



KM-1648

PARTS LIST

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First Edition

NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Quantity
	302KM04010	FRONT RIGHT COVER	KM-1648	1

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302C993012	PARTS,CT-410,SP	•302C905280	LABEL CASSETTE
			•19507050	LEVER,CASSETTE BASE RELEASE

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	•302FT93085	PARTS,MC-420,SP	••302C968290	CORONA WIRE MCH SP
			••2FT10040	GRID

- Parts with "⊙" indicate regular maintenance parts.

3. Items indicated in Description column as (OPTION) are Consumable parts.

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FIG. 1 Covers

2KM

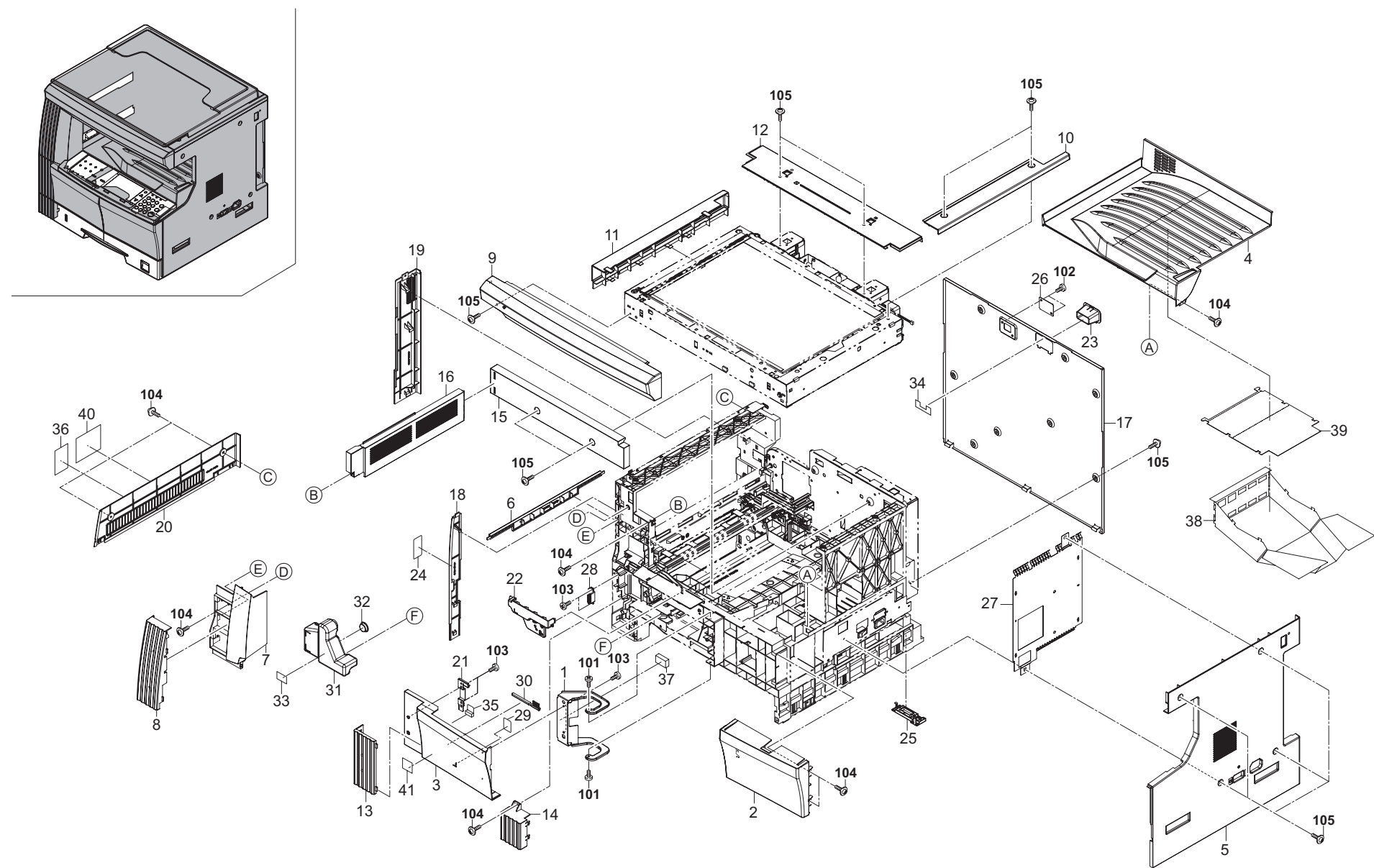


FIG. 1 Covers

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊕	1	2C902140	2C902140	HINGE FRONT COVER	1		101	B1B04100	B1B04100	+BIND SCREW M4X10(TRIVALENT CHROMATING)	
⊕	2	302KM04010	2KM04010	FRONT RIGHT COVER	1		102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
⊕	3	2C904470	2C904470	FRONT LEFT COVER(K)	1		103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
⊕	4	302C904031	2C904031	TRAY EXIT (1/2)	1		104	BAA64100	BAA64100	+TP TAP-TITE P SCREW M4X10	
⊕	5	2C904041	2C904041	RIGHT COVER	1		105	BAB54100	BAB54100	+TP TAP-TITE S SCREW M4X10	
⊕	6	2C904060	2C904060	LEFT LOW COVER	1						
⊕	7	302C904072	2C904072	UPPER FRONT COVER	1						
⊕	8	2C904080	2C904080	FRONT SIDE COVER UP	1						
⊕	9	2C904090	2C904090	FRONT TOP COVER	1						
⊕	10	2C904100	2C904100	RIGHT TOP COVER	1						
⊕	11	2C904110	2C904110	LEFT TOP COVER	1						
⊕	12	2C904120	2C904120	REAR TOP COVER	1						
⊕	13	2C904130	2C904130	FRONT SIDE COVER MID	1						
⊕	14	2C904140	2C904140	FRONT SIDE COVER LOW	1						
⊕	15	2C904150	2C904150	INNER REAR COVER	1						
⊕	16	2C904160	2C904160	INNER LEFT COVER	1						
⊕	17	2C904170	2C904170	REAR COVER	1						
⊕	18	2C904180	2C904180	LEFT FRONT COVER	1						
⊕	19	2C904190	2C904190	LEFT REAR COVER	1						
⊕	20	2C904200	2C904200	LEFT MIDDLE COVER	1						
⊕	21	2C904290	2C904290	PLATE FRONT COVER	1						
⊕	22	302C904372	2C904372	INNER FRONT COVER	1						
⊕	23	2C904410	2C904410	COVER DSUB	1						
⊕	24	2C905080	2C905080	LABEL CONVEYING JAM	1						
⊕	25	302KM04020	2KM04020	COVER DRAWER	1						
⊕	26	2C912430	2C912430	LID KMAS	1						
⊕	27	2C926130	2C926130	SHIELD RIGHT COVER	1						
⊕	28	60804120	60804120	MAGNET CATCH	1						
⊕	29	2BL05070	2BL05070	LABEL SEP CLEANING	1						
⊕	30	2BL16220	5AAVBRUSH036	BRUSH CLEANER	1						
⊕	31	2C918150	2C918150	TANK DISPOSAL	1						
⊕	32	2C918170	2C918170	CAP TANK DISPOSAL	1						
⊕	33	2C905210	2C905210	LABEL TANK DISPOSAL CHK	1						
⊕	34	302C904560	2C904560	STOPPER COVER DSUB	1						
⊕	35	2C904480	2C904480	FILM FRONT COVER	1						
⊕	36	2C905220	2C905220	LABEL LEFT COVER	1						
⊕	37	2C904510	2C904510	SPONGE COVER	1						
⊕	38	302C904570	2C904570	DUCT BODY A	1						
⊕	39	302C904580	2C904580	DUCT BODY B	1						
⊕	40	302DA05110	2DA05110	LABEL CONVEYING JAM 2	1						
⊕	41	302G634070	2G634070	LABEL ENERGY STAR	1						

- Parts with "-" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊕" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 2 Frames

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	2C901180	2C901180	CONT SENSOR ASSY	1		101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T	
	2	2C902230	2C902230	FILM BASE L	2		102	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T	
	3	2C927790	2C927790	WIRE UPPER LEFT	1		103	B1A64120	B1A64120	+BIND TAP-TITE P SCREW M4X12	
	4	2C926150	2C926150	SHIELD UPPER LEFT B	1		104	BAA64100	BAA64100	+TP TAP-TITE P SCREW M4X10	
	5	2C902070	2C902070	BASE RUBBER	4						
	6	2C902080	2C902080	SPRING DEV PUSH	1						
	7	2C902590	2C902590	SPRING DEV PUSH F	1						
	8	2C902100	2C902100	MOUNT REAR COVER	1						
	9	2C902110	2C902110	MOUNT FRONT COVER	1						
	10	2C902120	2C902120	PANEL FRONT	1						
	11	2C902130	2C902130	MOUNT CONT PCB	1						
	12	302C902152	2C902152	MOUNT CONT LEVER	1						
	13	2C902160	2C902160	RAIL DLP	1						
	14	2C902170	2C902170	LEVER DEV PUSH	1						
⊙	15	2C902180	2C902180	FILM BASE	1						
	16	2C902280	2C902280	HOLDER PULLEY	2						
⊙	17	2C902200	2C902200	RAIL CLEANING	1						
	18	2C902240	2C902240	FILM BASE B	1						
	19	2C902260	2C902260	GROUND PLATE FRAME	1						
	20	2C902520	2C902520	COLLAR LEVER CONT.	1						
	21	302C902541	2C902541	LEVER LOCK CONT.	1						
	22	302FT26040	2FT26040	FILM TERMINAL MAIN	1						
	23	302C902290	2C902290	LID BASE	1						
	24	2C905071	2C905071	LABEL CONT SET	1						
	25	2C905130	2C905130	LABEL DRUM CAUTION(CHN)	1						
	26	302C925192	2C925192	SHEET OPERATION PCB	1						
	27	2C926010	2C926010	BASE TERMINAL TRANSFER	1						
	28	2C926020	2C926020	BASE TERMINAL MAIN	1						
	29	2C926030	2C926030	TERMINAL DLP	1						
	30	302C926043	2C926043	TERMINAL TRANSFER	1						
	31	302C926053	2C926053	TERMINAL SEPARATION	1						
	32	2C926060	2C926060	TERMINAL MAIN	1						
	33	2C926080	2C926080	GROUND PLATE CONVEYING	1						
	34	2C926100	2C926100	TERMINAL FUSER	1						
	35	302C926111	2C926111	GROUND PLATE EXIT	1						
	36	2C926120	2C926120	GROUND PLATE FUSER	1						
	37	2C926140	2C926140	SHIELD UPPER LEFT	1						
	⊙	38	7SP01000001+H01	SP044290	SW.PUSH	1					
	⊙	39	2A118370	2A118370	PULLEY,DRUM SEPARATION	2					
	⊙	40	302C906430	2C906430	SPACER BYPASS	1					
		41	302KM02030	2KM02030	FILM COVER DRIVE	1					
		42	302DA06100	2DA06100	FILM ACTUATOR BYPASS	1					
		43	302C902300	2C902300	SPACER BOTTOM	1					
		44	302HB44010	2HB44010	RESISTOR BLEEDER	1					
⊙	45	302HB46030	2HB46030	WIRE RESISTOR	1						
	A01	2C993200	2C993200	PARTS.DEH.ASSY240,SP	1						
⊙	46	+2C927780	2C927780	WIRE DEHUMIDIFIER	1						
	47	+2C907520	2C907520	PLATE HEATER J	1						
⊙	48	+2AV60110	2AV60110	HEATER,CASSETTE(240)	1						

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- Parts with "⊙" indicate regular maintenance parts.

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FIG. 3 Cassette

2KM

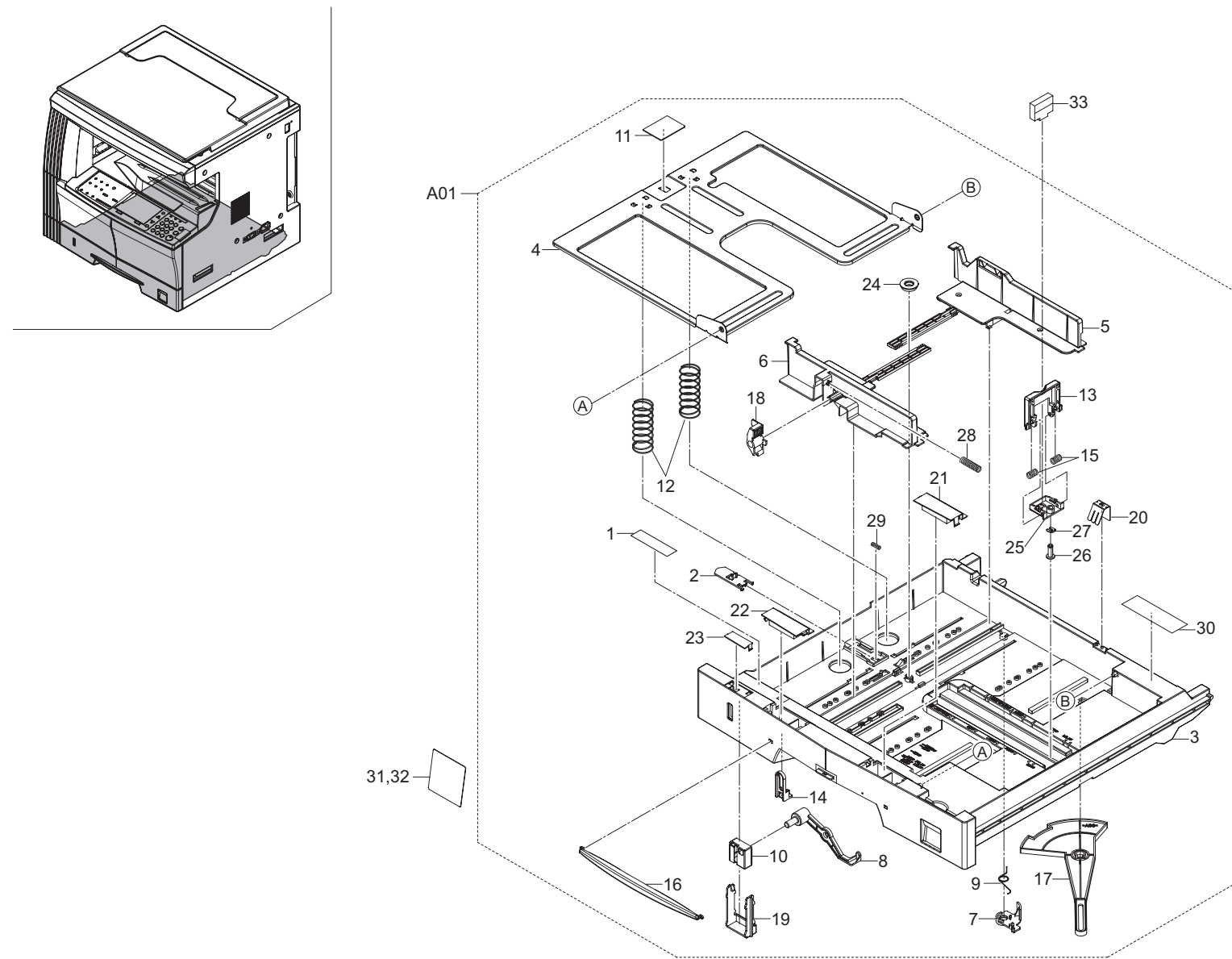


FIG. 3 Cassette

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	A01	302C993012	2C993012	PARTS,CT-410,SP	1
	1	*302C905280	2C905280	LABEL CASSETTE	1
	2	*19507050	19507050	LEVER,CASSETTE BASE RELEASE	1
	3	*303HW07012	3HW07012	CASSETTE	1
	4	*2C907020	2C907020	BOTTOM CASSETTE	1
⊙	5	*2C907030	2C907030	REAR CURSOR C	1
⊙	6	*2C907040	2C907040	FRONT CURSOR C	1
	7	*2C907050	2C907050	PLATE SIDE SW	1
	8	*2C907070	2C907070	LEVER INDICATOR	1
⊙	9	*2C907090	2C907090	SPRING SIDE SW	1
	10	*2C907110	2C907110	MARKER INDICATOR	1
⊙	11	*2C907140	2C907140	PAD CASSETTE	1
⊙	12	*2C907150	2C907150	SPRING BOTTOM	2
⊙	13	*2C907190	2C907190	RIGHT CURSOR A	1
	14	*2C907200	2C907200	STOPPER ARM	1
	15	*2C907360	2C907360	SPRING CURSOR R	2
⊙	16	*2C907370	2C907370	MARKER CASSETTE	1
	17	*2C907380	2C907380	TURN PLATE CASSETTE	1
⊙	18	*2C907390	2C907390	LEVER CURSOR C	1
	19	*2C907490	2C907490	STOPPER INDICATOR	1
	20	*2C907500	2C907500	GROUND PLATE BOTTOM	1
	21	*2C907550	2C907550	LID CASSETTE A	1
	22	*2C907560	2C907560	LID CASSETTE B	1
	23	*2C907570	2C907570	LID CASSETTE C	1
⊙	24	*34907141	34907141	GEAR 18,CASSETTE	1
⊙	25	*2C907590	2C907590	HOLDER RIGHT CURSOR	1
⊙	26	*2C907600	2C907600	PIN CURSOR C	1
	27	*5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1
⊙	28	*2C907620	2C907620	SPRING LEVER F	1
⊙	29	*76508130	76508130	SPRING BELT GUIDE ROLLER	1
	30	*2C905200	2C905200	LABEL CASSETTE LGR	1
⊙	31	2C905230	2C905230	SHEET CASSETTE SIZE(C)	1
⊙	32	2C905240	2C905240	SHEET CASSETTE SIZE(I)	1
⊙	33	2C907630	2C907630	STOPPER GUIDE CHN	1

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FIG. 4 Conveying

2KM

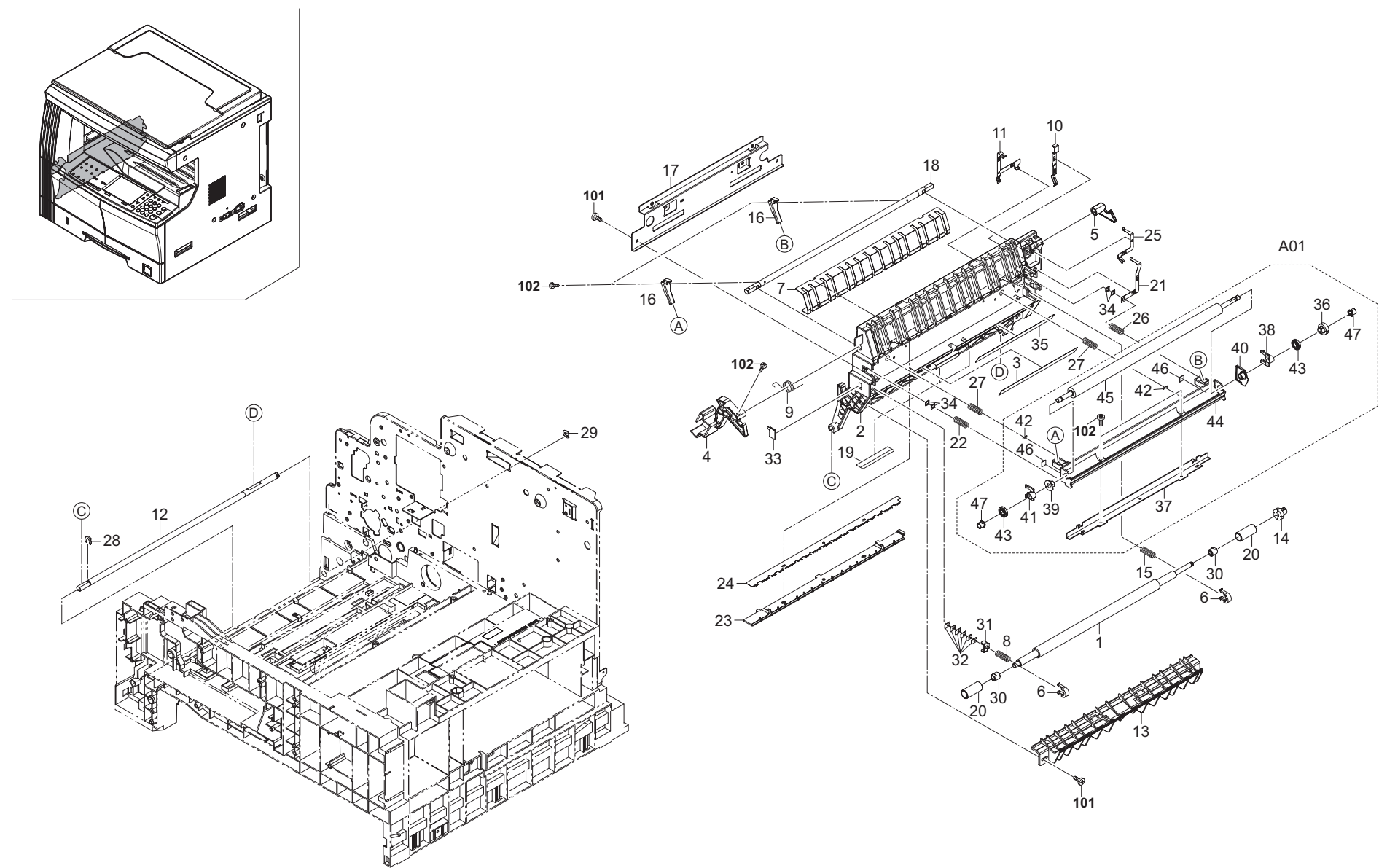


FIG. 4 Conveying

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	302C916021	2C916021	ROLLER REGIST LEFT	1		101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
⊙	2	302C916032	2C916032	BASE CONVEYING	1		102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T	
⊙	3	302FT16030	2FT16030	FILM REGIST GUIDE L	1						
⊙	4	2C916060	2C916060	LEVER CONVEYING FRONT	1						
⊙	5	2C916070	2C916070	LEVER CONVEYING REAR	1						
⊙	6	2C916080	2C916080	STOPPER BUSH REG	2						
	7	2C916090	2C916090	GUIDE CONVEYING	1						
	8	2C916100	2C916100	SPRING REGIST F	1						
	9	2C916120	2C916120	SPRING CONVEYING BASE	1						
	10	2C916130	2C916130	GROUND PLATE REG	1						
	11	2C916140	2C916140	GROUND PLATE CONVEYING	1						
	12	302C916161	2C916161	SHAFT CONVEYING	1						
	13	2C916170	2C916170	GUIDE FEED A	1						
⊙	14	2C916180	2C916180	GEAR Z15 REGIST	1						
	15	2C916190	2C916190	SPRING REGIST R	1						
	16	2C916200	2C916200	LEVER TRANS GUIDE	2						
	17	2C916220	2C916220	REINFORCEMENT CONVEYING	1						
	18	302C916231	2C916231	SHAFT CONVEYING LEVER	1						
	19	2C916300	2C916300	FILM DU GUIDE	2						
	20	2C916250	2C916250	COLLAR REGIST	2						
	21	2C917040	2C917040	TERMINAL PLATE TRANS	1						
	22	2C917060	2C917060	SPRING TRANS F	1						
⊙	23	2C917070	2C917070	HOUSING STA ELIMINATION	1						
⊙	24	2C917080	2C917080	PLATE STA ELIMINATION	1						
	25	2C917090	2C917090	TERMINAL STA ELIMINATION	1						
	26	2C917120	2C917120	SPRING TRANS R	1						
	27	2C917150	2C917150	SPRING GUIDE TRANS	2						
	28	2BC06910	2BC06910	STOPPER 6	1						
	29	2BC06980	2BC06980	STOPPER 5	1						
⊙	30	2C916260	2C916260	BUSH REGIST	2						
	31	2C916270	2C916270	SPACER REG F	1						
	32	2C916280	2C916280	SPACER REG T0.5	6						
	33	2C916290	2C916290	FILM CONV BASE	1						
	34	2C917200	2C917200	SPACER TRANS ROLL	4						
⊙	35	302FT16040	2FT16040	FILM REGIST GUIDE R	1						
⊙	A01	302KM93030	2KM93030	PARTS TC UNIT	1						
⊙	36	*2C917020	2C917020	GEAR TRANSFER	1						
⊙	37	*2C917050	2C917050	REINFORCEMENT TRANS GUIDE	1						
⊙	38	*2C917100	2C917100	BUSH TRANSFER	1						
	39	*2C917160	2C917160	BUSH TRANS GUIDE F	1						
	40	*2C917170	2C917170	BUSH TRANS GUIDE R	1						
	41	*2C917180	2C917180	BUSH TRANS ROLL F	1						
	42	*2C917210	2C917210	SPACER GUIDE LEFT TRANS	2						
⊙	43	*2C917230	2C917230	COLLAR TRANS CHN	2						
	44	*302C917031	2C917031	GUIDE LEFT TRANS FRONT	1						
⊙	45	*302C917301	2C917301	ROLLER TRANSFER CHN	1						
	46	*302FT17060	2FT17060	SPACER TRANS GUIDE B	2						
⊙	47	*302GR22110	2GR22110	COLLAR TRANS ROLLER	2						

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FIG. 5 Paper Feed-in

2KM

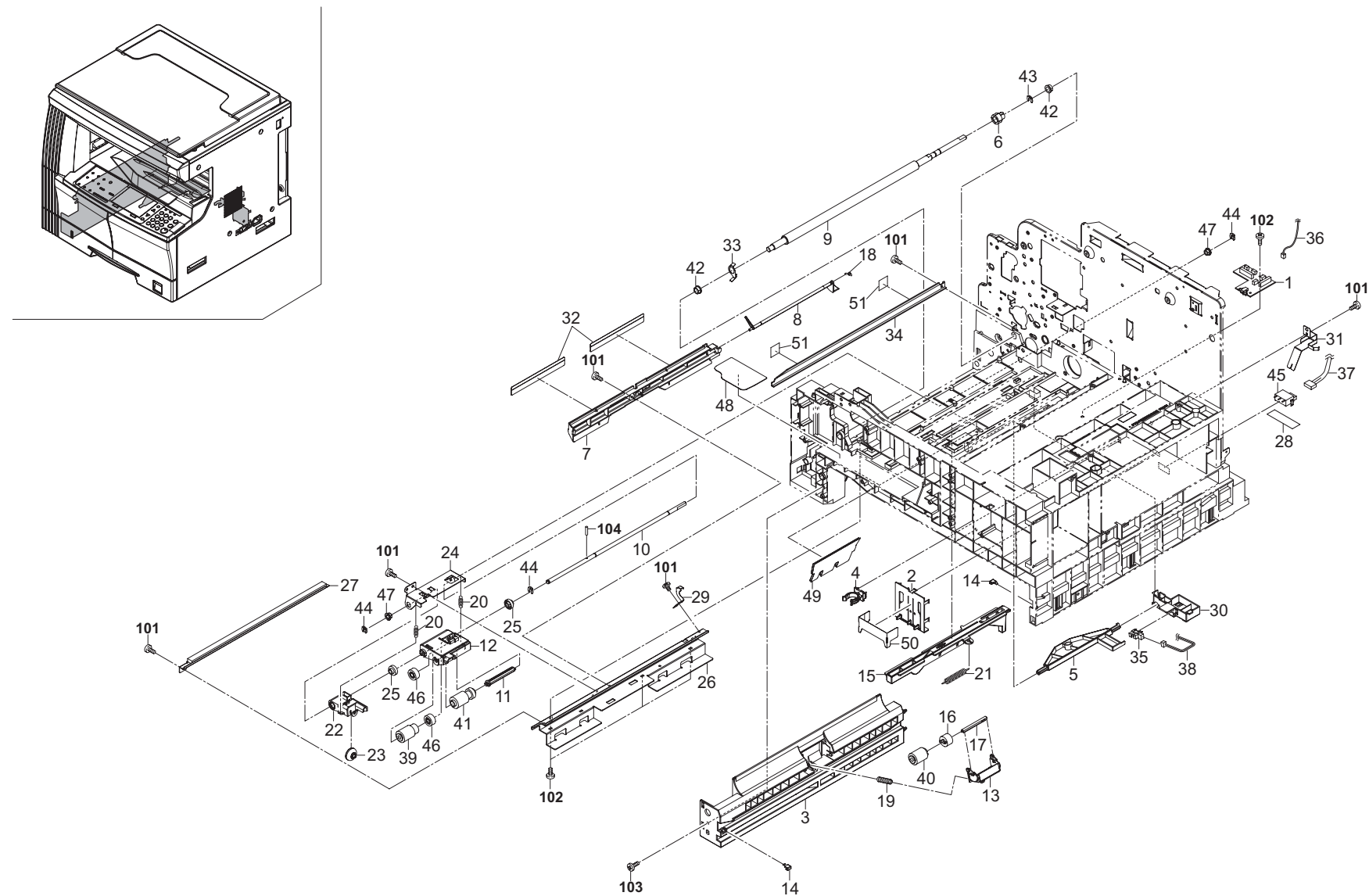


FIG. 5 Paper Feed-in

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	2C901100	2C901100	PCB CASSETTE ASSY	1		51	302DA16100	2DA16100	SPACER TRANS	2
	2	2C907060	2C907060	PLATE SIZE DETECTION	1						
	3	2C907080	2C907080	LEFT RAIL CASSETTE	1						
⊙	4	2C907100	2C907100	STOPPER CASSETTE	1						
⊙	5	2C907120	2C907120	ACTUATOR EMPTY	1						
⊙	6	2C907130	2C907130	GEAR Z15 REGIST	1						
	7	302C907163	2C907163	RIGHT GUIDE REGIST	1		101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T	
⊙	8	302C907171	2C907171	ACTUATOR REGIST	1		102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
	9	302C907181	2C907181	RIGHT ROLL REGIST	1		103	B1A64120	B1A64120	+BIND TAP-TITE P SCREW M4X12	
	10	302C907211	2C907211	SHAFT PAPER FEED	1		104	5MBP2010WXSP	E0020100	SPRING PIN / M2 X 10 S-BLK	
	11	2C907230	2C907230	SHAFT PICK UP B	1						
	12	2C907240	2C907240	PLATE PICK UP B	1						
	13	2C907250	2C907250	HOLDER RETARD	1						
⊙	14	2C907260	2C907260	SLIDER RAIL	2						
	15	2C907270	2C907270	LEVER PICK UP	1						
⊙	16	2C907280	2C907280	TORQUE LIMITER 340	1						
	17	2C907300	2C907300	SHAFT RETARD	1						
⊙	18	2C907290	2C907290	SPRING REGIST B	1						
	19	2C907320	2C907320	SPRING RETARD	1						
	20	2C907340	2C907340	SPRING PICK UP	2						
	21	2C907350	2C907350	SPRING LEVER	1						
	22	2C907400	2C907400	HOLDER PULLEY A	1						
	23	2C907410	2C907410	PULLEY GUIDE A	1						
⊙	24	2C907420	2C907420	HOLDER FEED SHAFT	1						
	25	2C907430	2C907430	BUSH PAPER FEED C	2						
	26	2C907440	2C907440	RIGHT MOUNT REGIST	1						
⊙	27	2C993210	2C993210	PARTS,REGIST CLEANER,ASSY	1						
⊙	28	302C907650	2C907650	SPACER SW	1						
	29	2C907470	2C907470	GROUND PLATE REG R	1						
	30	2C907480	2C907480	HOLDER SENSOR	1						
	31	2C907510	2C907510	GROUND PLATE CASS	1						
	32	2C907530	2C907530	FILM REGIST R	2						
	33	2C907540	2C907540	GROUND PLATE REG F	1						
	34	2C917140	2C917140	GUIDE TRANS RIGHT	1						
⊙	35	2C927210	2C927210	SENSOR 248NL1	1						
	36	2C927520	2C927520	WIRE CASSETTE PCB	1						
	37	2C927670	2C927670	WIRE CASSETTE SW	1						
	38	2C927750	2C927750	WIRE CASSETTE PE	1						
⊙	39	2AR07220	2AR07220	PULLEY,PAPER FEED	1						
⊙	40	2AR07230	2AR07230	PULLEY,SEPARATION	1						
⊙	41	2AR07240	2AR07240	PULLEY,LEADING FEED	1						
⊙	42	2BC06510	2BC06510	BUSHING 8	2						
	43	2BC06910	2BC06910	STOPPER 6	1						
	44	2BC06980	2BC06980	STOPPER 5	3						
⊙	45	5ESP03090001+01	SP000360	PUSH SWITCH 03 SN /SW-192 N	1						
⊙	46	29807100	29807100	GEAR 16,BYPASS	2						
⊙	47	3CY07080	3CY07080	BUSHING 6	2						
	48	2C907610	2C907610	SHEET TONER TANK	1						
⊙	49	2C907580	2C907580	FILM BASE RIB	2						
	50	2C907640	2C907640	STOPPER PLATE SIZE	1						

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 6 MP Tray

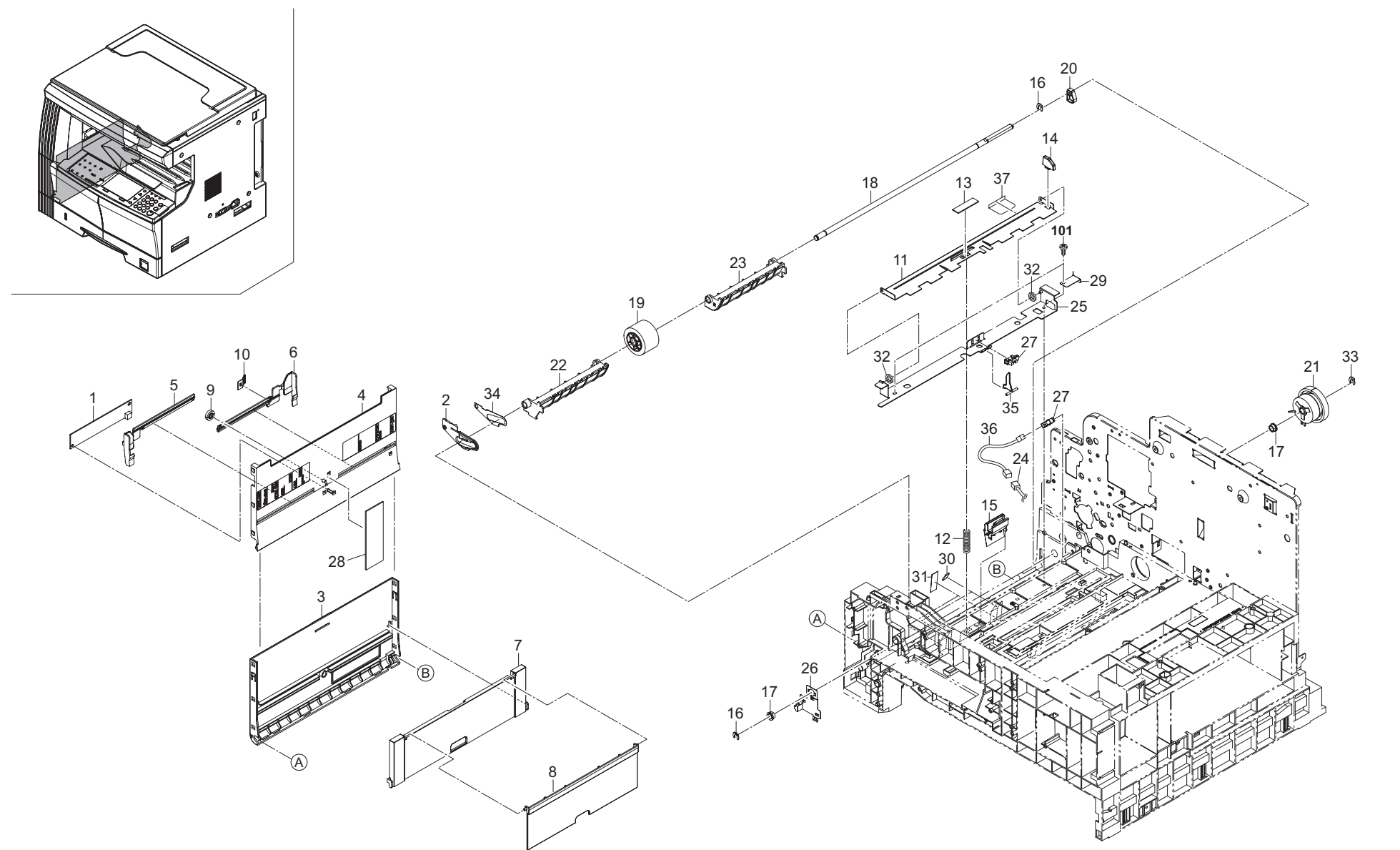


FIG. 6 MP Tray

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	2C901050	2C901050	PCB MPF SIZE ASSY	1		101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T	
	2	2C904360	2C904360	STRAP LEFT COVER C	1						
⊙	3	2C906010	2C906010	COVER BYPASS	1						
⊙	4	2C906020	2C906020	TABLE BYPASS	1						
⊙	5	2C906030	2C906030	FRONT CURSOR BYPASS	1						
⊙	6	2C906040	2C906040	REAR CURSOR BYPASS	1						
⊙	7	2C906050	2C906050	BYPASS SUB TABLE A	1						
⊙	8	2C906060	2C906060	BYPASS SUB TABLE B	1						
⊙	9	2C906080	2C906080	GEAR 18 BYPASS	1						
	10	2C906090	2C906090	TERMINAL PAPER SIZE	1						
	11	302C906102	2C906102	LIFT PLATE BYPASS	1						
	12	2C906110	2C906110	SPRING BYPASS LIFT	1						
⊙	13	2C906120	2C906120	SHEET BYPASS LIFT	1						
⊙	14	2C906130	2C906130	STOPPER BYPASS	1						
⊙	15	2C993140	2C993140	PARTS,BYPASS PAD,SP	1						
	16	2BC06910	2BC06910	STOPPER 6	2						
⊙	17	2BC06510	2BC06510	BUSHING 8	2						
	18	302FT06011	2FT06011	SHAFT BYPASS	1						
⊙	19	2C993130	2C993130	PARTS,BYPASS PULLEY,SP	1						
⊙	20	2C906190	2C906190	CAM BYPASS	1						
⊙	21	302FT27032	2FT27032	CLUTCH BYPASS	1						
	22	2C906210	2C906210	BYPASS PAPER GUIDE F	1						
	23	2C906220	2C906220	BYPASS PAPER GUIDE R	1						
	24	302DA27531	2DA27531	WIRE MPF	1						
	25	302C906242	2C906242	MOUNT LIFT PLATE	1						
	26	2C906250	2C906250	GROUND PLATE BYPASS	1						
⊙	27	2C927210	2C927210	SENSOR 248NL1	2						
⊙	28	302DA06030	2DA06030	CUSHION BYPASS	1						
	29	2C906280	2C906280	GROUND PLATE LIFT	1						
	30	2C906290	2C906290	SHEET BYPASS GUIDE	2						
⊙	31	2C906300	2C906300	SEAL BYPASS GUIDE	2						
	32	2C906310	2C906310	SEAL BYPASS LIFT	2						
	33	2BC06980	2BC06980	STOPPER 5	1						
	34	2C904490	2C904490	PLATE FRONT STRAP	1						
	35	2DA06010	2DA06010	ACTUATOR BYPASS	1						
	36	302DA27580	2DA27580	WIRE MPF SW	1						
⊙	37	302C906330	2C906330	FILM PROTECT BYPASS B	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 7 Exit

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	2C901060	2C901060	PCB EJECT SW ASSY	1	⊙	51	3CY07080	3CY07080	BUSHING 6	4
⊙	2	2C904050	2C904050	LEFT COVER	1	⊙	52	34821210	34821210	STATIC ELIMINATOR B,EJECT	1
	3	2C904210	2C904210	STOPPER LEFT COVER F	1		53	2C927530	2C927530	WIRE EJECT	1
	4	2C904220	2C904220	STOPPER LEFT COVER R	1		54	2C904440	2C904440	SPRING LEFT COVER	1
	5	2C904231	2C904231	STRAP LEFT COVER A	1	⊙	55	302C904531	2C904531	PIN FRONT STRAP B	1
	6	2C904241	2C904241	STRAP LEFT COVER B	1	⊙	56	302C904520	2C904520	PLATE FRONT STRAP B	1
	7	302C904251	2C904251	SHAFT HOOK	1	⊙	57	2C905170	2C905170	LABEL BYPASS TABLE	1
	8	2C904260	2C904260	HOOK LEFT COVER F	1	⊙	58	2C921380	2C921380	SPRING PULLEY EJECT	2
	9	2C904270	2C904270	HOOK LEFT COVER R	1	⊙	59	2C905270	2C905270	LABEL BYPASS JAM	1
	10	2C904280	2C904280	JUNCTION PLATE HOOK	1	⊙	60	302DA05050	2DA05050	LABEL BYPASS	1
	11	2C904350	2C904350	SPRING LEFT HOOK	1		61	302DA21070	2DA21070	SHEET EJECT FRONT	1
	12	2C904390	2C904390	PLATE LEFT SW	1		62	302DA21080	2DA21080	SHEET EJECT REAR	1
	13	2C904550	2C904550	CUT WASHER 5	2		63	302DA21010	2DA21010	SPRING LEVER	1
	14	2C904430	2C904430	PLATE LEFT HOOK	1						
⊙	15	2C905090	2C905090	LABEL HIGH TEMP	1						
	16	2C921400	2C921400	SHOULDER SCREW EXIT	2						
⊙	17	302C921011	2C921011	ROLLER EXIT INNER	1						
⊙	18	302C921021	2C921021	ROLLER FEED SHIFT	1						
⊙	19	2C921040	2C921040	PULLEY FEED SHIFT	4						
	20	302C921051	2C921051	GUIDE SHIFT	1	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T		
	21	302C921062	2C921062	GUIDE SEPARATE	1	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	22	302C921072	2C921072	HOUSING EXIT UPPER	1	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
	23	2C921080	2C921080	HOUSING EXIT LOWER	1	104	BAA64100	BAA64100	+TP TAP-TITE P SCREW M4X10		
	24	2C921091	2C921091	GUIDE EXIT LOWER	1						
⊙	25	2C921100	2C921100	ACTUATOR EXIT INNER	1						
⊙	26	2C921110	2C921110	ACTUATOR EXIT LEFT	1						
⊙	27	2C921120	2C921120	GEAR 23 EXIT	1						
	28	302C921151	2C921151	ARM SHIFT	1						
⊙	29	2C921160	2C921160	ARM SEPARATE	1						
	30	2C921180	2C921180	ARM LINK	1						
	31	2C921190	2C921190	SPRING PULLEY INNER	2						
	32	2C921200	2C921200	SPRING PULLEY FEED SHIFT	4						
	33	2C921221	2C921221	SPRING GUIDE DU	2						
	34	2C921231	2C921231	GUIDE DU	1						
	35	2C921240	2C921240	ARM SHIFT B	1						
	36	2C921390	2C921390	PLATE EXIT HOLDER	1						
	37	2C921260	2C921260	PLATE EARTH EXIT 2	1						
	38	2C921270	2C921270	ARM SEPARATE B	1						
	39	2C921280	2C921280	SPRING SEPARATE	1						
	40	2C921290	2C921290	SPRING LINK	1						
	41	302C921302	2C921302	BRACKET EXIT	1						
	42	2C921310	2C921310	PLATE EARTH EXIT B	1						
	43	302C921331	2C921331	SPRING ACTUATOR INNER	1						
⊙	44	2C921340	2C921340	BELT EXIT	1						
⊙	45	2C921350	2C921350	PULLEY EXIT	2						
⊙	46	2C921360	2C921360	PULLEY EJECT	4						
	47	2C921370	2C921370	STOPPER SE	1						
	48	2BC06980	2BC06980	STOPPER 5	3						
	49	2BL21260	2BL21260	SPRING ACTUATOR L	1						
	50	5MVX111DN007	2BT11070	STOPPER 3 /2BT1107 A4	2						

- Parts with "-" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 8 Scanner

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
	1	302C927541	2C927541	WIRE DP	1		50	2C912650	2C912650	SPRING RELEASE SWITCH	1
	2	302H017130	2H017130	MOUNT PULLEY	2		51	2C912660	2C912660	GUIDE CCD WIRE	1
	3	2AV12080	2AV12080	GUIDE FFC1	1		52	2C912670	2C912670	SHIELD SCANNER FRAME	4
⊙	4	2AV12160	2AV12160	MIRROR B	2	⊙	53	2C912680	2C912680	PULLEY SCANNER	6
⊙	5	2C905160	2C905160	LABEL GLASS CAUTION	1		54	2C912690	2C912690	GROUND PLATE SCANNER B	1
⊙	6	2BC06510	2BC06510	BUSHING 8	2	⊙	55	2C927090	2C927090	SENSOR ORIGINAL	1
	7	2BC06980	2BC06980	STOPPER 5	7	⊙	56	2C927210	2C927210	SENSOR 248NL1	1
⊙	8	2C912700	2C912700	SPONGE ORIGINAL SIZE	1	⊙	57	302C928041	2C928041	PCB LAMP INVERTER	1
	9	2C912180	2C912180	FILM FRAME A	1		58	2DC12230	2DC12230	SLIDER SCANNER	8
⊙	10	2C912090	2C912090	LAMP SCANNER YG	1	⊙	59	29812291	29812291	CUSHION, CONTACT GLASS	9
	11	2C912100	2C912100	MIRROR FRAME A	1		60	2BC12190	2BC12190	SPRING, MIRROR HOLDER	6
	12	2C912110	2C912110	REFLECTOR SCANNER	1		61	2C912710	2C912710	SHIELD SCANNER FRAME B	1
	13	302C912121	2C912121	MIRROR FRAME B	1		62	2C912720	2C912720	SHIELD BASE	1
	14	302C912131	2C912131	ADJUSTING PLATE B	1		63	2C927550	2C927550	WIRE SCANNER PI	1
	15	2C912141	2C912141	MOUNT BASE DF HINGE LEFT	2		64	2C927560	2C927560	WIRE ORIGINAL SIZE	1
	16	2C912150	2C912150	RETAINER WIRE	2	⊙	65	2C927580	2C927580	FFC INVERTER	1
	17	2C912160	2C912160	GUIDE FFC B	1	⊙	66	2C927630	2C927630	FFC CCD	1
⊙	A01	2C993170	2C993170	PARTS, CONTACT GLASS, M(SP)	1		67	M0208010	M0208010	SPACER, SFS-2.6S-B1WM(JST)	2
	18	*2C912250	2C912250	CONTACT GLASS	1		68	M2109000	49513901	WIRE SADDLE, WS-1NS	2
	19	*2C912190	2C912190	STANDARD PLATE SHADING	1	⊙	69	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00/ BK	1
	20	*2C912200	2C912200	LEFT SIZE INDICATOR	1		70	2C912730	2C912730	SHIELD WIRE PANEL	1
	21	*2C912210	2C912210	REAR SIZE INDICATOR(M)	1	⊙	71	302C993250	2C993250	PARTS, ISU, SP	1
	22	*2C912440	2C912440	LABEL SIZE (METRIC)	1		72	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	2
	23	*2C912600	2C912600	FRONT SIZE INDICATOR	1						
	24	302DA12070	2DA12070	SEAL SCANNER	1						
⊙	25	2C912260	2C912260	BELT SCANNER	1		101	B1B03040	B1B03040	+BIND SCREW M3X04(TRIVALENT CHROMATING)	
	26	2C912270	2C912270	LOWER SEAL SCANNER	2		102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
⊙	27	2C912280	2C912280	CONTACT GLASS ADF	1		103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T	
	28	302C912291	2C912291	SPRING SCANNER TENSION	2		104	B0A23080	B0A23080	+ROUND HEAD SCREW WITH SW.W M3X8(TRIV	
	29	302C912302	2C912302	MOTOR PLATE SCANNER	1						
⊙	30	2C912310	2C912310	GEAR Z18/39	1						
⊙	31	2C912320	2C912320	GEAR Z36	1						
	32	302C912331	2C912331	SHAFT MOTOR DRIVE	1						
⊙	33	2C912340	2C912340	DRUM PULLEY	2						
	34	2C912350	2C912350	WIRE SCANNER BLACK	1						
	35	2C912360	2C912360	WIRE SCANNER GRAY	1						
⊙	36	2C912380	2C912380	MOTOR SCANNER	1						
⊙	37	2C912390	2C912390	MIRROR A	1						
	38	302C912761	2C912761	PIN SCANNER	4						
	39	2C912410	2C912410	GROUND PLATE SCANNER	3						
	40	2C912420	2C912420	HOLDER GLASS DF	1						
	41	2C912220	2C912220	MOUNT PI	1						
	42	302H017120	2H017120	PULLEY LEFT FRAME	2						
	43	2C912480	2C912480	HOLDER CCD WIRE	1						
	44	302C912491	2C912491	MOUNT DSUB	1						
	45	2C912580	2C912580	COVER ISU	1						
	46	2C912230	2C912230	HOLDER FFC A	1						
	47	2C912610	2C912610	MOUNT RELEASE SWITCH	1						
	48	2C912620	2C912620	GUIDE RELEASE SWITCH	1						
	49	2C912640	2C912640	SHAFT RELEASE SWITCH	1						

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 9 Imaging Unit

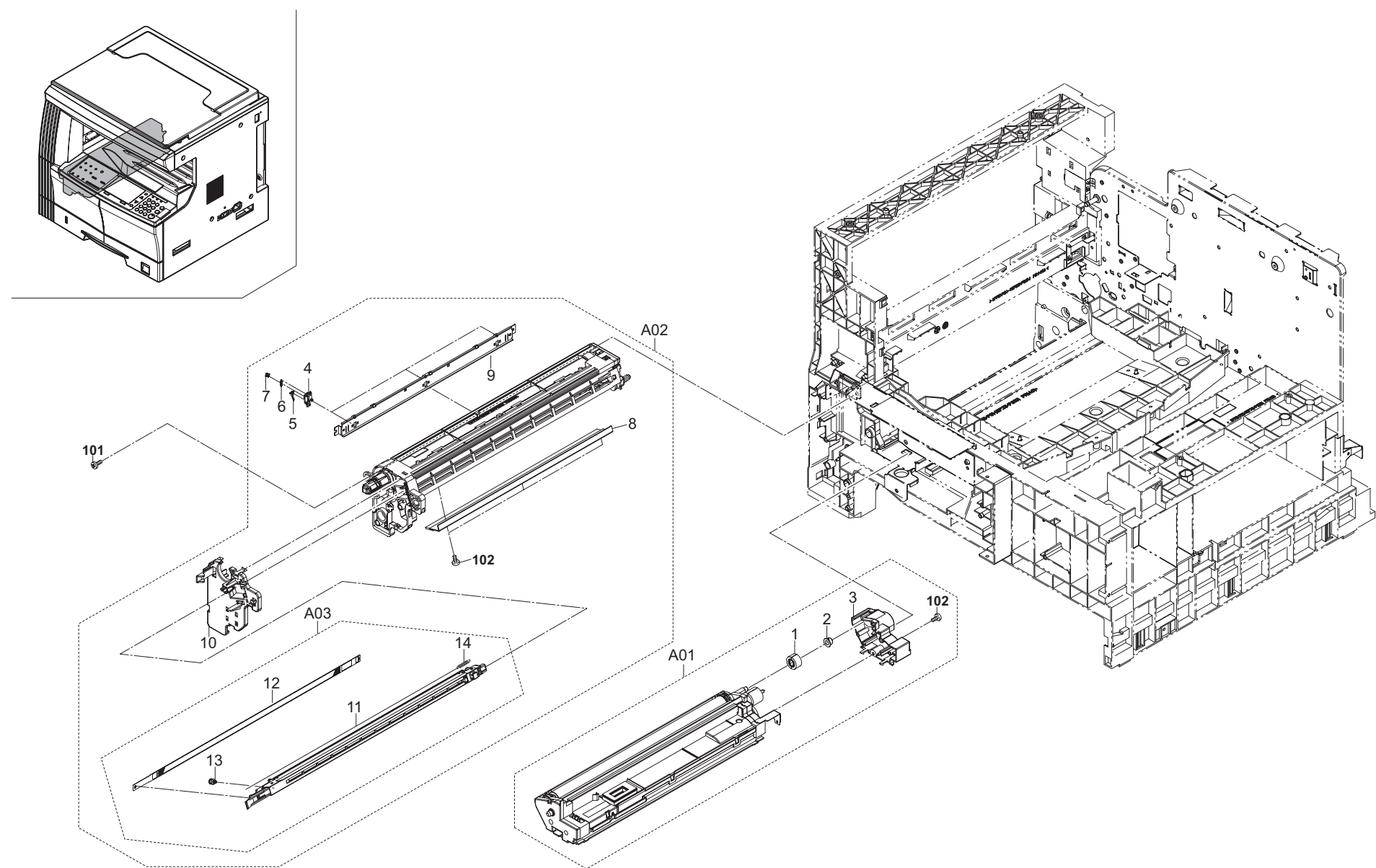


FIG. 9 Imaging Unit

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	A01	302C993032	2C993032	PARTS,DV-410,SP	1	1	101	BAB54100	BAB54100	+TP TAP-TITE S SCREW M4X10	
	1	•2C914280	2C914280	GEAR Z20H B	1		102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
	2	•5MVM176NN001	2BZ22230	BUSH GEAR Z26H 49515M0001A4	1						
	3	•2C914080	2C914080	REAR COVER DLP	1						
	A02	1702C93KS0	072C93KS	MK-414 (OPTION)							
	4	•302H012150	2H012150	HOLDER CLAW	3						
	5	•302C918371	2C918371	CLAW SEPARATION	3						
	6	•2AR18280	2AR18280	SPRING,CLAW SEPARATION	3						
	7	•2A118370	2A118370	PULLEY,DRUM SEPARATION	6						
	8	•2FT18010	2FT18010	BLADE CLEANING	1						
	9	•2FT18030	2FT18030	LOWER SEAL CLEANING	1						
	10	•2FT18070	2FT18070	FRONT COVER CLEANING	1						
	⊙	A03	•302FT93085	PARTS,MC-420,SP	1						
	11	••302C968290	2C968290	CORONA WIRE MCH SP	1						
	12	••2FT10040	2FT10040	GRID	1						
	13	••5MVT263NN001	33910230	PIN CHARGER /A-49 CHARGER A4	1						
	14	••5MMW141LX002	2BZ02300	SPRING WIRE /49585J0058 A4	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 10 Fuser Unit

2KM

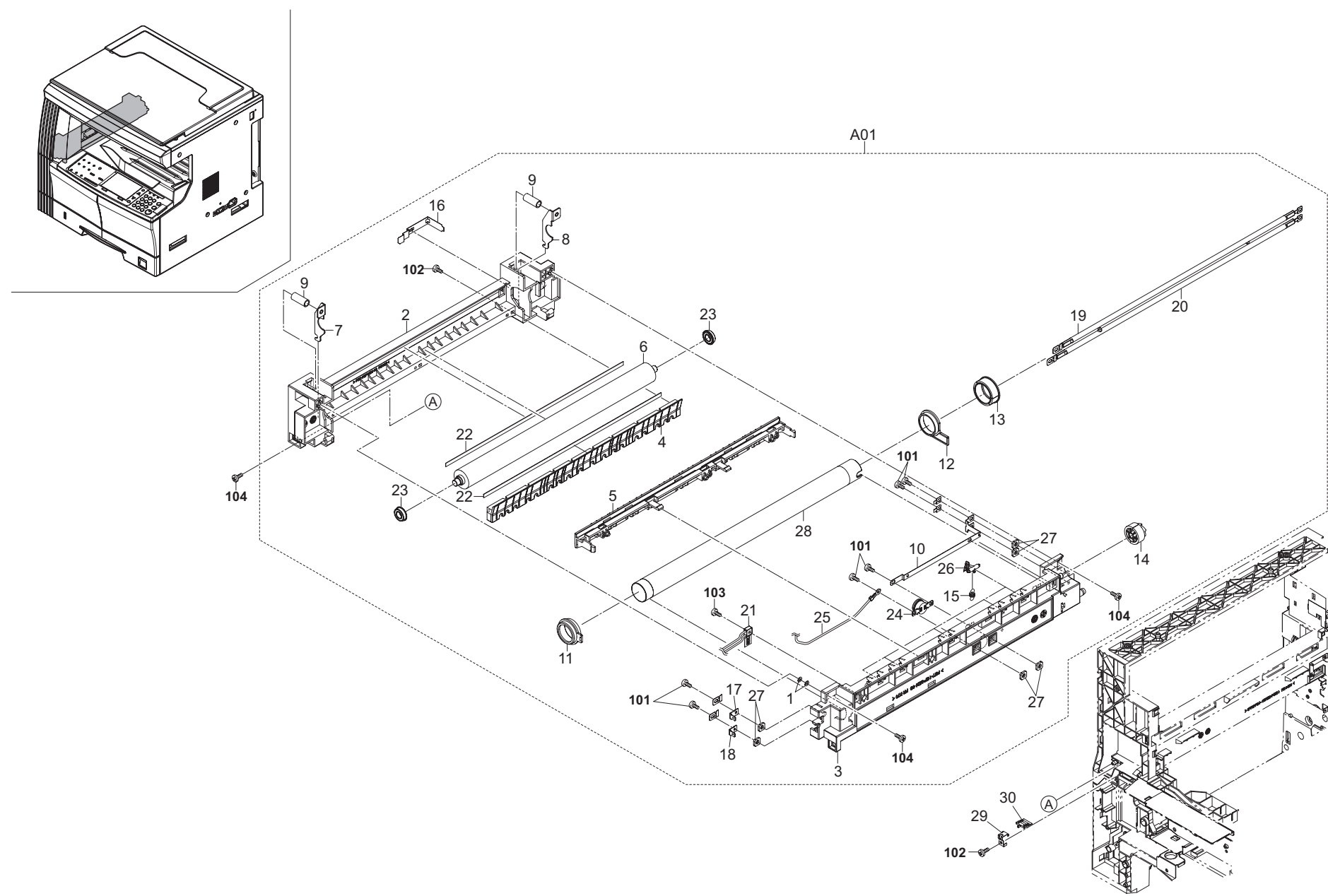


FIG. 10 Fuser Unit

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	A01	302C993067	2C993067	PARTS,FK-410(E),SP	1		101	5MBSP43006NW++R	B4A03060	TP HEAD SCREW(+)/ M3 X 6 DRFREE	
⊙	1	*302C907660	2C907660	SPACER RIGHT GUIDE	2		102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
	2	*302C920021	2C920021	LEFT FRAME FUSER	1		103	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T	
	3	*302C920011	2C920011	RIGHT FRAME FUSER	1		104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T	
	4	*2C920040	2C920040	FRONT GUIDE FUSER	1						
	5	*2C920030	2C920030	REAR GUIDE FUSER	1						
⊙	6	*302C920061	2C920061	ROLLER PRESS	1						
	7	*2C920110	2C920110	FRONT PRESSING PLATE	1						
	8	*2C920120	2C920120	REAR PRESSING PLATE	1						
	9	*2C920130	2C920130	SPRING PRESSURE	2						
	10	*302C920141	2C920141	PLATE HEATER FUSER	1						
⊙	11	*302C920152	2C920152	FRONT BUSH HEAT ROLLER	1						
⊙	12	*2C920160	2C920160	REAR BUSH HEAT ROLLER	1						
⊙	13	*2C920170	2C920170	GEAR Z38 HEAT ROLLER	1						
⊙	14	*2C920180	2C920180	GEAR FUSER Z28	1						
⊙	15	*2C920190	2C920190	SPRING SEPARATOR	5						
	16	*2C920200	2C920200	GROUND PLATE PRESS	1						
	17	*302C920270	2C920270	TERMINAL M HEATER	1						
	18	*302C920280	2C920280	TERMINAL S HEATER	1						
	19	*302C920490	2C920490	HEATER M230 FUSER	1						
	20	*302C920500	2C920500	HEATER S230 FUSER	1						
	21	*302C920430	2C920430	THERMISTOR FUSER B	1						
	22	*2C920320	2C920320	SEAL DISCHAGER	2						
⊙	23	*2C920330	2C920330	BEARING PRESSURE	2						
⊙	24	*2C920340	2C920340	THERMOCUT 180 FUSER	1						
	25	*302C927692	2C927692	WIRE FUSER UNIT	1						
⊙	26	*302FT20120	2FT20120	SEPARATOR ASSY	5						
	27	*5MMS111SL002	2BY20050	NUT FUSER A /FS-1800/3800 A4	6						
	28	*302C920052	2C920052	ROLLER HEAT	1						
⊙	29	302DA20020	2DA20020	STOPPER FUSER SPACER	1						
⊙	30	302DA20010	2DA20010	SPACER FUSER UNIT	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 11 Driving & Cooling

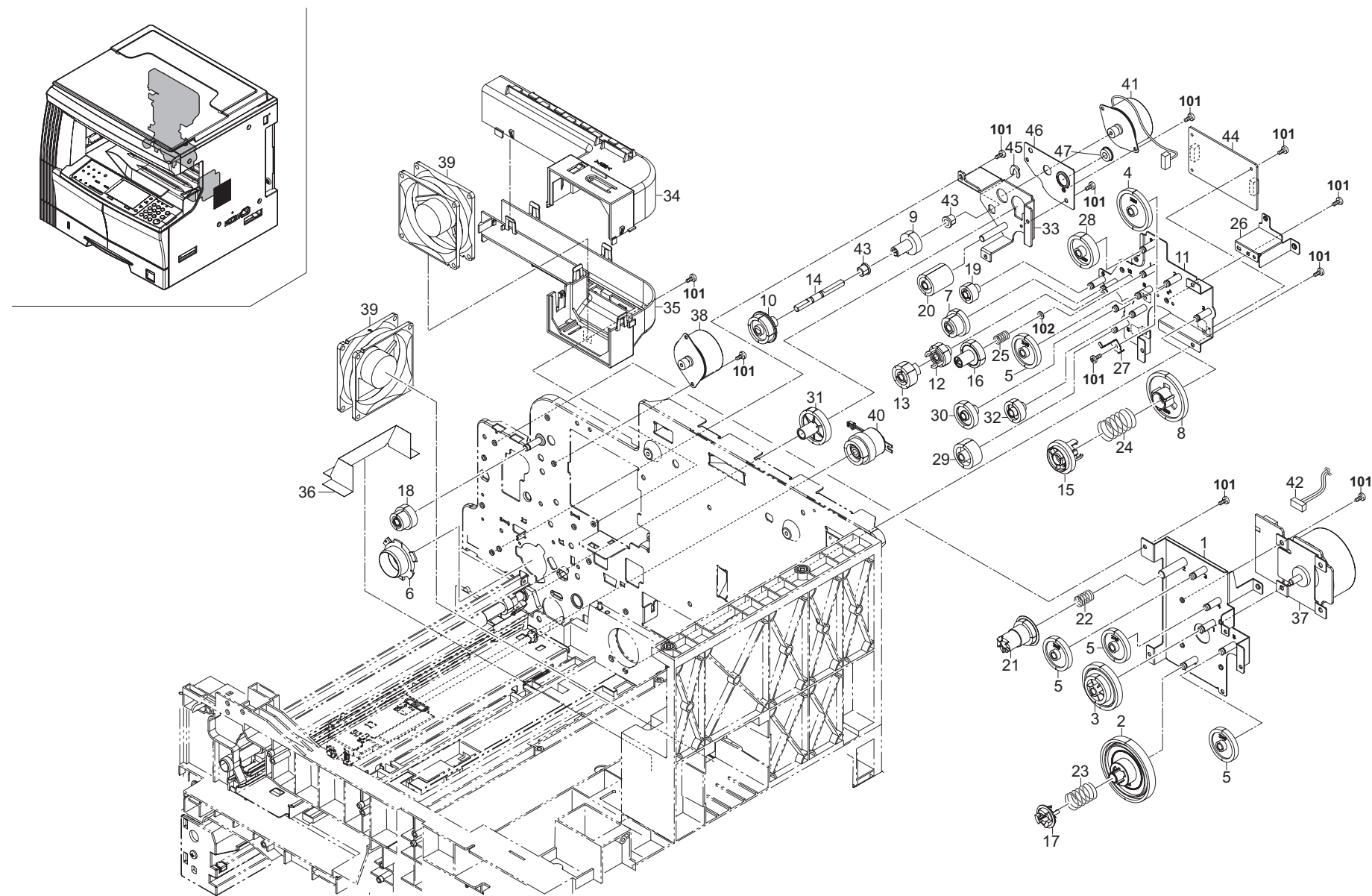


FIG. 11 Driving & Cooling

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
	1	302C922011	2C922011	MOUNT DRIVE UNIT	1		101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T	
⊙	2	2C922020	2C922020	GEAR 122	1		102	C2893140	C2893140	SHIM 6.2X14X0.25T	
⊙	3	2C922030	2C922030	GEAR 88/34	1						
⊙	4	2C922040	2C922040	GEAR 50	1						
⊙	5	2C922050	2C922050	GEAR 40	4						
⊙	6	2C922060	2C922060	POSITIONING BUSH DRUM	1						
⊙	7	2C922070	2C922070	GEAR 30/23	1						
⊙	8	2C922080	2C922080	GEAR 60	1						
⊙	9	2C922100	2C922100	GEAR 25 DPX	1						
⊙	10	2C922110	2C922110	GEAR 32 DPX	1						
	11	302C922131	2C922131	MOUNT CONT DRIVE	1						
⊙	12	2C922140	2C922140	GEAR 25 DEV	1						
⊙	13	2C922150	2C922150	GEAR 26 DEV	1						
⊙	14	302C922161	2C922161	SHAFT DPX DRIVE	1						
⊙	15	2C922170	2C922170	COUPLING CONT P	1						
⊙	16	2C922180	2C922180	COUPLING CONT S	1						
⊙	17	2C922190	2C922190	COUPLING DRUM	1						
⊙	18	2C922200	2C922200	GEAR 43/20	1						
⊙	19	2C922210	2C922210	GEAR 20	1						
⊙	20	2C922220	2C922220	GEAR 25	1						
⊙	21	2C922230	2C922230	GEAR 29 FIX JOINT	1						
	22	2C922240	2C922240	SPRING FIX JOINT	1						
	23	2C922250	2C922250	SPRING DRUM COUPLING	1						
	24	2C922260	2C922260	SPRING CONT P	1						
	25	2C922270	2C922270	SPRING CONT S	1						
	26	2C922280	2C922280	MOUNT HV PCB	1						
	27	2C922290	2C922290	HOLDER GEAR	1						
⊙	28	2C922300	2C922300	GEAR 40 FIXJOINT	1						
⊙	29	2C922330	2C922330	GEAR 30 PF	1						
⊙	30	2C922340	2C922340	GEAR 31	1						
⊙	31	302HB31020	2HB31020	GEAR 68 REG	1						
⊙	32	2C922360	2C922360	GEAR 25 PF	1						
	33	302HB31010	2HB31010	MOUNT REG MOTOR	1						
	34	2C923010	2C923010	UPPER DUCT	1						
	35	2C923020	2C923020	LOWER DUCT	1						
	36	2C923030	2C923030	FILM COOLING	1						
⊙	37	302C927011	2C927011	MOTOR MAIN	1						
⊙	38	2C927020	2C927020	MOTOR EJECT	1						
⊙	39	2C927070	2C927070	FAN COOLING 80-25	2						
⊙	40	2C927190	2C927190	CLUTCH FEED	1						
⊙	41	2C927220	2C927220	MOTOR REGISTRATION	1						
⊙	42	2C927760	2C927760	WIRE MAIN MOTOR	1						
⊙	43	3CY07080	3CY07080	BUSHING 6	2						
⊙	44	302C901192	2C901192	PCB REGISTRATION ASSY	1						
	45	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1						
	46	302HB31030	2HB31030	PLATE REG MOTOR	1						
⊙	47	34922480	34922480	BEARING,REGISTRATION FULCRUM	1						

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- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 Electrical Components

2KM

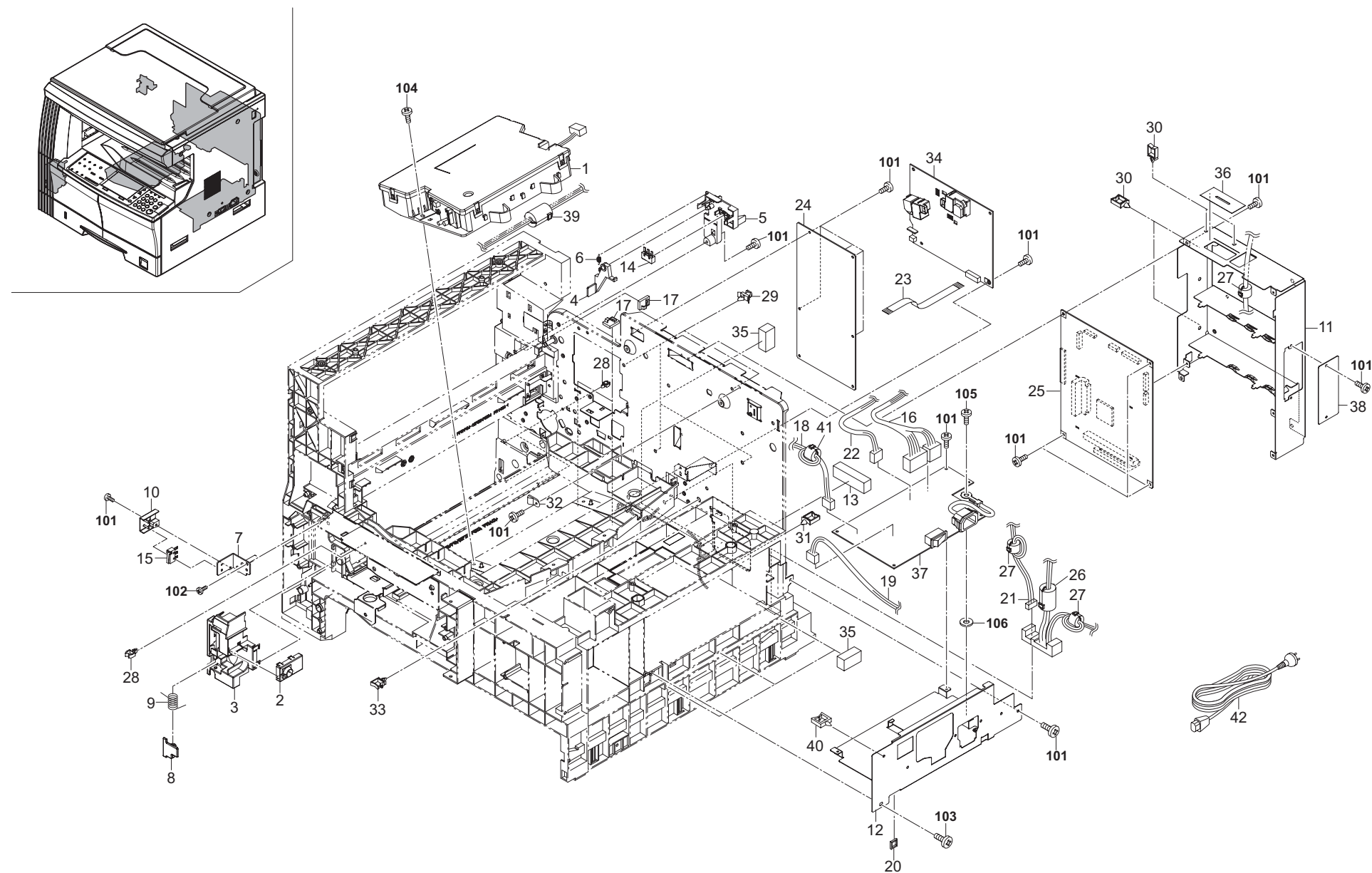


FIG. 12 Electrical Components

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	302KM93020	2KM93020	PARTS LSU UNIT	1		101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/ M3 X 6 CRFREE S-T	
⊙	2	2C901170	2C901170	DISPOSAL SENSOR ASSY	1		102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
	3	2C918400	2C918400	HOLDER SENSOR B	1		103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T	
	4	2C904300	2C904300	ARM INTERLOCK SW	1		104	B1A64120	B1A64120	+BIND TAP-TITE P SCREW M4X12	
	5	2C904310	2C904310	MOUNT INTERLOCK SW	1		105	B9B04080	B9B04080	+GROUNDING SCREW M4X8	
	6	2C904340	2C904340	SPRING LEFT INTERLOCK	1		106	5MBWG40854SZ	C4204000	OT LOCK WASHER / M4X8.5X0.4T S-ZMC	
	7	302C916152	2C916152	PIN CONVEYING HOOK	1						
	8	2C918350	2C918350	DETECTION PLATE	1						
	9	2C918360	2C918360	SPRING DETECTION	1						
	10	2C926070	2C926070	HOLDER INTERLOCK SW	1						
	11	302HB39010	2HB39010	SHIELD MAIN	1						
	12	302C926511	2C926511	MOUNT POWER SOURCE	1						
	13	2C927250	2C927250	GASKET SHIELD 8X10X45	1						
⊙	14	7SM010202+++H01	SM044270	SW.MICRO	1						
⊙	15	7SM010203+++H01	SM044280	SW.MICRO	1						
	16	2C927510	2C927510	WIRE ENGINE	1						
	17	M2105910	M2105910	CLAMP,CKN-07(KITAGAWA)	3						
	18	2C927600	2C927600	WIRE FUSER	1						
	19	302C927611	2C927611	WIRE DESK POWER	1						
	20	M2104350	M2104350	EDGING,EDS-0607M(KITAGAWA)	1						
	21	2C927660	2C927660	WIRE DESK	1						
	22	2C927680	2C927680	WIRE FRONT SW	1						
⊙	23	2C927740	2C927740	FFC HVU	1						
⊙	24	302HB80035	2HB80035	ENGINE PWB ASS'Y WITH SOFTWARE SP	1						
⊙	25	302HB80048	2HB80048	MAIN PWB ASS'Y WITH SOFTWARE SP	1						
	26	7YBER0R0U001H01	YB044700	FERRITE CORE	1						
	27	2A627940	2A627940	CORE 10-20X10	3						
	28	M2105740	M2105740	MINIATURE CLAMP,UAMS-05S-2	4						
	29	M2108130	M2108130	SPACER,KGPS-4S	4						
	30	M2109000	49513901	WIRE SADDLE,WS-1NS	4						
	31	M2109020	49829401	WIRE SADDLE,WS-2WS	1						
	32	M7005030	M7005030	CLAMP,EMT-5N(TAKEUCHI)	1						
	33	M70A5020	M70A5020	CLAMP,FCC-125EM513(TAKEUCHI)	1						
⊙	34	302C928052	2C928052	PCB HIGH VOLTAGE	1						
	35	2BL14480	2BL14480	SEAL WIRE	5						
	36	302DA26560	2DA26560	FILM SHIELD FFC	1						
⊙	37	302C928193	2C928193	PCB LVU CHN	1						
	38	302HB39020	2HB39020	LID PRINTER	1						
	39	2AV27440	2AV27440	CORE 15-26X13	1						
	40	M2109330	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	1						
	41	2A627930	2A627930	CORE 11-25X14	1						
	42	66227351	5AACAC487CCA++P	AC CORD ASSY /RVV 300/500	1						

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- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 13 Operation Unit

2KM

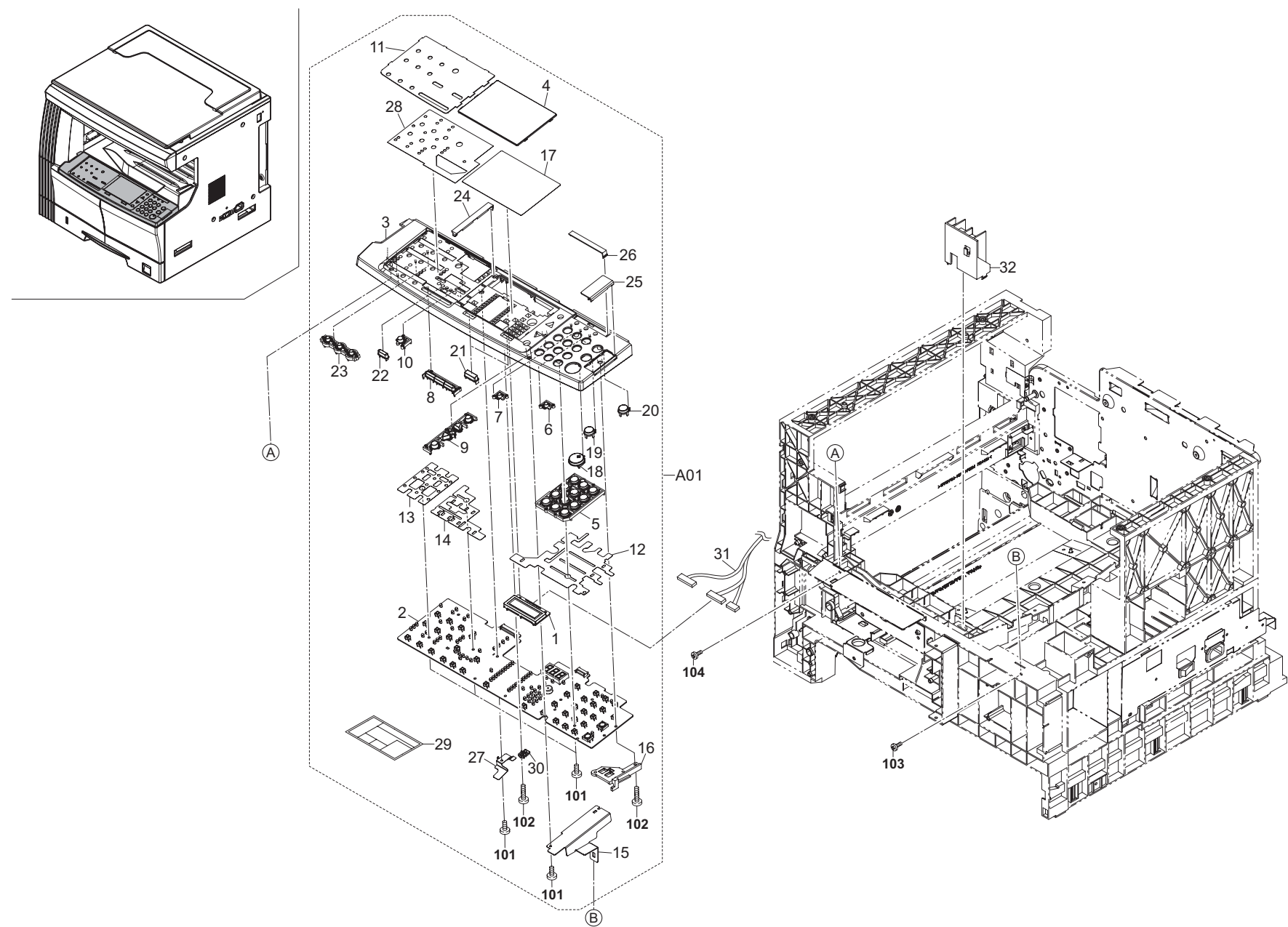


FIG. 13 Operation Unit

2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	A01	302HF93020	2HF93020	PARTS,KEY BOARD ASS'Y	1		101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T	
⊙	1	*302HF93040	2HF93040	PARTS LCD OPERATION	1		102	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+)/ M3 X 12 CRFREE P-T	
⊙	2	*302HB01030	2HB01030	OPERATION PWB ASS'Y	1		103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T	
⊙	3	*302HF05041	2HF05041	COVER OPERATION(CN)	1		104	BAB54100	BAB54100	+TP TAP-TITE S SCREW M4X10	
⊙	4	*302HB05090	2HB05090	CENTER OPE COVER	1						
⊙	5	*2DA25350	2DA25350	KEY OPERATION 10	1						
⊙	6	*302HB05030	2HB05030	KEY SAVER	2						
⊙	7	*302HB05020	2HB05020	KEY MANAGE	1						
⊙	8	*302HB05071	2HB05071	KEY EXPOSURE	1						
⊙	9	*302HB05040	2HB05040	KEY ZOOM	1						
⊙	10	*302HB05210	2HB05210	KEY ONLINE	1						
⊙	11	*302HB05140	2HB05140	LEFT OPE SHEET	1						
	12	*302HB05150	2HB05150	RIGHT DUST SHIELD	1						
	13	*302HB05170	2HB05170	LEFT DUST SHIELD	1						
	14	*302HB05160	2HB05160	CENTER DUST SHIELD	1						
	15	*302HB05220	2HB05220	MOUNT OPERATION R	1						
	16	*302HB05481	2HB05481	SPACER OPE PWB	1						
⊙	17	*302HF05051	2HF05051	CENTER OPE SHEET(CN)	1						
⊙	18	*2DC25052	2DC25052	KEY PRINT	1						
⊙	19	*2DC25060	2DC25060	KEY STOP	1						
⊙	20	*302DC25071	2DC25071	KEY RESET	1						
⊙	21	*302HB05051	2HB05051	KEY SELECT	2						
⊙	22	*302HB05060	2HB05060	KEY PHOTO	2						
⊙	23	*302HB05080	2HB05080	KEY FUNCTION	3						
⊙	24	*302HB05100	2HB05100	LID CENTER COVER	1						
⊙	25	*302HB05110	2HB05110	LID PRINT	1						
⊙	26	*302HB05120	2HB05120	LID SAVER	1						
	27	*302HB05180	2HB05180	GROUND PLATE LCD	1						
⊙	28	*302HF05021	2HF05021	LEFT SHEET(CN)	1						
⊙	29	*302HF05030	2HF05030	SHEET SET(CN)	1						
	30	*2DA25300	2DA25300	STOPPER LCD	1						
	31	302HB46010	2HB46010	WIRE PANEL	1						
	32	2C925180	2C925180	RETAINER OPERATION	1						

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 14 Original Holder

2KM

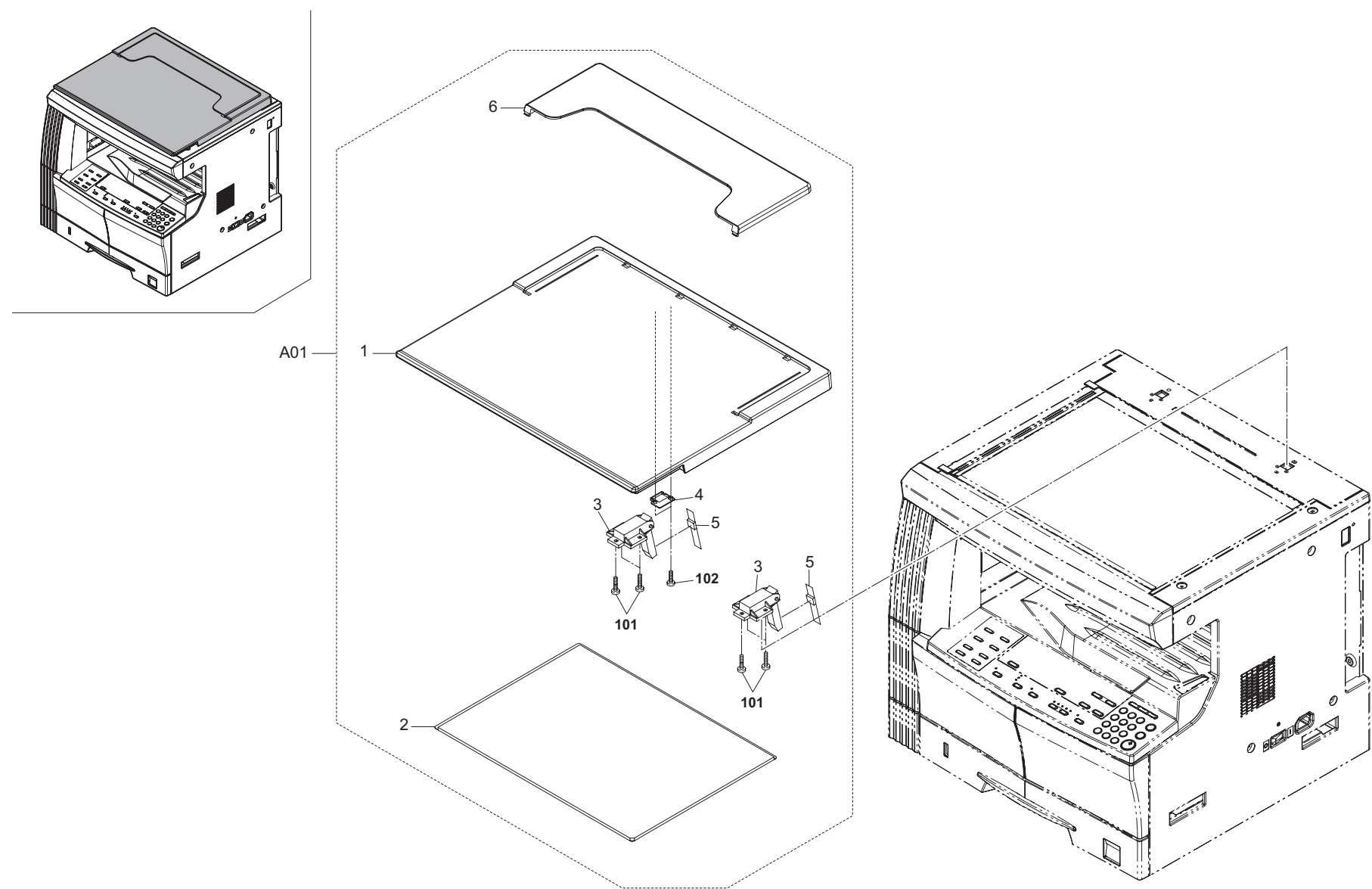


FIG. 14 Original Holder

2KM

Ref. No.	Part.No.	Alternative.	Description	Quantity
A01	2CX82080	2CX82080	SET,ORIGINAL HOLDER,KTST (OPTION)	1
1	•2A612800	2A612800	COVER,PLATEN	1
2	•2A612810	2A612810	MAT,ORIGINAL HOLDER	1
3	•2A612820	2A612820	HINGE,ORIGINAL HOLDER	2
4	•2C912630	2C912630	STOPPER RELEASE SWITCH	1
5	•302A668180	2A668180	SPACER HINGE	2
6	•60904280	60904280	ORIGINAL POCKET	1

Ref. No.	Part.No.	Alternative.	Description	Quantity
101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
102	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+) / M3 X 12 CRFREE P-T	

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 15 Option I (DU-410)

2KM

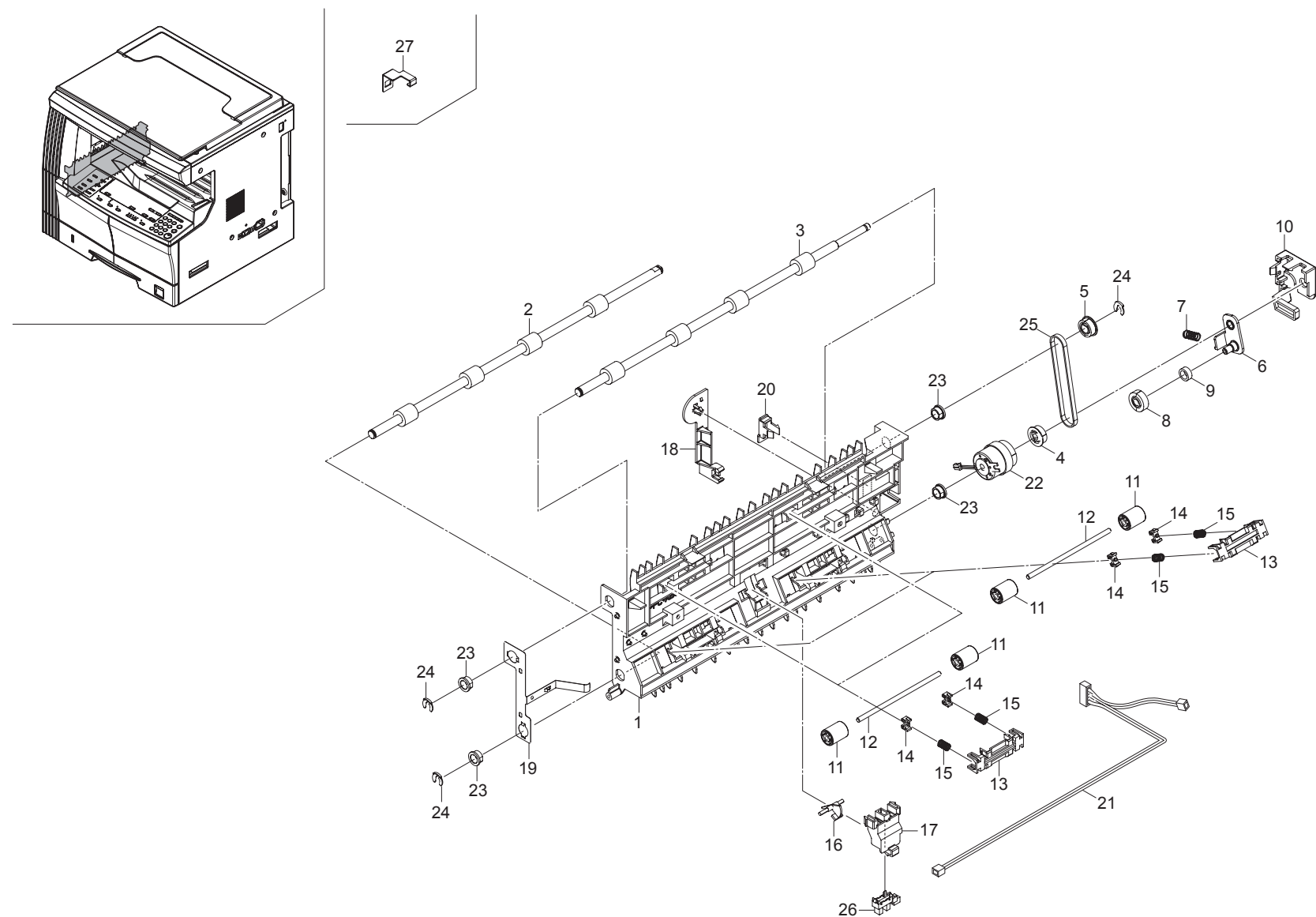


FIG. 15 Option I (DU-410)

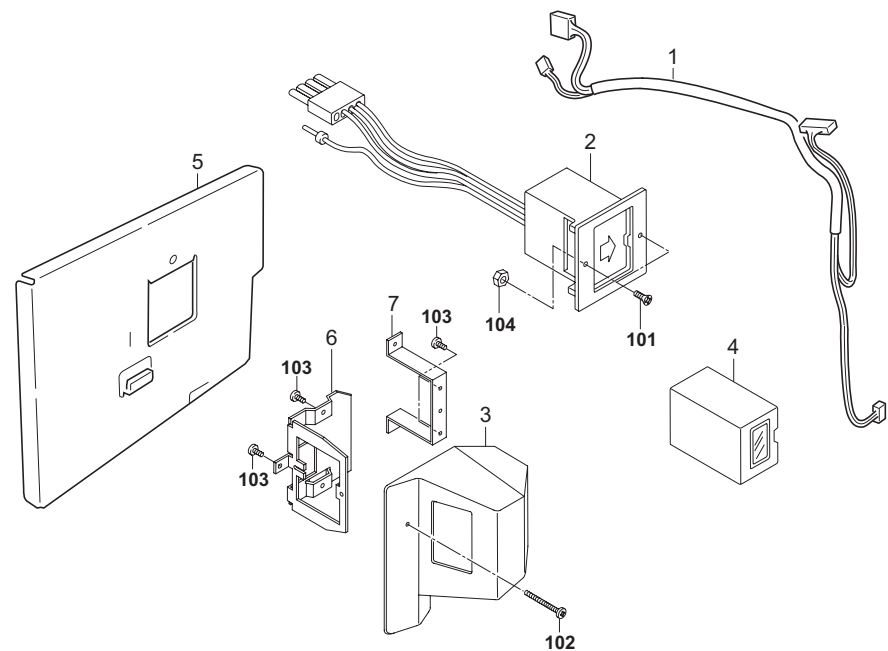
2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	1	3HY07010	3HY07010	FRAME DUPLEX	1
⊙	2	303HY07021	3HY07021	ROLLER DUPLEX A	1
⊙	3	303HY07031	3HY07031	ROLLER DUPLEX B	1
⊙	4	3HY07040	3HY07040	PULLEY 26-6 DUPLEX	1
⊙	5	3HY07050	3HY07050	PULLEY 26-8 DUPLEX	1
	6	3HY07060	3HY07060	JUNCTION PLATE DUPLEX	1
	7	3HY07070	3HY07070	SPRING JUNCTION DUPLEX	1
⊙	8	3HY07090	3HY07090	GEAR 21 DUPLEX	1
⊙	9	3HY07100	3HY07100	PULLEY IDLE DUPLEX	1
	10	3HY07110	3HY07110	RETAINER DUPLEX	1
⊙	11	3HY07120	3HY07120	PULLEY 15 DUPLEX	8
	12	303HY07131	3HY07131	SHAFT 4 DUPLEX	4
	13	3HY07140	3HY07140	HOLDER DUPLEX SPRING	4
⊙	14	3HY07150	3HY07150	BUSHING DUPLEX ROLLER	8
	15	3HY07160	3HY07160	SPRING DUPLEX PULLEY	8
⊙	16	3HY07170	3HY07170	ACTUATOR DUPLEX	1
	17	3HY07180	3HY07180	RETAINER ACTUATOR	1
	18	3HY07190	3HY07190	PROTECTING PLATE WIRE	1
	19	303HY07201	3HY07201	GROUND PLATE DUPLEX	1
	20	3HY07210	3HY07210	LID DUPLEX	1
	21	3HY27010	3HY27010	WIRE DUPLEX	1
⊙	22	303HY27021	3HY27021	CLUTCH DU	1
⊙	23	2BC06510	2BC06510	BUSHING 8	4
⊙	24	2BC06910	2BC06910	STOPPER 6	3
⊙	25	2C921340	2C921340	BELT EXIT	1
⊙	26	2C927210	2C927210	SENSOR 248NL1	1
	27	3HY07220	3HY07220	PLATE LOCK DUPLEX	1

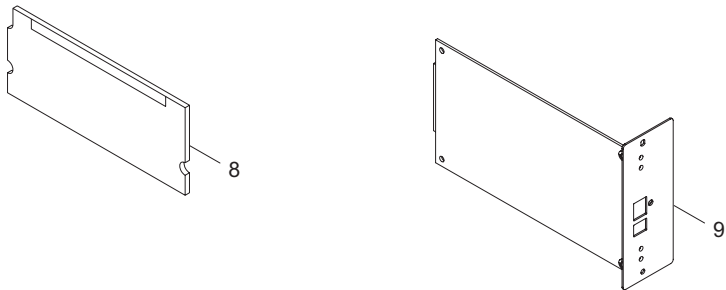
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

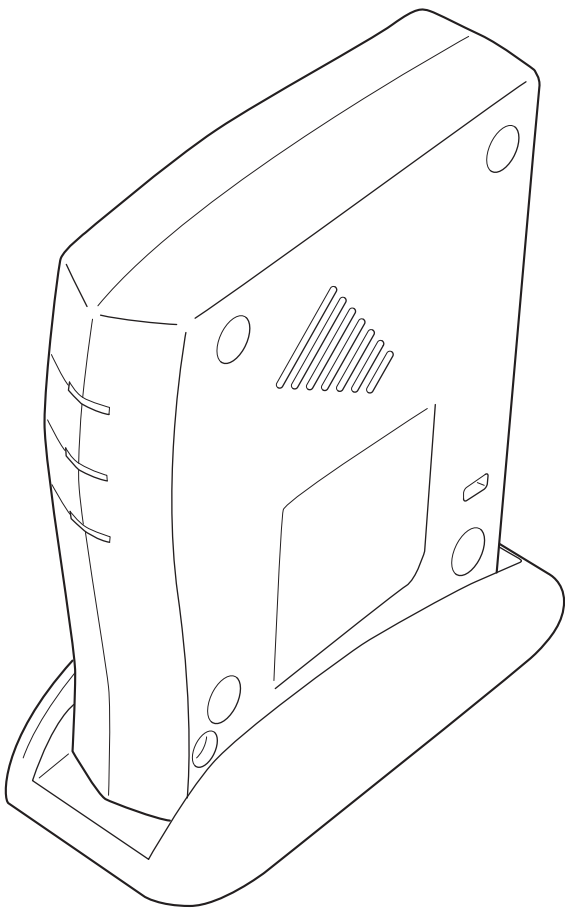
KEY COUNTER



Printing System(X)



IB-110



*IB-110 does not give separate supply for option.

FIG. 16 Option II

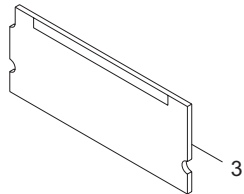
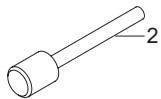
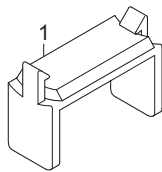
2KM

	Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	2C960110	2C960110	WIRE KEY COUNTER	1
⊙	2	3029236241	29236241	SOCKET ASS'Y,KEY COUNTER	1
⊙	3	3066060011	66060011	COVER,KEY COUNTER	1
⊙	4	3025418011	25418011	KEY COUNTER	1
⊙	5	302C960101	2C960101	MOUNT KEY COUNTER	1
⊙	6	3066060031	66060031	RETAINER,KEY COUNTER	1
⊙	7	3066060041	66060041	MOUNT,KEY COUNTER	1
⊙	8	303KC94022	3KC94022	PARTS,PWB DIMM ASS'Y WITH SOFTWARE,SP	1
⊙	9	303KC94012	3KC94012	PARTS,PWB GDI ASS'Y,SP	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	101	7BB003306H	BB040750	+COUNTER-SUNK HEAD SCREW M3X6 CRFREE	
	102	B1B54400	B1B54400	+BIND TAP-TITE S SCREW M4X40(TRIVALENT C)	
	103	B4A04060	B4A04060	+TP-A SCREW M4X06(TRIVALENT CHROMATING)	
	104	7BC1003055++H01	BC018230	HEXA NUT M3	

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



2KM

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

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INDEX

2KM

	Part.No.	Alternative.	Description	Fig.No.
	1702C93KS0	072C93KS	MK-414	9
	19507050	19507050	LEVER,CASSETTE BASE RELEASE	3
⊙	29807100	29807100	GEAR 16,BYPASS	5
⊙	29812291	29812291	CUSHION,CONTACT GLASS	8
⊙	2A118370	2A118370	PULLEY,DRUM SEPARATION	2,9
	2A612800	2A612800	COVER,PLATEN	14
	2A612810	2A612810	MAT,ORIGINAL HOLDER	14
	2A612820	2A612820	HINGE,ORIGINAL HOLDER	14
	2A627930	2A627930	CORE 11-25X14	12
	2A627940	2A627940	CORE 10-20X10	12
⊙	2AR07220	2AR07220	PULLEY,PAPER FEED	5
⊙	2AR07230	2AR07230	PULLEY,SEPARATION	5
⊙	2AR07240	2AR07240	PULLEY,LEADING FEED	5
	2AR18280	2AR18280	SPRING,CLAW SEPARATION	9
	2AV12080	2AV12080	GUIDE FFC1	8
⊙	2AV12160	2AV12160	MIRROR B	8
	2AV27440	2AV27440	CORE 15-26X13	12
⊙	2AV60110	2AV60110	HEATER,CASSETTE(240)	2
⊙	2BC06510	2BC06510	BUSHING 8	5,6,8,15
	2BC06910	2BC06910	STOPPER 6	4,5,6,15
	2BC06980	2BC06980	STOPPER 5	4,5,6,7,8
	2BC12190	2BC12190	SPRING,MIRROR HOLDER	8
⊙	2BL05070	2BL05070	LABEL SEP CLEANING	1
	2BL14480	2BL14480	SEAL WIRE	12
⊙	2BL16220	5AAVBRUSH036	BRUSH CLEANER	1
	2BL21260	2BL21260	SPRING ACTUATOR L	7
⊙	2C901050	2C901050	PCB MPF SIZE ASSY	6
⊙	2C901060	2C901060	PCB EJECT SW ASSY	7
⊙	2C901100	2C901100	PCB CASSETTE ASSY	5
⊙	2C901170	2C901170	DISPOSAL SENSOR ASSY	12
⊙	2C901180	2C901180	CONT SENSOR ASSY	2
	2C902070	2C902070	BASE RUBBER	2
	2C902080	2C902080	SPRING DEV PUSH	2
	2C902100	2C902100	MOUNT REAR COVER	2
	2C902110	2C902110	MOUNT FRONT COVER	2
	2C902120	2C902120	PANEL FRONT	2
	2C902130	2C902130	MOUNT CONT PCB	2
	2C902140	2C902140	HINGE FRONT COVER	1
	2C902160	2C902160	RAIL DLP	2
	2C902170	2C902170	LEVER DEV PUSH	2
⊙	2C902180	2C902180	FILM BASE	2
	2C902200	2C902200	RAIL CLEANING	2
	2C902230	2C902230	FILM BASE L	2
	2C902240	2C902240	FILM BASE B	2
	2C902260	2C902260	GROUND PLATE FRAME	2
	2C902280	2C902280	HOLDER PULLEY	2
	2C902520	2C902520	COLLAR LEVER CONT.	2
	2C902590	2C902590	SPRING DEV PUSH F	2
⊙	2C904041	2C904041	RIGHT COVER	1
⊙	2C904050	2C904050	LEFT COVER	7

	Part.No.	Alternative.	Description	Fig.No.
⊙	2C904060	2C904060	LEFT LOW COVER	1
⊙	2C904080	2C904080	FRONT SIDE COVER UP	1
⊙	2C904090	2C904090	FRONT TOP COVER	1
⊙	2C904100	2C904100	RIGHT TOP COVER	1
⊙	2C904110	2C904110	LEFT TOP COVER	1
⊙	2C904120	2C904120	REAR TOP COVER	1
⊙	2C904130	2C904130	FRONT SIDE COVER MID	1
⊙	2C904140	2C904140	FRONT SIDE COVER LOW	1
⊙	2C904150	2C904150	INNER REAR COVER	1
⊙	2C904160	2C904160	INNER LEFT COVER	1
⊙	2C904170	2C904170	REAR COVER	1
⊙	2C904180	2C904180	LEFT FRONT COVER	1
⊙	2C904190	2C904190	LEFT REAR COVER	1
⊙	2C904200	2C904200	LEFT MIDDLE COVER	1
	2C904210	2C904210	STOPPER LEFT COVER F	7
	2C904220	2C904220	STOPPER LEFT COVER R	7
	2C904231	2C904231	STRAP LEFT COVER A	7
	2C904241	2C904241	STRAP LEFT COVER B	7
	2C904260	2C904260	HOOK LEFT COVER F	7
	2C904270	2C904270	HOOK LEFT COVER R	7
	2C904280	2C904280	JUNCTION PLATE HOOK	7
	2C904290	2C904290	PLATE FRONT COVER	1
	2C904300	2C904300	ARM INTERLOCK SW	12
	2C904310	2C904310	MOUNT INTERLOCK SW	12
	2C904340	2C904340	SPRING LEFT INTERLOCK	12
	2C904350	2C904350	SPRING LEFT HOOK	7
	2C904360	2C904360	STRAP LEFT COVER C	6
	2C904390	2C904390	PLATE LEFT SW	7
⊙	2C904410	2C904410	COVER DSUB	1
	2C904430	2C904430	PLATE LEFT HOOK	7
	2C904440	2C904440	SPRING LEFT COVER	7
⊙	2C904470	2C904470	FRONT LEFT COVER(K)	1
⊙	2C904480	2C904480	FILM FRONT COVER	1
	2C904490	2C904490	PLATE FRONT STRAP	6
	2C904510	2C904510	SPONGE COVER	1
	2C904550	2C904550	CUT WASHER 5	7
	2C905071	2C905071	LABEL CONT SET	2
⊙	2C905080	2C905080	LABEL CONVEYING JAM	1
⊙	2C905090	2C905090	LABEL HIGH TEMP	7
	2C905130	2C905130	LABEL DRUM CAUTION(CHN)	2
⊙	2C905160	2C905160	LABEL GLASS CAUTION	8
⊙	2C905170	2C905170	LABEL BYPASS TABLE	7
	2C905200	2C905200	LABEL CASSETTE LGR	3
	2C905210	2C905210	LABEL TANK DISPOSAL CHK	1
⊙	2C905220	2C905220	LABEL LEFT COVER	1
⊙	2C905230	2C905230	SHEET CASSETTE SIZE(C)	3
⊙	2C905240	2C905240	SHEET CASSETTE SIZE(I)	3
	2C905270	2C905270	LABEL BYPASS JAM	7
⊙	2C906010	2C906010	COVER BYPASS	6
⊙	2C906020	2C906020	TABLE BYPASS	6

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	2C906030	2C906030	FRONT CURSOR BYPASS	6	⊙	2C907420	2C907420	HOLDER FEED SHAFT	5
⊙	2C906040	2C906040	REAR CURSOR BYPASS	6	⊙	2C907430	2C907430	BUSH PAPER FEED C	5
⊙	2C906050	2C906050	BYPASS SUB TABLE A	6	⊙	2C907440	2C907440	RIGHT MOUNT REGIST	5
⊙	2C906060	2C906060	BYPASS SUB TABLE B	6	⊙	2C907470	2C907470	GROUND PLATE REG R	5
⊙	2C906080	2C906080	GEAR 18 BYPASS	6	⊙	2C907480	2C907480	HOLDER SENSOR	5
	2C906090	2C906090	TERMINAL PAPER SIZE	6	⊙	2C907490	2C907490	STOPPER INDICATOR	3
	2C906110	2C906110	SPRING BYPASS LIFT	6	⊙	2C907500	2C907500	GROUND PLATE BOTTOM	3
⊙	2C906120	2C906120	SHEET BYPASS LIFT	6	⊙	2C907510	2C907510	GROUND PLATE CASS	5
⊙	2C906130	2C906130	STOPPER BYPASS	6	⊙	2C907520	2C907520	PLATE HEATER J	2
⊙	2C906190	2C906190	CAM BYPASS	6	⊙	2C907530	2C907530	FILM REGIST R	5
	2C906210	2C906210	BYPASS PAPER GUIDE F	6	⊙	2C907540	2C907540	GROUND PLATE REG F	5
	2C906220	2C906220	BYPASS PAPER GUIDE R	6	⊙	2C907550	2C907550	LID CASSETTE A	3
	2C906250	2C906250	GROUND PLATE BYPASS	6	⊙	2C907560	2C907560	LID CASSETTE B	3
	2C906280	2C906280	GROUND PLATE LIFT	6	⊙	2C907570	2C907570	LID CASSETTE C	3
	2C906290	2C906290	SHEET BYPASS GUIDE	6	⊙	2C907580	2C907580	FILM BASE RIB	5
⊙	2C906300	2C906300	SEAL BYPASS GUIDE	6	⊙	2C907590	2C907590	HOLDER RIGHT CURSOR	3
	2C906310	2C906310	SEAL BYPASS LIFT	6	⊙	2C907600	2C907600	PIN CURSOR C	3
	2C907020	2C907020	BOTTOM CASSETTE	3	⊙	2C907610	2C907610	SHEET TONER TANK	5
⊙	2C907030	2C907030	REAR CURSOR C	3	⊙	2C907620	2C907620	SPRING LEVER F	3
⊙	2C907040	2C907040	FRONT CURSOR C	3	⊙	2C907630	2C907630	STOPPER GUIDE CHN	3
	2C907050	2C907050	PLATE SIDE SW	3	⊙	2C907640	2C907640	STOPPER PLATE SIZE	5
	2C907060	2C907060	PLATE SIZE DETECTION	5	⊙	2C912090	2C912090	LAMP SCANNER YG	8
	2C907070	2C907070	LEVER INDICATOR	3		2C912100	2C912100	MIRROR FRAME A	8
	2C907080	2C907080	LEFT RAIL CASSETTE	5		2C912110	2C912110	REFLECTOR SCANNER	8
⊙	2C907090	2C907090	SPRING SIDE SW	3		2C912141	2C912141	MOUNT BASE DF HINGE LEFT	8
⊙	2C907100	2C907100	STOPPER CASSETTE	5		2C912150	2C912150	RETAINER WIRE	8
	2C907110	2C907110	MARKER INDICATOR	3		2C912160	2C912160	GUIDE FFC B	8
⊙	2C907120	2C907120	ACTUATOR EMPTY	5		2C912180	2C912180	FILM FRAME A	8
⊙	2C907130	2C907130	GEAR Z15 REGIST	5		2C912190	2C912190	STANDARD PLATE SHADING	8
⊙	2C907140	2C907140	PAD CASSETTE	3		2C912200	2C912200	LEFT SIZE INDICATOR	8
⊙	2C907150	2C907150	SPRING BOTTOM	3		2C912210	2C912210	REAR SIZE INDICATOR(M)	8
⊙	2C907190	2C907190	RIGHT CURSOR A	3		2C912220	2C912220	MOUNT PI	8
	2C907200	2C907200	STOPPER ARM	3		2C912230	2C912230	HOLDER FFC A	8
	2C907230	2C907230	SHAFT PICK UP B	5		2C912250	2C912250	CONTACT GLASS	8
	2C907240	2C907240	PLATE PICK UP B	5	⊙	2C912260	2C912260	BELT SCANNER	8
	2C907250	2C907250	HOLDER RETARD	5	⊙	2C912270	2C912270	LOWER SEAL SCANNER	8
⊙	2C907260	2C907260	SLIDER RAIL	5	⊙	2C912280	2C912280	CONTACT GLASS ADF	8
	2C907270	2C907270	LEVER PICK UP	5	⊙	2C912310	2C912310	GEAR Z18/39	8
⊙	2C907280	2C907280	TORQUE LIMITER 340	5	⊙	2C912320	2C912320	GEAR Z36	8
⊙	2C907290	2C907290	SPRING REGIST B	5	⊙	2C912340	2C912340	DRUM PULLEY	8
	2C907300	2C907300	SHAFT RETARD	5	⊙	2C912350	2C912350	WIRE SCANNER BLACK	8
	2C907320	2C907320	SPRING RETARD	5		2C912360	2C912360	WIRE SCANNER GRAY	8
	2C907340	2C907340	SPRING PICK UP	5	⊙	2C912380	2C912380	MOTOR SCANNER	8
	2C907350	2C907350	SPRING LEVER	5	⊙	2C912390	2C912390	MIRROR A	8
	2C907360	2C907360	SPRING CURSOR R	3	⊙	2C912410	2C912410	GROUND PLATE SCANNER	8
⊙	2C907370	2C907370	MARKER CASSETTE	3		2C912420	2C912420	HOLDER GLASS DF	8
	2C907380	2C907380	TURN PLATE CASSETTE	3	⊙	2C912430	2C912430	LID KMAS	1
⊙	2C907390	2C907390	LEVER CURSOR C	3		2C912440	2C912440	LABEL SIZE (METRIC)	8
	2C907400	2C907400	HOLDER PULLEY A	5		2C912480	2C912480	HOLDER CCD WIRE	8
	2C907410	2C907410	PULLEY GUIDE A	5		2C912580	2C912580	COVER ISU	8

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
	2C912600	2C912600	FRONT SIZE INDICATOR	8
	2C912610	2C912610	MOUNT RELEASE SWITCH	8
	2C912620	2C912620	GUIDE RELEASE SWITCH	8
	2C912630	2C912630	STOPPER RELEASE SWITCH	14
	2C912640	2C912640	SHAFT RELEASE SWITCH	8
	2C912650	2C912650	SPRING RELEASE SWITCH	8
	2C912660	2C912660	GUIDE CCD WIRE	8
	2C912670	2C912670	SHIELD SCANNER FRAME	8
⊙	2C912680	2C912680	PULLEY SCANNER	8
	2C912690	2C912690	GROUND PLATE SCANNER B	8
⊙	2C912700	2C912700	SPONGE ORIGINAL SIZE	8
	2C912710	2C912710	SHIELD SCANNER FRAME B	8
	2C912720	2C912720	SHIELD BASE	8
	2C912730	2C912730	SHIELD WIRE PANEL	8
	2C914080	2C914080	REAR COVER DLP	9
	2C914280	2C914280	GEAR Z20H B	9
⊙	2C916060	2C916060	LEVER CONVEYING FRONT	4
⊙	2C916070	2C916070	LEVER CONVEYING REAR	4
⊙	2C916080	2C916080	STOPPER BUSH REG	4
	2C916090	2C916090	GUIDE CONVEYING	4
	2C916100	2C916100	SPRING REGIST F	4
	2C916120	2C916120	SPRING CONVEYING BASE	4
	2C916130	2C916130	GROUND PLATE REG	4
	2C916140	2C916140	GROUND PLATE CONVEYING	4
	2C916170	2C916170	GUIDE FEED A	4
⊙	2C916180	2C916180	GEAR Z15 REGIST	4
	2C916190	2C916190	SPRING REGIST R	4
	2C916200	2C916200	LEVER TRANS GUIDE	4
	2C916220	2C916220	REINFORCEMENT CONVEYING	4
	2C916250	2C916250	COLLAR REGIST	4
⊙	2C916260	2C916260	BUSH REGIST	4
	2C916270	2C916270	SPACER REG F	4
	2C916280	2C916280	SPACER REG T0.5	4
	2C916290	2C916290	FILM CONV BASE	4
	2C916300	2C916300	FILM DU GUIDE	4
⊙	2C917020	2C917020	GEAR TRANSFER	4
	2C917040	2C917040	TERMINAL PLATE TRANS	4
	2C917050	2C917050	REINFORCEMENT TRANS GUIDE	4
	2C917060	2C917060	SPRING TRANS F	4
⊙	2C917070	2C917070	HOUSING STA ELIMINATION	4
⊙	2C917080	2C917080	PLATE STA ELIMINATION	4
	2C917090	2C917090	TERMINAL STA ELIMINATION	4
⊙	2C917100	2C917100	BUSH TRANSFER	4
	2C917120	2C917120	SPRING TRANS R	4
	2C917140	2C917140	GUIDE TRANS RIGHT	5
	2C917150	2C917150	SPRING GUIDE TRANS	4
	2C917160	2C917160	BUSH TRANS GUIDE F	4
	2C917170	2C917170	BUSH TRANS GUIDE R	4
	2C917180	2C917180	BUSH TRANS ROLL F	4
	2C917200	2C917200	SPACER TRANS ROLL	4

	Part.No.	Alternative.	Description	Fig.No.
	2C917210	2C917210	SPACER GUIDE LEFT TRANS	4
⊙	2C917230	2C917230	COLLAR TRANS CHN	4
	2C918150	2C918150	TANK DISPOSAL	1
	2C918170	2C918170	CAP TANK DISPOSAL	1
	2C918350	2C918350	DETECTION PLATE	12
	2C918360	2C918360	SPRING DETECTION	12
	2C918400	2C918400	HOLDER SENSOR B	12
	2C920030	2C920030	REAR GUIDE FUSER	10
	2C920040	2C920040	FRONT GUIDE FUSER	10
	2C920110	2C920110	FRONT PRESSING PLATE	10
	2C920120	2C920120	REAR PRESSING PLATE	10
	2C920130	2C920130	SPRING PRESSURE	10
⊙	2C920160	2C920160	REAR BUSH HEAT ROLLER	10
⊙	2C920170	2C920170	GEAR Z38 HEAT ROLLER	10
⊙	2C920180	2C920180	GEAR FUSER Z28	10
⊙	2C920190	2C920190	SPRING SEPARATOR	10
	2C920200	2C920200	GROUND PLATE PRESS	10
	2C920320	2C920320	SEAL DISCHAGER	10
⊙	2C920330	2C920330	BEARING PRESSURE	10
⊙	2C920340	2C920340	THERMOCUT 180 FUSER	10
⊙	2C921040	2C921040	PULLEY FEED SHIFT	7
	2C921080	2C921080	HOUSING EXIT LOWER	7
	2C921091	2C921091	GUIDE EXIT LOWER	7
⊙	2C921100	2C921100	ACTUATOR EXIT INNER	7
⊙	2C921110	2C921110	ACTUATOR EXIT LEFT	7
⊙	2C921120	2C921120	GEAR 23 EXIT	7
⊙	2C921160	2C921160	ARM SEPARATE	7
	2C921180	2C921180	ARM LINK	7
	2C921190	2C921190	SPRING PULLEY INNER	7
	2C921200	2C921200	SPRING PULLEY FEED SHIFT	7
	2C921221	2C921221	SPRING GUIDE DU	7
	2C921231	2C921231	GUIDE DU	7
	2C921240	2C921240	ARM SHIFT B	7
	2C921260	2C921260	PLATE EARTH EXIT 2	7
	2C921270	2C921270	ARM SEPARATE B	7
	2C921280	2C921280	SPRING SEPARATE	7
	2C921290	2C921290	SPRING LINK	7
	2C921310	2C921310	PLATE EARTH EXIT B	7
⊙	2C921340	2C921340	BELT EXIT	7,15
⊙	2C921350	2C921350	PULLEY EXIT	7
⊙	2C921360	2C921360	PULLEY EJECT	7
	2C921370	2C921370	STOPPER SE	7
⊙	2C921380	2C921380	SPRING PULLEY EJECT	7
	2C921390	2C921390	PLATE EXIT HOLDER	7
	2C921400	2C921400	SHOULDER SCREW EXIT	7
⊙	2C922020	2C922020	GEAR 122	11
⊙	2C922030	2C922030	GEAR 88/34	11
⊙	2C922040	2C922040	GEAR 50	11
⊙	2C922050	2C922050	GEAR 40	11
⊙	2C922060	2C922060	POSITIONING BUSH DRUM	11

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	2C922070	2C922070	GEAR 30/23	11	⊙	2C927580	2C927580	FFC INVERTER	8
⊙	2C922080	2C922080	GEAR 60	11	⊙	2C927600	2C927600	WIRE FUSER	12
⊙	2C922100	2C922100	GEAR 25 DPX	11	⊙	2C927630	2C927630	FFC CCD	8
⊙	2C922110	2C922110	GEAR 32 DPX	11	⊙	2C927660	2C927660	WIRE DESK	12
⊙	2C922140	2C922140	GEAR 25 DEV	11	⊙	2C927670	2C927670	WIRE CASSETTE SW	5
⊙	2C922150	2C922150	GEAR 26 DEV	11	⊙	2C927680	2C927680	WIRE FRONT SW	12
⊙	2C922170	2C922170	COUPLING CONT P	11	⊙	2C927740	2C927740	FFC HVU	12
⊙	2C922180	2C922180	COUPLING CONT S	11	⊙	2C927750	2C927750	WIRE CASSETTE PE	5
⊙	2C922190	2C922190	COUPLING DRUM	11	⊙	2C927760	2C927760	WIRE MAIN MOTOR	11
⊙	2C922200	2C922200	GEAR 43/20	11	⊙	2C927780	2C927780	WIRE DEHUMIDIFIER	2
⊙	2C922210	2C922210	GEAR 20	11	⊙	2C927790	2C927790	WIRE UPPER LEFT	2
⊙	2C922220	2C922220	GEAR 25	11	⊙	2C960110	2C960110	WIRE KEY COUNTER	16
⊙	2C922230	2C922230	GEAR 29 FIX JOINT	11	⊙	2C993130	2C993130	PARTS,BYPASS PULLEY,SP	6
⊙	2C922240	2C922240	SPRING FIX JOINT	11	⊙	2C993140	2C993140	PARTS,BYPASS PAD,SP	6
⊙	2C922250	2C922250	SPRING DRUM COUPLING	11	⊙	2C993170	2C993170	PARTS,CONTACT GLASS,M(SP)	8
⊙	2C922260	2C922260	SPRING CONT P	11	⊙	2C993200	2C993200	PARTS,DEH.ASSY240,SP	2
⊙	2C922270	2C922270	SPRING CONT S	11	⊙	2C993210	2C993210	PARTS,REGIST CLEANER,ASSY	5
⊙	2C922280	2C922280	MOUNT HV PCB	11	⊙	2CX82080	2CX82080	SET,ORIGINAL HOLDER,KTST	14
⊙	2C922290	2C922290	HOLDER GEAR	11	⊙	2DA06010	2DA06010	ACTUATOR BYPASS	6
⊙	2C922300	2C922300	GEAR 40 FIXJOINT	11	⊙	2DA25300	2DA25300	STOPPER LCD	13
⊙	2C922330	2C922330	GEAR 30 PF	11	⊙	2DA25350	2DA25350	KEY OPERATION 10	13
⊙	2C922340	2C922340	GEAR 31	11	⊙	2DC12230	2DC12230	SLIDER SCANNER	8
⊙	2C922360	2C922360	GEAR 25 PF	11	⊙	2DC25052	2DC25052	KEY PRINT	13
⊙	2C923010	2C923010	UPPER DUCT	11	⊙	2DC25060	2DC25060	KEY STOP	13
⊙	2C923020	2C923020	LOWER DUCT	11	⊙	2FT10040	2FT10040	GRID	9
⊙	2C923030	2C923030	FILM COOLING	11	⊙	2FT18010	2FT18010	BLADE CLEANING	9
⊙	2C925180	2C925180	RETAINER OPERATION	13	⊙	2FT18030	2FT18030	LOWER SEAL CLEANING	9
⊙	2C926010	2C926010	BASE TERMINAL TRANSFER	2	⊙	2FT18070	2FT18070	FRONT COVER CLEANING	9
⊙	2C926020	2C926020	BASE TERMINAL MAIN	2	⊙	3025418011	25418011	KEY COUNTER	16
⊙	2C926030	2C926030	TERMINAL DLP	2	⊙	3029236241	29236241	SOCKET ASS'Y,KEY COUNTER	16
⊙	2C926060	2C926060	TERMINAL MAIN	2	⊙	302A668180	2A668180	SPACER HINGE	14
⊙	2C926070	2C926070	HOLDER INTERLOCK SW	12	⊙	302C901192	2C901192	PCB REGISTRATION ASSY	11
⊙	2C926080	2C926080	GROUND PLATE CONVEYING	2	⊙	302C902152	2C902152	MOUNT CONT LEVER	2
⊙	2C926100	2C926100	TERMINAL FUSER	2	⊙	302C902290	2C902290	LID BASE	2
⊙	2C926120	2C926120	GROUND PLATE FUSER	2	⊙	302C902300	2C902300	SPACER BOTTOM	2
⊙	2C926130	2C926130	SHIELD RIGHT COVER	1	⊙	302C902541	2C902541	LEVER LOCK CONT.	2
⊙	2C926140	2C926140	SHIELD UPPER LEFT	2	⊙	302C904031	2C904031	TRAY EXIT (1/2)	1
⊙	2C926150	2C926150	SHIELD UPPER LEFT B	2	⊙	302C904072	2C904072	UPPER FRONT COVER	1
⊙	2C927020	2C927020	MOTOR EJECT	11	⊙	302C904251	2C904251	SHAFT HOOK	7
⊙	2C927070	2C927070	FAN COOLING 80-25	11	⊙	302C904372	2C904372	INNER FRONT COVER	1
⊙	2C927090	2C927090	SENSOR ORIGINAL	8	⊙	302C904520	2C904520	PLATE FRONT STRAP B	7
⊙	2C927190	2C927190	CLUTCH FEED	11	⊙	302C904531	2C904531	PIN FRONT STRAP B	7
⊙	2C927210	2C927210	SENSOR 248NL1	5,6,8,15	⊙	302C904560	2C904560	STOPPER COVER DSUB	1
⊙	2C927220	2C927220	MOTOR REGISTRATION	11	⊙	302C904570	2C904570	DUCT BODY A	1
⊙	2C927250	2C927250	GASKET SHIELD 8X10X45	12	⊙	302C904580	2C904580	DUCT BODY B	1
⊙	2C927510	2C927510	WIRE ENGINE	12	⊙	302C905280	2C905280	LABEL CASSETTE	3
⊙	2C927520	2C927520	WIRE CASSETTE PCB	5	⊙	302C906102	2C906102	LIFT PLATE BYPASS	6
⊙	2C927530	2C927530	WIRE EJECT	7	⊙	302C906242	2C906242	MOUNT LIFT PLATE	6
⊙	2C927550	2C927550	WIRE SCANNER PI	8	⊙	302C906330	2C906330	FILM PROTECT BYPASS B	6
⊙	2C927560	2C927560	WIRE ORIGINAL SIZE	8	⊙	302C906430	2C906430	SPACER BYPASS	2

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
⊙	302C907163	2C907163	RIGHT GUIDE REGIST	5
⊙	302C907171	2C907171	ACTUATOR REGIST	5
	302C907181	2C907181	RIGHT ROLL REGIST	5
	302C907211	2C907211	SHAFT PAPER FEED	5
⊙	302C907650	2C907650	SPACER SW	5
⊙	302C907660	2C907660	SPACER RIGHT GUIDE	10
	302C912121	2C912121	MIRROR FRAME B	8
	302C912131	2C912131	ADJUSTING PLATE B	8
	302C912291	2C912291	SPRING SCANNER TENSION	8
	302C912302	2C912302	MOTOR PLATE SCANNER	8
	302C912331	2C912331	SHAFT MOTOR DRIVE	8
	302C912491	2C912491	MOUNT DSUB	8
	302C912761	2C912761	PIN SCANNER	8
⊙	302C916021	2C916021	ROLLER REGIST LEFT	4
⊙	302C916032	2C916032	BASE CONVEYING	4
	302C916152	2C916152	PIN CONVEYING HOOK	12
	302C916161	2C916161	SHAFT CONVEYING	4
	302C916231	2C916231	SHAFT CONVEYING LEVER	4
	302C917031	2C917031	GUIDE LEFT TRANS FRONT	4
⊙	302C917301	2C917301	ROLLER TRANSFER CHN	4
	302C918371	2C918371	CLAW SEPARATION	9
	302C920011	2C920011	RIGHT FRAME FUSER	10
	302C920021	2C920021	LEFT FRAME FUSER	10
	302C920052	2C920052	ROLLER HEAT	10
⊙	302C920061	2C920061	ROLLER PRESS	10
	302C920141	2C920141	PLATE HEATER FUSER	10
⊙	302C920152	2C920152	FRONT BUSH HEAT ROLLER	10
	302C920270	2C920270	TERMINAL M HEATER	10
	302C920280	2C920280	TERMINAL S HEATER	10
	302C920430	2C920430	THERMISTOR FUSER B	10
	302C920490	2C920490	HEATER M230 FUSER	10
	302C920500	2C920500	HEATER S230 FUSER	10
⊙	302C921011	2C921011	ROLLER EXIT INNER	7
⊙	302C921021	2C921021	ROLLER FEED SHIFT	7
	302C921051	2C921051	GUIDE SHIFT	7
	302C921062	2C921062	GUIDE SEPARATE	7
	302C921072	2C921072	HOUSING EXIT UPPER	7
	302C921151	2C921151	ARM SHIFT	7
	302C921302	2C921302	BRACKET EXIT	7
	302C921331	2C921331	SPRING ACTUATOR INNER	7
	302C922011	2C922011	MOUNT DRIVE UNIT	11
	302C922131	2C922131	MOUNT CONT DRIVE	11
⊙	302C922161	2C922161	SHAFT DPX DRIVE	11
	302C925192	2C925192	SHEET OPERATION PCB	2
	302C926043	2C926043	TERMINAL TRANSFER	2
	302C926053	2C926053	TERMINAL SEPARATION	2
	302C926111	2C926111	GROUND PLATE EXIT	2
	302C926511	2C926511	MOUNT POWER SOURCE	12
⊙	302C927011	2C927011	MOTOR MAIN	11
	302C927541	2C927541	WIRE DP	8

	Part.No.	Alternative.	Description	Fig.No.
	302C927611	2C927611	WIRE DESK POWER	12
	302C927692	2C927692	WIRE FUSER UNIT	10
⊙	302C928041	2C928041	PCB LAMP INVERTER	8
⊙	302C928052	2C928052	PCB HIGH VOLTAGE	12
⊙	302C928193	2C928193	PCB LVU CHN	12
⊙	302C960101	2C960101	MOUNT KEY COUNTER	16
	302C968290	2C968290	CORONA WIRE MCH SP	9
	302C968310	2C968310	MIRROR FRAME RETAINING SP	17
⊙	302C993012	2C993012	PARTS,CT-410,SP	3
⊙	302C993032	2C993032	PARTS,DV-410,SP	9
⊙	302C993067	2C993067	PARTS,FK-410(E),SP	10
⊙	302C993250	2C993250	PARTS,ISU,SP	8
⊙	302DA05050	2DA05050	LABEL BYPASS	7
	302DA05110	2DA05110	LABEL CONVEYING JAM 2	1
⊙	302DA06030	2DA06030	CUSHION BYPASS	6
	302DA06100	2DA06100	FILM ACTUATOR BYPASS	2
	302DA12070	2DA12070	SEAL SCANNER	8
	302DA16100	2DA16100	SPACER TRANS	5
⊙	302DA20010	2DA20010	SPACER FUSER UNIT	10
⊙	302DA20020	2DA20020	STOPPER FUSER SPACER	10
	302DA21010	2DA21010	SPRING LEVER	7
	302DA21070	2DA21070	SHEET EJECT FRONT	7
	302DA21080	2DA21080	SHEET EJECT REAR	7
	302DA26560	2DA26560	FILM SHIELD FFC	12
	302DA27531	2DA27531	WIRE MPF	6
	302DA27580	2DA27580	WIRE MPF SW	6
⊙	302DC25071	2DC25071	KEY RESET	13
	302FT06011	2FT06011	SHAFT BYPASS	6
⊙	302FT16030	2FT16030	FILM REGIST GUIDE L	4
⊙	302FT16040	2FT16040	FILM REGIST GUIDE R	4
	302FT17060	2FT17060	SPACER TRANS GUIDE B	4
⊙	302FT20120	2FT20120	SEPARATOR ASSY	10
	302FT26040	2FT26040	FILM TERMINAL MAIN	2
⊙	302FT27032	2FT27032	CLUTCH BYPASS	6
⊙	302FT93085	2FT93085	PARTS,MC-420,SP	9
⊙	302G634070	2G634070	LABEL ENERGY STAR	1
⊙	302GR22110	2GR22110	COLLAR TRANS ROLLER	4
	302H012150	2H012150	HOLDER CLAW	9
	302H017120	2H017120	PULLEY LEFT FRAME	8
	302H017130	2H017130	MOUNT PULLEY	8
⊙	302HB01030	2HB01030	OPERATION PWB ASSY	13
⊙	302HB05020	2HB05020	KEY MANAGE	13
⊙	302HB05030	2HB05030	KEY SAVER	13
⊙	302HB05040	2HB05040	KEY ZOOM	13
⊙	302HB05051	2HB05051	KEY SELECT	13
⊙	302HB05060	2HB05060	KEY PHOTO	13
⊙	302HB05071	2HB05071	KEY EXPOSURE	13
⊙	302HB05080	2HB05080	KEY FUNCTION	13
⊙	302HB05090	2HB05090	CENTER OPE COVER	13
⊙	302HB05100	2HB05100	LID CENTER COVER	13

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HB05110	2HB05110	LID PRINT	13
⊙	302HB05120	2HB05120	LID SAVER	13
⊙	302HB05140	2HB05140	LEFT OPE SHEET	13
	302HB05150	2HB05150	RIGHT DUST SHIELD	13
	302HB05160	2HB05160	CENTER DUST SHIELD	13
	302HB05170	2HB05170	LEFT DUST SHIELD	13
	302HB05180	2HB05180	GROUND PLATE LCD	13
⊙	302HB05210	2HB05210	KEY ONLINE	13
	302HB05220	2HB05220	MOUNT OPERATION R	13
	302HB05481	2HB05481	SPACER OPE PWB	13
	302HB31010	2HB31010	MOUNT REG MOTOR	11
⊙	302HB31020	2HB31020	GEAR 68 REG	11
	302HB31030	2HB31030	PLATE REG MOTOR	11
	302HB39010	2HB39010	SHIELD MAIN	12
	302HB39020	2HB39020	LID PRINTER	12
	302HB44010	2HB44010	RESISTOR BLEEDER	2
	302HB46010	2HB46010	WIRE PANEL	13
	302HB46030	2HB46030	WIRE RESISTOR	2
⊙	302HB80035	2HB80035	ENGINE PWB ASS'Y WITH SOFTWARE SP	12
⊙	302HB80048	2HB80048	MAIN PWB ASS'Y WITH SOFTWARE SP	12
⊙	302HB80079	2HB80079	DIMM PWB ASS'Y WITH SOFTWARE SP	17
⊙	302HF05021	2HF05021	LEFT SHEET(CN)	13
⊙	302HF05030	2HF05030	SHEET SET(CN)	13
⊙	302HF05041	2HF05041	COVER OPERATION(CN)	13
⊙	302HF05051	2HF05051	CENTER OPE SHEET(CN)	13
⊙	302HF93020	2HF93020	PARTS,KEY BOARD ASS'Y	13
⊙	302HF93040	2HF93040	PARTS LCD OPERATION	13
	302KM02030	2KM02030	FILM COVER DRIVE	2
⊙	302KM04010	2KM04010	FRONT RIGHT COVER	1
	302KM04020	2KM04020	COVER DRAWER	1
⊙	302KM93020	2KM93020	PARTS LSU UNIT	12
⊙	302KM93030	2KM93030	PARTS TC UNIT	4
	303HW07012	3HW07012	CASSETTE	3
⊙	303HY07021	3HY07021	ROLLER DUPLEX A	15
⊙	303HY07031	3HY07031	ROLLER DUPLEX B	15
	303HY07131	3HY07131	SHAFT 4 DUPLEX	15
	303HY07201	3HY07201	GROUND PLATE DUPLEX	15
⊙	303HY27021	3HY27021	CLUTCH DU	15
⊙	303KC94012	3KC94012	PARTS,PWB GDI ASS'Y,SP	16
⊙	303KC94022	3KC94022	PARTS,PWB DIMM ASS'Y WITH SOFTWARE,SP	16
⊙	3066060011	66060011	COVER,KEY COUNTER	16
⊙	3066060031	66060031	RETAINER,KEY COUNTER	16
⊙	3066060041	66060041	MOUNT,KEY COUNTER	16
⊙	34821210	34821210	STATIC ELIMINATOR B,EJECT	7
⊙	34907141	34907141	GEAR 18,CASSETTE	3
⊙	34922480	34922480	BEARING,REGISTRATION FULCRUM	11
	35968110	35968110	STOPPER WIRE ASS'Y SP	17
⊙	3CY07080	3CY07080	BUSHING 6	5,7,11
	3HY07010	3HY07010	FRAME DUPLEX	15
⊙	3HY07040	3HY07040	PULLEY 26-6 DUPLEX	15

	Part.No.	Alternative.	Description	Fig.No.
⊙	3HY07050	3HY07050	PULLEY 26-8 DUPLEX	15
	3HY07060	3HY07060	JUNCTION PLATE DUPLEX	15
	3HY07070	3HY07070	SPRING JUNCTION DUPLEX	15
⊙	3HY07090	3HY07090	GEAR 21 DUPLEX	15
⊙	3HY07100	3HY07100	PULLEY IDLE DUPLEX	15
	3HY07110	3HY07110	RETAINER DUPLEX	15
⊙	3HY07120	3HY07120	PULLEY 15 DUPLEX	15
	3HY07140	3HY07140	HOLDER DUPLEX SPRING	15
⊙	3HY07150	3HY07150	BUSHING DUPLEX ROLLER	15
	3HY07160	3HY07160	SPRING DUPLEX PULLEY	15
⊙	3HY07170	3HY07170	ACTUATOR DUPLEX	15
	3HY07180	3HY07180	RETAINER ACTUATOR	15
	3HY07190	3HY07190	PROTECTING PLATE WIRE	15
	3HY07210	3HY07210	LID DUPLEX	15
	3HY07220	3HY07220	PLATE LOCK DUPLEX	15
	3HY27010	3HY27010	WIRE DUPLEX	15
⊙	5ESP03090001+01	SP000360	PUSH SWITCH 03 SN /SW-192 N	5
⊙	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00/ BK	8
	5MMS111SL002	2BY20050	NUT FUSER A /FS-1800/3800 A4	10
	5MMW141LX002	2BZ02300	SPRING WIRE /49585J0058 A4	9
	5MVM176NN001	2BZ22230	BUSH GEAR Z26H 49515M0001A4	9
	5MVT263NN001	33910230	PIN CHARGER /A-49 CHARGER A4	9
	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	3,8,11
	5MVX111DN007	2BT11070	STOPPER 3 /2BT1107 A4	7
	60804120	60804120	MAGNET CATCH	1
	60904280	60904280	ORIGINAL POCKET	14
	66227351	5AACAC487CCA++P	AC CORD ASSY /RVV 300/500	12
⊙	76508130	76508130	SPRING BELT GUIDE ROLLER	3
⊙	7SM010202+++H01	SM044270	SW.MICRO	12
⊙	7SM010203+++H01	SM044280	SW.MICRO	12
⊙	7SP0100001+H01	SP044290	SW.PUSH	2
	7YBER0R0U001H01	YB044700	FERRITE CORE	12
	M0208010	M0208010	SPACER,SFS-2.6S-B1WM(JST)	8
	M2104350	M2104350	EDGING,EDS-0607M(KITAGAWA)	12
	M2105740	M2105740	MINIATURE CLAMP,UAMS-05S-2	12
	M2105910	M2105910	CLAMP,CKN-07(KITAGAWA)	12
	M2108130	M2108130	SPACER,KGPS-4S	12
	M2109000	49513901	WIRE SADDLE,WS-1NS	8,12
	M2109020	49829401	WIRE SADDLE,WS-2WS	12
	M2109330	M2109330	WIRE SADDLE,YMC-10-0(KITAGAWA)	12
	M7005030	M7005030	CLAMP,EMT-5N(TAKEUCHI)	12
	M70A5020	M70A5020	CLAMP,FCC-125EM513(TAKEUCHI)	12

• Parts with "⊙" indicate regular maintenance parts.

KYOCERA MITA EUROPE B.V.

Hoeksteen 40, 2132 MS Hoofddorp,
The Netherlands
Phone: +31.20.654.0000
Home page: <http://www.kyoceramita-europe.com>
Email: info@kyoceramita-europe.com

KYOCERA MITA NEDERLAND B.V.
Beechavenue 25, 1119RA Schiphol-Rijk
The Netherlands
Phone: +31.20.58.77.200

KYOCERA MITA (UK) LTD
8 Beacontree Plaza
Gillette Way Reading Berks RG2 0BS,
U.K.
Phone: +44.1189.311.500

KYOCERA MITA ITALIA S.p.A.
Via G. Verdi, 89 / 91, 20063 Cernusco s/N
Milano, Italy
Phone: +39.02.92179.1

S.A. KYOCERA MITA BELGIUM N.V.
Hermestraat 8A, 1930 Zaventem,
Belgium
Phone: +32.2.720.9270

KYOCERA MITA FRANCE S.A.
Parc Les Algorithmes Saint Aubin
91194 GIF-SUR-YVETTE,
France
Phone: +33.1.6985.2600

KYOCERA MITA ESPAÑA S.A.
Edificio Kyocera, Avda de Manacor No. 2,
28290 Las Matas (Madrid),
Spain
Phone: +34.91.631.8392

KYOCERA MITA FINLAND OY
Kirvesmiehenkatu 4, 00880 Helsinki,
Finland
Phone: +358.9.4780.5200

KYOCERA MITA (SCHWEIZ)
Hohlstrasse 614, 8048 Zürich
Switzerland
Phone: +41.1.908.4949

KYOCERA MITA DEUTSCHLAND GMBH
Otto-Hahn-Str. 12 D-40670 Meerbusch,
Germany
Phone: +49.2159.918.0

KYOCERA MITA GMBH AUSTRIA
Eduard-Kittenberger-Gasse 95,
1230 Wien,
Austria
Phone: +43.1.86338.210

KYOCERA MITA SVENSKA AB
Esbogatan 16B 164 75 Kista,
Sweden
Phone: +46.8.546.55000

KYOCERA MITA NORGE
Postboks 150 Oppsal, NO 0619 Oslo
Olaf Helsetsvei 6, NO 0694 Oslo,
Norway
Phone: +47.22.62.73.00

KYOCERA MITA DANMARK A/S
Ejby Industrivej 1, DK-2600 Glostrup,
Denmark
Phone: +45.5687.1100

KYOCERA MITA PORTUGAL LDA.
Rua do Centro Cultural, 41 (Alvalade) 1700-106 Lisbon,
Portugal
Phone: +351.21.842.9100

KYOCERA MITA SOUTH AFRICA (PTY) LTD.
527 Kyalami Boulevard,
Kyalami Business Park Midrand,
South Africa
Phone: +27.(0)11.540.2600

KYOCERA MITA AMERICA, INC.

Headquarters:
225 Sand Road,
Fairfield, New Jersey 07004-0008,
U.S.A.
Phone: (973) 808-8444

KYOCERA MITA AUSTRALIA PTY. LTD.
Level 3, 6-10 Talavera Road, North Ryde,
N.S.W. 2113 Australia
Phone: (02) 9888-9999

KYOCERA MITA NEW ZEALAND LTD.
1-3 Parkhead Place, Albany
P.O. Box 302 125 NHPC, Auckland,
New Zealand
Phone: (09) 415-4517

KYOCERA MITA (THAILAND) CORP., LTD.
9/209 Ratchada-Prachachem Road,
Bang Sue, Bangkok 10800, Thailand
Phone: (02) 586-0320

KYOCERA MITA SINGAPORE PTE LTD.
121 Genting Lane, 3rd Level,
Singapore 349572
Phone: 67418733

KYOCERA MITA HONG KONG LIMITED
11/F., Mita Centre,
552-566, Castle Peak Road,
Tsuen Wan, New Territories,
Hong Kong
Phone: 24297422

KYOCERA MITA TAIWAN Corporation.
7F-1~2, No.41, Lane 221, Gangchi Rd.
Neihu District, Taipei, Taiwan, 114. R.O.C.
Phone: (02) 87511560

KYOCERA MITA Corporation

2-28, 1-chome, Tamatsukuri, Chuo-ku
Osaka 540-8585, Japan
Phone: (06) 6764-3555
<http://www.kyoceramita.com>