HL93020	2HL93020	DV-540(Y)	10
⊙	302HL93030	2HL93030	DV-540(C)	10
⊙	302HL93040	2HL93040	DV-540(M)	10
⊙	302HL93050	2HL93050	DK-540	9
⊙	302HL93060	2HL93060	LK-540 A	14
⊙	302HL93070	2HL93070	LK-540 B	14
⊙	302HL93130	2HL93130	CT-500	5
⊙	302HL93140	2HL93140	PARTS EXIT ASSY(20)	13
⊙	302HL93150	2HL93150	FK-540(E)	11
⊙	302HL93160	2HL93160	FK-540(U)	11
⊙	302HL93170	2HL93170	DR-540A	12
⊙	302HL93180	2HL93180	DR-540B	12
⊙	302HL93200	2HL93200	MC-560	9
⊙	302HL93230	2HL93230	TR-540	7
⊙	302HL93240	2HL93240	DV-540 US (K)	10
⊙	302HL93250	2HL93250	DV-540 US (Y)	10
⊙	302HL93260	2HL93260	DV-540 US (C)	10
⊙	302HL93270	2HL93270	DV-540 US (M)	10
⊙	302HL93310	2HL93310	FK-540(TW)	11
⊙	302HL94010	2HL94010	HOLDER FEED ASSY SP	6
⊙	302HL94030	2HL94030	COVER LEFT REAR SP	1
⊙	302HL94040	2HL94040	COVER FRONT SUB ASSY	2
⊙	302HL94070	2HL94070	CURSOR RIGHT ASSY 2HL SP	5
⊙	302HL94090	2HL94090	COVER FRONT SUB ASSY(TW)	2
⊙	302HM01080	2HM01080	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP)	14
⊙	302HM28010	2HM28010	GEAR Z76R-Z17R	13
⊙	302HM93010	2HM93010	DK-550	9
⊙	302HM93030	2HM93030	LK-550 A	14
⊙	302HM93040	2HM93040	LK-550 B	14
⊙	302HM93050	2HM93050	DR-550A	12
⊙	302HM93060	2HM93060	DR-550B	12
⊙	302HM94020	2HM94020	COVER FRONT SUB ASSY	2

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	302HM94030	2HM94030	COVER FRONT SUB ASSY(TW)	2		302HN02770	2HN02770	SPRING LOCK CASSETTE	4
⊙	302HN00050	2HN00050	INLET ASSY	4		302HN02780	2HN02780	LOCK CASSETTE	4
⊙	302HN00060	2HN00060	SIDE SW ASSY	4		302HN02810	2HN02810	SEAL DUCT A	4
	302HN00130	2HN00130	TONER FULL DETECT ASSY	4		302HN02840	2HN02840	SEAL DUCT D	4
⊙	302HN01030	2HN01030	P.W.BOARD ASSY LCD CONT	2		302HN02850	2HN02850	SHEET FRAME REAR	3
⊙	302HN01150	2HN01150	P.W.BOARD ASSY EXIT	13		302HN02860	2HN02860	BLOCK HEAT CONDUCT	3
⊙	302HN01160	2HN01160	P.W.BOARD ASSY MAIN WITH SOFTWARE(E)	14		302HN02870	2HN02870	SHEET SARCON	3
⊙	302HN01200	2HN01200	P.W.BOARD ASSY RFID WITH SOFTWARE	14		302HN02880	2HN02880	SEAL TN WASTE	3
⊙	302HN01240	2HN01240	P.W.BOARD ASSY FUSER ZENER	11		302HN02890	2HN02890	SEAL LEFT WASTE A	14
⊙	302HN01270	2HN01270	P.W.BOARD ASSY ENGINE WITH SOFTWARE(SP)	14		302HN02900	2HN02900	SEAL IMAGE REAR	7
	302HN02050	2HN02050	FRAME REAR	3		302HN02930	2HN02930	SHEET HOUSING LEFT	14
⊙	302HN02070	2HN02070	COVER REAR	4		302HN02940	2HN02940	SEAL DUCT TOP	14
	302HN02080	2HN02080	HINGE FEED LEFT	4		302HN02950	2HN02950	SEAL DUCT HALF	14
	302HN02130	2HN02130	HINGE LEFT	3		302HN02980	2HN02980	SHEET FRONT	14
	302HN02140	2HN02140	HINGE RIGHT	3	⊙	302HN02990	2HN02990	OZONE FILTER VOC700	3
⊙	302HN02150	2HN02150	GEAR Z16S HINGE	3	⊙	302HN03310	2HN03310	GEAR Z16L	3
	302HN02160	2HN02160	RACK TONER SUPPLY L	3	⊙	302HN03320	2HN03320	GEAR Z14R	3
	302HN02170	2HN02170	RACK TONER SUPPLY R	3	⊙	302HN03330	2HN03330	GEAR Z16S-Z14R	3
	302HN02180	2HN02180	RATCHET CONTAINER	3		302HN03340	2HN03340	HOLDER MCH CLN MOTOR	3
	302HN02190	2HN02190	CAM TONER SUPPLY	3		302HN03350	2HN03350	HOLDER MCH CLN DRIVE GEAR	3
	302HN02200	2HN02200	HOLDER HARNESS	3		302HN03360	2HN03360	SHAFT MCH CLN	3
	302HN02210	2HN02210	HOLDER RFID	3		302HN03410	2HN03410	MOUNT GLASS CLN DRIVE	3
	302HN02220	2HN02220	DUCT LEFT	4	⊙	302HN03430	2HN03430	GEAR Z63R-Z25R	3
	302HN02230	2HN02230	DUCT RIGHT	3	⊙	302HN03440	2HN03440	GEAR Z70L-Z17S	3
	302HN02250	2HN02250	BRACKET FRONT	4	⊙	302HN03450	2HN03450	GEAR Z54S	3
⊙	302HN02300	2HN02300	ROD INTERLOCK	3	⊙	302HN04010	2HN04010	COVER TOP	1
⊙	302HN02320	2HN02320	GEAR Z25S WASTE	4	⊙	302HN04041	2HN04041	COVER RIGHT REAR	1
⊙	302HN02330	2HN02330	GEAR Z17S WASTE	4	⊙	302HN04050	2HN04050	LID RIGHT COVER	1
⊙	302HN02340	2HN02340	GEAR Z20S WASTE	4	⊙	302HN04070	2HN04070	COVER LEFT FRONT	1
⊙	302HN02350	2HN02350	GEAR Z14L-Z17S WASTE	4	⊙	302HN04080	2HN04080	COVER RIGHT FRONT	1
	302HN02450	2HN02450	SPRING CONTACT HV TC	6	⊙	302HN04090	2HN04090	COVER UPPER LEFT	1
	302HN02470	2HN02470	PLATE EARTH SIZE	6	⊙	302HN04111	2HN04111	COVER LOWER LEFT	2
	302HN02490	2HN02490	SPRING CLEANER ID	4	⊙	302HN04120	2HN04120	COVER LOWER RIGHT	2
	302HN02500	2HN02500	SPRING LOCK DRUM	4	⊙	302HN04130	2HN04130	LEVER FRONT COVER LEFT	1
⊙	302HN02531	2HN02531	OZONE FILTER	3		302HN04151	2HN04151	GUIDE FRONT COVER RELEASE LEFT	2
	302HN02541	2HN02541	BRACKET SWITCH	4	⊙	302HN04160	2HN04160	SHAFT FRONT COVER RELEASE	2
	302HN02550	2HN02550	BRACKET BASE	4	⊙	302HN04170	2HN04170	STOPPER FRONT COVER RIGHT	2
	302HN02580	2HN02580	INNER COVER	4	⊙	302HN04181	2HN04181	STOPPER FRONT COVER LEFT	2
	302HN02590	2HN02590	BRACKET GEAR	4	⊙	302HN04190	2HN04190	STOPPER EXIT	1
	302HN02611	2HN02611	FOOT	4,12	⊙	302HN04200	2HN04200	LEVER SIDE COVER	1
	302HN02620	2HN02620	BRACKET HARNESS	4	⊙	302HN04210	2HN04210	HOOK SIDE COVER	1
	302HN02630	2HN02630	BRACKET HARNESS L	4		302HN04221	2HN04221	GUIDE FRONT COVER RELEASE RIGHT	2
	302HN02660	2HN02660	LINK LEVER	14	⊙	302HN04230	2HN04230	HOOK TOP COVER	1
	302HN02670	2HN02670	PLATE CONTAINER K	3		302HN04240	2HN04240	SPRING LEFT COVER	1
	302HN02680	2HN02680	PLATE CONTAINER C	3		302HN04250	2HN04250	SPRING SIDE COVER	1
	302HN02701	2HN02701	ACTUATOR CONTAINER	3		302HN04260	2HN04260	SPRING SIDE LEVER	1
	302HN02710	2HN02710	SPRING ACT CONT	3		302HN04270	2HN04270	SPRING FRONT COVER	2
	302HN02720	2HN02720	SEAL SQUARE 25-20	3		302HN04280	2HN04280	SPRING RIGHT LID	1
	302HN02730	2HN02730	SEAL CIRCLE 12	3		302HN04290	2HN04290	SPRING RIGHT LEVER	1
	302HN02740	2HN02740	RAIL CASSETTE	4		302HN04300	2HN04300	SPRING LEFT LEVER	1

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	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
	302HN04310	2HN04310	SPONGE LEFT COVER	1		302HN09120	2HN09120	LEVER STOPPER	5
	302HN04320	2HN04320	LABEL USB	1		302HN09130	2HN09130	SPRING STOPPER	5
	302HN04330	2HN04330	LABEL FUSER CAUTION	1		302HN09150	2HN09150	SHAFT WORKPLATE	5
	302HN04340	2HN04340	LABEL WASTE BOTTLE	1		302HN09160	2HN09160	GEAR Z50S LIFT	5
	302HN04350	2HN04350	SHEET LEVER RIGHT A	1		302HN09170	2HN09170	GEAR Z13S JOINT	5
	302HN04360	2HN04360	SHEET LEVER RIGHT B	1		302HN09180	2HN09180	COVER LIFT GEAR	5
	302HN04391	2HN04391	SEAL COVER SIDE	1		302HN09190	2HN09190	SPRING FIX	5
	302HN05021	2HN05021	MOUNT LCD UPPER	2		302HN09230	2HN09230	GUIDE RETARD	5
	302HN05030	2HN05030	MOUNT LCD LOWER	2		302HN09240	2HN09240	SIZE FIX	5
	302HN05040	2HN05040	BUTTON A	2		302HN09250	2HN09250	LABEL DIAL	5
	302HN05050	2HN05050	BUTTON B	2		302HN09350	2HN09350	CURSOR LEFT B	5
	302HN05060	2HN05060	BUTTON C	2		302HN09371	2HN09371	SPRING EARTH	5
	302HN05180	2HN05180	LABEL 6 NATIONS	2		302HN09390	2HN09390	SPRING EARTH SIDE	5
	302HN06010	2HN06010	HOLDER FEED	6		302HN09400	2HN09400	SPRING DIAL	5
	302HN06030	2HN06030	SHAFT FEED R	6		302HN09410	2HN09410	SPRING EARTH C	5
	302HN06040	2HN06040	SPRING PICKUP	6		302HN09420	2HN09420	LABEL CURSOR	5
⊙	302HN06050	2HN06050	ACTUATOR PICKUP	14	⊙	302HN09430	2HN09430	SPRING RETARD	5
	302HN06060	2HN06060	SPRING PICK ACT	14		302HN15020	2HN15020	GEAR Z50S	3
	302HN06080	2HN06080	PULLEY PICKUP ASSY	6	⊙	302HN15030	2HN15030	GEAR Z20S-Z26L	3
	302HN06100	2HN06100	FRAME MPF UP	8		302HN15040	2HN15040	SPRING JOINT	3
	302HN06110	2HN06110	SHAFT FEED MPF	8	⊙	302HN15070	2HN15070	GUIDE CONTAINER K	3
	302HN06121	2HN06121	ACTUATOR MPF	8	⊙	302HN15080	2HN15080	GUIDE CONTAINER Y	3
	302HN06131	2HN06131	ACTUATOR MPF B	8	⊙	302HN15090	2HN15090	GUIDE CONTAINER C	3
⊙	302HN06150	2HN06150	GEAR Z30S MPF	8	⊙	302HN15110	2HN15110	GUIDE CONTAINER M	3
	302HN06160	2HN06160	GUIDE HOUSING	6		302HN15160	2HN15160	SPRING P CONT C	3
	302HN06170	2HN06170	SPRING MPF B	8		302HN15170	2HN15170	SPRING P CONT K	3
	302HN06180	2HN06180	SHEET HOUSING	6	⊙	302HN22010	2HN22010	ROLLER TRANSFER	8
	302HN08010	2HN08010	BASE MPF	2		302HN22020	2HN22020	PAPER CHUTE	8
	302HN08020	2HN08020	COVER MPF	2		302HN22030	2HN22030	HOLDER BRUSH	8
	302HN08030	2HN08030	TRAY MPF TOP	2		302HN22050	2HN22050	BUSH TRANS L	8
	302HN08050	2HN08050	GUIDE MPF L	2		302HN22060	2HN22060	BUSH TRANS R	8
	302HN08060	2HN08060	GUIDE MPF R	2		302HN22070	2HN22070	GEAR Z22L TC ROLL	8
	302HN08080	2HN08080	SP BOTTOM MPF L	7		302HN22080	2HN22080	SPRING SEP EARTH B	8
	302HN08090	2HN08090	SP BOTTOM MPF R	7		302HN22110	2HN22110	SHEET PAPER CHUTE	8
	302HN08100	2HN08100	SPRING SEPARATOR	7	⊙	302HN24030	2HN24030	ROLLER MIDDLE	6
	302HN08110	2HN08110	FRAME MPF LOW	7		302HN24042	2HN24042	FRAME CONVEYING	8
	302HN08140	2HN08140	LUTCH	2		302HN24050	2HN24050	GUIDE FEED DU	8
	302HN08150	2HN08150	LINK LEVER MPF L	2	⊙	302HN24060	2HN24060	GEAR Z19L REG REAR	6
	302HN08160	2HN08160	LINK LEVER MPF R	2	⊙	302HN24070	2HN24070	GEAR Z31R REG FRONT	8
	302HN08181	2HN08181	LEVER CAM MPF	7	⊙	302HN24080	2HN24080	GEAR Z27R MIDDLE	6
	302HN08210	2HN08210	HOLDER SEPARATOR MPF	7		302HN24090	2HN24090	PLATE EARTH GUIDE	8
	302HN09011	2HN09011	BASE CASSETTE	5	⊙	302HN24110	2HN24110	BUSH REG R	8
	302HN09020	2HN09020	COVER CASSETTE TOP	5		302HN24120	2HN24120	ACTUATOR REGIST	6
	302HN09030	2HN09030	GEAR Z20S-Z17S INDICATOR	5		302HN24140	2HN24140	ACTUATOR DU	8
	302HN09041	2HN09041	MARKER INDICATOR	5		302HN24150	2HN24150	STOPPER BUSH REG	8
	302HN09050	2HN09050	DIAL CASSETTE	5		302HN24160	2HN24160	SHEET REGIST FRONT	6,8
	302HN09070	2HN09070	CURSOR LEFT	5		302HN24180	2HN24180	SPRING REG L	8
	302HN09090	2HN09090	LEVER GUIDE SIDE	5		302HN24190	2HN24190	SPRING REG R	8
	302HN09100	2HN09100	SPRING GUIDE SIDE	5		302HN24210	2HN24210	SPRING TC L	8
	302HN09110	2HN09110	CURSOR END	5		302HN24230	2HN24230	SPRING MIDDLE	6

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	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
	302HN24240	2HN24240	SPRING REG ACT	6		302HN25490	2HN25490	SHEET FUSER L	11
	302HN24250	2HN24250	SPRING EARTH FEED	8		302HN25500	2HN25500	SHEET FUSER R	11
	302HN24260	2HN24260	SPRING REG EARTH A	6		302HN25540	2HN25540	SPRING EXIT L	11
	302HN24270	2HN24270	SPRING SEP EARTH A	8		302HN25550	2HN25550	SPRING EARTH	11
	302HN24280	2HN24280	SPRING GUIDE EARTH	8		302HN25560	2HN25560	DISCHARGER FUSER	11
	302HN24290	2HN24290	SPRING DU	8		302HN25570	2HN25570	SPRING EXIT B	11
	302HN24300	2HN24300	SPRING ACT DU	8		302HN25580	2HN25580	SPRING EARTH A	11
	302HN24320	2HN24320	SPRING MID EARTH	6		302HN25590	2HN25590	PLATE EARTH	11
	302HN24350	2HN24350	BUSH REGIST CL	6		302HN25600	2HN25600	SHEET DISCHARGER	11
	302HN24360	2HN24360	SPONGE A	6,8		302HN25620	2HN25620	SPRING LEVER RELEASE	11
	302HN24370	2HN24370	STOPPER TC SPRING	8		302HN25630	2HN25630	LABEL PAPER	11
	302HN24380	2HN24380	SPRING GUIDE EARTH B	8		302HN25640	2HN25640	LABEL ENVELOPE	11
	302HN24390	2HN24390	SPRING EARTH B	8		302HN28010	2HN28010	HOUSING EXIT	13
	302HN24400	2HN24400	PULLEY PA	8	⊙	302HN28020	2HN28020	ROLLER FD	13
	302HN24410	2HN24410	BUSH REGIST EW	6	⊙	302HN28030	2HN28030	ROLLER REVERSE	13
	302HN24420	2HN24420	SPRING REG EARTH B	6	⊙	302HN28050	2HN28050	GEAR Z55R-Z17R	13
	302HN24430	2HN24430	HIGH MEG R ASSY	6,8	⊙	302HN28060	2HN28060	GEAR Z23S FD	13
⊙	302HN24460	2HN24460	DISCHARGER TRANS	8	⊙	302HN28070	2HN28070	GEAR Z20L REVERSE	13
	302HN24471	2HN24471	PLATE DISCHARGER	8	⊙	302HN28080	2HN28080	ACTUATOR FULL	13
	302HN24481	2HN24481	SHEET SEP PLATE	8		302HN28090	2HN28090	GUIDE EXIT UP	13
⊙	302HN25020	2HN25020	ROLLER PRESS	11		302HN28100	2HN28100	GUIDE CHANGE	13
	302HN25030	2HN25030	FRAME FUSER UP	11		302HN28110	2HN28110	SPRING SOLENOID	13
	302HN25040	2HN25040	FRAME FUSER LOW	11		302HN28120	2HN28120	SPRING PULLEY A	13
	302HN25080	2HN25080	COVER SIDE R	11		302HN28130	2HN28130	PLATE MOTOR A	13
	302HN25090	2HN25090	GUIDE EXIT	11		302HN28140	2HN28140	GUIDE CORRUGATION	13
	302HN25110	2HN25110	ACTUATOR FUSER LINK	11		302HN28150	2HN28150	SPRING EARTH EXIT A	13
	302HN25120	2HN25120	SPRING ACTUATOR	11		302HN28160	2HN28160	SPRING EARTH EXIT B	13
	302HN25130	2HN25130	SHAFT EXIT	11		302HN28170	2HN28170	SPRING EARTH EXIT C	13
	302HN25140	2HN25140	SPRING EXIT	11		302HN28180	2HN28180	STAY FRONT	13
	302HN25150	2HN25150	SPRING EXIT EARTH	11		302HN28190	2HN28190	SPRING EARTH EXIT D	13
⊙	302HN25160	2HN25160	GEAR Z23S EXIT	11	⊙	302HN28200	2HN28200	GEAR Z28S IDLE	13
⊙	302HN25170	2HN25170	GEAR Z19S IDLE	11		302HN28210	2HN28210	DISCHARGER FD	13
⊙	302HN25180	2HN25180	GEAR Z34S INPUT	11		302HN28220	2HN28220	SEAL ACTUATOR	6,13
⊙	302HN25190	2HN25190	ROLLER EXIT	11		302HN28230	2HN28230	SHEET PULLEY	13
	302HN25200	2HN25200	SHAFT DU	11		302HN28240	2HN28240	SHEET CHANGE	13
	302HN25210	2HN25210	SPRING DU	11		302HN28250	2HN28250	SPRING GEAR	13
	302HN25221	2HN25221	ACTUATOR FUSER	11	⊙	302HN29010	2HN29010	ROLLER DU	2
	302HN25230	2HN25230	LEVER RELEASE	11	⊙	302HN29020	2HN29020	ROLLER DU FEED	2
	302HN25240	2HN25240	PLATE PRESS L	11		302HN29031	2HN29031	BASE DU	2
	302HN25250	2HN25250	PLATE PRESS R	11	⊙	302HN29040	2HN29040	PULLEY P24 S2M DU	2
	302HN25261	2HN25261	PLATE TENSION L	11		302HN29050	2HN29050	BUSH DU	2,13
	302HN25271	2HN25271	PLATE TENSION R	11	⊙	302HN29060	2HN29060	GEAR Z23L DU FEED	2
	302HN25280	2HN25280	GUIDE SPRING	11		302HN29070	2HN29070	HOOK DU RELEASE LEFT	2
	302HN25290	2HN25290	SPRING PRESS	11		302HN29080	2HN29080	HOOK DU RELEASE RIGHT	2
	302HN25350	2HN25350	LABEL EXIT	8,11		302HN29101	2HN29101	COVER INNER DU	2
	302HN25380	2HN25380	LEVER ENVELOPE	11		302HN29130	2HN29130	SPRING DU EARTH A	2
	302HN25430	2HN25430	LEVER LOCK ENVELOPE	11		302HN29140	2HN29140	SPRING DU EARTH B	2
	302HN25450	2HN25450	BUSH EXIT	11	⊙	302HN29150	2HN29150	BELT DU	2
	302HN25460	2HN25460	BEARING PRESSURE	11		302HN29160	2HN29160	HOOK CONVEYING	2
	302HN25470	2HN25470	GUIDE EXIT FUSER	11		302HN29170	2HN29170	SPRING DU EARTH C	2

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	Part.No.	Alternative.	Description	Fig.No.
	302HN29190	2HN29190	SHEET BASE DU	2
	302HN31010	2HN31010	BRACKET DRIVE LIFT	12
	302HN31020	2HN31020	COVER GEAR LIFT	12
⊙	302HN31030	2HN31030	GEAR Z36L-Z20S	12
⊙	302HN31040	2HN31040	GEAR Z46S-Z13S	12
⊙	302HN31050	2HN31050	GEAR Z13S	12
⊙	302HN31060	2HN31060	GEAR Z35S-Z13S	12
	302HN31070	2HN31070	PLATE DRIVE	12
⊙	302HN31080	2HN31080	GEAR Z74R-Z35L	12
⊙	302HN31090	2HN31090	GEAR Z54R	12
⊙	302HN31100	2HN31100	GEAR Z33L	12
	302HN31111	2HN31111	HOLDER FEED DRIVE A	12
	302HN31120	2HN31120	HOLDER FEED DRIVE B	12
⊙	302HN31130	2HN31130	GEAR Z77R-Z25R	12
⊙	302HN31141	2HN31141	GEAR Z39L	12
⊙	302HN31150	2HN31150	GEAR Z32R IDLE	12
⊙	302HN31160	2HN31160	GEAR Z30L	12
⊙	302HN31170	2HN31170	GEAR Z32L CL FEED	12
⊙	302HN31180	2HN31180	GEAR Z28R INPUT DU	12
⊙	302HN31190	2HN31190	GEAR Z31R-Z26R INPUT REGIST	12
⊙	302HN31200	2HN31200	GEAR Z35L	12
⊙	302HN31210	2HN31210	GEAR Z36R-Z22S	12
⊙	302HN31220	2HN31220	GEAR Z28S	12
⊙	302HN31240	2HN31240	GEAR Z36S MPF CAM	12
⊙	302HN31250	2HN31250	CAM MPF	12
⊙	302HN31260	2HN31260	GEAR Z62R-P32	12
⊙	302HN31270	2HN31270	GEAR Z30L-P30	12
⊙	302HN31280	2HN31280	GEAR Z32R CL DLP	12
⊙	302HN31290	2HN31290	GEAR Z33L INPUT DLP	12
⊙	302HN31300	2HN31300	GEAR Z81R-Z35L	12
⊙	302HN31311	2HN31311	GEAR Z70R	12
⊙	302HN31320	2HN31320	GEAR Z70L	12
⊙	302HN31330	2HN31330	GEAR Z38L	12
⊙	302HN31340	2HN31340	GEAR Z38R INPUT MT	12
⊙	302HN31350	2HN31350	GEAR Z72L-Z26S	12
⊙	302HN31360	2HN31360	GEAR Z40S INPUT FUSER	12
	302HN31370	2HN31370	SHAFT CLUTCH FEED	12
	302HN31390	2HN31390	PIN DRIVE DLP	12
	302HN31410	2HN31410	SPRING FEED	12
	302HN31430	2HN31430	SPRING MID TRANSFER	12
⊙	302HN31540	2HN31540	GEAR Z34S	12
	302HN31550	2HN31550	SPRING DRIVE LIFT	12
	302HN31560	2HN31560	PLATE MOTOR FUSER	12
	302HN31590	2HN31590	BUSH DRIVE	6,12
⊙	302HN31620	2HN31620	GEAR Z36S INPUT MPF A	12
⊙	302HN31630	2HN31630	GEAR Z36S INPUT MPF B	12
	302HN31640	2HN31640	PIN DRIVE MT	12
	302HN31650	2HN31650	SPRING INPUT MPF	12
⊙	302HN31660	2HN31660	JOINT SHAFT CASSETTE	12
	302HN31670	2HN31670	PIN DRIVE A	12

	Part.No.	Alternative.	Description	Fig.No.
	302HN31680	2HN31680	PIN DRIVE B	12
	302HN39010	2HN39010	PLATE ENGINE	14
	302HN39021	2HN39021	PLATE CONTROLLER	14
	302HN39030	2HN39030	SHIELD POWER	14
	302HN39040	2HN39040	SHIELD HV	14
	302HN39050	2HN39050	DUCT CONTROLLER	14
	302HN39060	2HN39060	RAIL OPTION	14
⊙	302HN39070	2HN39070	ACTUATOR CASSETTE	14
	302HN39081	2HN39081	BRACKET HV PWB	14
	302HN39090	2HN39090	SPRING HV PT	14
	302HN39110	2HN39110	SPRING ACTUATOR	14
⊙	302HN44010	2HN44010	FAN MOTOR	4
⊙	302HN44020	2HN44020	FAN MOTOR	3,6
⊙	302HN44050	2HN44050	MOTOR DRUM	12
⊙	302HN44070	2HN44070	MOTOR DRIVE M	12
⊙	302HN44080	2HN44080	MOTOR DRIVE H	12
⊙	302HN44090	2HN44090	MOTOR FUSER	12
⊙	302HN44100	2HN44100	MOTOR REVERSE	13
⊙	302HN44140	2HN44140	HEATER LAMP 240V	11
⊙	302HN44160	2HN44160	SOLENOID MPF	12
⊙	302HN44170	2HN44170	THERMOSTAT 250V190C	11
⊙	302HN44180	2HN44180	SWITCH SIZE	6
⊙	302HN44190	2HN44190	HEATER LAMP 120V	11
⊙	302HN44200	2HN44200	CLUTCH FEED L	12
⊙	302HN44210	2HN44210	FAN MOTOR	13
⊙	302HN44250	2HN44250	HEATER LAMP 110V	11
⊙	302HN45020	2HN45020	SWITCHING REGULATOR 120V	14
⊙	302HN45030	2HN45030	SWITCHING REGULATOR 230V	14
	302HN46010	2HN46010	CONN.CORD ASSY S03253	14
	302HN46020	2HN46020	CONN.CORD ASSY S03254	14
	302HN46090	2HN46090	CONN.CORD ASSY S03261	14
	302HN46110	2HN46110	CONN.CORD ASSY S03264	8
	302HN46120	2HN46120	CONN.CORD ASSY S03265	6
	302HN46130	2HN46130	CONN.CORD ASSY S03266	6
	302HN46150	2HN46150	CONN.CORD ASSY S03268	14
	302HN46180	2HN46180	CONN.CORD ASSY S03271	13
	302HN46210	2HN46210	CONN.CORD ASSY S03274	14
	302HN46220	2HN46220	CONN.CORD ASSY S03275	11
	302HN46230	2HN46230	CONN.CORD ASSY S03276	11
⊙	302HN46290	2HN46290	CONN.CORD ASSY S03282	14
⊙	302HN46300	2HN46300	CONN.CORD ASSY S03283	14
	302HN46310	2HN46310	CONN.CORD ASSY S03284	14
⊙	302HN46320	2HN46320	CONN.CORD ASSY S03285	2
⊙	302HN46340	2HN46340	CONN.CORD ASSY S03287	14
	302HN46350	2HN46350	CONN.CORD ASSY S03290	4
	302HN46380	2HN46380	CONN.CORD ASSY S03293	14
	302HN46400	2HN46400	CONN.CORD ASSY S03296	14
	302HN46410	2HN46410	CONN.CORD ASSY S03297	14
	302HN46420	2HN46420	CONN.CORD ASSY S03298	14
	302HN46430	2HN46430	CONN.CORD ASSY S03299	14

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	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
	302HN46440	2HN46440	CONN.CORD ASSY S03300	14	⊙	302HN94170	2HN94170	ROLLER REG FRONT SP	8
	302HN46450	2HN46450	CONN.CORD ASSY S03301	14	⊙	302HN94182	2HN94182	DRIVE LIFT ASSY SP	12
⊙	302HN46480	2HN46480	CONN.CORD ASSY S03386	2	⊙	302HN94190	2HN94190	PLATE BOTTOM ASSY SP	5
	302HN46490	2HN46490	CONN.CORD ASSY S03387	14	⊙	302HN94201	2HN94201	HOLDER FEED ASSY SP	6
	302HN46500	2HN46500	CONN.CORD ASSY S03388	14	⊙	302HN94210	2HN94210	COVER LEFT REAR ASSY SP	1
	302HN46550	2HN46550	CONN.CORD ASSY S03404	11	⊙	302HN94220	2HN94220	SOLENOID FD ASSY CLN SP	14
	302HN46560	2HN46560	CONN.CORD ASSY S03431	14	⊙	302HN94230	2HN94230	FAN PS ASSY SP	14
⊙	302HN46570	2HN46570	CONN.CORD ASSY S03400	13	⊙	302HN94240	2HN94240	KEY BORAD ASSY SP	2
	302HN46580	2HN46580	CONN.CORD ASSY S03436	14	⊙	302HN94261	2HN94261	DC MOTOR ASSY LIFT SP	12
	302HN46660	2HN46660	CONN.CORD ASSY S03514	11	⊙	302HN94270	2HN94270	LEVER FRONT COVER RIGHT ASSY SP	1
⊙	302HN80070	2HN80070	P.W.B ASSY MAIN WITH SOFTWARE KMA(SP)	14	⊙	302HN94280	2HN94280	COVER UPPER RIGHT ASSY SP	1
⊙	302HN80080	2HN80080	P.W.B ASSY MAIN WITH SOFTWARE KMAUS(SP)	14	⊙	302HN94290	2HN94290	COVER FRONT SUB ASSY	2
⊙	302HN80120	2HN80120	P.W.B ASSY MAIN WITH SOFTWARE ASIA(SP)	14	⊙	302HN94300	2HN94300	CURSOR RIGHT PF ASSY 2HN SP	5
⊙	302HN93010	2HN93010	DV-560(K)	10	⊙	302HN94310	2HN94310	HIGH VOLTAGE UNIT SP	14
⊙	302HN93020	2HN93020	DV-560(Y)	10	⊙	302HN94320	2HN94320	ID SENSOR ASSY SP	14
⊙	302HN93030	2HN93030	DV-560(C)	10	⊙	302HN94340	2HN94340	COVER SIDE ASSY SP	1
⊙	302HN93040	2HN93040	DV-560(M)	10	⊙	302HN94350	2HN94350	COVER FRONT SUB ASSY(TW)	2
⊙	302HN93050	2HN93050	DK-560	9	⊙	302J900030	2J900030	INLET ASSY	4
⊙	302HN93060	2HN93060	TR-560	7	⊙	302J945010	2J945010	SWITCHING REGULATOR 100V	14
⊙	302HN93070	2HN93070	FK-560(E)	11		303BH26021	3BH26021	PLATE,OPTION	14
⊙	302HN93080	2HN93080	FK-560(U)	11		303K809490	3K809490	WORKPLATE LIFT PF	5
⊙	302HN93090	2HN93090	LK-560 A	14		3065027601	65027601	POWER CORD 110	14
⊙	302HN93100	2HN93100	LK-560 B	14		5AAVCLTCH018	2A806910	ONE WAY CLUTCH /A-49 MPF A4	6
⊙	302HN93140	2HN93140	PARTS EXIT ASSY(25)	13	⊙	5AAVR0LL+051	2CL16130	ROLLER M/P ASSY /43487B0027 A4	8
⊙	302HN93162	2HN93162	CT-501	5		5MMS111SL002	2BY20050	NUT FUSER A /FS-1800/3800 A4	11
⊙	302HN93170	2HN93170	PARTS WASTE TONER	4	⊙	5MMT263SN012++R	2D903100	SCREW OP / M3 X 8 CRFREE A4	14
⊙	302HN93180	2HN93180	WT-560	4		5MVG127DN071	2A807050	GEAR CASSETTE /A-49 CASSETTE A4	5
⊙	302HN93200	2HN93200	DR-560A	12	⊙	5MVG138XN010	2FV20090	GEAR IDLE Z25	11
⊙	302HN93210	2HN93210	DR-560B	12	⊙	5MVG154XN001	2D920020	GEAR HEAT Z43S /A-80 A4	11
⊙	302HN93240	2HN93240	PARTS TRANSFER ASSY	8		5MVVL611WN06	2FV20100	LABEL FUSER CAUTION	11,13
⊙	302HN93250	2HN93250	DV-560 US (K)	10		5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	6
⊙	302HN93260	2HN93260	DV-560 US (Y)	10	⊙	7NXSG2481+++H01	NX052600	SENSOR OPT.	6,8
⊙	302HN93270	2HN93270	DV-560 US (C)	10	⊙	7NXTLP1255++H01	NX046610	SENSOR OPT.	11
⊙	302HN93280	2HN93280	DV-560 US (M)	10		7SM010104+++H01	SM055200	SW.MICRO	14
⊙	302HN93330	2HN93330	FK-560(TW)	11	⊙	7SP01000001+H01	SP044290	SW.PUSH	6
⊙	302HN94010	2HN94010	BRACKET HV TC ASSY SP	4		7YBFG0509001H01	YB055270	FERRITE CORE	2
⊙	302HN94020	2HN94020	BRACKT HV C ASSY SP	4		7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	12
⊙	302HN94030	2HN94030	BRACKET HV K ASSY	4		7YZM610007++H01	YZ023340	ACCESS.SADDLE	4
⊙	302HN94040	2HN94040	CASE CONTACT HV K ASSY SP	4		7ZGSTG110075H01	ZG111050	SHIELD GASKET	14
⊙	302HN94051	2HN94051	BAR CLEANERED ID ASSY SP	4		7ZGSTG15C050H01	ZG000470	SHIELD GASKET	14
⊙	302HN94060	2HN94060	DC MOTOR ASSY K SP	3		7ZGSTGR55010H01	ZG110970	SHIELD GASKET	2
⊙	302HN94070	2HN94070	DC MOTOR ASSY Y SP	3					
⊙	302HN94080	2HN94080	DC MOTOR ASSY C SP	3					
⊙	302HN94090	2HN94090	DC MOTOR ASSY M SP	3					
⊙	302HN94100	2HN94100	DC MOTOR ASSY MCH SP	3					
⊙	302HN94110	2HN94110	DC MOTOR ASSY LSU SP	3					
⊙	302HN94130	2HN94130	ROLLER REG REAR SP	6					
⊙	302HN94140	2HN94140	SOLENOID FD ASSY SP	13					
⊙	302HN94150	2HN94150	PLATE BOTTOM MPF ASSY SP	7					
⊙	302HN94160	2HN94160	SEPARATOR MPF ASSY SP	7					

• Parts with "⊙" indicate regular maintenance parts.

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